



**ipfn**

INSTITUTO DE PLASMAS  
E FUSÃO NUCLEAR

# **(some) Nuclear Fusion Challenges and the Portuguese contribution**

B. Gonçalves

on behalf of IPFN team

# I work with Plasmas!

what people usually think about it...

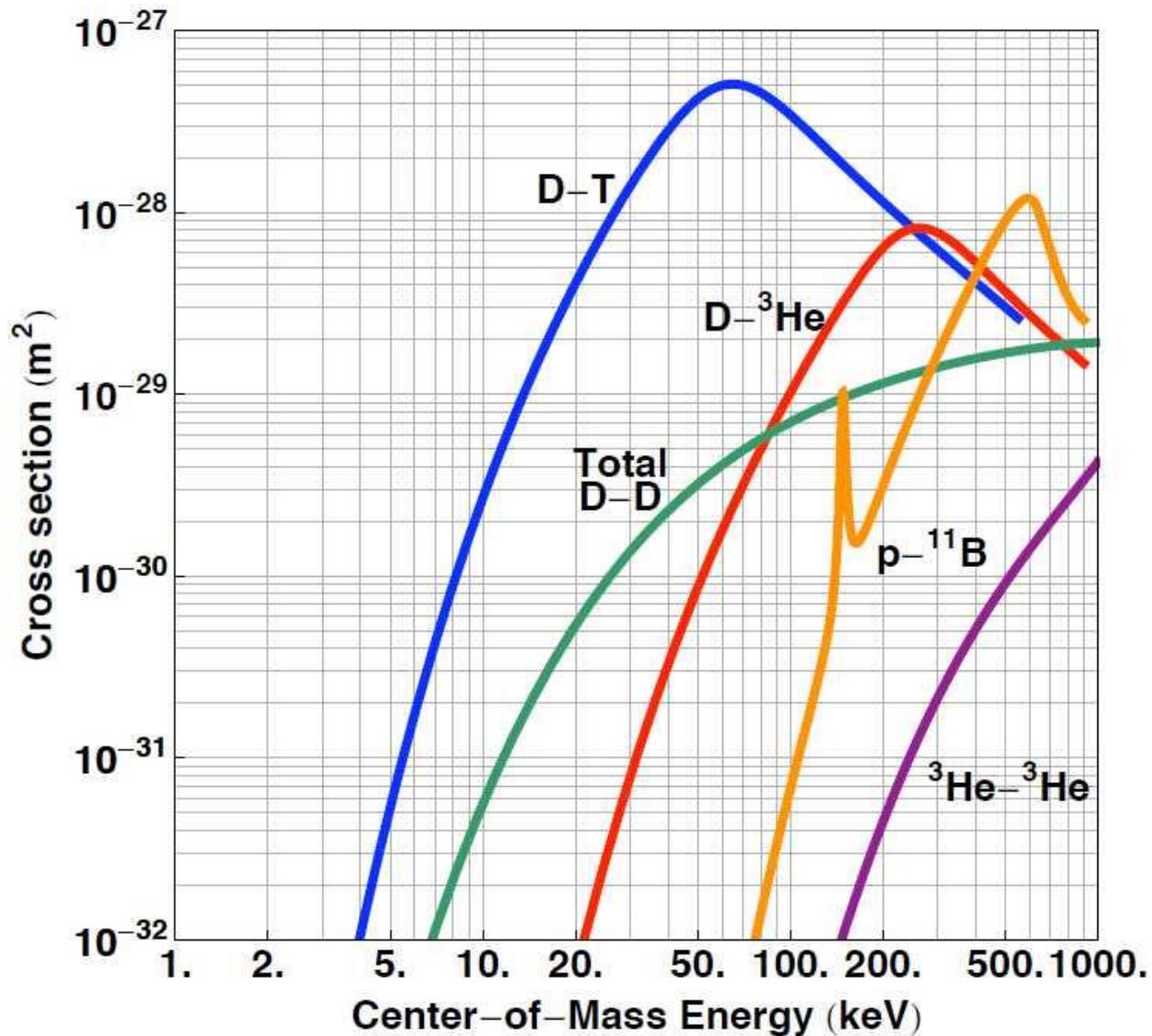


A movie poster for Spider-Man 2. The main image shows Spider-Man in his red and blue suit, with Mary Jane Watson (played by Kirsten Dunst) embracing him from behind. She is wearing a red dress and has her hands on his chest. The background is a bright, golden sun setting over a city. In the bottom right corner, there is a circular inset showing Doctor Octopus (played by Alfred Molina) in his black suit, standing in his lair with his mechanical tentacles.

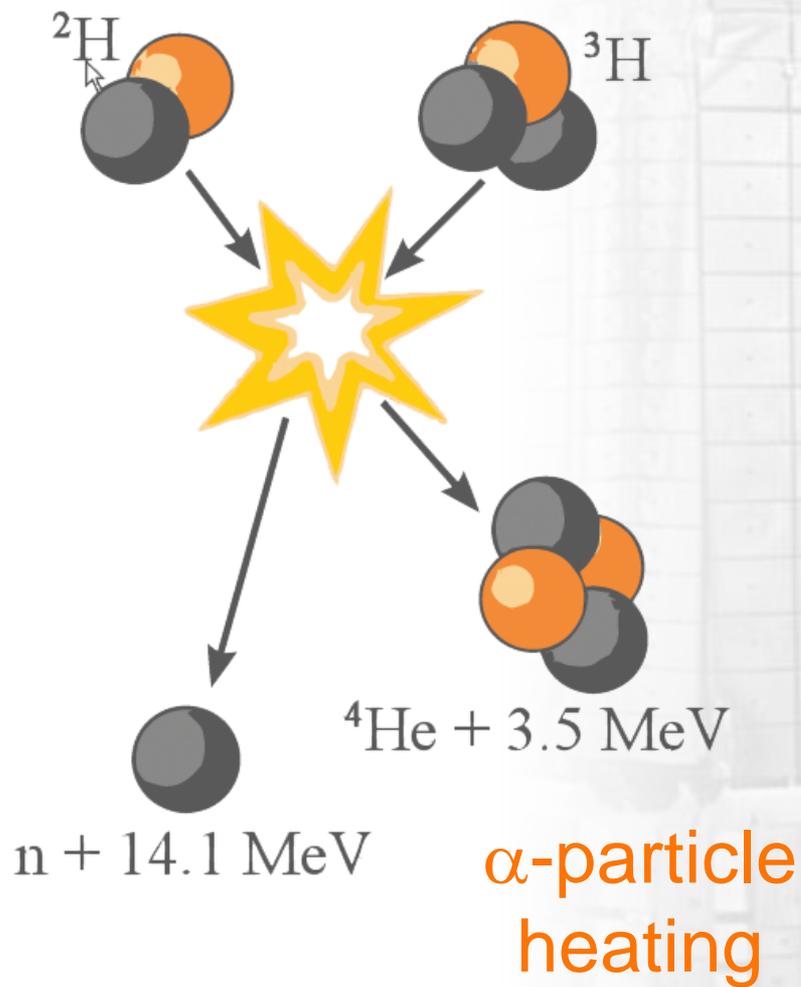
The common  
knowledge about  
Nuclear Fusion!

**SPIDER-MAN™ 2**

# Nuclear fusion 101



# Nuclear fusion 101



# Fusion device | JET

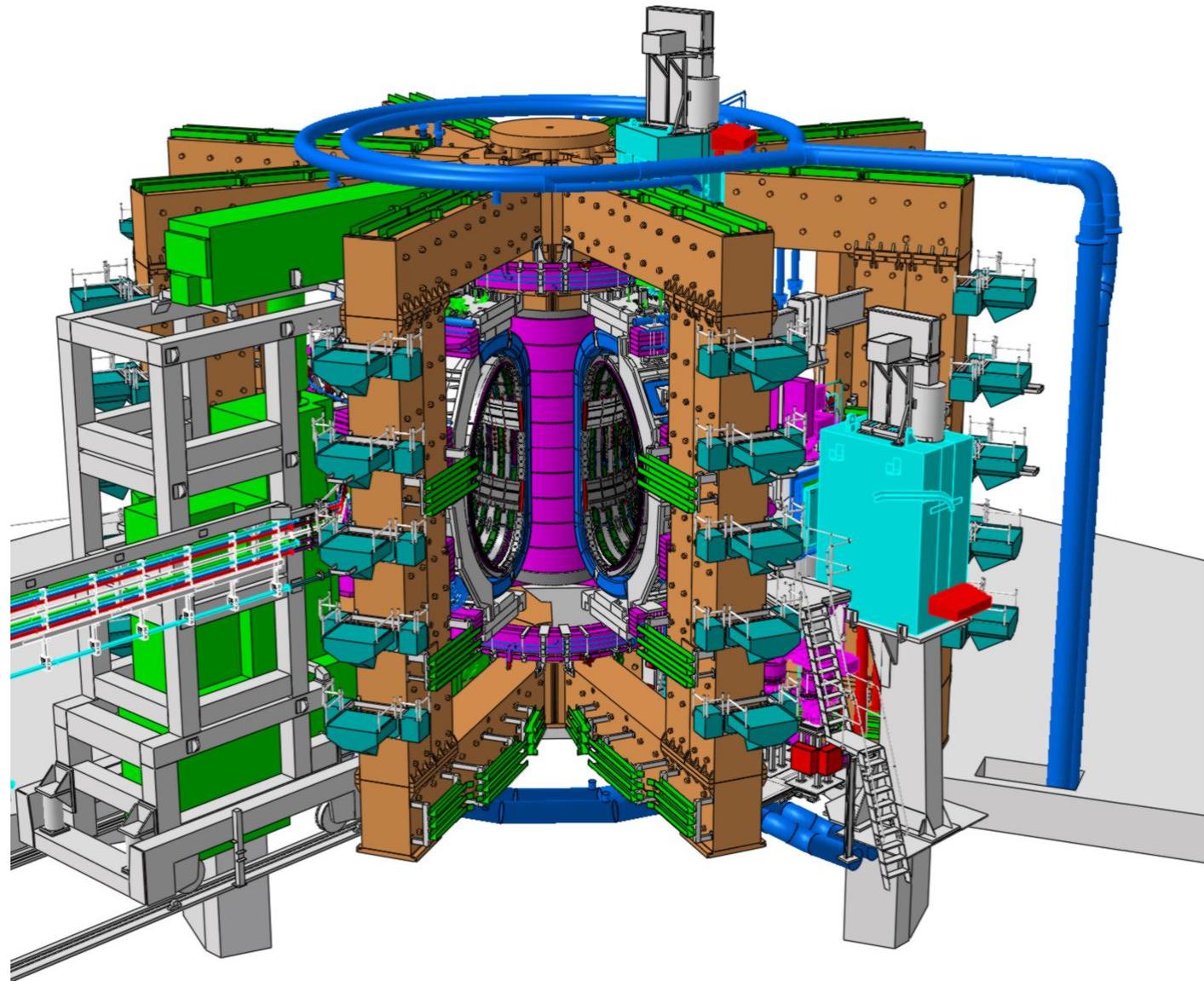
Vacuum vessel

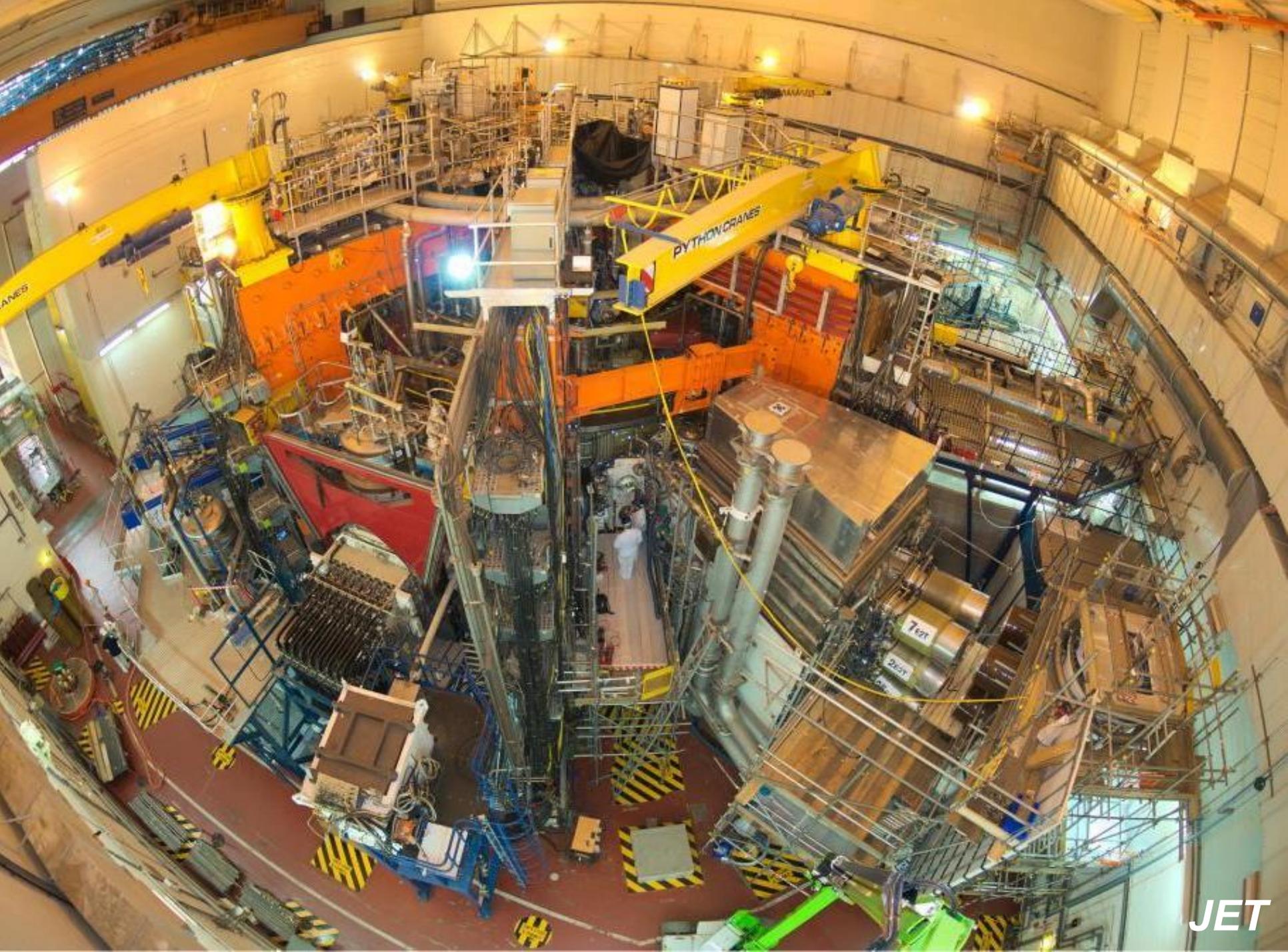
Toroidal field coils  
(cooled)

Support  
structure  
(2600t)

Poloidal coils

...etc





# Joint European Torus (JET)

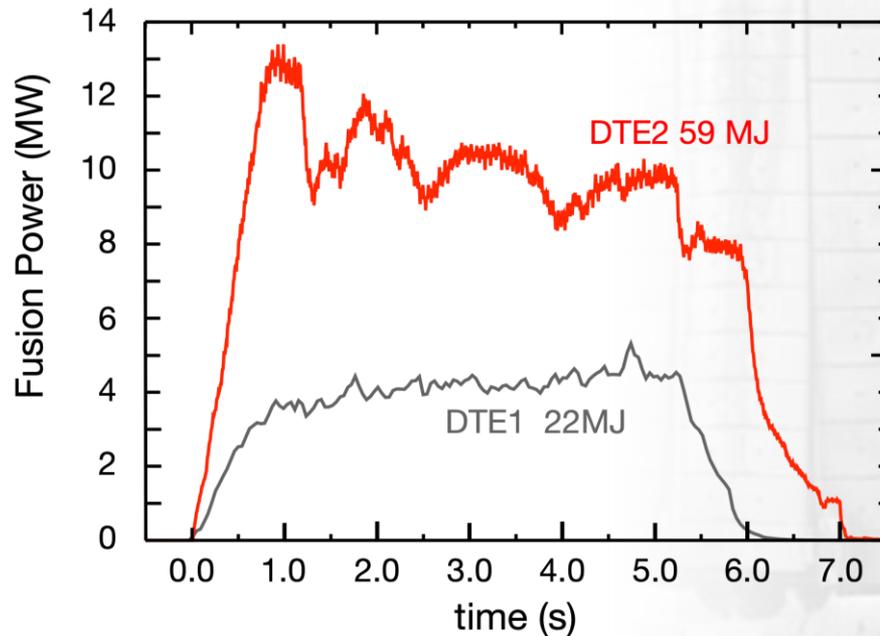
1980's-2023

Unique in the world with capacity for

**Nuclear fusion**



# Demonstration of fusion energy



Heating

**33 MW**

**5 s**,  $Q = 0.33$

**11 MW**

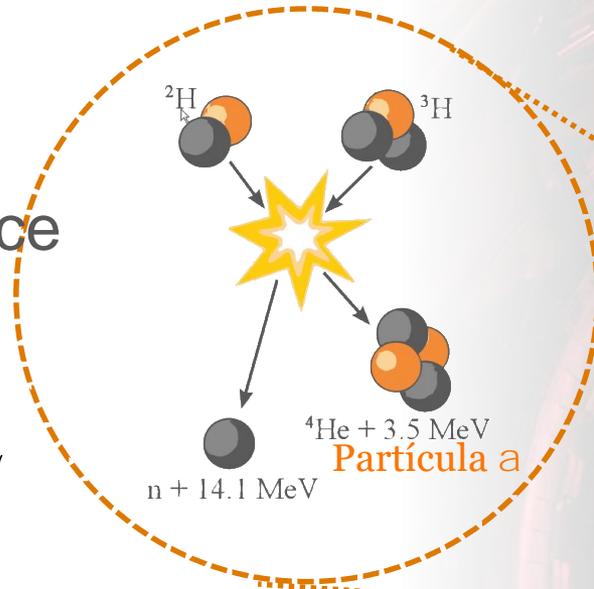
Fusion Energy

Record DT shot 99971  
21st December 2021  
(Credit: EUROfusion consortium)

# Ignition

Overall power balance

$$P_H + P_\alpha = P_L$$



Ignition occurs when plasma temperature can be maintained against the energy losses solely by  $\alpha$ -particle heating.

**Auxiliary Heating**  
Neutral beam,  
electromagnetic waves

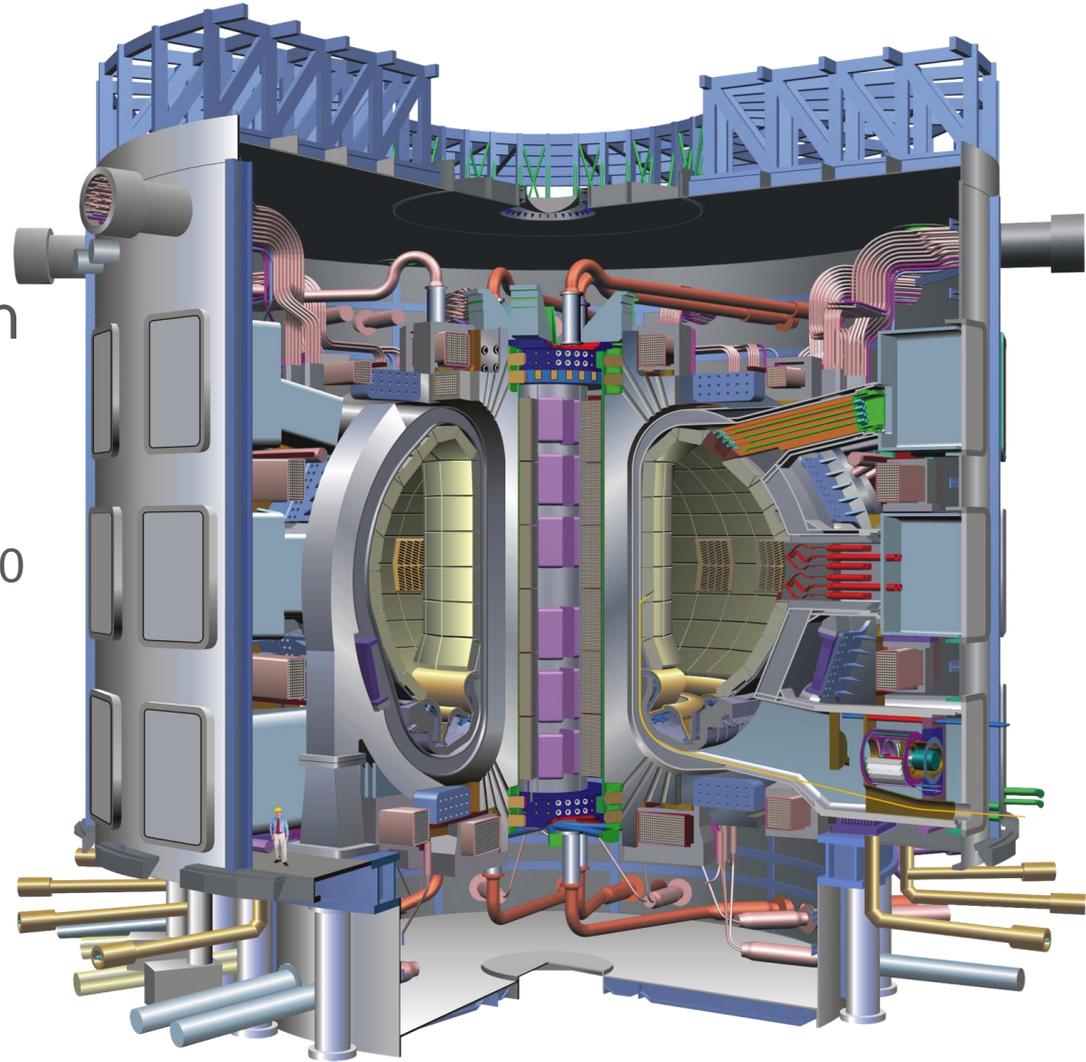
**Losses**  
Radiation, heat conduction,  
particles

# ITER | Mission

To prove **scientific** and **technical** viability of fusion

**P** = 500 MW, **D** = 300 s, **Q** = 10 – 20

To test **integration** of all **technologies** required for a fusion power plant



# 1<sup>st</sup> sector installation



May 2022

# 1<sup>st</sup> sector removal

July 2023



Dimensional non-conformities in the vacuum vessel sector and corrosion-induced cracks in thermal shield piping require repair works

# Fusion plasma parameters

JET as example

## Core

$$T < 20 \text{ keV}$$
$$n \sim 10^{20} \text{ m}^{-3}$$

## Edge

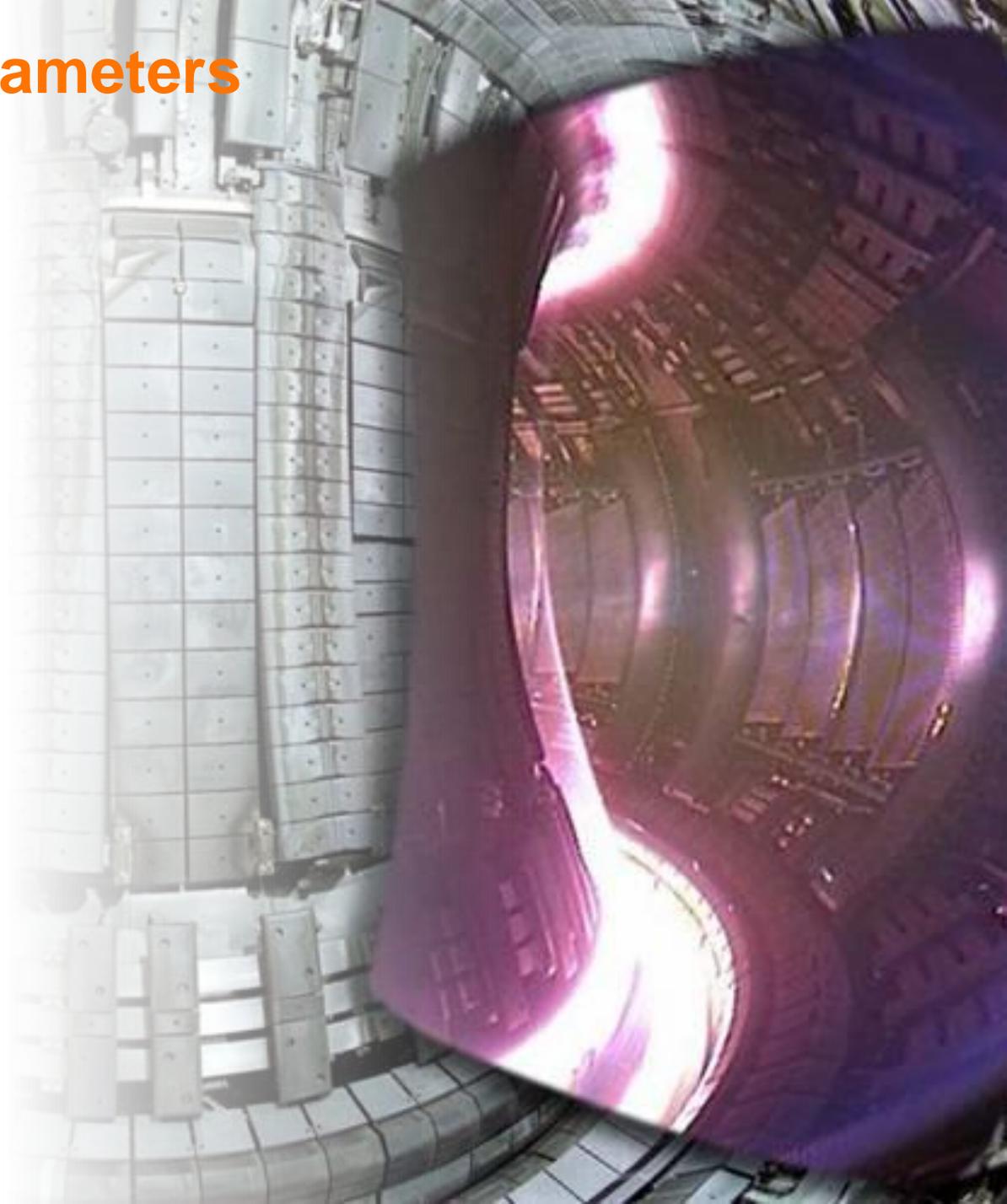
$$T < 200 \text{ eV}$$
$$n \sim 10^{19} \text{ m}^{-3}$$

## Divertor

$$T < 50 \text{ eV}$$
$$n > 10^{19} \text{ m}^{-3}$$
$$q \sim 5 \text{ MW/m}^2$$

## ITER

$$q \sim 10 \text{ MW/m}^2$$



# How hostile is the environment?

High levels of **radiation** and **nuclear heating** near **first wall** and **divertor**,

e.g. ITER

- **neutron fluxes**  $\leq 3 \times 10^8 \text{ n/m}^2\text{s}$ ,
- **absorbed dose rate**  $\leq 2 \times 10^3 \text{ Gy/s}$ ,
- **plasma radiation**  $\leq 500 \text{ kW/m}^2$
- **Neutron heating**  $\sim 1 \text{ MW/m}^3$
- **pulse length** of thousands of seconds

10 x higher than in present machines.

Compared with 0

100 x higher than on present day machines

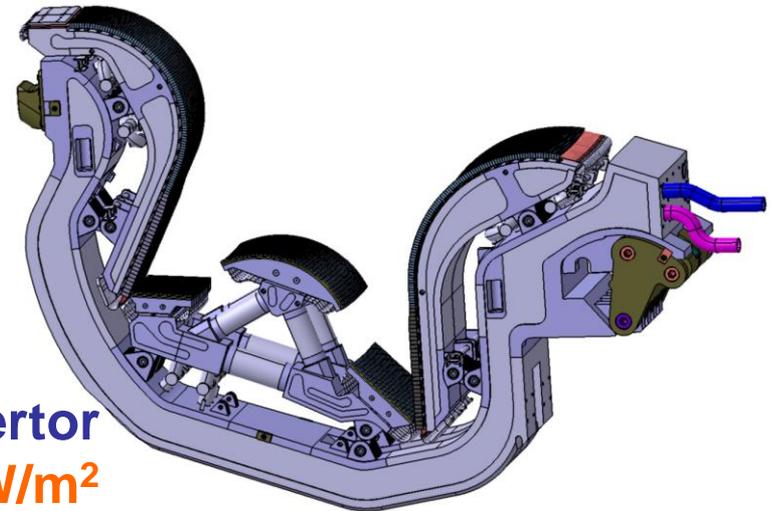
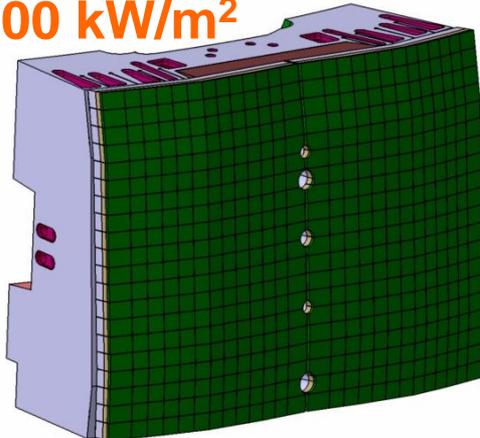
Enormous end-of-life **fluence** levels

ITER: more than **100000x** higher than present machines

# Facing the Plasma => High heat fluxes



ITER Blanket  
5,000 kW/m<sup>2</sup>



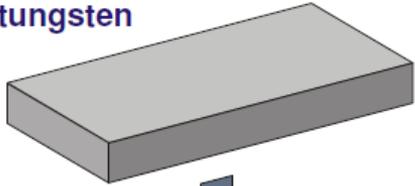
ITER Divertor  
10,000 kW/m<sup>2</sup>

# Required properties for wall materials

	CFC	W	Be	Other
<b>High Thermal conductivity</b>	/ Cu alloy	/ Cu alloy		
<b>Good thermo-mechanical properties</b> (response to thermal shocks)	X			
<b>Low neutron activation</b> (neutron flux > $10^{17} \text{ m}^2\text{s}^{-1}$ )	X		X	V-Ti alloys SiC as structural
<b>Resistance to radiation damage</b> (to avoid swelling and embrittlement)	X			
<b>Low chemical affinity to hydrogen</b> (no formation of volatile components)		X	X	
<b>Low accumulation of hydrogen</b> (Tritium inventory must not exceed 0.35 kg)		X	X	
<b>Reactivity with oxygen towards the formation of stable non-volatile oxides</b> (gathering of oxygen impurities)			X	

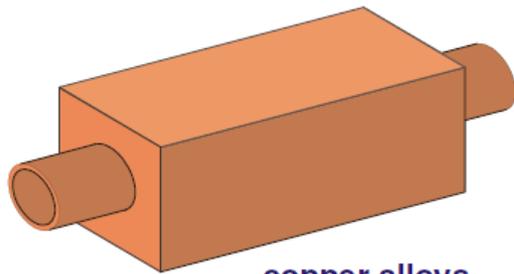
# ITER Plasma Facing Components

beryllium, CFC, B<sub>4</sub>C,  
tungsten



joining

- brazing
- HIPing
- welding



copper alloys



beryllium first wall mock-up



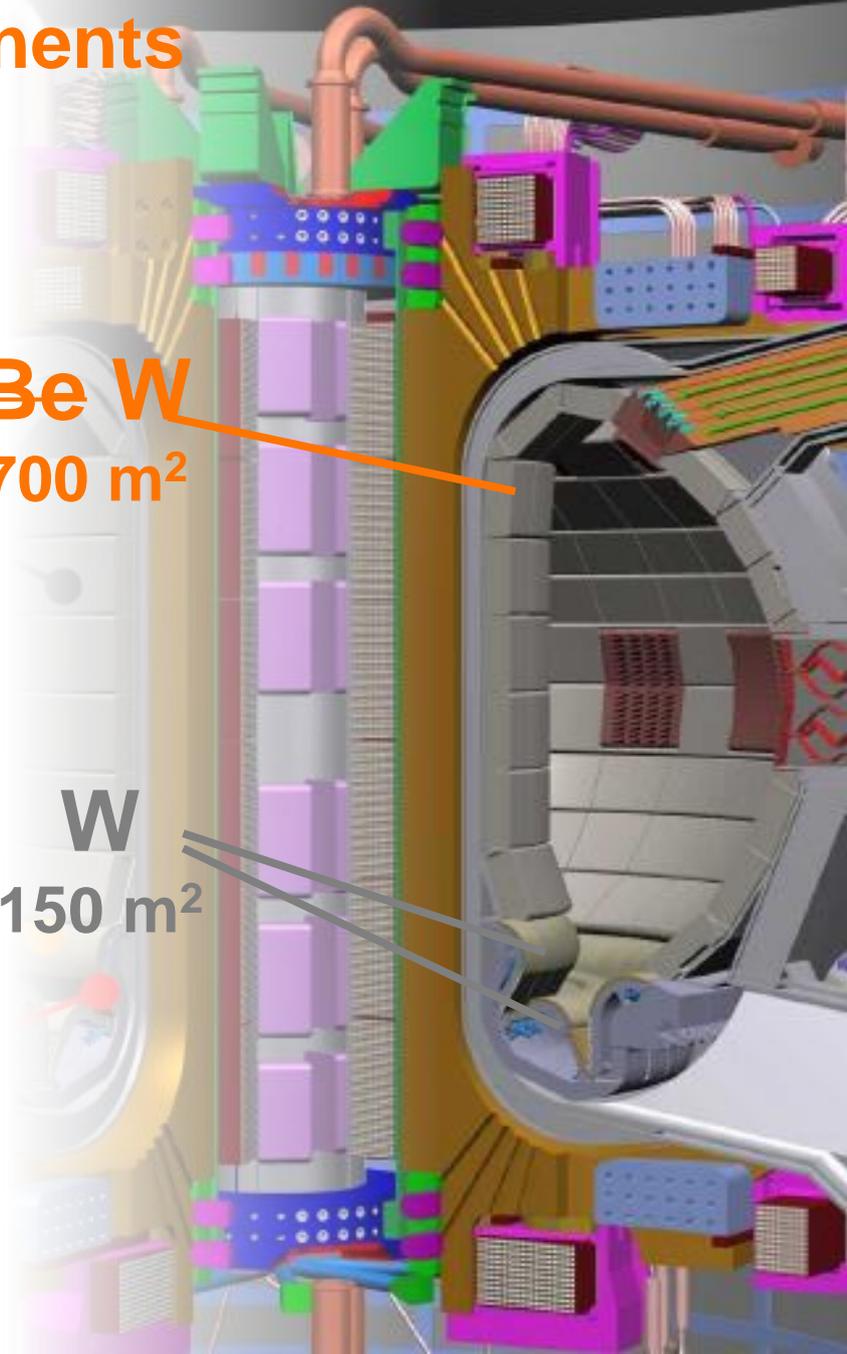
tungsten brush mock-up



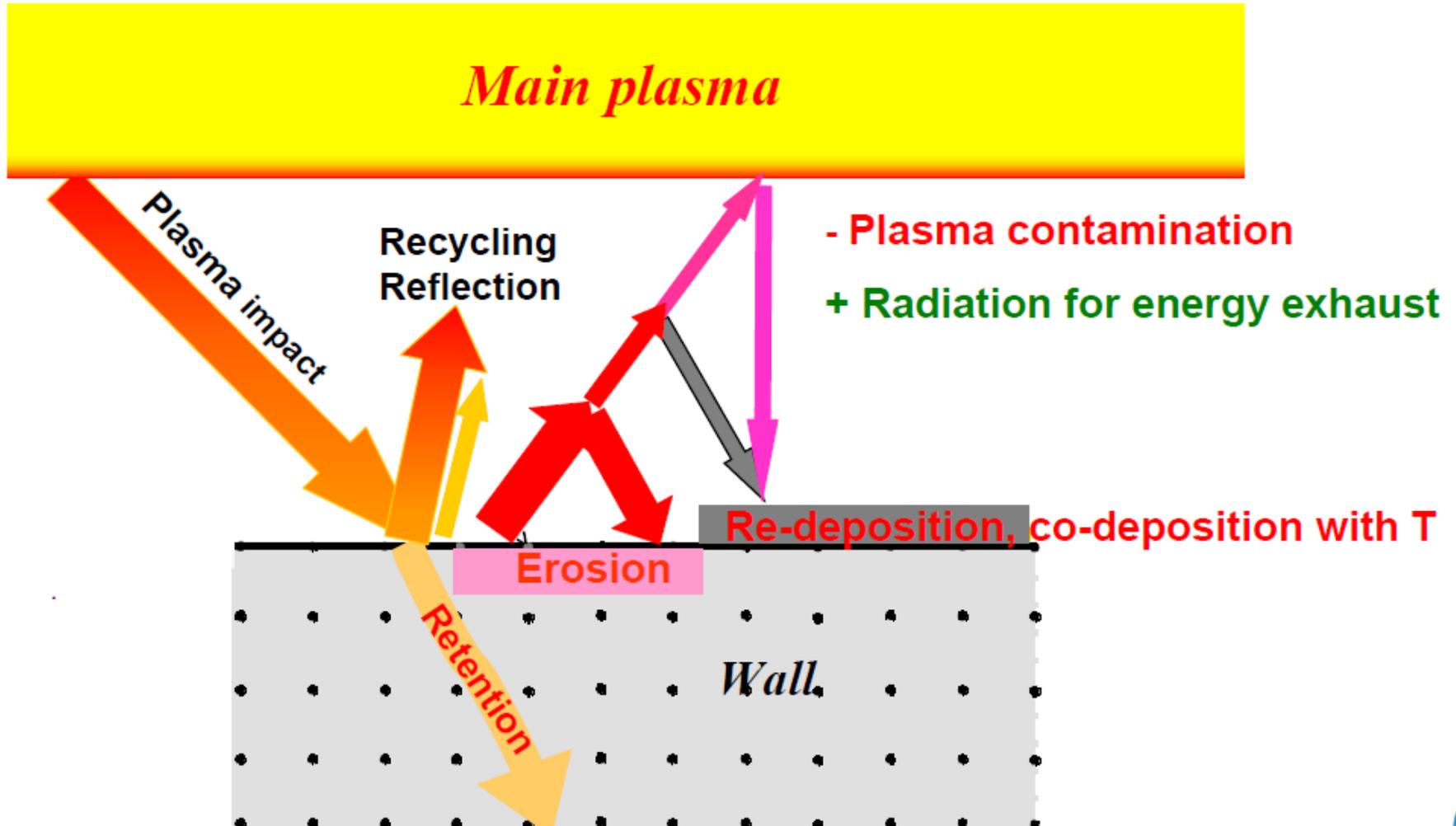
special purpose components

Be W  
700 m<sup>2</sup>

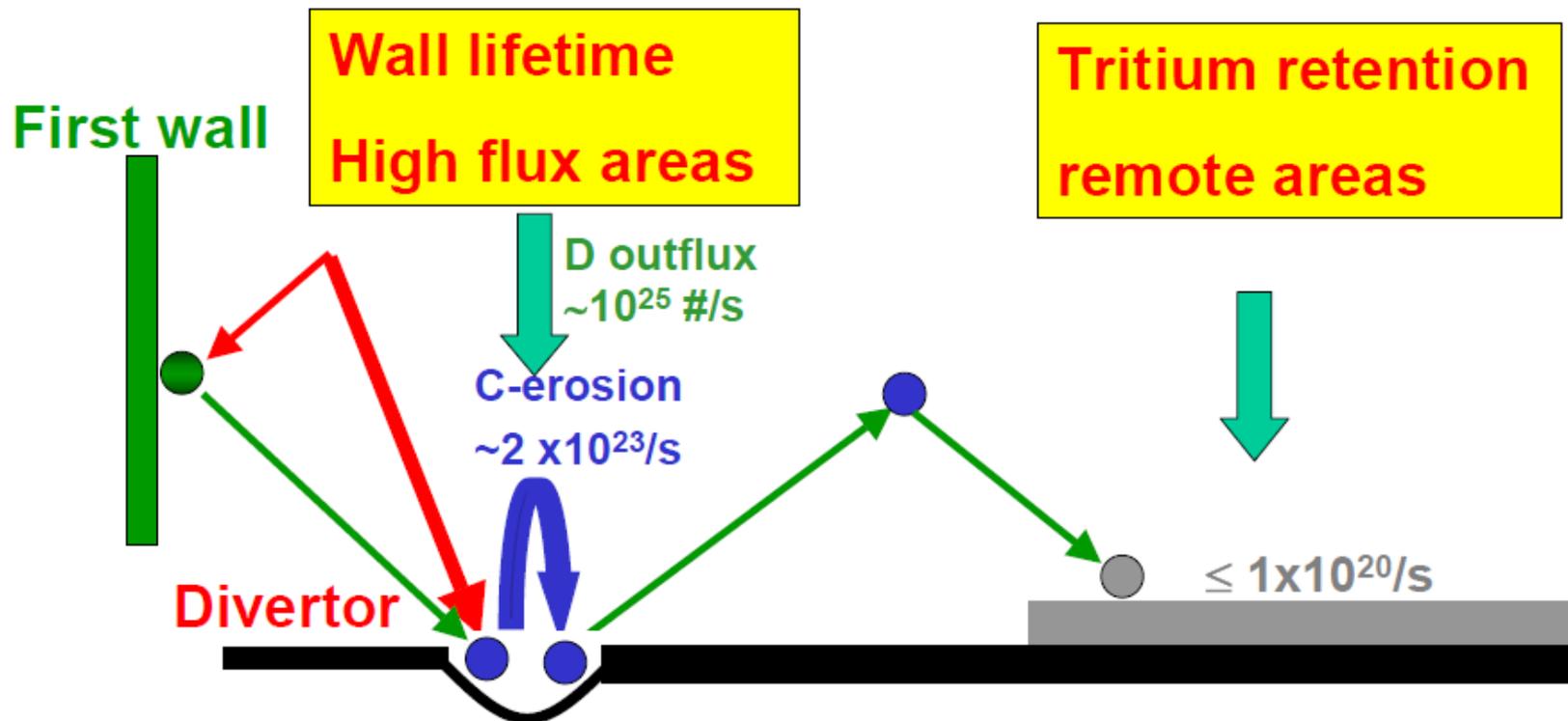
W  
150 m<sup>2</sup>



# Basic Plasma-Wall Interaction Processes



# ITER example



**strike zones**

**remote areas**

ITER gross peak erosion

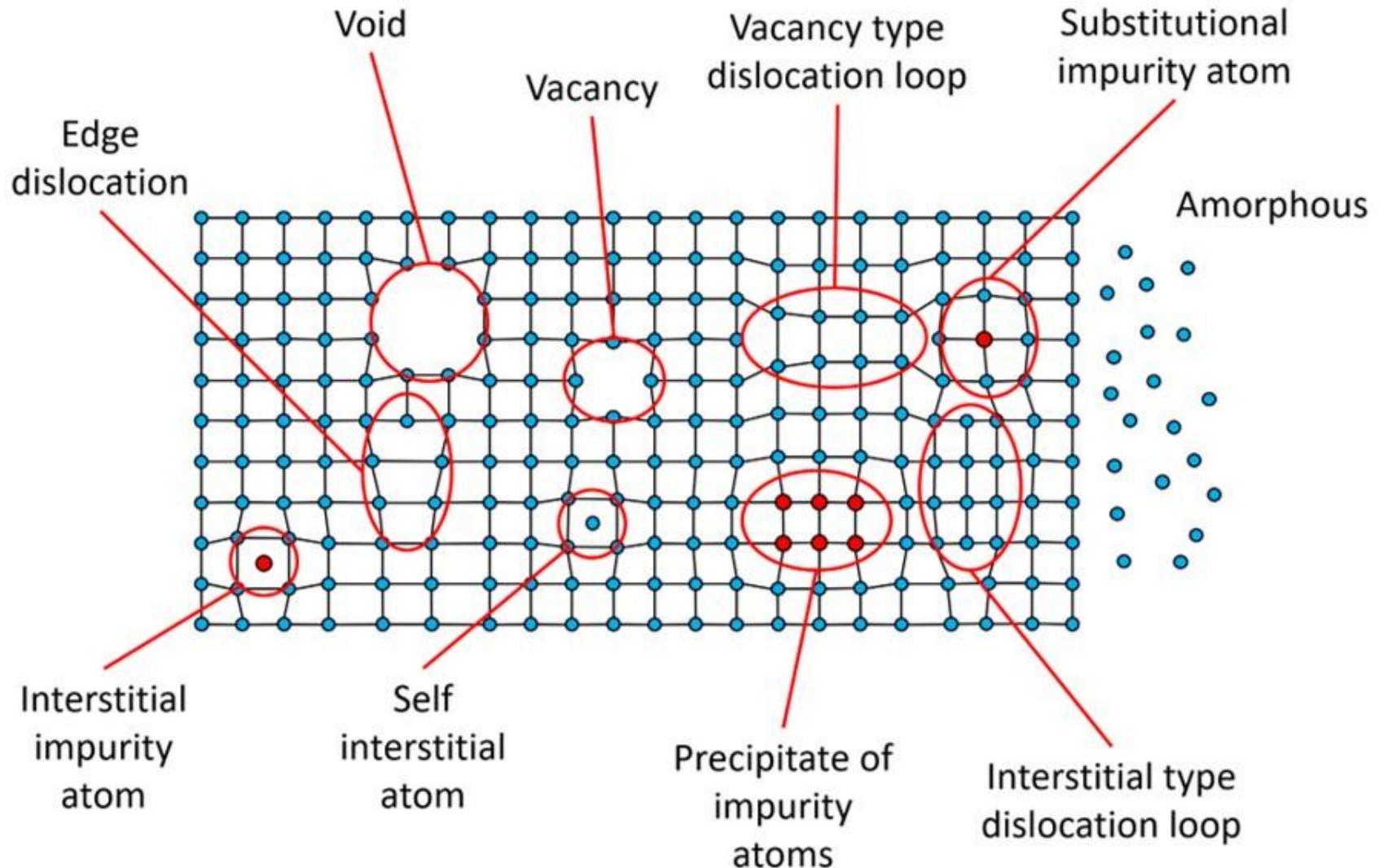
$\sim 0.5 \text{ mm/shot}$

Local Redeposition > **99.5%**  
needed

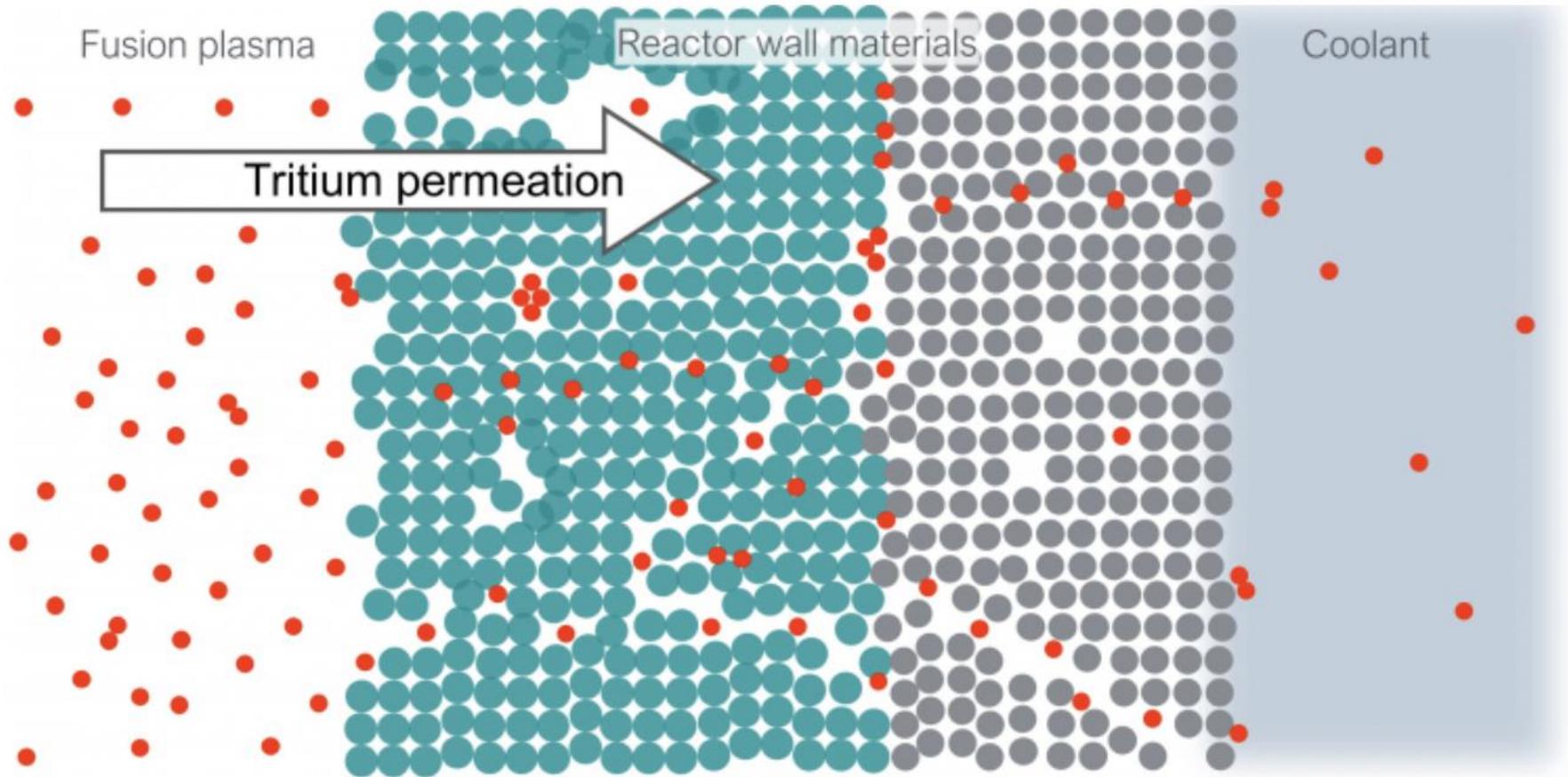
Non- Local redeposition

Tolerable C-deposition  $\leq 1 \times 10^{20}/\text{s}$

# Defects on the lattice structure that can change the material properties

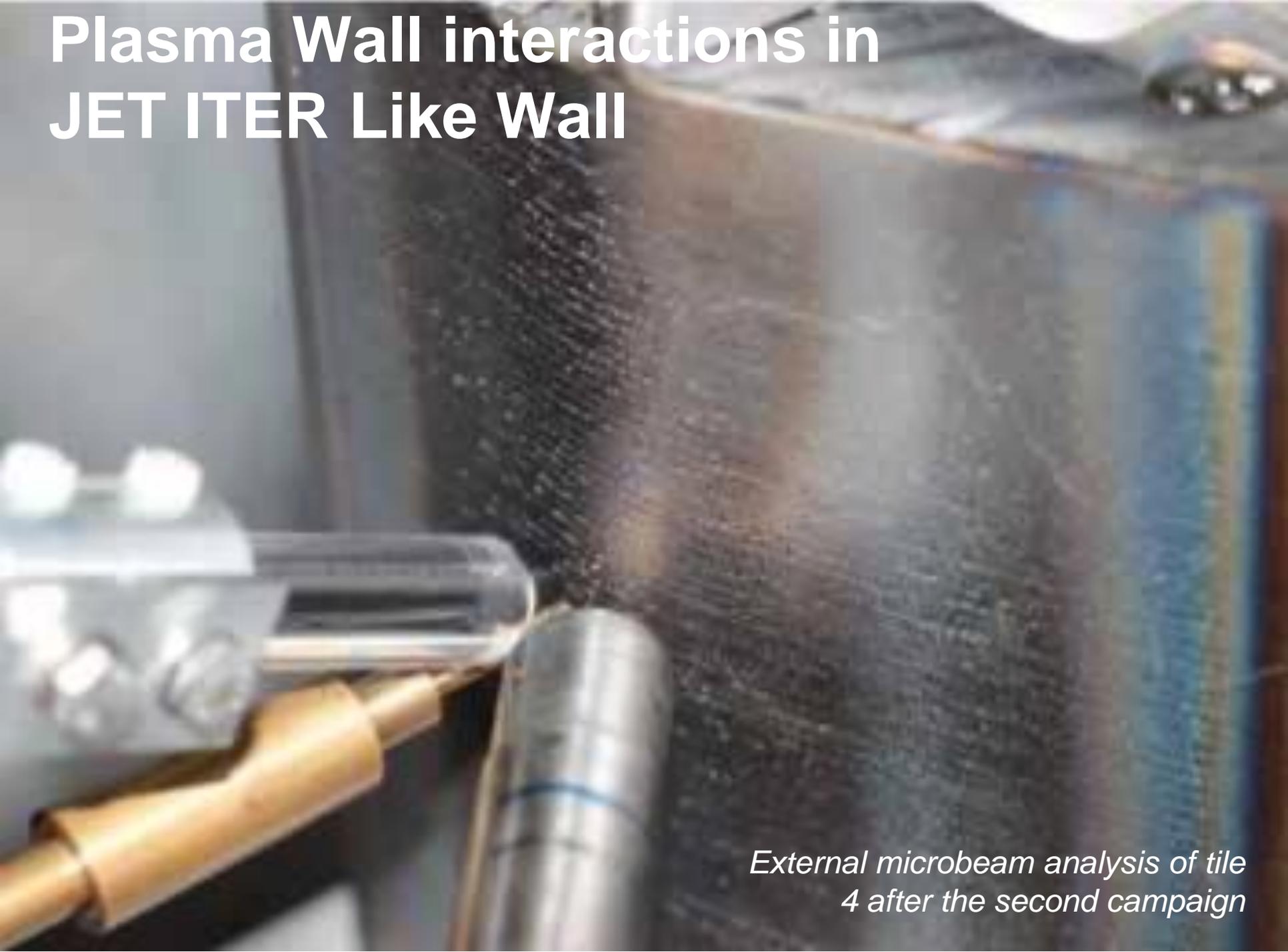


Neutrons produced from fusion reactions create atomic cavities in reactor's wall materials, in which tritium can get trapped or permeate through if not recycled back to the plasma



*Credits: K. Heinola /IAEA)*

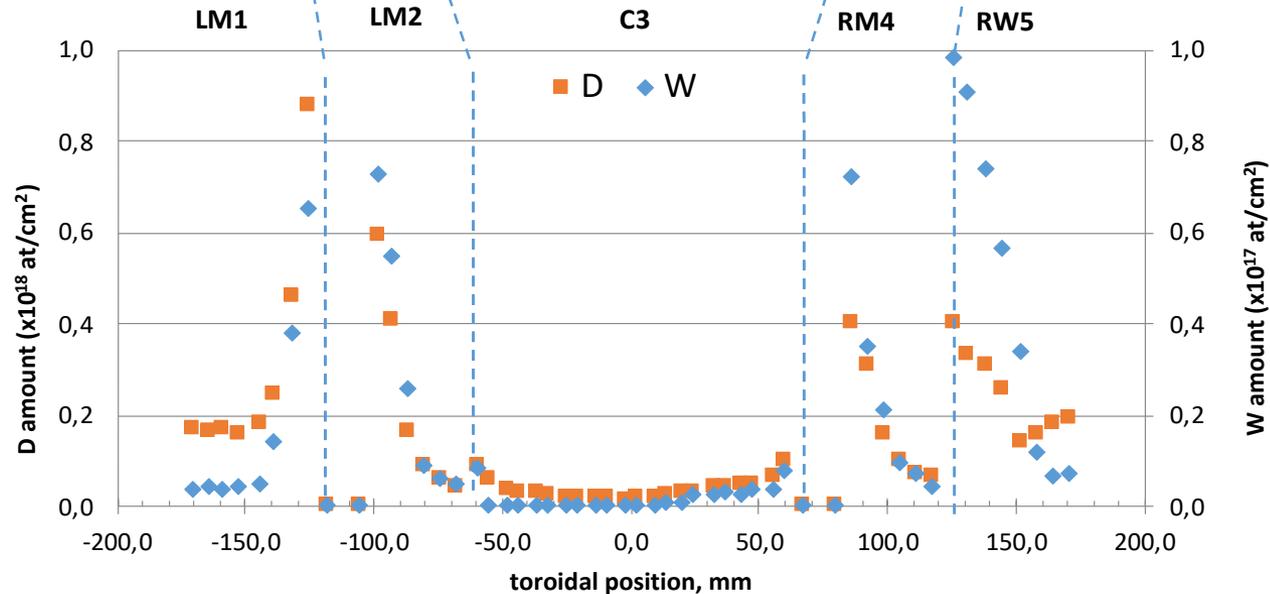
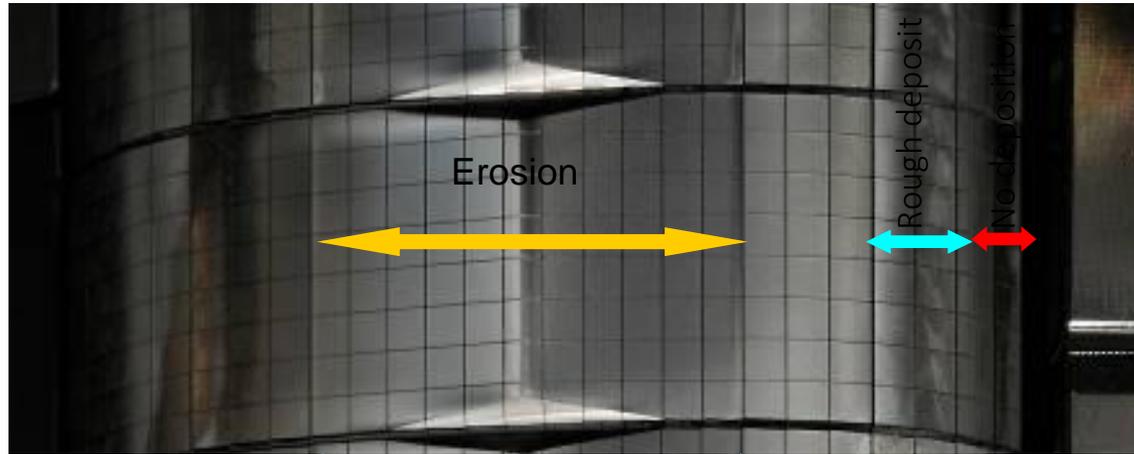
# Plasma Wall interactions in JET ITER Like Wall



*External microbeam analysis of tile  
4 after the second campaign*

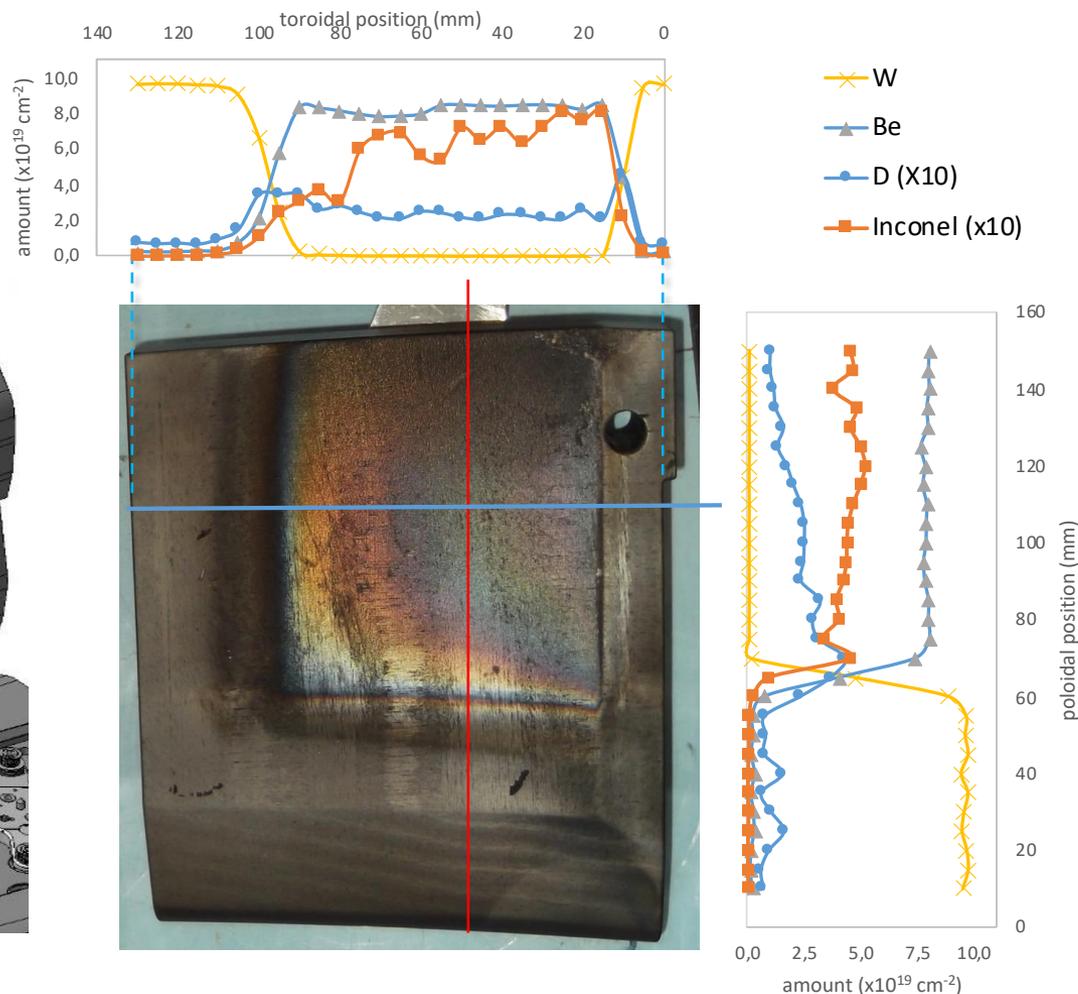
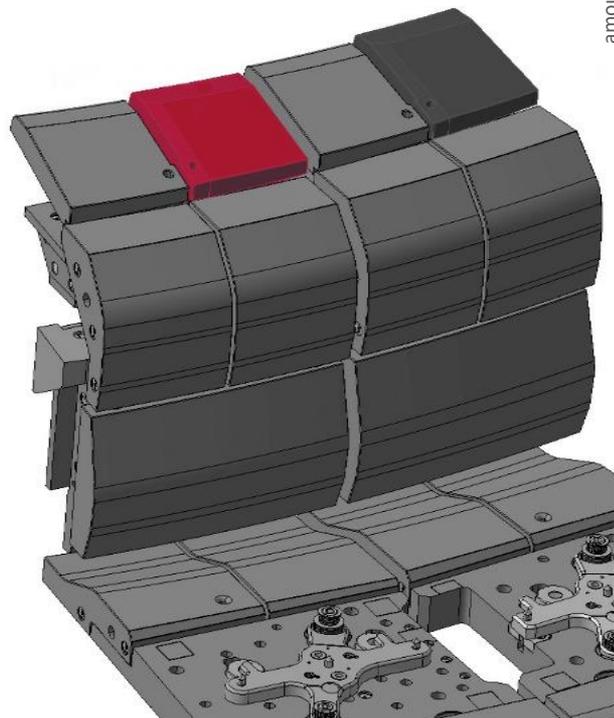
# Analysis of Inner Wall Guard Limiter tile

Most 2H trapping occurs on the junction of tile segments



# Deposits along toroidal and poloidal directions on JET Divertor tile

2H estimated during first ILW campaign is 18x less than in the carbon wall (2007-09)



A residual amount of dust (flakes) was measured during the campaigns

# How to produce a plasma

Central solenoid creates an electric field.

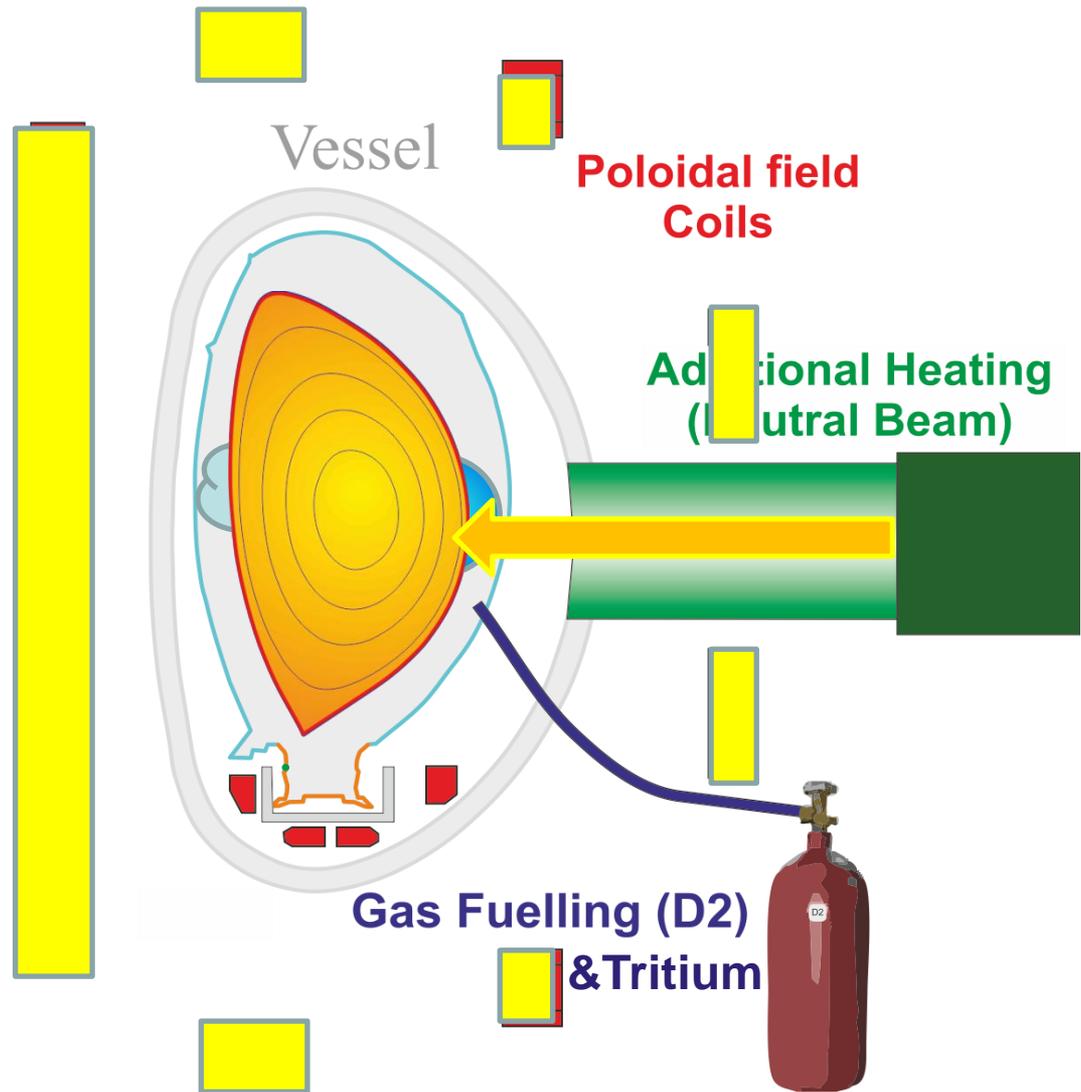
GAS is added and ionised → *plasma*

During plasma growth PF coils control plasma radial position.

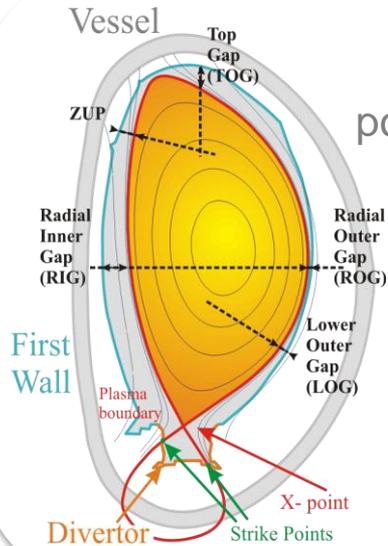
Other PF coils shape plasma into diverted shape

Additional heating heats plasma

Conditions for fusion are reached!

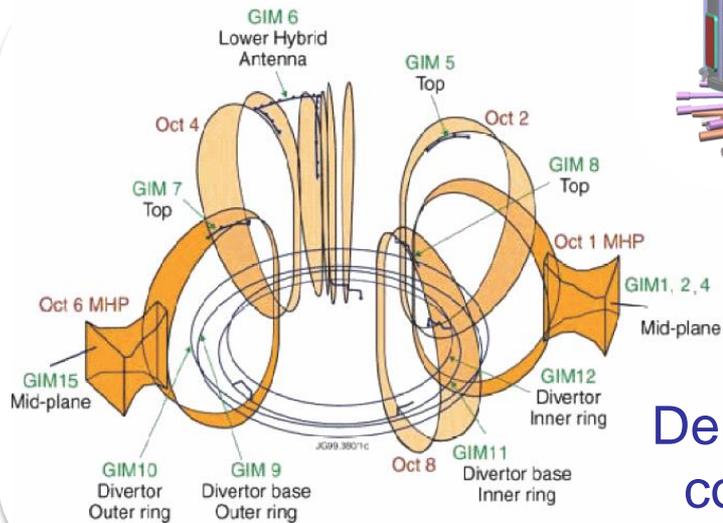
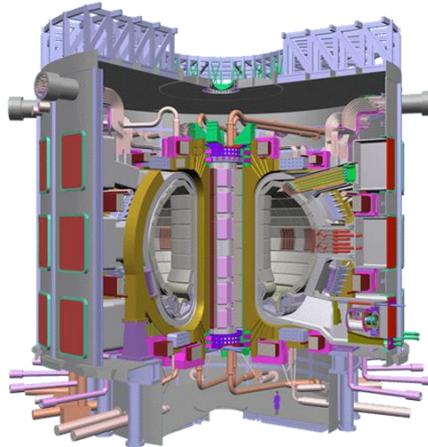
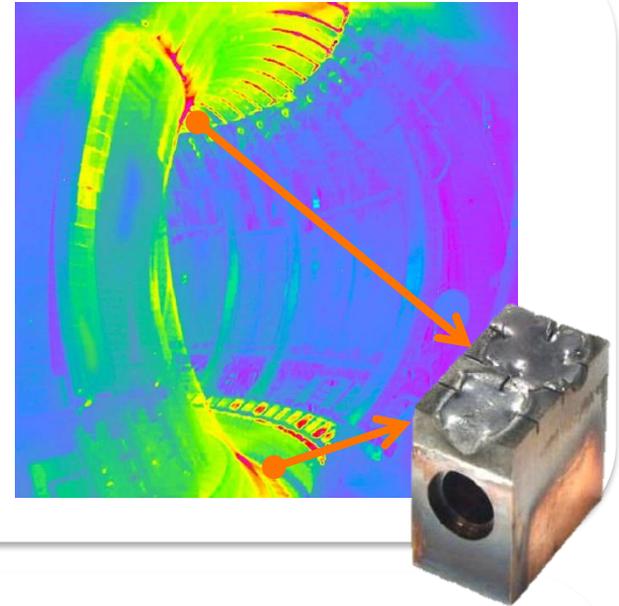


# Control in fusion plasmas



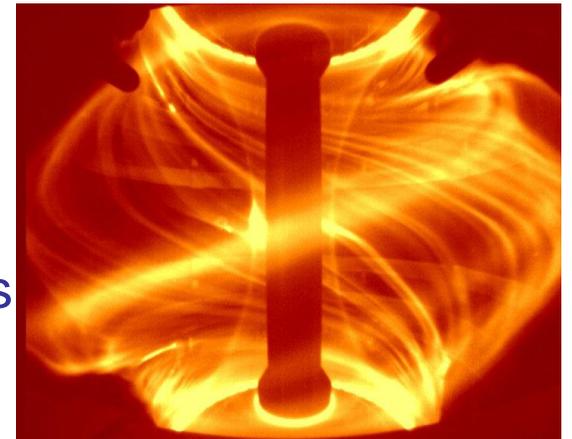
Magnetic control  
position, shape & vertical  
stabilization

Wall  
protection

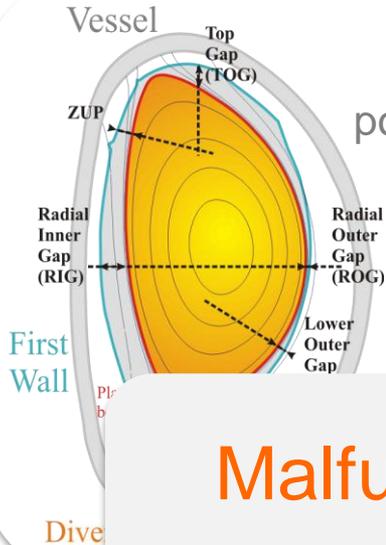


Density  
control

Instabilities  
mitigation  
& control

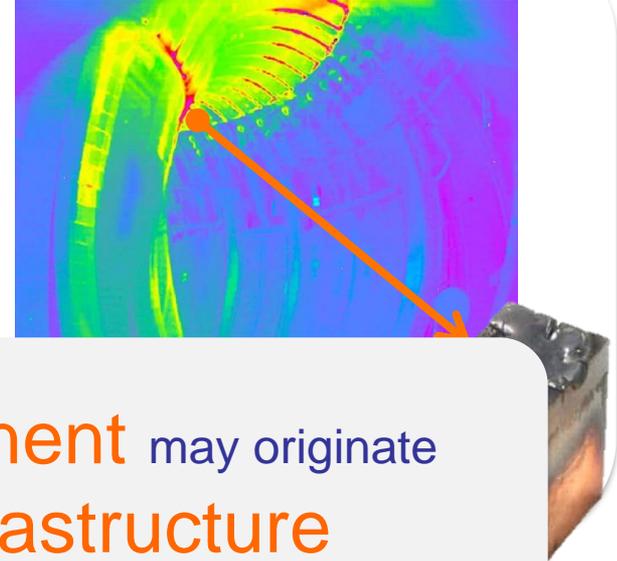


# Control in fusion plasmas is critical for safe operation and to achieve high performance

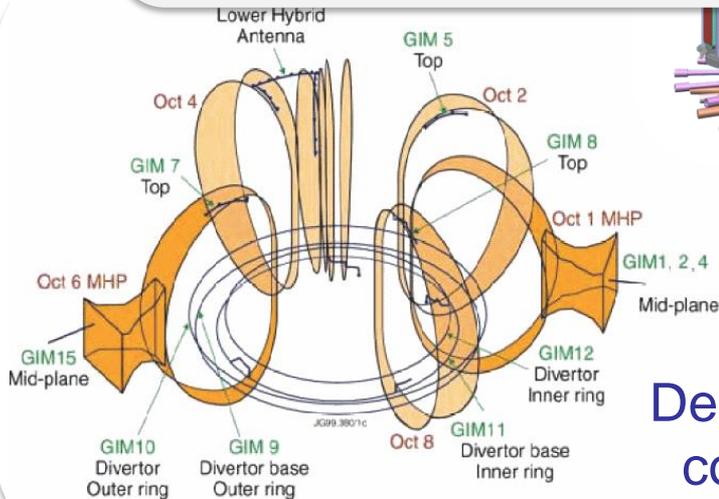


Magnetic control  
position, shape & vertical  
stabilization

Wall  
protection

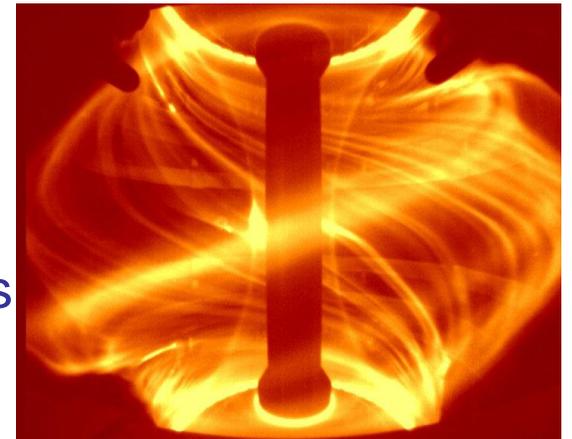


Malfunction of a single component may originate  
relevant damage to entire infrastructure



Density  
control

Instabilities  
mitigation  
& control



# Example | Vertical Stabilisation

## Problem

Elongated Plasmas are unstable vertically.  
Plasma moves vertically and disrupts in few ms

## Actuator | PF Magnets

Combination of coil currents that pushes plasma vertically

## Diagnostic | Magnetic Diagnostic

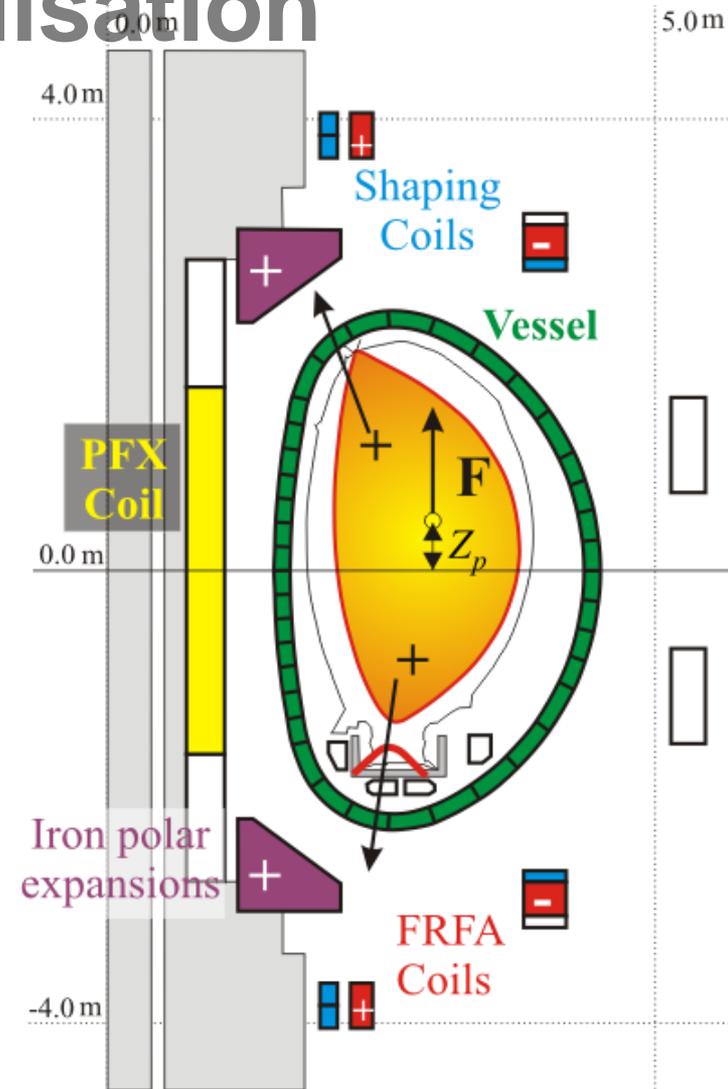
@JET: Combination of 192 magnetic probes

## Controller

Fast | Control loop latency of  $\sim 300 \mu\text{s}$ !

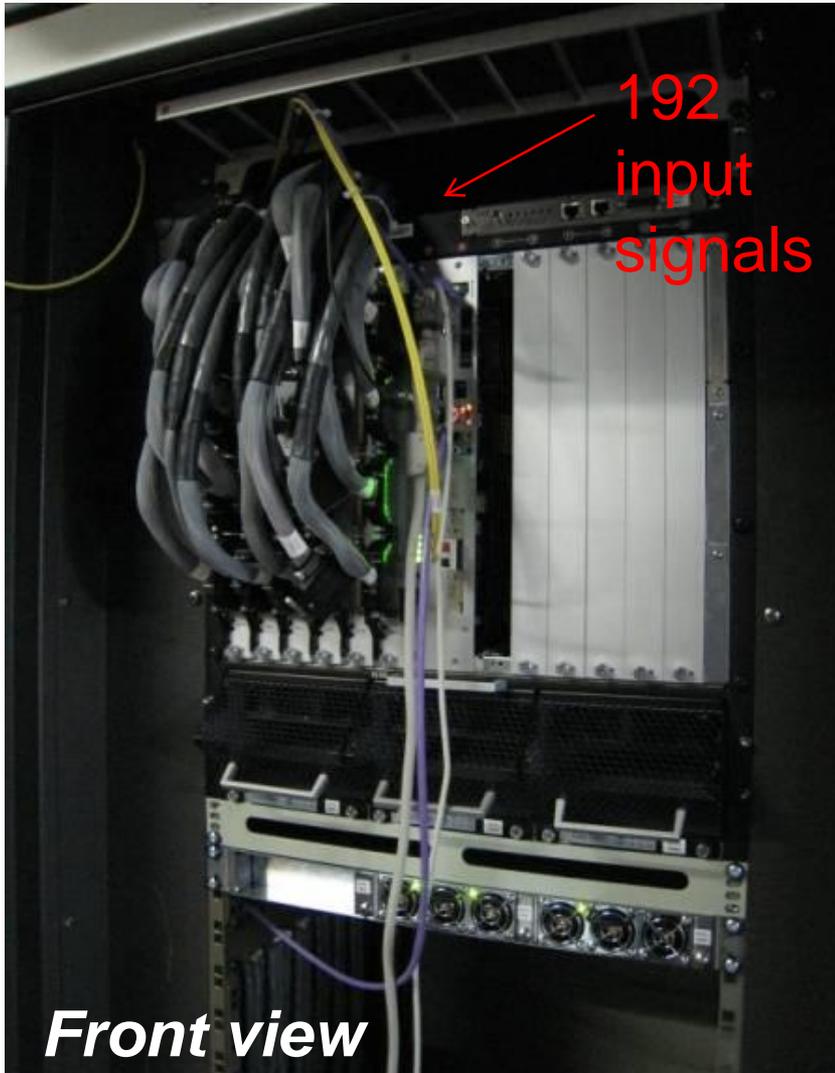
Adaptative | cope with continuously varying instability times

Robust | able to handle large disturbances: ELMs



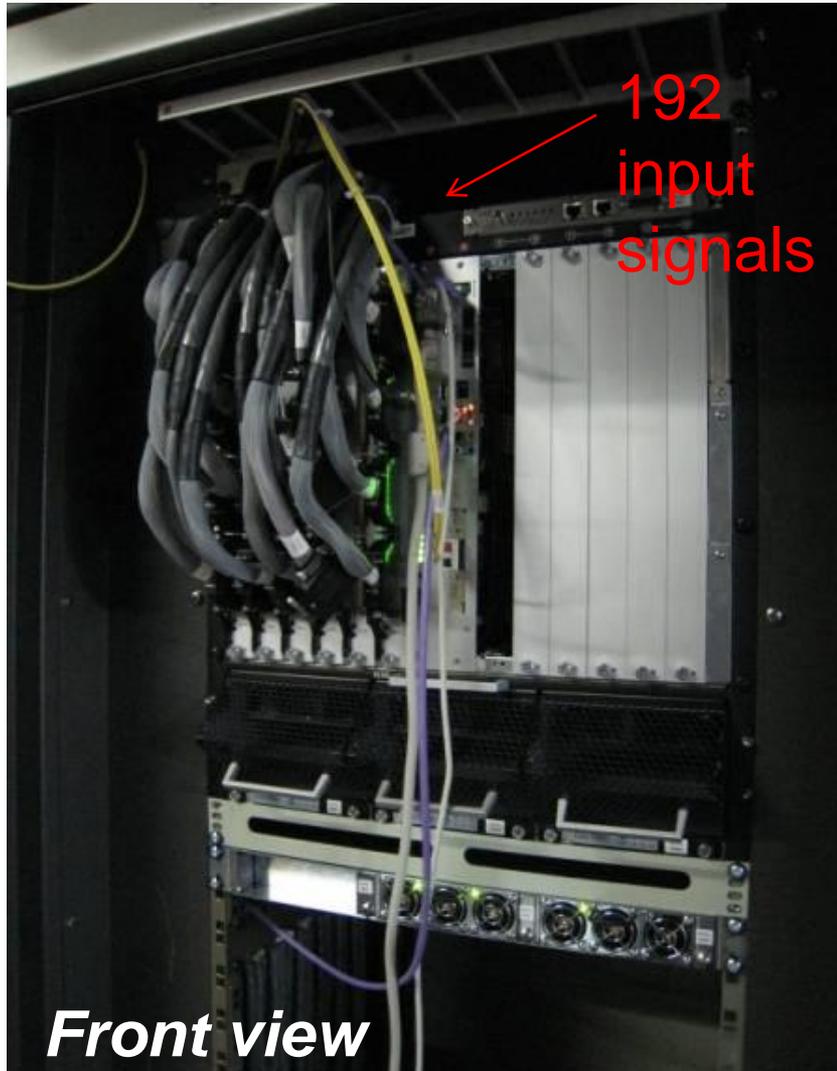
**MIMO system** designed to make plasma vertically stable while other controllers control plasma position and shape.

# JET Vertical Stabilization system



# JET Vertical Stabilization system

## Example of solution



- 192 signals acquired by ADCs and transferred at each cycle
- 50  $\mu\text{s}$  control loop cycle time with jitter < 1  $\mu\text{s}$
- Always in real-time (24 hours per day)
  - $1.728 \times 10^9$  50  $\mu\text{s}$  cycles/day
  - Crucial for ITER very long pulses

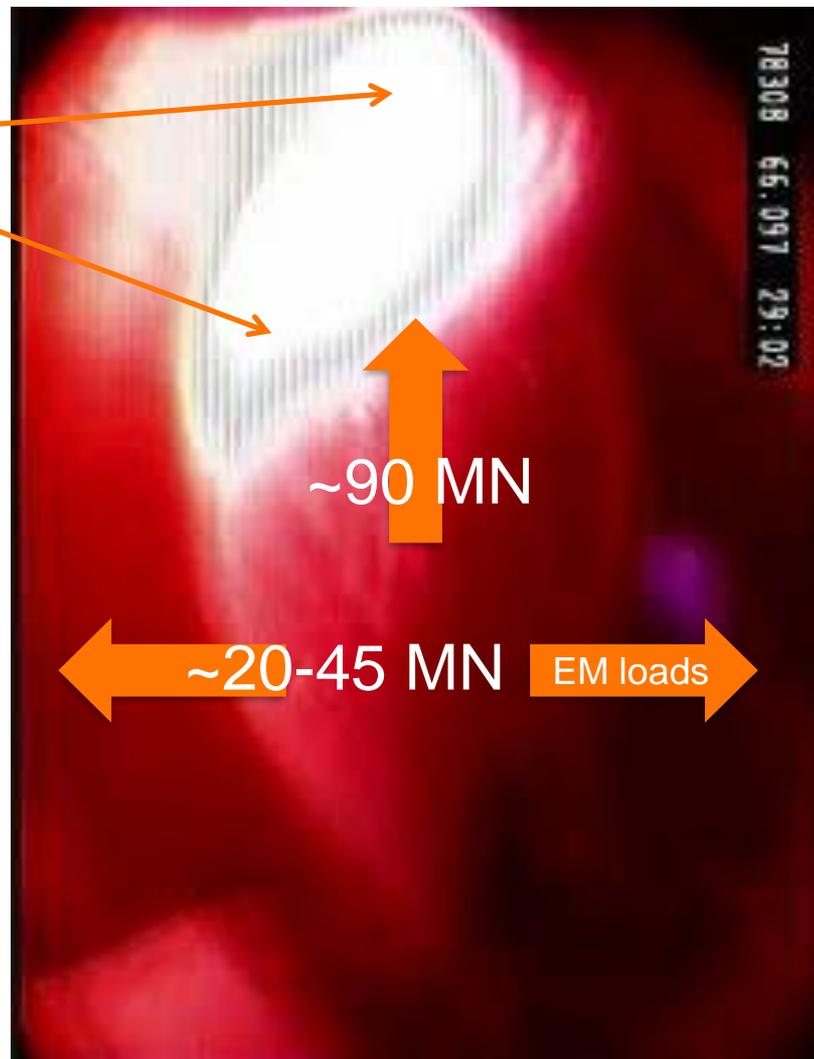
**When something fails...**  
**on position control**

# On ITER similar events will cause huge thermal loads on Plasma Facing Components

30-60 MJ/m<sup>2</sup> for ~0.1s

PFCs cannot be designed to sustain such (repetitive) thermal loads

Will require a far higher level of **availability** and **reliability** than previous/existing tokamaks



# Steady-state operation calls for High Availability

99.999% up-time (reference for HA), correspond to  
~5 minutes of down-time per year

**Risk  
reduction**

**Resilience to failure**

- Sensors - backup set
- Redundant acquisition channels
- Fault detection & mitigation

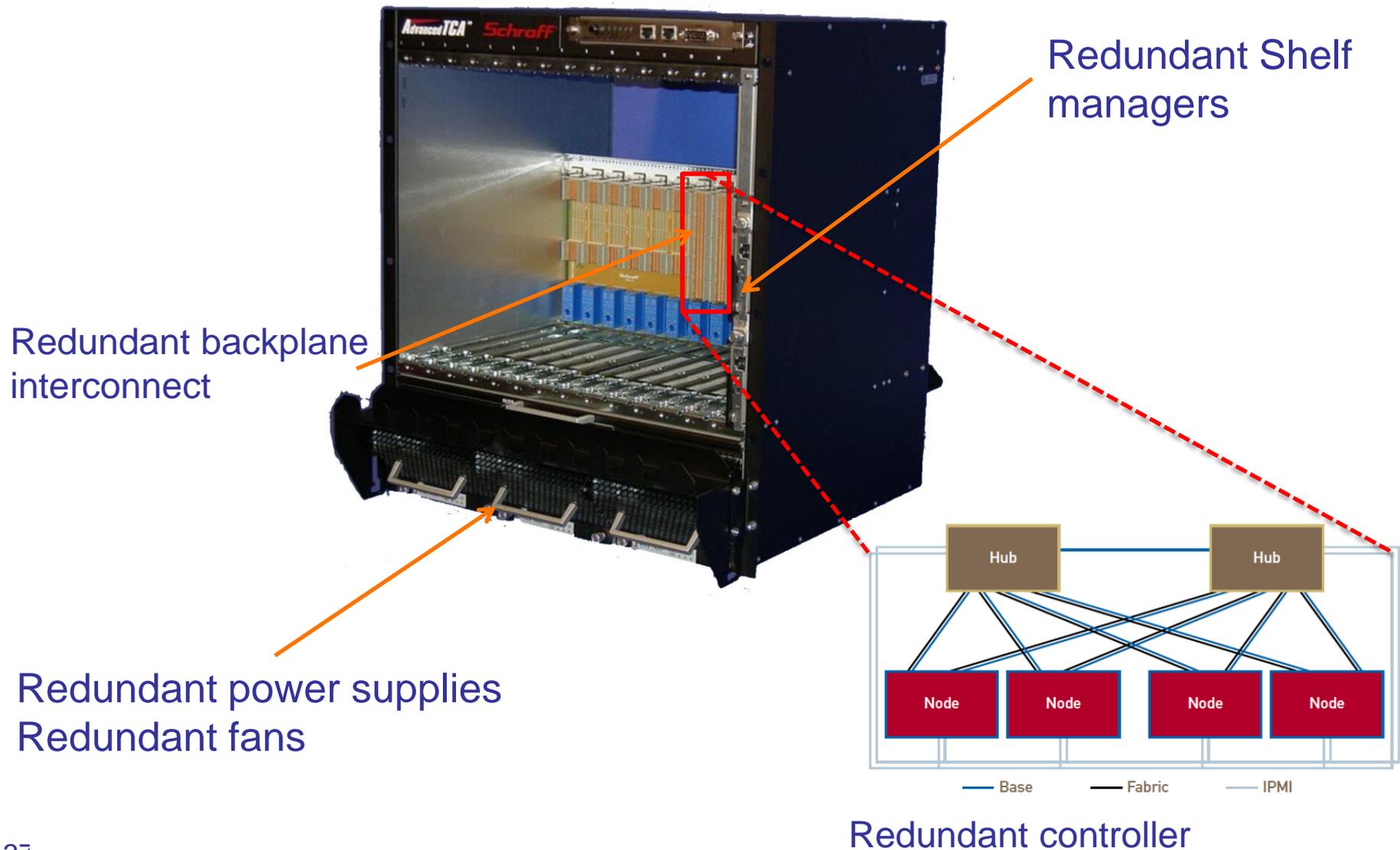
Requires the use of **robust instrumentation standards** designed for **high availability!**

# Robustness in the good old days

NASA - Saturn V Apollo Shake Test



# ATCA standard is already designed for high availability & high throughput



# ITER prototype Fast Plant System Controller

Networks

TCN  
(IEEE-1588)

PCIe

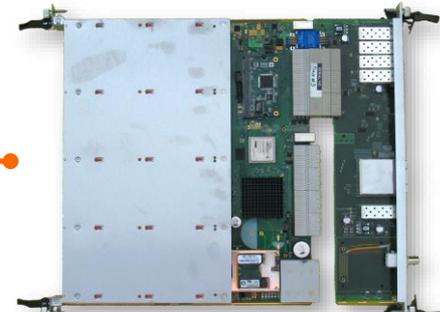
DAN

PON

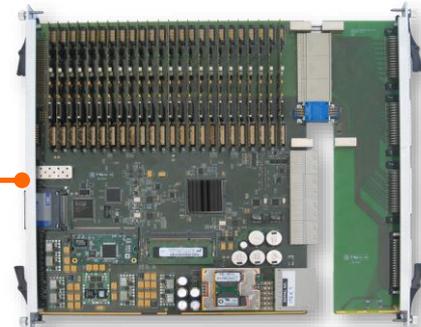
SDN



ATCA Shelf



ATCA-PTSW-AMC4



ATCA-IO-Processor

Controller/PSH

Mini-CODAC &  
archiving server

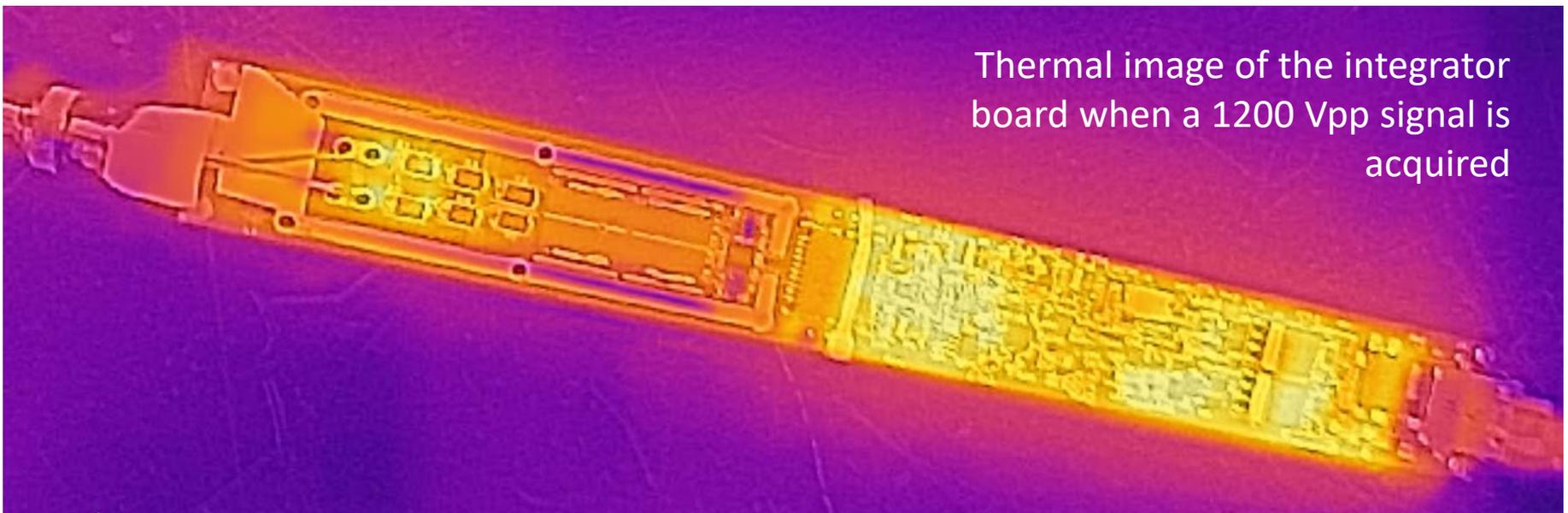
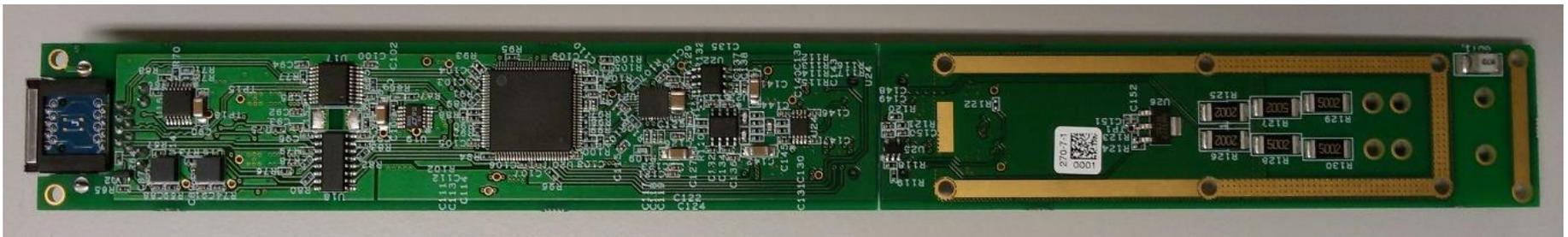
HPC

Hardware

beta version

# Qualification tests of ITER low drift integrators prototype

## Working for an industrial grade solution



Thermal image of the integrator board when a 1200 Vpp signal is acquired

# Real-time data processing | JET Gamma ray spectroscopy

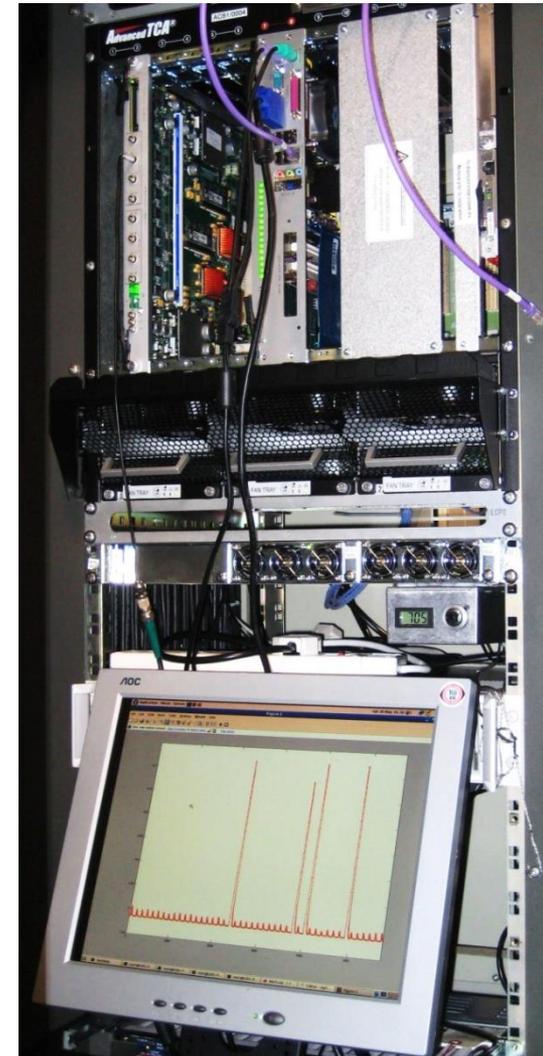
## Intelligent modules (with FPGAs)

Pulse height analyzer; Pile-up rejection; and  
Pulse shape discriminator

Digitizer modules centered around an FPGA:

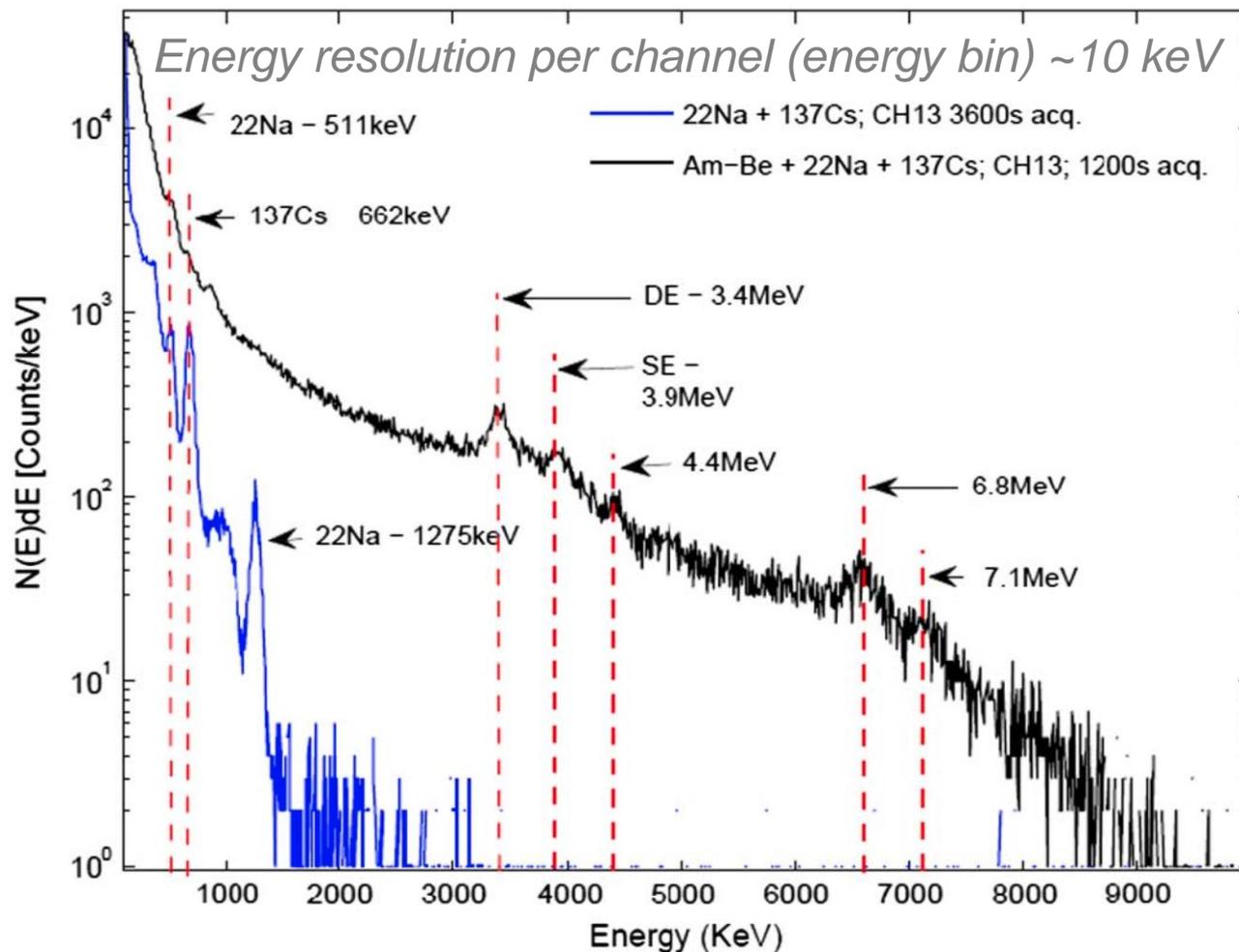
- controls ADCs and local memory,
- provides the gigabit interconnections
- runs DSP algorithms
- Concurrent algorithms can be implemented on the FPGA and each one can be parallelized (e.g. 4 pipes at 250 MSPS  $\equiv$  1 GSPS with reduced ENOB  $\sim$ 10-bit)

- Data transfer rate of up to 800 Mbyte/s over x4 PCI Express to the host processor.
- Choice of resolution
  - 250 MSPS @ 13-bit,
  - 400 MSPS @ 14-bit,
  - 500 MSPS @ 12-bit
- Maximum pulse rate of 5 Mpulse/s;



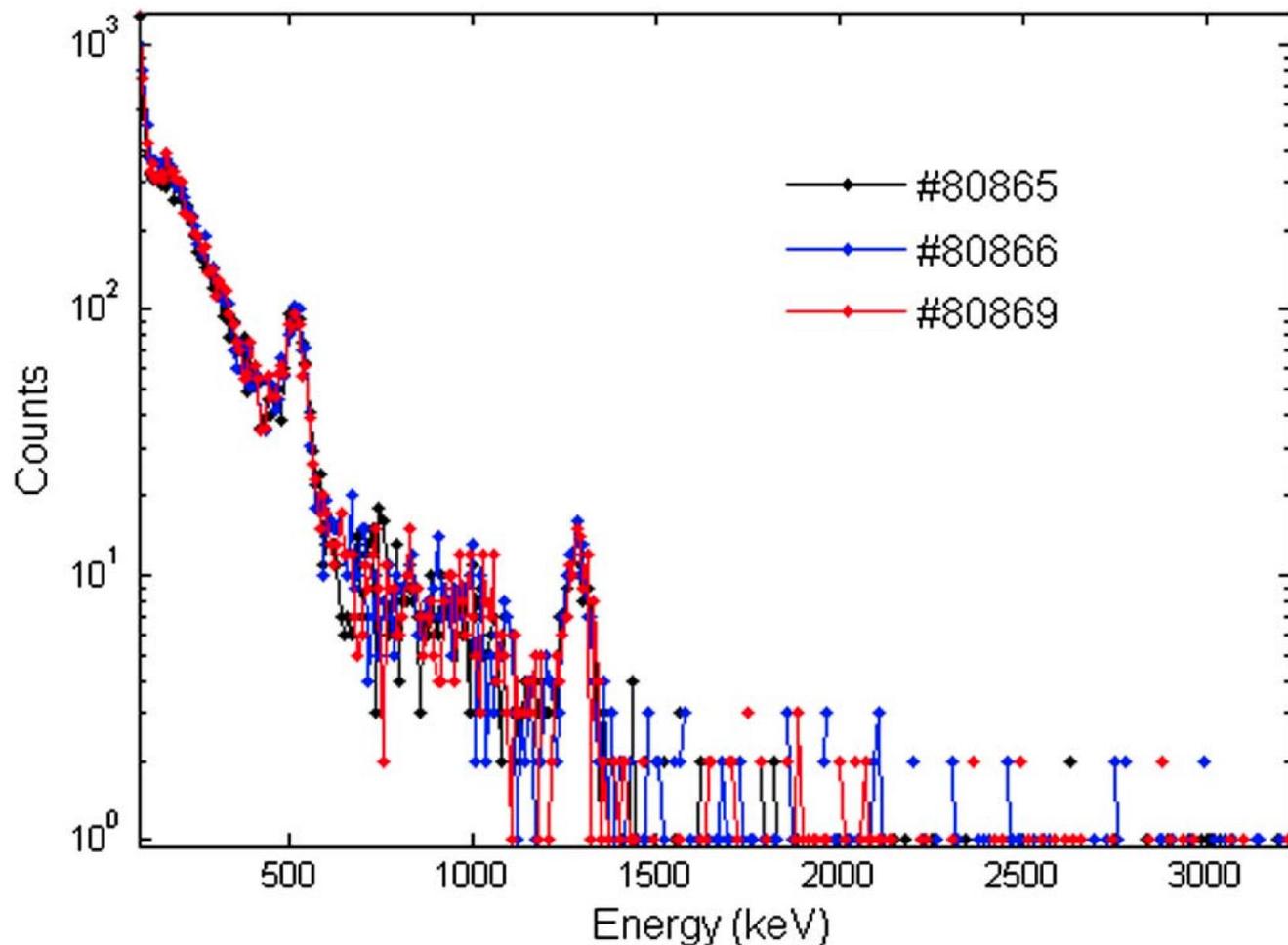
**Data reduction** rate of  $\sim$ 80% attainable with pulse height analysis

# Spectra built with real time processed data inside FPGA using $^{22}\text{Na}$ , $^{137}\text{Cs}$ and $^{241}\text{Am-Be}$ radioactive sources



A. M. Fernandes *et al.*, *IEEE Transactions on Nuclear Science*, vol. 61, no. 3, June 2014, doi: 10.1109/TNS.2014.2312212

## Spectra obtained during JET C28 campaign (channel 11)



CsI(Tl) scintillator coupled to a photodiode detector used to measure the **gamma-rays** and the **hard X-rays** in a range **200 keV - 6 MeV**

# ITER Radial Neutron Camera

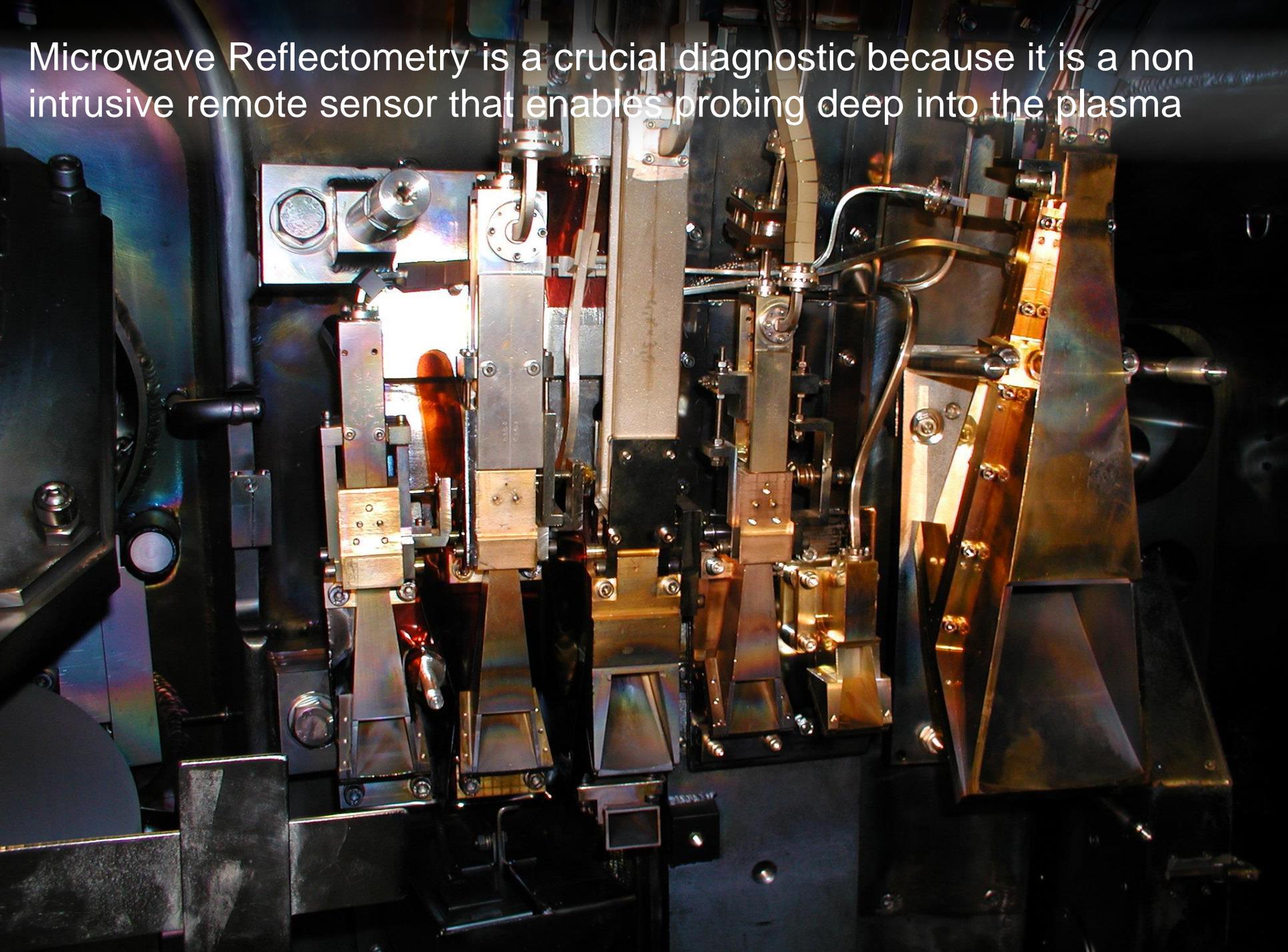
Design,  
development,  
and testing of a  
dedicated data  
acquisition  
prototype  
including hardware,  
firmware and  
software to acquire,  
process, and store  
in real time the  
neutron and gamma  
pulses



*Nuno Cruz et al., IEEE TRANS.NUCL. SCI., VOL. 66, NO. 7, JULY 2019  
and several other articles by IPFN team*

**Why are diagnostics essential?**

Microwave Reflectometry is a crucial diagnostic because it is a non intrusive remote sensor that enables probing deep into the plasma



# Basic principles of reflectometry

Signal sent to plasma is reflected at the cutoff position

$$s_e(t) = A \cos(\omega t)$$

$$s_r(t) = A' \cos(\omega t + \phi)$$

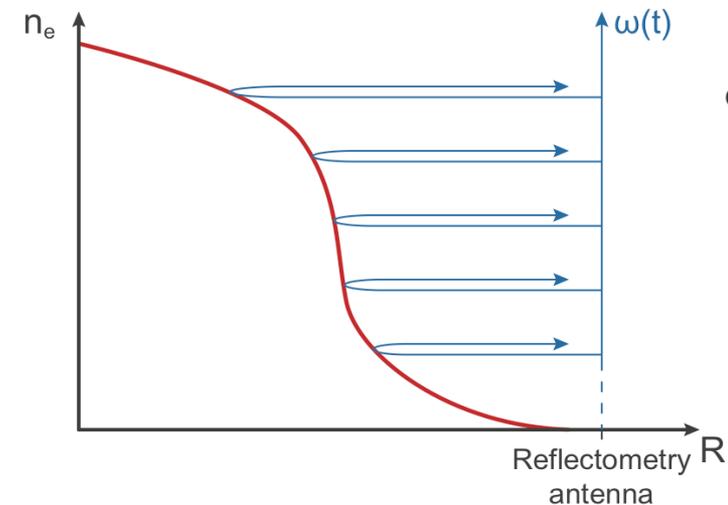
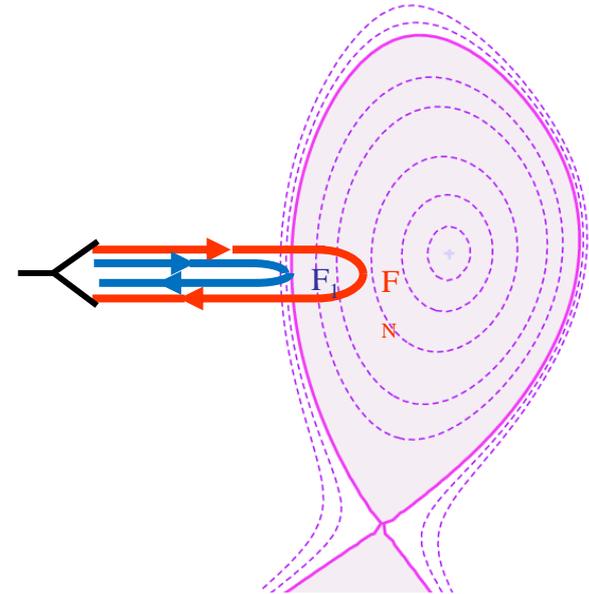
Reflected wave shows a phase shift  $\phi$  due to propagation in the plasma

Electron density at cutoff obtained from wave frequency.

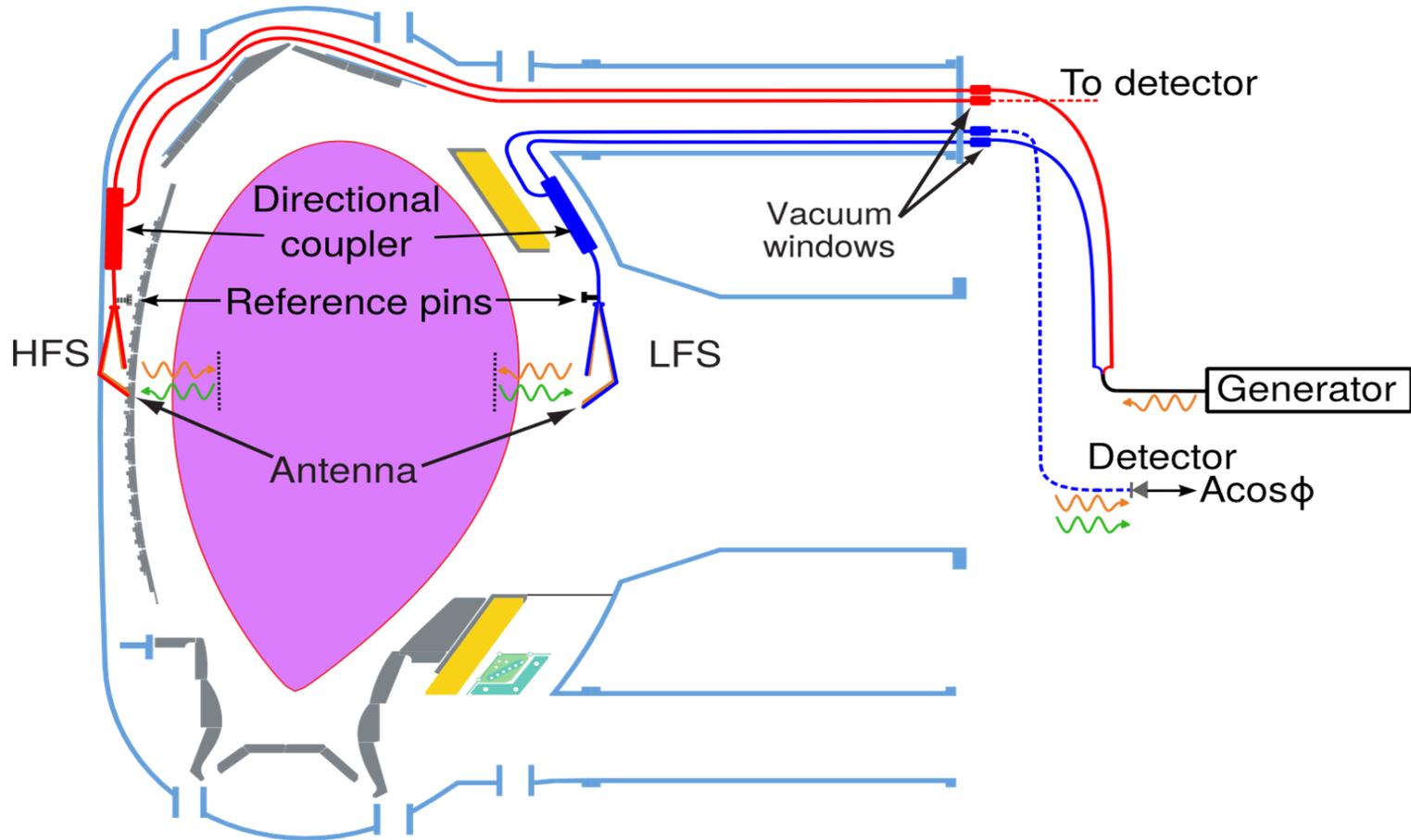
Cutoff position derived from integrated time delay due to wave propagation in the plasma

The phase reflects the propagation of the wave along a path described by a refraction index  $N(r)$

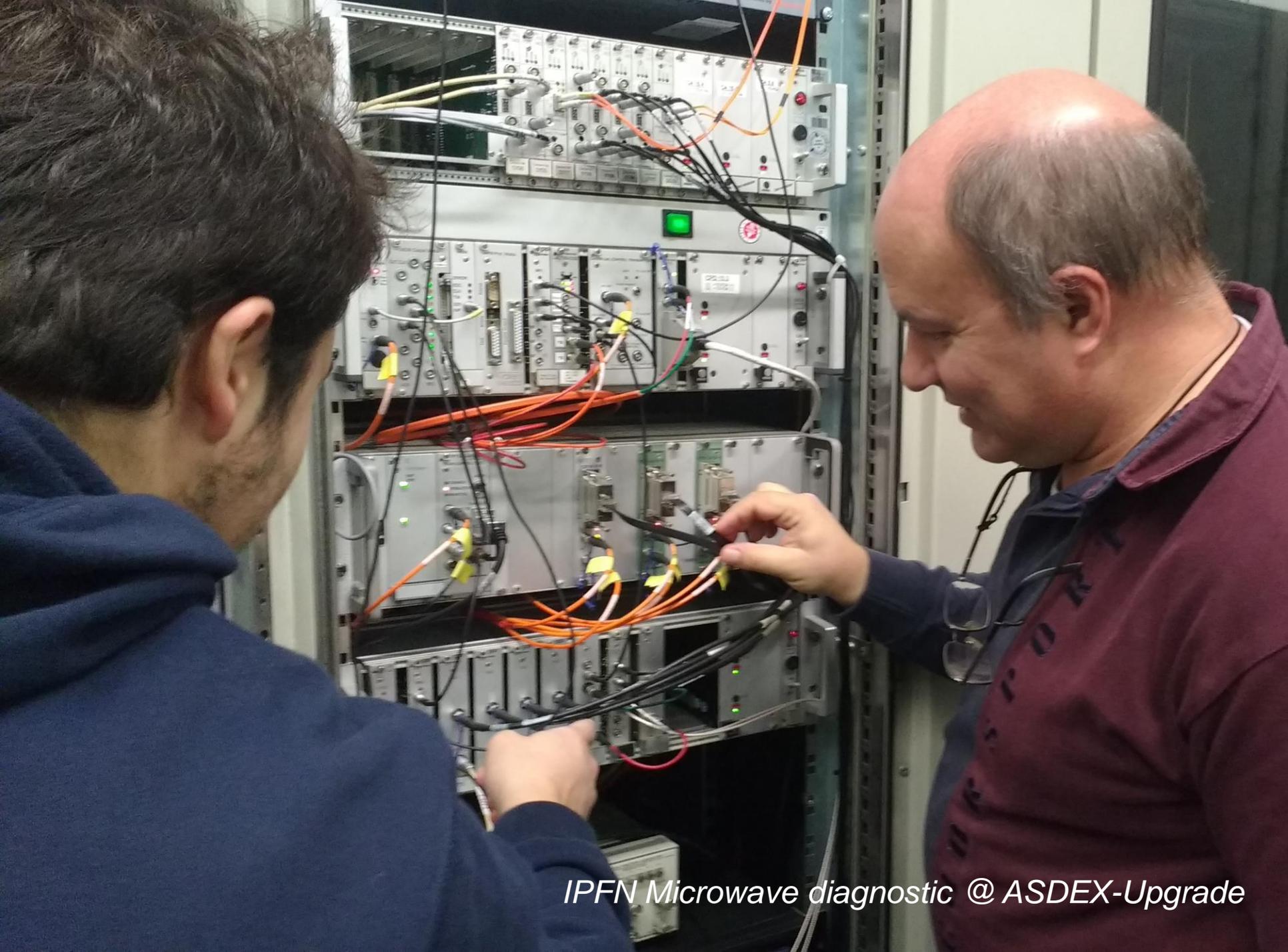
Probing frequency can be swept (profiles) or fixed (fluctuations)



# Reflectometer at ASDEX Upgrade

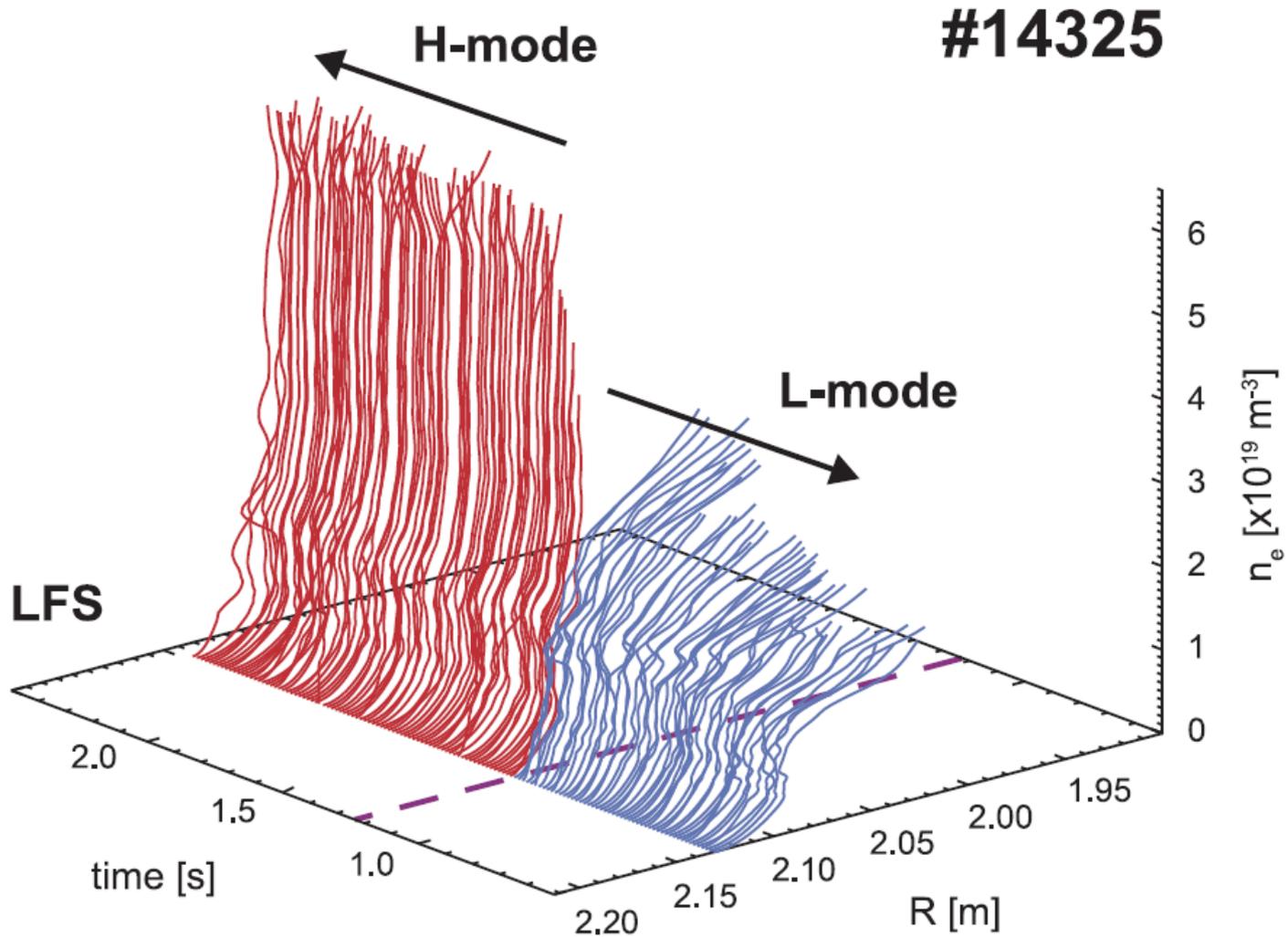


Band	K: 18-24 GHz	Ka: 24-36 GHz	Q: 33-49 GHz	V: 49-72 GHz
Density [ $10^{19}\text{m}^{-3}$ ]	0.3-0.8	0.8-1.5	1.5-3.0	3.0-6.4

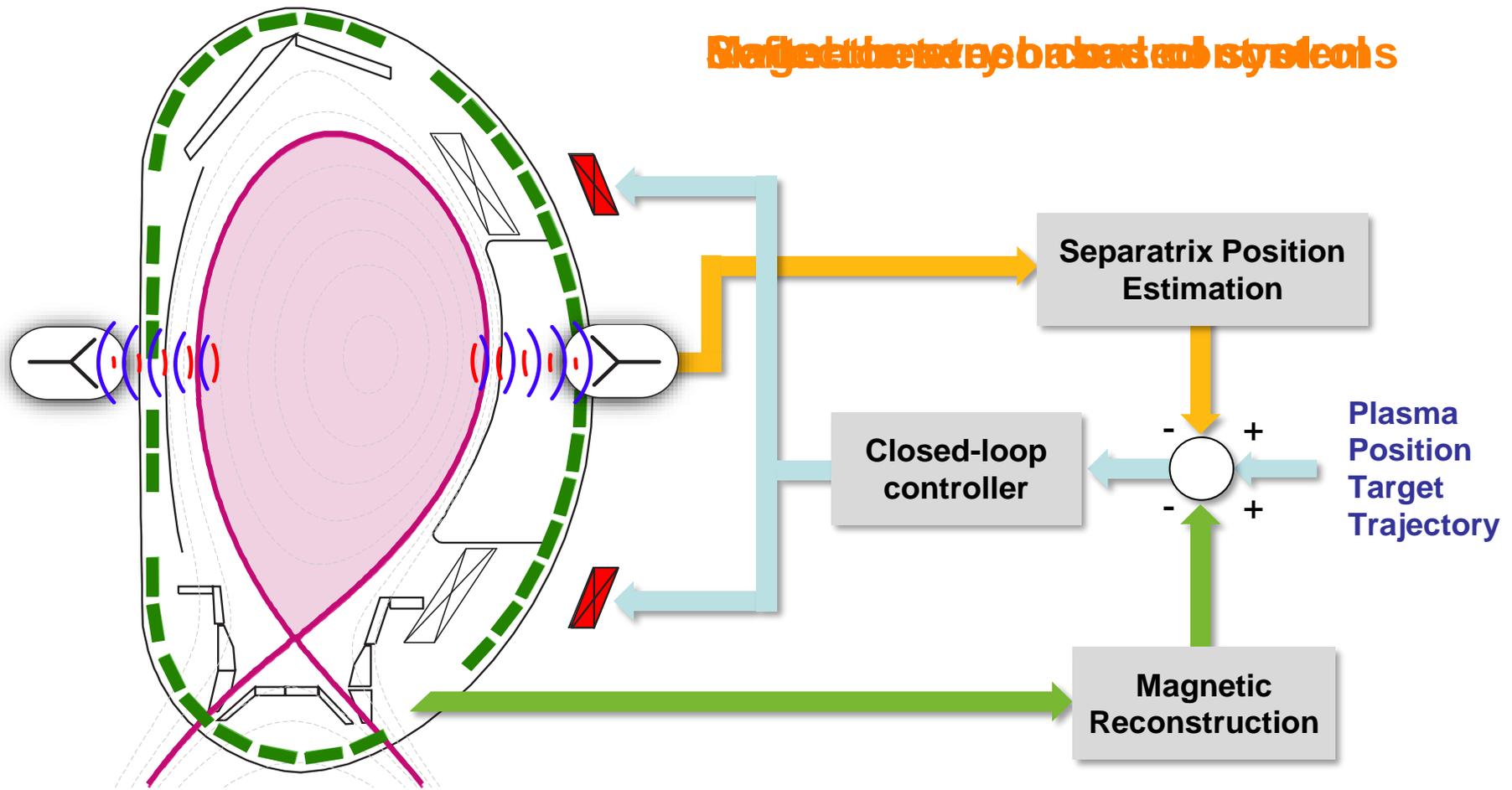


*IPFN Microwave diagnostic @ ASDEX-Upgrade*

# Density profile evolution



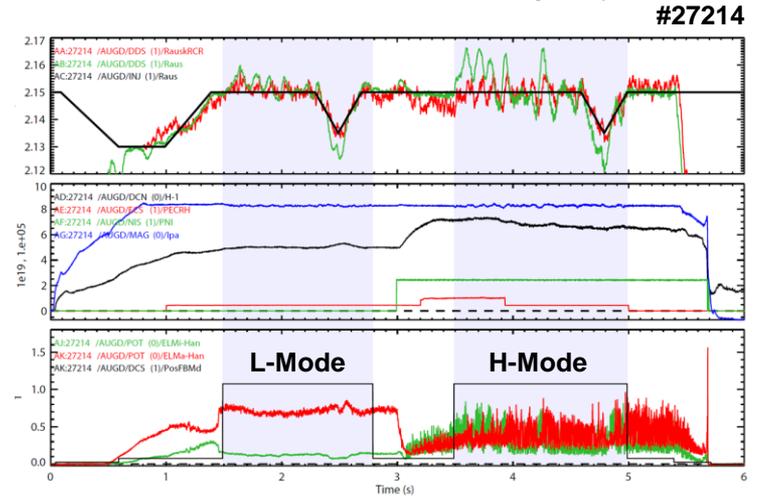
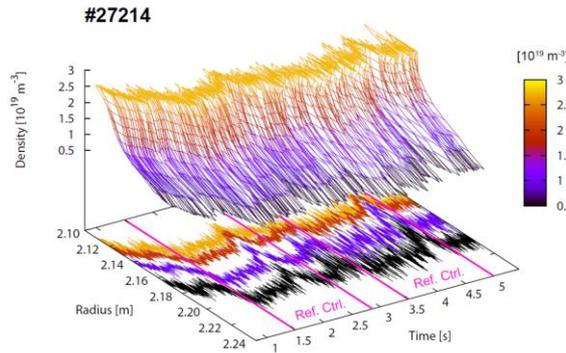
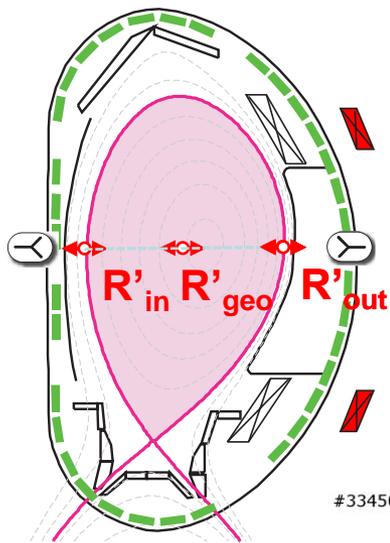
# Example | Plasma Position Reflectometer



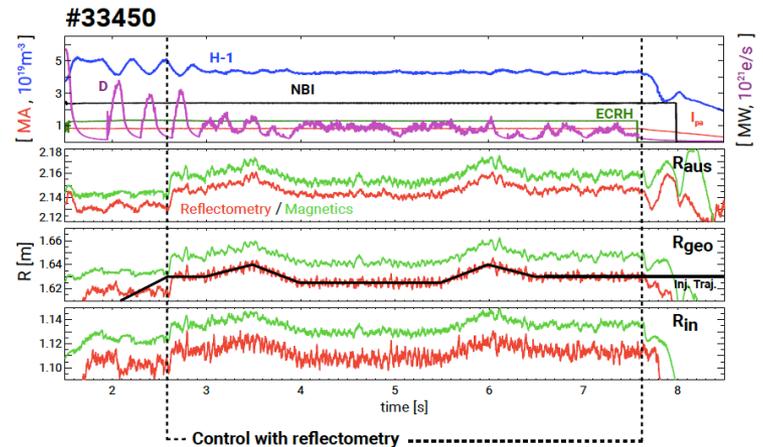
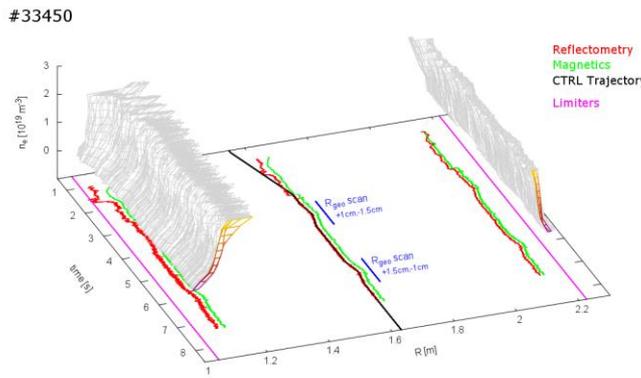
# MW Reflectometry Plasma Position control @ AUG

Flawless control with reflectometry replacing magnetics radial measurements

## 2011 - $R'_{out}$ control (1ms RT measurements & control cycle)



## 2016 - $R'_{geo}$ control (250 us RT measurements & 1 ms control cycle)



Santos, J., et al. Nuclear Fusion, 52(3), 032003

Santos, J. M., et al. Fusion Engineering and Design, 123(Nov.), 593–596

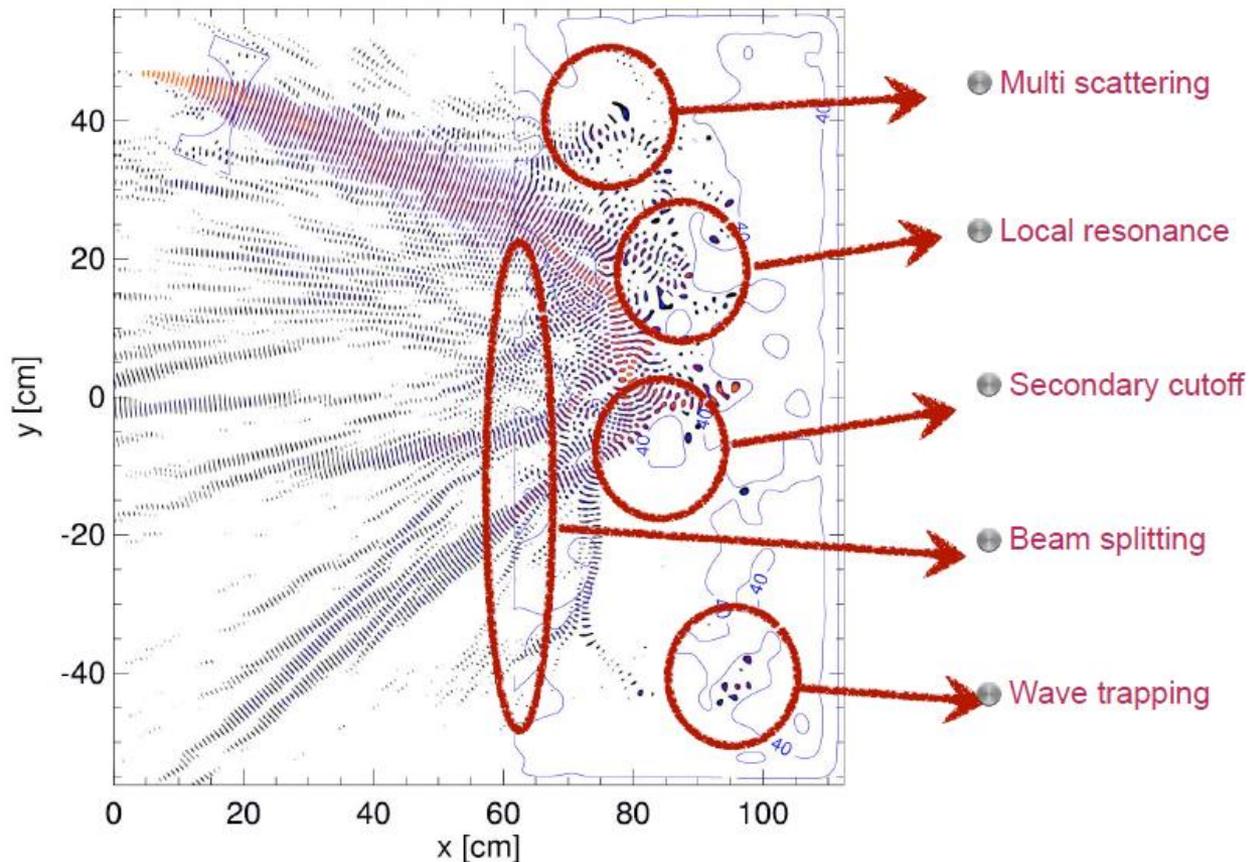
# Propagation in plasma is complex

## Full-wave simulations are crucial!

Plasma is extremely complex, non-homogeneous, non-stationary, anisotropic

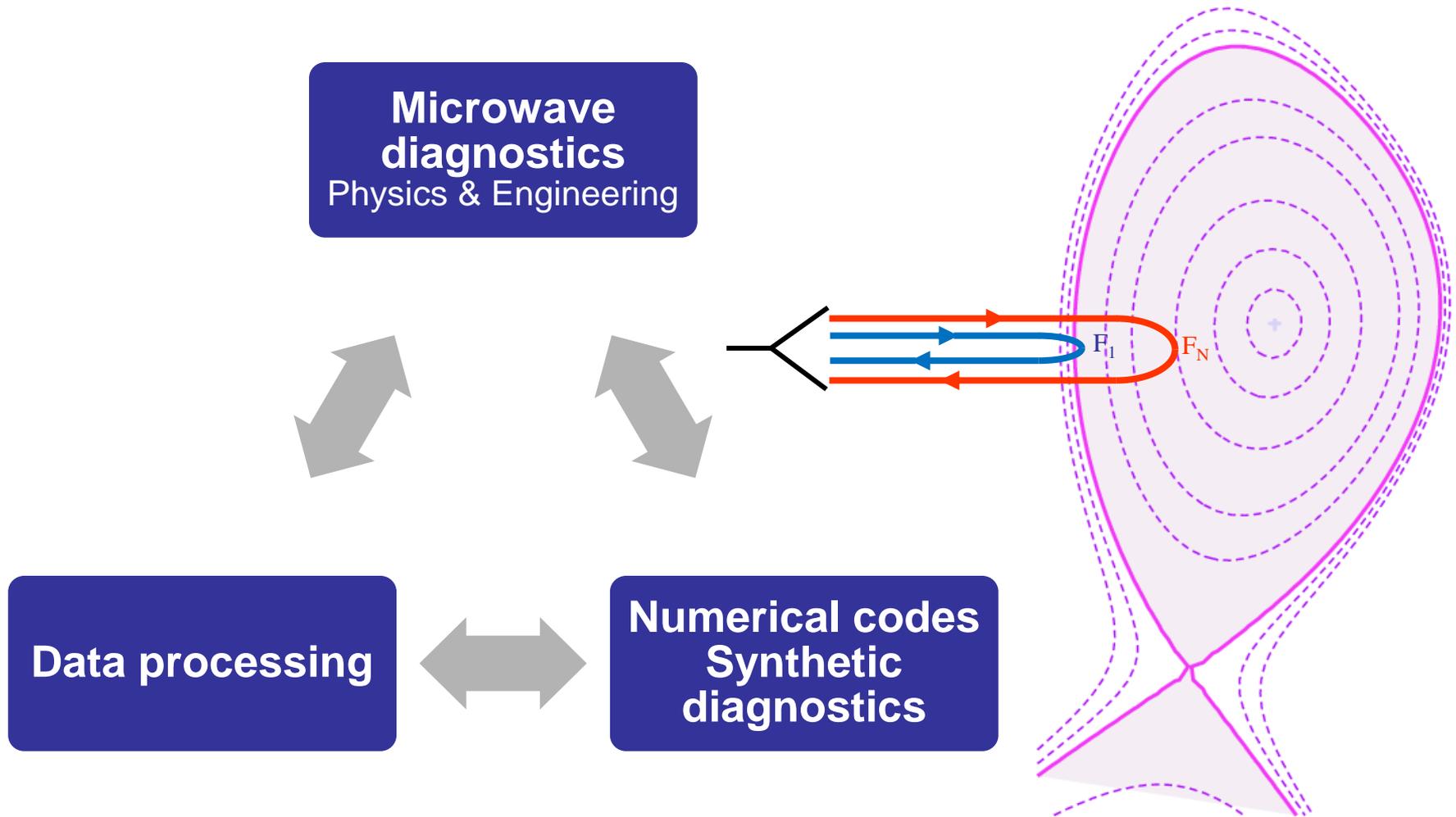
Waves suffer the effects of turbulence, MHD, Doppler shifts, absorption, tunneling, mode conversion.

Requires a numerical full-wave treatment based on a simplified model which retains the fundamental physics



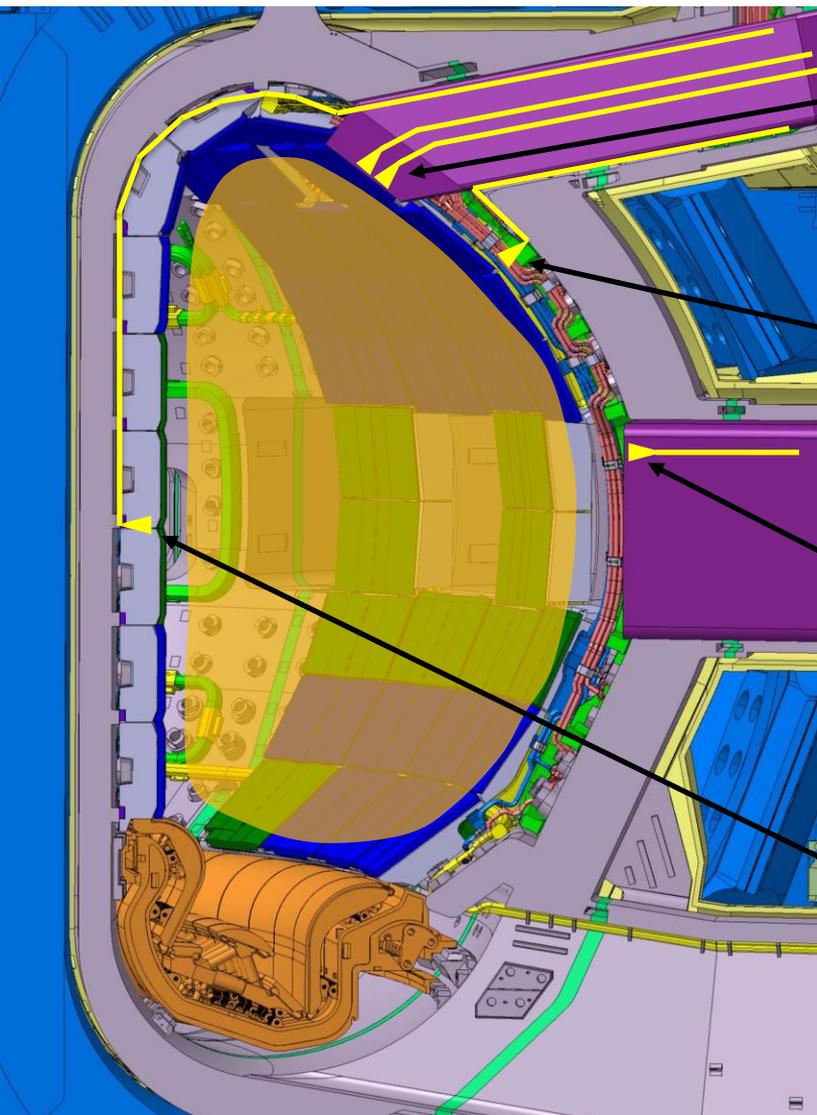
*F. Silva, et al., J. Instrum. 14(08), C08003 (2019)*  
<https://doi.org/10.1088/1748-0221/14/08/c08003>

# Developing reflectometry diagnostic systems requires an integrated approach



# ITER Plasma Position Reflectometry

**CANCELLED**  
by F4E/IO



gap 5 (UP01)

Measure edge electron density profile at four locations aka gaps 3, 4, 5, & 6 with high spatial (<1 cm) and temporal (100  $\mu$ s) resolutions

gap 4 (UP01)

## Main role in ITER

- Real-time supplementary contribution to magnetic measurements of the plasma-wall distance (correct drifts of the magnetics during long pulses)

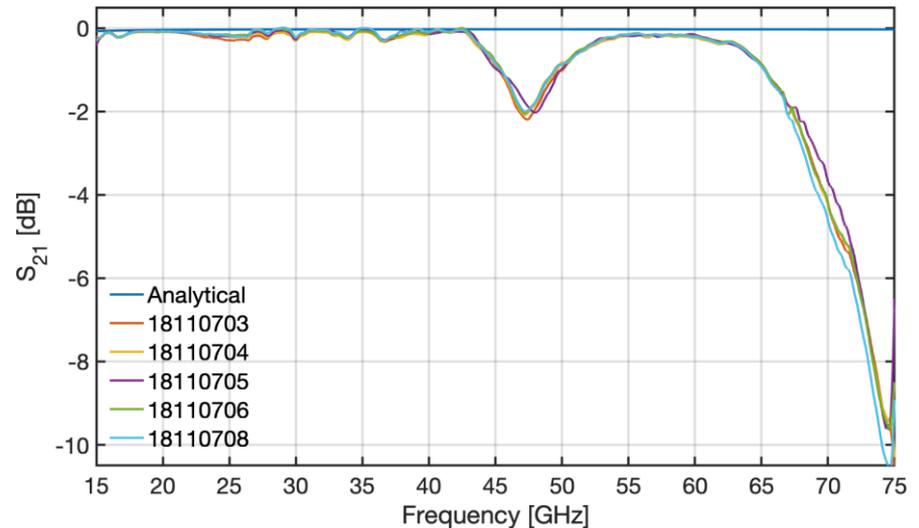
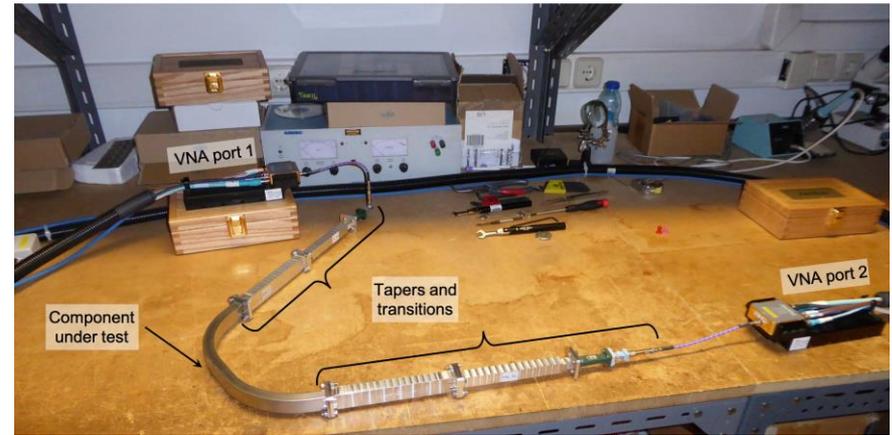
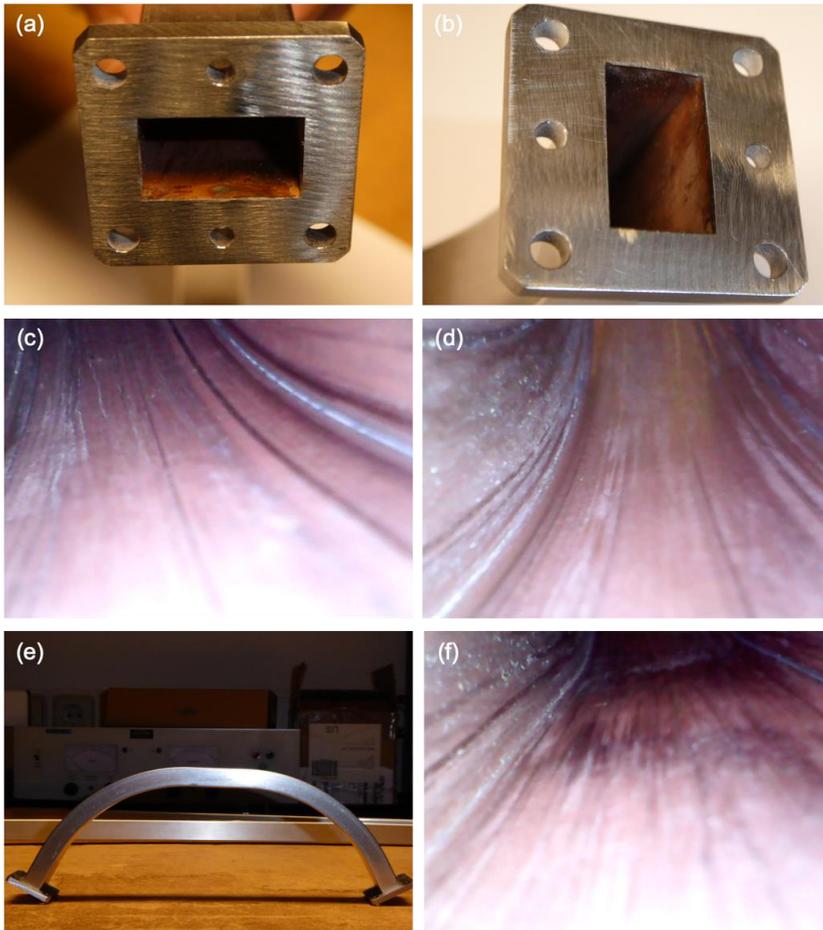
gap 3 (EP10)

## Baseline design

- 4 FM-CW O-mode reflectometers in full bi-static configuration covering the edge plasma up to  $\sim 7 \times 10^{19} \text{ m}^{-3}$  (15 GHz to 75 GHz)

gap 6 (UP14)

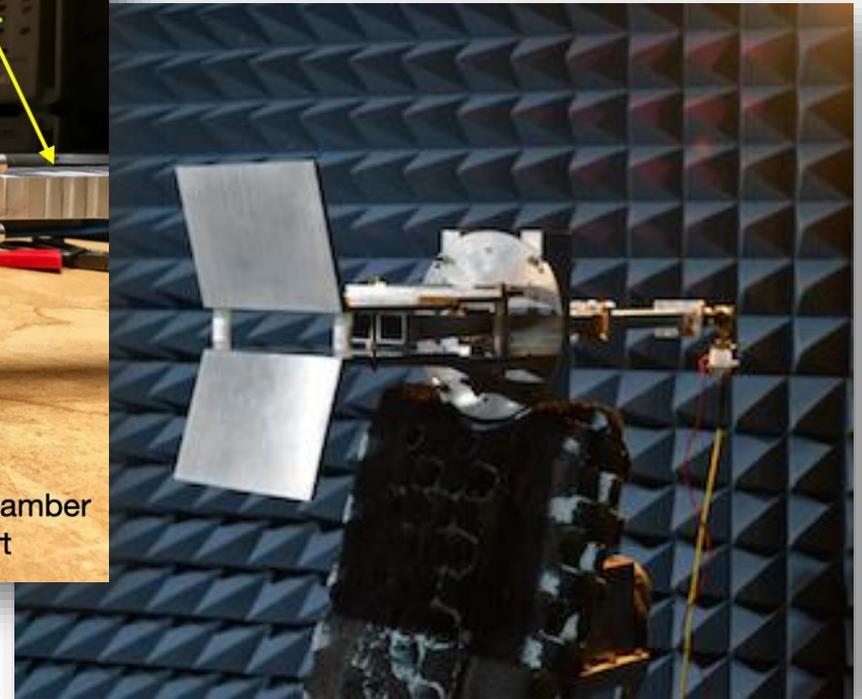
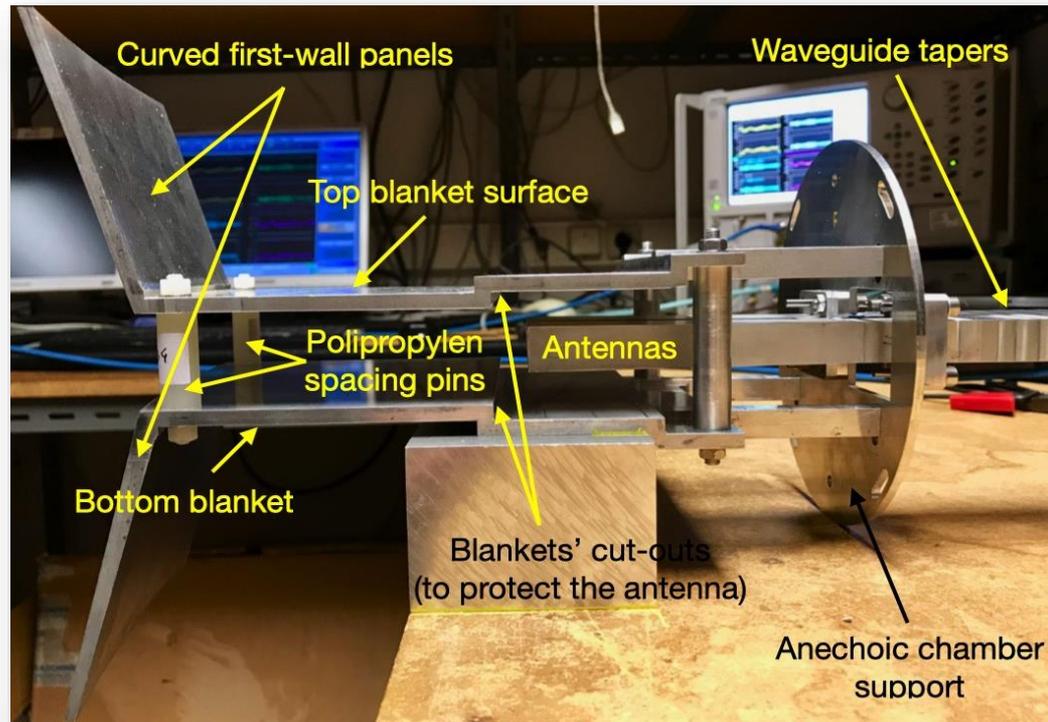
# Test of waveguides design and materials



**Lesson learned:** Separate prototypes to validate models from prototypes to validate manufacture processes

# Tests of gap 6 antenna assembly prototype

*Mockup of antenna, waveguides and blanket module*

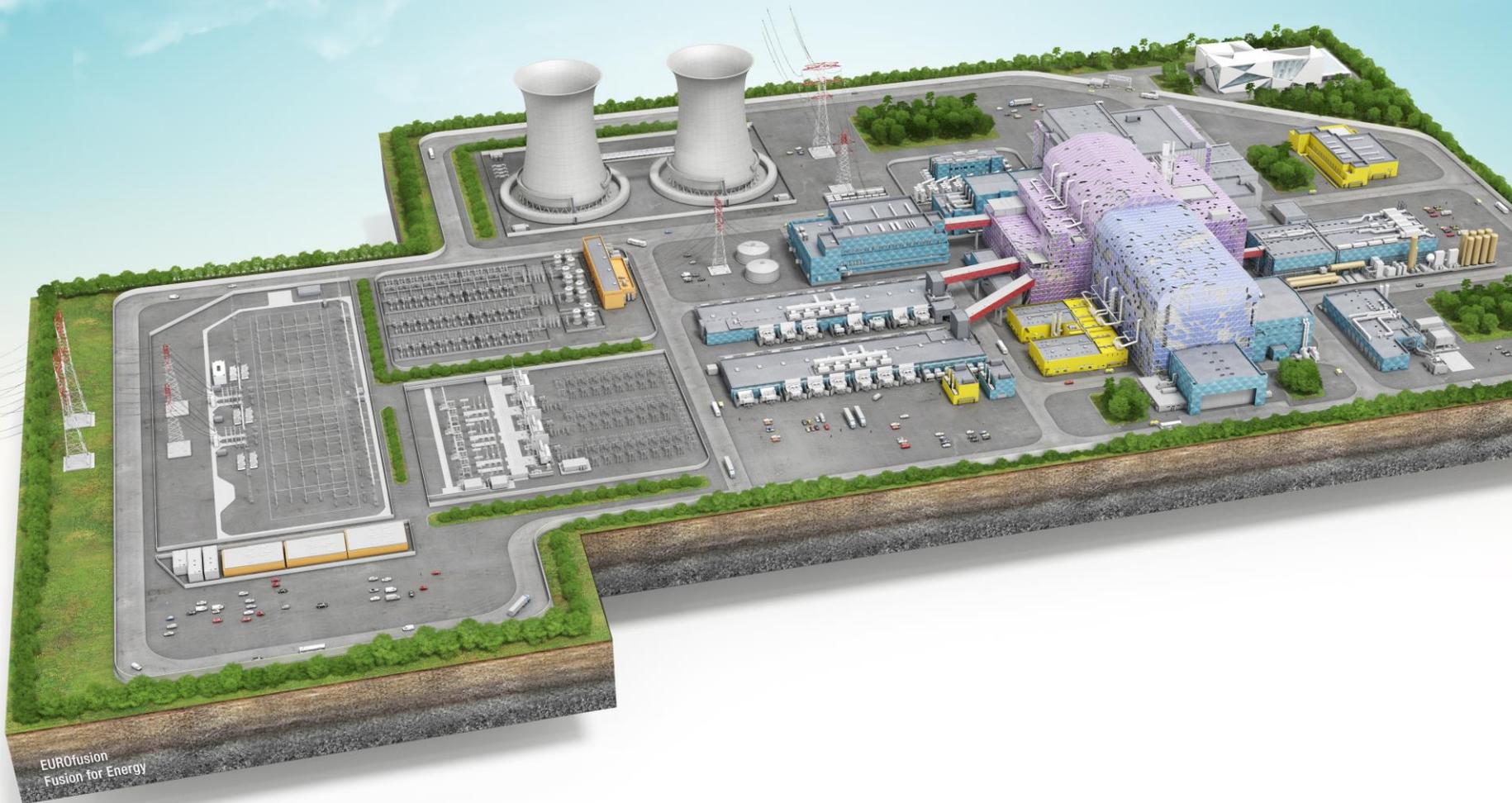


**Antenna #1 (baseline):** two parallel 115 mm long pyramidal horns with toroidal flare of  $\pm 2$  mm and **poloidal flare of  $\pm 1$  mm**.

**Antenna #2:** two parallel 115 mm long pyramidal horns with toroidal flare of  $\pm 2$  mm and **poloidal flare of  $\pm 4$  mm**.

# DEMO

## DEMONSTRATION POWER PLANT



EUROfusion  
Fusion for Energy

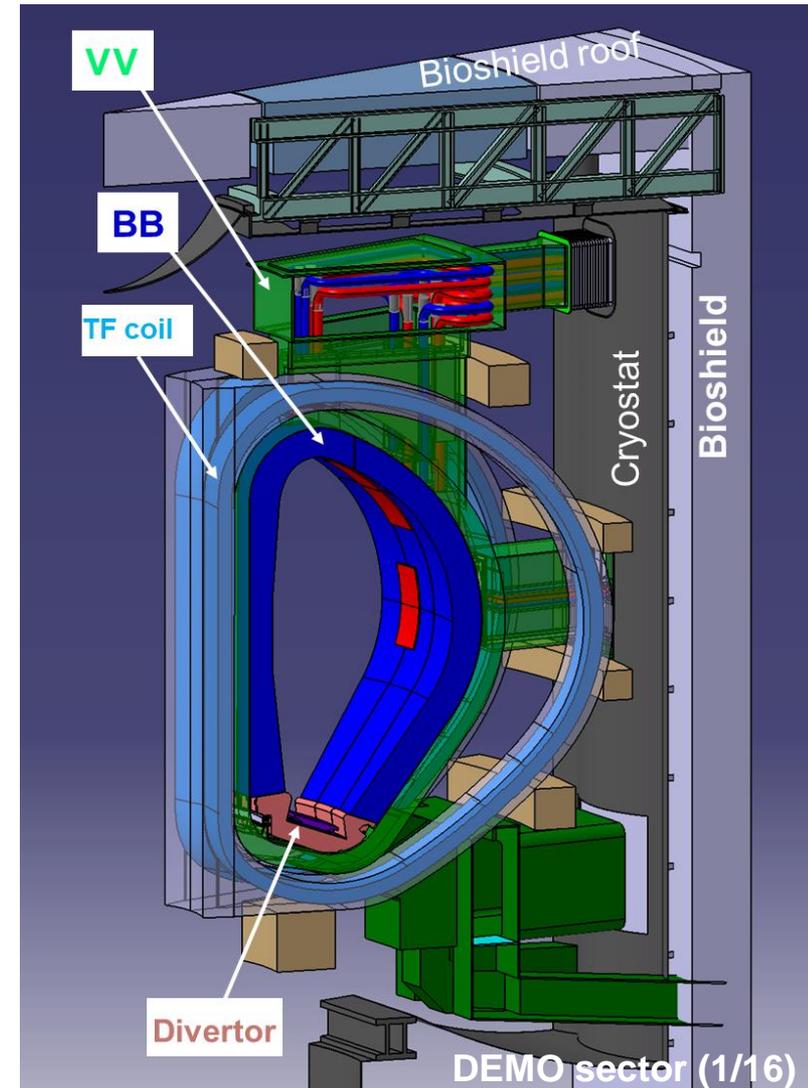
# Challenges for diagnostic integration in DEMO

## Space restrictions

- in Breeding Blankets (BB) (for sufficient tritium breeding:  $TBR > 1$ )
- in Equatorial and Upper Ports (EP, UP)

## Harsh conditions (radiation & heat loads, erosion)

- Restrict choice of materials
  - metallic components in BB region
- Active cooling
  - for In-Vessel Components (IVC)
  - for Plasma-Facing Components (PFC)
    - BB first wall (FW), Divertor, Limiters
- Components retracted in protected locations
- Maintenance by Remote Handling (RH)
  - BBs substituted (at least) once during DEMO lifetime



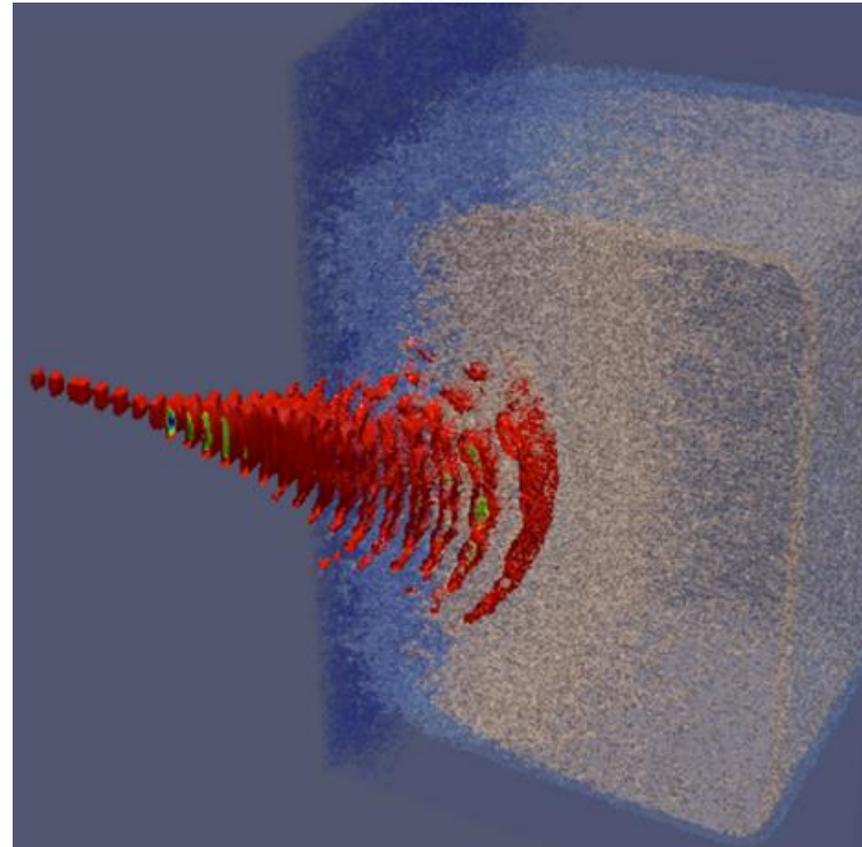
# MW reflectometry in DEMO

## Candidate to

- **measure** the plasma density profile
- provide data for **real-time feedback control** of plasma position and shape
  - high spatial and temporal resolutions
  - high reliability
- backup solution to magnetics

## Robust front-end

- **metallic** antennas and waveguides (WGs)
- able to **withstand high radiation & heat loads**
- **no sensitive parts**



# Diagnostics Slim Cassette (DSC) innovative concept

Slim module dedicated to diagnostics

- Profile identical to the blankets, ~25 cm wide

Integrated with the Breeding Blanket

Made of solid EUROFER

Up to 80 pyramidal horn antennas and rectangular waveguides (EUROFER)

Clusters of up to 5 antennas, in 16 gaps

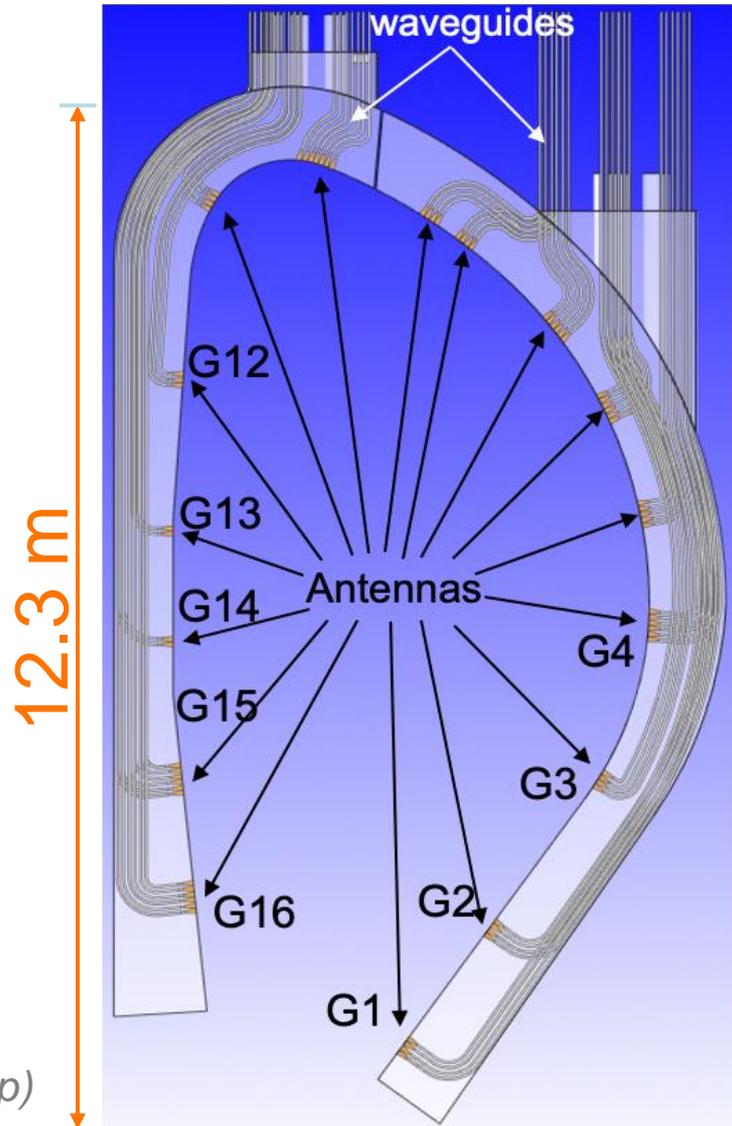
- 1 emitting antenna
- 1-4 receiving antennas

Eventually duplicated to provide redundancy

Waveguides routed through the UPs

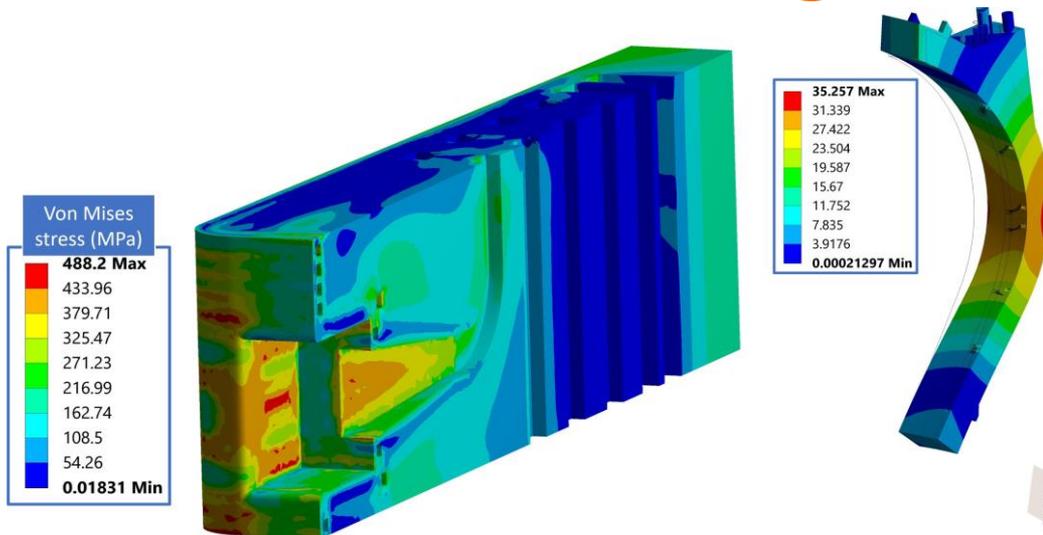
Actively cooled

Designed with RM compatibility to facilitate a 'fast' exchange



*J. Belo et al., Nucl. Fusion* **61** (2021) 116046 (28pp)

# Nuclear and thermal loads have to be always considered in the design



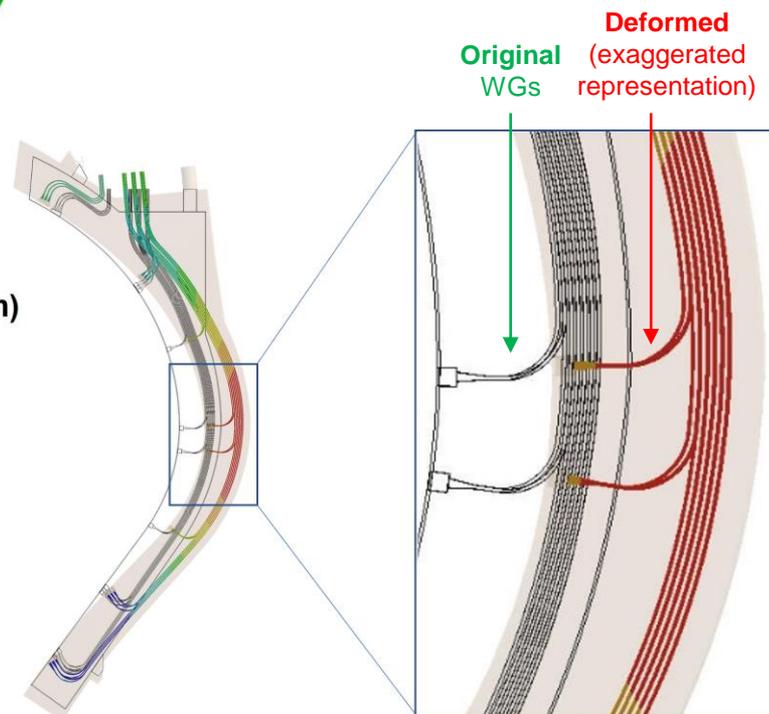
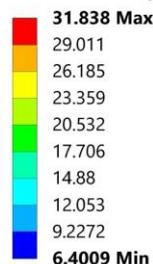
Case	Gravity	Thermal map	EM load	EM moment
Case 1	✓	✗	✗	✗
Case 2	✓	✓	✗	✗
Case 3	✓	✗	✓	✓
Case 4	✓	✓	✓	✓

Current design of DSC is expected to withstand the loads without compromising its structural integrity

Complies with RCC-MR\* level A criteria

\*Design and Construction Rules for mechanical components of nuclear installations

Deformation (mm)

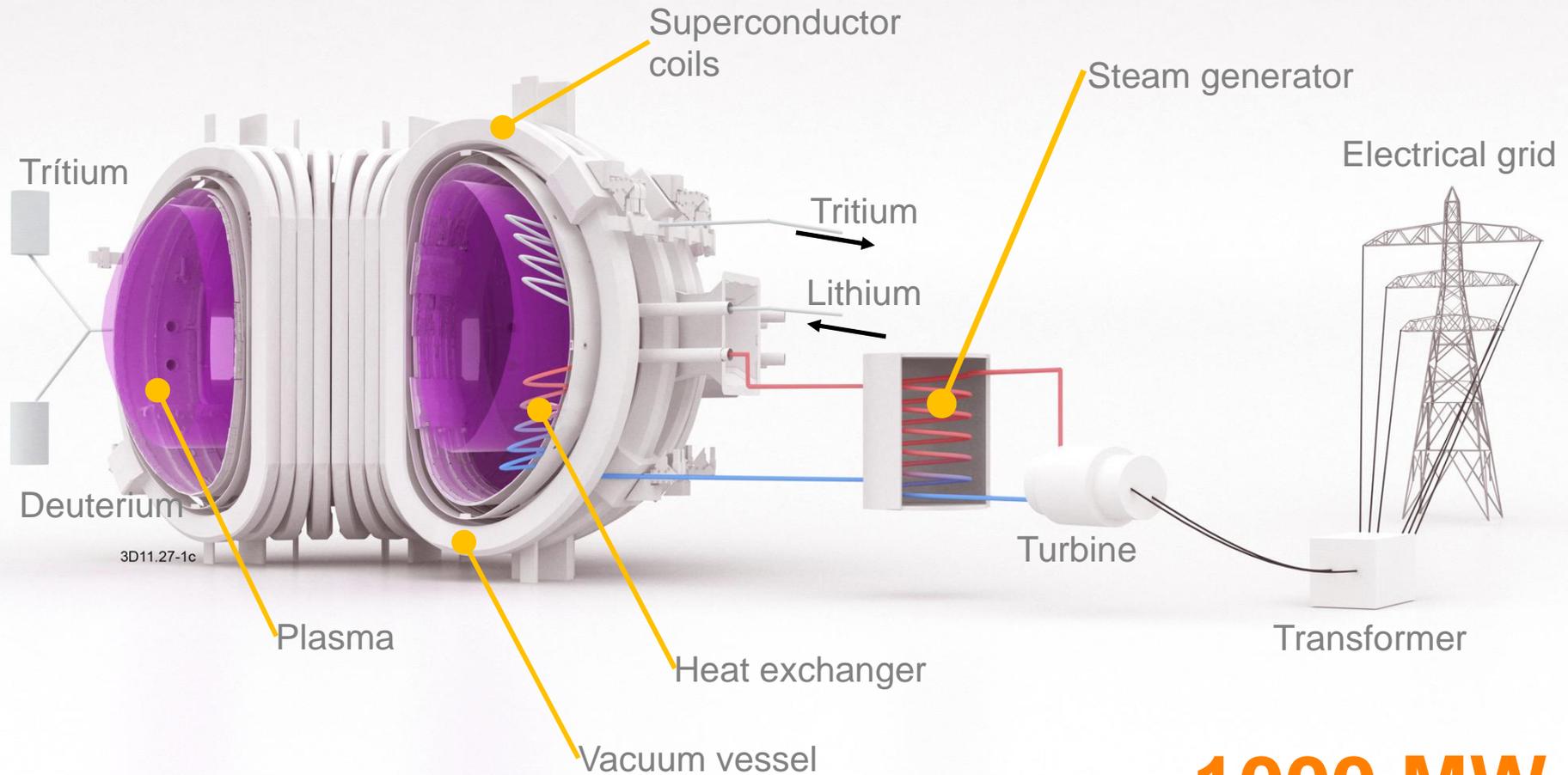


Max deformation (OB WGs): **3.2 cm**

To keep the **lights** on

**Nuclear Fusion  
Power Plant**

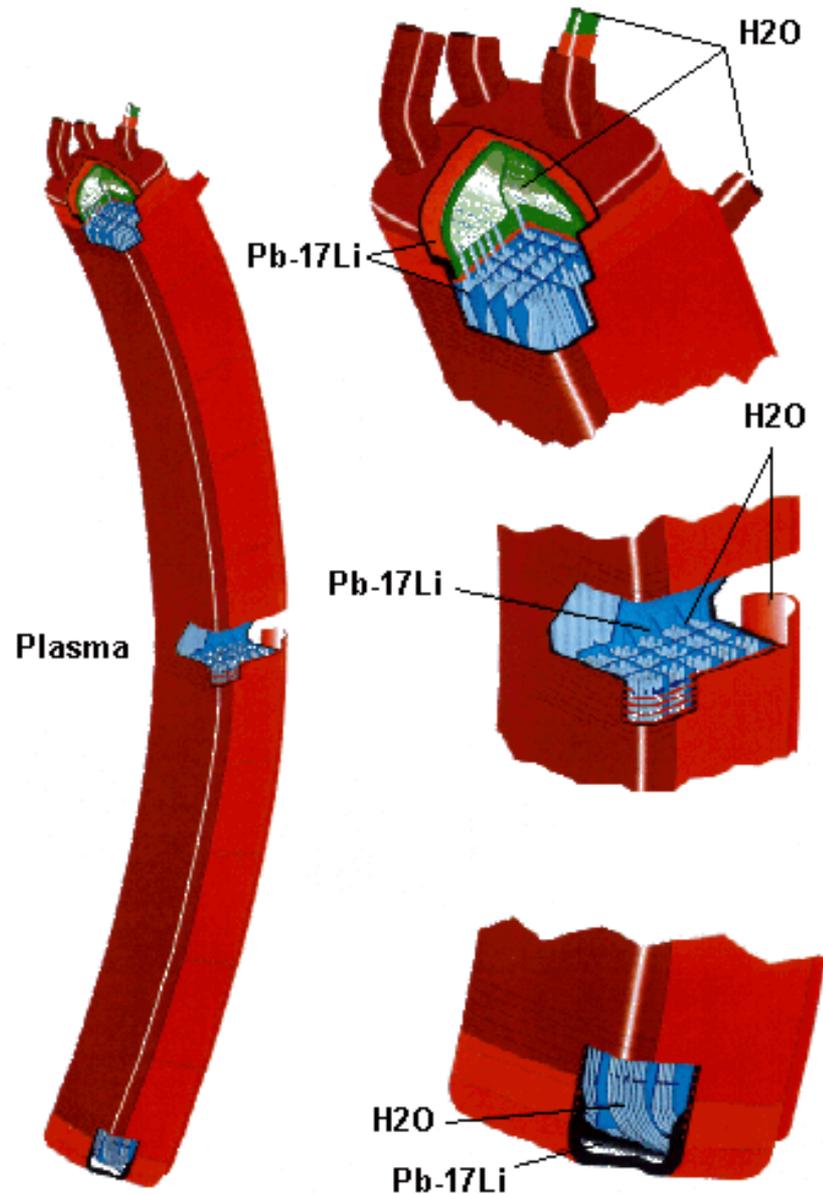
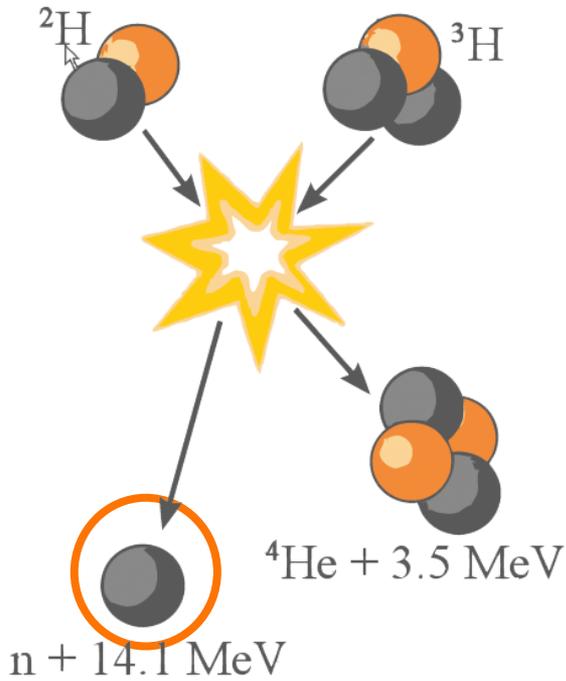
# Nuclear Fusion Power Plant



**1000 MW**

Continuous operation

# Tritium Breeding Blanket



# ChatGPT Oracle

## When will nuclear fusion produce electricity?

Predicting an exact timeline for when nuclear fusion will produce electricity on a commercial scale is challenging. However, based on current research and development efforts, some estimates suggest that we could see the first operational fusion power plants within the next few decades.

The timeline depends on overcoming the technical challenges, refining fusion technologies, and securing sufficient funding and support for large-scale implementation.

While the path to practical fusion power is complex, scientists and engineers are dedicated to advancing the field, and steady progress is being made towards realizing the dream of fusion-generated electricity.

# Nuclear fusion is in fashion!



PFW

## “The Future Is Close”: Gabriela Hearst On The Fusion Power That Inspired Her Chloé Show For SS23

BY ANDERS CHRISTIAN MADSEN  
30 September 2022

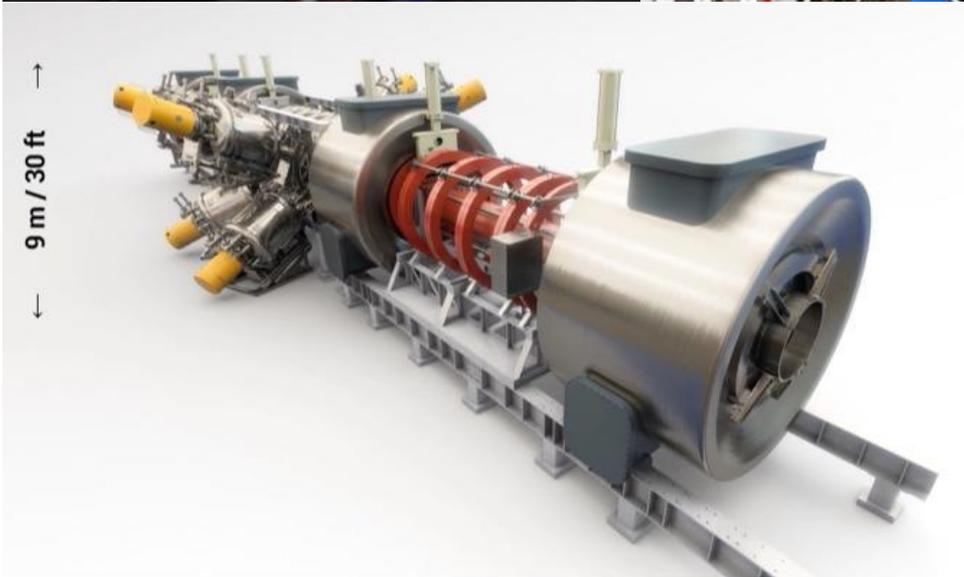
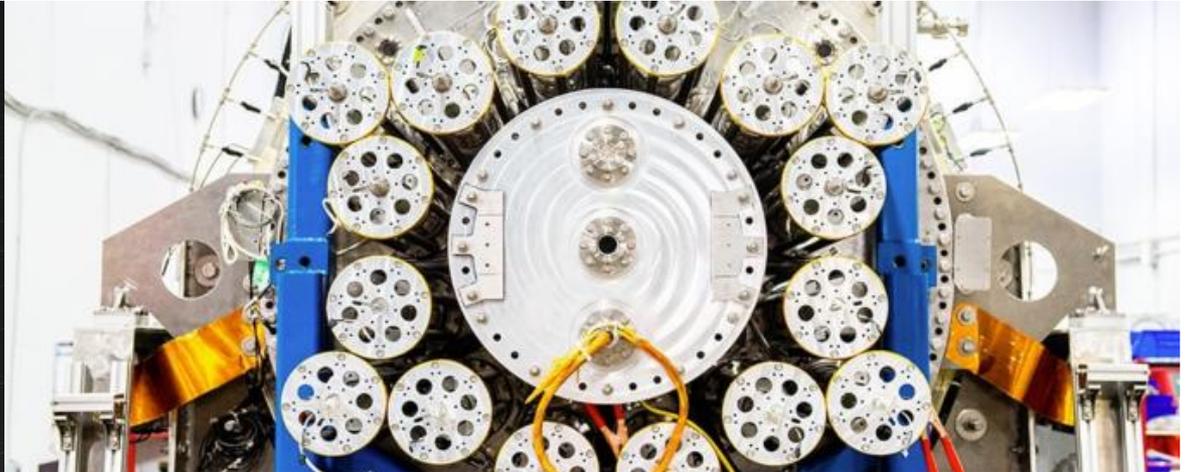
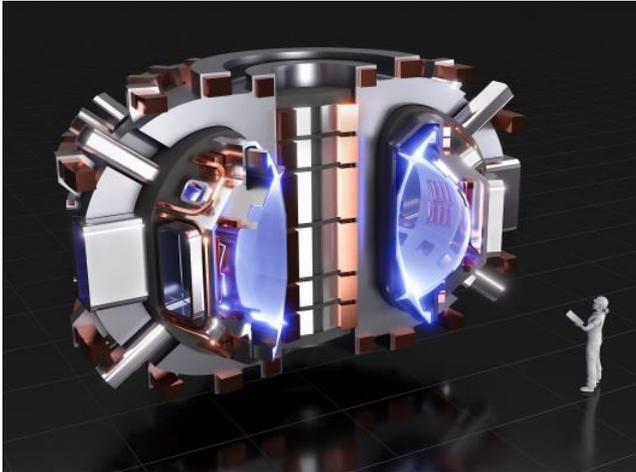


# Nuclear fusion is in fashion!

Also to investors in new projects / alternative concepts

SPARC

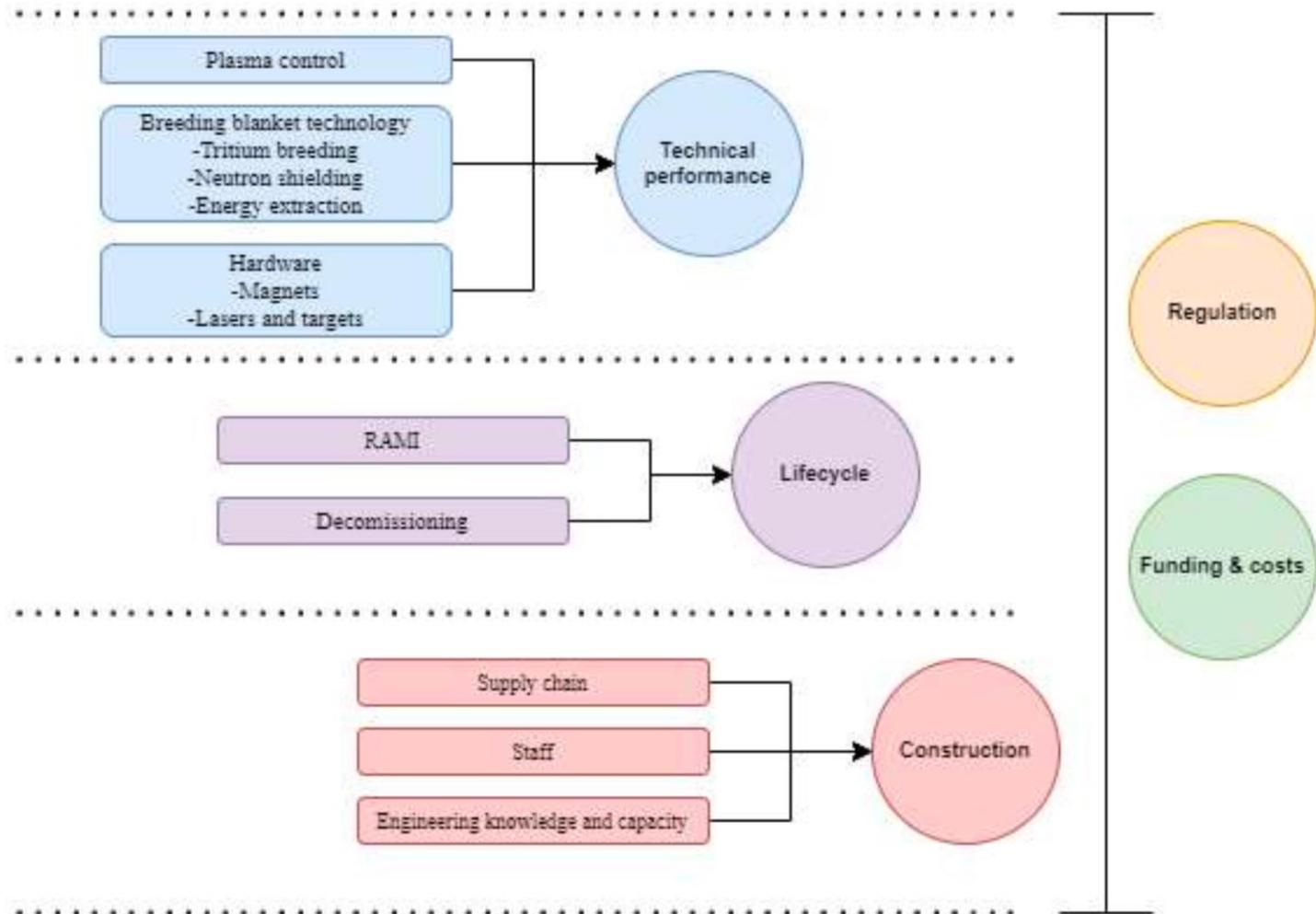
General Fusion



TAE Technologies

First Light Fusion

# Main challenges for fusion energy are common to many of the new concepts



*Foresight study on the worldwide developments in advancing fusion energy, including the small scale private initiatives, EU Commission Report Nov. 2022*



Looking into  
tomorrow's  
energy...