# **STRONG** CMOS pixel sensors optimized for large ionizing dynamic

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# ABSTRACT

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Monolithic active pixel sensors (MAPS) are now well established as a technology for **tracking** charged particles[1], especially when **low material budget** is desirable. For such applications, sensors focus on spatial resolution and pixels with **digital output** or modest charge measurement ability are well suited. Within the European Union STRONG project focusing on experiments using hadrons, the TIIMM (Tracking and Ions Identifications with Minimal Material budget) joint research activity intends to expand **granular MAPS** capacity to energy-loss ( $\Delta E$ ) measurement for **ion species identification**[2].

# TIMM PROJECT

- The project targets to develop sensors for a wide signal range, covering minimum ionization particles up to heavily ionization ions, such as carbon at few 100s MeV/u.
- Technology: Tower Jazz 180nm
- Small prototypes ( $32 \times 16$  pixels)
  - TIIMM-0 has been fabricated in 2020.
  - TIIMM-1 will be submitted in Fall 2021.

## PIXEL STRUCTURE

The pixel architecture is based on a charge sensitive amplifier featuring a Krummenacher feedback[3], a comparator and time-over-threshold (ToT) architecture for the signal digitization[4].



#### Fig.2.1 TIIMM-0 pixel structure



### TIIMM-0:

- $\blacktriangleright$  Pixel pitch: 40 µm × 40 µm
- $\succ C_f: 1 \mathrm{fF}$
- $\succ$  ToT (6 bits)
- Trimming DAC (4 bits)
- in-pixel offset correction.
- $\succ$  ENC: 42 e<sup>-</sup> (extracted sim)
- **TIIMM-1:**   $\blacktriangleright$  Pixel pitch: 40 µm × 41.2 µm  $\triangleright C_f$ : 5fF  $\triangleright$  ToT (6 bits)









Fig.2.2 TIIMM-1 pixel structure

 $\bullet$ 

 AC coupling

 -compensation of the offset of the baseline of the CSA.

 ENC: 60 e<sup>-</sup> (extracted sim)





Fig.2.6 Pulse width of the comparator vs Qin (500 e<sup>-</sup>~300 ke<sup>-</sup>)

• The dynamic for the pulse duration is much larger than the pulse amplitude. (ToT for energy loss measurement, extracted sim)

PRELIMINARY TEST RESULTS (TIIMM-0)

# ANALOG PIXEL DESIGN

is decreased from 9.27 mV to  $1.11 \mu$ V. (TIIMM-1, extracted sim)

The simulation shows that the spread of the baseline after the AC- coupling



Fig.3 Schematic of CSA with the Krummenacher Feedback circuit

Pulse width of the CS	A output from Monte Carlo Simulation
Pulse width	spread vs Oin(500e <sup>-</sup> ~200ke <sup>-</sup> )

Qin <mark>∕ke</mark> ⁻	0.5	1	10	200
Mean/ns	395.8	490.1	2208	4083
Sigma/ <mark>ns</mark>	85.03	115.4	749.1	840.8
Sigma/Mean	21.48%	23.55%	33.93%	20.59%

-1		Sigma/ns	18.72	30.73	358.8	3559
	-1	Sigma/ns	18.72	30.73	358.8	3559
		QIII/Ke	0.5	I	10	200

• For the pulse width of signal, the mean value and the sigma value increases with the Qin from 1ke<sup>-</sup>, and the value of sigma/mean seems to



Fig.4.1 Analogue output of the CSA with different input charge.
The pulse width increases with •



Fig.4.2 Image with digital readout test

Image created with test signals

## the input charge.

injected into the pixels.

# **CONCLUSION & PERSPECTIVES**

# ACKNOWLEDGEMENT

- The Functionality of the ToT concept to measure the of energy loss is validated in the fabricated prototype TIIMM-0.
- Optimized design for larger dynamic (10<sup>3</sup>) and smaller relative fluctuation of the pulse width (10%) is applied in the new prototype TIIMM-1
- The TIIMM-1 with depleted sensitive layer will be fabricated in the Q4 of 2021. And the test convolution of charge sharing & pixel dynamic will be carried out in 2022.

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