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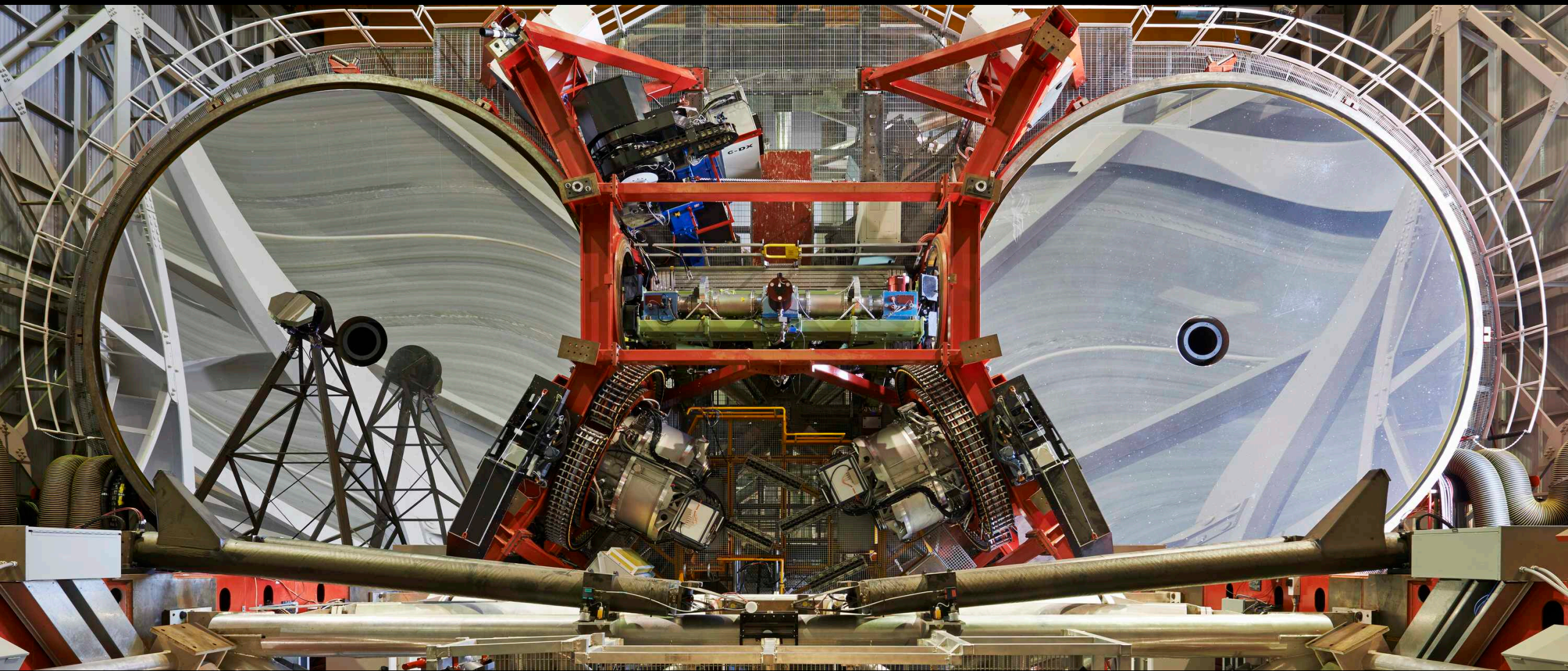
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Instrument Scientist  
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Moving from design to fabrication

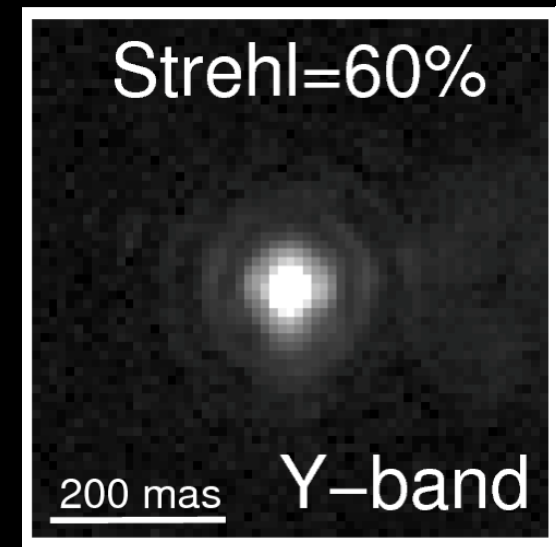




HIP 48455 ( $V=3.85$ )  
February 13, 2015

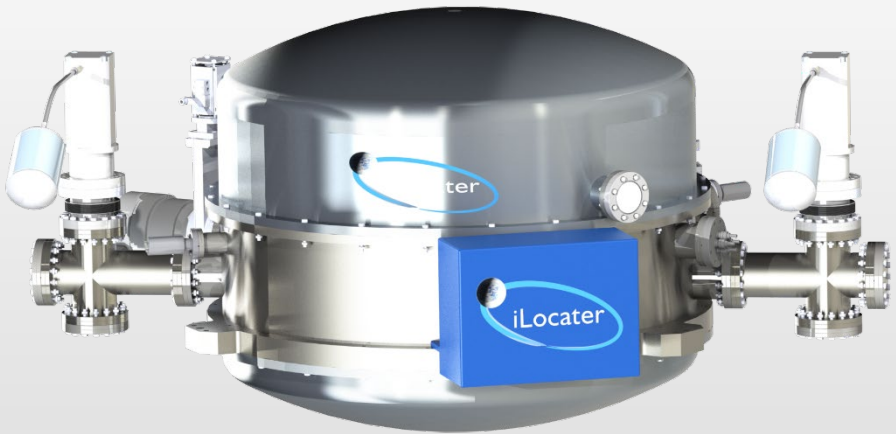
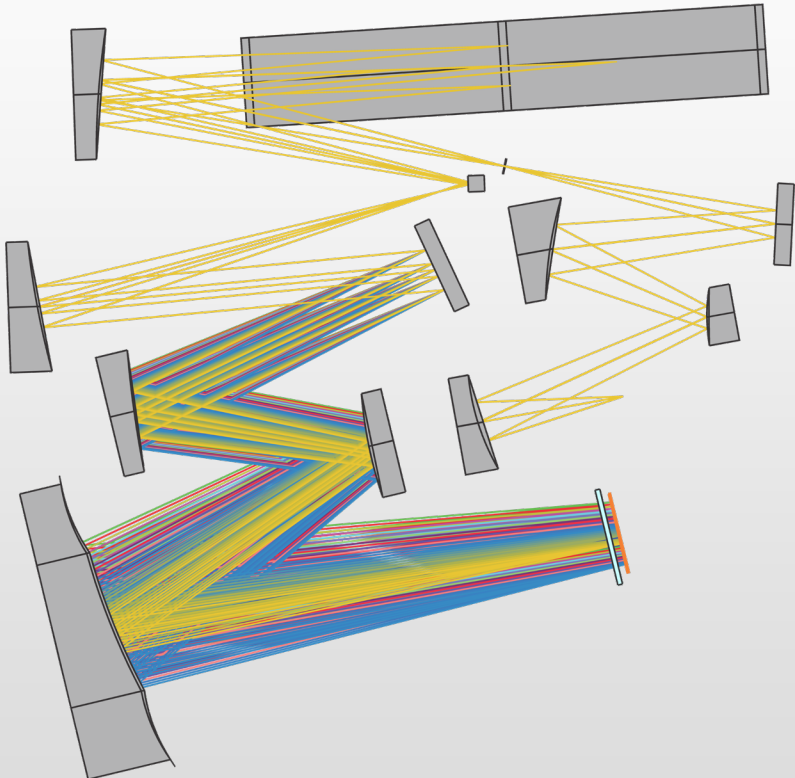
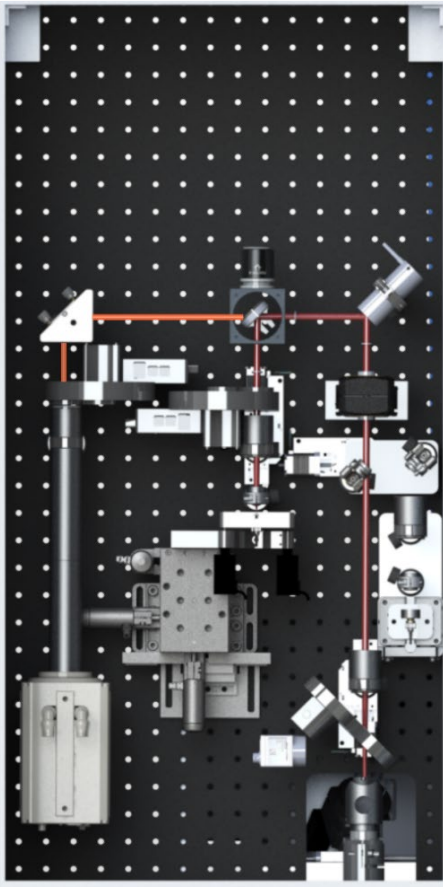
Raw FWHM=34 mas  
 $\lambda=630$  nm (6% bandpass)  
 $f=990$  Hz, 300 modes  
Seeing=0.8"

Strehl ratio: >30%

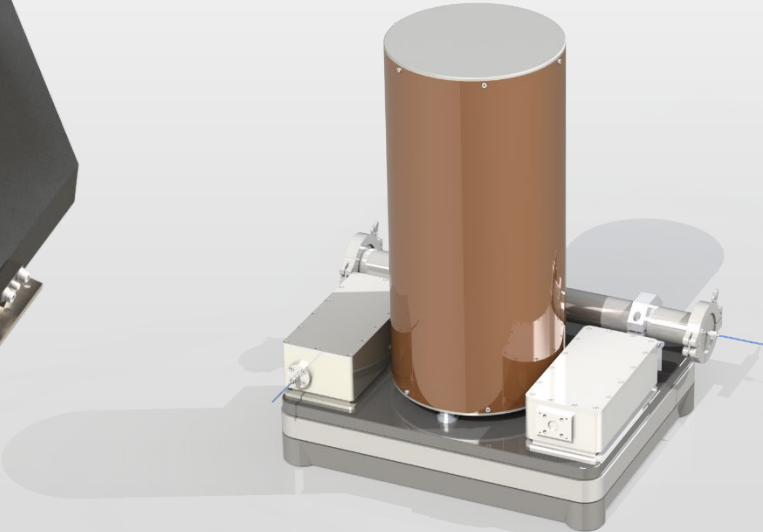
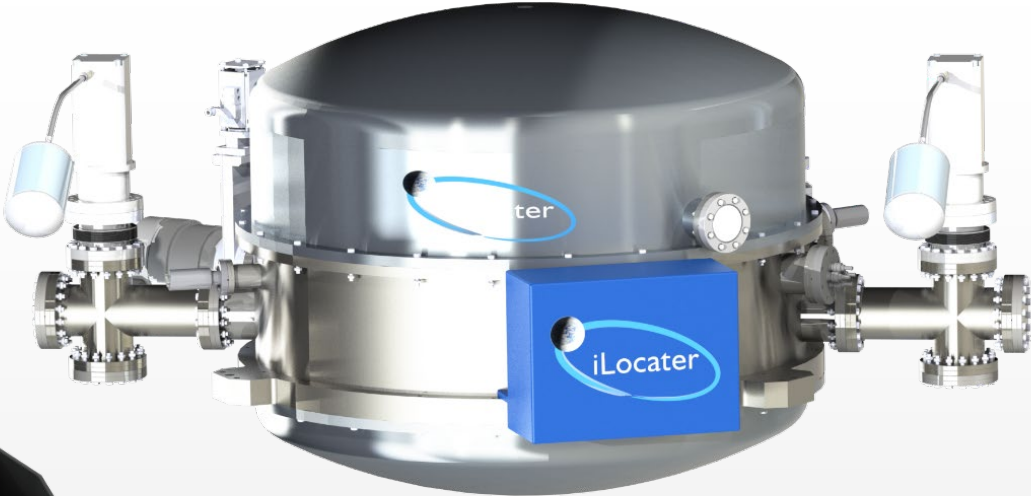
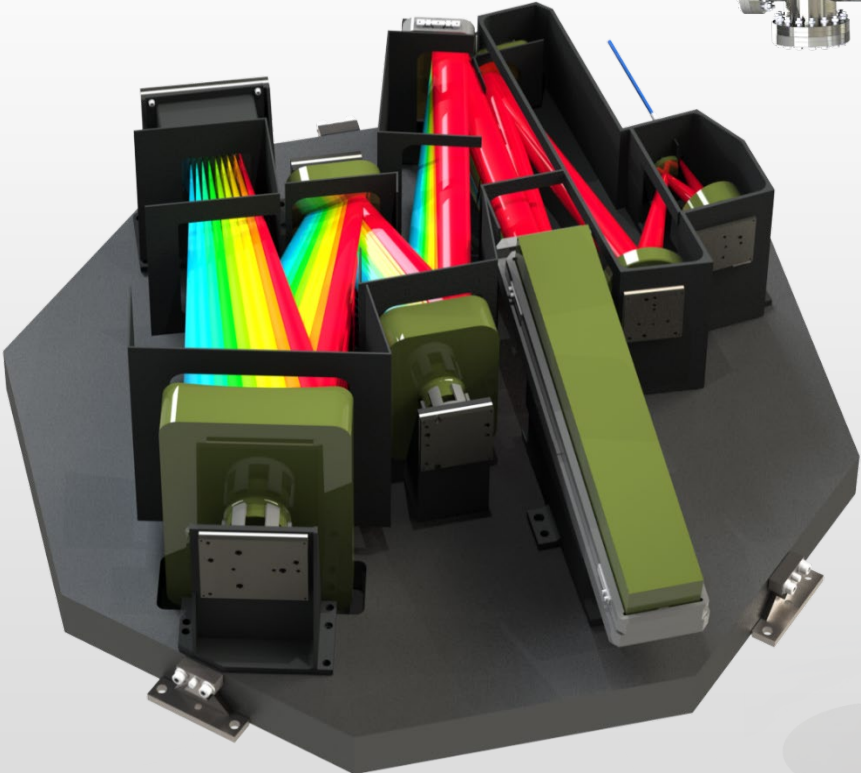
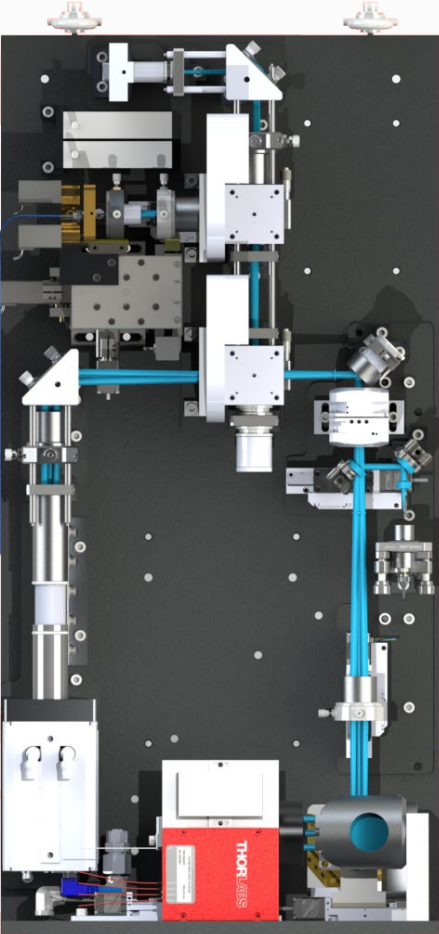


Data Courtesy of SHARK Team, INAF

# Where were we at EPRV3?



# Where are we today?

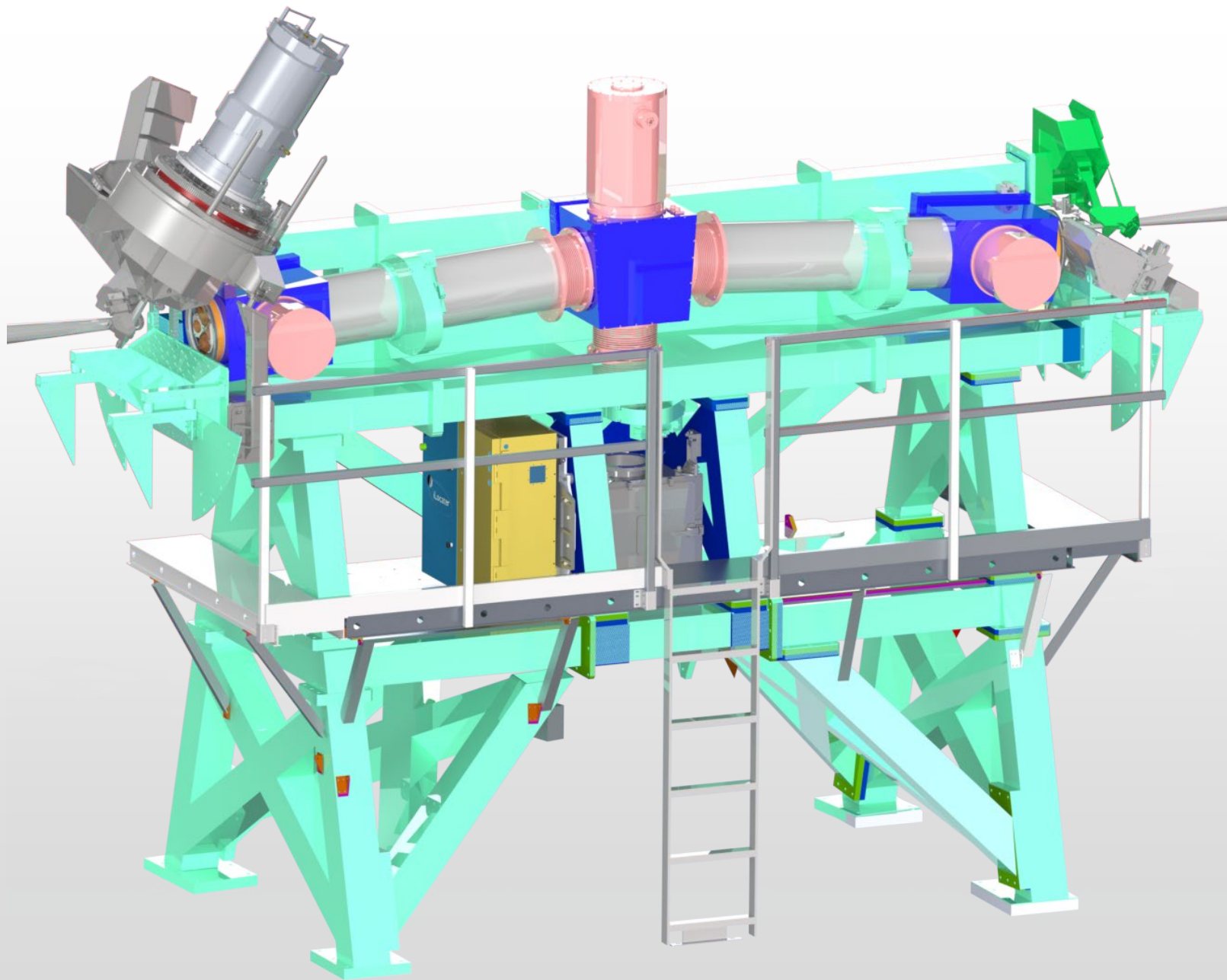


# Acquisition Camera Design

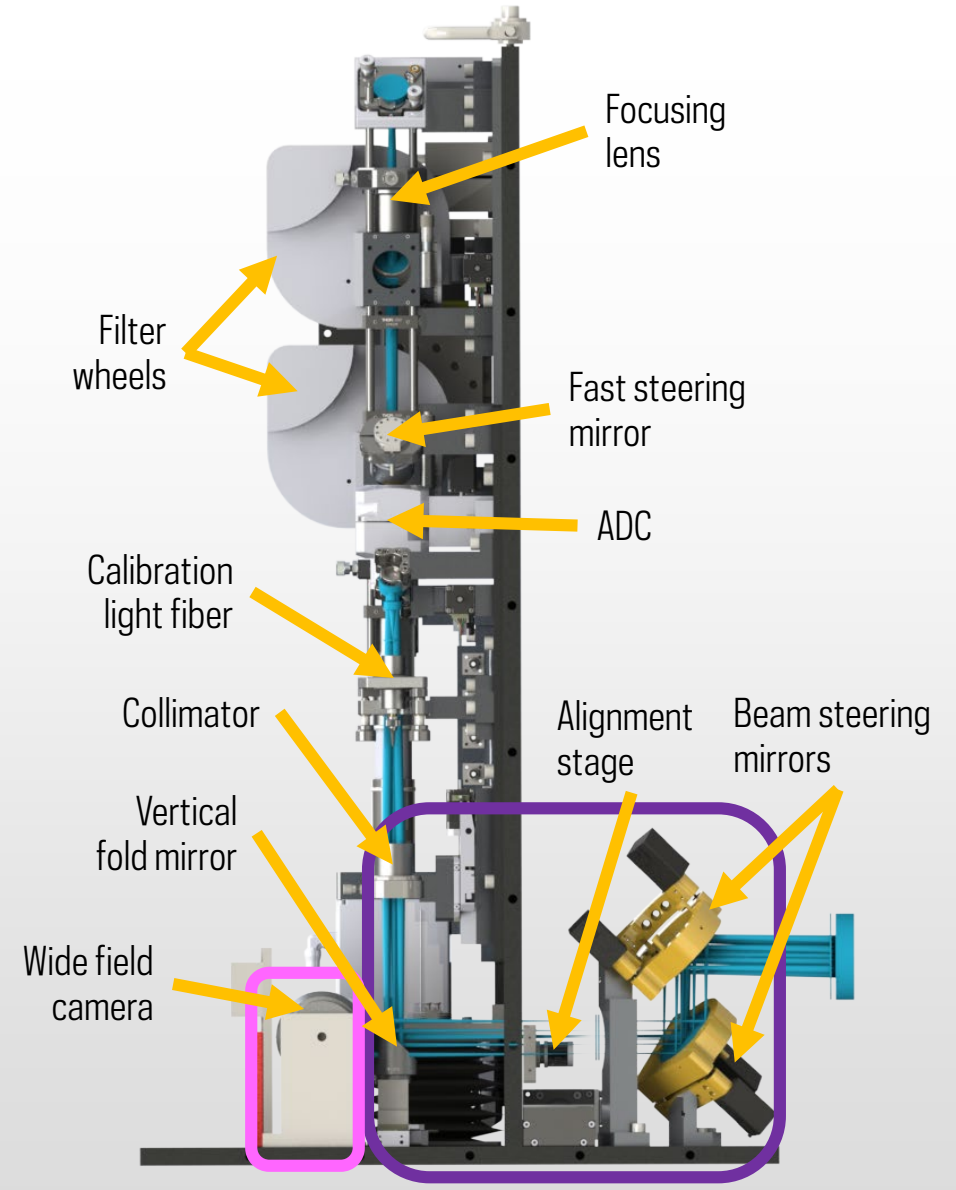
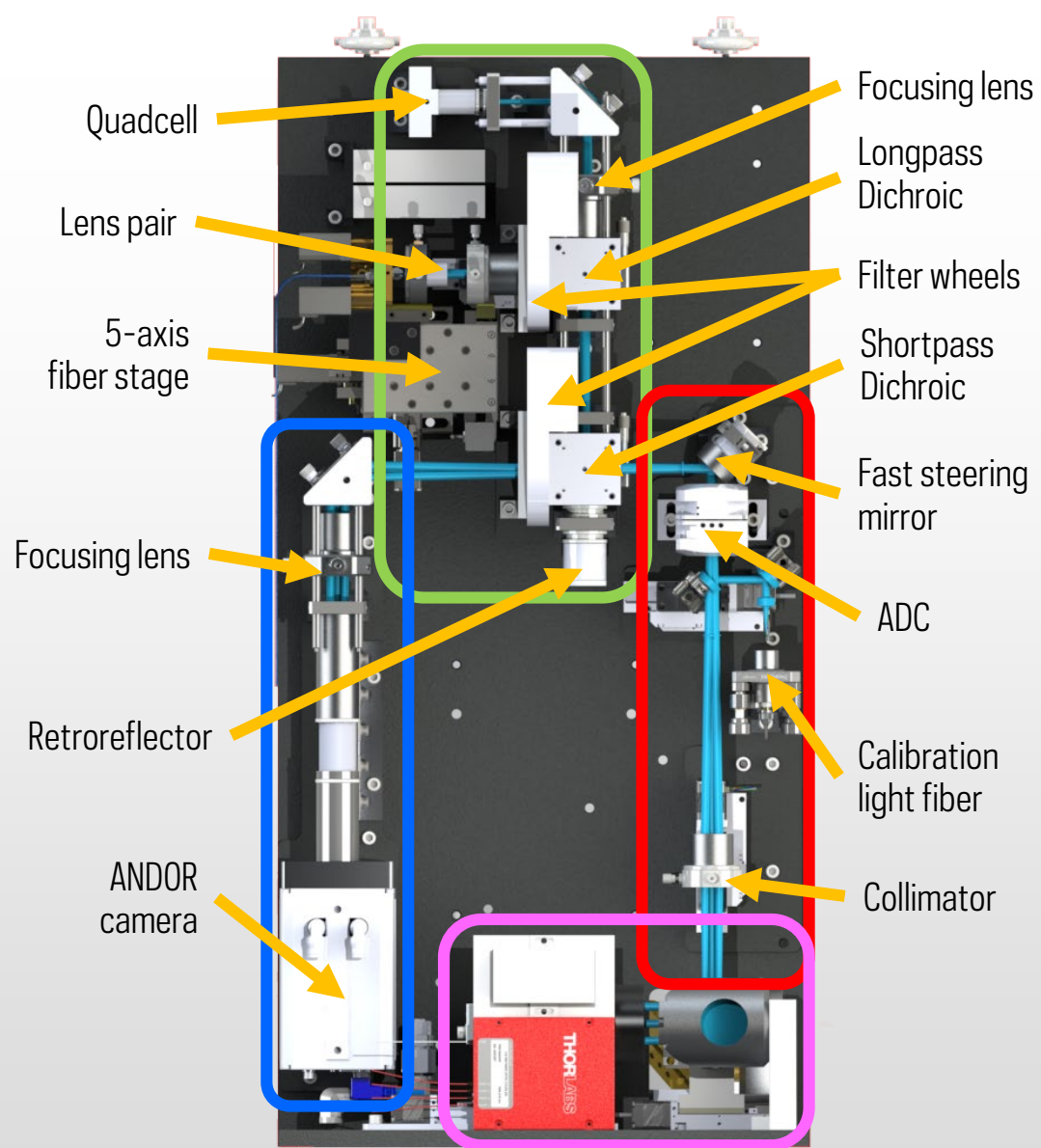


# How do you get light into a single-mode fiber?

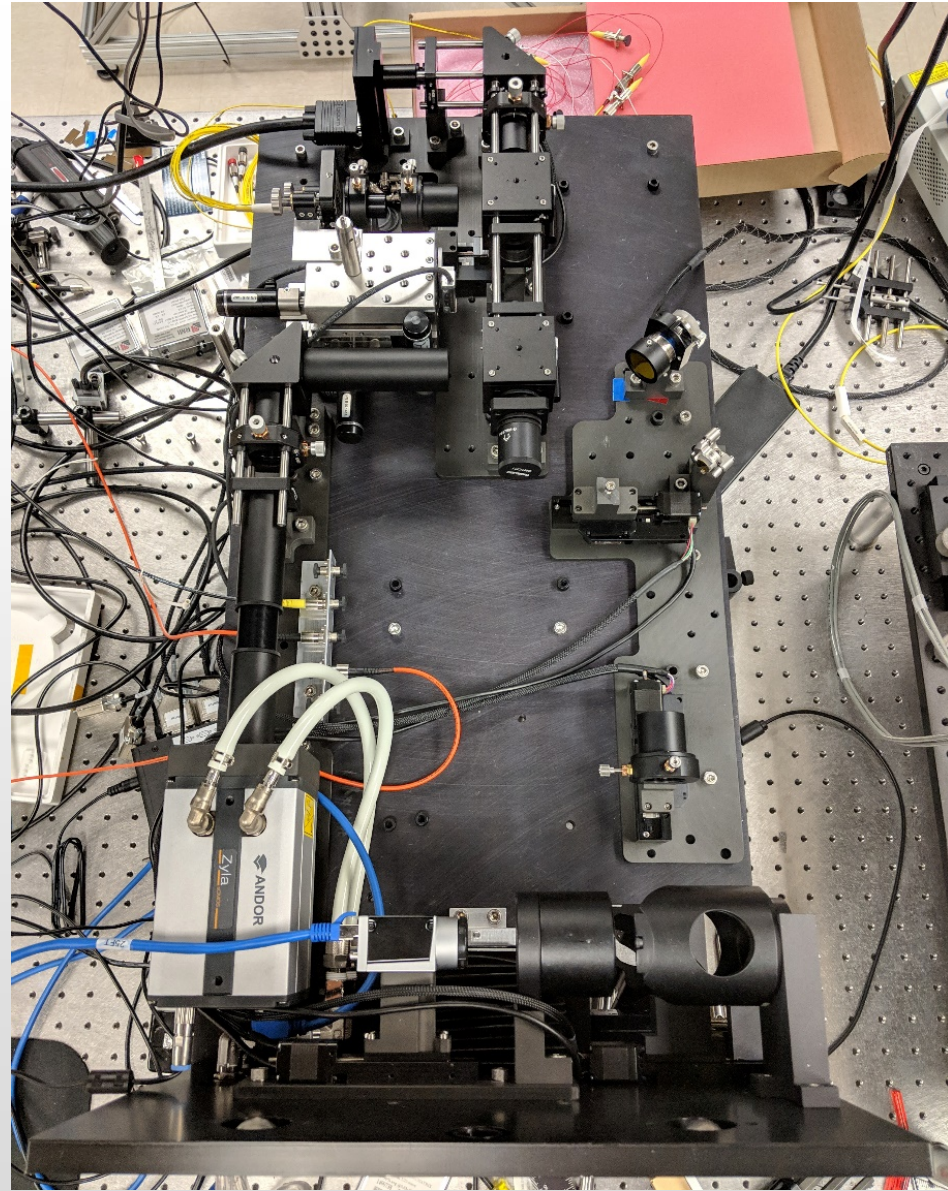
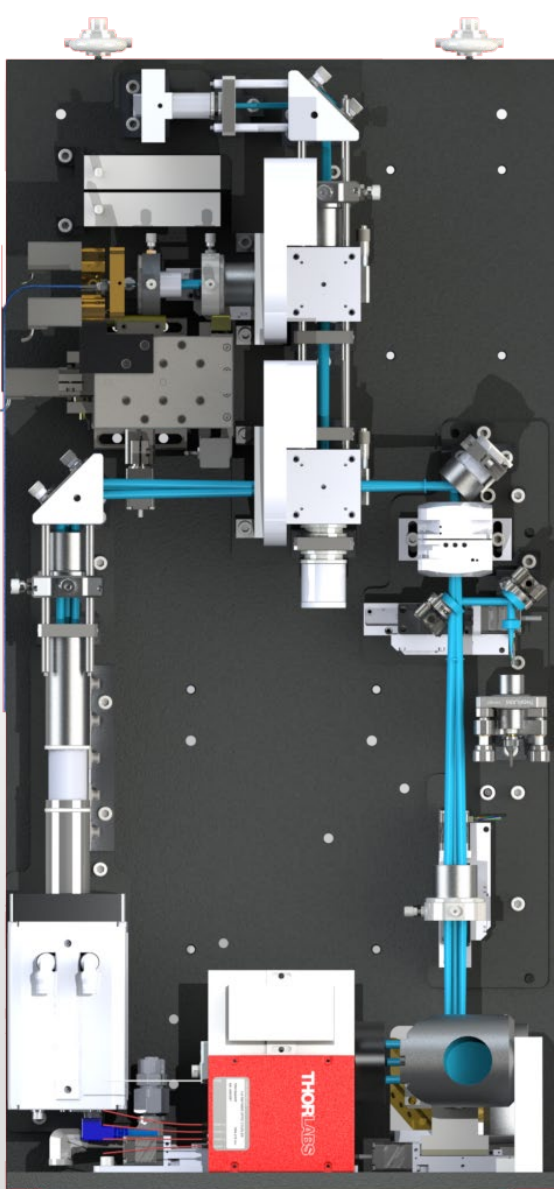
- To efficiently couple light into a single-mode fiber – you're trying to match the incident beam to the spatial mode of the fiber as closely as possible.
- To do that, you need to:
  - Scale so the  $1/e^2$  diameter of Airy disk PSF matches the mode field diameter of your fiber.
  - Don't exceed the NA of the fiber
  - Have a 'flat' wavefront
  - Have very good atmospheric dispersion correction
  - Have a stable beam

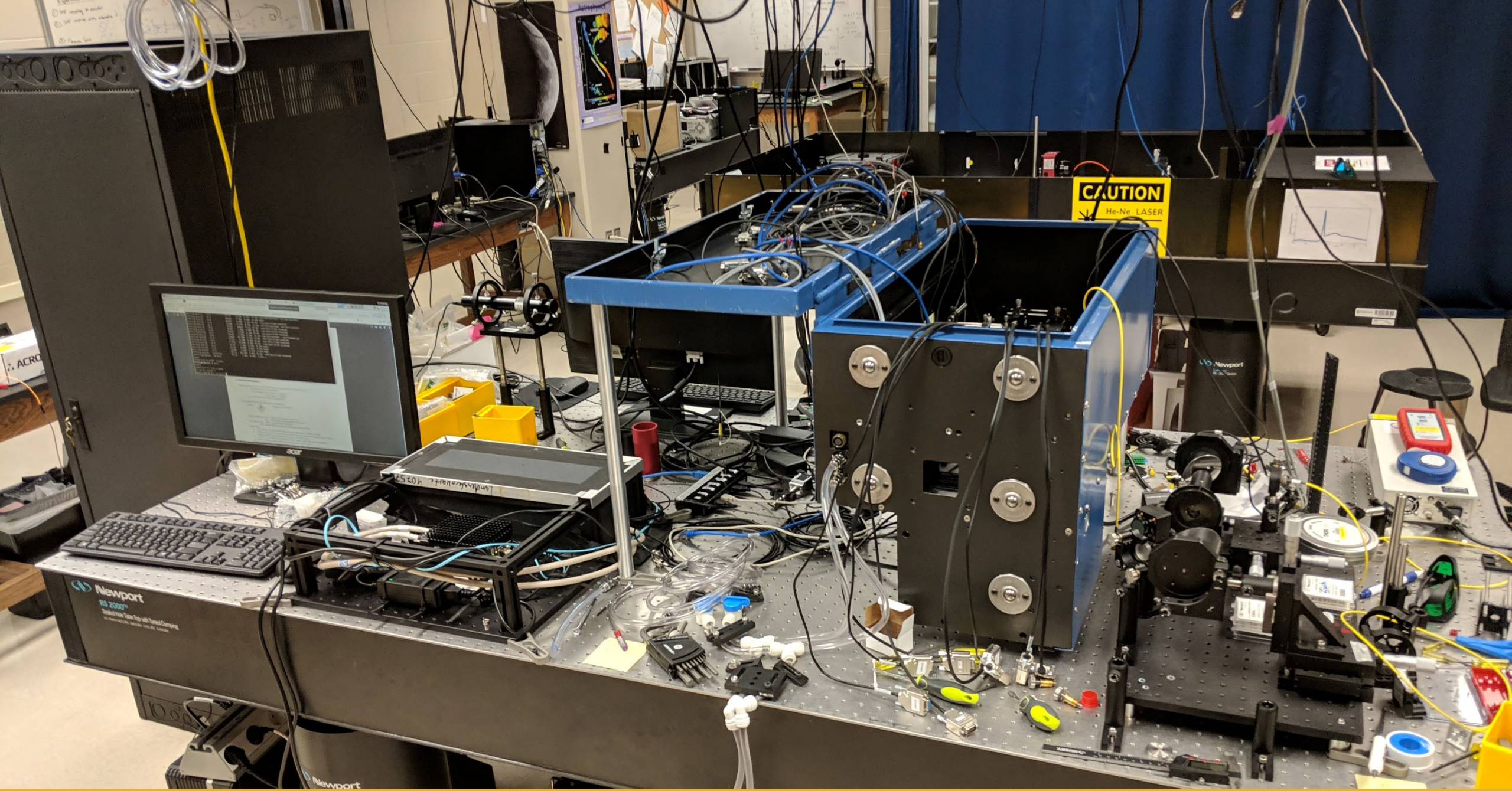






- Collimator plate
- WFC plate
- Fiber channel/quadcell plate
- Fine guide / ANDOR plate
- Beam steering optics





# Spectrograph Design



# Single-mode fiber fed spectrograph = Gaussian beam spectrograph

- Single-mode fibers are small
  - Output a spatially stable Gaussian beam profile
    - Two polarization modes
  - Fibers are small enough to be considered a point source rather than an extended source (slit/multi-mode fiber)
    - Working in 'diffraction-limited' system if you want to maintain PSF profile
  - Spectrograph design completely decoupled from telescope
- It is important to maintain optical quality through the entire system
  - Aberrations broaden instrument profile  $\Rightarrow$  degradation in effective optical resolution
  - All surfaces have to be high-quality to achieve this
  - All surfaces have to be 'oversized' to accommodate Gaussian beam profile

**iLocator spectrograph design has been built from the ground up to ensure this performance.**

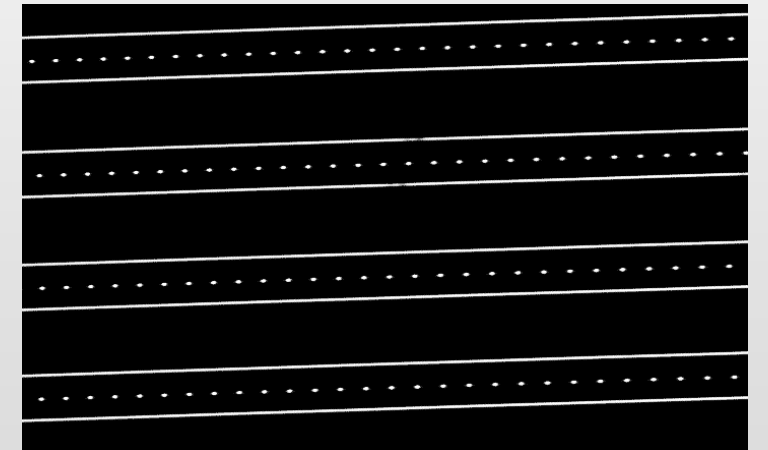
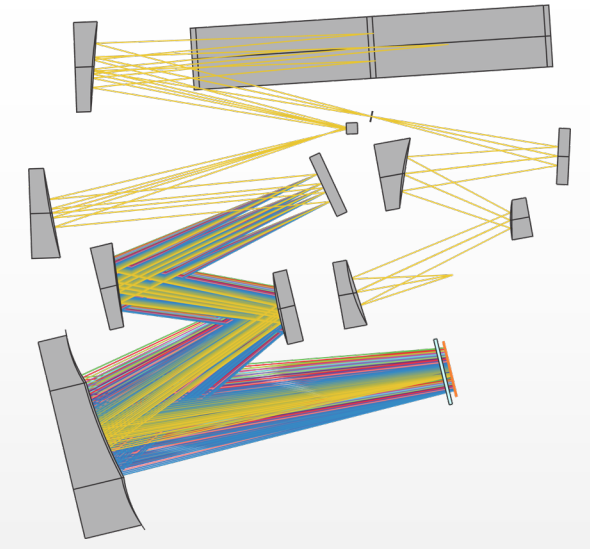
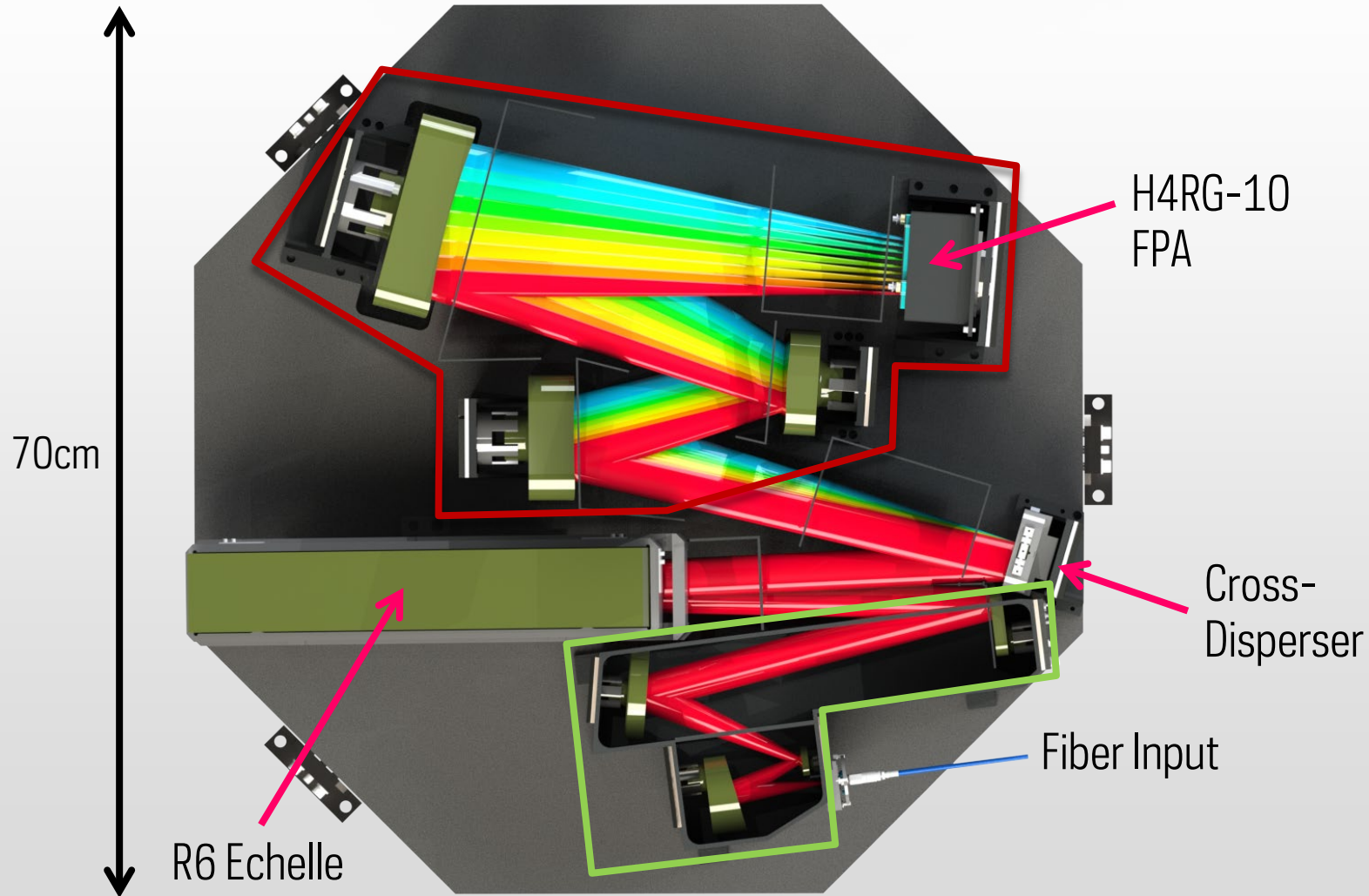
# Spectrograph optical design – upgrades/changes

Following PDR – revisited spectrograph architecture to ensure performance of as built system would deliver the performance expected.

Three sources of concern identified:

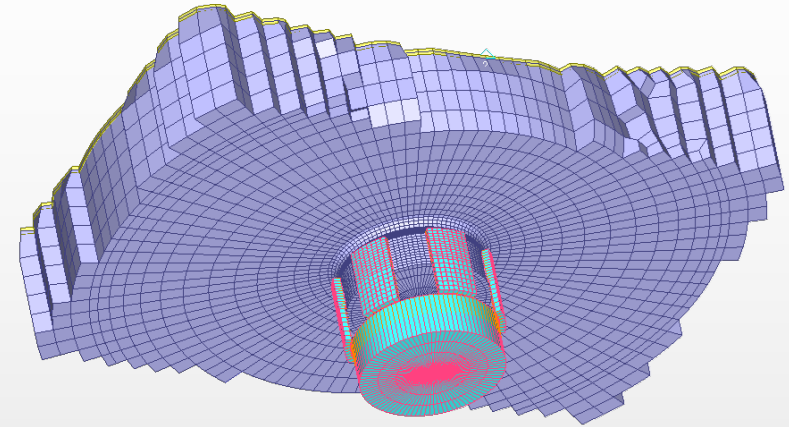
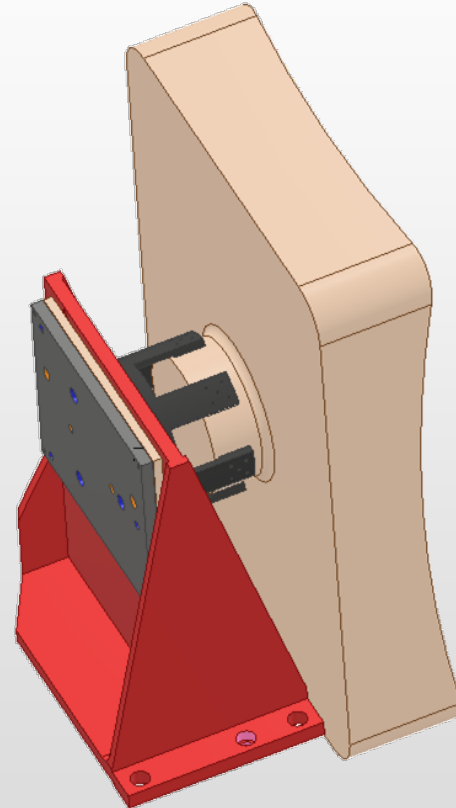
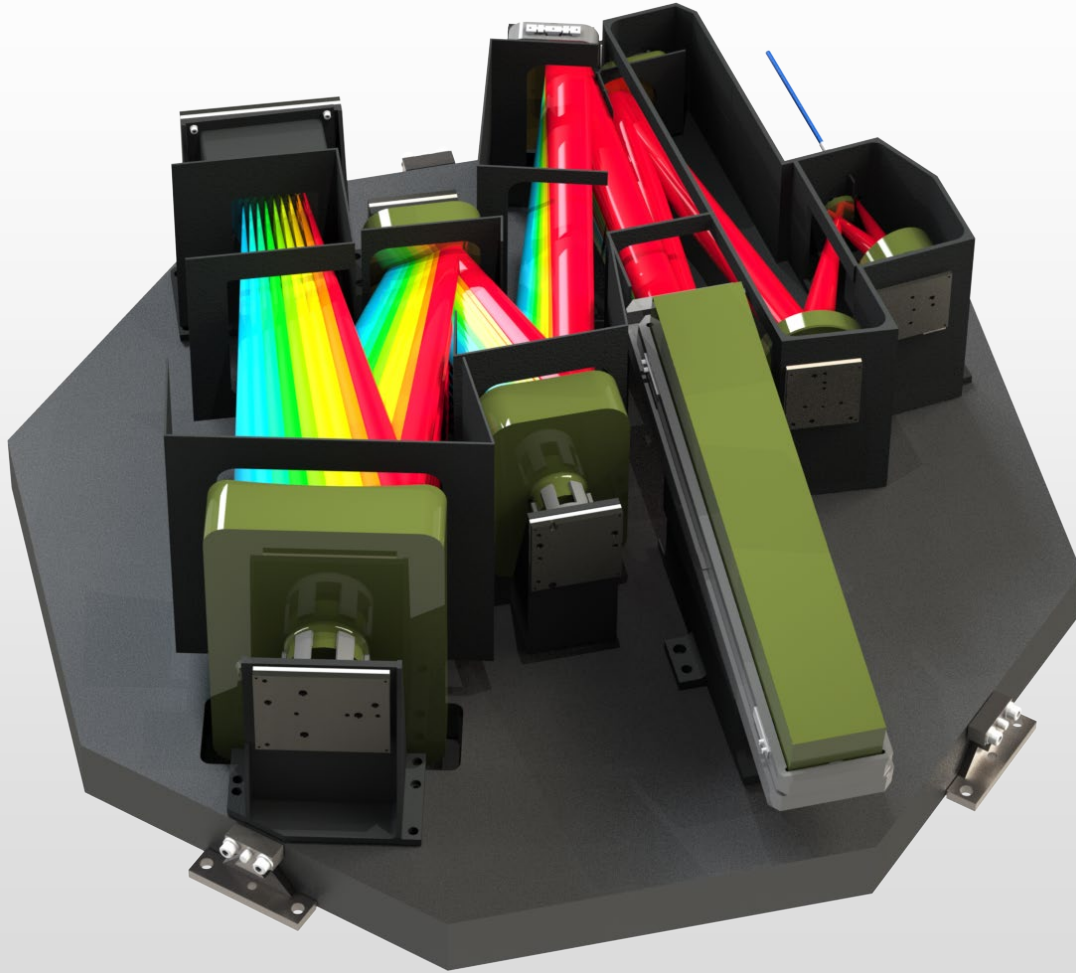
- Design residual wavefront error
- Grating surface figure
- Ellipticity/rotation of PSF at detector focal plane

# Spectrograph optical design – upgrades/changes



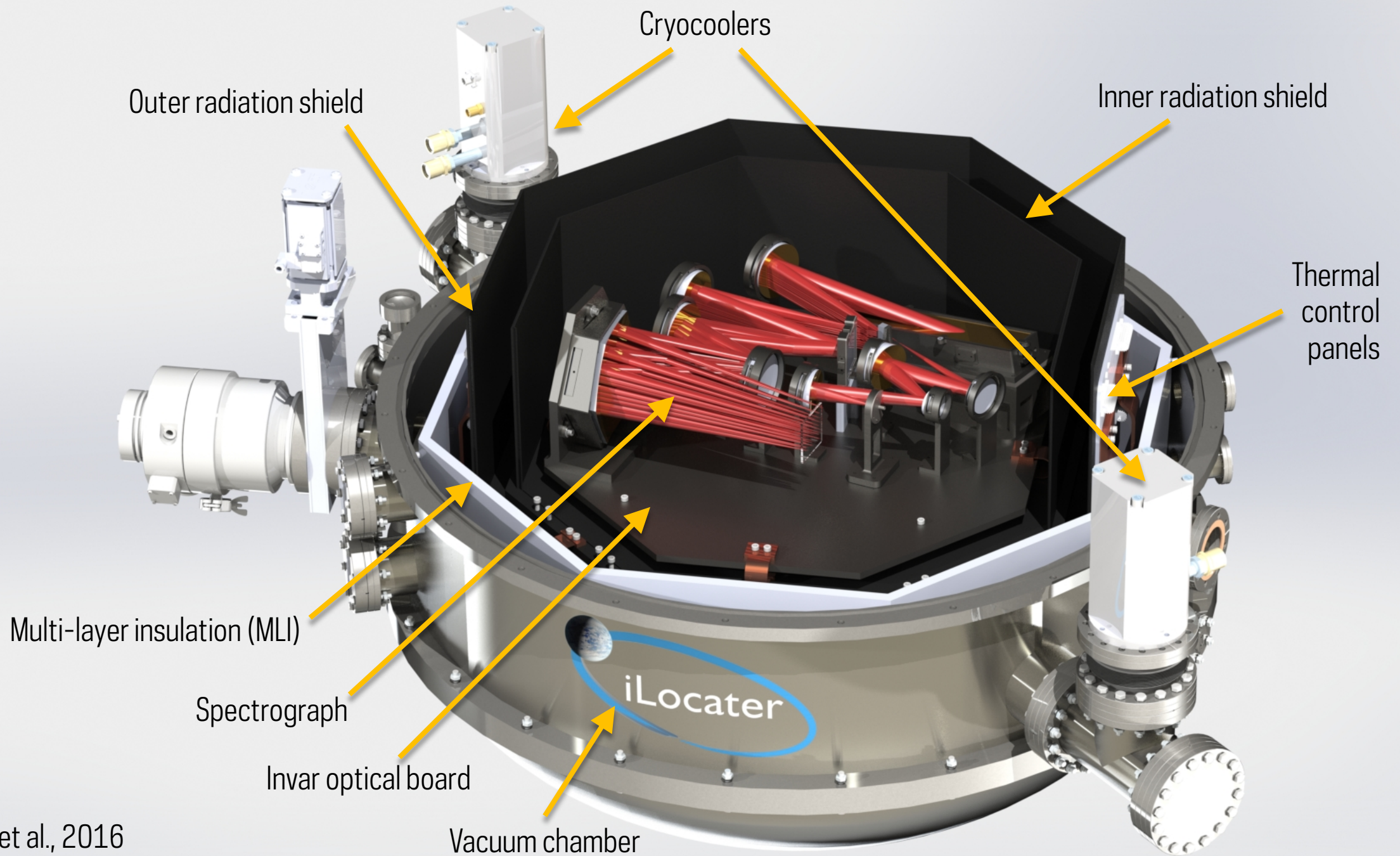
Bandpass: Y- and J-bands:  $0.97-1.27\mu\text{m}$   
Orders: 117-152

# Spectrograph optical design – optomechanics



Error Term	Zernike	Residual RMS (waves @ 632.8nm)
Raw		0.01319
Piston	-6.93E-03	0.01176
Tip	1.03E-05	0.01176
Tilt	-2.58E-02	0.00137
Focus	-1.74E-03	0.00096
Astig1	-1.20E-06	0.00096
Astig2	-8.66E-04	0.00093
Coma1	5.15E-06	0.00093
Coma2	5.15E-06	0.00093





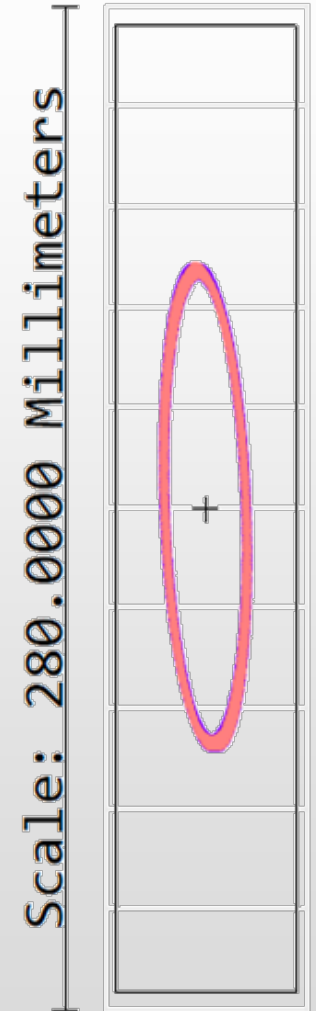
# Spectrograph optical design – Gratings Study

## COTS gratings

- “Cheap”
- Surface figure - only guarantee  $\lambda/2$  @ HeNe (goal  $\lambda/4$ )
  - Dominates wavefront error budget

## Need for custom gratings

- Gratings study to assess best solution
  - R4, R6, R8+ ...
  - Impact of gamma angle

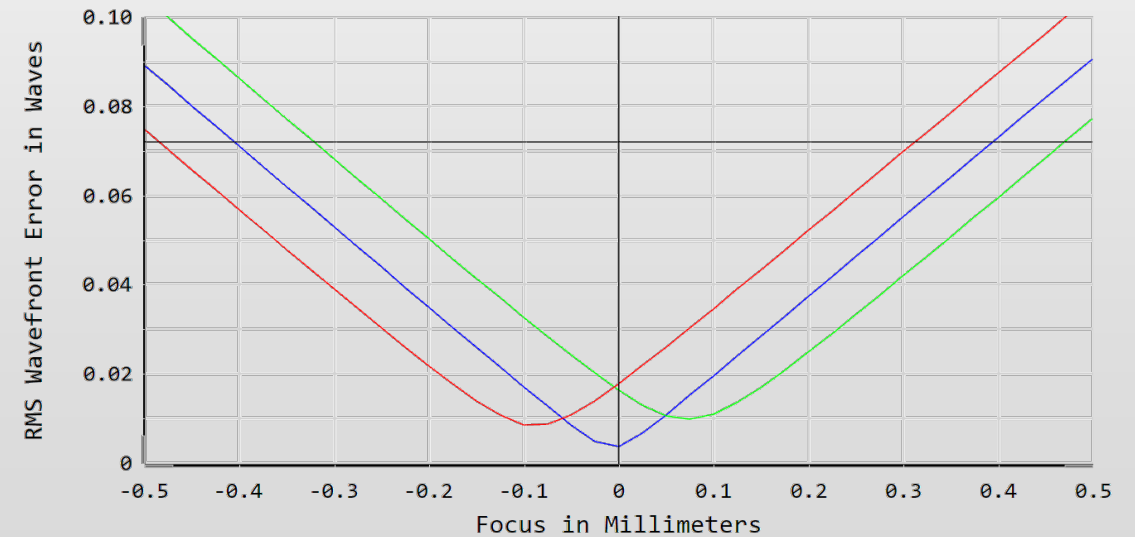
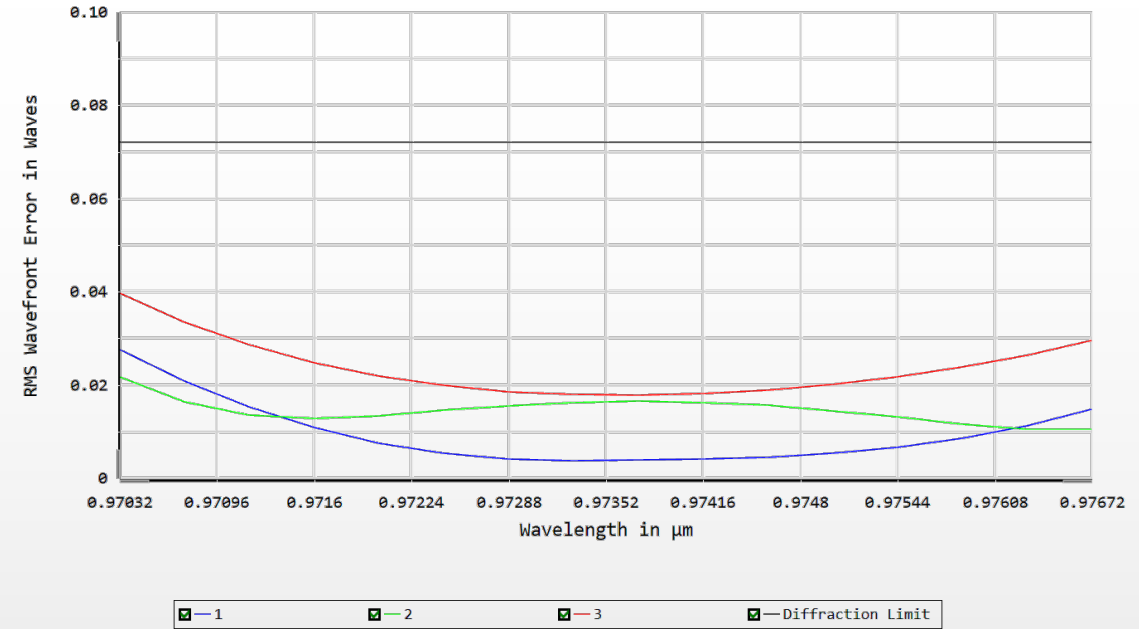


# Spectrograph optical design – Gratings Study

- The higher the gamma angle onto your grating, the more elongated and rotated the PSF
  - Decreases spectral resolution
- Set upper limit of gamma at 2.5 degrees
  - Poses challenges for separating incident and outgoing beams
  - Final design: 2 degrees
- Custom Grating Fabrication
  - Design uses same characteristics as Richardson R6
  - Will be fabricated in silicon through either:
    - E-beam lithography and silicon etching
    - Precision direct ruling

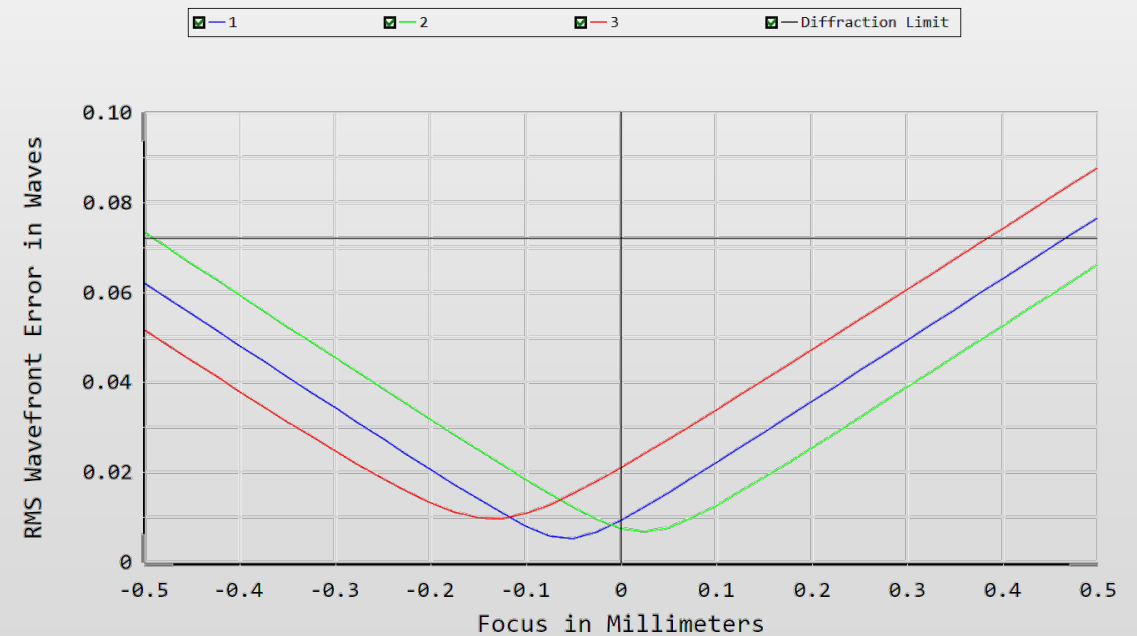
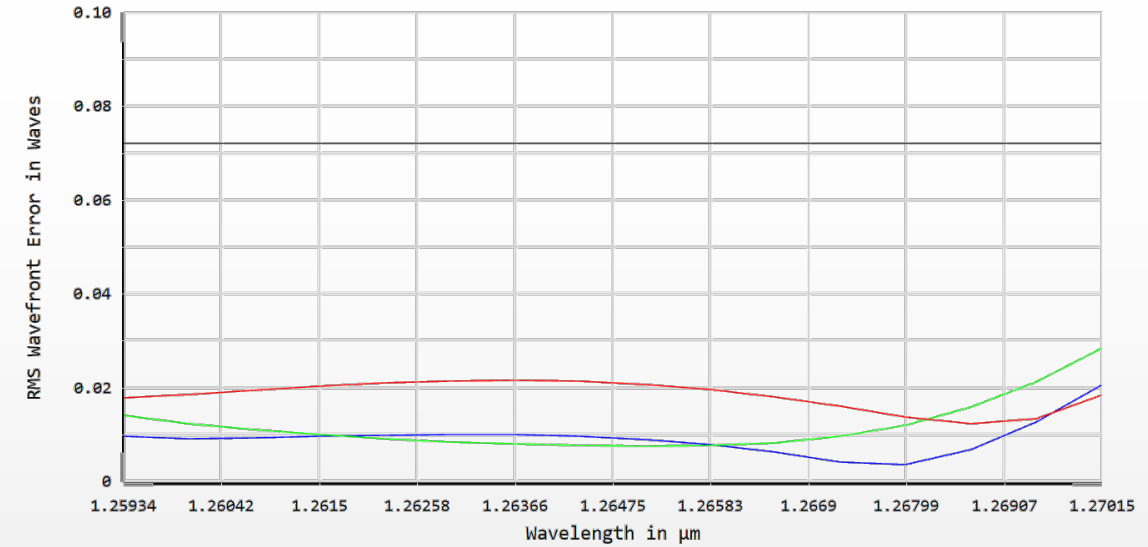
# Optical performance

## Short wavelengths



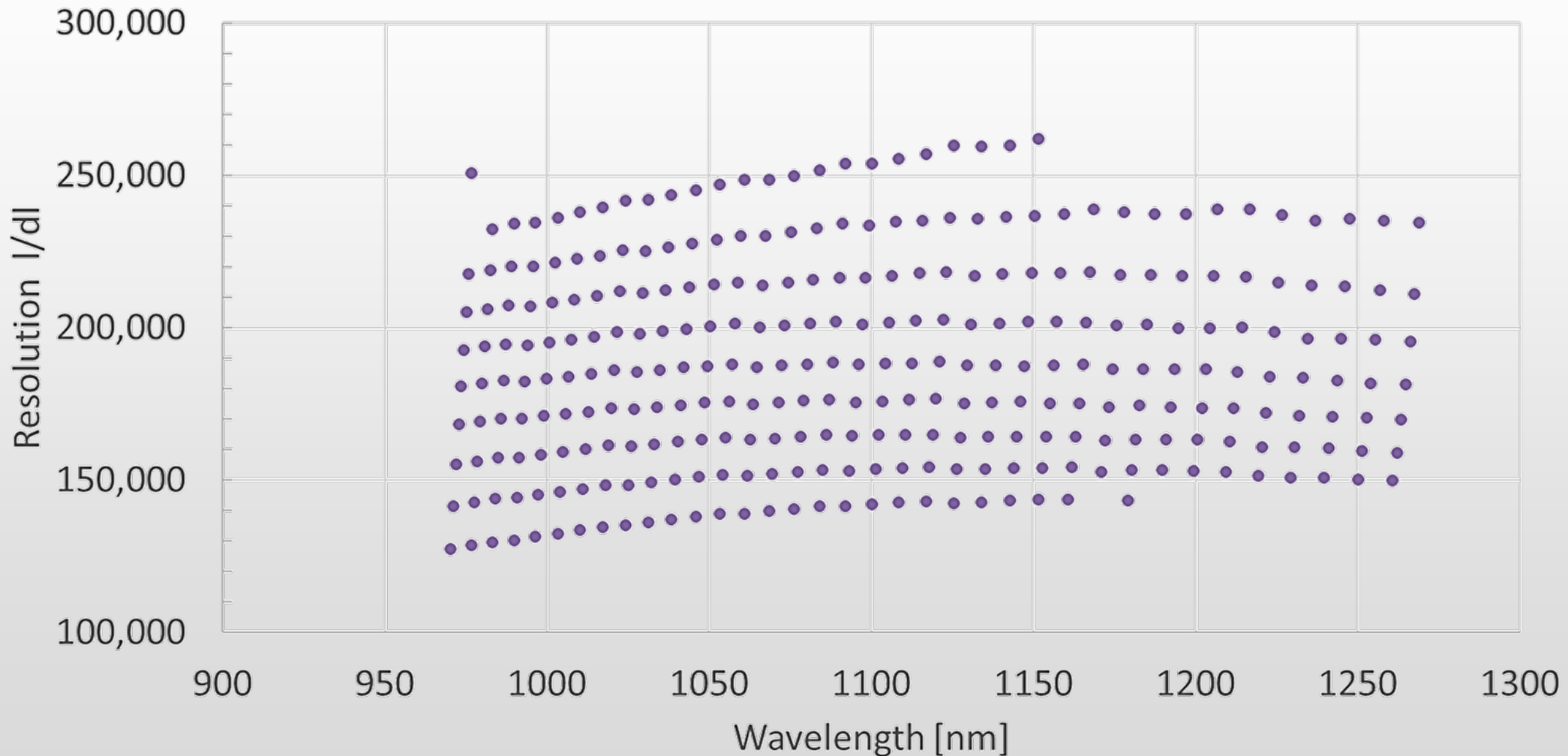
# Optical performance

## Long wavelengths



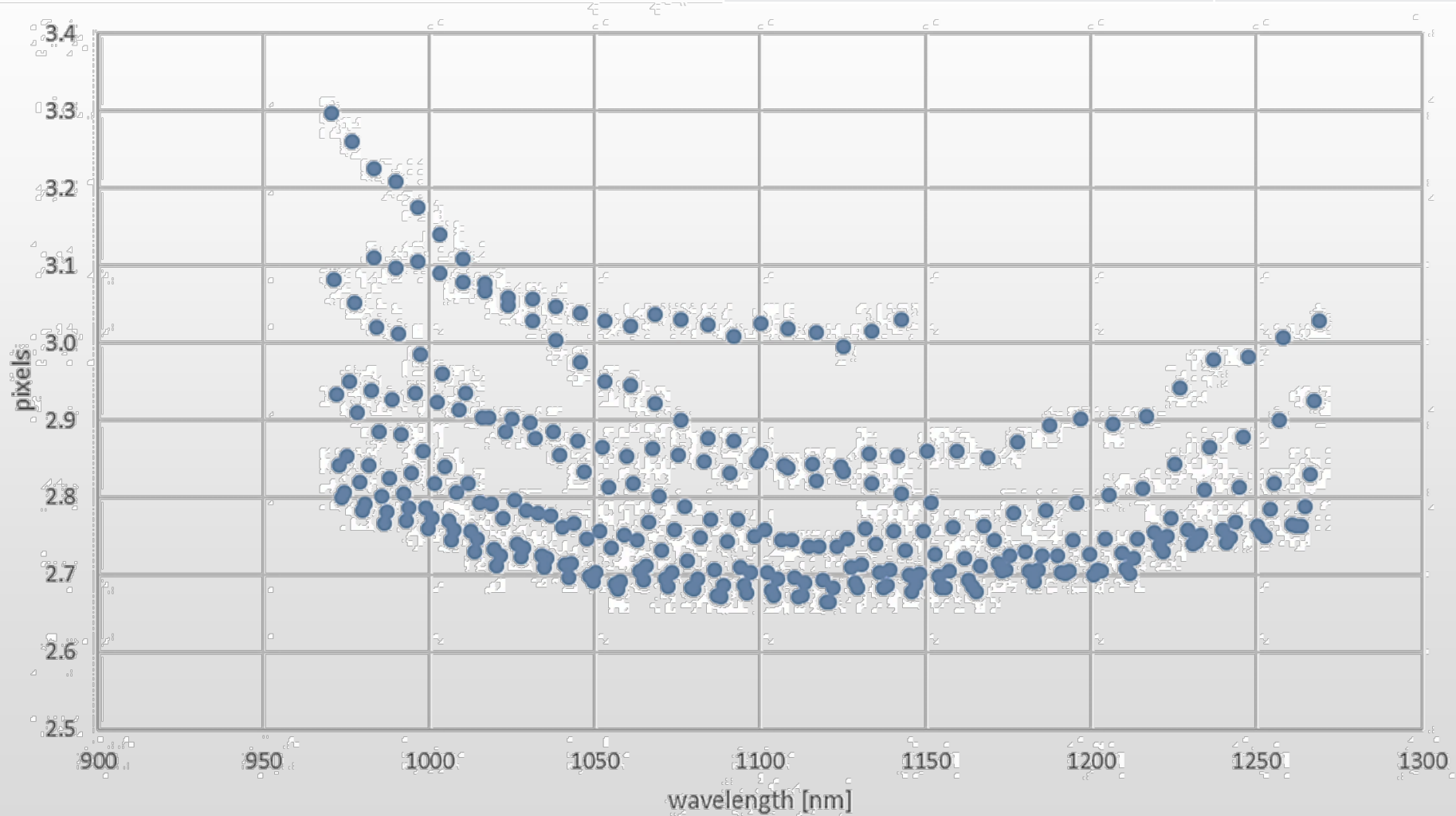
# Spectrograph Resolution

Resolution			
Median:	189,400	Minimum:	131,900
Mean:	193,600	Maximum:	273,600

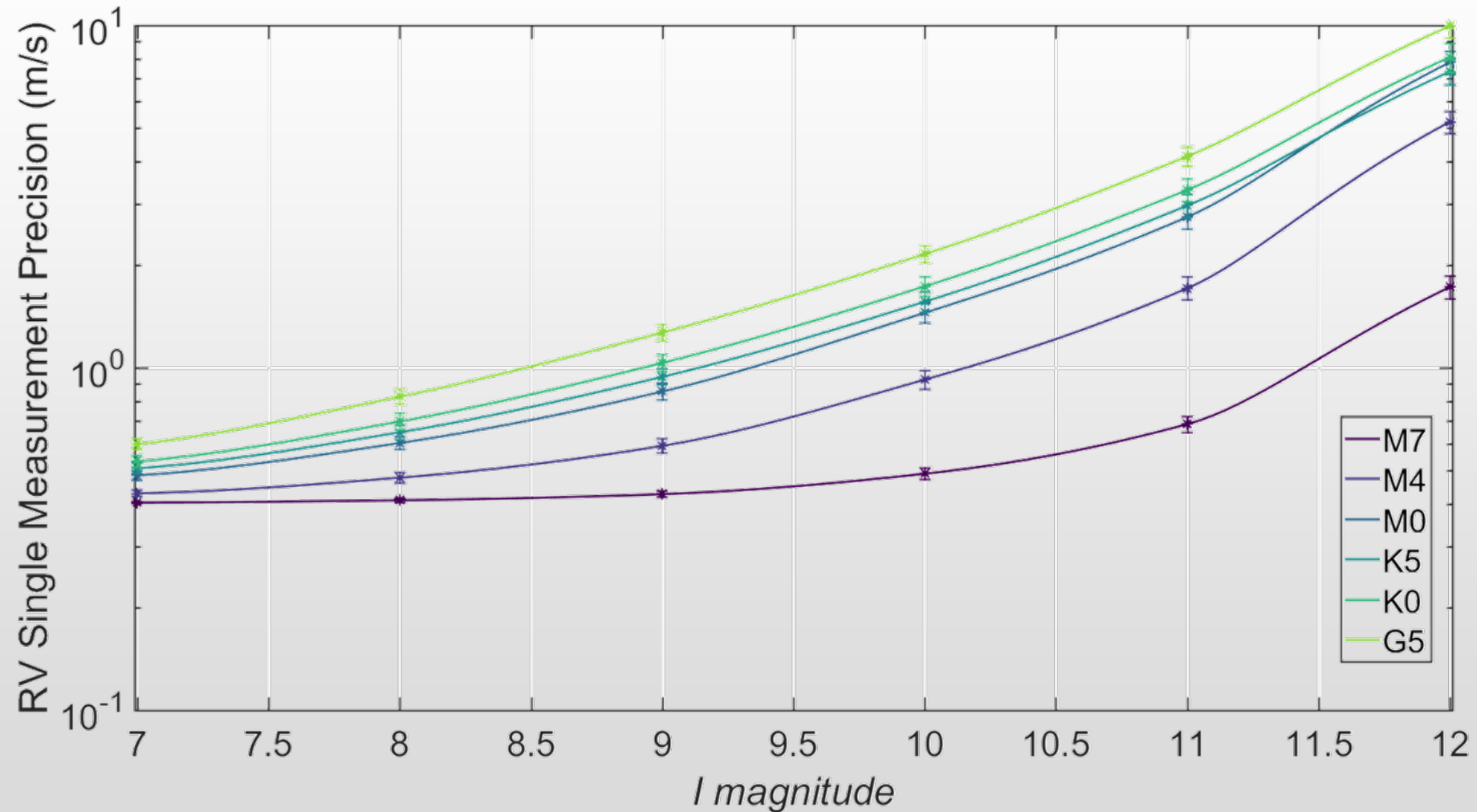


# Spectrograph Pixel Sampling

Pixel Sampling/Resolution Element			
Median:	2.69	Minimum:	2.62
Mean:	2.73	Maximum:	3.17



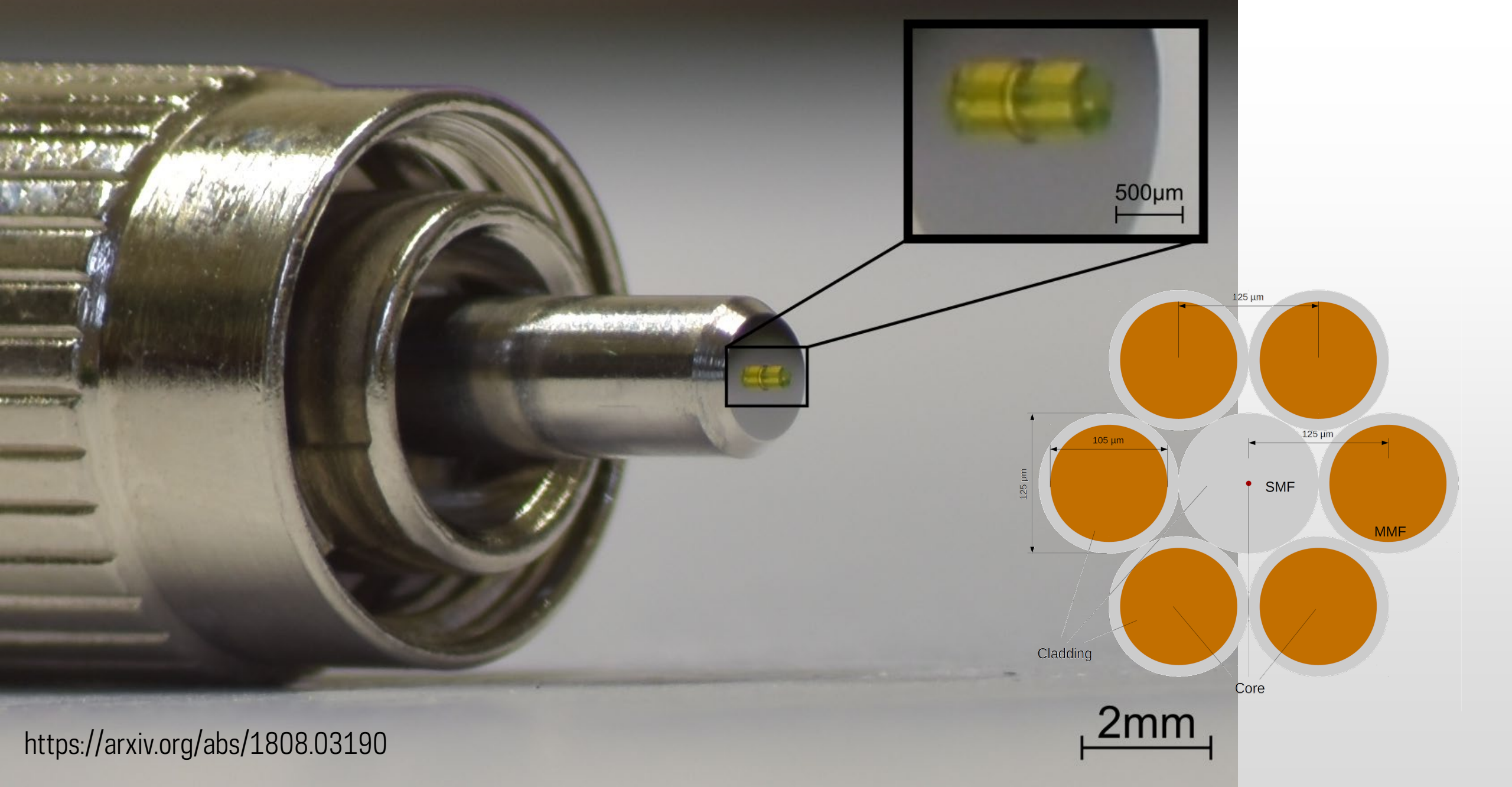
# Single-measurement precision





# Selected Science Programs

- Studies of close-binary systems
- Simultaneous programs with other LBT instruments
  - SHARK high contrast/resolution imaging at NIR/visible
  - PEPSI:  $R=270,000$ ,  $\lambda=0.384-0.913\mu\text{m}$
  - iLocater:  $R=190,000$ ,  $\lambda=0.97-1.27\mu\text{m}$



<https://arxiv.org/abs/1808.03190>

# Summary

- iLocator is moving rapidly from design to fabrication
- Prototype SX fiber injection system will be delivered to the telescope this semester and tested on-sky
- Spectrograph design – built from the ground up to ensure its suitability for RV science
  - High resolution  $\Rightarrow$  possibility to measure line asymmetries
  - Build about to commence



Resolution	
Median: 189,400	Minimum: 131,900
Mean: 193,600	Maximum: 273,600

Pixel Sampling/Resolution Element		
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Mean:	2.73	Maximum: 3.17

Bandpass: Y- and J-bands (0.97-1.27 $\mu$ m)