Production and testing of ITk strip modules

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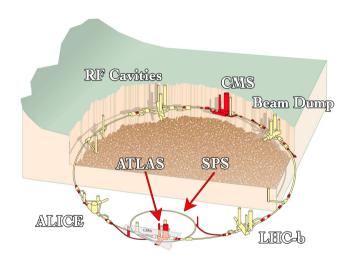








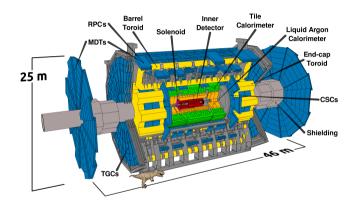
What is the Large Hadron Collider (LHC)?



- Synchrotron of 27km circumference
- Protons or heavy ion collider
- for p-p $\sqrt{s}=13$ TeV at 40 MHz, instantaneous luminosity 10^{34} cm $^{-2}$ s $^{-1}$
- ► Delivered to ATLAS 145 fb⁻¹



What is A Toroidal LHC ApparatuS (ATLAS)?



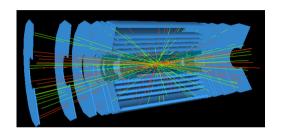
- (Almost) 4π coverage multi purpose detector aimed at generic searches
- Build to withstand the LHC design instantaneous luminosity of 10³⁴ cm⁻² s⁻¹ at Level 1 trigger rate of 100kHz
- ► Recorded 136 fb⁻¹ with 128 fb⁻¹ good for physics

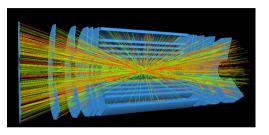


What is the High Luminosity LHC (HL-LHC)?

23 simultaneous events







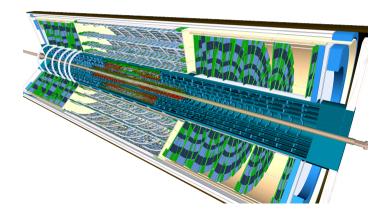
Increase in pileup means we need

- → More bandwidth
- → Higher radiation damage resiliency



The ATLAS Inner TracKer (ITk)

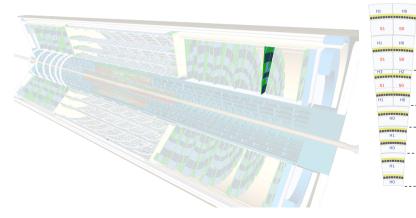
- ► New ATLAS Tracking detector
- ▶ Full silicon
- ► Strip 17,888 Modules 59.87M Channels (current 4088 modules with 6.3M Channels)
- ▶ Pixel 10,276 Modules ≈ 800 M Channels (current 2024 modules 92M channels)





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module

module

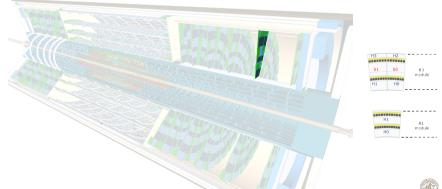
module

module

module

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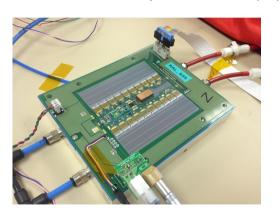
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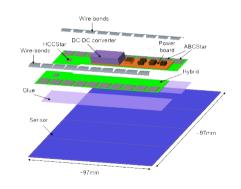




Silicon Strip Module

Here barrel module just for illustration purposes (End-Caps modules are equivalent)









Scandinavian plan

- Four participating institutes in the Scandinavian ITk
 - Lund University
 - Niels Bohr Institute
 - Uppsala University
 - University of Oslo
- Pledged for $\approx 10\%$ of the whole end-caps
 - \rightarrow 432 modules of two types 50/50 split
 - □ R1 and R3 modules
- Production in industry (NOTE)
- Test of modules in institutes





Contributions



Module manufacturing

Uppsala/NOTEOsloWire bondingGluing

Module testing

- Lund
- ► NBI

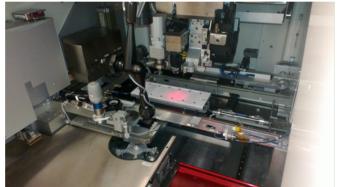
Sensor testing
Electronics testing
Final DAQ test



NOTE and synergy between academy and industry

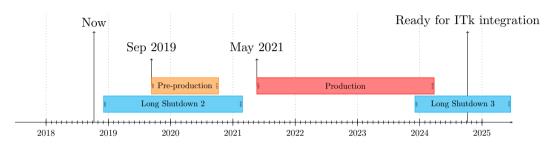
- ▶ Agreement with NOTE to work with engineers and technicians on site.
- Payment for personnel and infrastructure for time booked (Extremely cost efficient for prototyping).
- ▶ Allows for efficient production for large scale project for smaller investments







Timescale



- ▶ All sites required to pass inspection test to make sure to be up to collaboration standard
- ▶ Done during Pre-prod, 5% of total pledged amount
- ► Installation of ITk during LS3



Conclusions

- ▶ The ATLAS Collaboration preparing to manufacture the new ITk
- lacktriangle The ATLAS Scandinavian ITk cluster is responsible for the production of approximately 10% of the whole ITk End-Caps
- ▶ Tight collaboration in-between four Scandinavian institutes, Lund, Uppsala, NBI, Oslo
- ▶ Pre-Production of 5% of full production planned for September 2019







