

20<sup>th</sup> Real Time Conference

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## Evolution of Data Acquisition and Processing in Medical Imaging with Radiation

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Medical Imaging Axis





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## Outline

- Background
- Historical review of PET
- Preclinical PET scanner developments
  - 1<sup>st</sup> APD PET system
  - LabPET<sup>™</sup> developments
- Current and future directions
  - Multimodality PET/CT
  - Time-of-flight PET



## Medical Imaging Modalities

#### Using ionizing radiation:

- X-ray
  - Radiography
  - Computed Tomography (CT)
  - Spectral CT
- Nuclear medicine
  - Planar scintigraphy (gamma camera)
  - Single Photon Emission Computed Tomography (SPECT)
  - Positron Emission Tomography (PET)

#### Using non-ionizing radiation:

- Ultrasound (US)
- Magnetic Resonance Imaging (MRI)
- Optical





#### Imaging Modalities using Radiation





#### Information Required for Medical Imaging

Parameter	СТ	SPECT	PET
Position	$\checkmark\checkmark$	$\checkmark$	✓*
Energy	(√)**	$\checkmark\checkmark$	$\checkmark$
Time	Frame rate	-	<ul> <li>✓ ✓</li> <li>ToF***</li> </ul>

- \* (x,y) + Depth-Of-Interaction (DOI)
- \*\* Spectral counting CT
- \*\*\* Time-of-flight



## Positron Emission Tomography (PET)



#### Brain PET Image



# Time-Activity curves

Time



#### First Medical Application of Positrons - 1952



- Idea to use annihilation radiation for measuring internal structures first proposed in 1951 by Sweet<sup>1</sup> and Wrenn<sup>2</sup>.
- First clinical positron imaging device, two coincident Nal(TI)-PMT detectors with 2-D scanning motion, used in 1952 to obtain images of radiotracer distribution in the brain by Brownell at Massachusetts General Hospital.<sup>3</sup>



<sup>1</sup> Sweet, W.H. The use of nuclear disintegration in diagnosis and treatment of brain tumors. *N Engl J Med* 245:875-878; 1951.

<sup>2</sup> Wrenn, F.R. Jr., Good, M.L., Handler, P. The use of positron emitting radioisotopes for localization of brain tumors. *Science* 113:525-527; 1951.

<sup>3</sup> Brownell, G.L., Sweet W.H. *Nucleonics* 11:40-45; 1953.



#### Early Positron Imaging Devices



1973: "Positome I", first circular ring PET scanner, 32 Nal(TI) detectors. Built at BNL and used for blood flow studies with <sup>77</sup>Kr. Transferred to Montreal Neurological Institute in 1975.



1973-74: "PETT II" hexagonal array, 24 Nal(TI) detectors, Ter-Pogossian et al., Washington University, St.Louis.



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1977-78: Positome II First BGO PET scanner 64 BGO detectors C.J. Thompson, Montreal Neurological Institute.



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## The Race to Higher Resolution

□ 1977: Positome II-IIIp: 64-128 BGO detectors  $\rightarrow$  ~1.5 cm FWHM

□ 1978: PETT III / Ortec ECAT II (1st commercial PET scanner)

• 96 NaI(TI) detectors  $\rightarrow$  9.5 mm FWHM

□ 1981: Donner-280: 280 NaI(TI)  $\rightarrow$  BGO detectors

- 8 mm NaI(TI) / 9.5 mm BGO  $\rightarrow$  ~8 mm FWHM
- □ 1986: Donner-600: 600 BGO detectors
  - ✓ 3 mm BGO  $\rightarrow$  2.6 mm FWHM
  - Single detector ring
- ? Semiconductor detectors
- ? Solid state photodetectors

✓ Crystal coding





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- □ 1986: Donner-600: 600 BGO detectors
  - 3 mm BGO  $\rightarrow$  2.6 mm FWHM
- □ 1990: BGO block detectors
  - 4 mm BGO  $\rightarrow$  3.8 mm FWHM
- □ 1998: LSO quadrant sharing detectors
  - 4 mm LSO  $\rightarrow$  2.8 mm FWHM



Casey & Nutt, IEEE Trans Nucl Sci 33:460-3, 1986



## **Block Detectors for PET Scanners**



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Decoding profile

$$R_{x} = \frac{A+B}{A+B+C+D}$$

$$R_{y} = \frac{A+C}{A+B+C+D}$$

- Up to 361 (19×19) pixels in 4 electronic channels
- Can be processed by analog or digital electronics



## Evolution of PET Image Quality



300000.0 reconstructed resolution: 7 mm 25000.0 -200000.0 -15000.0 -100003.0 -5000.0-HR+ 85 min p.i. 0.0 350000.0 reconstructed resolution: 7 mm 300000.0 -250000.0 200000.0 -15000.0 -100000.0 • 5000.0 HRRT 130 min p.i. 50000.0 reconstructed resolution: 2.5 mm 40000.0 -300000.0 -200000.0 -HRRT 130 min p.i. 100000.0

[<sup>18</sup>F]-FP-B-CIT

De Jong et al, Phys Med Biol 52 (2007) 1505-1526





- ✓ 5 to 7-fold gain in absolute sensitivity
- Increased scatter, randoms, deadtime



#### The Race to Higher Sensitivity



<sup>(</sup>a) 24.7 cm 46.7 cm 59,904 X 2 detectors 1,200 PMTs 17 mm Gaps b/w head **Dual-layer phoswich** for DOI measurement\* \* R. Lecomte, "Scintillation detector for tomographs", US Patent 4,843,245 (1989)



ECAT EXACT (1993)

HRRT (1998)



## **Evolution of Technology**

#### **Electronic devices**

#### **PET scanners**





#### Evolution of Technology



JOE PROUDMAN / UC DAVIS

- Total-body PET scanner (~2 m long)
- ~40-fold gain in sensitivity, 30 s scans
- ? 8x more detectors (~10<sup>6</sup> crystals)
  - \$15.5M

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#### Spatial Resolution in PET\*



FWHM: Full Width at Half Maximum

- *a* : Factor accounting for resolution degradation due to tomographic reconstruction
- d : Detector size
- **b** : Detector positioning accuracy
- D : Distance between coincident detectors (~ring diameter)
- *r* : Positron range in tissues

\* Derenzo & Moses, "Critical instrumentation issues for resolution <2mm, high sensitivity brain PET", in *Quantification* of Brain Function, Tracer Kinetics & Image Analysis in Brain PET, ed. Uemura et al, Elsevier, 1993, pp. 25-40.



#### **Spatial Resolution in PET**

$$FWHM = a \sqrt{(d/2)^2 + b^2 + (0.0022D)^2 + r^2}$$
  
Coding



#### Positioning accuracy ≠ Intrinsic (geometric) resolution!!



#### **<u>Coding effect</u>** in PET Scanners



\* Adapted from: Lecomte, "Technology challenges in small animal PET imaging", Nucl. Instrum. Meth. Phys. Res. A527:157-165, 2004



## Coding vs Non-Coding

# Analog coding

- Large area photodetectors
- Low channel nb
- Mature technology (PMT)
- High gain (>10<sup>6</sup>), low noise
- Inexpensive
- Limited spatial resolution
- Spatial distortion
- × High dead time
- Low max count rate





#### Direct 1:1 coupling

- No coding effect
- No spatial distortion
- High intrinsic spatial resolution
- Low dead time
- High max count rate
- Pixelated readout
- High channel nb
- × High cost



#### Signals from Detectors



## Technology Developments

- 1986: APD-based detector module for PET
  - AW Lightstone, RJ McIntyre, R Lecomte, D Schmitt. A BGO-APD module designed for use in high resolution PET. *IEEE Trans Nucl Sci* 33:456-9, 1986

#### • 1987: Dedicated preamplifier for APD

 D Schmitt, R Lecomte, M Lapointe, C Martel, C Carrier, B Karuta, F Duval. Ultra-low noise charge sensitive preamplifier for scintillation detection with APDs in PET applications. *IEEE Trans Nucl Sci* 34(1): 91-96, 1987

#### • 1989: Patent on Depth-of-Interaction (DOI)

 R Lecomte. Scintillation detector for tomographs. US PTO 4,843,245, registered 4 June 1986, delivered 27 June 1989





- ✓ BGO or BGO/GSO crystals
- ✓ Commercial product
- ✓ Custom analog electronics
- Advent of "block" detector (Casey & Nutt, 1986)
- Nobody could reproduce timing results
- ⇒ APD detector module unnoticed...



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#### 1995: Sherbrooke Animal PET Scanner

Lecomte et al, IEEE TNS 43 (1996) 1952-7



Detectors  $512 \text{ BGO } 3 \times 5 \times 20 \text{ mm}^3$ Resolution 1.75 mm (intrinsic)  $2.1 \times 2.1 \times 3.1 \text{ mm}^3$  or 14 µlEfficiency 200 cps/µCi (0.51%)Sensitivity 2 kcps/µCi/ml/cmTiming window 50 ns



✓ Individual readout

- ✓ Parallel electronic channels
- ✓ Mostly analog processing



## APD PET Electronics



- All discrete components
- Front-end in scanner
- Data processing & acquisition in separate crates







#### 2001: 2<sup>nd</sup> Most Active Preclinical PET Center







Cardiac PET Imaging Normal rat (270 g) 3.8 mCi <sup>18</sup>FDG 60 min ECG-gated acquisition



Whole-Body PET Scan <sup>18</sup>F<sup>-</sup> + <sup>18</sup>FDG, 250 g rat



PET Imaging in Oncology EMT-6 mammary tumors treated by PhotoDynamic Therapy (PDT) BALB/c mouse (20 g) 400 µCi <sup>18</sup>FDG 60 sec

Non-Treated

## Next step?

- APD technology still a laboratory development
- Further dissemination of technology not possible
  - Major upgrade necessary
  - Cost reduction mandatory

#### $\Rightarrow$ Options:

- Redesign detectors
- Update electronics  $\rightarrow$  Integrate front-end
- Marketing agreement with major medical equipment manufacturer ?
- Launch start-up ??



## **APD Detector Module**



- Quad APD
- Dual LYSO/LGSO Phoswich
- 8-pixel detectors / module
- 2 mm × 2 mm pixels

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	LYSO	LGSO
Scintillation constant (ns)	40	65
Light yield (% Nal(TI))	85	40
Emission maximum (nm)	420	420
Refraction index	1.81	1.85
Density (g/cm <sup>3</sup> )	7.19	6.5
Effective Z	65	61-65
Probability of PE (%)	33	30

Pepin et al. *NSS/MIC* 2007 Yousefzadeh et al. *IEEE Trans Nucl Sci* 2008





Perkin

## Preamplifier ASIC





Robert et al. *NSS/MIC* 2003 Pratte et al. *IEEE Trans Nucl Sci* 2004 Pratte et al. *IEEE Trans Nucl Sci* 2008



## Signal Processing

#### 4 main sub-systems



Fontaine et al. *IEEE Trans Nucl Sci* 2005 Tétreault et al. *IEEE Trans Nucl Sci* 2008 Fontaine et al. *IEEE Trans Nucl Sci* 2009



## **CF** Timing Discrimination





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## Crystal Identification

- Several analog pulse shape discrimination techniques
- Digital implementation:
  - Auto-Regressive Moving Average with eXogenous variable (ARMAX)
  - Vector quantization





## LabPET Pre-commercial Prototype

#### **Digital APD-based PET Scanner**



Detectors: LYSO/LGSO phoswich 2 × 2 × 12-14 mm<sup>3</sup> pixels Reach-through UV-enhanced APD

Individual readout & fully parallel electronics

- Integrated 16-ch CMOS front-end
- 40 MHz sampling
- Real-time digital signal processing

Quad APD, 8-pixel, Phoswish detector module





Scintillation crystals: 3072 to 9216 APDs & electronic channels: 1536 to 4608 FOV: 3.75 to 11.4 cm axial ×16.2 cmØ Timing window: 22 ns



R Fontaine et al. Architecture of a dual-modality, high-resolution, fully digital PET/CT scanner for small animal imaging. *IEEE TNS* 52: 691-696, 2005

R Fontaine et al. The hardware and signal processing architecture of LabPET<sup>TM</sup>, a small animal APD-based digital PET scanner. *IEEE TNS* 56:3-9, 2009



#### Light/Charge Sharing vs Individual Pixels

#### Same resolution can be achieved with pixels twice as large!

#### microPET II prototype



(Tai et al, PMB 2003)

0.975 mm LSO 64-ch PMT + F.O. X-Y Analog decoding





#### LabPET

2 mm pixels APD readout Parallel digital signal processing (Bergeron et al, **IEEE TNS 2008)** 







#### Scanner Triumph™/LabPET™ (2009)



Resolution 1.2 mm / 1.8 µl Reconstruction 3D + Physics modeling<sup>1</sup>



Rat 185 g, 31 MBq Na<sup>18</sup>F (Bone tracer), 60 min acq @ 68 min p.i. <sup>1</sup> Selivanov et al, "Detector response models for statistical iterative image reconstruction in high resolution PET", *IEEE TNS* 47(3):1168-1175, 2000



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#### Image Definition in PET



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#### Spatial Resolution in PET\*





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#### Challenges

- Channel density x10
- Photodetector & front-end electronics packaging
- Power management (digital processing)
- Digital electronics prohibitively costly for large scale applications
  - Power consumption/channel must be decreased
  - Cost reduction mandatory

#### $\Rightarrow$ Solutions:

- Redesign detectors
- Update electronics  $\rightarrow$  Integrate analog front-end
  - $\rightarrow$  Simplify signal processing to integrate



#### LabPET II Detector Development

- 4 × 8 APD/LYSO array
- 1.12 × 1.12 mm<sup>2</sup> pixels
- One-to-one coupling
- FWHM/FWTM = 0.82/1.54 mm
- FWTM <  $2 \times$ FWHM ( $\Delta$  shape)
- Detector resolution: 0.73 mm
- Sub-mm image resolution expected!





✓ Counting CT imaging capability
✓ Can be made MR-compatible

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#### Information in Signal from Detectors



Amplitude  $\rightarrow$  peak detector + ADC  $\Rightarrow$  Energy Pulse start  $\rightarrow$  LE/CF discriminator  $\Rightarrow$  Time Pulse shape (e.g. rise time)  $\Rightarrow$  Positioning Complex, hi-power, costly electronics!



## Time over Threshold (ToT)

✓ Dual thresholds to achieve better precision





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### LabPETII 64-channel Front-End ASIC

#### **HV** regulator





**Digital data** processing

Analog channel (×64)



Arpin et al, IEEE NSS/MIC 2011

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Prototypes made through CMC Microsystems 



Arpin et al, IEEE NSS/MIC 2011



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#### ToT Results





E Gaudin *et al.* Performance characteristics of a dual-threshold Timeover-Threshold APD-based detector front-end module for PET imaging. *IEEE TNS/MIC 2015*, N2AP-102



#### LabPETII Detector Front-End



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## LabPETII DAQ System



L Njejimana et al. Design of a real-time FPGA-based DAQ architecture for the LabPET II, an APD-based scanner dedicated to small animal PET imaging. *IEEE Transactions on Nuclear Science* 60:3633-3638, 2013



## LabPETII DAQ System



L Njejimana et al. Design of a real-time FPGA-based DAQ architecture for the LabPET II, an APD-based scanner dedicated to small animal PET imaging. *IEEE Transactions on Nuclear Science* 60:3633-3638, 2013



#### LabPET II Generic Detector Technology







#### LabPET II (Mouse) First Image

#### **Prototype Mouse Scanner**





- Rod source  $1.52 \text{ mm} \emptyset$
- 10 MLEM iteration
- Analytical system matrix
- ~1.6 mm FWHM
- No efficiency normalisation
- Still detector misalignment



#### **Current and Future Developments**

- Combined dual modality PET/CT
- Time-of-Flight PET



#### **Dual Modality PET/CT**





NEMA - US Shipments (\$M)





## **Using PET Detectors for CT ?**

#### <u>Motivation</u>

- Common detection system
- Reduced cost
- Concurrent (simultaneous?) imaging of anatomy and molecular processes
- Perfect co-registration of PET and CT images in space and time
  - $\Rightarrow$  Co-registered dynamic image series
  - $\Rightarrow$  Correction of motion in CT image

#### **Challenges**

? Compromises on PET, CT, or both

#### **Opportunity**

✓ PET detectors are photon counting





#### Spatial Resolution in µCT\*

$$FWHM_{total} \approx \sqrt{FWHM_d^2} + FWHM_x^2$$

$$FWHM_d \approx 2.35 \left(\frac{1}{M}\right) \frac{\Delta x}{2} \quad FWHM_x \approx M \times X_f$$



FWHM<sub>d</sub>: detector resolution

- *FWHM*<sub>x</sub> : projection blurring due to X-ray focal spot size
- $\Delta x$ : pixel size
- $X_f$  : focal spot size (FWHM)
- M : Magnification $M = (d_{xs} + d_{sd})/d_{xs}$
- M.J. Paulus et al., "High resolution X-ray computed tomography: an emerging tool for small animal cancer research", Neoplasia 2 (1-2), pp. 62-70, Jan-April 2000, 2016

#### Spatial Resolution in µCT



 $\rightarrow$  Microfocus X-ray source and magnification required for best performance

 $\rightarrow$  Range of allowed magnification with X-ray source inside PET ring



#### Proof of Concept

- LabPET detectors & digital DAQ
- X-ray tube: 65 kVp, 20 µA, 50 µm focal spot
- Magnification M=2
- 16 2×2 mm<sup>2</sup> LYSO pixel detectors
- Parallel FBP (Nyquist cutoff)
- Biological tissue-like materials can be discriminated with sufficient accuracy

	Average (HU)	Standard deviation (HU)	Density (g/cm³)	
1. Air hole	-967.0	17.5	1.2 x 10 <sup>-3</sup>	~ Lung
2. Polystyrene	-89.5	17.6	1.06	~ Fat
3. Polyethylene	-123.6	18.4	0.93	~ Fat
4. Teflon	306.4	37.1	2.25	~ Bone
5. Nylon	58.0	15.8	1.15	~ Soft tissue
6. Polycarbonate	35.5	16.0	1.2	~ Soft tissue
Plexiglas	107.6	18.1	1.19	~ Porous bor





35 mm diameter phantom 5 mm inserts 1.3 mGy



Bérard et al, "Investigation of LabPET detector and electronics for photon-counting CT imaging", NIM A571 114-117, 2007)

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## Counting CT Imaging



Thidaudeau et al, *Med Phys* 39:5697-5707, 2012 2009 NPSS-MIC Poster Student Paper Award

 Counting CT imaging with LabPET detectors and electronics



3D rendering of bone and tissues with corresponding axial slices obtained with CT WB scan (75 slices)

20 g mouse Resolution: ~1.18 mm (M=2) Acquisition Time: 500 ms (<3 min/slice)



## Counting CT Imaging



Thidaudeau et al, *Med Phys* 39:5697-5707, 2012 2009 NPSS-MIC Poster Student Paper Award

 Counting CT imaging with LabPET detectors and electronics





#### **PET/Counting CT Image Fusion**



Thidaudeau et al, *Med Phys* 39:5697-5707, 2012 2009 NPSS-MIC Poster Student Paper Award

# ✓1<sup>st</sup> PET/CT images with PET detectors CT PET PET/CT



Na<sup>18</sup>F (2 mCi) PET/CT image fusion of slice through lungs of mouse (CT: 1 s; PET: 10 min)



<sup>18</sup>FDG (2 mCi) PET/CT image fusion of slice through heart of mouse (CT: 1 s; PET: 10 min)



#### Counting CT Imaging with LabPET II



Bergeron et al, "LabPET II, an APD-based PET detector module with counting CT imaging capability", *2011 NSS/MIC*, Valencia, Spain, 23-29 Oct. 2011. [Finalist 2011 NPSS-MIC Oral Student Paper Award]

#### cCT imaging with LabPET II detectors and electronics



180 projections over 360°500 ms time frameMagnification of 2OSEM reconstruction (10 iterations)



#### LabPET/CT

#### Under construction at CIMS

16.6 cm diam 10.3 mm axial FOV 48 modules / ring Single ring of LabPET II modules 8 rings of detectors 384 detectors /ring 3072 detector channels LabPET I ASICs on custom PCB LabPET I Digital processing μfocus X-ray tube inside PET detector ring







#### Count rate capabilities



#### Time-of-Flight PET Systems



#### ToF Reconstruction



Rectal carcinoma metastases in mesentery and bilateral iliac chains

114 kg; BMI = 38.1 12 mCi; 2 hr post-inj

PHILIPS



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Data courtesy of J. Karp, University of Pennsylvania

#### Effective Sensitivity Gain with ToF-PET

$$\frac{SNR_{ToF}}{SNR_{PET}} = \left(\frac{\Delta x^2}{D^2}\right)^{-1/4} = \sqrt{\frac{D}{\Delta x}}$$
  
But:  $SNR \propto \sqrt{Nb \text{ Events}} \sim \sqrt{\text{Sensitivity}}$   
$$G = \frac{D}{\Delta x} = \frac{2D}{c\Delta t} \approx \frac{\text{Object Dimension}}{\text{ToF Precision}}$$
  
40 cm Object  $\frac{SNR_{ToF}}{\Delta t = 600 \text{ ps}} = \sqrt{\frac{40 \text{ cm}}{9 \text{ cm}}} = 2.1 \implies G = 4.4$   
4 cm Object  $\frac{SNR_{ToF}}{\Delta t = 60 \text{ ps}} = \sqrt{\frac{SNR_{ToF}}{SNR_{PET}}} = \sqrt{\frac{4 \text{ cm}}{0.9 \text{ cm}}} = 2.1 \implies G = 4.4$ 

Budinger TF. Time-of-Flight Positron Emission Tomography: Status Relative to Conventional PET. *J Nucl Med* 24(1):73-78, 1983.



#### Why faster timing in PET?



#### Sensitivity Gain in ToF-PET

G –	$D_{2}D_{2}D_{2}$	<b>Object Dimension</b>		
0 –	$\Delta x$	$-\frac{1}{c\Delta t} \sim$	ToF Precision	

- < 300 ps ToF resolution</p>
  - ✓ Rejecting background & scatter events (event collimation)
  - Restoring image quality for limited angle tomography
- ~100 ps ToF resolution
  - ✓ ×10 sensitivity gain (or equivalent dose reduction) for <u>brain</u> studies
  - ✓ ToF PET of small animals (<u>rat</u>) becomes possible
- ~30 ps ToF resolution
  - <u>Mouse</u> ToF-PET imaging becomes possible
  - ✓ ~5 mm resolution along LOR
  - ✓ Direct 3D information in wholebody PET (no more reconstruction!)



#### No more reconstruction? Scatter Recovery in ToF-PET





- Backprojection along circular arc
- Iterative reconstruction of both unscattered and scattered events
- Image of trues (unscattered) can be used as a priori information

Conti et al. Reconstruction of scattered and unscattered PET coincidences using TOF and energy information. *Phys Med Biol* 57:N307-N317, 2012



#### Scatter Reconstruction from Compton Kinematics

• ~80% single Compton interactions  

$$\langle P_{AB}(\theta) \rangle = \tau \int_{TCA} \left( \int_{A}^{S} f dx \right) \cdot \rho_{e}(S) \cdot \frac{d\sigma_{C}^{KN}}{d\Omega} \cdot e^{-\left(\int_{A}^{S} \mu dl + \int_{S}^{B} \mu' dl\right)} \cdot \epsilon_{AS} \epsilon_{BS}' \left( \frac{\sigma_{AS} \sigma_{SB}}{4\pi R_{AS}^{2} R_{SB}^{2}} \right) dV_{S}$$

- Backprojection along circular arc
- Object boundaries allows rejection of one arc
- LE threshold ~250 keV
- Very high *energy resolution* required



0.511

H. Sun, An Investigation into the Use of Scattered Photons to Improve 2D Positron Emission Tomography (PET) Functional Imaging Quality. *Ph. D. Thesis*, U. Manitoba, 2016



## Future of Imaging Technology

#### High-energy physics detector



#### **Future PET/MRI scanners**



 $\begin{array}{c} 22 \text{ m}\varnothing \times 40 \text{ m} \\ 7,000 \text{ tons} \\ 4,088 \text{ Si detectors} \\ 50,000 \text{ straw detectors} \\ 400,000 \text{ scintillation detectors} \end{array}$ 

< 80 cmØ × 25 cm < 100 kg ~500,000 detectors 1 mm<sup>2</sup> pixels



## Conclusion

- ✓ PET imaging in small animals nearing equivalent spatial definition as clinical PET imaging in humans (~10<sup>3</sup> gain in spatial resolution)
- Convergence of imaging modalities (PET/CT, PET/MRI...) appears inevitable for obtaining all potential benefits from PET
- ToF-PET in small animals is within reach with recent technological breakthroughs
  - $\Rightarrow$  Conventional tomographic image reconstruction might be avoided
  - $\Rightarrow$  Potential for scatter recovery and higher sensitivity
- Still substantial progress to be made in detectors, electronics and system integration



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- Students & research assistants from CIMS & GRAMS teams
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  - Gamma Medica / TriFoil Imaging
  - Marubeni & Hitachi Chemical
  - Canadian Microelectronics Corporation

