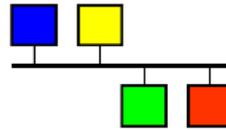


DE LA RECHERCHE À L'INDUSTRIE



# EPICS TOOLS FOR SMALL



# EXPERIMENT BASED ON PLC



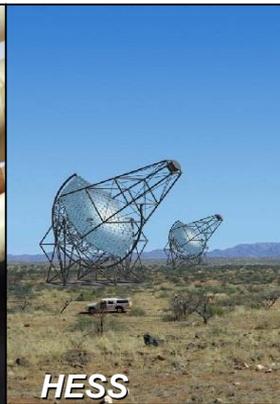
Double Chooz



ALICE



Edelweiss



HESS



Herschel

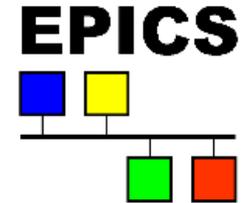


CMS



Katy SAINTIN & Paul LOTRUS

June 2019



## Small Experiments

- In-house projects
- **2 developers**

## Functions :

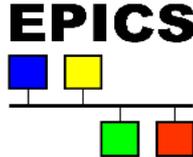
- Windows OS
- SIEMENS PLC Protocol
- Optimized archiving
- Tool to build server
- Tool to build GUI
- Web remote access

## Big facilities :

- International projects
- **EPICS community**

## Functions :

- Linux OS
- Numerous Drivers
- Archiving Appliance
- CSS BOY to build a GUI

- **Plcparsertool**   
- **CAFE Java** (Channel Access For EPICS) 
- **DXF2OPI**   
- **MOONARCH** (Memory Optimizer On ARCHiver Appliance)
- **EPICS WEB**    
- **DATABROWSER** 

Generate all EPICS files for build an EPICS IOC

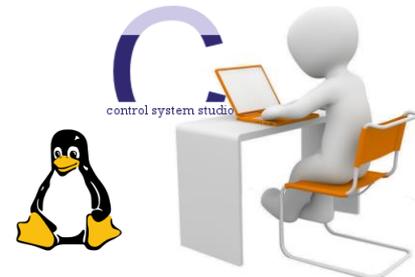
- db file
- include.dbd file
- cmd file for protocol configuration



PLC Programmer



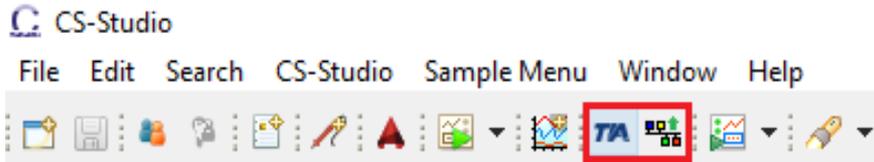
SIEMENS S7



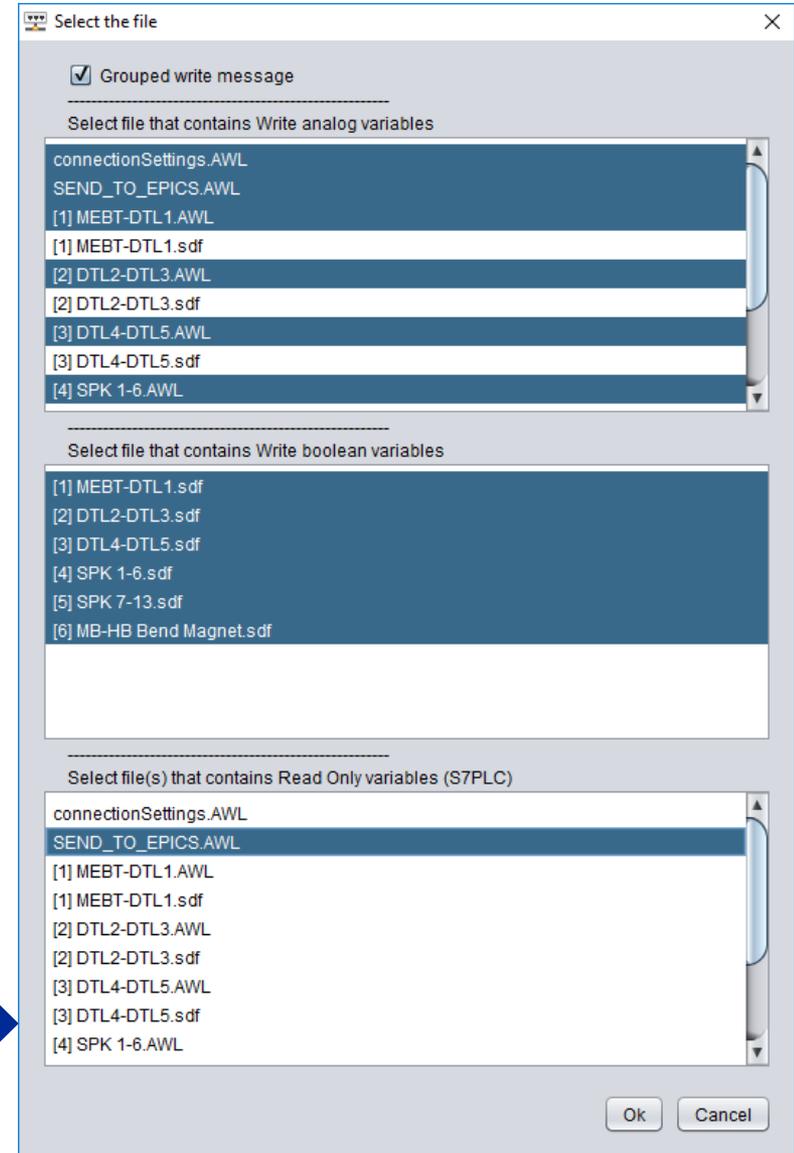
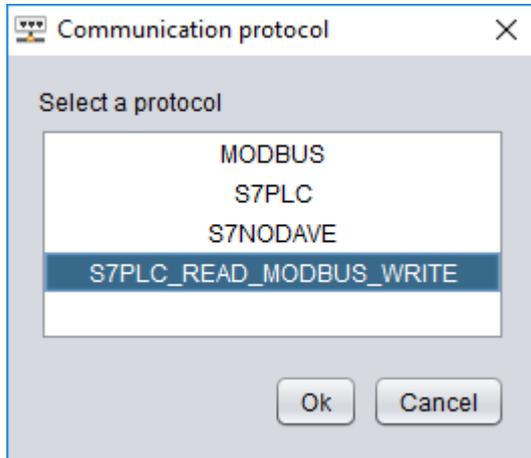
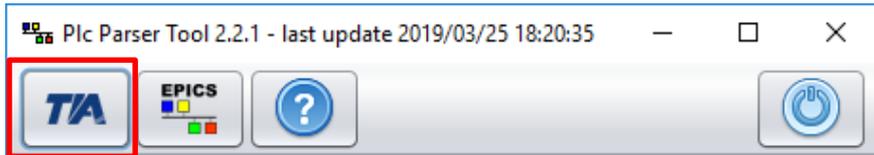
EPICS Programmer



## CSS plugin



## Standalone

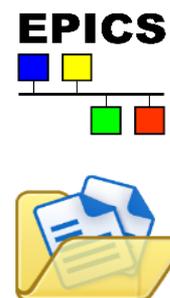


Ess\_nblm

Search

Index	Name	Record type	Address	Data type	DTYP
358	FEB-050Row:PBI-PLC-Line6:HardErrP	hi	@PLC01/29 T=BYTE B-4	BYTE	S7nic
359	Ess_nblm				
360					
361	Search				
362					
Index	Name	Record type	Address	Data type	
363					
364	126 FEB-050Row:PBI-PLC-Line4:ShuntErrTim	ao	@asyn(PLC01505_AS_WRITE_0,44,1)INT16	INT16	
365	34 FEB-050Row:PBI-PLC-Line1:PrsLoErrTrsh	ao	@asyn(PLC01502_AS_WRITE_0,45,1)FLOAT32_BE	FLOAT32_BE	
366	65 FEB-050Row:PBI-PLC-Line2:PrsLoErrTrsh	ao	@asyn(PLC01503_AS_WRITE_0,45,1)FLOAT32_BE	FLOAT32_BE	
367	96 FEB-050Row:PBI-PLC-Line3:PrsLoErrTrsh	ao	@asyn(PLC01504_AS_WRITE_0,45,1)FLOAT32_BE	FLOAT32_BE	
368	127 FEB-050Row:PBI-PLC-Line4:PrsLoErrTrsh	ao	@asyn(PLC01505_AS_WRITE_0,45,1)FLOAT32_BE	FLOAT32_BE	
369	35 FEB-050Row:PBI-PLC-Line1:PrsLoErrTim	ao	@asyn(PLC01502_AS_WRITE_0,47,1)INT16	INT16	
130	66 FEB-050Row:PBI-PLC-Line2:PrsLoErrTim	ao	@asyn(PLC01503_AS_WRITE_0,47,1)INT16	INT16	
131	97 FEB-050Row:PBI-PLC-Line3:PrsLoErrTim	ao	@asyn(PLC01504_AS_WRITE_0,47,1)INT16	INT16	
132	128 FEB-050Row:PBI-PLC-Line4:PrsLoErrTim	ao	@asyn(PLC01505_AS_WRITE_0,47,1)INT16	INT16	
133	36 FEB-050Row:PBI-PLC-Line1:GapFlw	ao	@asyn(PLC01502_AS_WRITE_0,48,1)FLOAT32_BE	FLOAT32_BE	
134	67 FEB-050Row:PBI-PLC-Line2:GapFlw	ao	@asyn(PLC01503_AS_WRITE_0,48,1)FLOAT32_BE	FLOAT32_BE	
135	98 FEB-050Row:PBI-PLC-Line3:GapFlw	ao	@asyn(PLC01504_AS_WRITE_0,48,1)FLOAT32_BE	FLOAT32_BE	
136	129 FEB-050Row:PBI-PLC-Line4:GapFlw	ao	@asyn(PLC01505_AS_WRITE_0,48,1)FLOAT32_BE	FLOAT32_BE	
137	6 FEB-050Row:PBI-FT-A10:FlwR	ai	@PLC01/30 T=FLOAT	FLOAT	
138	7 FEB-050Row:PBI-FT-A19:FlwR	ai	@PLC01/34 T=FLOAT	FLOAT	
139	8 FEB-050Row:PBI-FCV-A10:PosSPR	ai	@PLC01/38 T=FLOAT	FLOAT	
140	9 FEB-050Row:PBI-FT-A10:LoErrTrshR	ai	@PLC01/42 T=FLOAT	FLOAT	
141	10 FEB-050Row:PBI-FT-A10:HiErrTrshR	ai	@PLC01/46 T=FLOAT	FLOAT	
142	11 FEB-050Row:PBI-FT-A10:HiHiErrTrshR	ai	@PLC01/50 T=FLOAT	FLOAT	
143	12 FEB-050Row:PBI-PLC-Line1:GapFlwHiErrTrshR	ai	@PLC01/54 T=FLOAT	FLOAT	
144	13 FEB-050Row:PBI-PLC-Line1:GapFlwHiHiErrTrshR	ai	@PLC01/58 T=FLOAT	FLOAT	
145	14 FEB-050Row:PBI-MV-A10:MismatchErrTimR	ai	@PLC01/62 T=SHORT	SHORT	
	15 FEB-050Row:PBI-FT-A10:LoErrTimR	ai	@PLC01/64 T=SHORT	SHORT	
	16 FEB-050Row:PBI-FT-A10:HiErrTimR	ai	@PLC01/66 T=SHORT	SHORT	
	17 FEB-050Row:PBI-FT-A10:HiHiErrTimR	ai	@PLC01/68 T=SHORT	SHORT	
	18 FEB-050Row:PBI-PLC-Line1:GapFlwHiErrTimR	ai	@PLC01/70 T=SHORT	SHORT	
	19 FEB-050Row:PBI-PLC-Line1:GapFlwHiHiErrTimR	ai	@PLC01/72 T=SHORT	SHORT	
	20 FEB-050Row:PBI-FCV-A10:KpR	ai	@PLC01/74 T=FLOAT	FLOAT	
	21 FEB-050Row:PBI-FCV-A10:TiR	ai	@PLC01/78 T=FLOAT	FLOAT	

BINARY ANALOG Configuration



File Explorer view showing the directory path: > Data (D:) > EPICS > S7PLCMODBUS > NBLM > iocFiles

Nom	Modifié le
deploy_ioc.sh	10/04/2019 14:57
IOC_MODBUS_CONFIGURATION.cmd	10/04/2019 14:57
IOC_S7PLC_CONFIGURATION.cmd	10/04/2019 14:57
iocEss_nblm.db	10/04/2019 14:57
iocEss_nblmInclude.dbd	10/04/2019 14:57
Makefile	10/04/2019 14:57

## API dedicated EPICS :

- Based on CAJ (Channel Access for Java)
  - Pure Java implementation of Channel Access
  - <http://epics-jca.sourceforge.net/caj/>
- Read Process Variable
- Write Process Variable
- Run a Channel Access Server (Java IOC)



## Applications :

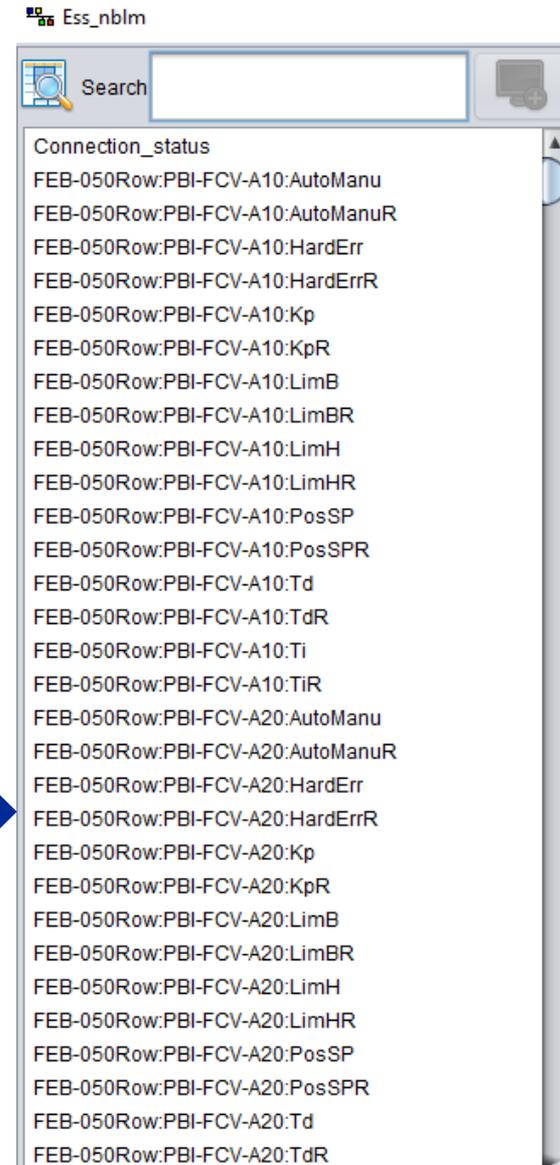
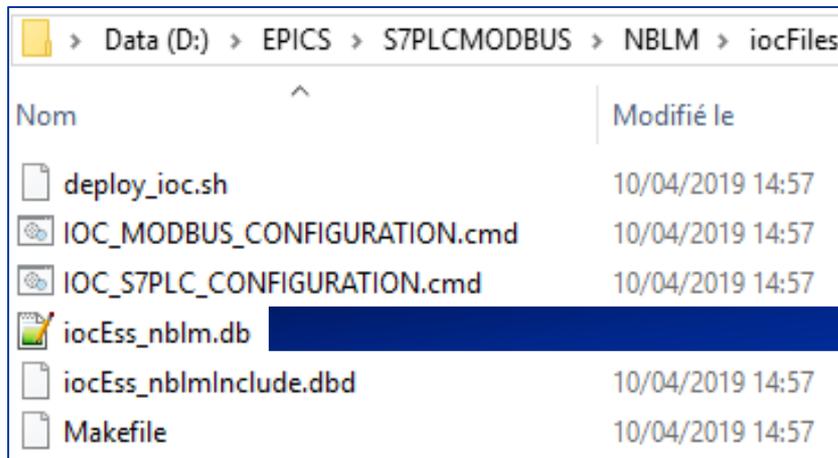
- Simulated java IOC EPICS
- EPICS Generic Control Panel
- Muscade IOC EPICS
- ...



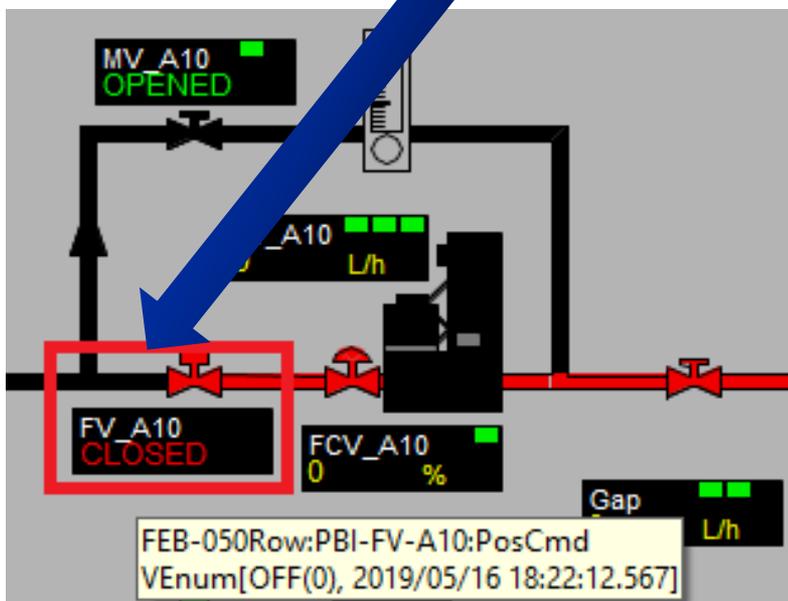
# CAFE JAVA – RUN SIMULATED IOC

The screenshot displays the TIA EPICS interface for the 'Ess\_nblm' application. A blue button labeled 'Run a simulated Ioc' is highlighted with a red box, and a blue arrow points from it to the process diagram below. The interface includes a menu bar (File, Edit, Search, CS-Studio, Sample Menu, Window, Help), a toolbar, and a Navigator pane showing the file 'MEBT-DTL1Gas.opi'. The main area is divided into a left sidebar with control panels for 'MEBT & DTL1 line' (Connection, Gas flow regulation, Interlocks, Settings) and a central process diagram. The diagram shows a flow line with various components: PT\_A10 (12.34 mBar), MV\_A10 (OPENED), FV\_A10 (CLOSED), FCV\_A10 (0 %), FT\_A10 (0 L/h), FT\_A19 (0 L/h), and FV\_A19 (OPENED). A legend indicates 'Flow' (green) and 'No flow' (red). A graph on the right shows a plot of flow rate (L/h) over time (2019-05-16 17:47:36). The bottom of the interface features logos for cea, ess, and other partners.

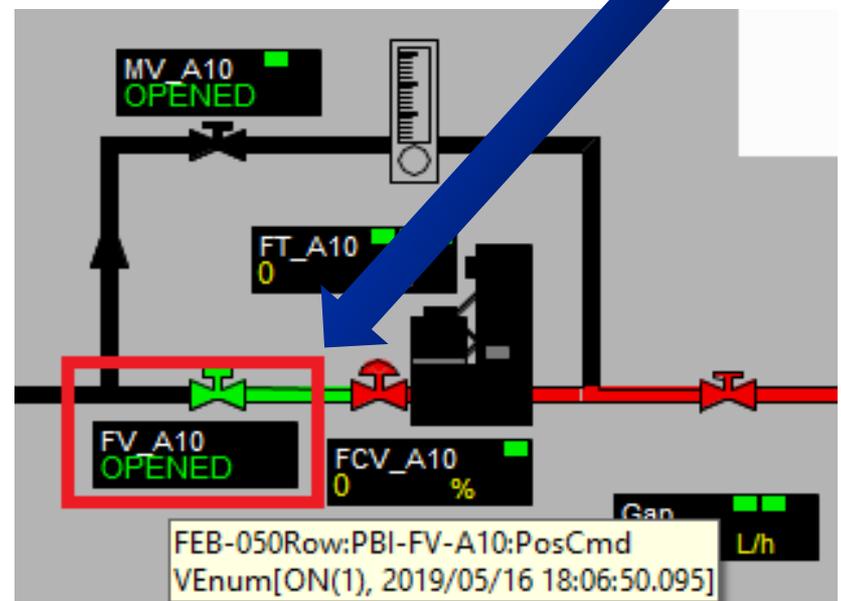
- PV list built from EPICS db file
- Test the IOC without a synoptic
- Works in CSS or in stand alone mode



PV Name	Read	Write
FEB-050Row:PBI-FV-A10:PosCmdR	<input type="checkbox"/>	<input type="checkbox"/>

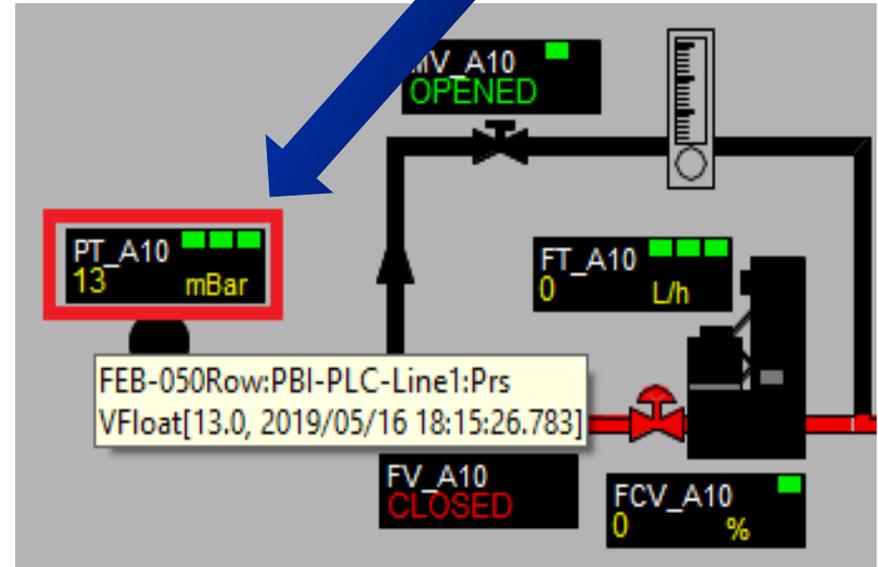
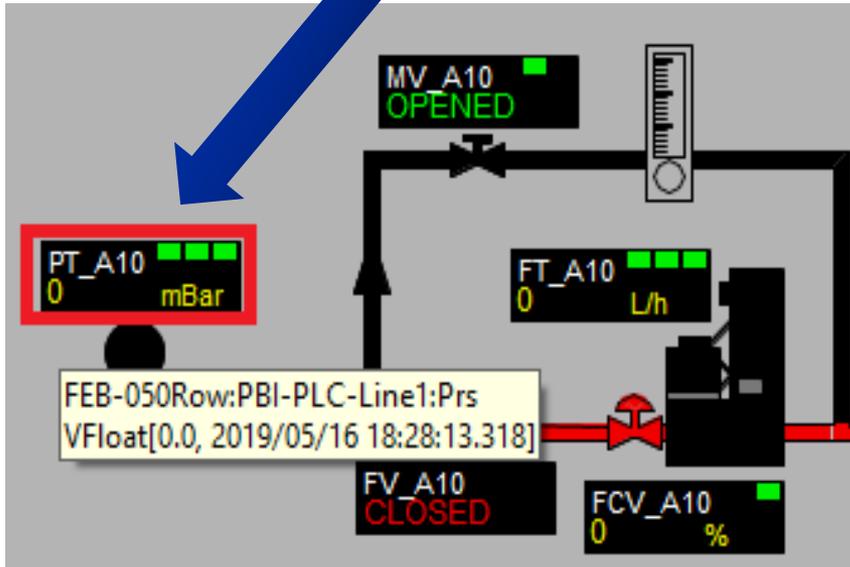


PV Name	Read	Write
FEB-050Row:PBI-FV-A10:PosCmdR	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>



PV Name	Read	Write
FEB-050Row:PBI-PLC-Line1:PrsR	0.0	0.0

PV Name	Read	Write
FEB-050Row:PBI-PLC-Line1:PrsR	13.0	13.0





ARRAY 0: CR\_VALREMP

TREND ARRAY HISTORICS REC

Previous Next Main

2019/05/17 14:23:06,044 +0200 C

CR_VALREMP	h1.CH1.TOTAL
0	0.00
DEPRESS	h1.CH2.FAILURE
0	0
E542A	h1.CH2.INSTANT
0.00	0.00
E542B	h1.CH2.TOTAL
0.00	0.00
E542C	h1.CH3.FAILURE
0.00	0
E542D	h1.CH3.INSTANT
0.00	0.00
ETAT_REMP	h1.CH3.TOTAL
0	0.00
S542A	
0.00	
S542B	
0.00	
S542C	
0.00	
S542D	
0.00	
h1.CH0.FAILURE	
0	
h1.CH0.INSTANT	
0.00	

muscade

Search

S542A  
h1.CH0.FAILURE

PV Name	Read	Write	LOLO
h1.CH0.FAILURE	<input type="checkbox"/>	<input type="checkbox"/>	

Search

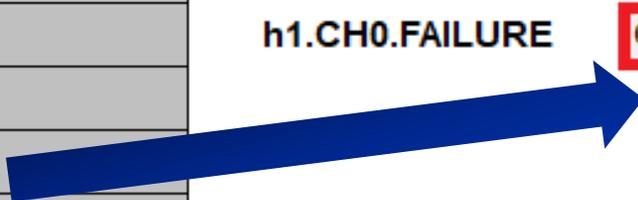
PV Name	Read	Write	LOLO	LOW	HIGH	HIHI	DESC
S542A	0.0	0.0	-10.0	0	5.0	10.0	Muscade pv S542A

CS-Studio

File Edit Search CS-Studio Sample Menu Window Help

Display CENTER 100%

MUSCADE SERVER



0 Hauteur

S542A  
VDouble[0.0, 2019/05/17 14:31:35.304]

h1.CH0.FAILURE

OFF

h1.CH0.FAILURE  
VEnum[OFF(0), 2019/05/17 14:31:35.304]





ARRAY 0: CR\_VALREMP

TREND ARRAY HISTORICS RE

Previous Next Main

2019/05/17 14:51:09,553 +0200

CR_VALREMP 0	h1.CH1.TOTAL 0.00
DEPRESS 0	h1.CH2.FAILURE 0
E542A 0.00	h1.CH2.INSTANT 0.00
E542B 0.00	h1.CH2.TOTAL 0.00
E542C 0.00	h1.CH3.FAILURE 0
E542D 0.00	h1.CH3.INSTANT 0.00
ETAT_REMP 0	h1.CH3.TOTAL 0.00
S542A 12.00	
S542B 0.00	
S542C 0.00	
S542D 0.00	
h1.CH0.FAILURE 0	

muscade

PV Name	Read	Write	LOLO	LOW	HIGH	HIHI	DESC
S542A	12.0	12.0	-10.0	-5.0	5.0	10.0	Muscade pv S542A
h1.CH0.FAILURE							

CS-Studio

File Edit Search CS-Studio Sample Menu Window Help



Display CENTER 100%

MUSCADE SERVER



S542A

12 Hauteur

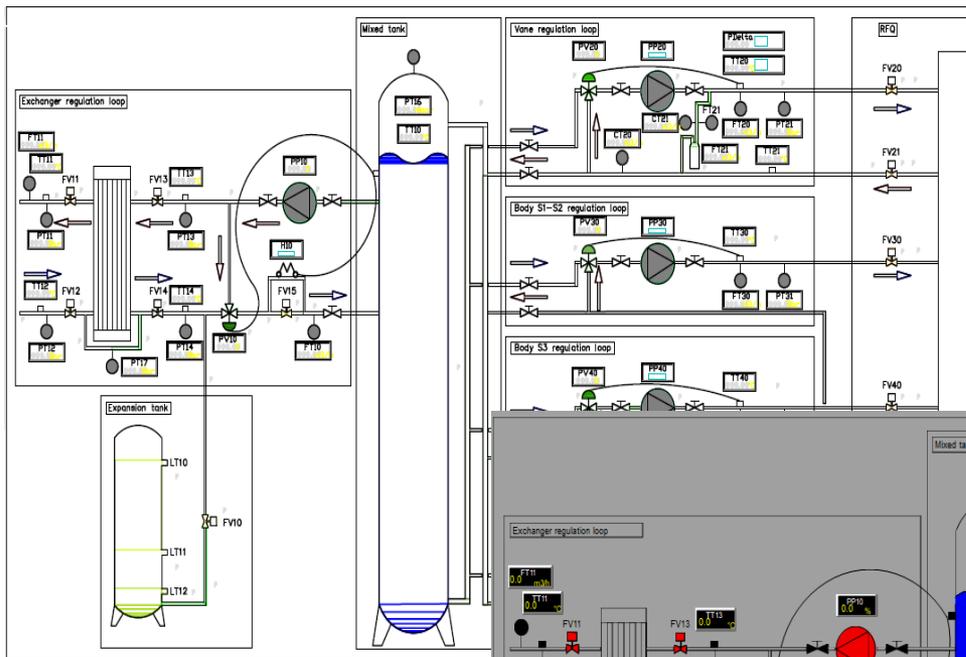
12

h1.CH0.FAILURE

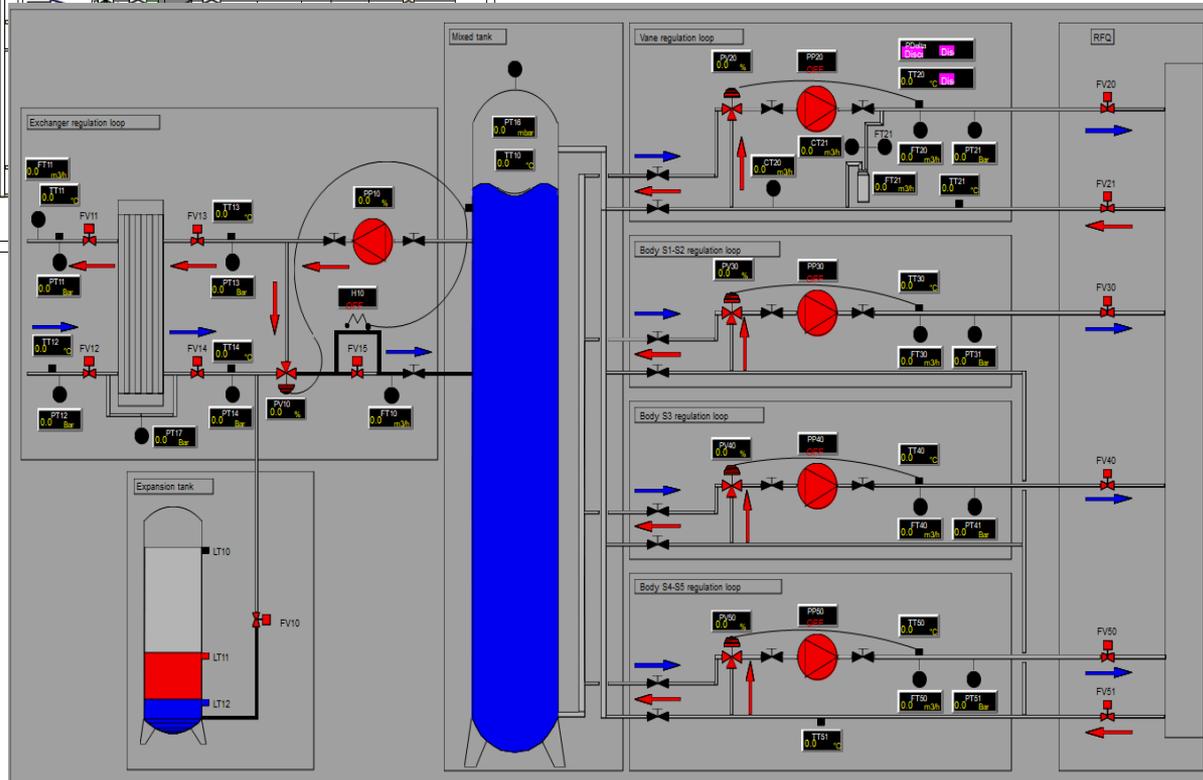
OFF

S542A  
VDouble[12.0, MAJOR(HIHI\_ALARM), 2019/05/17 14:49:14.460]

# cea DXF20PI CSS PLUGIN

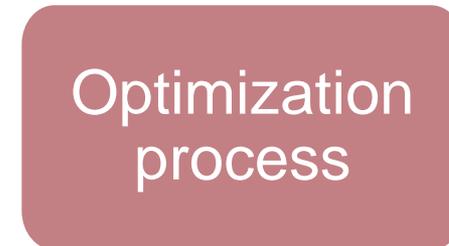
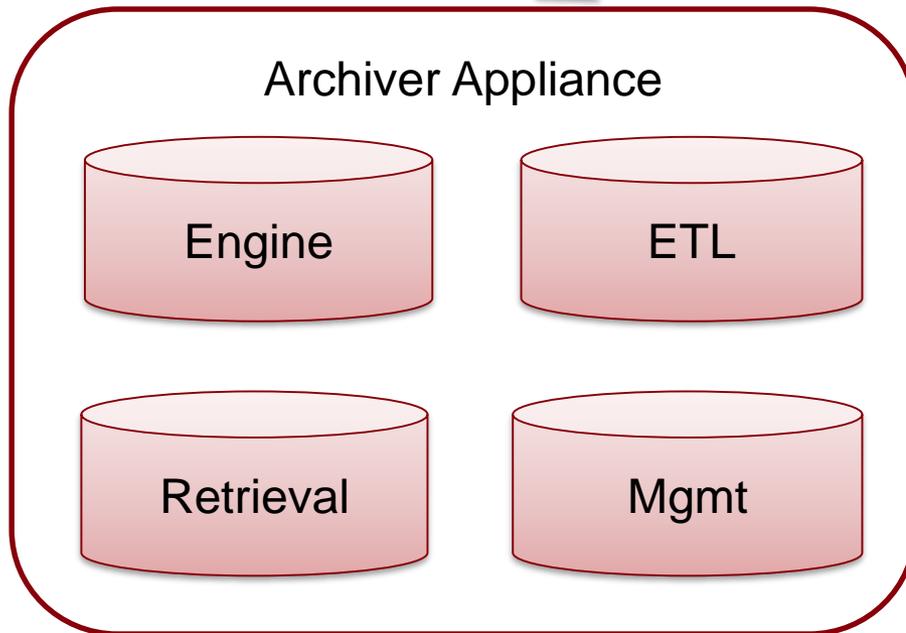
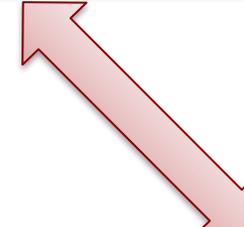
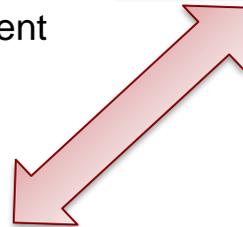
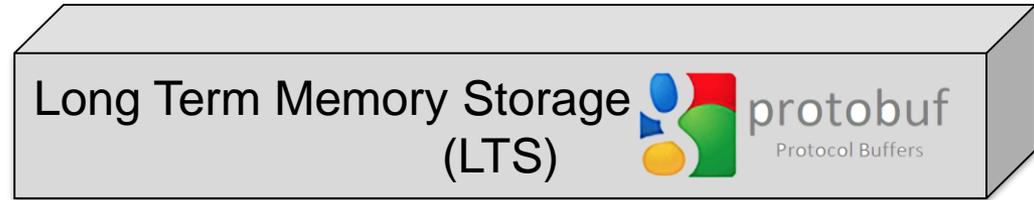


control system studio



## Small PC configuration: adapting Archive appliance

- Remove not interesting data
- Remove old data
- Not deployed for the moment



Memory Optimizer ON Archiver Appliance (MOONARCH) - Mozilla Firefox@ifulxis229

Memory Optimizer O... x

localhost:17669/moonarch/

MOON Archiver Appliance : Configuration page

User Configuration

Data depth: 1

Max Storage Duration: 5 year(s)

Optimization Mode: by File

PVs To Exclude: iphi:lebt:Thall  
\*BOB1\_3\_ON  
ex : project.group.pvname ; can use wildcards (\*)

Set Expert's Configuration

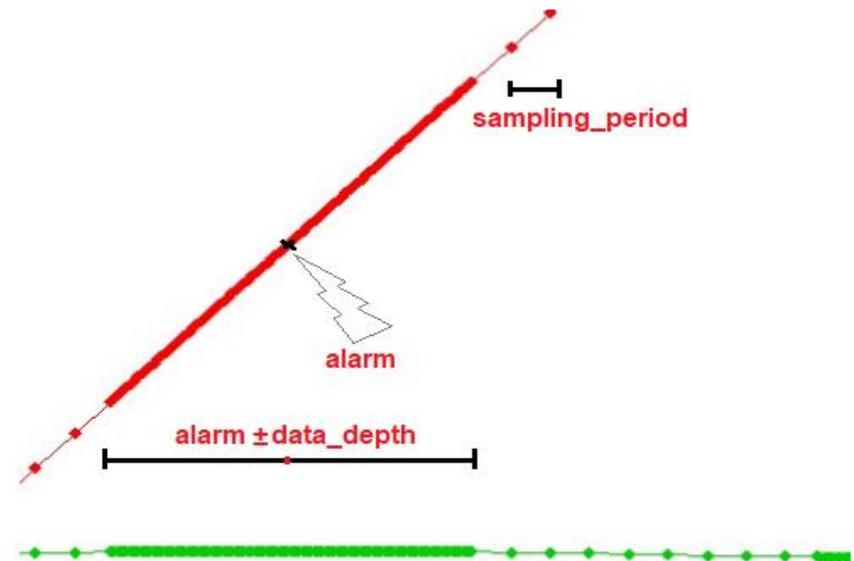
Load Default Configuration Leave Changes Change Configuration

Start Optimization

Stop Optimization

## Parameters :

- Data depth
- Max storage duration
- Process variables to exclude
- Process period
- Optimization mode
- Process variables per task ...



Propriétés de : GBAR

Général | Partage | Sécurité | Versions précédentes | Personnaliser

GBAR

Type : Dossier de fichiers

Emplacement : D:\EPICS\ArchivingData

Taille : 1,32 Go (1 420 253 245 octets)

Taille sur le disque : 1,32 Go (1 420 967 936 octets)

Contenu : 394 Fichiers, 6 Dossiers

↓ Memory size - 40 %

Propriétés de : GBAR

Général | Partage | Sécurité | Versions précédentes | Personnaliser

GBAR

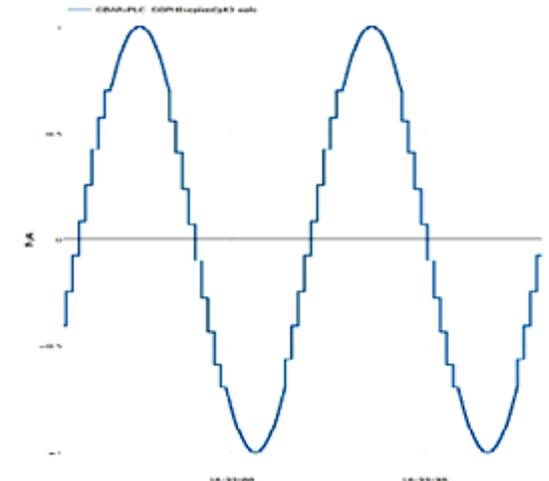
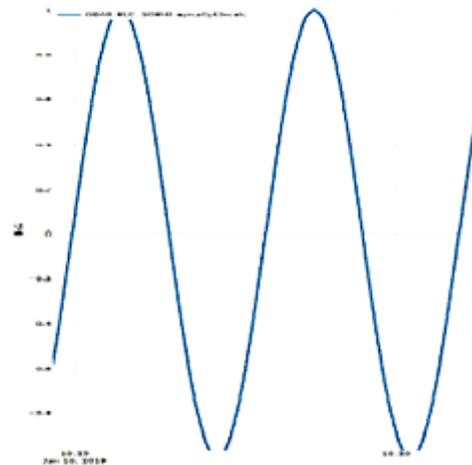
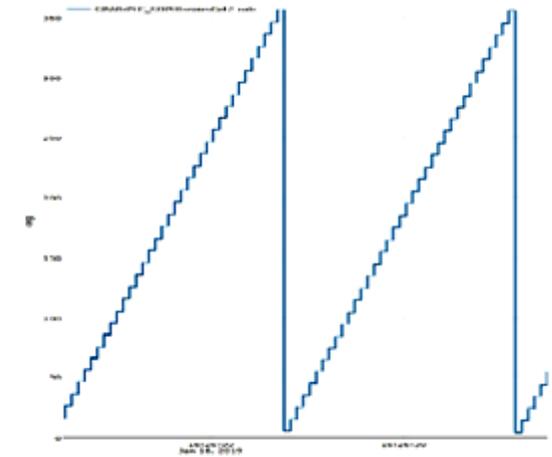
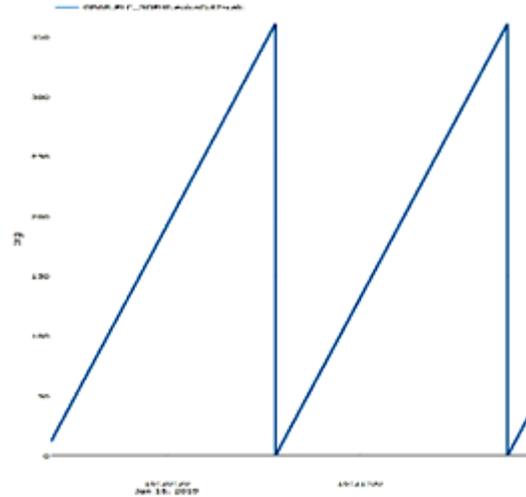
Type : Dossier de fichiers

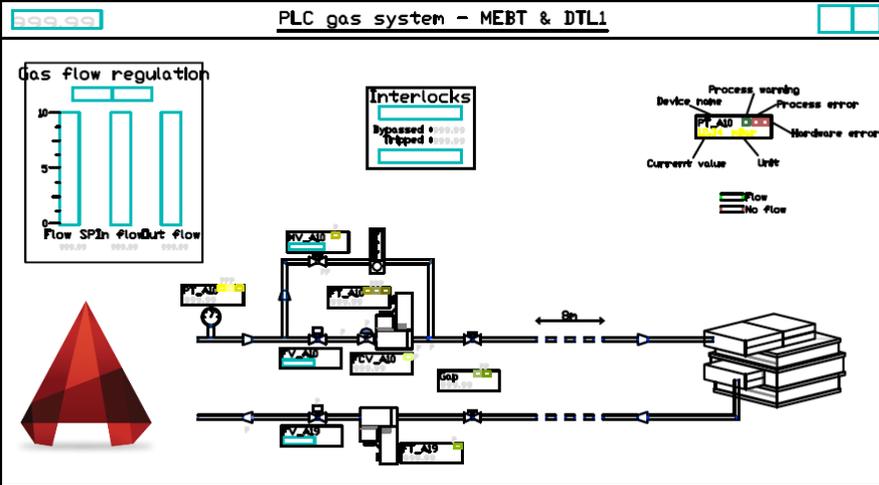
Emplacement : D:\EPICS\optimizedLts

Taille : 799 Mo (837 895 889 octets)

Taille sur le disque : 799 Mo (838 598 656 octets)

Contenu : 386 Fichiers, 6 Dossiers





**Web EPICS**

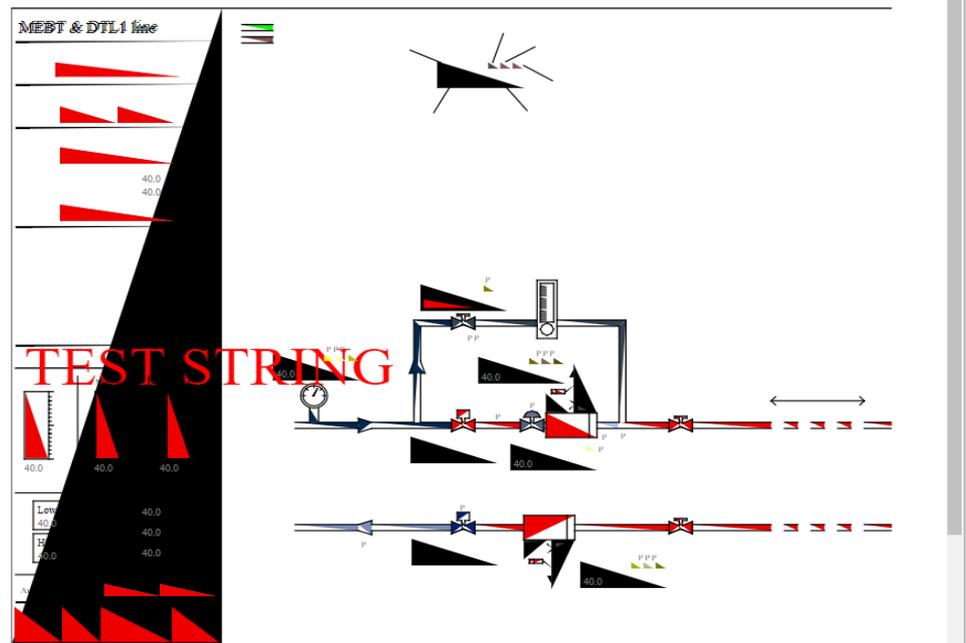
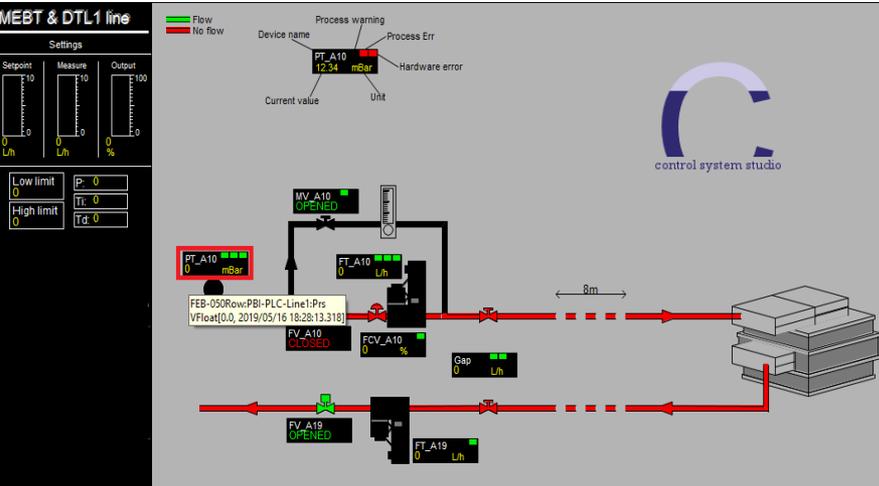
Apache Tomcat

WEB EPICS

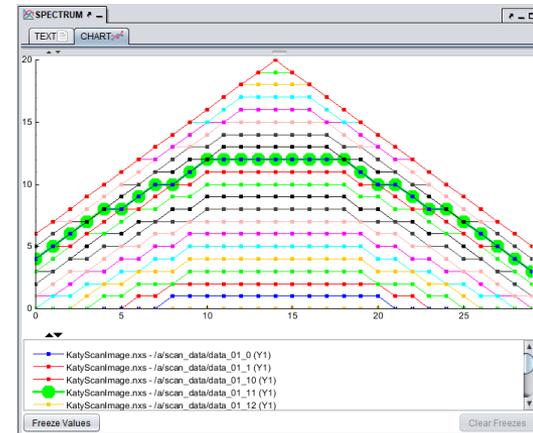
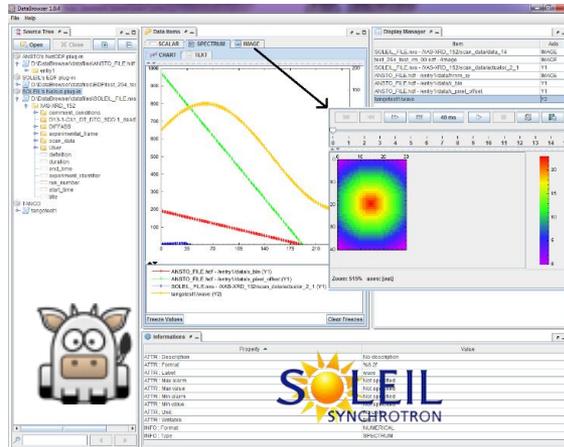
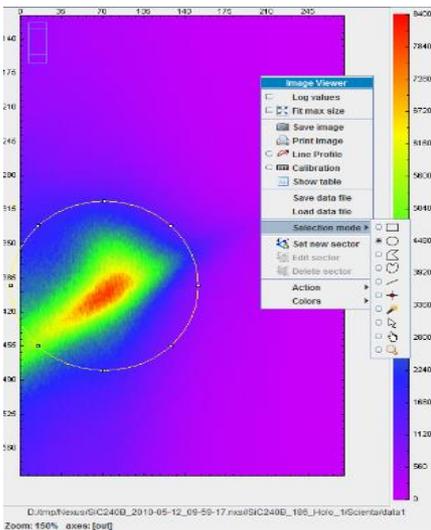
localhost:8080/IOCViewer/webepics

COUNTER PV	10
DOUBLE PV	40.0
ENUM PV	three
BOOLEAN PV	ON
STRING PV	TEST STRING

Scalable Vector Graphics



<http://wiki.synchrotron-soleil.fr/tikiwiki/tiki-index.php?page=How-browse-downloaded-Nexus-files>



## COMETE GUI



## CDMA



### Plugin



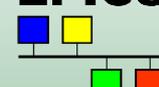
### Plugin



### Plugin



### Plugin EPICS



### Plugin



## CAJ : Channel Access for Java to read & write PV

## VisualDCT : EPICS Visual Database Configuration Tool for parsing a EPICS db file

The screenshot displays the CS-Studio interface with several components:

- Data Browser (Left):** Shows a source tree with folders for 'IRFU's Muscade Plugin', 'IRFU's EPICS plugin', and 'SOLEIL's EDF plug-in'. The 'records' folder is expanded.
- SCALAR Panel (Top Center):** Displays a value of 20.0 for the record `.Row.PBI-FCV-A10.KpR` with a resolution of `+002.00`. A checkbox for `.BI-FCV-A10.AutoManuR` is checked.
- SPECTRUM Panel (Bottom Center):** Shows a chart with two data series: `127.0.0.1.FEB-050Row.PBI-FCV-A10:AutoManuR history (Y1)` (red line) and `127.0.0.1.FEB-050Row.PBI-FCV-A10:KpR history (Y2)` (blue line). The x-axis represents time from 05:19 to 16:24:52.
- Control System Studio (Middle Right):** Features a 'control system studio' logo and a '20' indicator.
- Display Panel (Right):** Shows a graph with two y-axes: 'Primary Y Axis (1)' (0-30) and 'Secondary Axis (2)' (0-100). The x-axis is 'Primary X Axis (0)' (16:21:02 to 16:25:05). Two series are plotted: `FEB-050Row.PBI-FCV-A10:KpR` (blue line) and `FEB-050Row.PBI-FCV-A10:AutoManuR` (red line).
- IRFU's EPICS plugin seeker (Bottom Center):** A dialog box for configuring the connection. It includes:
  - Host name/IP address: `132.166.36.231`
  - Process variables: `GBAR.PLC_SOPHI:epicsCpt1-calc` and `GBAR.PLC_SOPHI:epicsCpt2-calc`
  - Search path: `iocEss_nblm.db`
  - File name: `iocEss_nblm.db`
  - File type: `*.DB, *.db`

## EPICS Archiver Appliance : Read Google Protobuf files



The screenshot displays the EPICS Archiver Appliance Viewer interface. The main window shows a data plot with two series: GBAR:PLC\_SOPHI:epicsCpt1-calc (blue line) and GBAR:PLC\_SOPHI:epicsCpt2-calc (orange line). The y-axis is labeled 'SEC' and ranges from -20 to 80. The x-axis shows time intervals from 30s to 1Y.

Overlaid on the viewer are several windows:

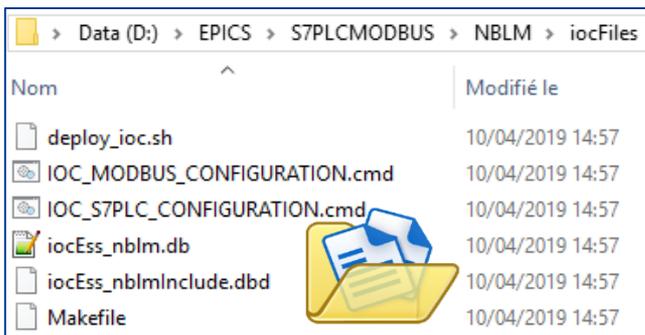
- DataBrowser 1.3.0**: Shows a source tree with the following structure:
  - IRFU's Muscade Plugin
  - IRFU's EPICS plugin
  - IRFU's EPICS Appliance plugin
    - D:\EPICS\optimize-dlts\GBAR\PLC\_SOPHI\epicsCpt1calc\2018.pb
      - GBAR:PLC\_SOPHI:epicsCpt1-calc
      - GBAR:PLC\_SOPHI:epicsCpt1-calc\_Alarms
    - D:\EPICS\optimize-dlts\GBAR\PLC\_SOPHI\epicsCpt2calc\2018.pb
      - GBAR:PLC\_SOPHI:epicsCpt2-calc
      - GBAR:PLC\_SOPHI:epicsCpt2-calc\_Alarms

- IRFU's EPICS Appliance plugin seeker**: A configuration window for the file 'calc2018.pb'. It includes options for:
- Options:  Override Default settings,  Define a time range.
- Dynamic date range:  Last hour.
- Start date: 2018-12-10 11:34:53
- End date: 2018-12-11 11:14:57
- Sampling period: None
- Sampling factor: 0
- Number max of events: 0
- SPECTRUM**: A zoomed-in plot showing two series: 2018\_GBARIPLC\_SOPHI:epicsCpt1-calc (Y1) in blue and 2018\_GBARIPLC\_SOPHI:epicsCpt2-calc (Y2) in red. The x-axis shows time intervals from 12/18 12:36:51 to 12/18 12:38:51. The y-axis ranges from 0 to 60.
- Informations**: A table showing properties of the selected file:
 

Property	Value
INFO : Format	NUMERICAL
INFO : Type	SPECTRUM
PV_INFO : Approximated events count	19351589
PV_INFO : Archiving data type	DOUBLE
PV_INFO : FilePath	D:\EPICS\optimize-dlts\GBAR\PLC_SOPHI\epicsCpt2calc\2018.pb
PV_INFO : First event date	Wed Oct 24 15:52:31 CEST 2018
PV_INFO : Last event date	Tue Dec 11 11:14:57 CET 2018
PV_INFO : numberMaxOfEvents	0
PV_INFO : samplingFactor	0

## PLC Parser Tool :

- Generate script `deploy_ioc.sh` for IOC Files deployment in an EPICS's top folder



```
ksaintin@SISPCY144: ~/topIFMIF
File Edit View Search Terminal Help
ksaintin@SISPCY144:~/topIFMIF$ makeBaseApp.pl -t ifmif ess nblm
ksaintin@SISPCY144:~/topIFMIF$ ll
total 60
drwxr-xr-x 1 ksaintin ksaintin 4096 mai 23 17:05 ./
drwxr-xr-x 1 ksaintin ksaintin 4096 mai 23 16:58 ../
drwxrwxr-x 1 ksaintin ksaintin 4096 mars 26 16:22 bin/
-rw-r--r-- 1 ksaintin ksaintin 1650 avril 19 2016 ChangeLog
drwxr-xr-x 1 ksaintin ksaintin 4096 avril 2 16:53 configure/
drwxrwxr-x 1 ksaintin ksaintin 4096 mars 26 16:50 css/
drwxrwxr-x 1 ksaintin ksaintin 4096 avril 2 16:53 db/
drwxrwxr-x 1 ksaintin ksaintin 4096 mars 27 12:23 dbd/
drwxrwxrwx 1 ksaintin ksaintin 4096 mai 23 17:05 ess_nblmApp/
drwxr-xr-x 1 ksaintin ksaintin 4096 avril 19 2016 exampleApp/
drwxrwxr-x 1 ksaintin ksaintin 4096 mars 26 17:15 include/
drwxr-xr-x 1 ksaintin ksaintin 4096 mars 26 17:33 iocBoot/
drwxrwxr-x 1 ksaintin ksaintin 4096 mars 26 16:22 lib/
-rw-r--r-- 1 ksaintin ksaintin 837 avril 15 2016 Makefile
-rw-r--r-- 1 ksaintin ksaintin 8232 avril 15 2016 README
drwxrwxr-x 1 ksaintin ksaintin 4096 avril 2 16:53 s7plctestApp/
```

## Synoptic visualization :

-  AutoCAD convert to BOB for PHEOBUS
-  AutoCAD convert to SVG for EPICS Web
-  mode, to replay a synoptic at a request time range



## Deployment automation :

-  playbook for a full EPICS framework deployment on a small experiment

**THANK YOU FOR YOUR  
ATTENTION!**



**ANY QUESTIONS?**

[meme-generator.net](http://meme-generator.net)