



Contribution ID: 38 Contribution code: S2 Condensed Matter Physics

Type: Oral Presentation

## Giant Dielectric Response and Maxwell–Wagner Relaxation in Isovalent and Pentavalent Co-doped Rutile– $TiO_2$

Friday 24 June 2022 11:30 (15 minutes)

Due to their high potential for use in ceramic capacitors, high-performance giant dielectric properties (HP-GDPs), i.e., high dielectric constant ( $\epsilon'$ ), low loss tangent ( $\tan\delta$ ), and the temperature stability of  $\epsilon'$  over a wide temperature range ( $\Delta\epsilon'/\epsilon'_{25}(\%) < \pm 15$ ), of acceptor/donor (A/D) codoped- $TiO_2$  ceramics have been widely studied since the discovery of a new  $In^{3+}/Nb^{5+}$  codoped rutile- $TiO_2$ . In this presentation, HP-GDPs of the  $TiO_2$ -based oxides were achieved in  $Sn^{4+}/Nb^{5+}$  codoped rutile  $TiO_2$  (SnNTO) ceramics.  $SnO_2$  isovalent ( $I^{4+}$ ) dopant was employed to replace the A dopants. The SnNTO samples with different  $Sn^{4+}/Nb^{5+}$  concentrations ( $x = 0.01-0.05$ ) were prepared using a standard solid-state reaction (SSR) method. The X-ray diffraction patterns of all the SnNTO ceramics showed only a single-phase rutile- $TiO_2$  (JCPDS 21-1276) without any impurity phases. A highly dense microstructure of all SnNTO samples consisted of grains and grain boundaries. The average grain size slightly enlarged from 1.6 to 2.6  $\mu m$ , which was caused by the diffusion of oxygen vacancies ( $V_o^{\bullet\bullet}$ ) due to the existence of multivalent  $Sn^{2+}/Sn^{4+}$  ions. The dielectric properties of the SnNTO ceramics showed a high  $\epsilon'$  ( $\sim 10^4$ ), very low  $\tan\delta$  ( $< 0.05$ ), and a low  $\Delta\epsilon'/\epsilon'_{25}(\%) < \pm 15$  values in a wide temperature range. The origin of HP-GDPs was investigated using impedance spectroscopy (IS). The dielectric response was described by Maxwell–Wagner relaxation.

**Keywords:**  $TiO_2$ ; Giant dielectric constant; Codopant; Grain boundary; Maxwell–Wagner relaxation

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**Session Classification:** S2 Condensed Matter Physics

**Track Classification:** Condensed Matter Physics