The Implementation of KTX Central Control System

Presented by **Zuchao Zhang**

on behalf of KTX Central Control Team

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KTX

Keda **T**orus e**X**periment, medium-sized **r**eversed **f**ield **p**inch (RFP).

- active feedback control of MHD modes;
- electromagnetic turbulences ;
- plasma wall interaction under different magnetic configurations.

First plasma : August 2015

Stable RFP state operation mode is being pursued.

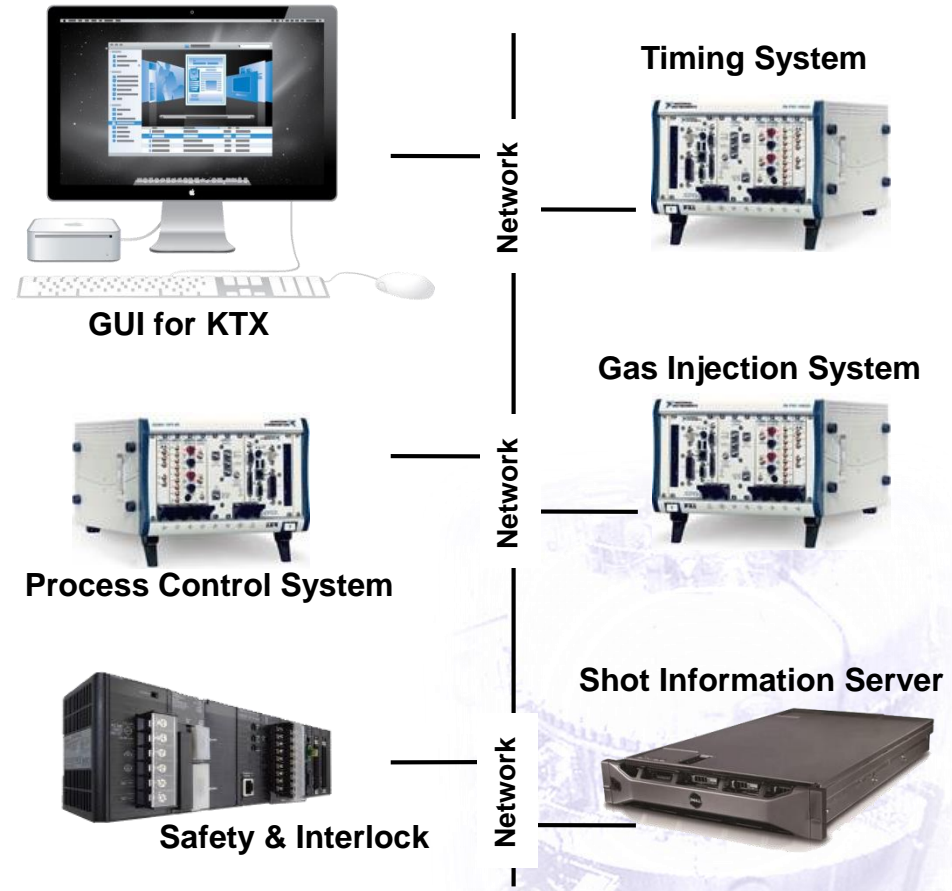| Main parameters of KTX machine	
Major radius	1.4 m
Minor radius	0.4 m
Thickness of vacuum vessel	6.0 mm
Thickness of conducting shell	1.5 mm
Plasma current	1.0 MA
Pulse of discharge	100 ms
Loop voltage	10 ~50 V

Motivation
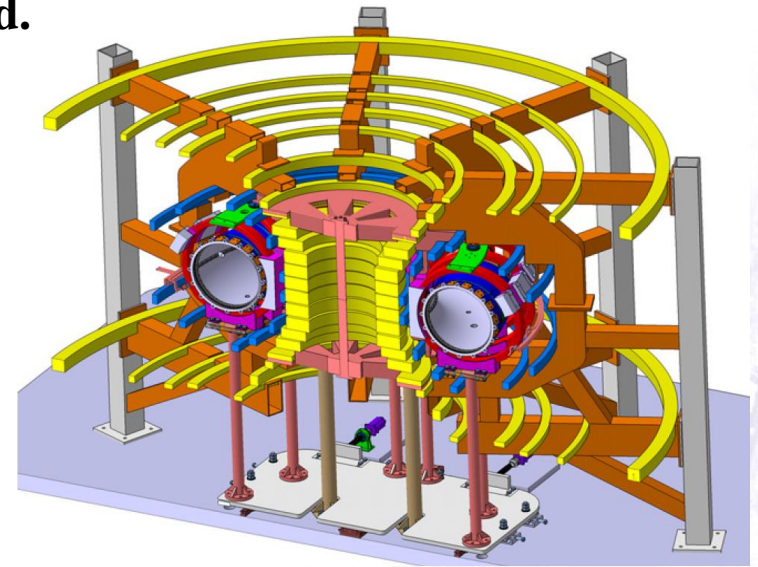
Central Control System
Integrate, Harmonize and Supervise all of the control subsystems.

Main functions of CCS :

- Kindly GUI for operators;

- Process control and supervision;

- Synchronization and timing;

- Interlock and safety protection;

- Vacuum valves control;

- Provides shot information;

- Network maintenance.

GUI for KTX

Process Control System

Safety & Interlock

Network

Timing System

Network

Gas Injection System

Network

Shot Information Server

Structure of KTX central control system

Implementation

INTERRUPTION

Subsystem Error | Plant System Fault | Interlock Disconnected | Operator Manual-stop

| Idle | WAITING | DISCHARGE PREPARATION | DISCHARGE | END |

Interlock OK?

Trigger-sequence start   Shot-number delivery

Power Supply ready

Stop?

LAST SHOT   Interlock OK

Plasma Current

NEXT SHOT

Parameters setting
Data analysis ...

Countdown   Pre-ionization start   Power Supply start   Vacuum start   PCS start   DAQ start   Shot start   Shot Accomplished

Fig. Discharge operation flow in KTX

Database server — Initialization --> Configuration --> Clock Generator ⇒ Synchronization clocks

HOST VI — Communication — Configuration --> Clock Generator ⇒ Reference clocks

Analysis Module — Trigger Mode → Clock Counter (64 - bits)

Start/Stop signal — Shot Detection

Parameter Register — Compare Clock-Mark

Delayed triggers to subsystem ⇐ Pulse Generator ←

Channel Setting ↔ Event Detection → Event records

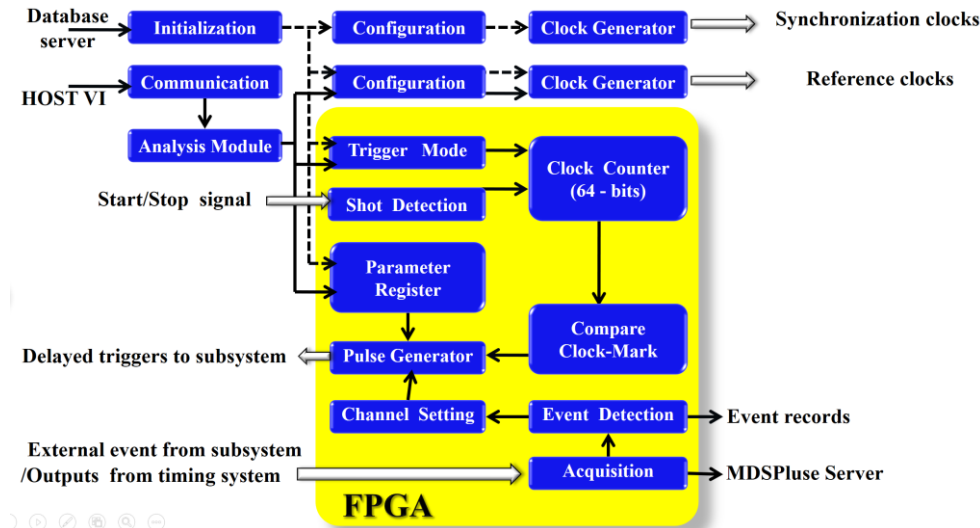External event from subsystem /Outputs from timing system ⇒ Acquisition → MDSPluse Server

FPGA

Fig. Block diagram of the KTX timing system

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Abstract

Keda Torus eXperiment (KTX) is a new medium-sized reversed field pinch (RFP), designed and implemented jointly by the University of Science and Technology of China (USTC) and the Institute of Plasma Physics at the Chinese Academy of Science (IPPCAS). All the components fabrication and assembly completed in August 2015, and the central control system (CCS) has operated stably since the first discharge shot. The CCS for KTX is used to integrate, harmonize and supervise all of the control subsystems, it consists of graphical user interface (GUI), process control system, timing system, safety & interlock system, gas injection system and shot information server. Almost all the systems are implemented by using PXIe devices, and the software environment is LabVIEW Real-Time. The details about the central control system architecture and components will be described in this article.
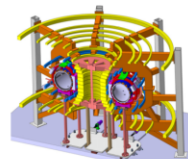
Background

Main parameters of KTX machine

Major radius	1.4 m
Minor radius	0.4 m
Thickness of vacuum vessel	6.0 mm
Thickness of conducting shell	1.5 mm
Plasma current	1.0 MA
Pulse of discharge	100 ms
Loop voltage	10 ~50 V
Plasma inductance	2.9 μH
Total magnetic flux	5 WB
Electron temperature	800 eV
Plasma density	$\sim 10^{19}\ m^{-3}$
Maximum TF (averaged)	0.7 T

Fig. 1. A cutaway view of the KTX machine

Architecture and Functions

Main functions of CCS :

- Kindly GUI for operators;
- Process control and supervision;
- Synchronization and timing;
- Interlock and safety protection;
- Vacuum valves control;
- Provides shot information;
- Network maintenance.

Fig. 2. Structure of KTX central control system

Control System Components

Folder of CCS Graphical User Interface

- Discharge Configuration
- Subsystem Parameter Setting
- Timing & Synchronization Setting
- Vacuum valve waveform Setting
- Signal Test Setting
- Parameter Archiving
- Recall History

Fig. 3. Interface of KTX central console

Fig. 4. Discharge operation flow in KTX

Specification of timing system

- 8 reference clock signals, frequency rang 1Hz ~20MHz;
- 64 channels trigger, delay width from 10us ~6872s;
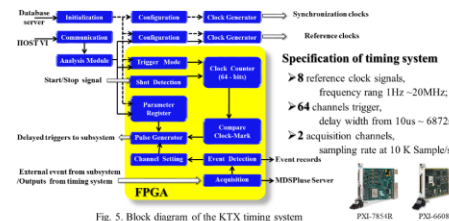- 2 acquisition channels, sampling rate at 10 K Sample/s.

Fig. 5. Block diagram of the KTX timing system

Fig. 6. Touch panel of Interlock & Safety system

Fig. 7. Test result of the I&S response delay

Networks

- Interlock & safety network: multi-model fibers, remove ground loops ;
- Timing network: all fiber lengths are same, triggers to different places within the same delay;
- RFM network: share real-time data among systems regardless of bus structure and operating system;
- Gigabit Ethernet network: machine control and data transmission, isolated from the Internet.

Summary

The new central control system has already been applied to KTX experiment since August, 2015. The whole system has correct control schedule during the discharge process, provides accurate operation sequence to plant systems, and monitored the status of subsystems without interruptions. The application shows that the new system runs stably and accurately, fulfills the design requirements of KTX central control system.

References

[1] W. D. Liu, W. Z. Mao, H. Li, et al, "Progress of the Keda torus experiment project in China: design and mission," Plasma Phys. Control. Fusion, vol. 56, no. 6, Aug. 2014.
[2] Z.C. Zhang, Z.S. Ji, B.J. Xiao, et al., "The upgrade of EAST central control system in PXI platforms," Fusion Eng. Des., vol. 89, no. 6, Aug. 2014.

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