

The ATLAS/Demokritos group and the DAMA Research activities



OUTLINE

Theodoros Geralis NCSR Demokritos 21/11/2019

- 1) The DAMA Laboratory History
- 2) DAMA R&D Projects
 - i. Real x-y microbulk micromegas
 - ii. Resistive Micromegas for high rates
 - iii. The picosecond Micromegas
 - iv. Micromegas and Graphene
- 3) The ATLAS New Small Wheel (NSW) project

DAMA Laboratory specialization:

- Detector Instrumentation (Micro Pattern Gas detectors)
- Data Acquisition
- Triggering and FE electronics
- Detector Data Analysis
- R&Ds in the frame of experimental activities (ATLAS, CAST etc)

Institute of Nuclear and Particle Physics International Scientific Advisory Committee Meeting 21-22 November 2019, NCSR "DEMOKRITOS", Athens, Greece

From Multi-Wire Proportional Chambers to Micro Pattern Gaseous Detectors







• October 2017: NCSR Demokritos full member of ATLAS

Researchers

Georgios Fanourakis Theodoros Geralis Georgios Stavropoulos Vasiliki Kouskoura (new member)

Doctoral Students

Maria-Myrto Prapa Olga Zormpa **Master Thesis** Kostas Damanakis **Diploma**

Vasilis Blanas **Technician (Electronics)** Yiannis Kiskiras

Practical work (2018)

Stamatis Tzanos (NTUA) Vasilis Blanas (NTUA) Stathis Logothetis (NTUA) Eva Eleftheriou (Univ. Patras) Despina Stasinou (Univ. Patras) Athanasia Papaioannou (Univ. Patras)

DAMA Laboratory: History

- 2001: Micromegas is introduced for a first time in GREECE in Demokritos (George Fanourakis)
- 2001 2018 : Work on many R&D projects (see next pages) Diffusion of Micromegas activity: NTUA, NKUA, AUTH, Univ. Patras
- **2009** Organize the "1st International Conference on Micro Pattern Gaseous Detectors MPGD2009, Kolympari, Crete, Greece

MPGD is the most recognized Conference on Micro Pattern Gas Detectors

MPGD2009 (Kolympari, Greece) :

G. Fanourakis, T. Geralis (Members of the Organizing Committee)

T. Geralis (Editor with refereed proceedings – JINST) MPGD2011(Kobe, Japan), MPGD2013 (Zaragoza, Spain), MPGD2015 (Trieste,Italy), MPGD2017 (Philadelphia, USA) MPGD2019 (La Rochelle, France), MPGD2021 (Weizmann, Israel) T. Geralis (Member of the International Organizing Committee),

G. Fanourakis (Member of the International Advisory Committee)

DAMA INFRASTRUCTURE

•THREE FULLY EQUIPPED TEST BENCHES FOR STUDYING MPGDs •Electronics Rack, Gas distribution, Workstation, Osciloscope

•NEW GAS MIXER and distribution of premixed gases

(K. Damanakis)
•Mixing 3 gases
•Operate at pressure range 100 mbar - 2 bar

•ELECTRONICS AND DAQ SYSTEMS

•VME Data Acquisition (Controller, CRAMS, sequencer, ADC, Gate gen. •SRS - Scalable Readout System (APV FE, 2000 channels readout) •FEMINOS readout for TPC mode

•Electronics: Racks (1 VME and 4 NIM crates), NIM units

(Multifunction NIM modules, Amplifiers, Discrim., HV PS, LV PS,

Pulse generators, NIM/TTL/NIM conv, etc), MCAs (2), Preamps

•DESIGN PACKAGES

•COSMIC STAND (Olga Zormpa, George Stavropoulos)

•Scintillator based cosmic veto for triggering on muons •Used for studies of the Micromegas

•CLEAN ROOM (12 m² - two rooms Class 10,000 and Class 100,000) •Microscope













ELEA past Activities

•Manufacturing and testing the CAST Micromegas detectors (2001 – 2005) •Built VME DAQ for Micromegas (LabView and C++ parallel threads) - CAST, SPS test beams (2003, 2012) •Design and built the Global Trigger **Processor Emulator (GTPe) for CMS** (2005 – 2010) – 10 complete systems •Build the first RD51 telescope with Micromegas, for the SPS test beam (2010)•Build Micromegas TPC for fission studies **FIDIAS project (2012**











•Participate in the MAMMA collaboration for The ATLAS New Small Wheel upgrade (2010)



DAMA ongoing R&Ds: 1) Real x-y Segmented Mesh Microbulk Micromegas

RD51 Common Fund Project Budget 32.5 kCHF Collaborating groups •NCSR Demokritos (Leading Institute) •IRFU Saclay •Univ. of Zaragoza •CERN

- 1) Real x-y structure
- 2) Mass minimization
- **3) Production Simplification**

Ideal for:

 Rare searches (axion, dark matter) Background → ~ 10⁻⁷ cnts/keV/cm²/s
 Neutron Beam profiler (nTOF) Very low material Budget:

Current activity (2018 – 2019): Real x-y microbulk with strip pitch 700 μm Operation in TPC mode for tracking

M. Diakaki et al., "'Development of a novel segmented mesh MicroMegas detector for neutron beam profiling", NIMA 903(2018) 46-55.

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DAMA ongoing R&Ds: Resistive Micromegas 2) SCREAM: Sampling Calorimetry with Resistive Anode MPGDs **Resistive Bulk Micromegas for High Rate applications**

RD51 Common Fund Project Budget: 35 kCHF Collaboration **INPP, LAPP Annecy, IRFU Saclay** Future Resistive Micromegas applications within ATLAS 1) At HL-LHC (ATLAS upgrade) Muon High-Eta Tagger 2) At the Future Circular Collider (FCC) Resistive pad Microvia Microvia 40µm kapton 1kV breakdown 1) T. Geralis et al., 'Development of resistive voltage Copper pad Buried resistor: variable length

and shape \rightarrow variable value

Optimization of Resistivity **→**

- **Excellent linearity at Rates:** $0 - 10 \text{ MHz/cm}^2$
- No discharges

anode Micromegas for sampling calorimetry', Proceedings of the MPGD2015 conference in EPJ Web of Conf., 174, 01017 (2018)

2) Publication in preparation (to be submitted to NIM). Test beam data in Nov. 2018

Build mini calorimeter with 6 res. uM and a total of ~20 X_{0} . Test with electrons





Electron Beam:30, 50, 70, 90, 130, 200 GeVGas Gain:1500, 3000

Use the first chamber to reduce the pion contamination

Simulated Events (Geant4): Exact geometry, 90 GeV shower







DAMA ongoing R&Ds: Resistive Micromegas 2) R- ϕ Micromegas: srEDM studies





Two r-phi prototype octants have been ordered and constructed in the electronics lab of CERN. One with a 10 MOhm/sq and one with a 100MOhm/sq resistivity of the resistive layer, to test the behavior in various beam density situations (fast or less fast operation).



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DAMA ongoing R&Ds: 3) The Picosecond Micromegas George Fanourakis

Timing detectors at High Luminosity Colliders

Challenges at future colliders:

- High luminosity (200 pile up events within 150 ps RMS predicted for HL-LHC)
- High radiation environment



Precision timing of ~25 ps can reduce pile up effects by improving vertex reconstruction with TOF information



DAMA ongoing R&Ds: 4) R&D on Double gas Phase Micromegas Using Graphene



Our ambition:

- 1) Two-gas phase detector separated by a Graphene layer
- 2) Exploit differences in gas properties to improve performance
- 3) Should have high electron transparency (test to be performed)
- 4) It may be used to eliminate ion backflow

Transport Graphene on PDMS

- i) Produce Graphene on Cu foil
- ii) Cover it with PMMA
- iii) Dissolve Cu
- iv) Place PMMA+Graphene on PDMS
- v) Dissolve PMMA

We have placed a graphene surface of 1 x 1 cm² on to of the PDMS substrate



Future plans

- 1) Optimize technique for the Graphene PDMS mesh membrane
- 2) Add GEM foil and test electron transparency
- 3) Measure gas diffusion through Graphene
- 4) Possibly lay double or triple layers

Current main activity: The ATLAS Experiment - Upgrade



- ATLAS General purpose detector
- Small wheels are part of the muon spectrometer and are located between the end-cap calorimeter and end-cap toroid
- 10 m in diameter
- Consist of:
 - Cathode Strip Chambers (CSC)
 - Thin Gap Chambers (TGC)
 - Monitor Drift Tube (MDT)

NEW SMALL WHEELS



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Operation principle MMs and sTGC (NSW Technologies)



Micromegas – 2,097,152 channels MM strips for tracking, first hit for trigger -Strip pitch: 450 μ m, Readout Strips: 300 μ m -Data rates: Up to 8 Gbps/plane 14/11/2019 New Small Wheels (NSW)

- Work at high rates 20kHz/cm²
- Will provide online high angle resolution ($\sigma_{\,\theta}{\sim}1{\rm mrad})$ IP pointing segments
- Spatial resolution at 100 $\,\mu\,{\rm m}$
- Significant reduction of fake triggers



sTGC – 331,744 channels

sTGC wires/strips for tracking, strips/pads for trigger

-Wires: 50 μ m, pitch 1.8 mm -Strips: pitch 3.2 mm

-Data rates: up to 1.77 Gbps/plane



sTGC (mainly for triggering) & Micromegas (mainly for tracking) detectors, both providing tracking and triggering information, combined into a fully redundant NSW system!

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VMM ASIC irradiation studies (2013 – 2018)

Collaboration INPP: A. Kourkoumeli (PhD), G. Fanourakis, T. Geralis NTUA: T. Alexopoulos, M. Kokkoris, G. Tsipolitis Aegean Univ.: K. Papageorgiou, I. Gialas

VMM will be used at the s-LHC→ Should test radiation tolerance and SEU ASIC specifications: 130 nm Technology, 64 channels, BNL design VMM will be used by ATLAS muon Micromegas group and also as the SRS FE chip Irradiation took place at the Tandem Accelerator

Nuclear Reaction	Energy Range (MeV)	Range (MeV)	[0.1,0.5] MeV & quasimonoenergetic up to ~2.5 MeV
⁷ Li(p,n) ⁷ Be ² H(d,n) ³ He ³ H(d,n)⁴He	1.9 to 8.4 0.8 to 8.4 0.8 to 8.4	0.1 to 6.7* 3.9 to 11.5** 16.4 to 25.7***	** Quasimonoenergetic neutrons up to ~7.5 MeV *** Monoenergetic neutrons
			[16.4.22] MeV

Tritium target (10 ci):

~10⁶ neutrons/cm²s of 18-22 MeV

Testing:

2 days @ E_d = 5.5 MeV, VMMs @ 26,36 mm 3 days @ E_d = 4 MeV, VMMs @ 12,21 mm





1) Redesign Control FPGA firmware for the testing

2) Irradiate with high energy neutrons (~ 20 MeV)

SEU cross Section



Use Tritiated solid target ${}^{3}H(d,n){}^{4}He$ Instantaneous flux(max): 1.8 x 10⁷ n/cm²/s Total flux: 3.1 x 10¹¹ n/cm² **SEU Cross section = (4.1 +-0.7) x 10⁻¹⁴ cm²/bit**

Conclusion: SEU occurrences non tolerable, provision for auto-correction.

Work published in JINST

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NCSR Demokritos group responsibilities

A) Qualification Tasks (Oct. 2017 – Sept. 2018 for authorship) QA/QC of NSW Electronic Boards

- **L1DDC (MM + sTGC) :** Micromegas Data Concentrator Cards test-setup Tested at Demokritos ~ 200 L1DDC boards
- **ADDC:** Micromegas Trigger Concentrator Cards test-setup **Tested at Demokritos ~600 ADDC boards** (talk G. Stavropoulos)
- **Database:** Boards registration of their status in the Muon NSW database





Testing the L1DDC boards (NTUA/BNL)



PCle x8 Gen 3

(8x GTH)

SMA GTH

Virtex-7 XC7VX690T-

2FFG1761C FPGA

Reference Clock Input

SMA

User Clock

PMBus

Connecto

- Use an evaluation VC709 board and GBT-FPGA firmware to validate the L1DDC boards
- Evaluation board runs GBT-FPGA firmware along with E-Links
 - Data are generated in VC709 with respect to that clock and send to L1DDC via E-links and then through fiber back to the evaluation board

Test setup at Demokritos



Demokritos ADDC Test Setup



- Xilinx VC707 platform
- FMC mezzanine
- CDCE62005 clock source board.
- ADDC board.
- VTRx module with 1 meter LC fiber.
- VTTx module with 1 meter LC fiber.
- 0.5m miniSAS cable x 9.
- The test data are sent through the 8 minisas channels and the results will be received through the two SFP connectors;
- The minisas connector located at the center of the mezzanine board will be used to simulate the configuration signals from L1DDC and provide the reference clock.



NCSR Demokritos group responsibilities

- B) The sTGC Repeaters Boards design, construction, commissioning and Integration. (Current major Project, Sept. 2018 – today)
- Repeaters design
- Construction and testing
- Commissioning and integration

Problem addressed

- 1) High rate signals are attenuated at long transfers (~6.5m)
- 2) We need repeater cards to boost the signals to the receiving end. Critical for Trigger path.





Total Serial Repeaters: 768 + spares Total LVDS Repeaters channels: 768 + spares

Frequency (GHz)	0.50	1.0	2.0	5.0	10.0	15.0	20.0
Tin Plating (dB/m)	-0.90	-1.4	-2.2	-4.0	-7.5	-10.9	-14.6
Silver Plating (dB/m)	-0.85	-1.2	-1.7	-3.2	-4.9	-6.8	-8.8
difference	-0.05	0.2	-0.5	-0.8	-2.6	-4.1	-5.8

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Serial Repeaters – SRL1R

4.8 Gbps connection
Design: Demokritos, Weizmann
Validation: Demokritos Univ. Michigan



Shielding and Cooling

Copper box is designed as shielding and passive cooling at the same time





Temperature contour calculated using COMSOL with realistic power Dissipation and geometry (See talk by K. Damanakis)

Production of the Serial Repeaters (SRL1R)

- All boards were produced in Greece with Prisma SA
- Preproduction: 30 SRL1Rs (February 2019)
- **Production Readiness Review (April 2019)**
- Full production: 850 SRL1Rs (October 2019) Only 1 board failed due to faulty chip
- All Shielding boxes produced in Greece with Rentron
- Preproduction: 50 Copper boxes (September 2019)
- Full production: 850 Copper boxes (November 2019)
- First wedge equipped with 10 SRL1Rs: operate very well











LVD6R Repeaters – LVD6R

- 640 Mbps connection

Design: Collaboration of Demokritos with Weizmann



Validation in collaboration with Univ. of Michigan (best eye diagram and no errors)



Comsol calculation in the open Air T= 45°C (K. Damanakis)



Effectiveness of cooling



LVD6R: 4 LVD6R boards are placed on a cooling bar (8W/board)

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LVD6R Repeaters – LVD6R

Production
All the production was done in Greece with Prisma SA
Preproduction (June 2019): 5 LVD6Rs produced
Final production (Nov. 2019): 140 LVD6Rs to be assembled
Half of the full production (70 boards) has been delivered

Aluminum Shielding cages: Production was done in Greece with Rentron First prototypes delivered, **Expect full production within the next week**



First Small Sector wedge equipped with 2 LVD6R on 29/10/2019.

Both LVD6R boards were fully cabled and operate without errors.



Repeaters Test Bench: Developped by Maria Prapa (PhD) (see talk by Maria tomorrow)

- 1) VC707 Virtex-7 Xilinx platform
- Mezzanine card (designed by Maria)
 Plugs in the 2 FMC connectors on VC707
 Possibility to test:
 - 2 SRL1Rs simultaneously (2 Tx + 2 Rx)
 - 1 LVD6R (complete test on six channels)
 - Assembled 6 Repeater-Mezzanine boards
- 3) Clock generator CDCE62005 Firmware developed by Maria

NCSR DEMOKRITOS		ne	ТХ	RX	Status	Bits	Errors	BER
		Ungrouped Links (0)						
Contraction of the second seco	650 022	Link Group 0 (4)						
		% Link 0	MGT_X1Y12/TX	MGT_X1Y12/RX	4.800 Gbp	2.252E13	OEO	4.44E-14
		% Link 1	MGT_X1Y13/TX	MGT_X1Y13/RX	4.800 Gbp	2.252E13	OEO	4.44E-14
		% Link 2	MGT_X1Y14/TX	MGT_X1Y14/RX	4.800 Gbp	2.252E13	OEO	4.44E-14
		% Link 3	MGT_X1Y15/TX	MGT_X1Y15/RX 4	4.800 Gbp	2.252E13	0E0	4.44E-14
		& Link Group 1 (4)						
		S Link 4	MGT_X1Y20/TX	MGT_X1Y20/RX 4	4.800 Gbp	2.251E13	OEO	4.442E-14
		% Link 5	MGT_X1Y21/TX	MGT_X1Y21/RX 4	4.800 Gbp	2.251E13	OEO	4.442E-14
		S Link 6	MGT_X1Y22/TX	MGT_X1Y22/RX 4	.800 Gbp	2.251E13	OEO	4.442E-14
and the second se		% Link 7	MGT_X1Y23/TX	MGT_X1Y23/RX 4	.800 Gbp	2.251E13	OEO	4.442E-14

Repeater-Mezzanine

Test Bench at VS

~ 1 hour test: BER < 4.4x10⁻¹⁴

NCSR Demokritos group responsibilities

C) Commissioning of the sTGCs (July 2019 – today)

 Technical supervision and support for Cooling and commissioning the sTGC wedges

Yannis Kiskiras (Technician):

- 1) Procedure + documentation to build Cooling Frame of L1DDCs
- 2) Assembly of Repeaters + shielding
- 3) Cooling of the Front End cards for the sTGCs
- 4) Cooling system construction in commissioning site
- 5) Full Trigger slice (FEBs, Rim Electronics, L1DDCs, Felix)
- 6) ... without Yannis nothing moves in the sTGC commissioning site ! etc etc







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NCSR Demokritos group responsibilities

- D) Reconstruction software for the Muon and the NSW system (July 2019 – today) (George Stavropoulos)
- Development of the NSW reconstruction software and porting of the whole Muon Reconstruction software in multithreading.

E) R&D on Micromegas operation (ongoing)

- SRS readout system (Diploma Vassilis Blanas)
- Cosmic Stand system -- (Msc Olga Zormpa)
- Cosmic muon detection under neutron irradiation

F) sTGC Trigger Chain and the Chiller system (Oct. 2019 – Dec. 2019)

- Build autonomous station of Front End cards + Trigger boards + + Felix
- Build the cooling system for the sTGC commissiong site

G) Irradiation tests in Tandem

CONCLUSIONS/PLANS

INPP/ATLAS Group has undertaken important responsibilities within the NSW project:

- QA/QC of 200 L1DDC cards (1/4 of the total) and 600 ADDC cards (full production)
- Full responsibility of the Serial (SRL1R) and LVDS (LVD6R) Repeaters
 - Finalized design, Preproduction, Testing, Completing Final Production now
- Plays important role on the Muon System and the NSW Reconstruction software
 - Migration of Muon software + Code for NSW to Multithreading mode
- Plays important role in the commissioning of the sTGC
 - Cooling systems manufacturing, testing, electronics, Trigger system

Plans for Phase I Upgrade (NSW) :

2020 - 2021

- Commissioning and Integration of the Repeaters and the sTGCs on the NSW
- Participation in the Integration of the sTGCs and the Micromegas
- Development within the Trigger and DAQ system in NSW

2021 - 2026

- NSW Commissioning
- NSW maintenance
- Get involved into Physics Analysis

CONCLUSIONS/PLANS

ATLAS Phase II Upgrade

Demokritos will take part in the development of Elx for the MDTS, their production in Greece and their testing

Budget Two Systems: TDAQ & MUONS

ITEMS	MCHF	DETECTOR
Event Filter-Pattern Recognition Mezzanine (PRM) *	0.80	TDAQ
RPC - DCT boards *	0.85	MUONS
Power Systems *	0.65	MUONS
MDTS Mezzanine hoards *	0.50	MUONS
LIDDC Electronics *	0.49	MUONS
Much CE in kind	0.21	MUONS
	0.21	WICONS
	ITEMS Event Filter-Pattern Recognition Mezzanine (PRM) * RPC - DCT boards * Power Systems * MDTS Mezzanine boards * L1DDC, Electronics * Muon CF, in -kind	ITEMS MCHF Event Filter-Pattern Recognition Mezzanine (PRM) * 0.80 RPC - DCT boards * 0.85 Power Systems * 0.65 MDTS Mezzanine boards * 0.50 L1DDC, Electronics * 0.49 Muon CF, in -kind 0.21

(*) All the Items 1, 2, 3, 4, 5 will be constructed and tested in Greece

Greek ATLAS Team

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R&Ds ongoing with lower priority in DAMA (until availability, funds and personnel permits:

- 1) Real x-y microbulk, 2) Resistive μ M for High rates 3) Picosecond Micromegas
- 4) Double phase Micromegas with Graphene

CONCLUSIONS/PLANS

DAMA Infrastructure Upgrade

DeTanet Proposal was submitted requiring a funding for DAMA infrastructure: 500 kEuros

- MPGD development equipment
- Electronics
- Clean room equipment
- Mass spectrometer
- Development of sensors using Nanotechnology and metamaterials

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FUNDING

- **RD51 Common Fund (2012 2015):** Segmented Microbulk (Coord)
- **RD51 Common Fund:** (2015 2019) Resistive μ M for high rates
- **RD51 Common Fund: (2017 2020)** Picosecond micromegas
- **KRHPIS I (2012 2015):** Funding to DAMA Lab only **GSRT** Research Centers support DAMA Infrastructure (Clean room, Electronics equipment, Gas Mixer) Detectors R&D, Personnel, Mobility
- KRHPIS II ORASY (2017 2020): DAMA/ATLAS → 50 kEuros DAMA Infrastructure (Gas Mixer upgrade, Cosmic stand, ATLAS test benches)
- **DeTANet (2019 2021):** ATLAS

Large Infrastructures program (included in the roadmap hopefully May get more funding

Xilinx platforms (testing + deveopment), Clean room equipment, Mobility, personnel)

GSRT funding to Greek ATLAS groups (2019)

A lot of support from ATLAS and CERN:

- T. Geralis: Corresponding Associate (3 months) + Long stays at CERN (sTGCs)
- G. Stavropoulos: 6 months at CERN, supported from ATLAS Software group
- O. Zormpa (PhD): provided to be supported from ATLAS and the GSRT funds -
- I. Kiskiras (Technician): full time at CERN

→ Need presence at CERN : 1 ½ FTE senior Physicist, 1 FTE Technician, ½ + ½ FTE PhDs 14/11/2019 Theo Geralis 150 kCHF/year

→ 35 kCHF (50%)

- → 40 kCHF (50%)
- → 40 kCHF (50%)
- → 270 kEuros

→ 50 kEuros

→ 70 kCHF

BACKUP



DAMA recent projects

Segmented Mesh Microbulk Micromegas

- 1) Layout Optimization using FET (COMSOL)
- 2) 3 series of construction

3) Detector mounting and tests

Y-strips side (Mesh)

X-strips side (anode)





Gap:100 um, Mesh holes: 50 um Gap:40 um, Mesh holes: 60 um





Detector mounting in ELEA lab

Mean :

Mean y

RMS x

35 340 345

Best operating

E field setting

T. Geralis

RMS







16/3/2014

Segmented, d=60ur

.u 104

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Steps to be performed:

- 1) Create substrate with holes (PDMS)
- 2) Bond it on a Cu foil (Kapton double copper clad)
- 3) Create pillars and leave only the Cu foil

4) Etch copper holes to create mesh

5) Place Graphene on top of PDMS

6) Place the structure on top of the Anode $5 \mu m$



Micromegas microfabrication

Achieved up to now: 1) Create Si mask for the PDMS substrate



2) **PDMS membrane formation**

Polydimethylsiloxane or PDMS

PDMS membrane 30 um transfer to modified glass substrate



3) Bonding Cu to PDMS



Gas Delectors

Proposal of the Wording Group WG2 to R&D on experimental technologies in the CERN EP Department

25.9.2018 Eraldo Oliveri & Christoph Rembser

Gas Detectors R&D on experimental technologies - Workshop 2, 25.9.2018 Eraldo Olivieri & Chr

Ongoing activities worldwide & at C

	Activity/summary	Speaker/	
1	GD Research for AD2020 and beyond	F. Sauly	
2	Possible further developments of micropattern detectors	V Peskov	
3	InGrid& GridPix	H Van Der	
4	R&D on double gas phase MMs using graphene	T. Geralis et al	World
5	Progress in MPGD -based photon detectors	S. Dalla Torre et	
6	Robust gas-avalanche multiplier concepts with resistive elements	A. Breskin et al	collabora
7	The µ-RWELL	G. Benoivenni	Clim
8	Large-area MM detectors - Mesh-support studies industrial production	J. Wotschack et	Giin
9	Embedded Resistors	M. Chefdeville	contribu
10	Thin GEMs	Stefano	contribu
11	Fast Timing MPGD	P. Verwilligen et	meeting
12	R&D at USTC/China	Y. Zhou	
13	High Resoultion TPC based on GEM optical readout	D. Pinoi et al	Indico.
14	New design of a thick gas electron amplifier	A. Reshetin et	
15	A new generation of (M)RPC	I. Laktineh et al	
16	Muon Detector Development at the MPI for Physics	H. Kroha et al	Many t
17	Neutron Gaseous Deteotor R&D Activities at ESS ERIC	D. Pfeiffer et al	
18	Detector electronics - RD51 and beyond	H. Mueller et al	
19	RD51	L. Ropelewski	

At CERN and EP, strong contributions to

- Experiments: participation of groups and support groups in CMS GEMs, AT
- RD51: development of advanced gas-avalanche Micro-Pattern Gas Detector R&D support for the LHC experiments and upgrades, generic R&D; develo and simulation tools, development and maintenance of software of SRS elec MPGD technology, maintenance and extension of the RD51 laboratory and in education & training for MPGDs, organisation of a series of specialised w
- Reduction of Greenhouse gases (GHG, C2H2F4, CF4 and SF6) for GD's: re less invasive gases (also CERN-wide: CEPS - CERN Environmental Protection



14/11/2013

Work by the Practical students: Stamatis Tzanos, Vasilis Blanas

Build 2 Gas Flow Controllers



Excellent work Done from A-Z

Work on the "Real x-y Segmented Microbulk": First real x-y with 700 μ m strip pitch





Working in the Clean Room



Preparing the Cloud Chamber For Researcher's Night