



# Characterization of a large LGAD sensor for proton counting in particle therapy

**O. A. Marti Villarreal**, G. Peroglio, A. Vignati, S. Giordanengo, F. Mas Milian, M. Ferrero, M. Abujami, C. Galeone, O. Hammad Ali\*, M. Centis Vignali\*, G. Borghi\*, F. Ficorella\*, R. Cirio, V. Monaco, R. Sacchi

\* Fondazione Bruno Kessler (FBK)



# Outline

- **Motivation**
- **Laboratory characterization**
  - > MoVEIT 2020 FBK's production
  - > Static characterization of LGAD sensors (current-voltage, capacitance-frequency, and capacitance-voltage)
  - > Summary
  - > Transient Current Technique (TCT) test
- **Conclusions**

## Motivation

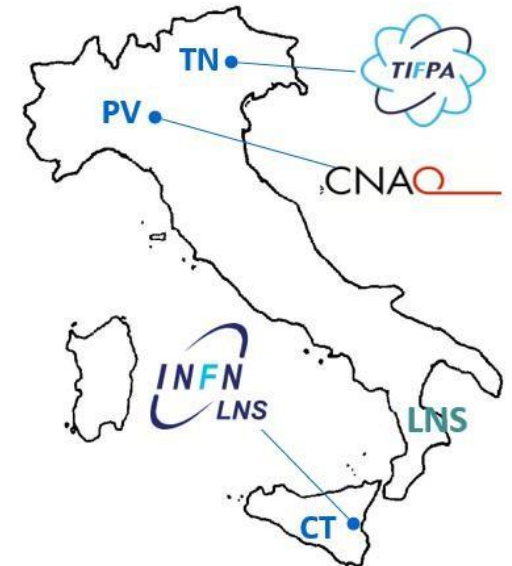
*Move IT* : Modeling and Verification for Ion beam Treatment planning  
(INFN)



Implementation of advanced radiobiological models in ion TPS, experimental verification in-vitro and in-vivo

One device is being developed based on Ultra Fast Silicon Detectors:

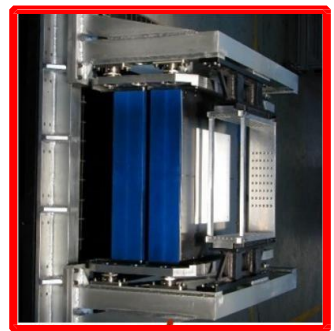
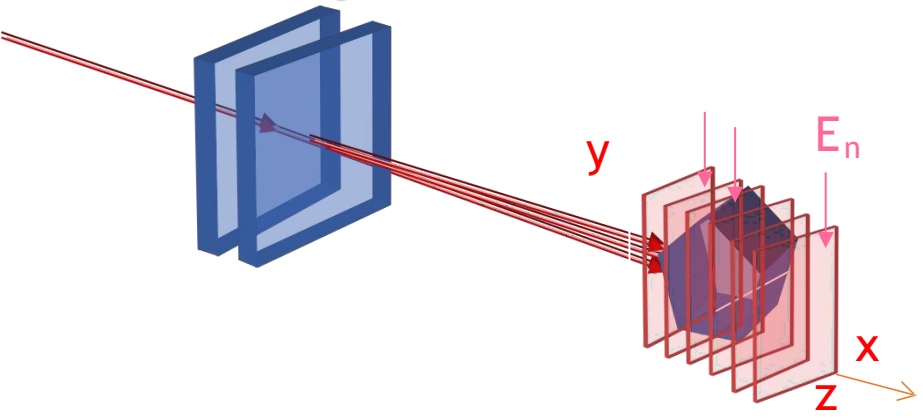
1. to directly count individual protons
  - area  $3 \times 3 \text{ cm}^2$ ;
  - up to fluence rate of  $10^8 \text{ p/s} \cdot \text{cm}^2$  (with error  $< 2\%$  : clinical requirement);
  - segmented in strips (beam projections in two orthogonal directions).



For additional details <https://www.tifpa.infn.it/projects/move-it/>

# Motivation (Cont.)

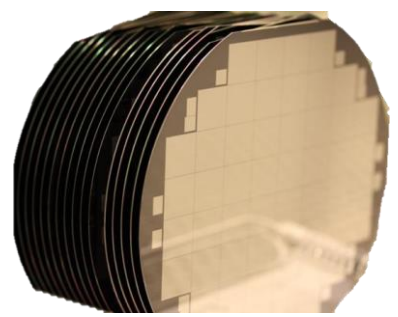
## Monitor System



## IONIZATION CHAMBER



- Robust
- Simple construction and readout
- Large sensitive area allowed
- Radiation resistance



## SOLID STATE DETECTORS

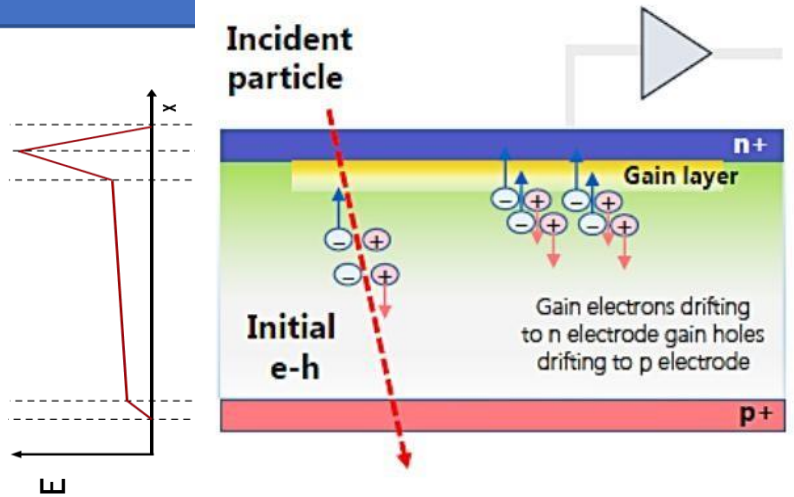


- Slow collection time ( $\sim 100 \mu\text{s}$ )
- Low sensitivity ( $10^4$  protons/s)
- Dependance on beam energy and environmental parameters

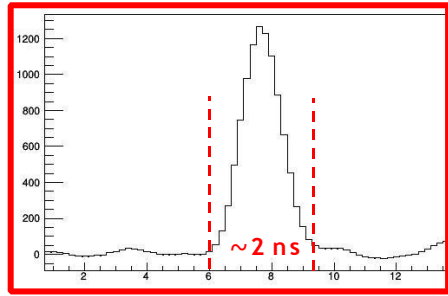
- Fast collection time ( $\sim \text{ns}$ )
- Excellent time resolution ( $< 100 \text{ ps}$ )
- Good sensitivity (single protons)

## Low Gain Avalanche Detectors (LGADs)

$E \sim 300 \text{ kV/cm}$   
e-/h avalanche multiplication



- fast signal duration (1-2 ns)  
Single particle detection capability



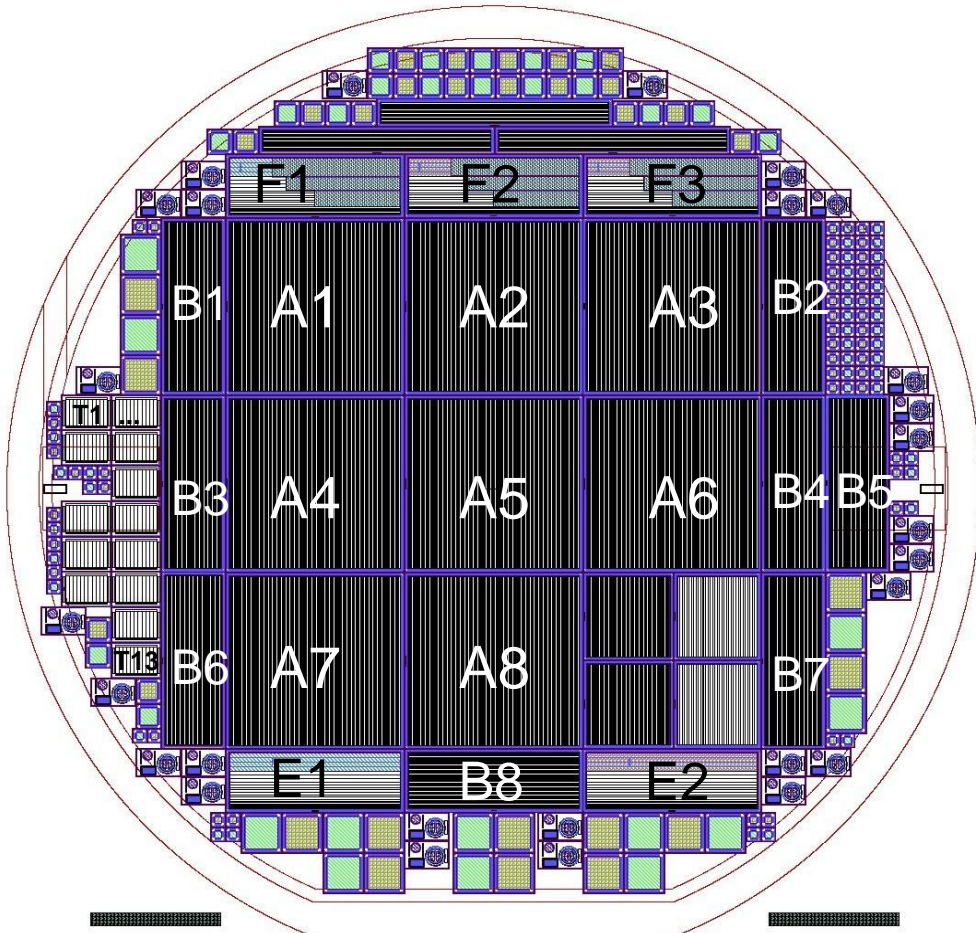
- Excellent time resolution (tens of ps)  
Optimal for Energy measurement using ToF techniques



- Radiation resistance
- Pile-up effects

# Laboratory characterization

## MoVEIT 2020 FBK's production



Wafer n.	Dopant	Substrate	Dose P <sub>gain</sub>	Carbon	Diffusion	Thickness (μm)
1	Boron	Epi	2.4	YES	L	45
2	Boron	Epi	2.4	YES	L	45
3	Boron	Si-Si	2.4	YES	L	55
4	Boron	Si-Si	2.4	YES	L	55
5	Boron	Si-Si	2.4	YES	L	55
6	Boron	Si-Si	2.4	YES	L	55
7	Boron	Si-Si	2.4	YES	L	55
8	Boron	Si-Si	2.45	YES	L	55
9	Boron	Si-Si	2.45	YES	L	55
10	Boron	Si-Si	2.45	YES	L	55
11	Boron	Si-Si	2.45	YES	L	55
12	Boron	Si-Si	2.45	YES	L	55
13	Boron	Si-Si	2.45	YES	L	55
14	Boron	Epi	2.4	YES	L	45

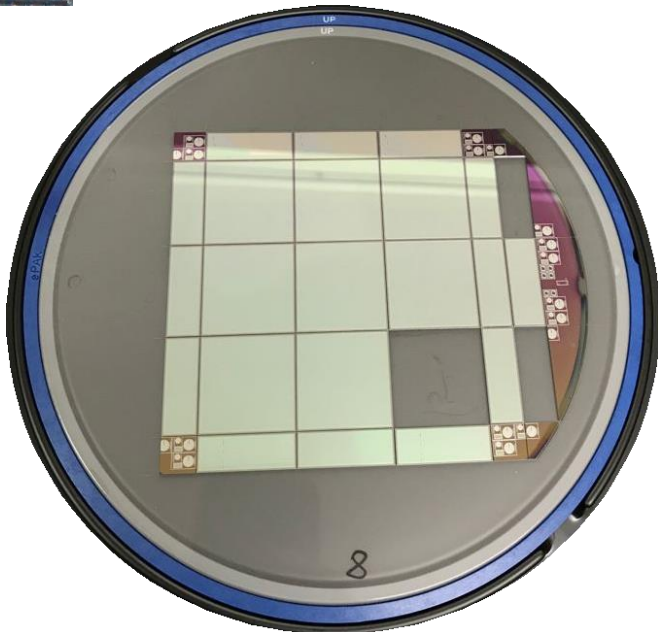
## Detectors used for proton counting

not  
 to  
 scale

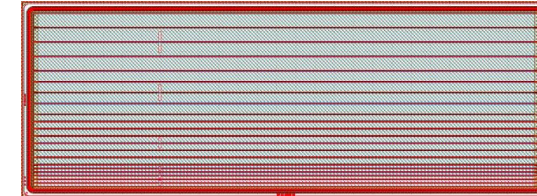


Type A  
 -> Large area: 2.74 x 2.74  
 cm<sup>2</sup>  
 -> 146 strips

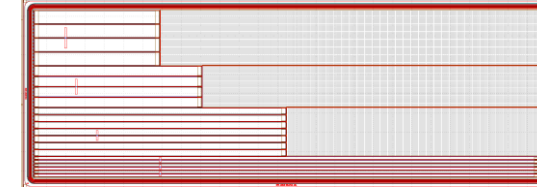
Dimension of the metal:  
 (NG) Strip 1,2(160 μm x 26260 μm)  
 (G) Strip 3 - 1 4 6 (160 μm x 26260 μm)  
 Pitch: 180 μm



## Detectors used for testing



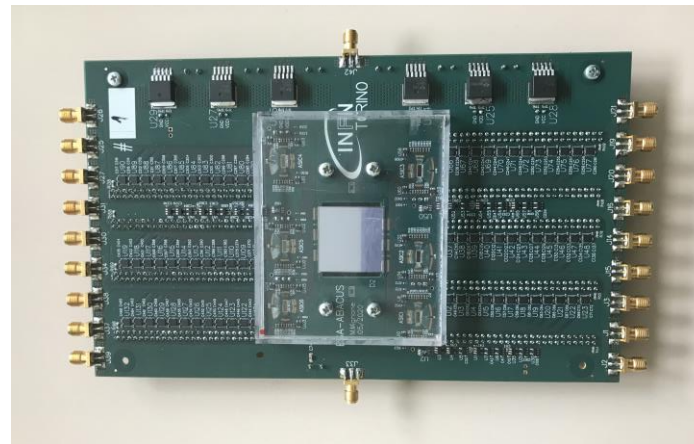
Type E



Type F



Type B

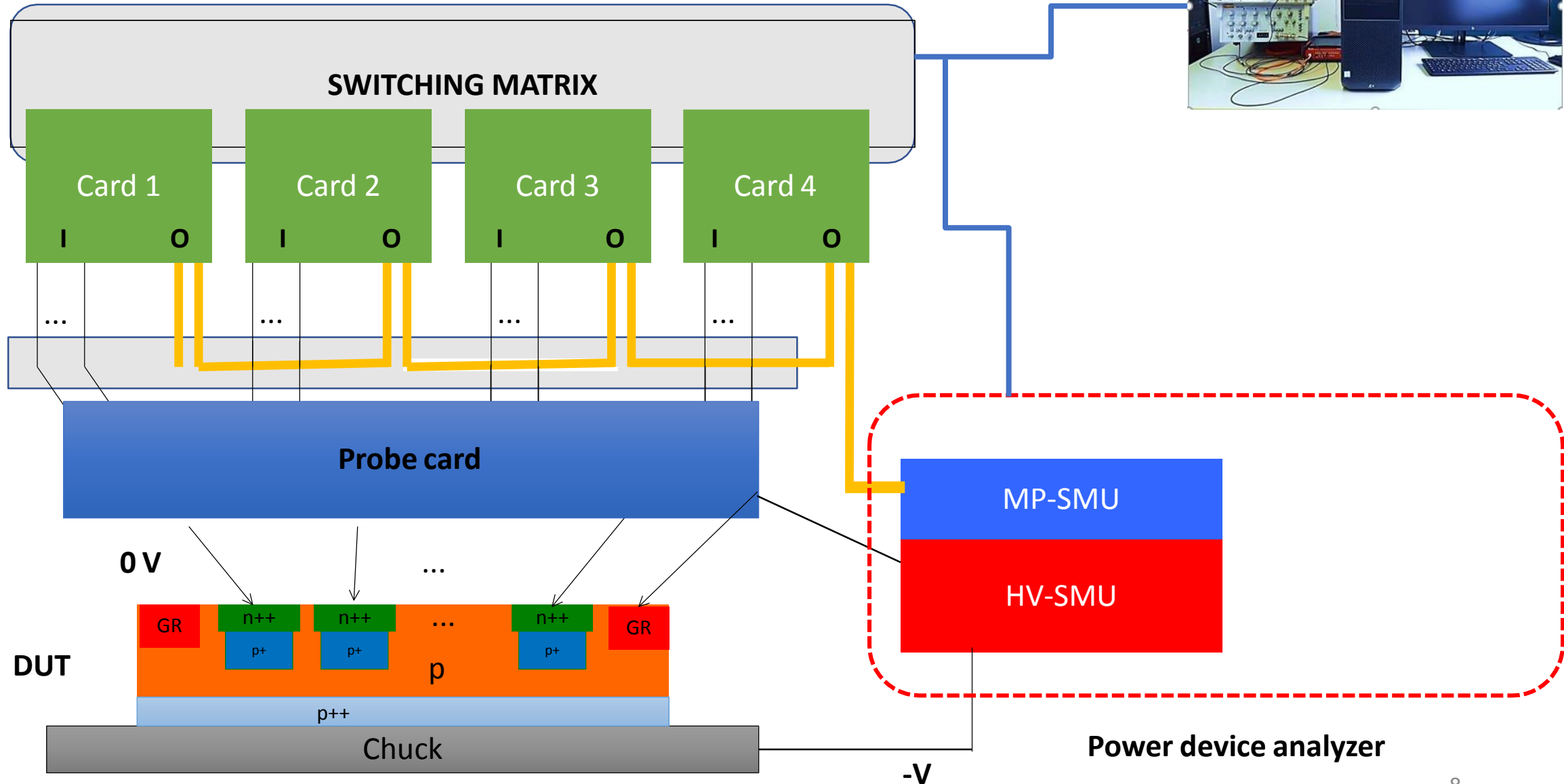


**ESA\_ABACUS** frontend  
 board + **Detector Type A**  
 Final counter prototype

# Experimental setup

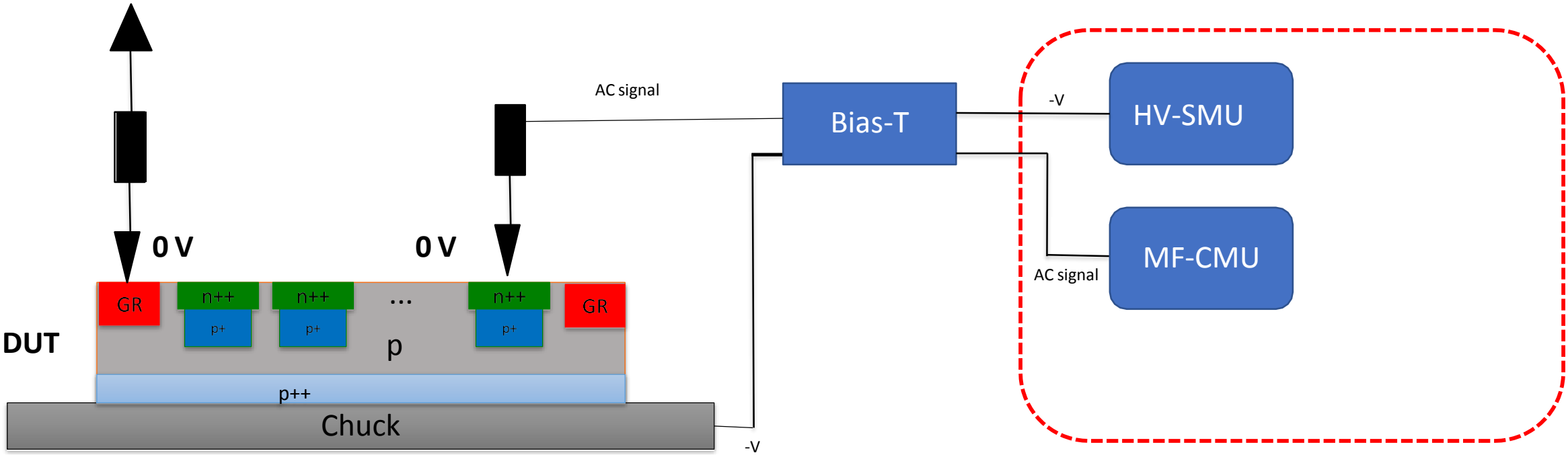
- > **Switching MATRIX and a dedicated probe card (current-voltage)**
- > **Manipulators (capacitance-frequency and capacitance-voltage)**
- > **Elastomer (current-voltage)**
- > **Transient Current Technique (TCT) test (interstrip distance)**

# Experimental setup using the Probe card





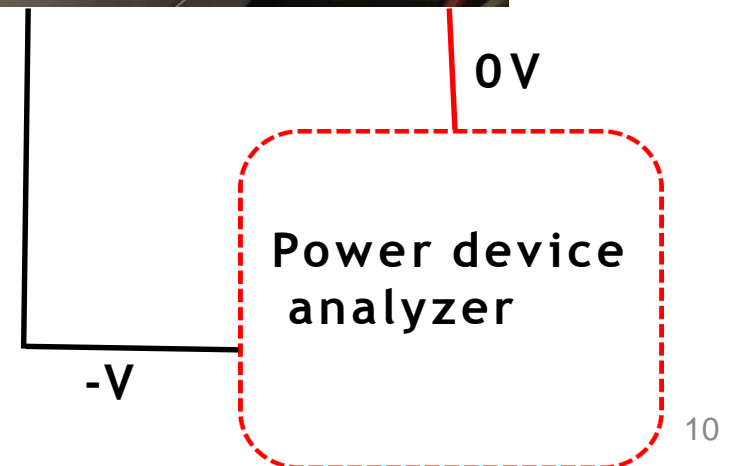
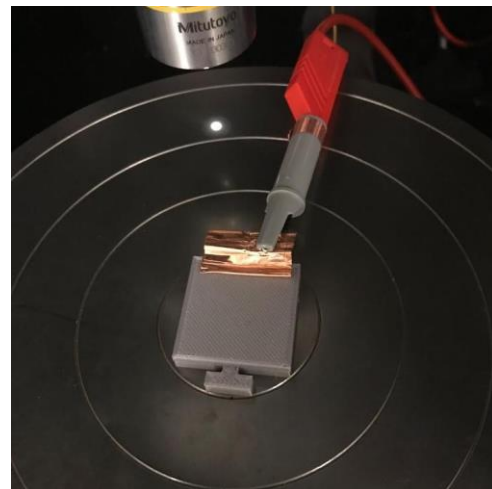
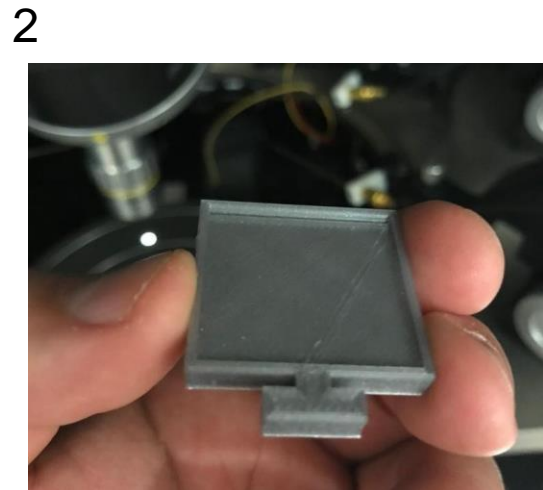
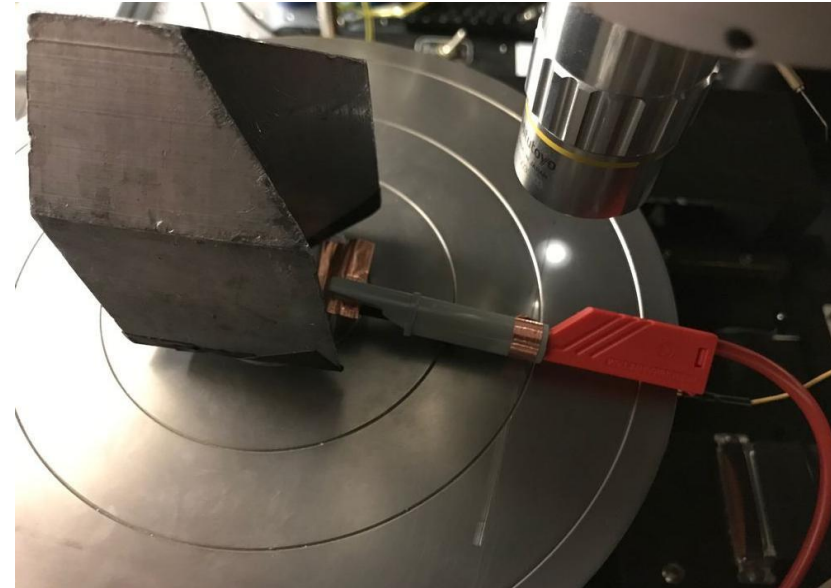
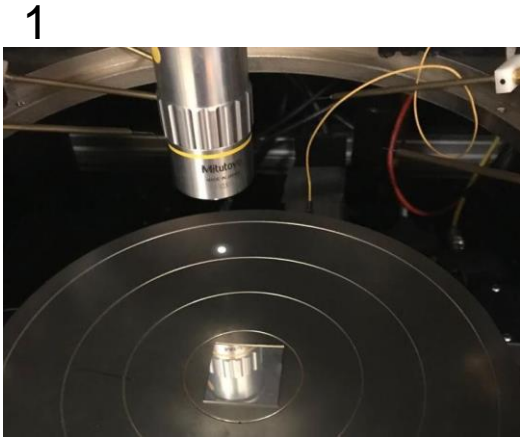
# CV/Cf measurement in LAB



The neighboring strips+GR to the strip that we are measuring were grounded.

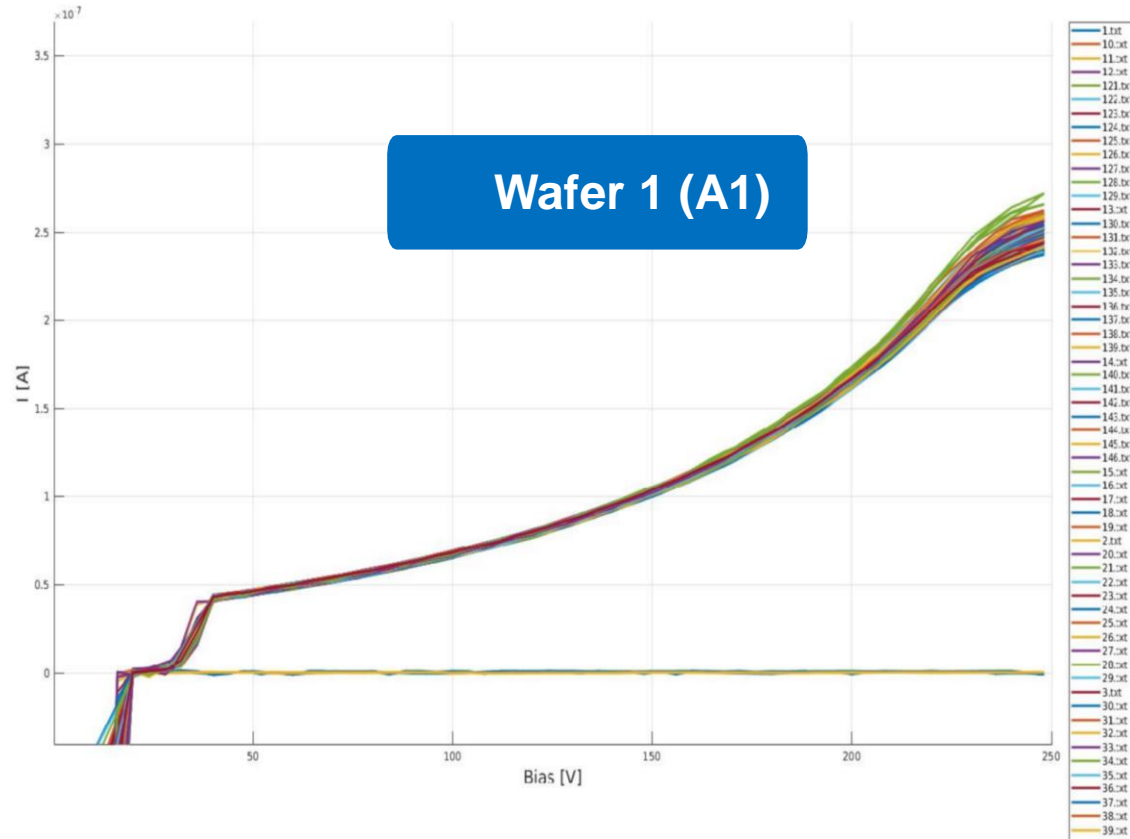
# Experimental setup using the elastomer

Process

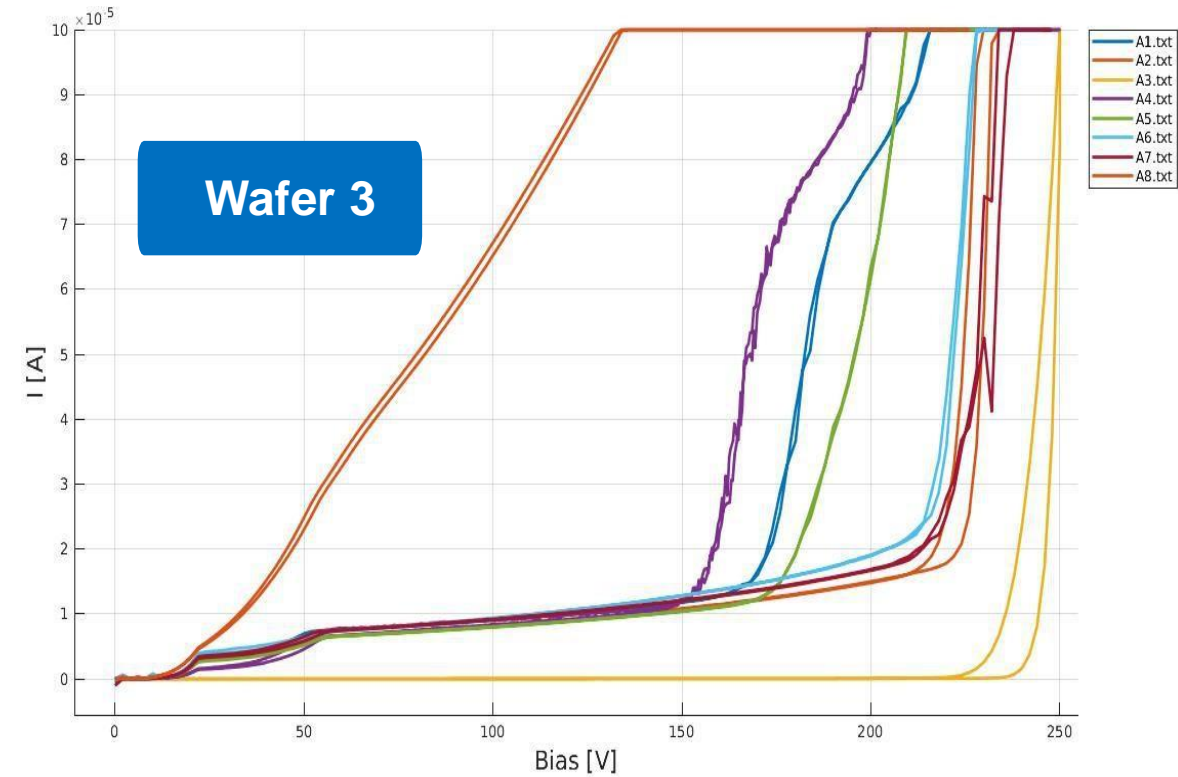


# Example of some IV

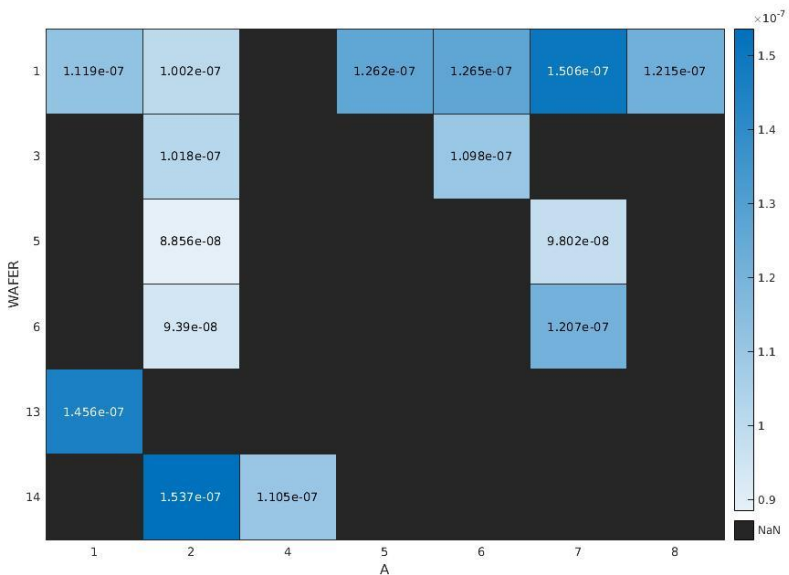
## Probe card measurements



## Elastomer measurements

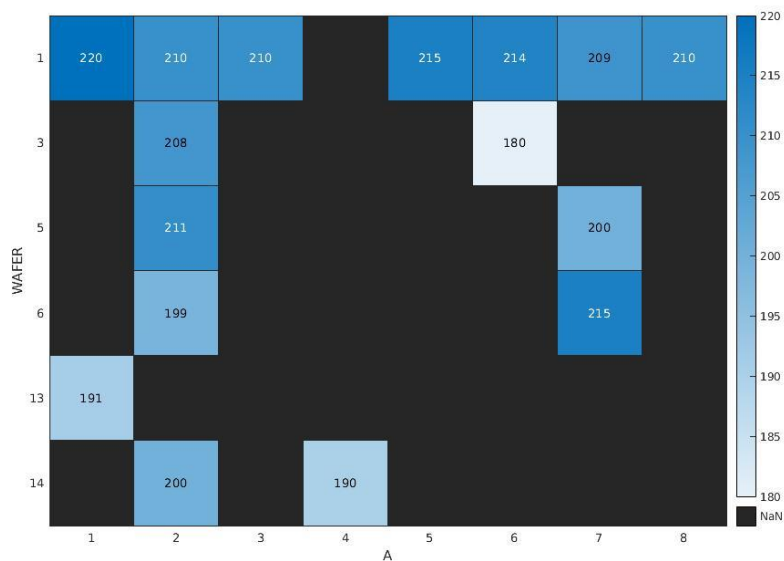


### Leakage current (A) at 160 V

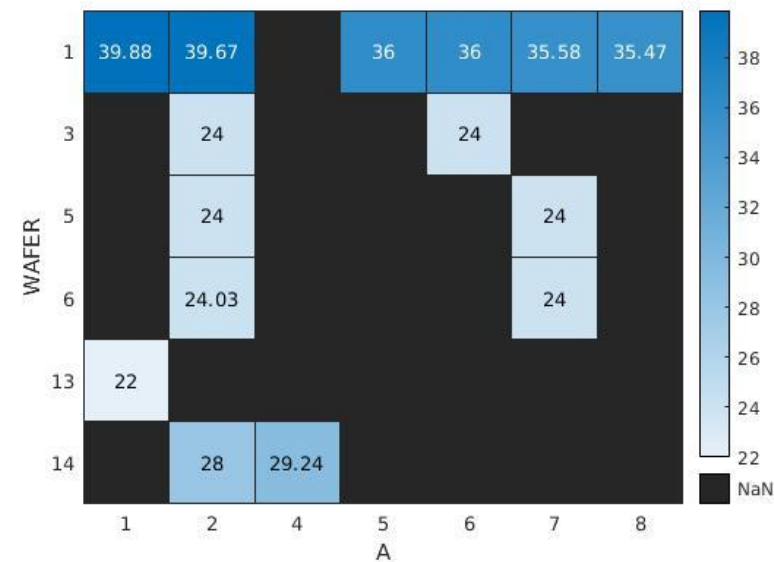


### Breakdown Voltage (V)

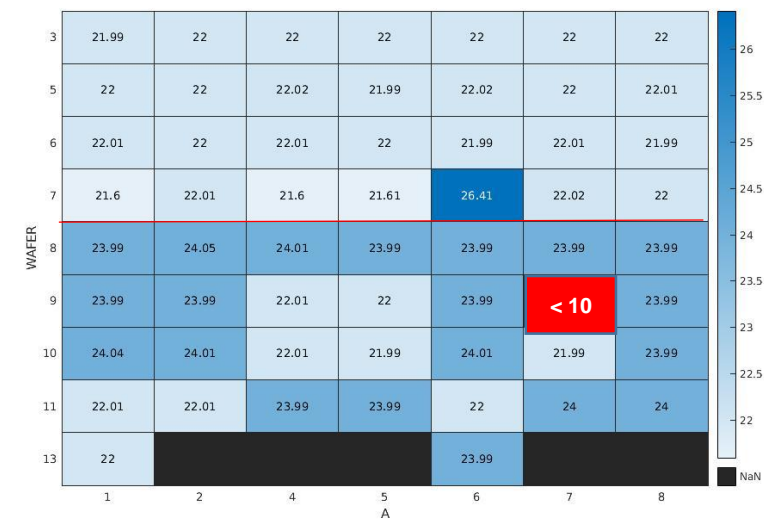
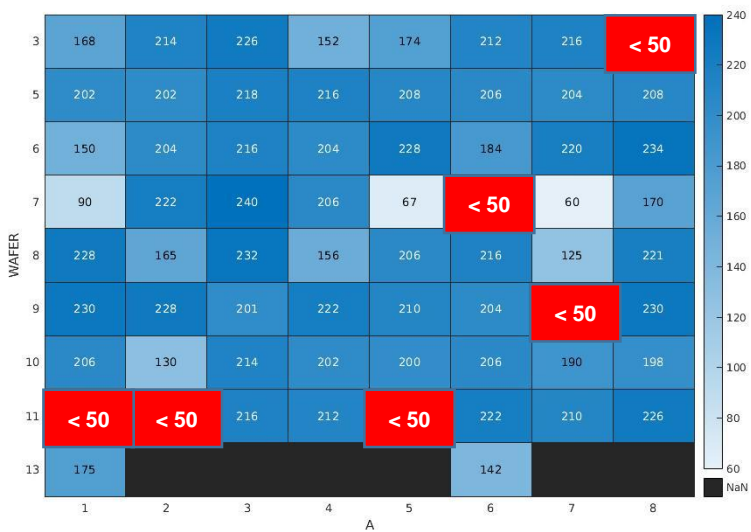
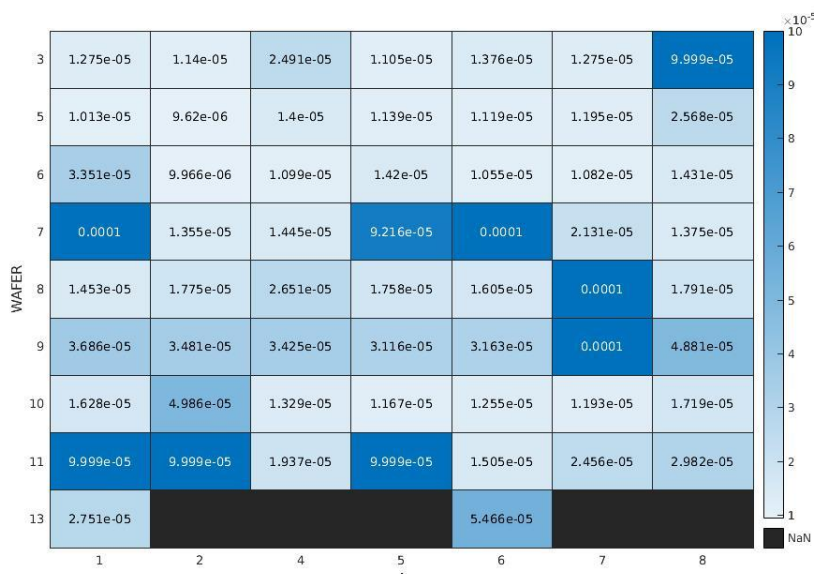
#### Probe card measurements



### Depletion Voltage (V)

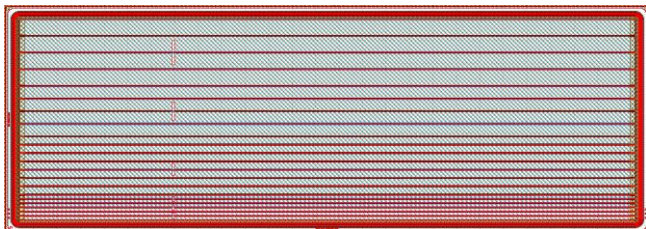
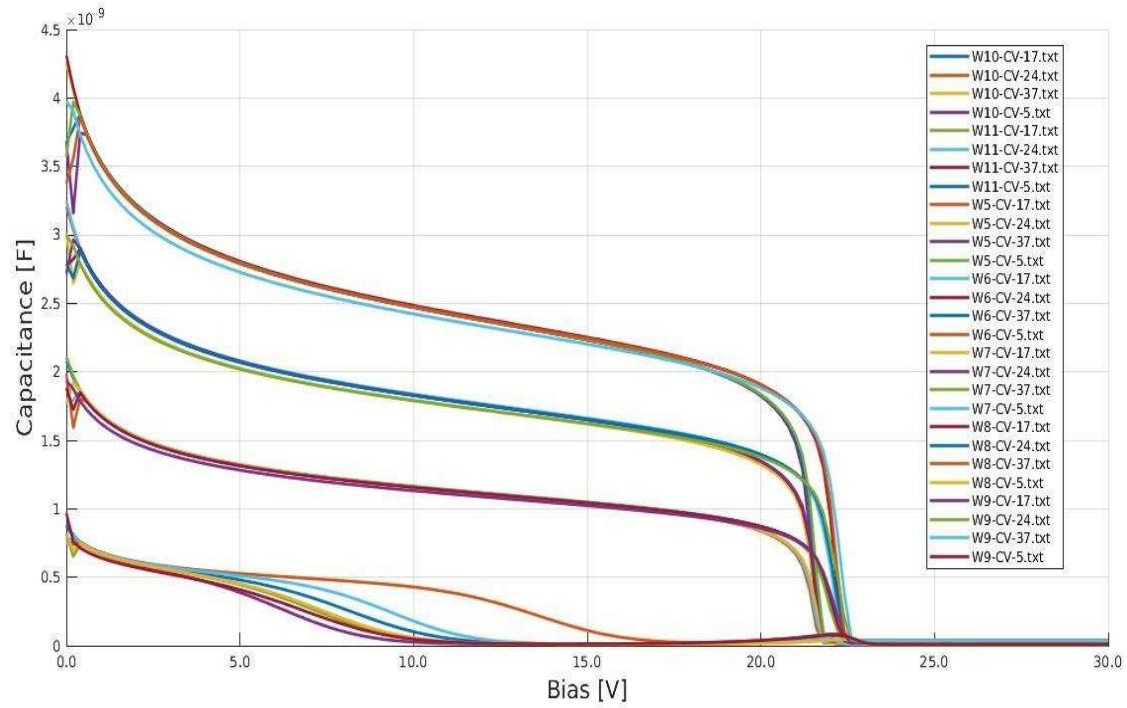


#### Elastomer measurements

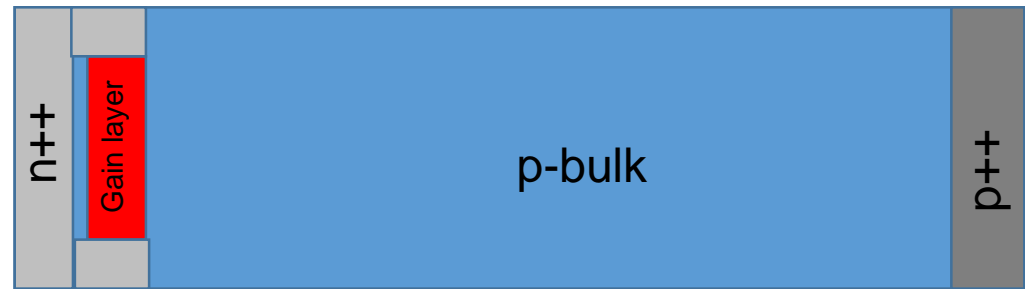
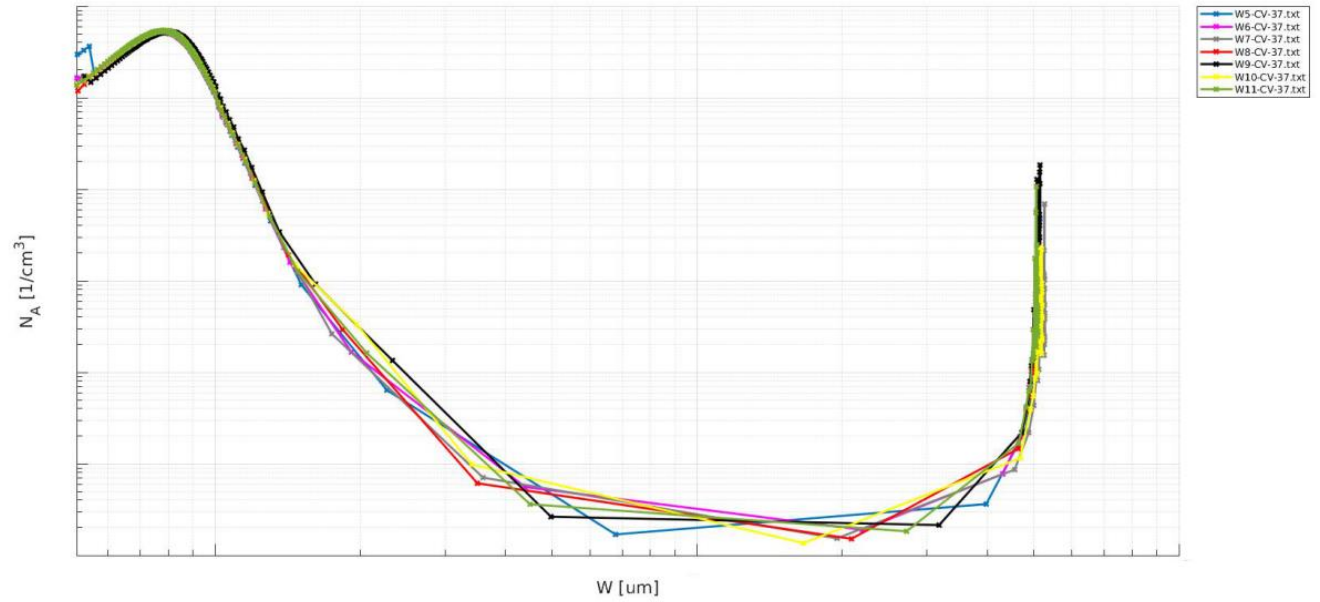




# Capacitance vs. Bias Voltage



# Doping Profile



not  
to  
scale

## Summary

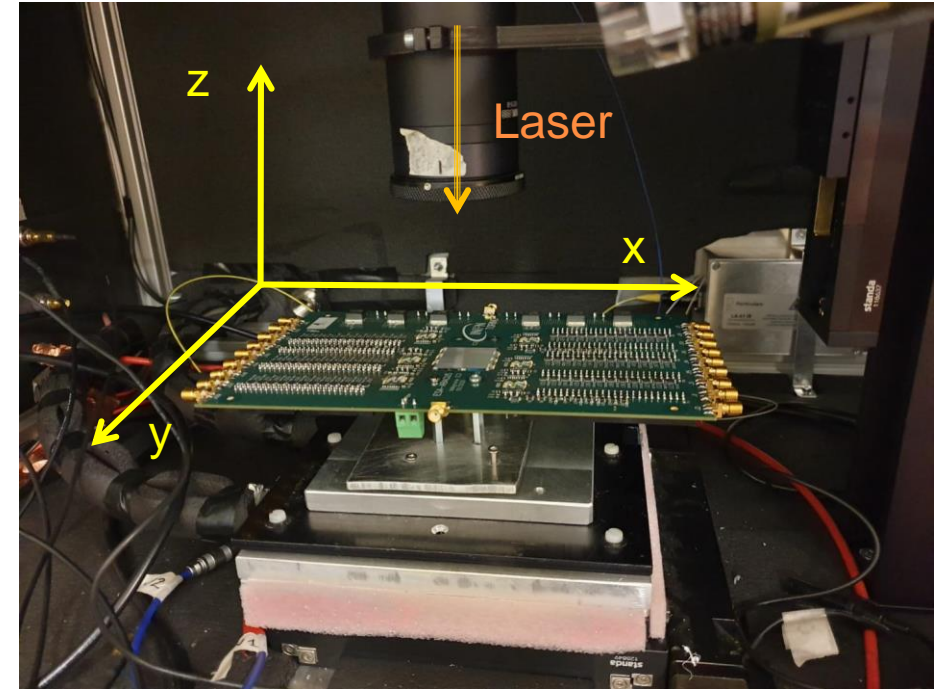
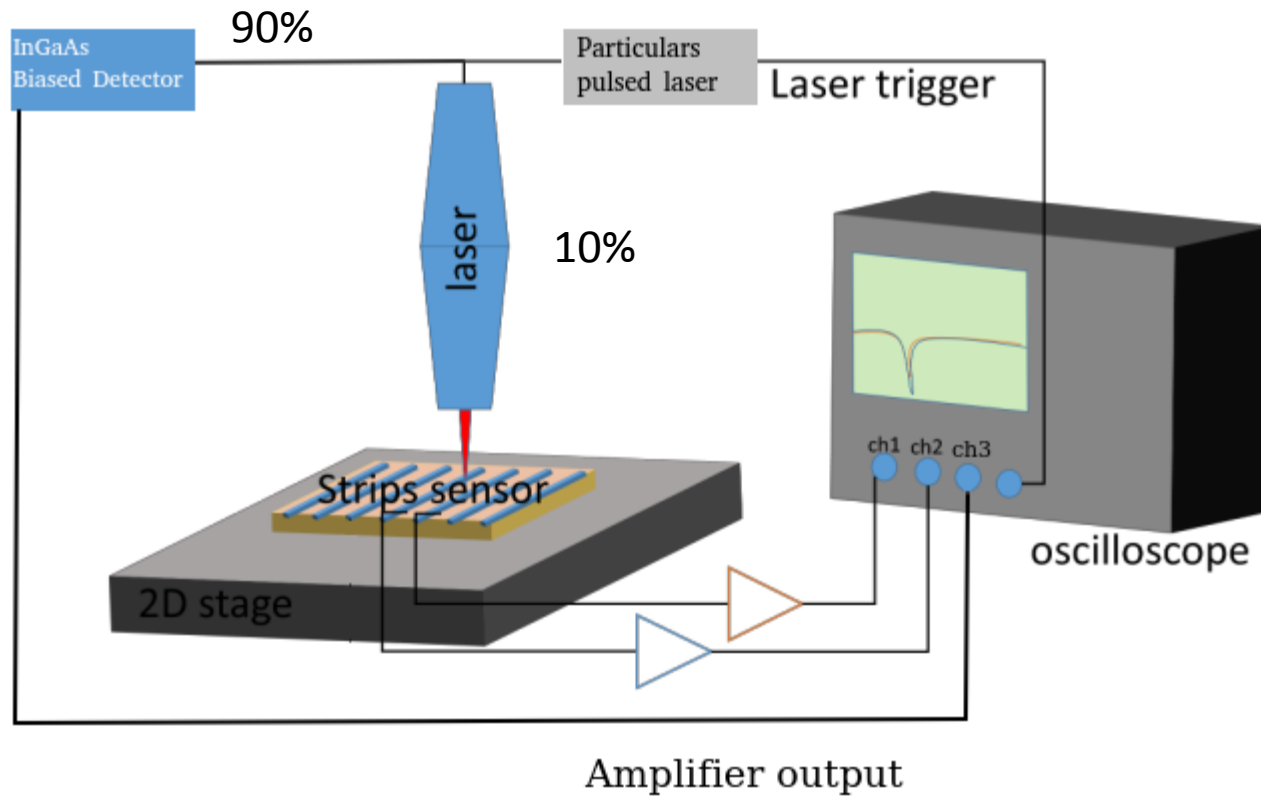
### Elastomer

Bad sensors	Total sensors Tested	% Bad sensors
22	66	33.33

## Probe Card

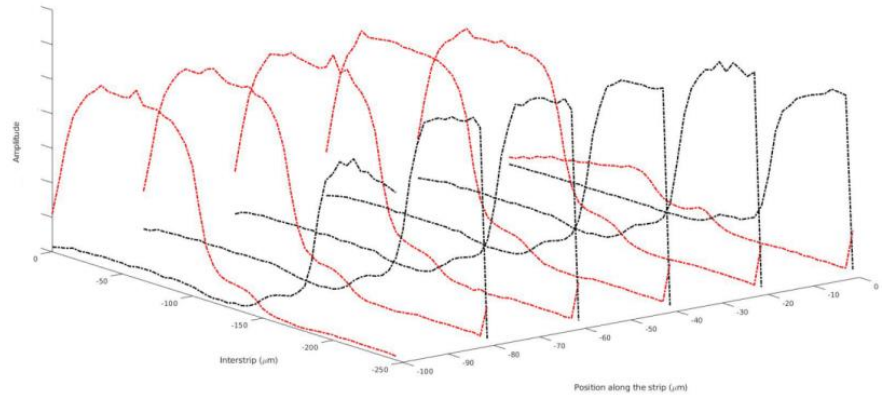
Sensor	Bad Strips (UNITO)	Bad Strips (FBK)
<a href="#">W1-A1</a>	/	/
<a href="#">W1-A2</a>	/	/
<a href="#">W1-A3</a>	/	/
<a href="#">W1-A5</a>	83	82,83
<a href="#">W1-A6</a>	/	/
<a href="#">W1-A7</a>	/	/
<a href="#">W1-A8</a>	/	/
<a href="#">W3-A2</a>	/	/
<a href="#">W3-A6</a>	/	/
<a href="#">W5-A2</a>	/	/
<a href="#">W5-A7</a>	/	/
<a href="#">W6-A2</a>	/	/
<a href="#">W6-A7</a>	/	/
<a href="#">W13-A1</a>	12,22,23	12,22,23
<a href="#">W14-A2</a>	70	70
<a href="#">W14-A4</a>	/	/
<b>Yield</b>	99.79	99.74
<b>Yield (All production)</b>	-	89.40

# Experimental setup scheme

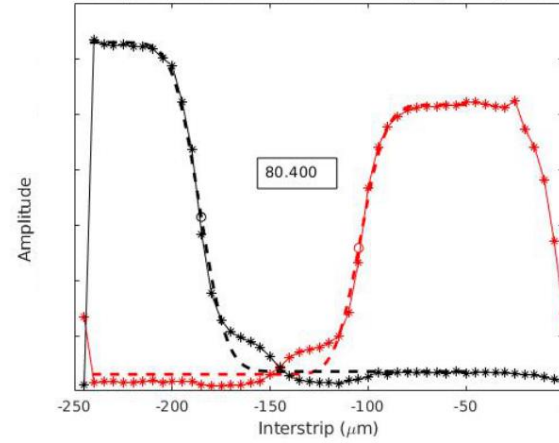


# TCT measurements

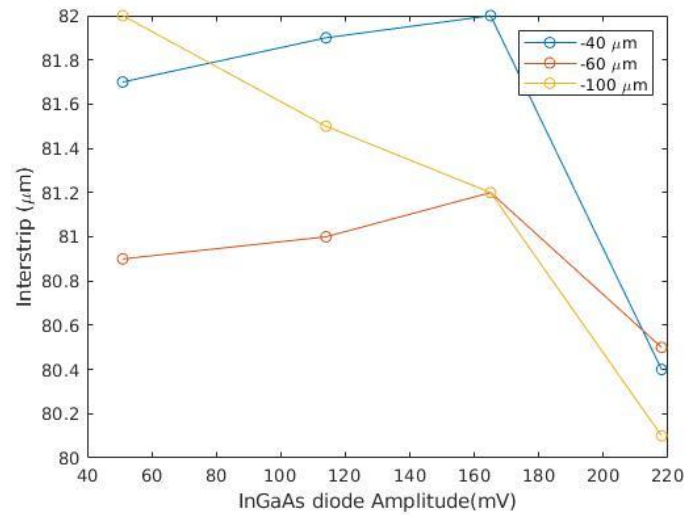
# Interstrip measured for a fixed bias voltage



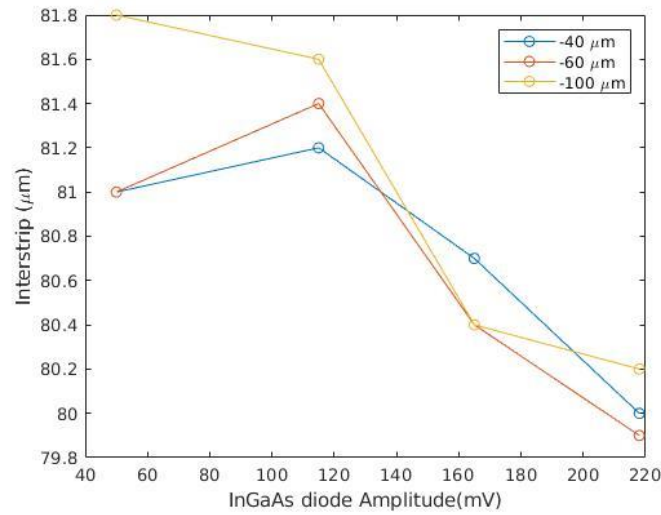
Interstrip distance calculation for -40 ( $\mu\text{m}$ ) along the strip



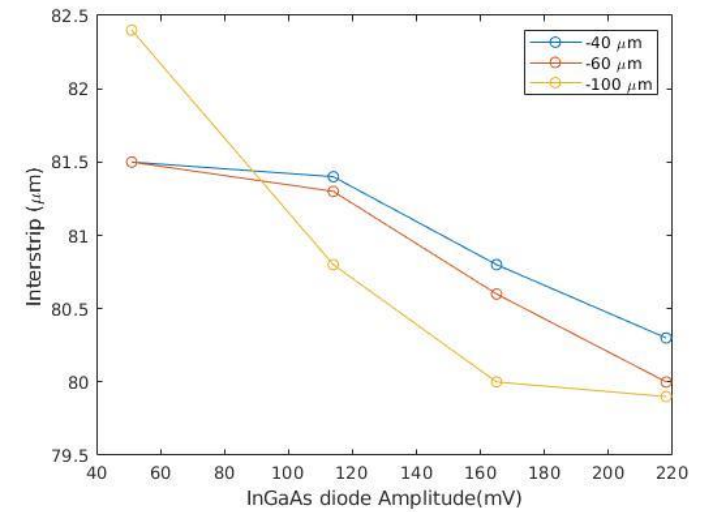
174.6 V



199.5 V



224.6





## Conclusions

- A global yield ratio between working strips over the total number of strips measured in the entire production of 89.4% were found;
- The average full depletion voltage obtained was 22.12-23.47 V and 34.98 V for Si-Si and Epi wafer, respectively and a mean breakdown voltage for good sensors measured on the backplane of about 212 V were found;
- From the selection of 16 sensors from different wafers we found a consistency between the measurements taken at FBK and at the University of Torino, where the yields were 99.74% and 99.79% respectively;
- The inter-strip distance measured was  $80.8 \mu m$ , 22 % larger than the nominal no-gain distance and has a small dependence on bias voltage or the signal amplitude;
- The laboratory characterization showed good results and prepared the groundwork for the selection of the best set of sensors to be tested on clinical proton beams.



# Acknowledgments

This work was financed by the INFN CSN V (MoVe-IT project), Ministero della Ricerca, PRIN 2017, project “4DInsiDe” (MIUR PRIN 2017L2XKTJ) and by the European Union’s Horizon 2020 Research and Innovation funding program (Grant Agreement no. 669529-ERC UFSD669529). In addition, it has been supported by MIUR Dipartimenti di Eccellenza (ex L.232/2016, art.1, cc. 314, 337). We kindly acknowledge the dedicated collaboration of FBK and the UFSD group in this research.



# Thank you!