



XVII Conference on Resistive Plate Chambers and Related Detectors



9.–13. Sept. 2024
Europe/Madrid Zeitzone

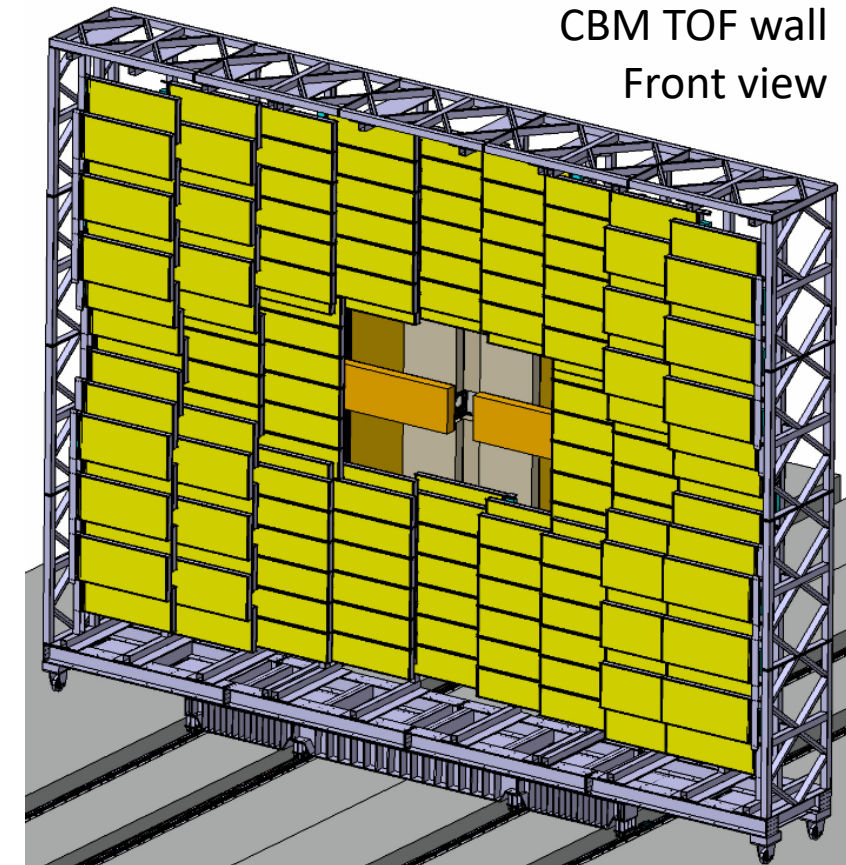
Status of the CBM Time-of-Flight project

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GSI Helmholtzzentrum für Schwerionenforschung GmbH

10.09.2024

- ❖ Introduction to FAIR, CBM and CBM-TOF
- ❖ CBM – TOF read out electronics
- ❖ TOF FAIR Phase 0 program
 - eTOF status at STAR/BNL
 - mTOF at mCBM at SIS18/GSI
 - (Gas) Aging of MRPCs and mitigation steps
 - Conditions and counter performance
- ❖ Counter and module mass production
- ❖ Summary and time line

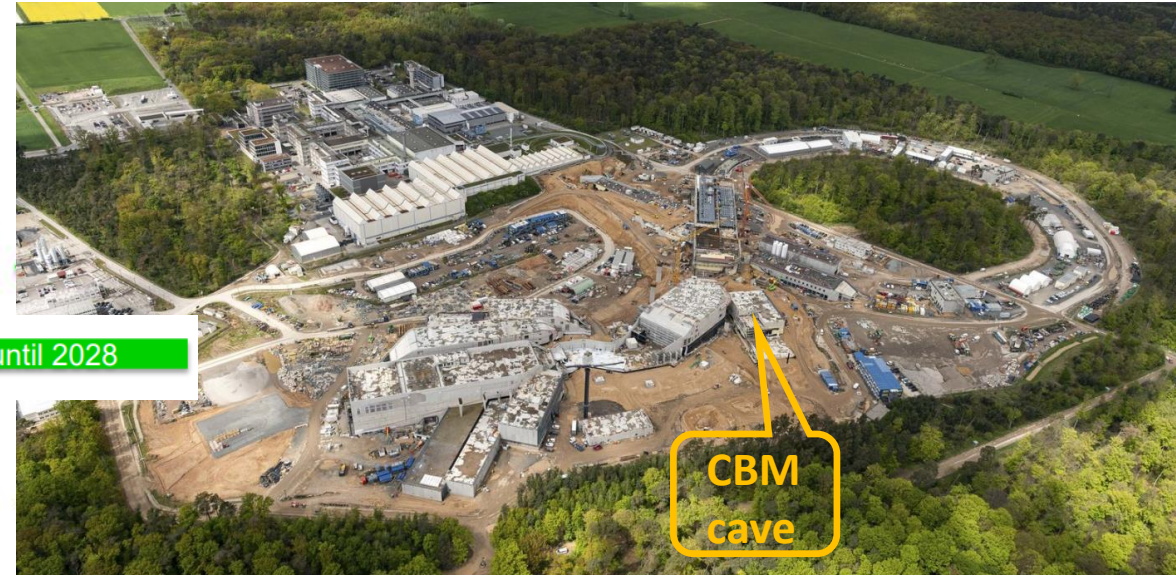
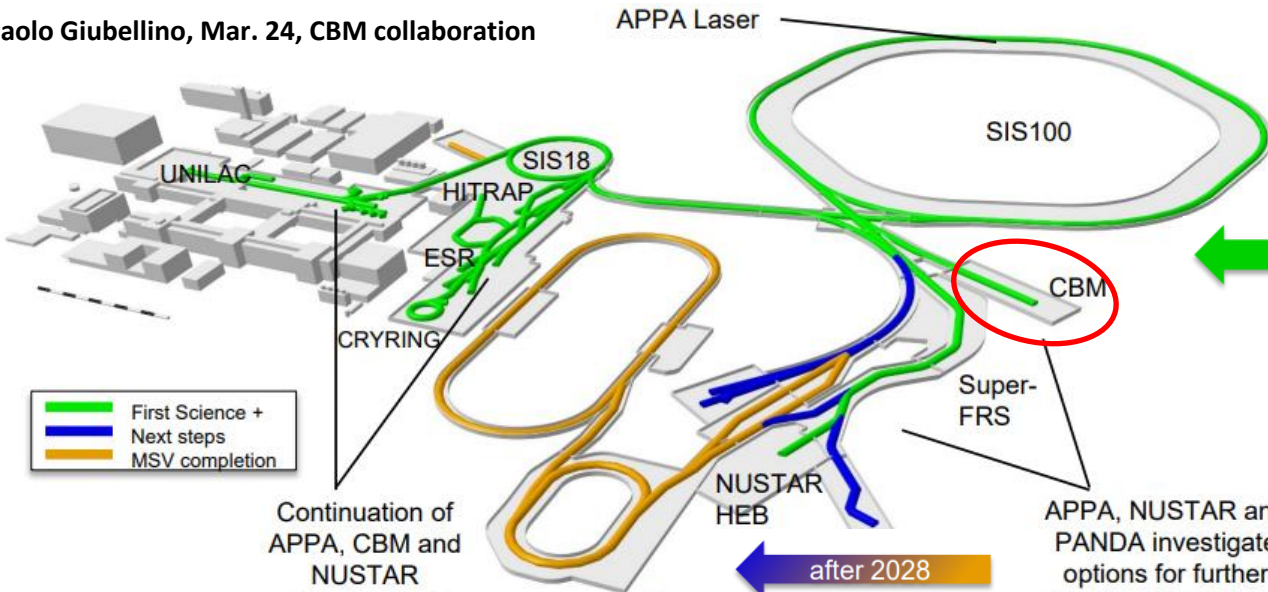




Introduction to FAIR

Facility for Antiproton and Ion Research (FAIR)

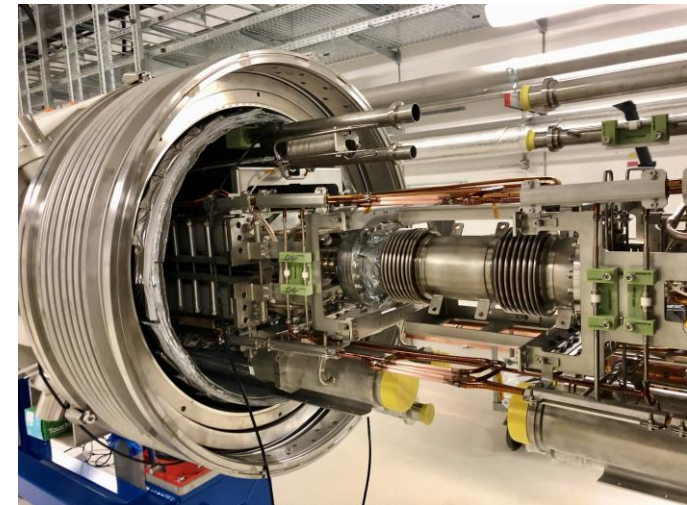
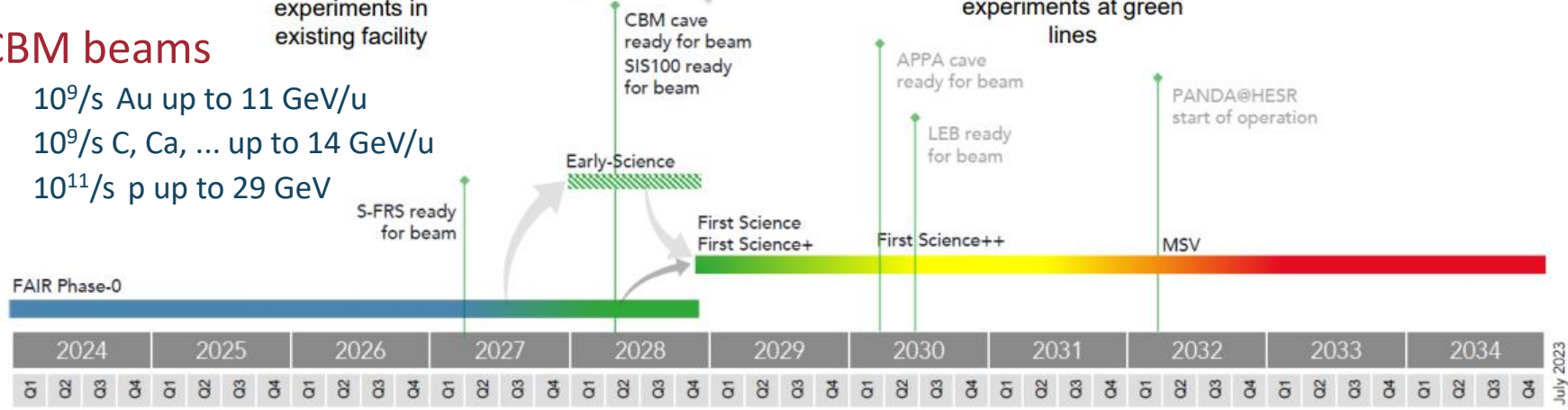
Paolo Giubellino, Mar. 24, CBM collaboration



https://edms.cern.ch/ui/file/2893949/LATEST/FAIR*.mp4

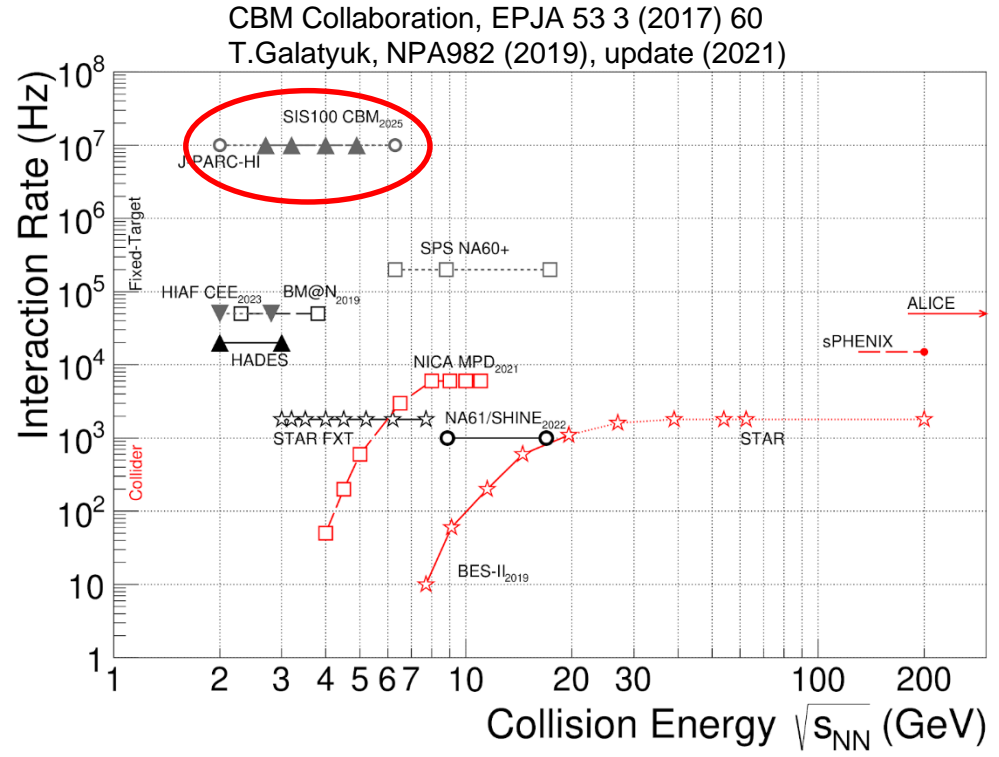
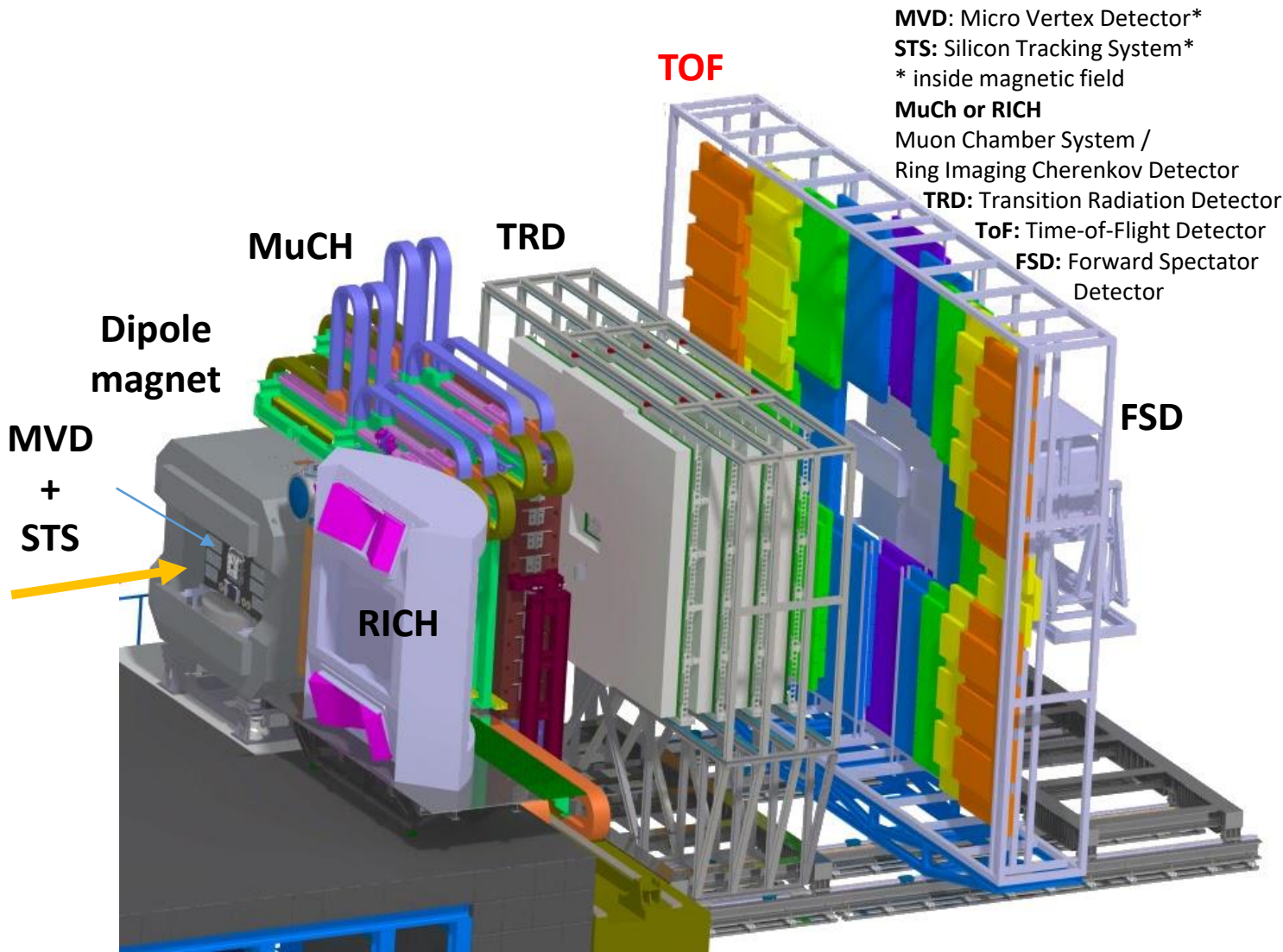
CBM beams

- $10^9/s$ Au up to 11 GeV/u
- $10^9/s$ C, Ca, ... up to 14 GeV/u
- $10^{11}/s$ p up to 29 GeV



First dipole magnets installed at SIS100

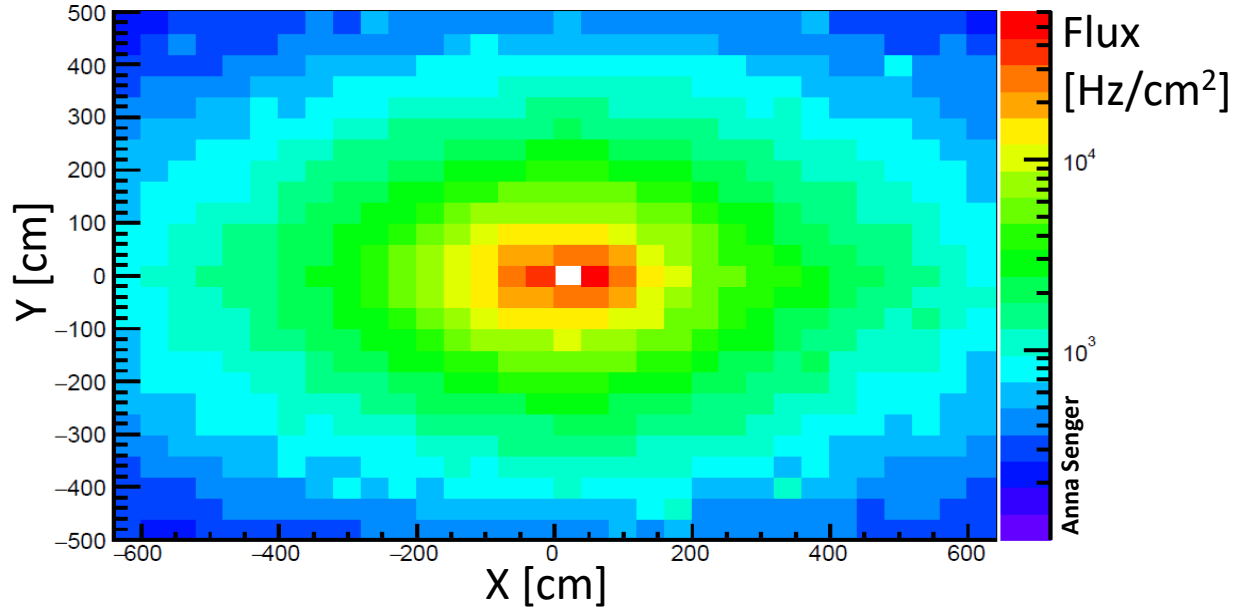
Compressed Baryonic Matter (CBM) Experiment



- Tracking acceptance: $2.5^\circ < \theta_{Lab} < 25^\circ$
- **Peak R_{int} is 10 MHz for Au+Au**
- Fast & radiation hard detectors
- Free-streaming DAQ
- 4D tracking (space, time)
- Online event selection and reconstruction
- Data rate: 1 TB/sec

Multi-gap Resistive Plate Chambers (MRPC) are the most suitable TOF detectors fulfilling our requirements

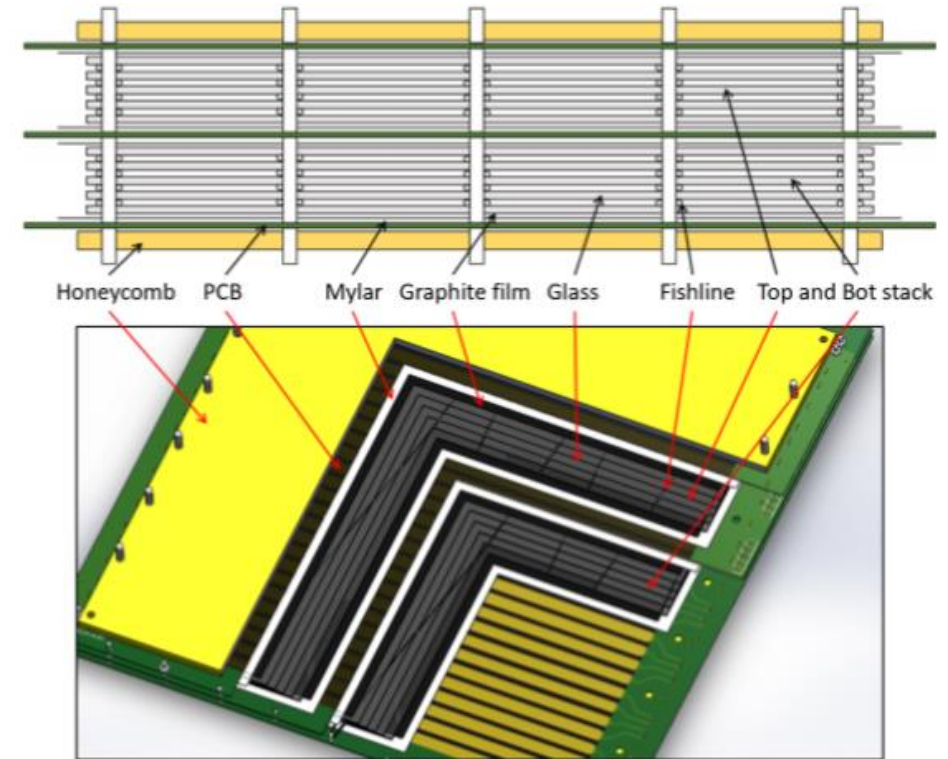
FLUKA simulation: Au + Au collisions at $E_{\text{kin}} = 11 \text{ AGeV}$, 10^7 interactions



CBM-TOF Requirements

- Full system time resolution $\sigma_T \sim 80 \text{ ps}$
- Efficiency $> 95 \%$
- Rate capability $\leq 50 \text{ kHz/cm}^2$
- Polar angular range $2.5^\circ - 25^\circ$
- Active area of 120 m^2
- Occupancy $< 5 \%$
- Low power electronics
(~ 100.000 channels)
- Free streaming data acquisition

Example: Structure of MRPC with low resistive glass

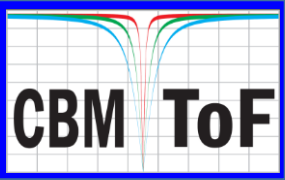


CBM-TOF MRPCs

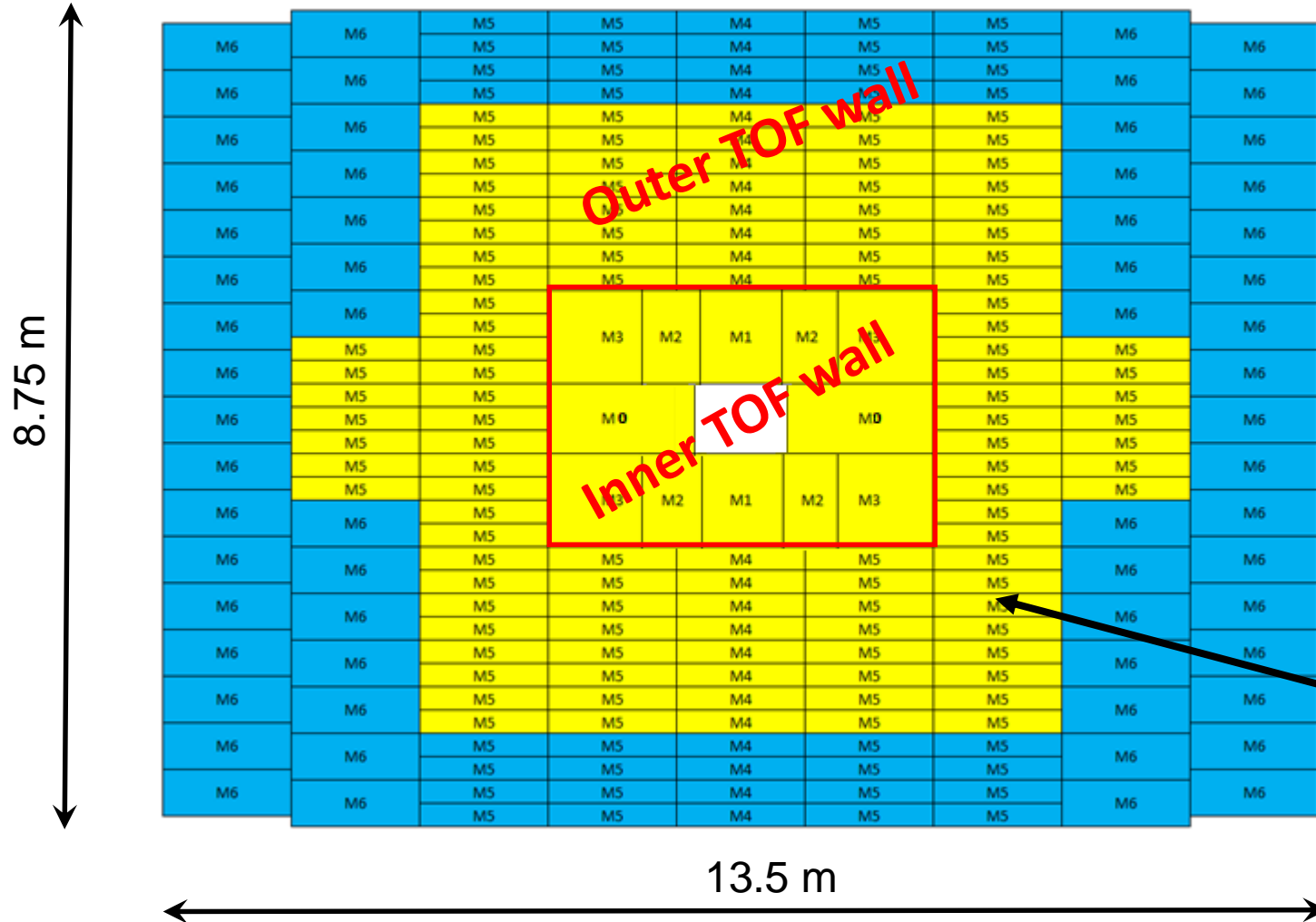
- About 1500 MRPC
- Multi-gap RPC with 8 – 10 gaps with gap size of $200 - 250 \mu\text{m}$
- MRPC size ranging from 180 cm^2 up to 1700 cm^2
- Gas mixture: Tetrafluorethane / SF_6 : $97.5\% / 2.5\%$





Introduction CBM TOF

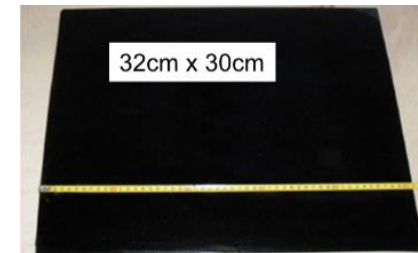


Active area



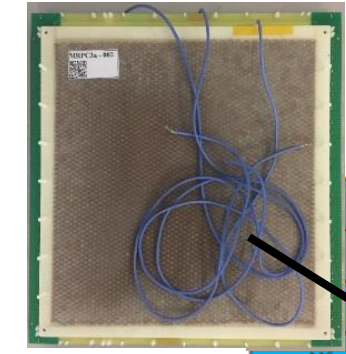
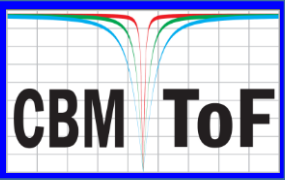
- A module contains several MRPC counters
-  Region containing counters equipped with thin float glass, $\rho \approx 10^{12} \Omega \text{ cm}$
-  Region containing counters equipped with low resistivity glass, $\rho \approx 10^{10} \Omega \text{ cm}$

Low resistivity glass (China)

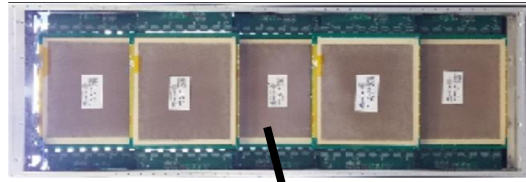




Introduction CBM TOF



MRPC2
(Tsinghua)

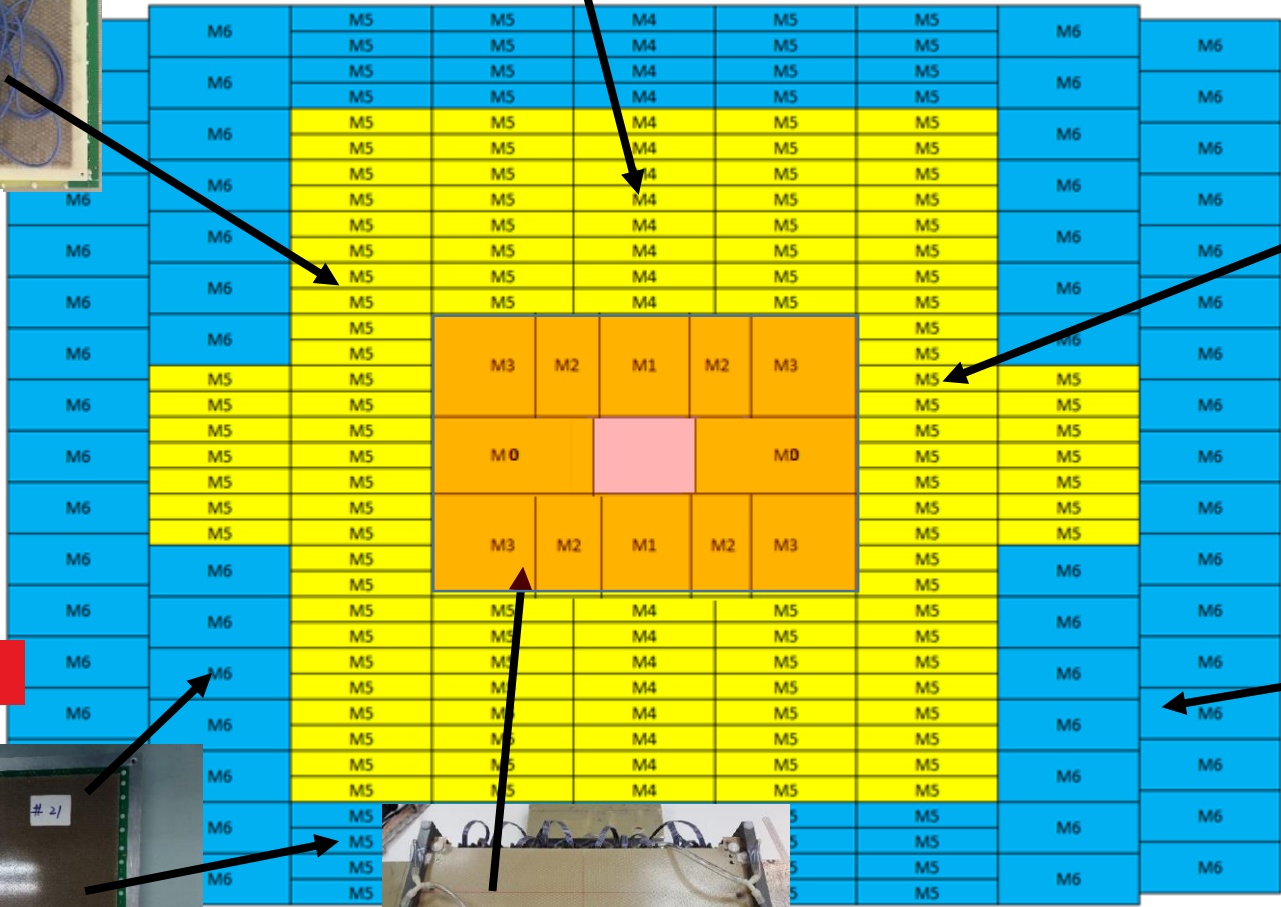


M4 Module
(Heidelberg (HD))

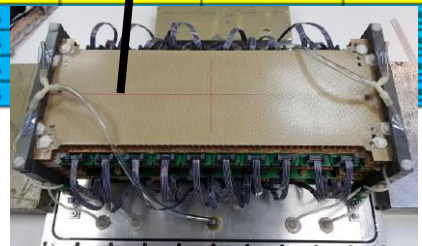
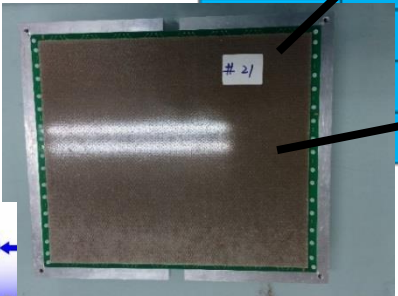
M5 Module (HD)



- Full size counter with final design for all regions build and tested
- M4, M5 and M6 full size modules constructed and installed at mCBM



MRPC3/4
(USTC)



MRPC1a - 1c
(NIPNE Bucharest)

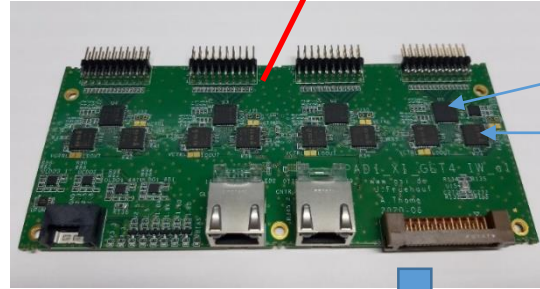
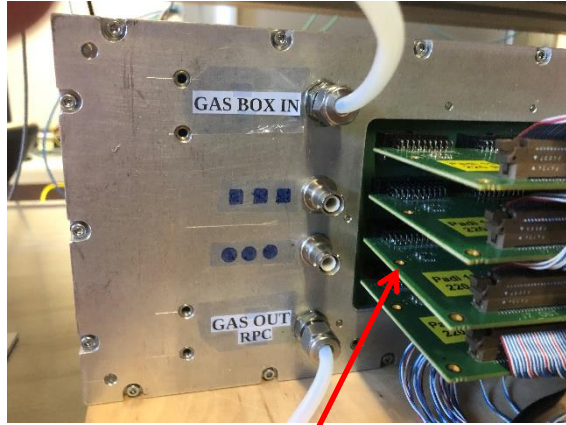
M6 Module (HD)



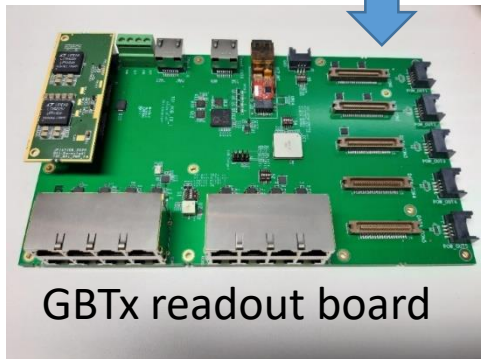
≈ 230 modules
 ≈ 1500 MRPCs
 ≈ 95000 channels



Readout chain of inner wall



PADI XI +
GET4 board
32 ch.

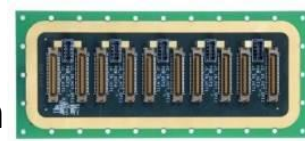


GBTx readout board

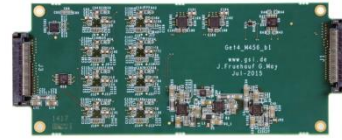
PADI XI board (preamp. disc.)
32 ch.



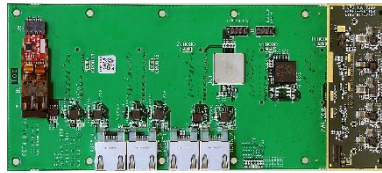
Module
feed-
through



GET4 TDC
32 ch.



GBTx readout
board

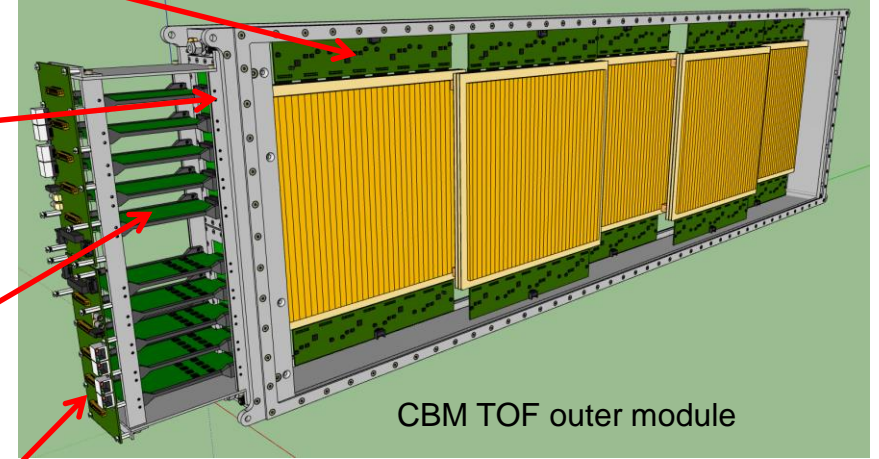


CRI – FPGA board

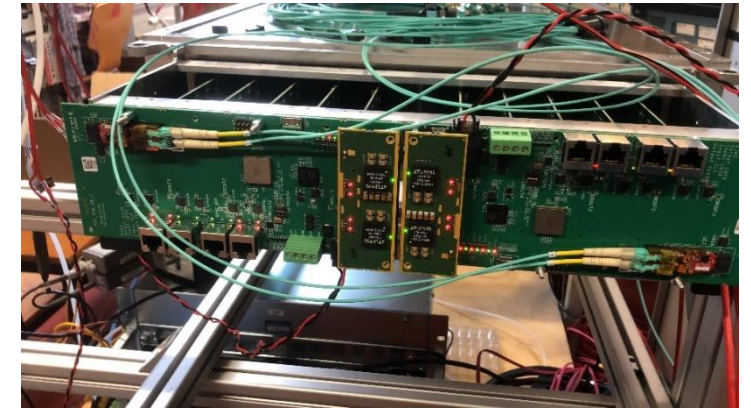


PCIe

Readout chain of outer wall



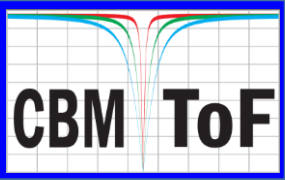
CBM TOF outer module



- **FAIR Phase 0 is a bridge program until the start of FAIR**
- **It comprises the installation and testing of developed equipment in running experiments and analysis of obtained data**

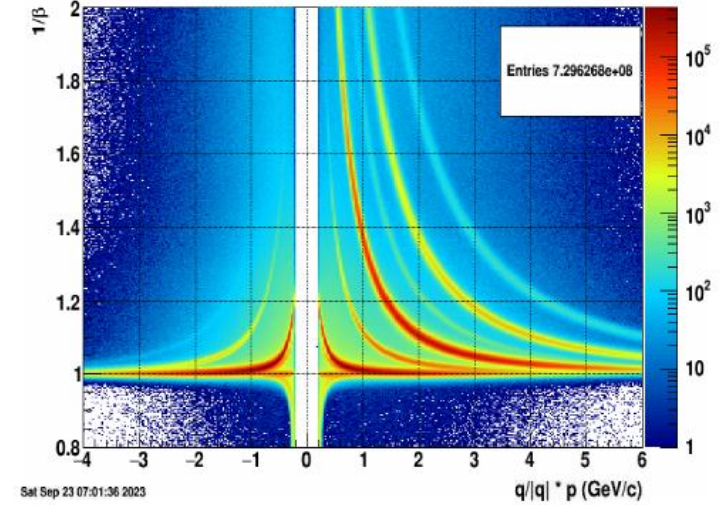
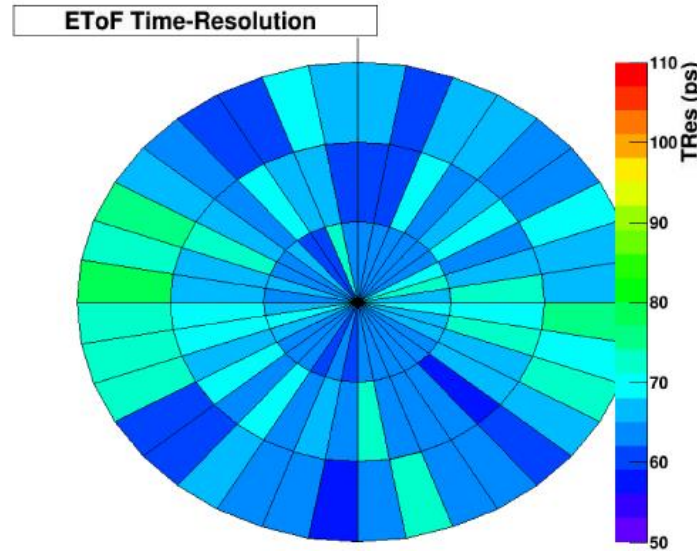
FAIR Phase 0 programs of CBM-TOF

1. **eTOF project at STAR@BNL (6912 channels)**
for long term stability test and physics results purpose
2. **mTOF project at mCBM@SIS18 (1600 channels)**
for high rate and system integration test purpose

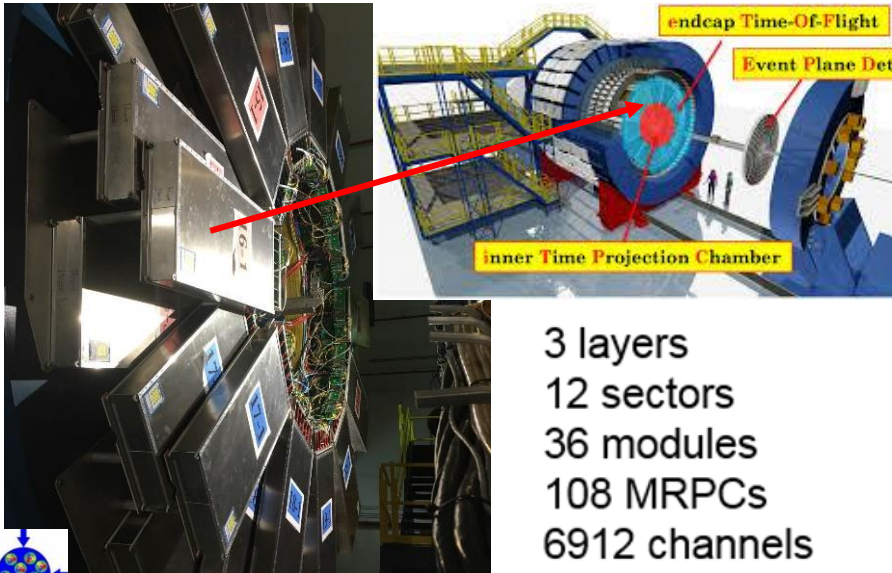


- Average system time resolution below 70 ps
- Matching efficiency with TPC > 65% for particle momenta above 1 GeV/c
- Calibration almost completed
- PID capability demonstrated - mission accomplished
- data analysis is work in progress

EToF Performance at 4.5 GeV FXT 2020



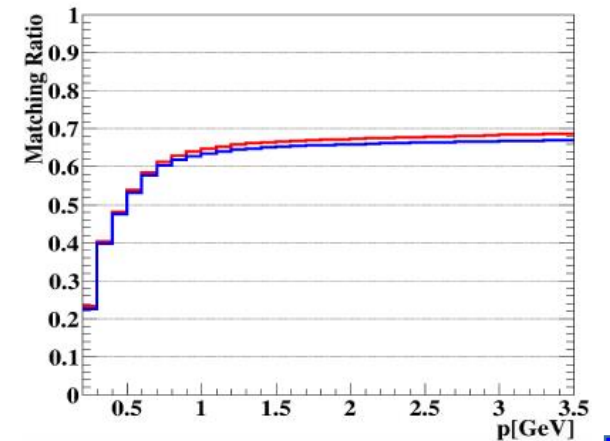
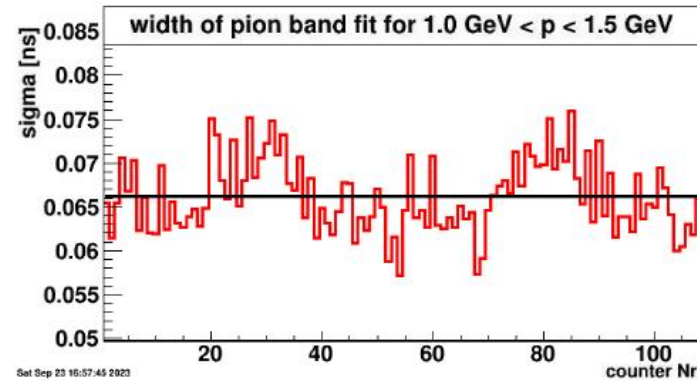
1 / β vs. momentum



3 layers
12 sectors
36 modules
108 MRPCs
6912 channels

arXiv: 1609.05102

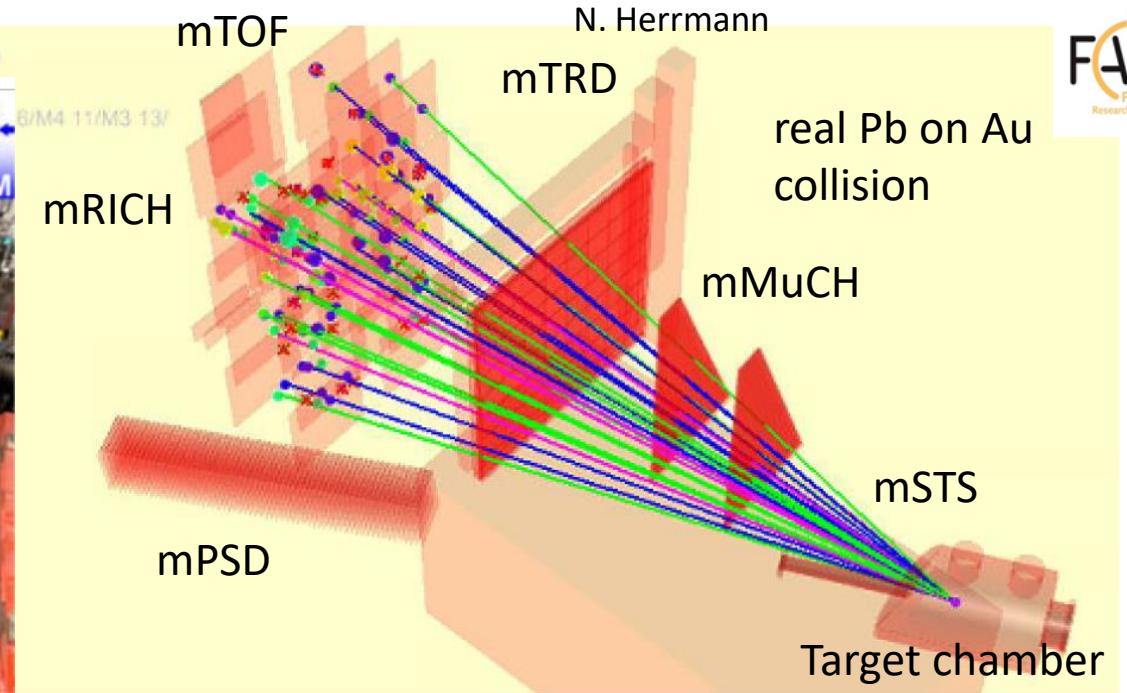
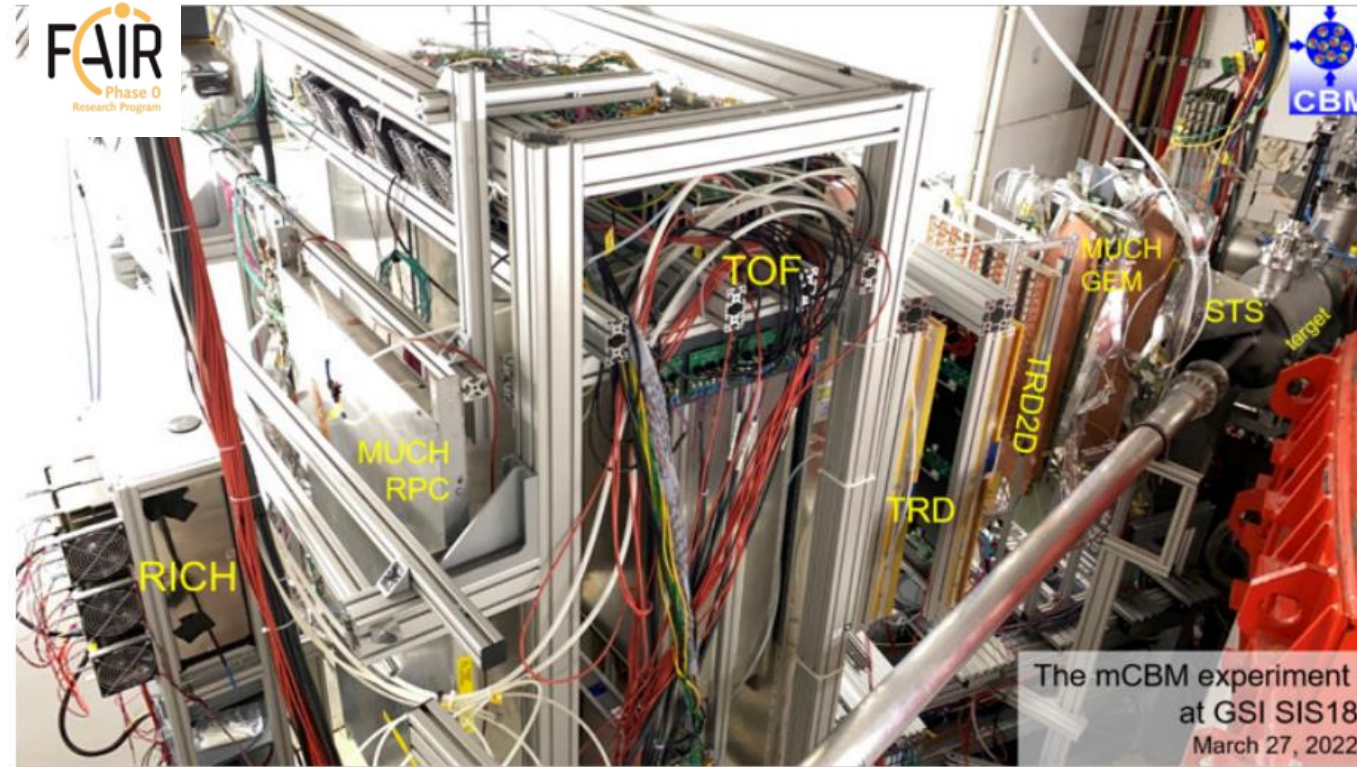
EToF-Time-Resolution at 3.5 GeV FXT 2020



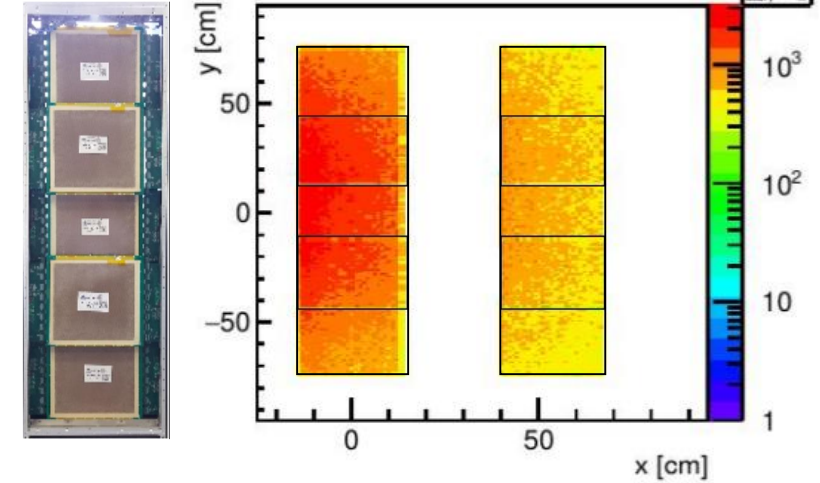
Matching Efficiency at 65% for p > 1 GeV



FAIR Phase 0: mCBM setup @ SIS18



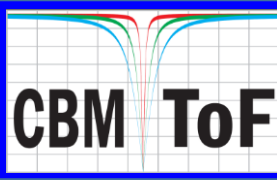
Simulation: Au+Au @ 1.24 GeV mbias



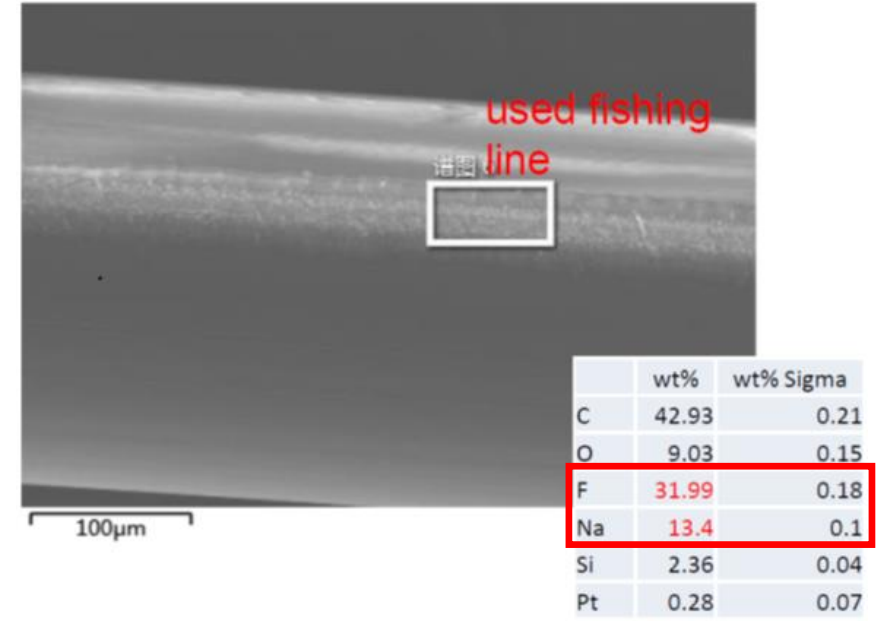
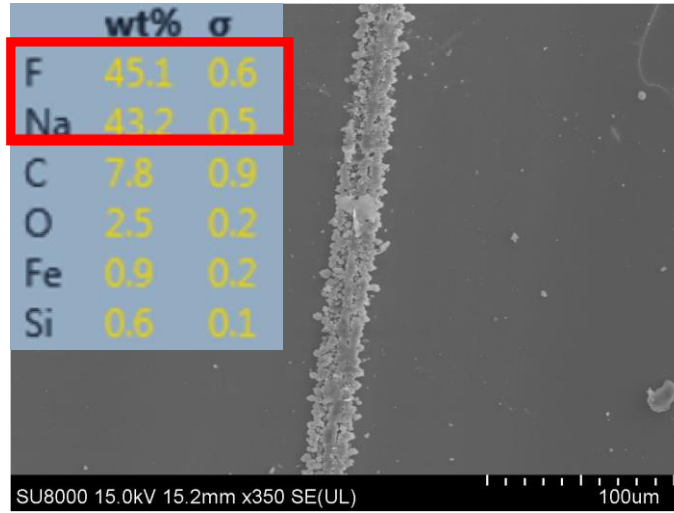
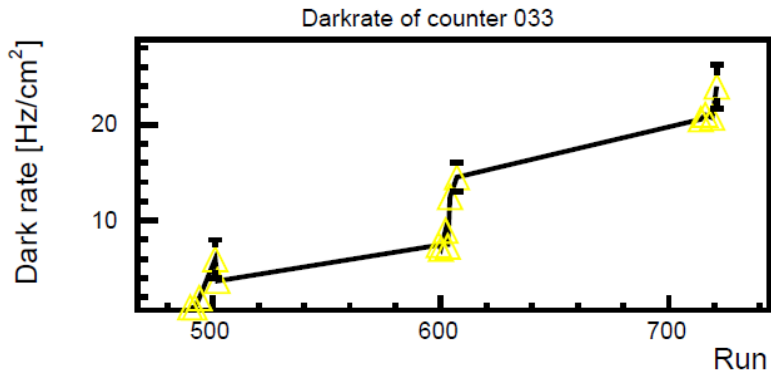
- mCBM is a full system test setup installed at SIS18/GSI dedicated for high rate detector and readout test including free streaming data acquisition and online event selection
- Interaction rates up to 10 MHz, charged particle fluxes of up to 30 kHz/cm²
- Having a high rate test stand is highly important for detector development



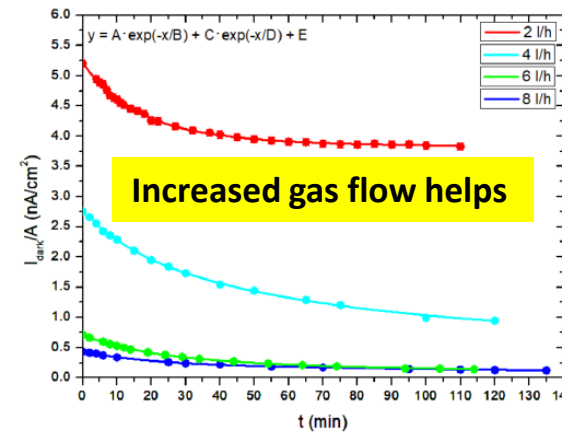
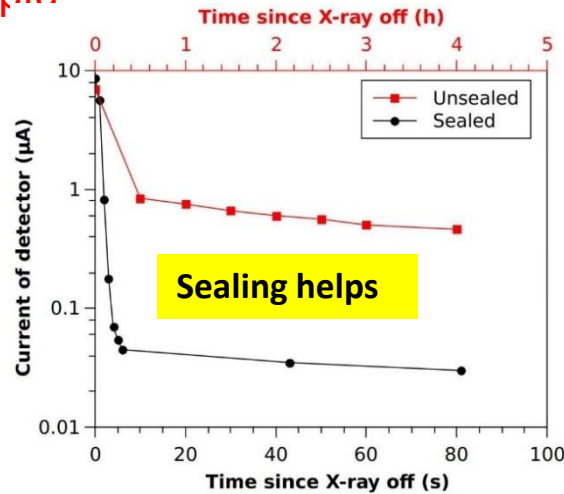
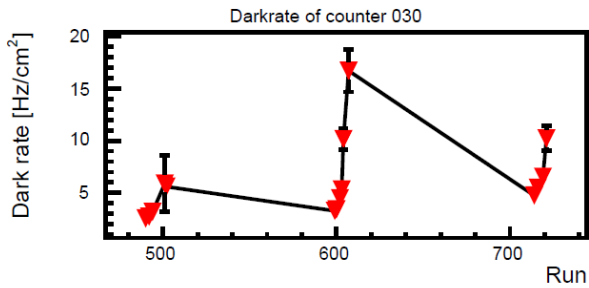
Aging & gas pollution (?)



Observations: continuous increase in dark rate (permanent aging)



Observations @ mCBM 2020 rapid increase of dark rate



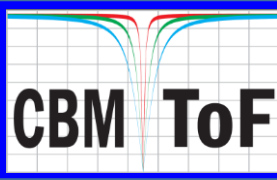
Possible reasons for increase during exposure and (exponential) decrease after

- Activation
- Temperature
- Gas pollution



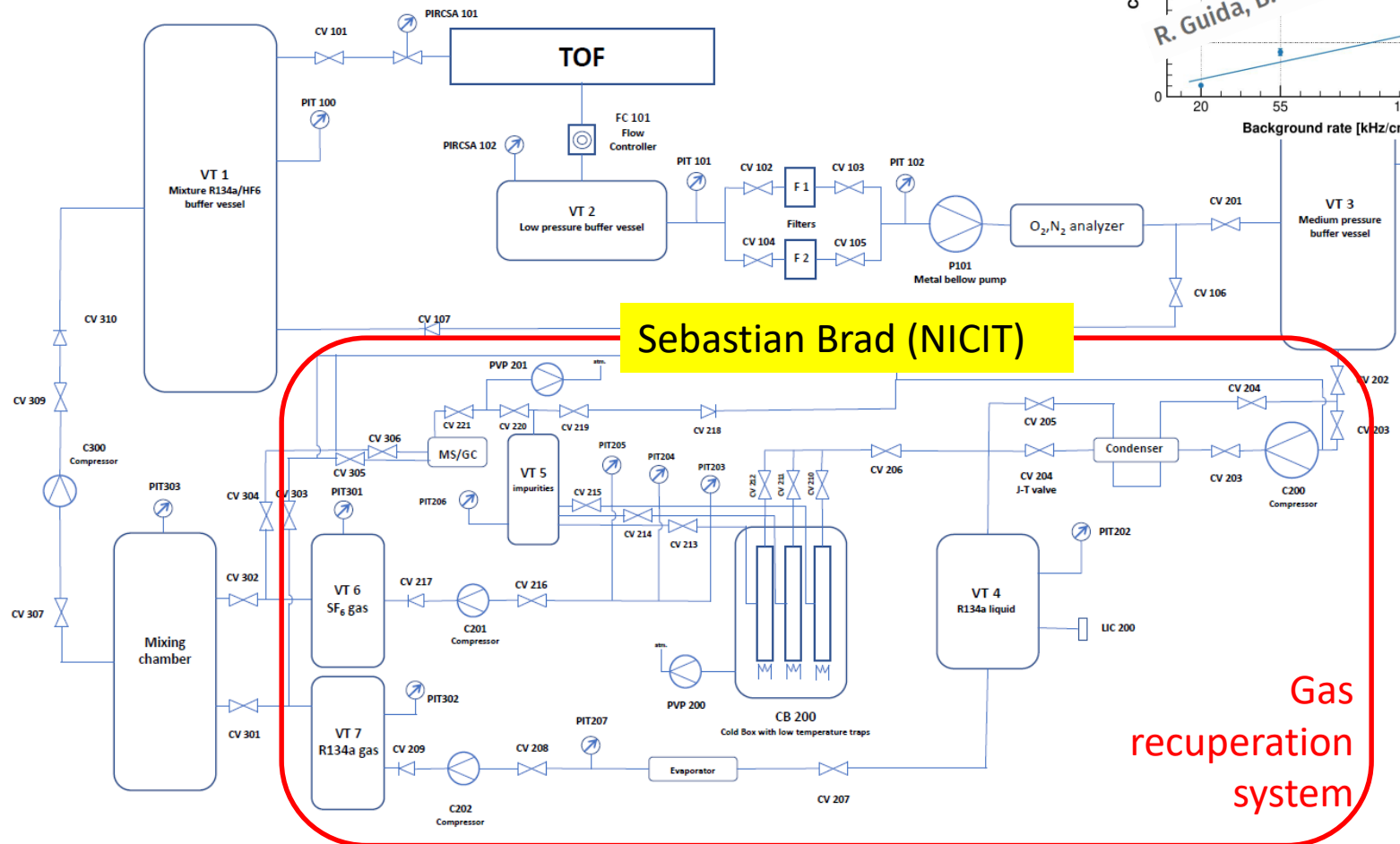
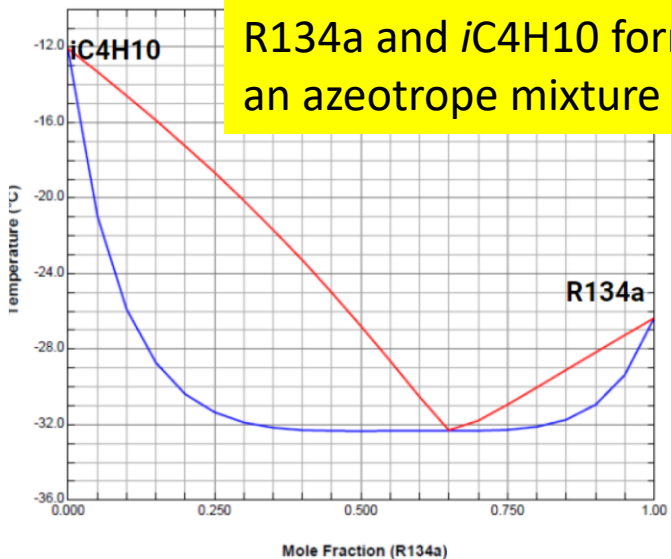
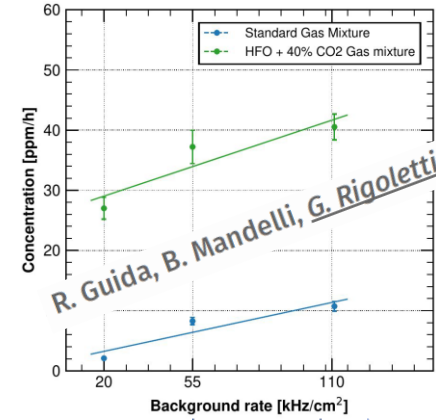


Conclusions for the CBM TOF gas system



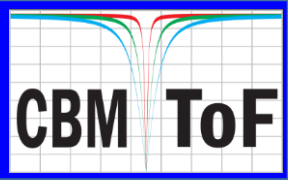
- Stay with Tetrafluorethane (R134a) (enhanced F-ion production for HFO in high rate environment)
- Abandon iso-Butan (aging, safety, difficult to recycle)
- Reduce fraction of SF₆ to 2.5% (reduction of GWP, difficult to recycle)
- Increase the flow rate
- Build a recuperation system (reuse of gas, cost reduction, GWP reduction)

230 modules
Total gas volume 25 m³

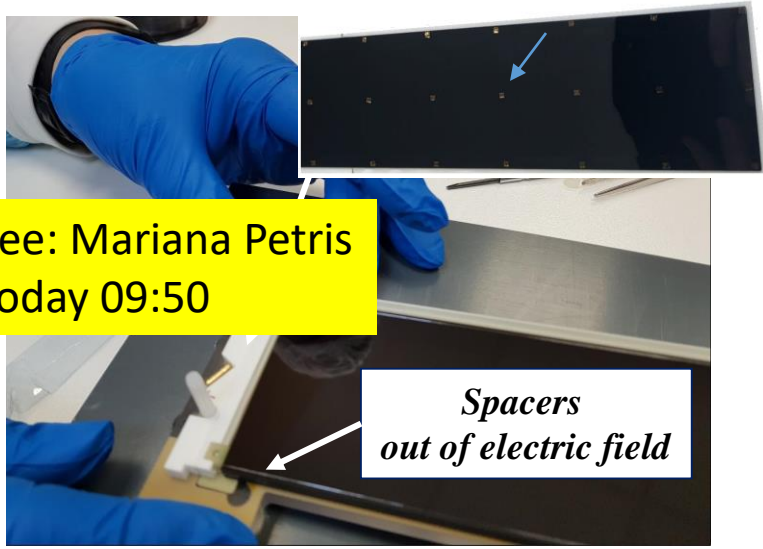




Mitigation of gas pollution and aging

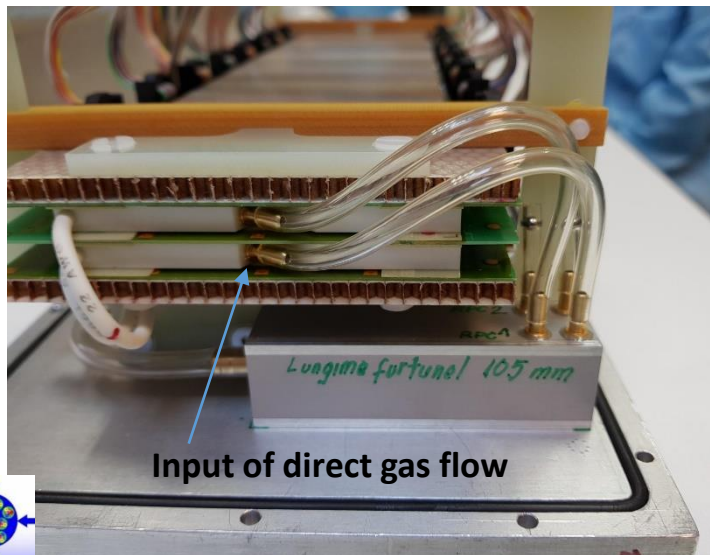


High rate counter (MRPC1)



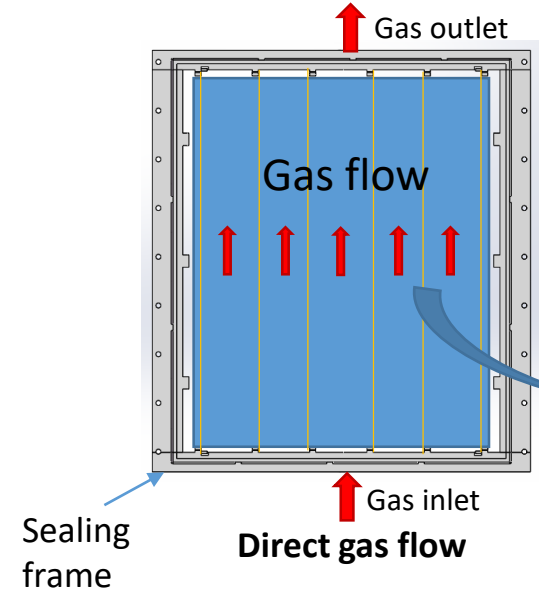
See: Mariana Petris Today 09:50

Spacers out of electric field



Input of direct gas flow

Intermediate rate counter (MRPC2)

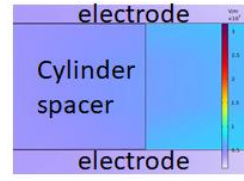


See: Kai Sun Today 16:40

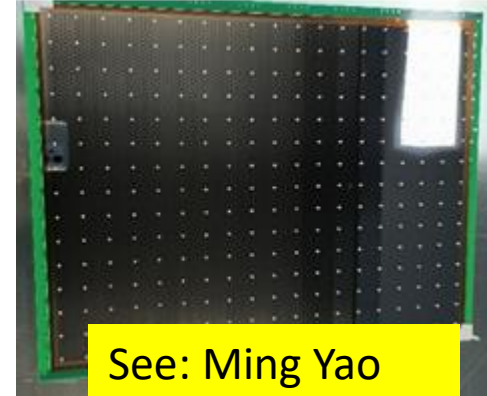


MRPC2

Introduction of pad spacers

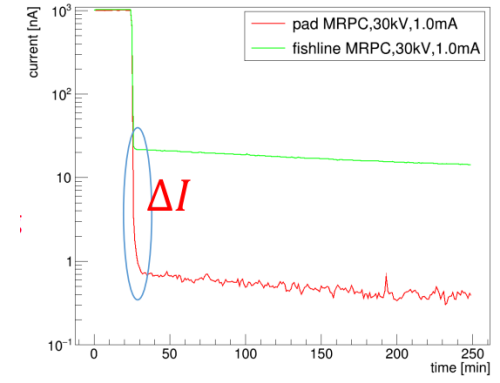
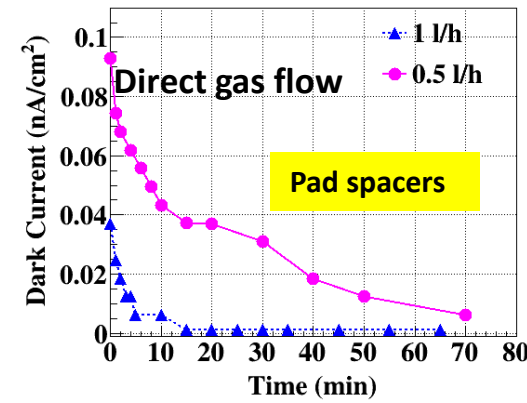
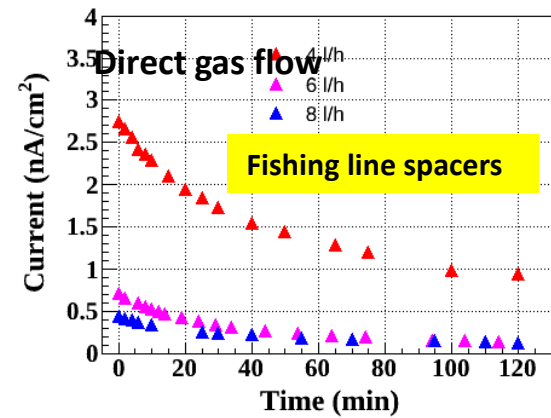


MRPC3

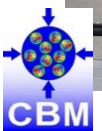


See: Ming Yao Tomorrow 13:10

Current behavior after X-ray exposurer

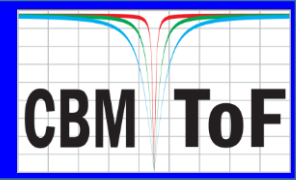


Current decrease after turning off X-ray

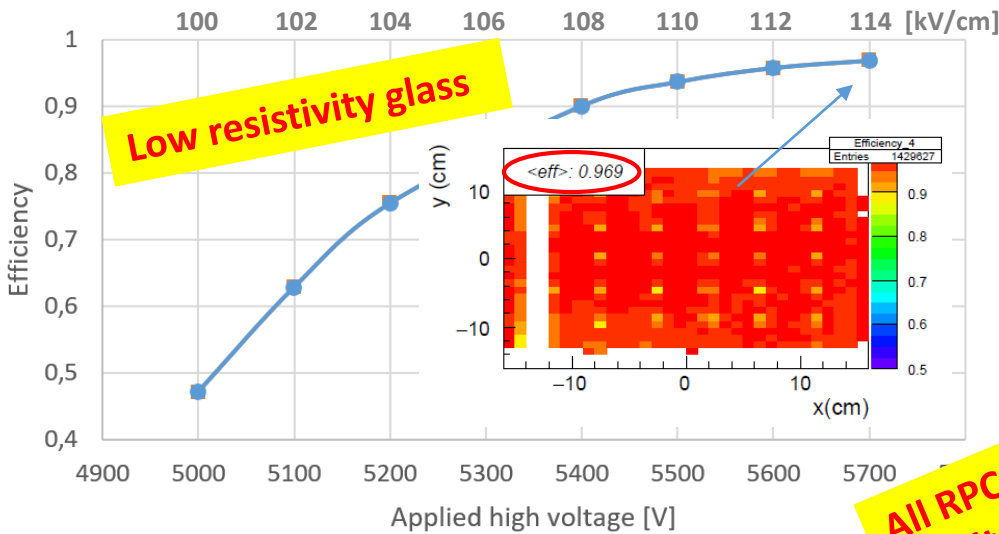




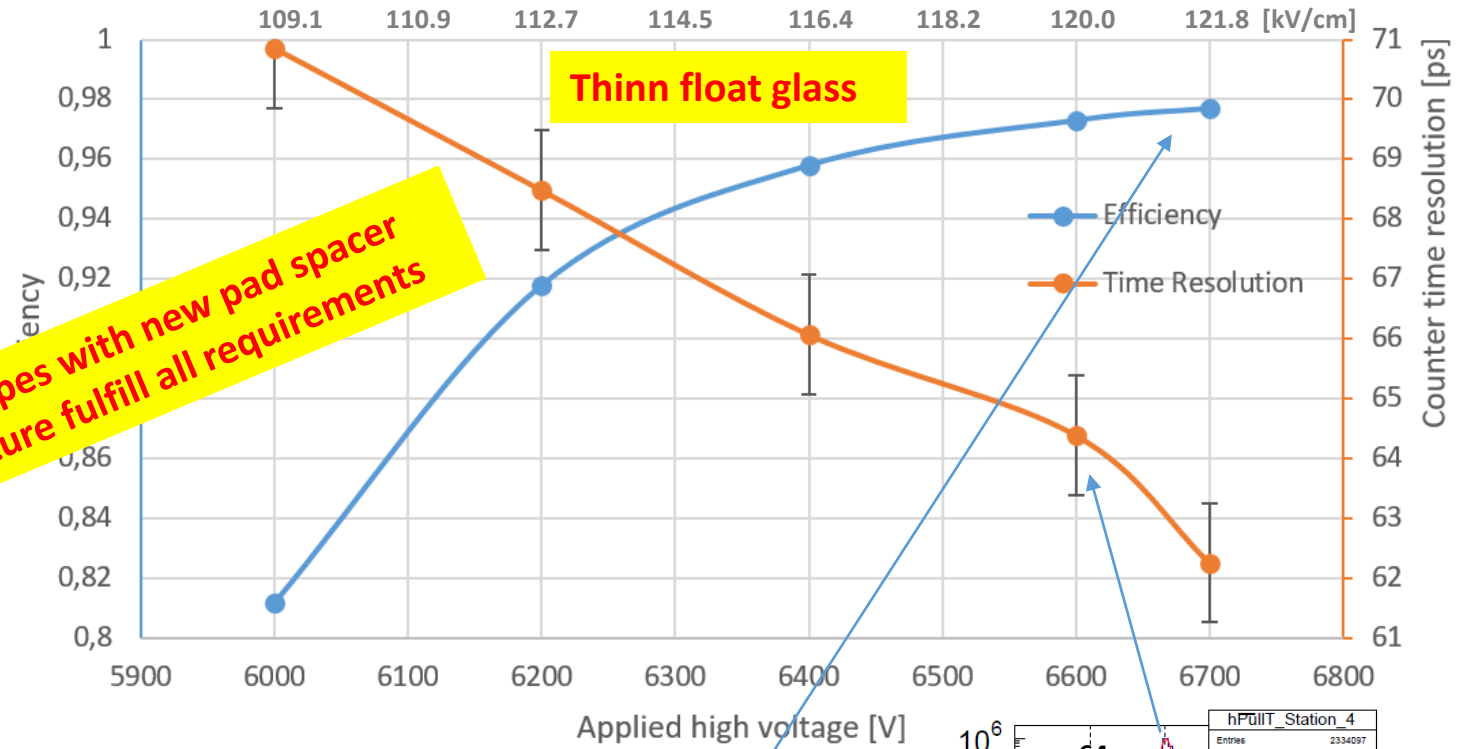
Beam test with final MRPC design



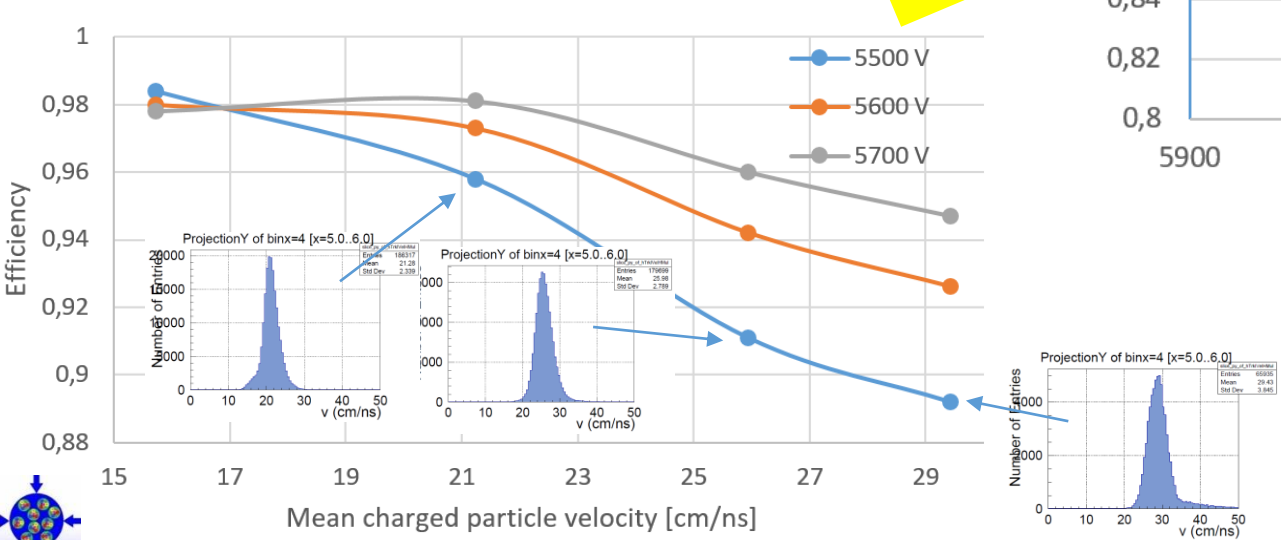
Efficiency of MRPC2 vs. applied high voltage



Efficiency and time resolution of MRPC3 vs. applied high voltage

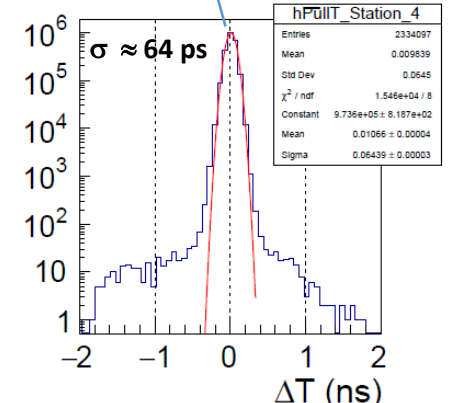
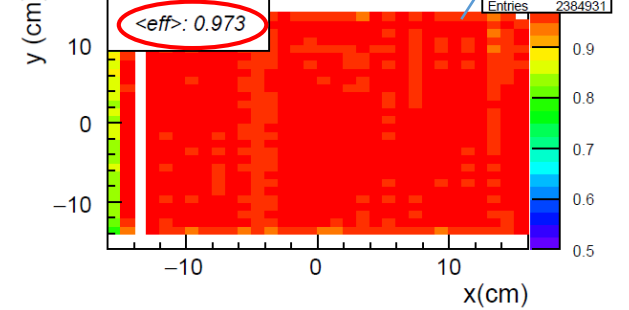


MRPC2 efficiency vs charged particle velocity



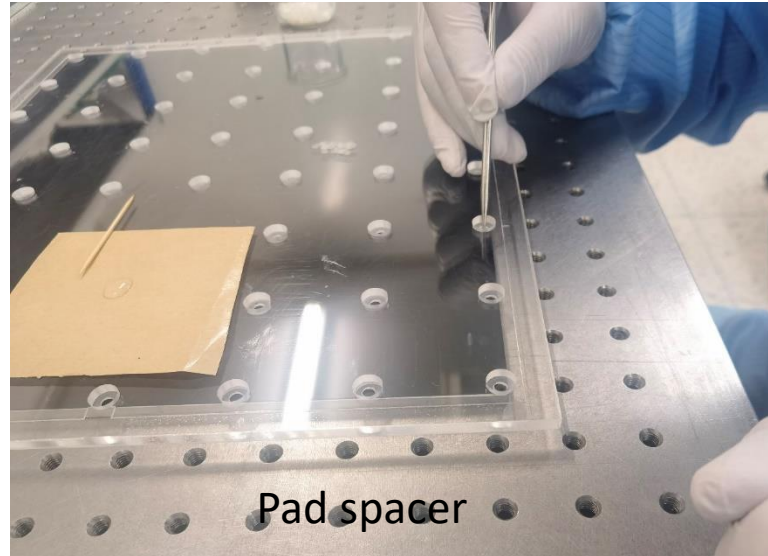
All RPC types with new pad spacer architecture fulfill all requirements

Efficiency of station 4





Glass cleaning

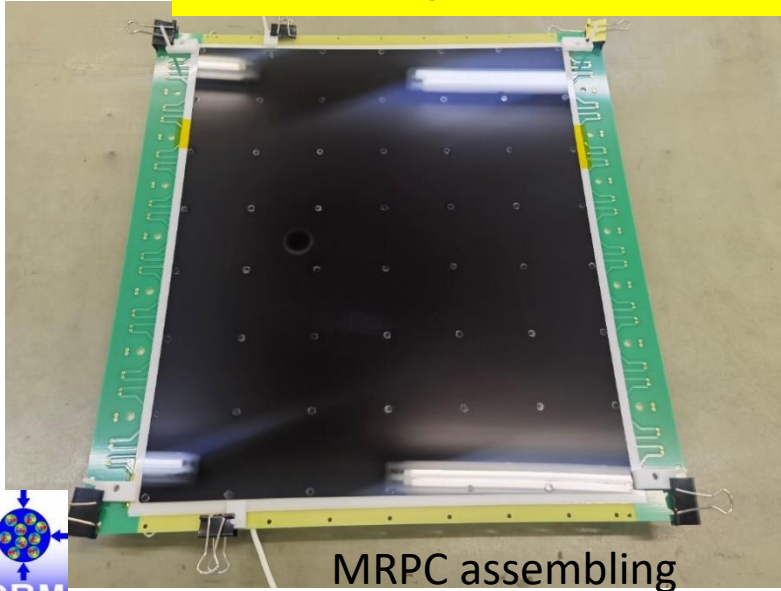


Pad spacer

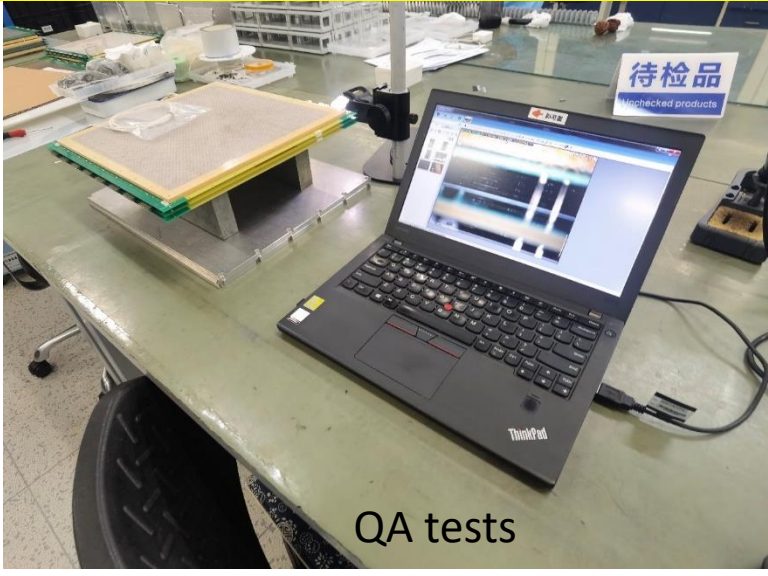


PCB cleaning

A series production of 245 MRPCs (120 MRPC2 and 125 MRPC4) started at Tsinghua and USTC



MRPC assembling



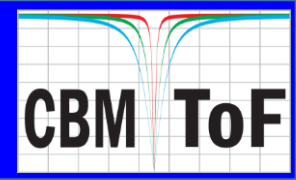
QA tests



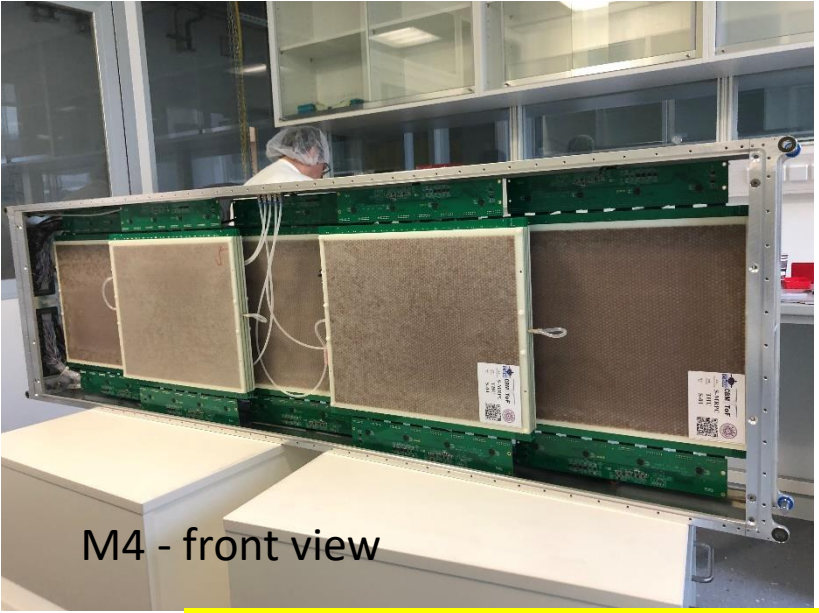
MRPC ready for shipping to Heidelberg



Pre-series module production

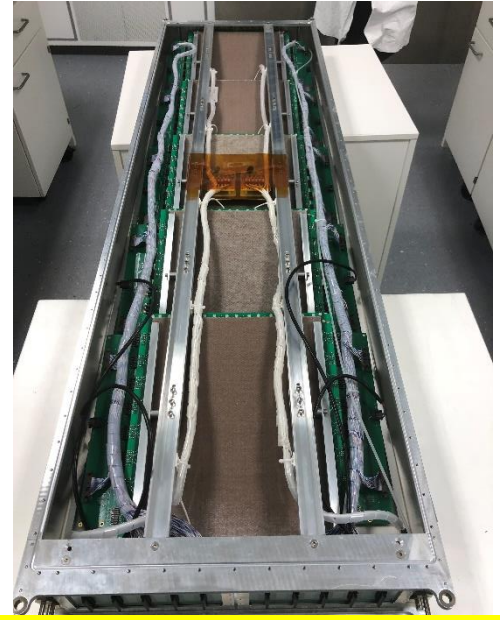


M4 Type module



M4 - front view

M5 Type module

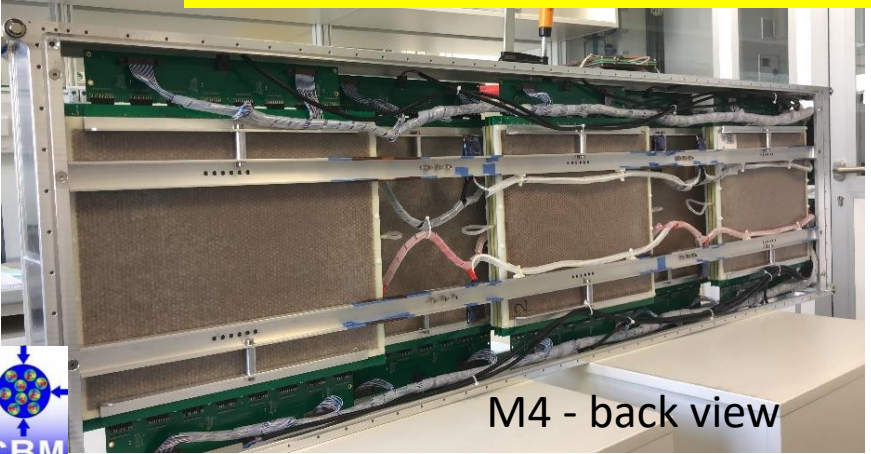


M6 Type module



Installation and test mCBM

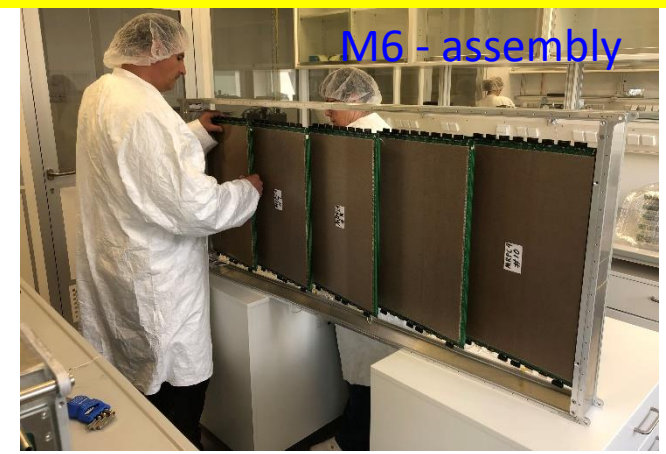
A pre - production of 10 Modules of type M4, M5 and M6 started at Heidelberg



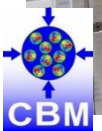
M4 - back view



M4 - assembly



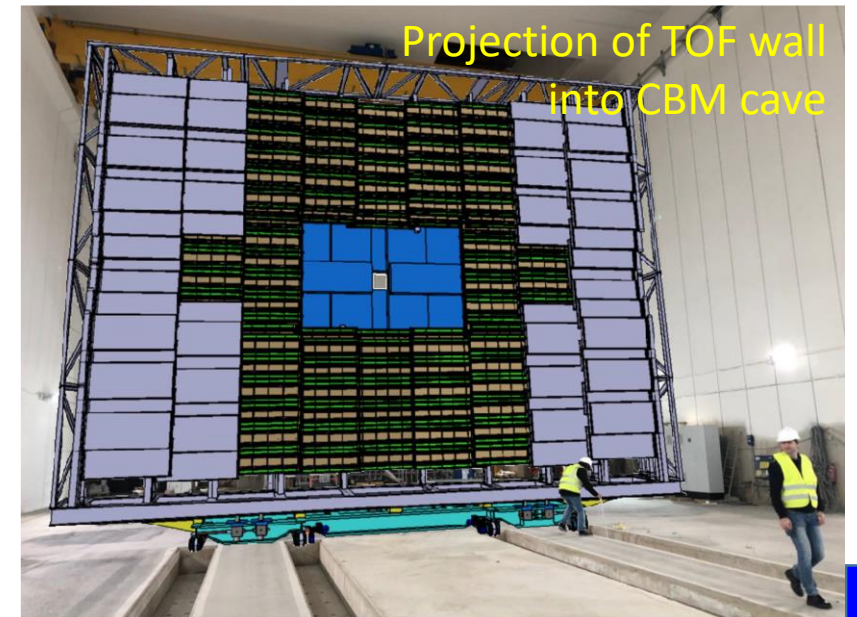
M6 - assembly



- Long term and high rate test performed (eTOF@STAR & mCBM@SIS18)
 - Time resolution, rate capability demonstrated, float glass counter beyond specs
 - eTOF performed very well during BESII and is a key component in the physics analysis
- MRPC aging effects at high rates observed:
 - mitigation strategies established
 - new counter with adopted designs developed, built and tested at mCBM
- Closed loop gas system with recuperation system under development

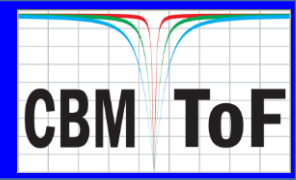
Time line and major milestones

- ✓ 2nd counter pre-production finished Q3/2023
- ✓ Module pre-production started: Q4/2023
- ✓ Counter production started (China): 07/2024
- TOF ready installed: end of 2027 (in line with FAIR schedule)





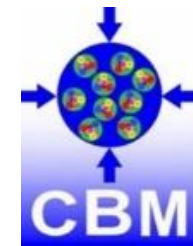
Thank you for your attention



Contributing institutions:

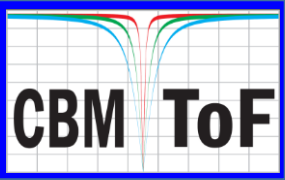
- Tsinghua Beijing,
- NIPNE Bucharest,
- GSI Darmstadt,
- TU Darmstadt,
- HZDR Dresden-Rossendorf
- USTC Hefei,
- PI Heidelberg,
- ITEP* Moscow,
- CCNU Wuhan,

*Cooperation suspended





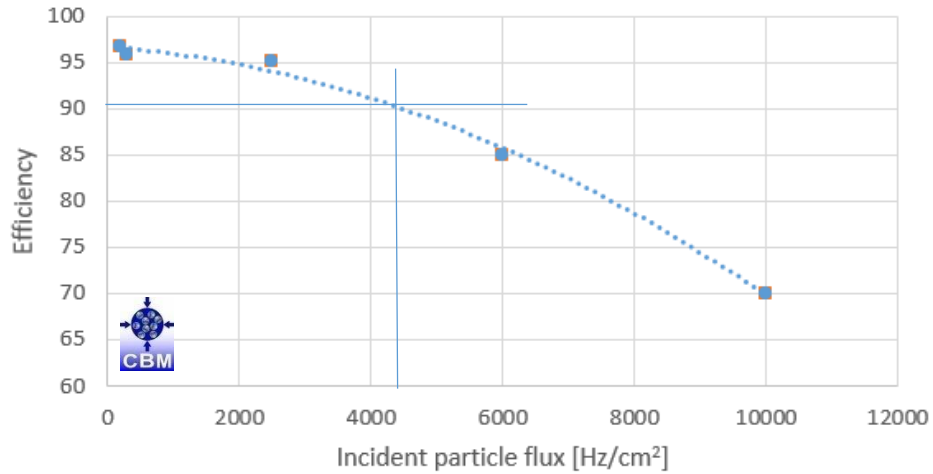
mCBM beam time results



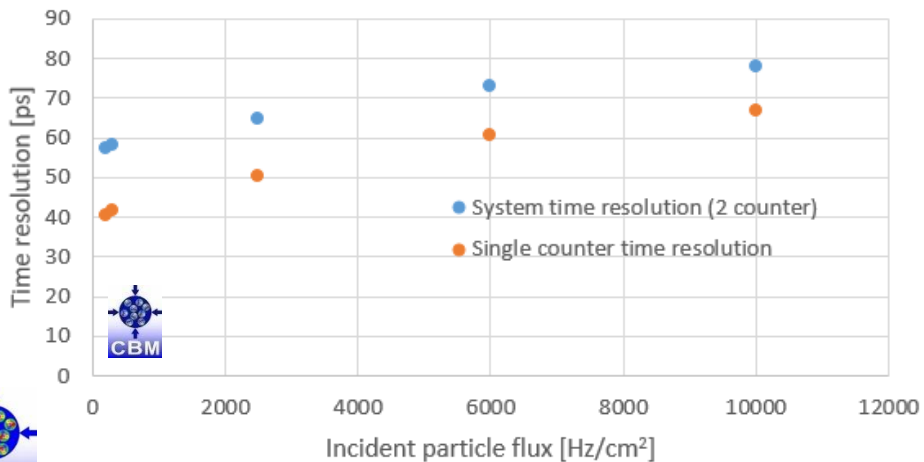
low rate thin float glass counter

Performance beyond specs

Efficiency as function of incident ch. particle flux



Time resolution as function of incident ch. particle flux

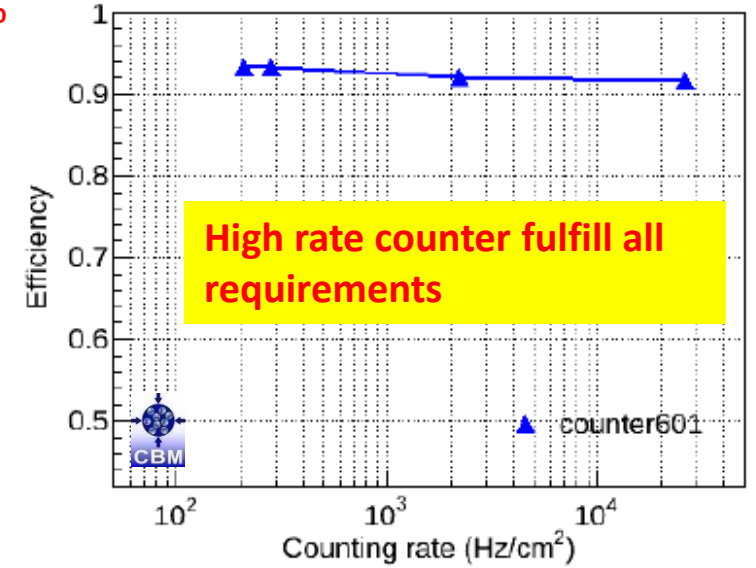


mCBM Beamtime mCBM March 2021

Gas Mixture: R134a/SF₆ - 97.5%/2.5%

MRPCs	left	right
# gaps	2 x 5	2 x 5
Gap size	230 μm	200 μm
Glass	Thin fl.	Low rs.
Glass res.	10 ¹² Ωcm	10 ¹⁰ Ωcm
Glass th.	280 μm	700 μm
Strip pitch	1 cm	0.9 cm

low resistivity glass counter

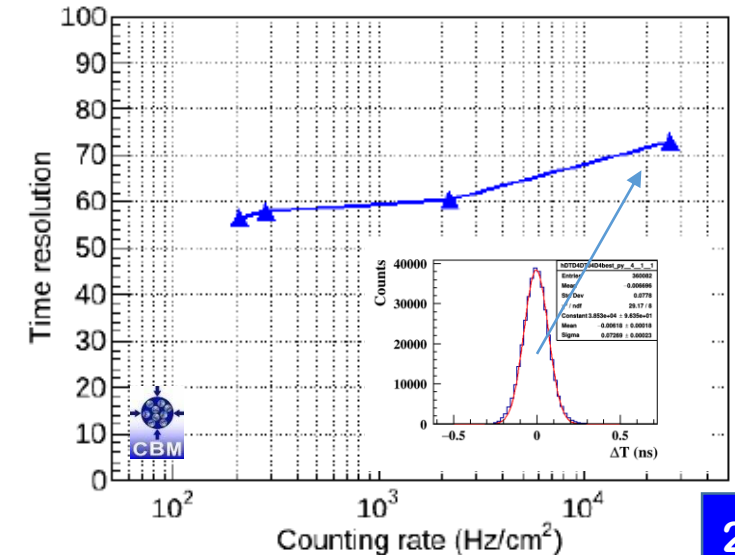


Test setup

Reference Counter (M4_5)

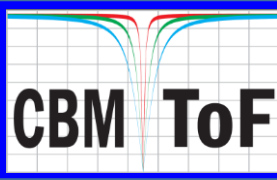
Test counter

Reference Counter (M4_4)

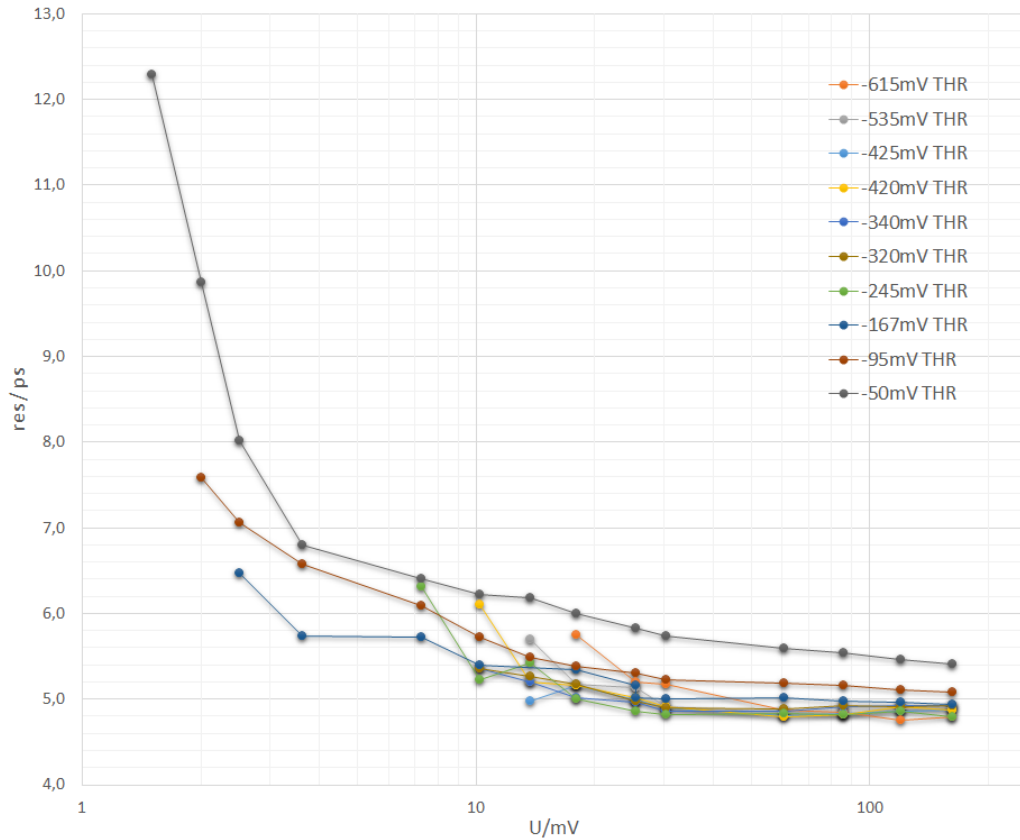




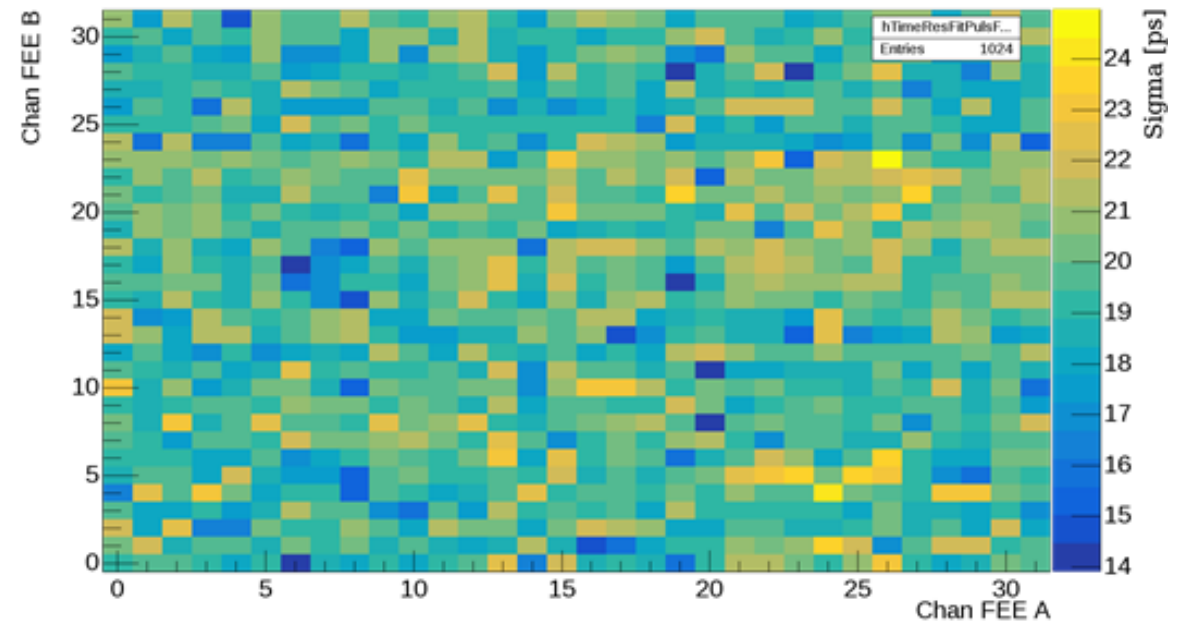
TOF electronics resolution



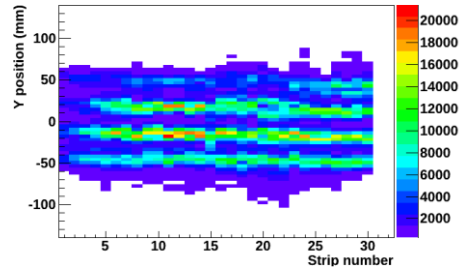
PADI XI and VFTX: Single Channel Resolution



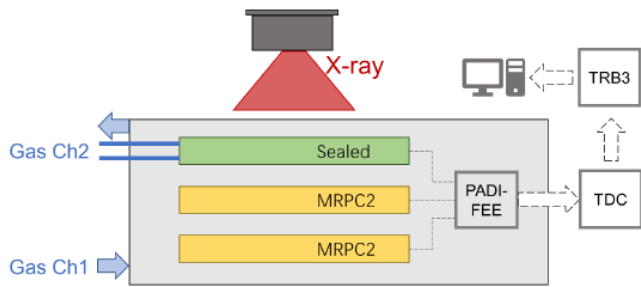
Time difference Res from fit for each channel pairs in FEE A & B



- Gas pollution effect observed at mCBM at high rate (about 10 – 20 kHz/cm²)
- Noise is generated on the spacers

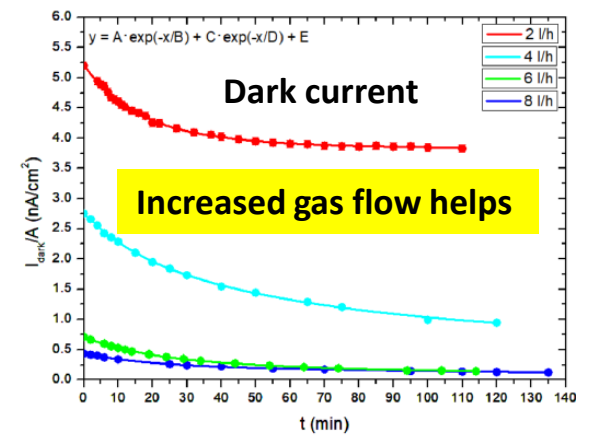
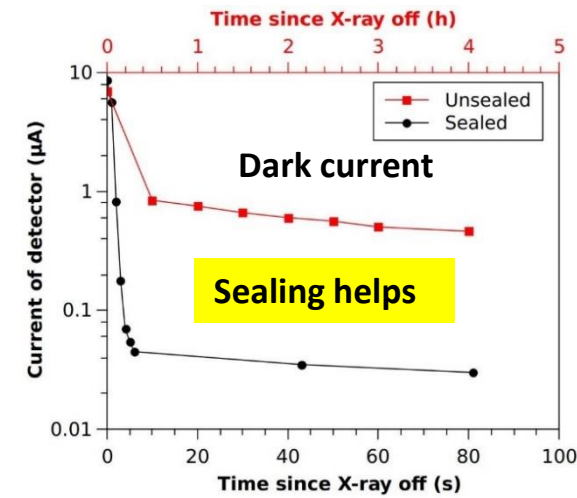
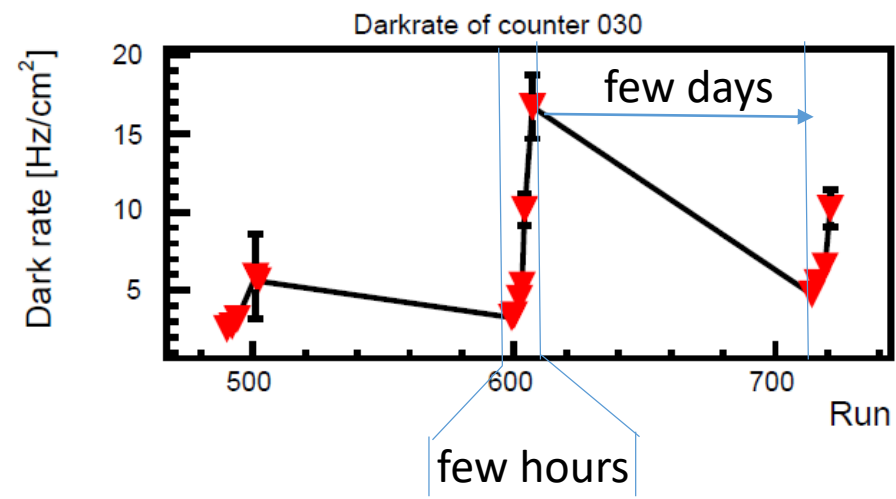


- Gas pollution effect was reproduced at IRASM (Bucharest) with high gamma flux
- X-Ray test at Beijing, Bucharest and USTC confirmed the gas pollution effect



- The effect can be minimized by sealing the MRPC and increasing the gas flow
- Mitigation step might not be enough

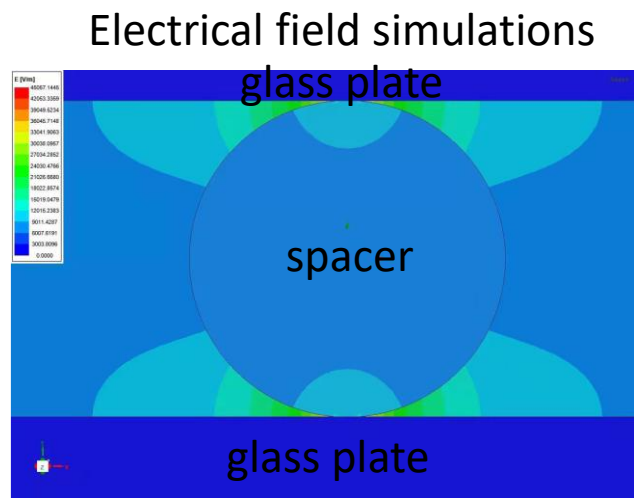
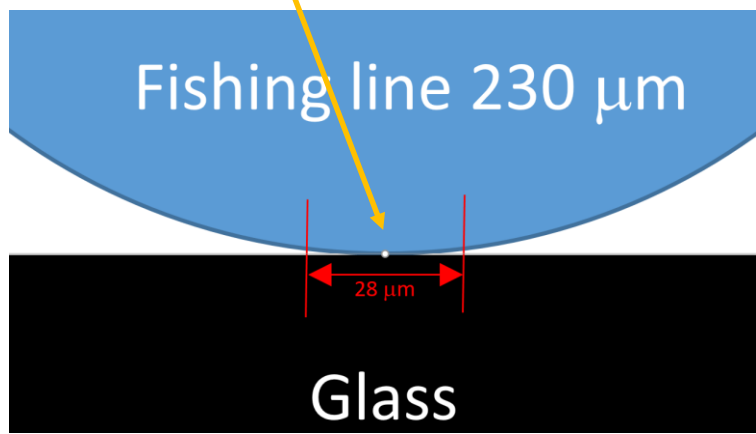
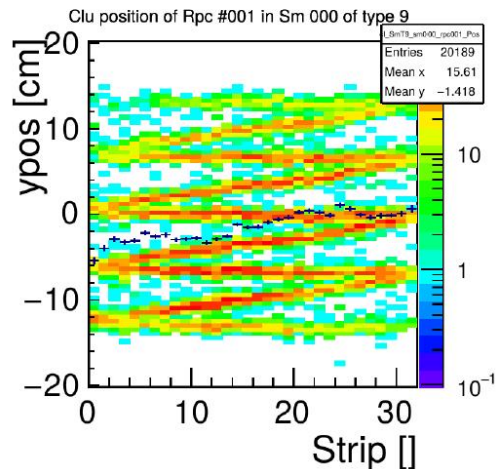
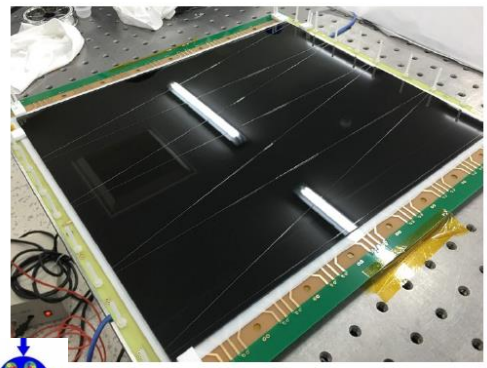
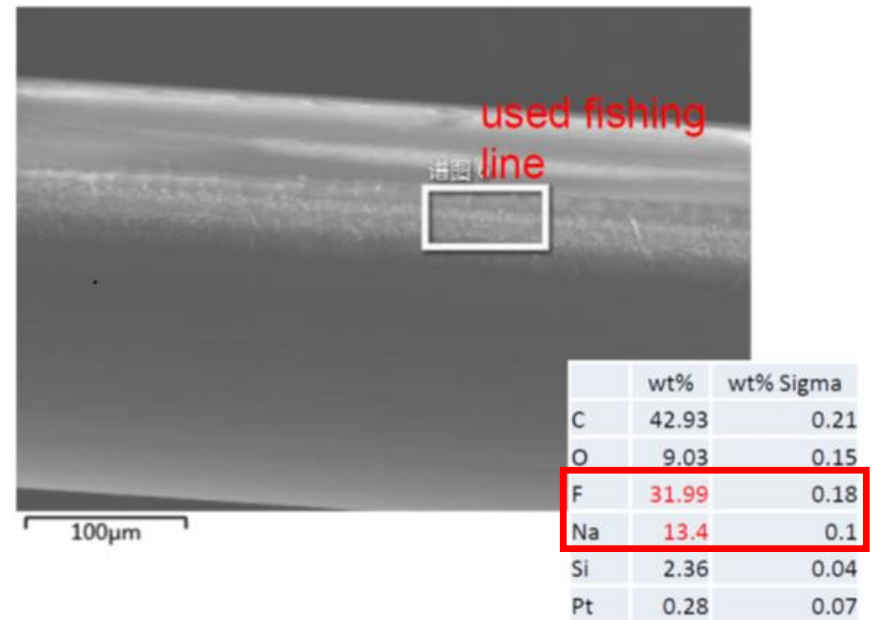
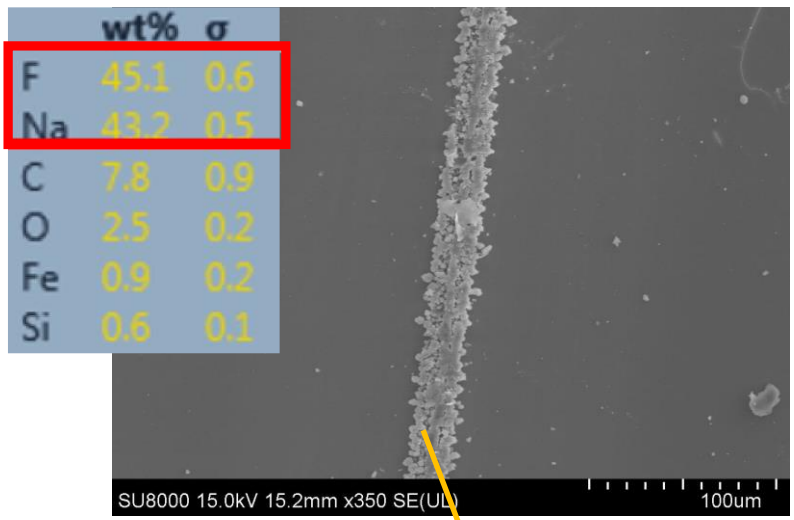
Observations @ mCBM 2020
rapid increase of dark rate

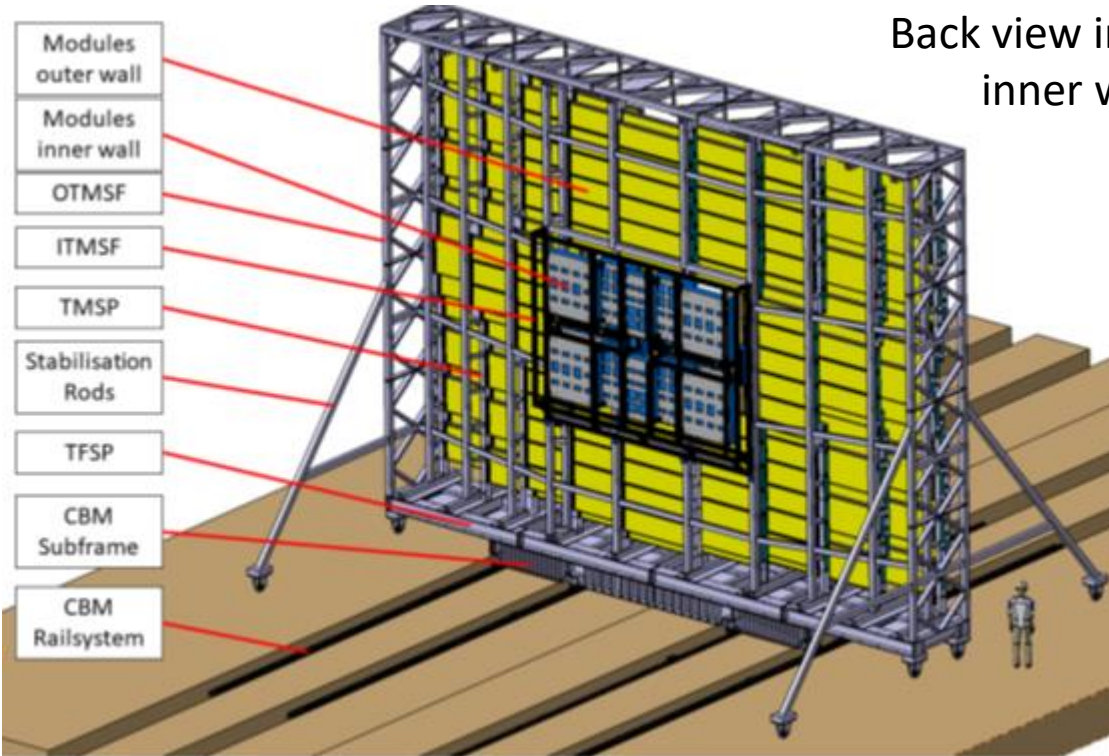


Dark current relaxation after irradiation

Observations: continuous increase in dark rate (permanent aging)

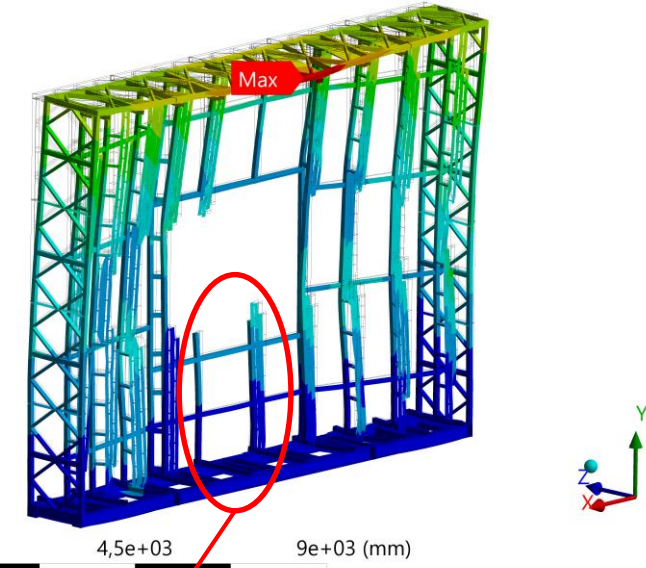
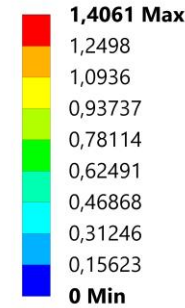
- Traces of NaF was found on the glass surface
- Dark rate (noise) is generated entirely on spacers (fishing lines)
- Electrical field simulations performed: in close vicinity to spacer touching point the E-field is 4 times higher



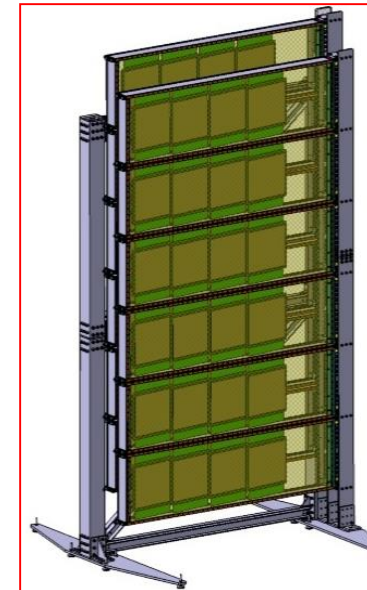


Back view incl.
inner wall

E: Static Structural +Schwerkraft
 Figure 4
 Type: Total Deformation
 Unit: mm
 Time: 1 s
 Deformation Scale Factor: 4,2e+002 (0.5x Auto)
 21.01.2022 11:17

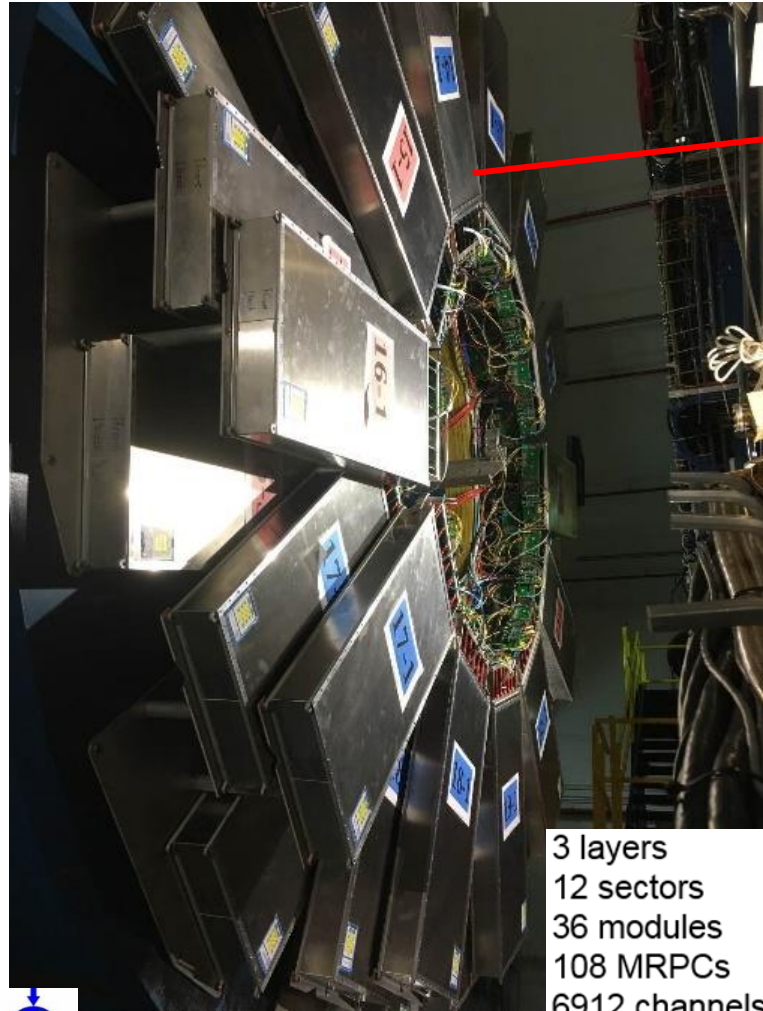


Mockup frame + 12 modules

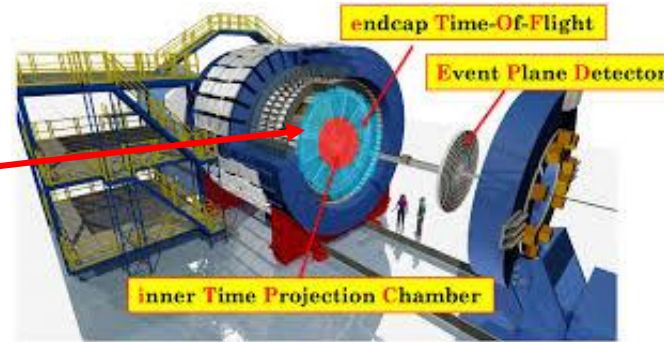


- TOF frame entered engineering design phase
- Outer module design complete (and tested in mCBM)
- Suspension for modules for low material budget and fast and easy mounting designed
- Stability calculations of the frame performed (ANSIS)
- Mockup frame for testing of module mounting procedure and infrastructure

- eTOF successfully operated in RUN 19/20/21 (BES II)



3 layers
12 sectors
36 modules
108 MRPCs
6912 channels

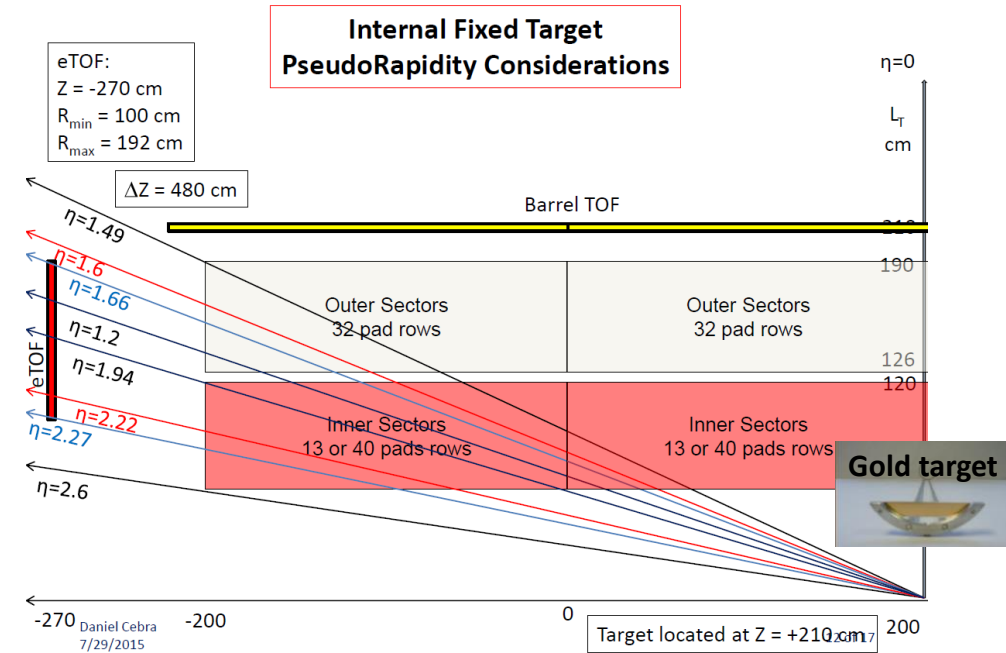


Fixed target mode

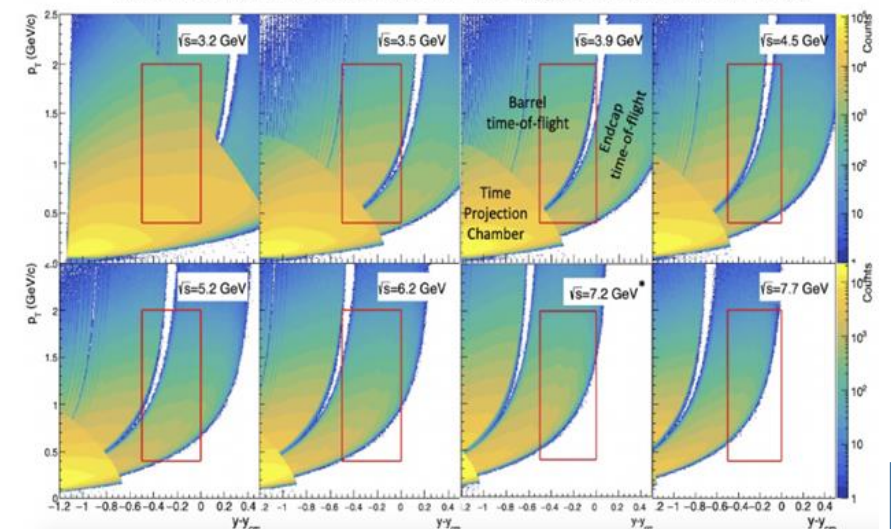
$\sqrt{s_{NN}}$ /GeV	# coll. Events	Year
3.0	2 B	2021
3.5	100 M	2020
3.9	50 M	2020
4.5	100 M	2020
5.2	100 M	2020
6.2	100 M	2020
7.7	50 M	2020
9.2	50 M	2021
11.5	50 M	2021
13.7	50 M	2021

Collider mode

$\sqrt{s_{NN}}$ /GeV	# coll. Events	Year
7.7	100 M	2021
9.1	150 M	2020
11.5	230 M	2020
14.6	320 M	2019
19.6	580 M	2019

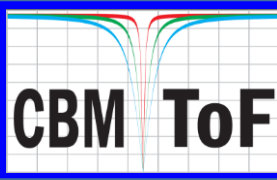


Proton fluctuations acceptance with $-0.5 < y_{CM} < 0$ analysis window in red

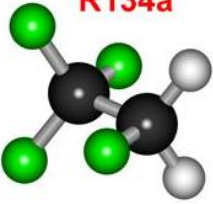




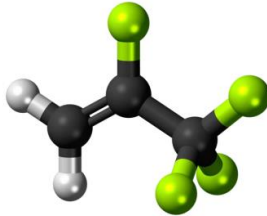
Alternative gas search for MRPCs



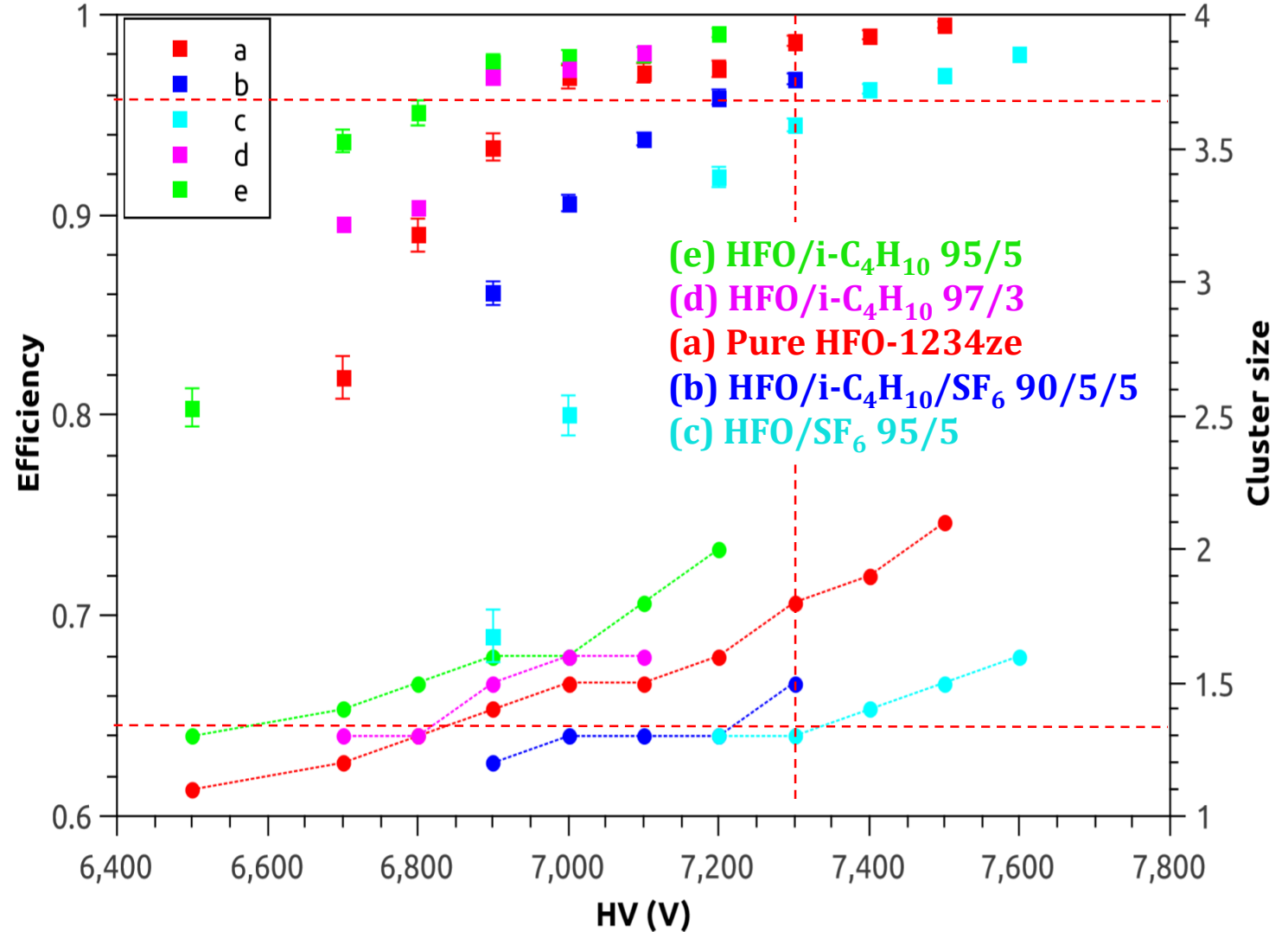
$C_2H_2F_4$ (GWP=1430)
R134a



$C_3H_2F_4ze$ (GWP=4)

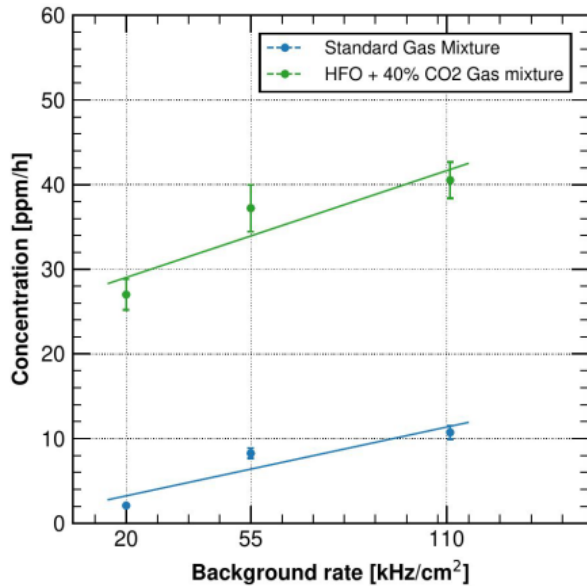


I. Deppner *et al.* Toward an environmental friendly operation of the CBM-TOF system. *Eur. Phys. J. Plus* 138, 1080 (2023)



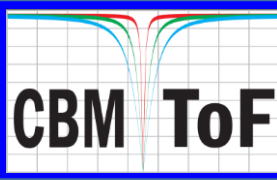
- Working point is shifted by about 2 kV in respect to traditional gas mixture
- Time resolution worse compared to std. gas mixture

R. Guida, B. Mandelli, G. Rigoletti





Environmental impact of TOF gas



Parameters for one CBM TOF refill (125 m³ gas)

gas	Isobutane	Reclin [®] R134a	Sulfurhexafluoride
chemical structure	i-C ₄ H ₁₀	C ₂ H ₂ F ₄	SF ₆
GWP	20	1430	22800
fraction	5%	90%	5%
partial volume [m ³]	6.25	112.5	6.25
density at 1013 mbar [kg/m ³] (15 °C)	2,5	4,4	6,2
portion [kg]	15.625	495	38.75
CO ₂ equivalent [tons]	0.047	707.9	910.6
price [Euro]		23800 (47.62 Euro/kg)	

Greenhouse Gas Comparison

Preventing emission of **1 kg (2.2 lbs) of SF₆** has the equivalent environmental impact as:

1 CBM-TOF refill

Removing 5 vehicles from the road for an entire year



500

or

Preventing the burning of 11 metric tons of coal



110

or

Eliminating the combustion of 54 barrels of oil



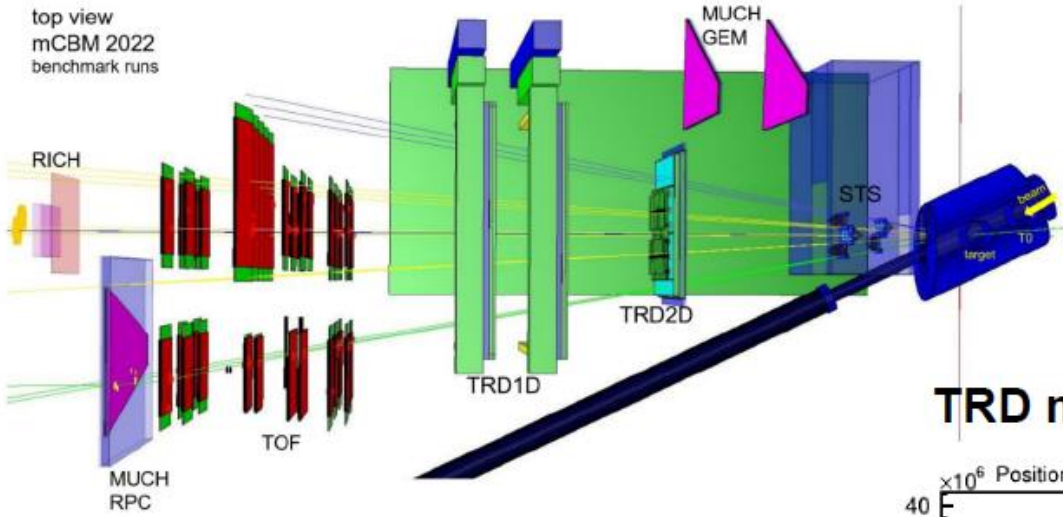
540

EE Switchgear Committee 2018

John G. Owens, 3M, *Greenhouse Gas Emission Reductions from Electric Power Equipment through Use of Sustainable Alternatives to SF₆*

due to the high GWPs ⇒ - Alternative gases (HFO)
- Reduction of SF₆
- Gas recycling

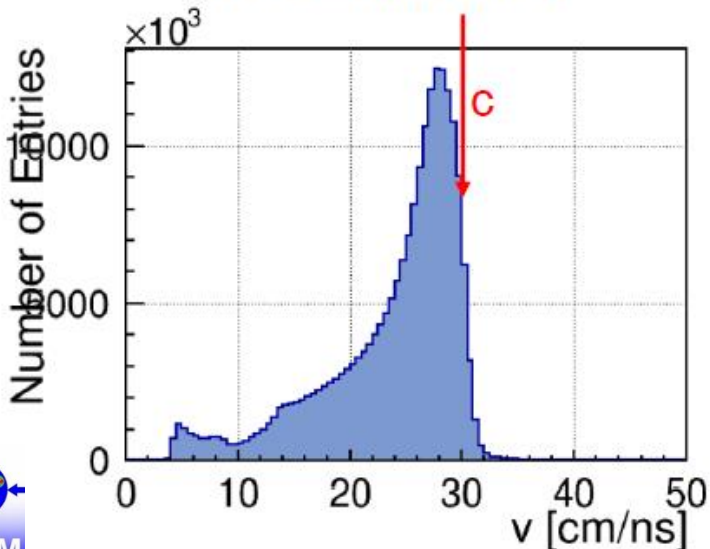
top view
mCBM 2022
benchmark runs



Run 2391

Data taken May 26, 2022
Duration: ~2h
5x10⁷ ions per spill, 10s spill,
400 - 500 kHz collision rate

TOF calibration



TRD matches

