

Linear IFMIF Prototype Accelerator (LIPAc) commissioning and LCS integration in CCS

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Administration
& Research

LIPAc
Accelerator

Linear IFMIF Prototype Accelerator (LIPAc)
Rokkasho Fusion Institute (BA Site)

Linear IFMIF Prototype Accelerator (LIPAc) commissioning and LCS integration in CCS

1. What and where is LIPAc?
2. Control Tasks at LIPAc
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6. Summary

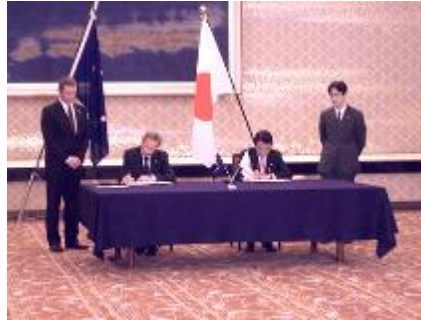


What and where is LIPAc?



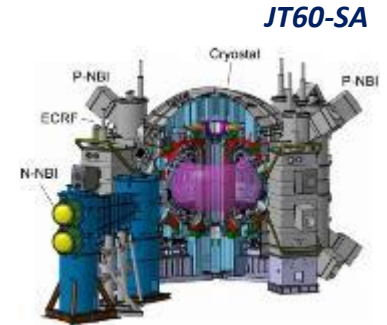
ITER Agreement

21 November 2006

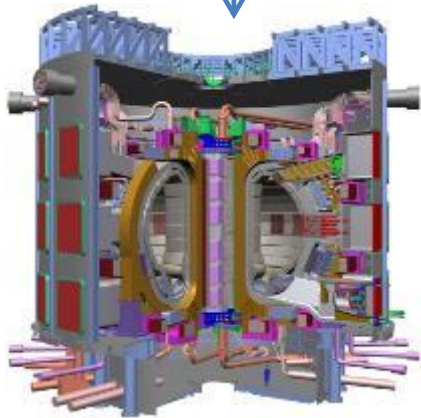


Broader Approach Agreement

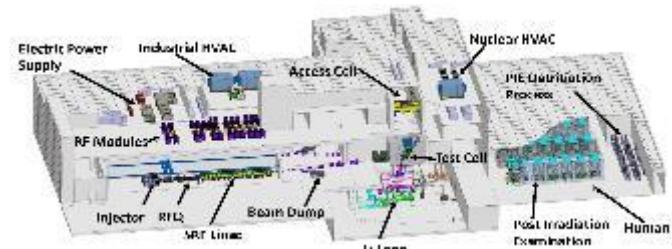
1 June 2007



JT60-SA



ITER



IFMIF/EVEDA

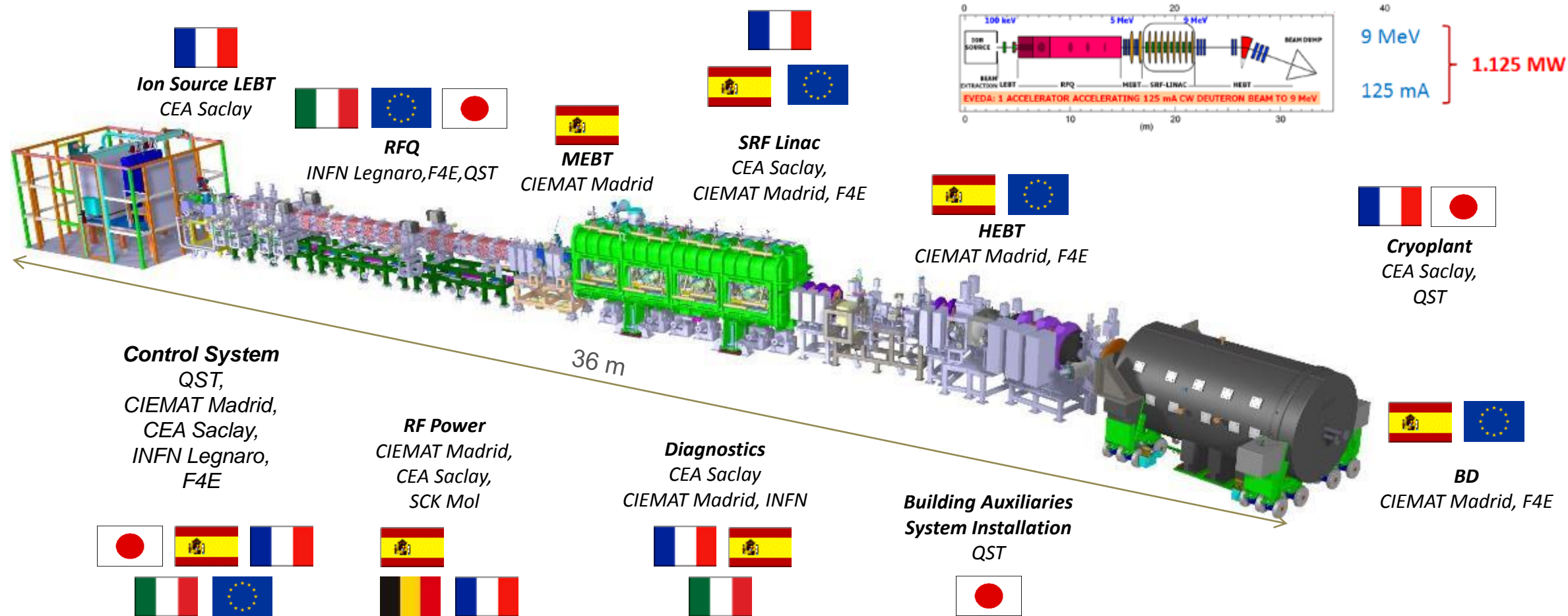
Linear IFMIF Prototype Accelerator (LIPAc)
Mission: Test the feasibility of technology.



IFERC



Japan-Europe scientific collaboration

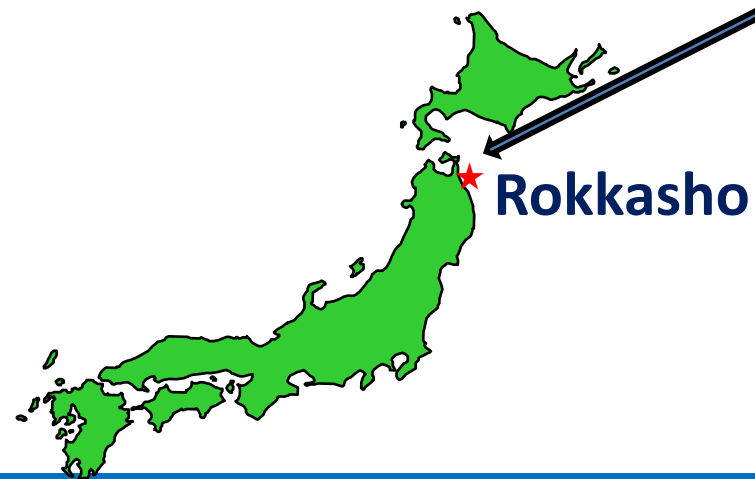




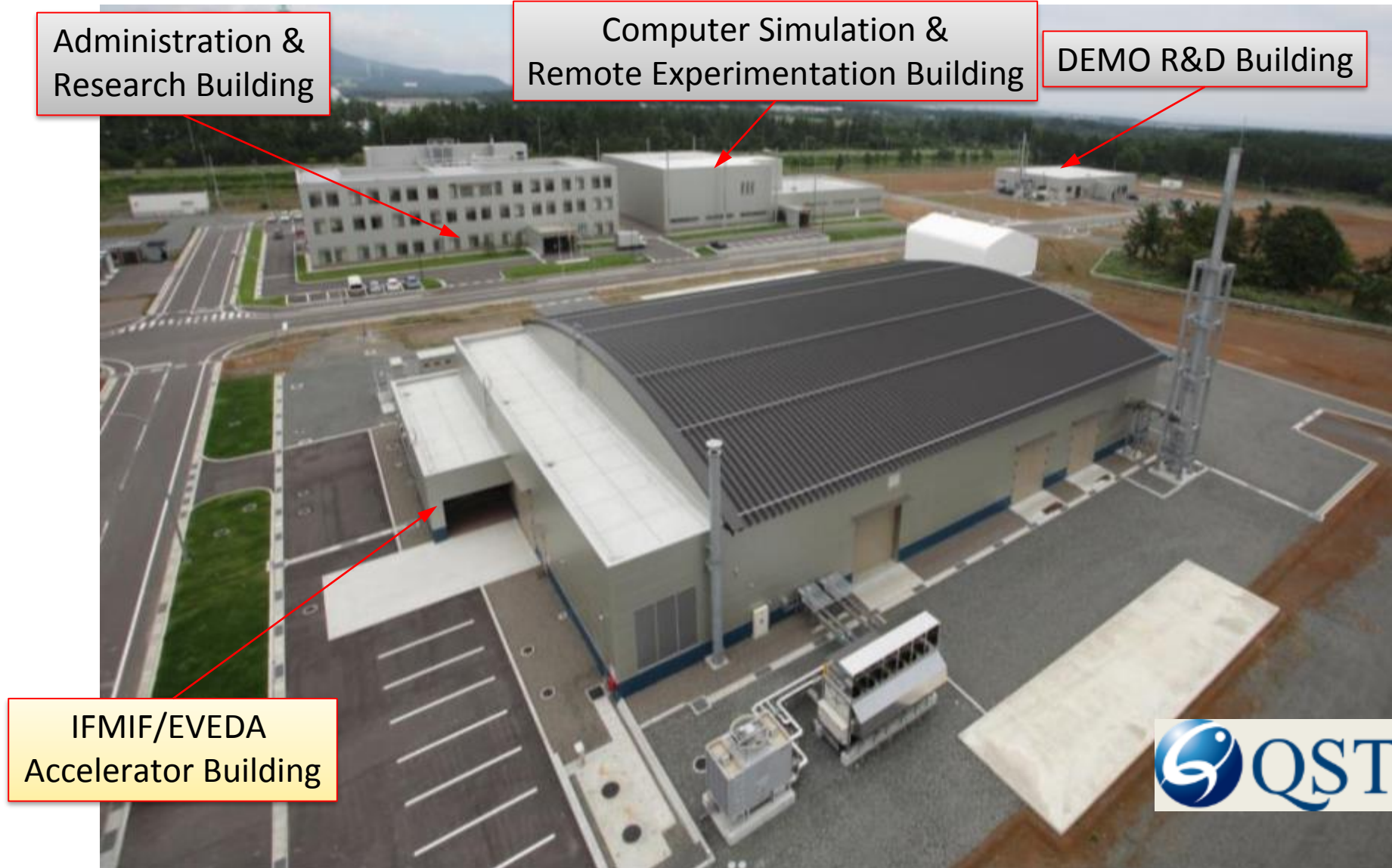
Gym/Pool



International School



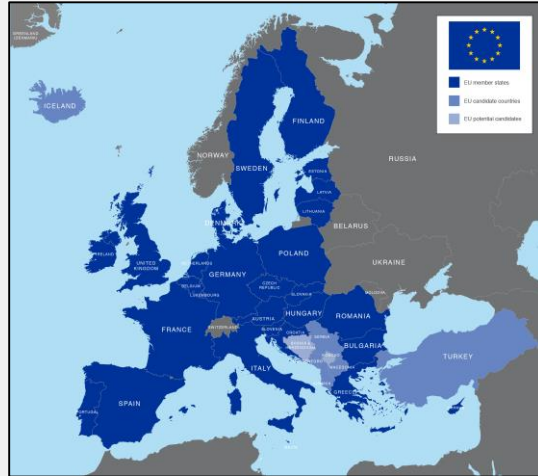
Where is LIPAc?



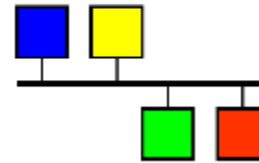
Control Tasks at LIPAc

EU Contribution - Local control systems (LCS):

- Injector
- RFQ
- MEFT
- Diagnostics
- SRF LINAc
- HEFT
- Beam Dump
- RF power system
- Cooling systems



EPICS



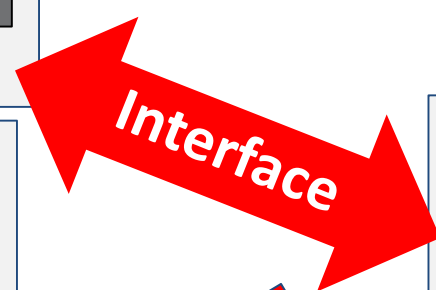
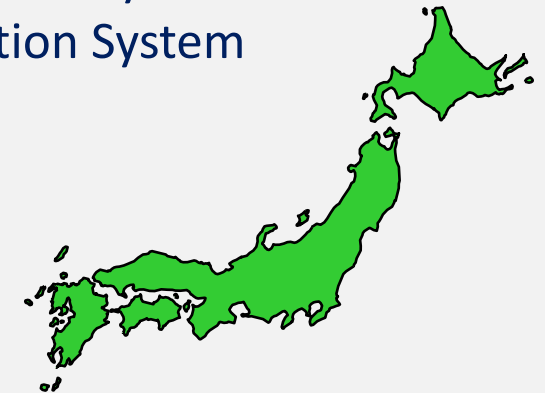
LCS at a glance:

- Typically PLC based (a lot of S7-300) but we also have VMEs / VxWorks systems.
- Typically we have industrial PCs interfacing with EPICS via Siemens S7 PLC driver.
- Microboxes.
- OPIs.

All these interfacing with CCS.

JA Contribution - Central control system (CCS):

- Machine Protection System
- Personal Protection System
- Timing System
- Archivers

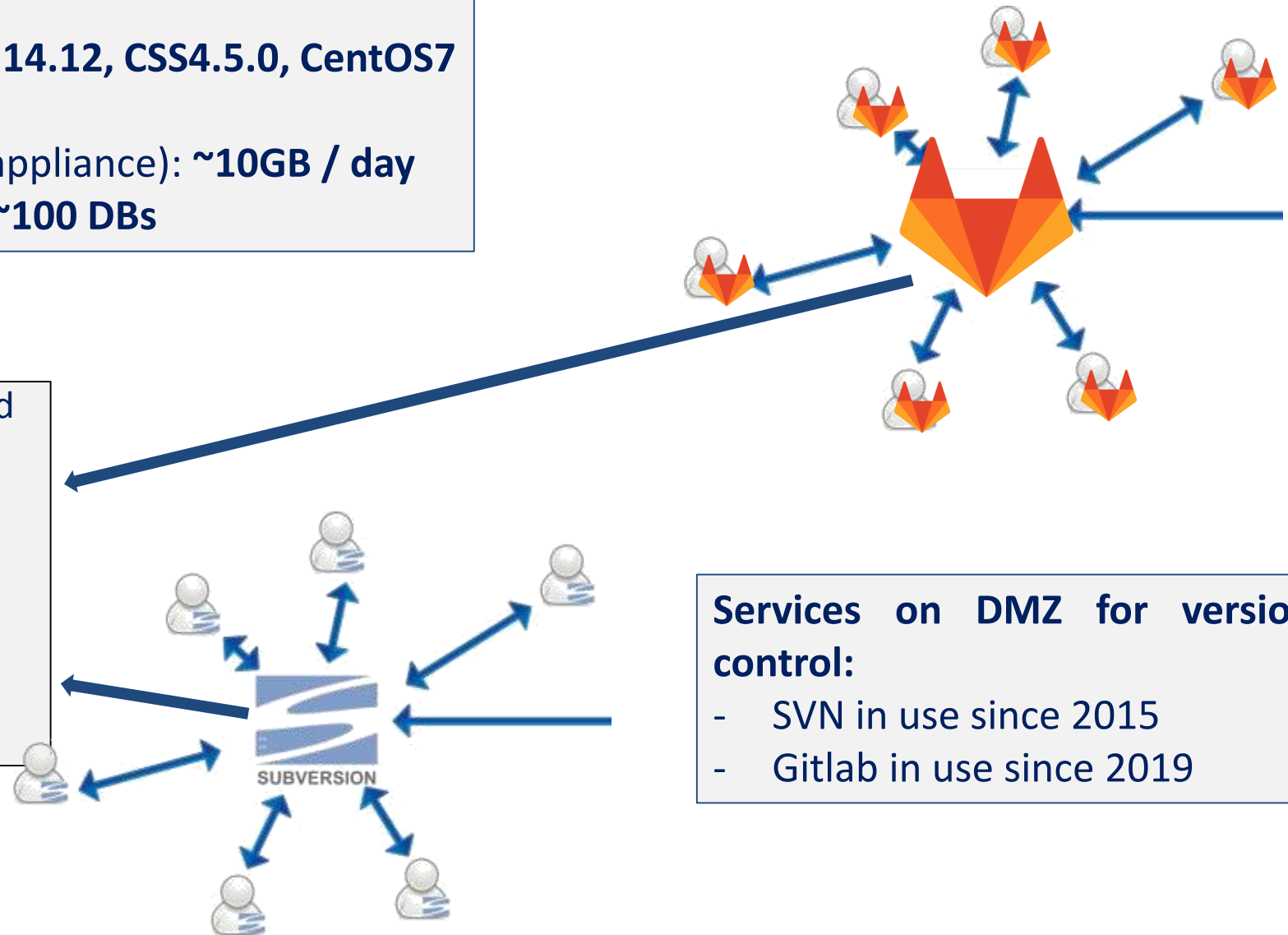


LIPAc controls in glance:

- Common System Platform: **EPICS v.3.14.12, CSS4.5.0, CentOS7**
- PV count: **~60 000 PVs alive**
- Archiver data/day (@EPICS archiver appliance): **~10GB / day**
- IOC count: **~70 IOCs in operation @ ~100 DBs**

Top repositories centralized – IOCs distributed

- topIFMIF_INJ
- topIFMIF_RFQ
- topIFMIF_MEBT
- topIFMIF_SRF
- topIFMIF_SoftIOC
- topIFMIF_OPI
- ...
- ...



Services on DMZ for version control:

- SVN in use since 2015
- Gitlab in use since 2019

EPICS Control Tools Development

LLRF automatic rearming tool developed using pyEPICS:

- RFQ cavity needs conditioning -> 8 x 200kW chains.
- LLRF units control the power and react to interlocks.
- The rearming tool allows the RF chains to restart automatically from “safe” interlocks.

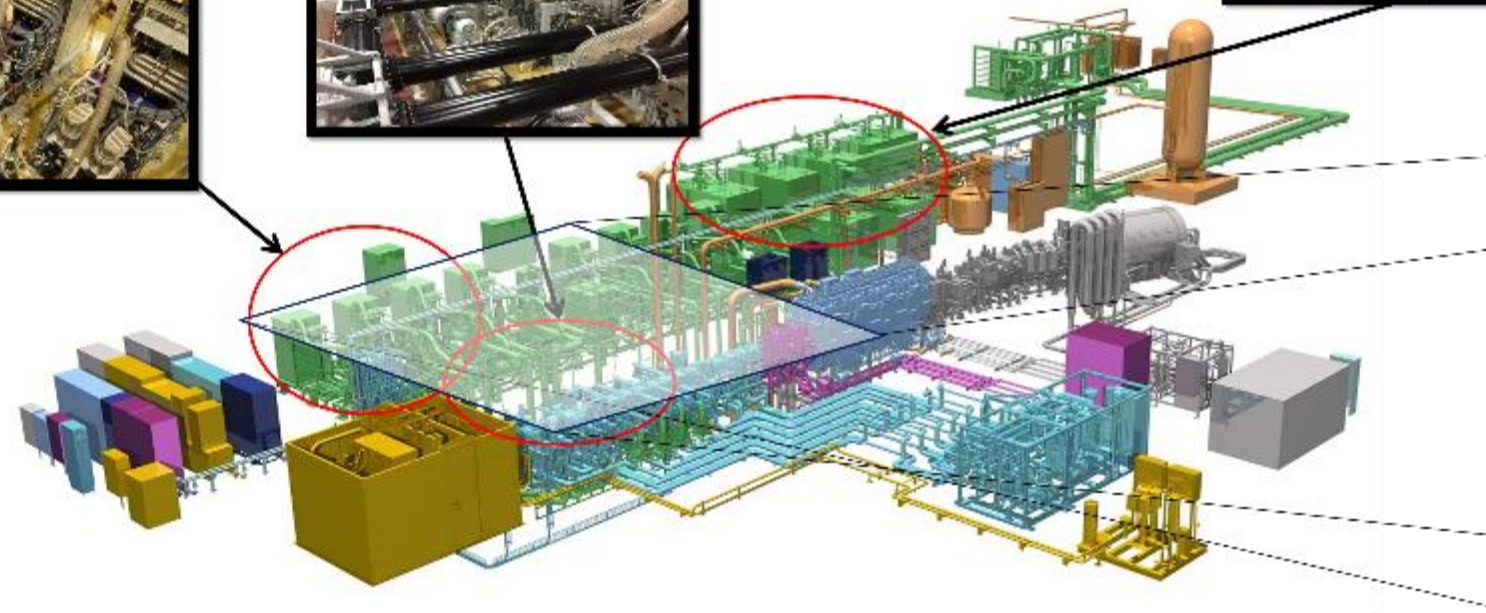
RF module for RFQ (Tetrode system)
(INDRA, Spain)
175 MHz, 200 kW, CW × 8 chains



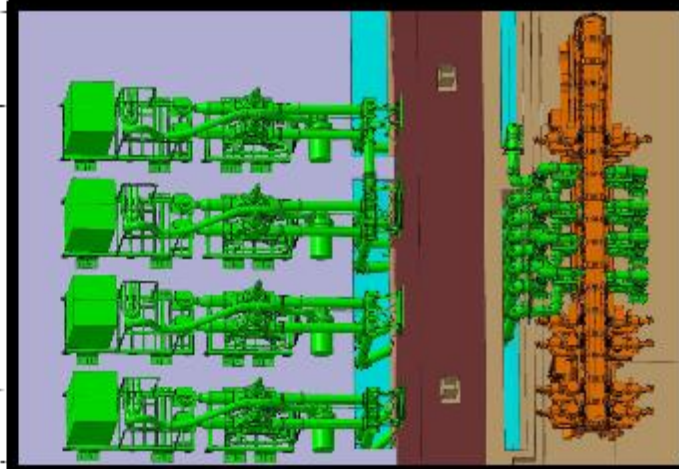
RF transmission line
(Spinner, Germany)
9 8/16" Coaxial wave
guide



High Voltage Power
Supply (HVPS)
(JEMA, Spain)
13 kV, 400 kW × 8

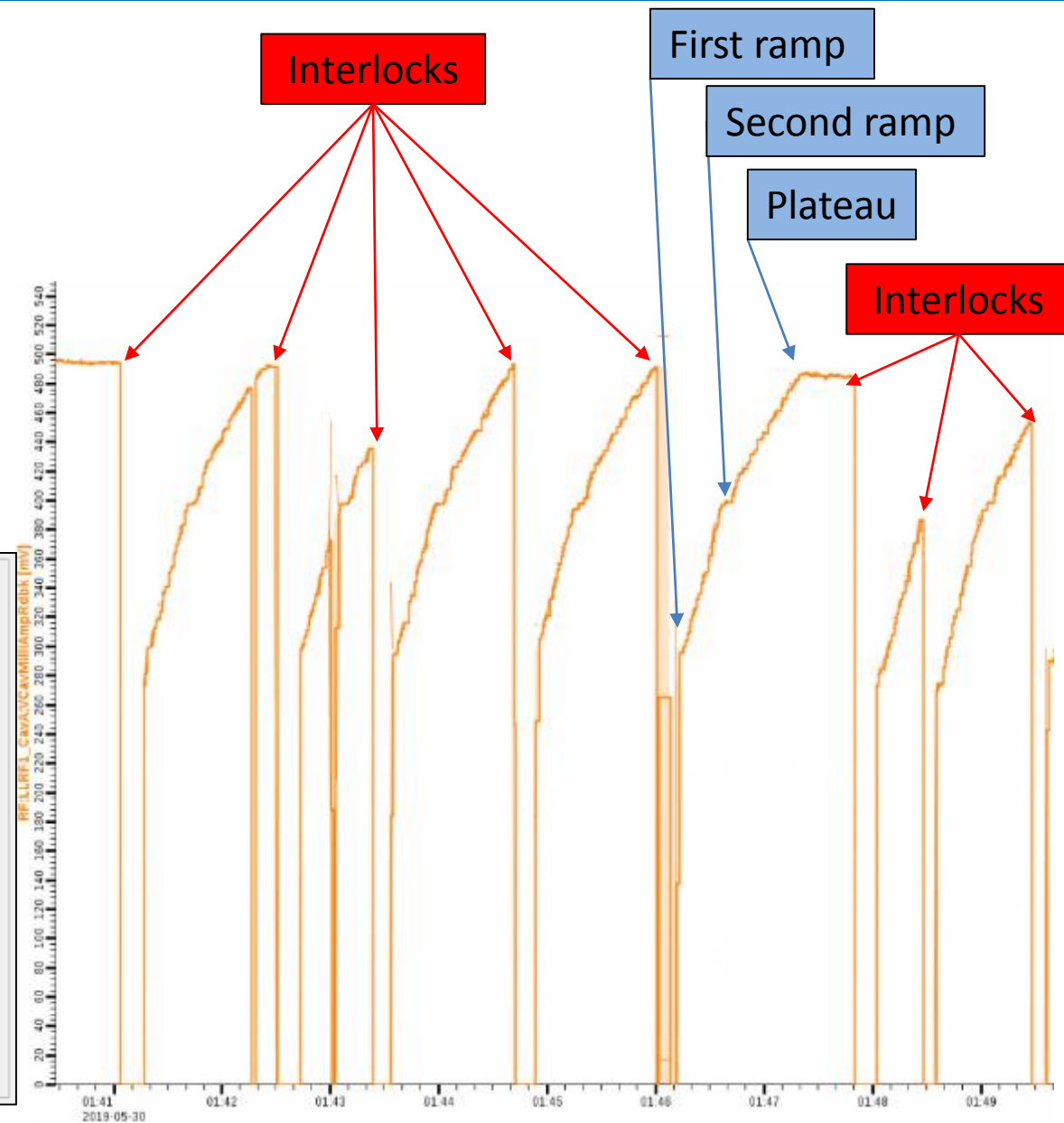
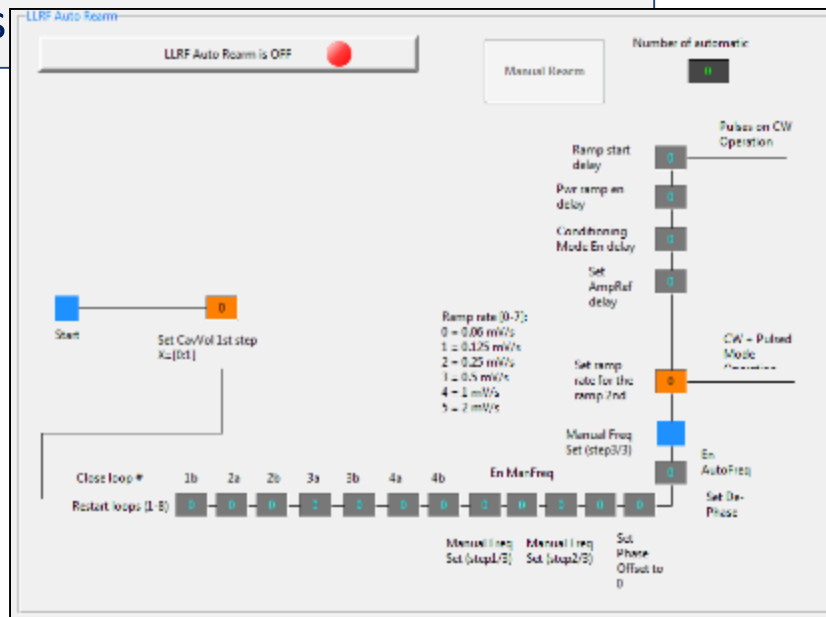


Top view of the 4 x RF modules, coaxial lines
and RFQ cavity



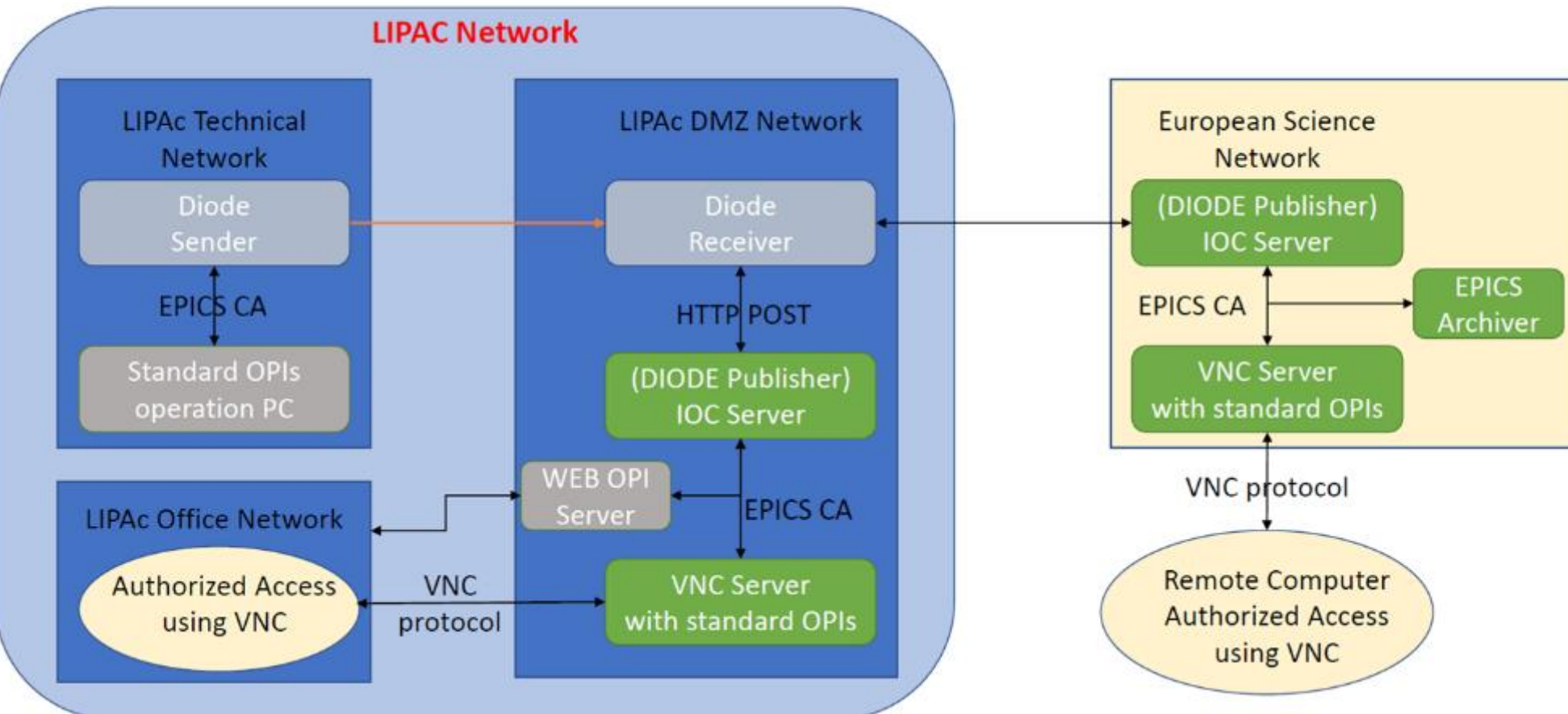
LLRF rearming tool workflow (main points only):

1. In a case of a safe interlock - Stop the RF system.
2. Save the previous cavity voltage and frequency.
3. Reset interlocks.
4. Start the master LLRF chain at low cavity voltage value.
5. Restore previous frequency mode.
6. Start other LLRF chains.
7. Set ramps and ramp to the previous cavity voltage in two steps



Remote participation (EU to JP) and sharing the experimental data. Data-share scheme has been developed:

1. Database cloning -> share archived data.
2. Data-diode -> share Live PV data.



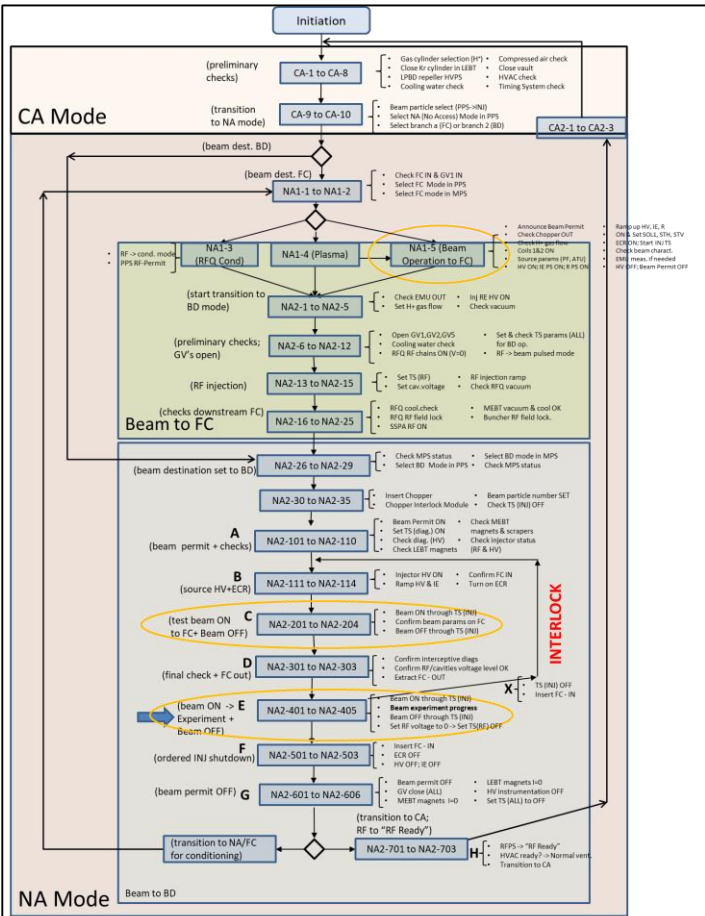
Schedule:

- Internal tests started in 2018 (WebOPI).
- Trials to share with Europe scheduled in June 2019.

LCS Integration

Beam Operation OPI (and integrated OPI):

- When operating the machine there are certain conditions that have to be checked.
- Beam operation OPI was developed to automatize some of these checks.
- User management with pwd.

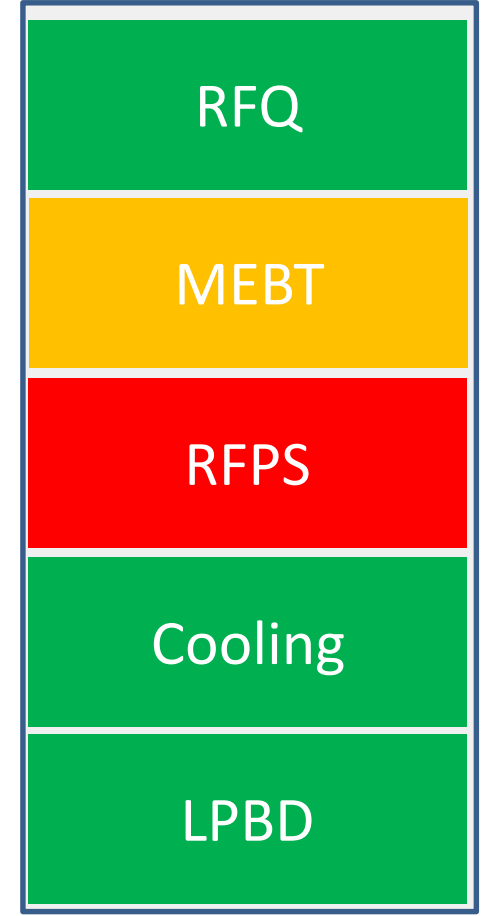
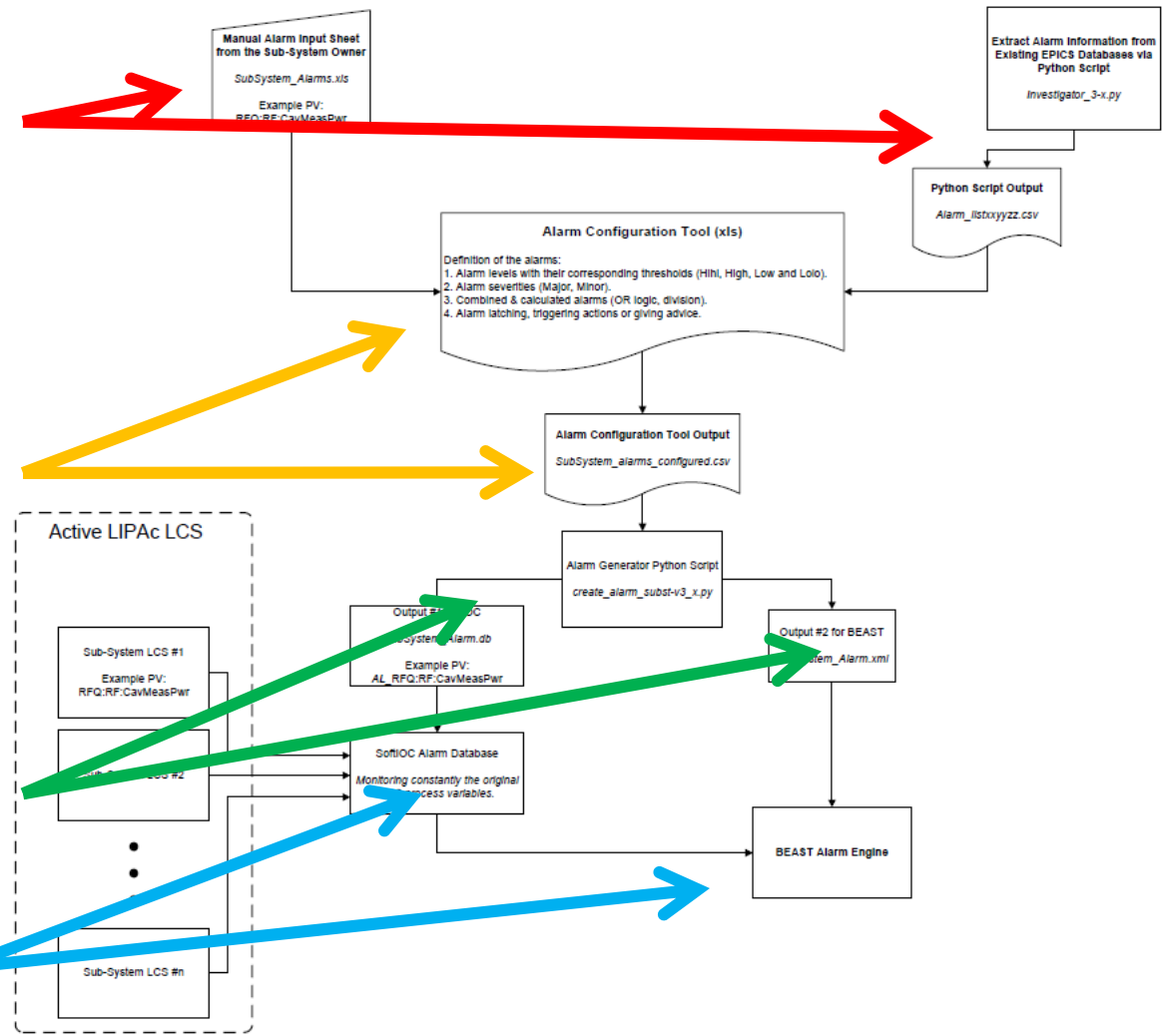


DESCRIPTION	REF VAL	VALUE
Repetition rate	1 s	Disconnected
Injector Delay	0 s	Disconnected
Injector Pulse Width	2 ms	Disconnected
Injector Acquisition Trigger	0 s	Disconnected
Chopper Pulse Length	300 us	Disconnected
Chopper Delay	1700 us	Disconnected
Feed_Fw Delay	1600 us	Disconnected
RF Pulse Length Feed Forward T1	50.5 us	Disconnected
RF ON Delay	1650 us	Disconnected
RF Pulse Length Feed Forward T2	450 us	Disconnected
CT Trigger	1650 us	Disconnected
BPM Delay	1702 us	Disconnected
BPM Pulse Width	300 us	Disconnected

LIPAc Alarm System (BEAST)

- Sub-system alarm data:**
 - Pre-defined (from institutes). Alarm template.
 - Extracted (from PVs by using a script). Create CSV file.
- Alarm configuration tool:**
 - All alarms listed.
 - Severity/Levels.
 - Logic e.g. OR/AND
 - Advice, latch, etc.
 - > Out = xxyyzz.CSV file.
- Alarm Generator Script:**
 - Reads the CSV
 - Creates Alarm IOC (input from the LCS)
 - Creates XML for BEAST.
- Run Alarm IOC and BEAST with the info defined above.**

LIPAc Alarm Management Chart



Next Steps

The big picture in terms of controls.

Short haul plan:

1. Establish collaboration with other institutes to share info.
2. Integrate LCS of HEBT/BD, SRF LINAc, Cryoplant (Phase B+ and Phase C).

Long haul plan:

1. Think about the LIPAc future in terms of Phase BA II (= Activity from 2020 – 2025).
 - Renovation of the control systems of LIPAc.
 - Timing system improvements.
 - Virtualization.

LIPAc controls are evolving:

1. LCS for many sub-systems successfully integrated -> The machine is being operated in daily-basis.
2. Challenges have been faced but they've been sorted out.

The future looks bright:

1. We are currently open to collaboration to share the gained knowledge and operational feedback.
2. The refurbishment of the current control system is planned from 2020 onwards.