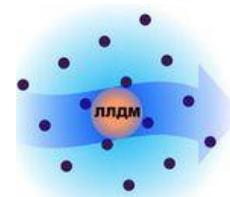




12th International Conference on
**POSITION SENSITIVE
DETECTORS**



Laboratory of luminescent and
detector materials.
NRC "Kurchatov institute"



NRC "Kurchatov institute" - IREA

Composite GYAGG-based scintillation screen for neutron detection

Dr. Ilia Komendo

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2 - NRC "Kurchatov Institute", Moscow

3 - NRC "Kurchatov Institute" – IREA, Moscow

4 - Atomtex SPE, Minsk

Scintillation screens in neutron imaging

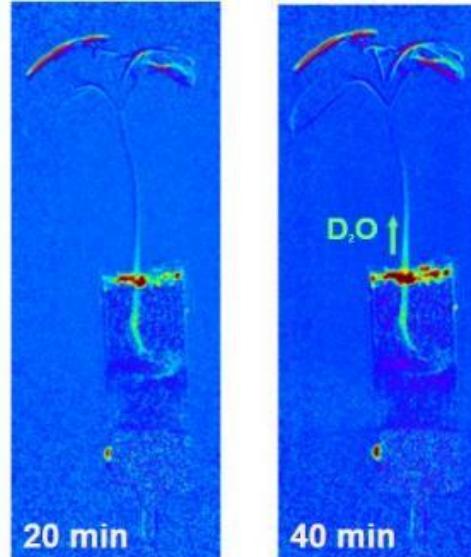
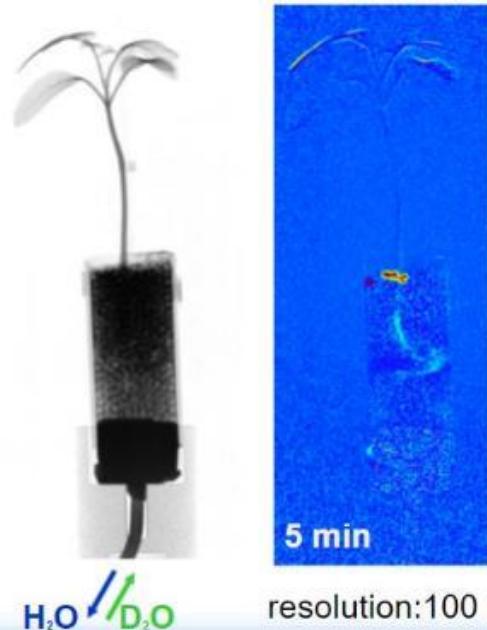
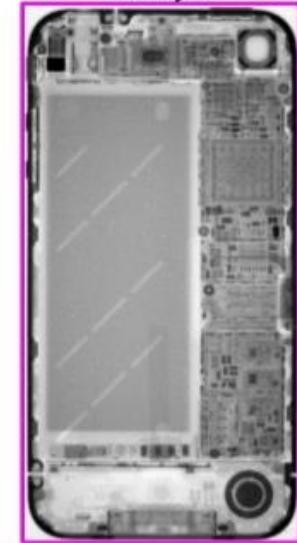
Neutron radiography and tomography are non-destructive research methods.

Images contrast is complementary to x-ray radiography

Neutrons



X-rays



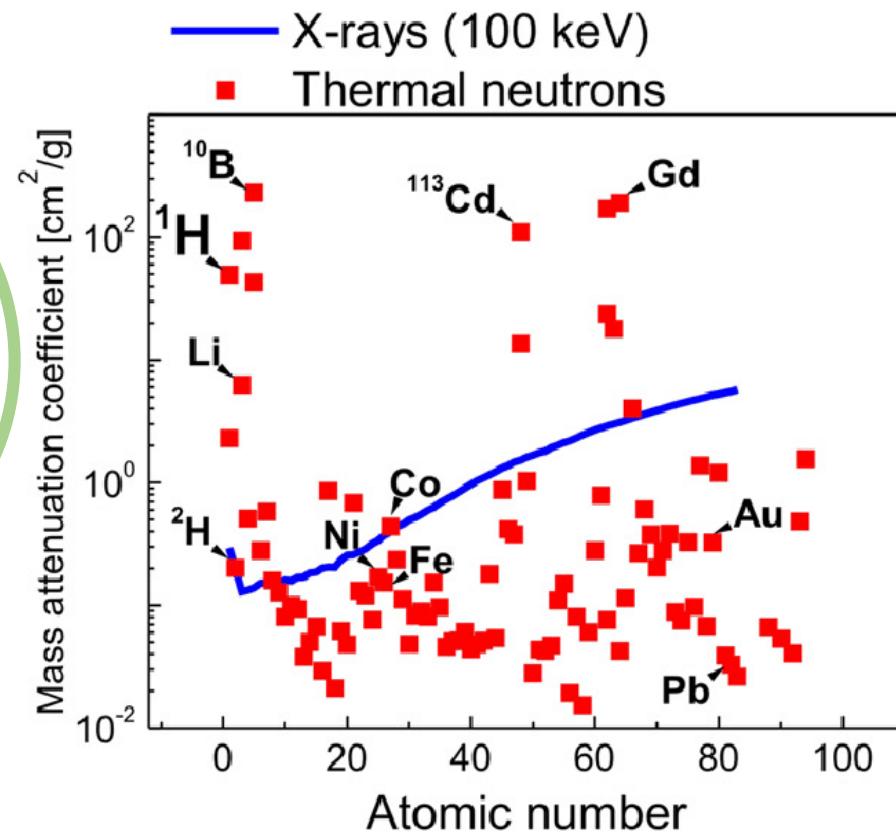
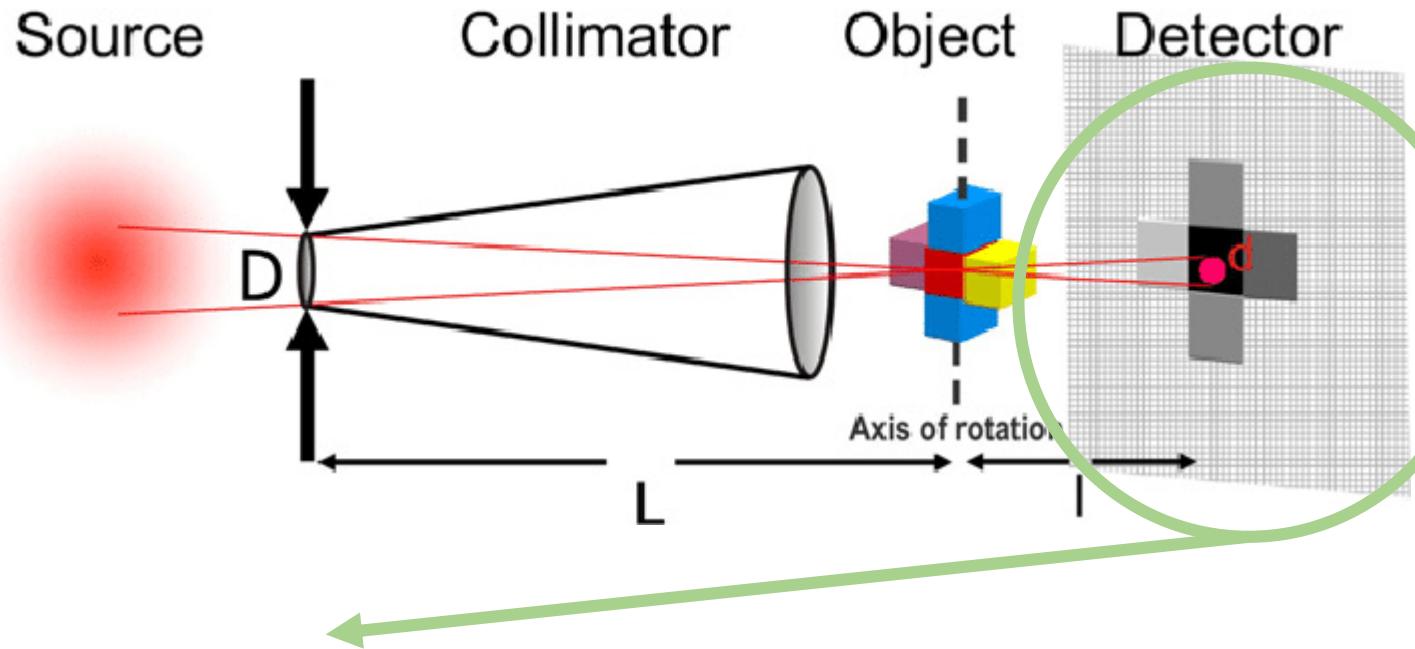
;

resolution: 100 μm; exposure: 10 s ;



Images from: IAEA Neutron Imaging training course

Principles of neutron imaging



Detector - Scintillation screen

Fast decay time – fast readout

Bright – less exposure time

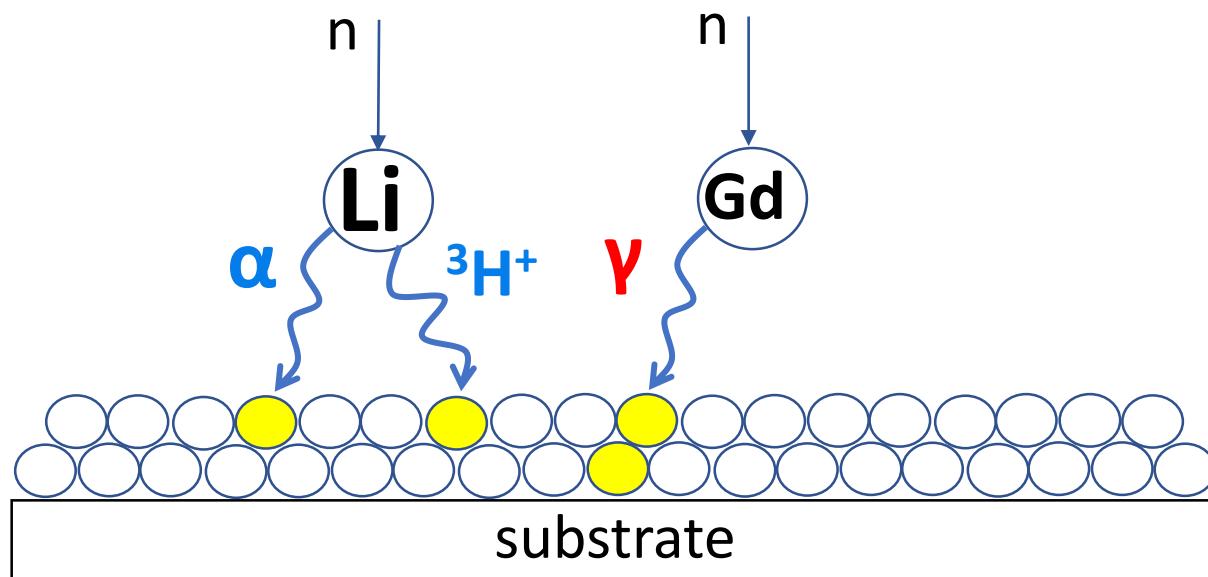
Good spatial resolution – more details are distinguishable

Scintillation screen composition

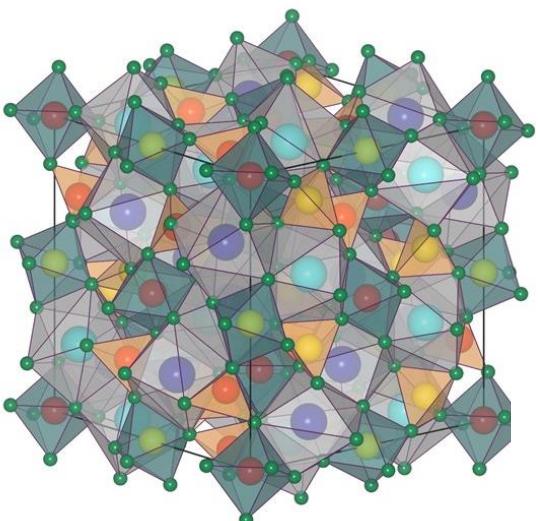
Neutron absorber (Li-containing)



Scintillation pigment (Gd-containing)



Scintillation pigments - GYAGG

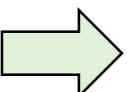


Scintillator	$\rho, \text{ g/cm}^3$	LY, ph/MeV	$\tau_{\text{sc}}, \text{ ns}$	$\lambda_{\text{max}}, \text{ nm}$
$\text{Gd}_3\text{Al}_2\text{Ga}_3\text{O}_{12}:\text{Ce}$	6.67	40 000	~60	520
$\text{Gd}_{1.2}\text{Y}_{1.8}\text{Al}_2\text{Ga}_3\text{O}_{12}:\text{Ce}$	~6	up to 60 000	~60	520
$\text{Gd}_{1.2}\text{Y}_{1.8}\text{Al}_2\text{Ga}_3\text{O}_{12}:\text{Tb}$	~6	~200 000	~3*10 ⁶	500, 550

See our article: M.Korzhik *et al.* *Journal of Luminescence*, 234, 117933, (2021)

Ce-doped

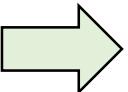
Fast decay kinetics



Operation at high beam load in pulse mode & Time of flight detectors

Tb-doped

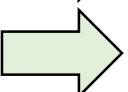
High light yield



Low exposure time

Gd-containing

Effective neutrons absorption



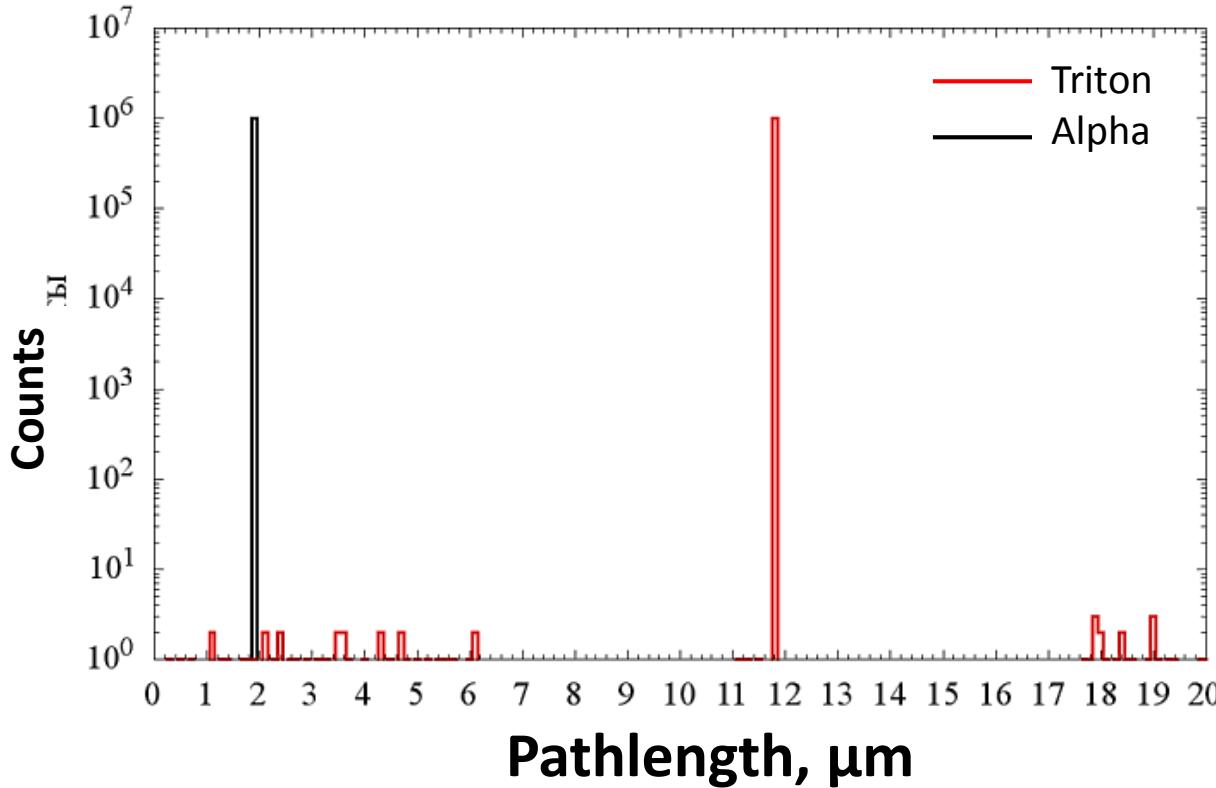
Thin scintillator layer with small particle size to improve spatial resolution

Scintillator and neutron absorber particle sizes calculation

The modeling was performed in GEANT4 (CERN) software

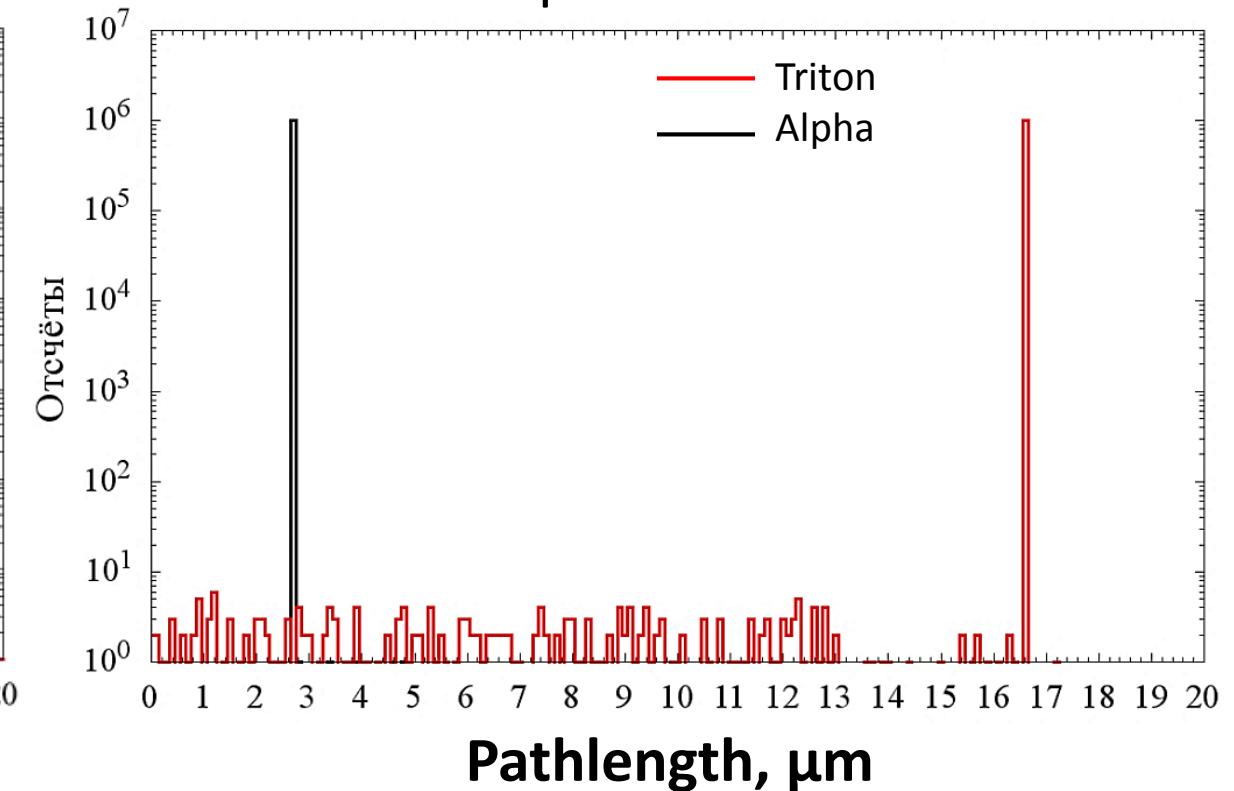
Model target: 500 μm GYAGG sphere

Number of particles emitted: 10^6



Model target: ${}^6\text{LiF}$ layer

Number of particles emitted: 10^6



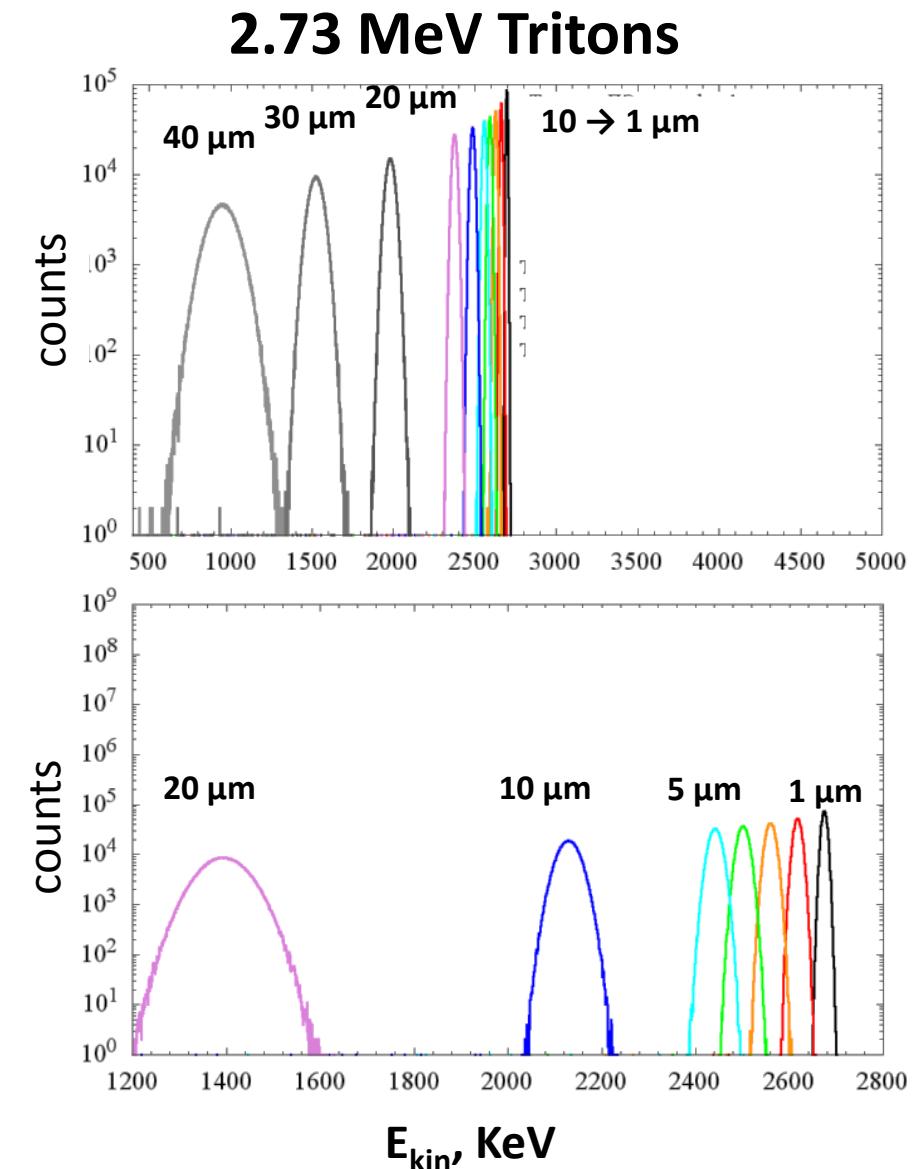
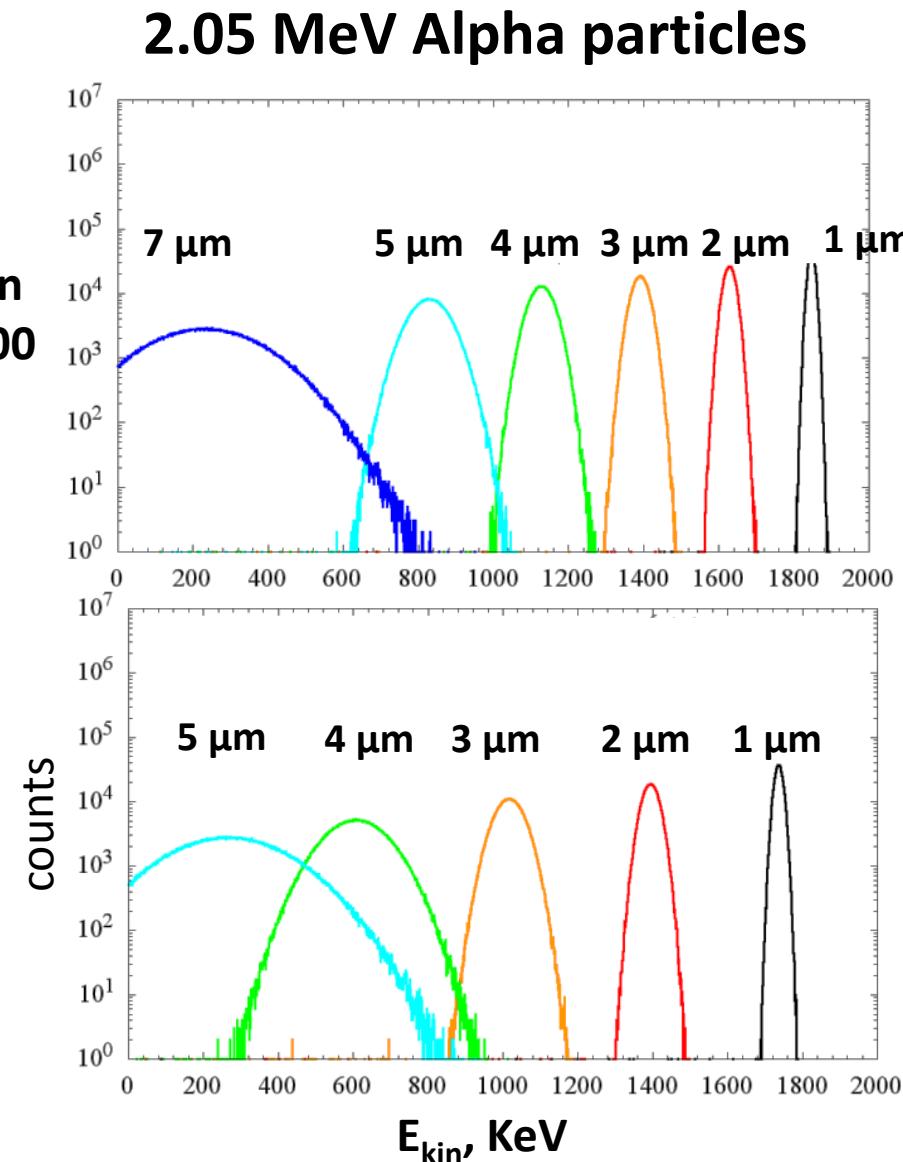
Main registration channel - ${}^3\text{H}^+$

Particle size requirements: LiF < 2-3 μm , GYAGG > 20 μm

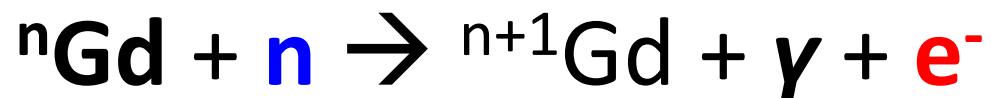
Energy loss in binder & absorber calculation

The modeling was performed in GEANT4 (CERN) software

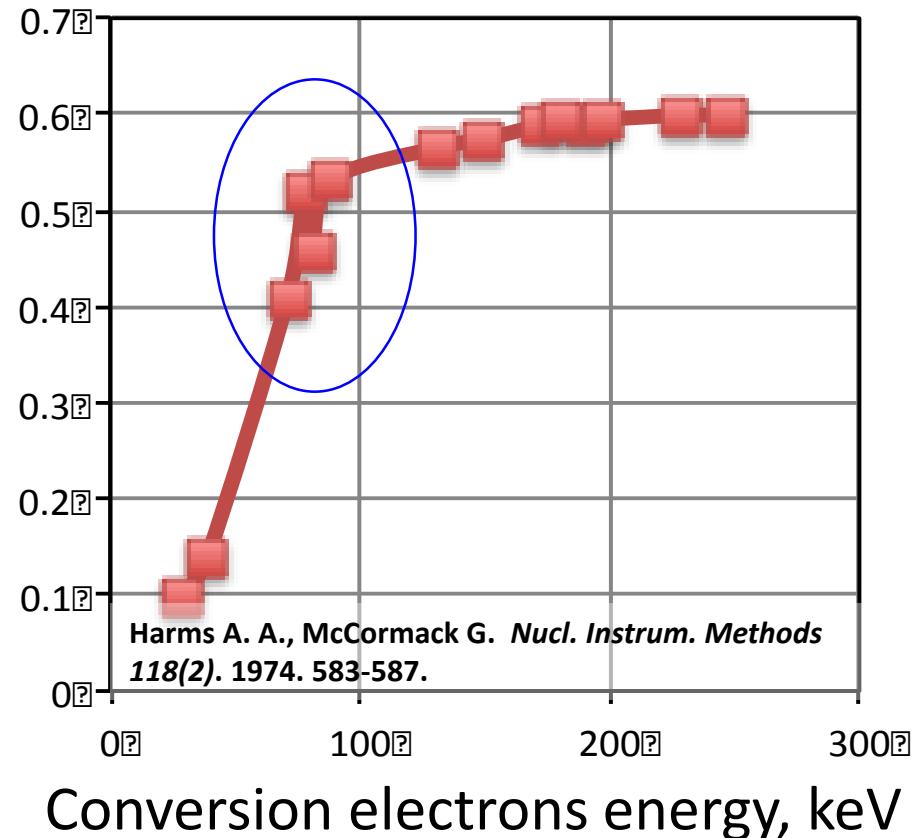
Binder: epoxy resin
Huntsman TDR1100



Direct Gd signal registration

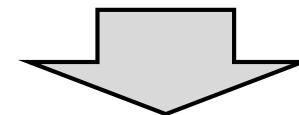


The yield of conversion electrons with energies less than or equal to the given energy:



Gd conversion electron pathlength;
n Gd \sim 6 μm , in Si \sim 25 μm

LY (GYAGG:Ce) = 30-50 photon/keV.
Screen filling by scintillator \sim 30 vol.%



Light output on absorption of
10-25 keV will be 300-1000 photons

Possible to detect by sensitive SiPMs

Scintillating screens composition

Scintillation pigments:

$\text{Gd}_{1.2}\text{Y}_{1.8}\text{Ga}_{2.5}\text{Al}_{2.5}\text{O}_{12}:\text{Ce}$ (**GYAGG:Ce**) Single crystal (grinded)

Ceramics (grinded)

$\text{Gd}_{1.2}\text{Y}_{1.8}\text{Al}_2\text{Ga}_3\text{O}_{12}:\text{Tb}$ (**GYAGG:Tb**) Single crystal (grinded)

Ceramics (grinded)

$\text{Gd}_3\text{Al}_2\text{Ga}_3\text{O}_{12}:\text{Ce}$ (**GAGG:Ce**) Single crystal (grinded)

Binders:

Polyacrylic water dispersion Trade name CHP550

Silicone elastomer Trade name Sylgard - 184

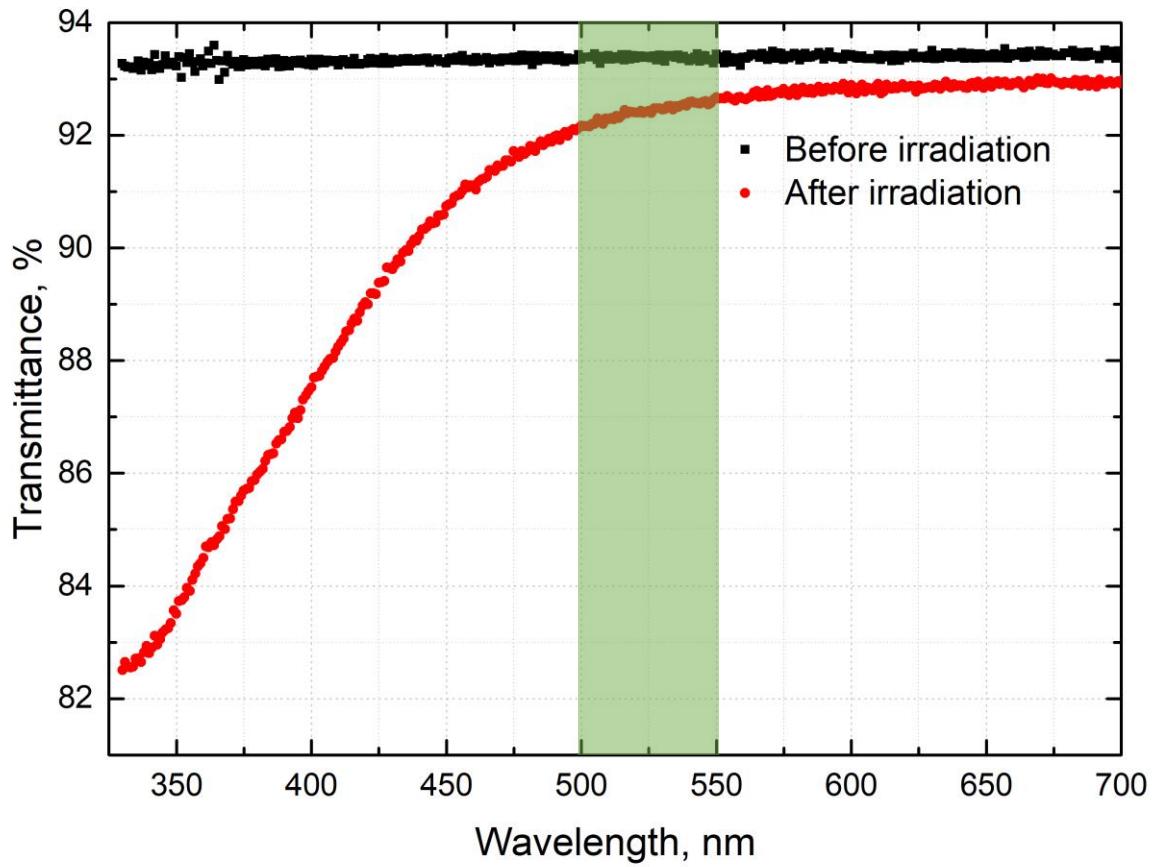
Polysilicate binder

Neutron absorber:

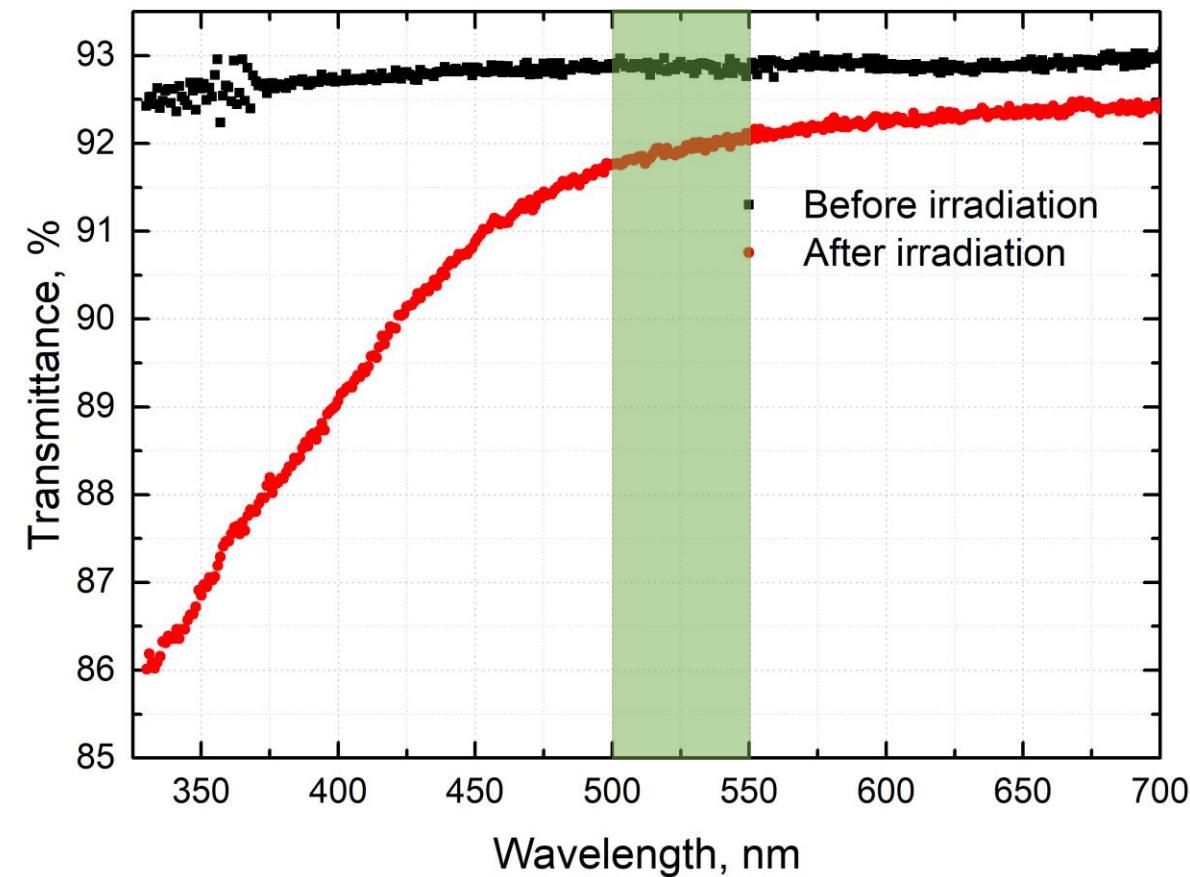
${}^6\text{LiF}$

Radiation stability of binders

Polyacrylic binder



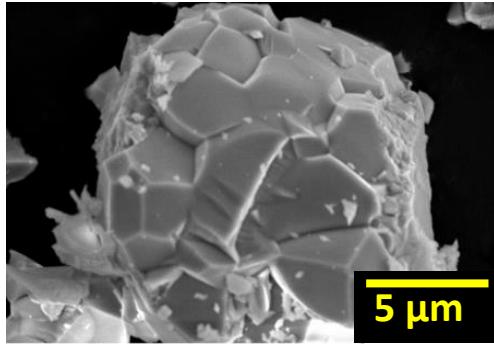
Silicone Sylgard - 184



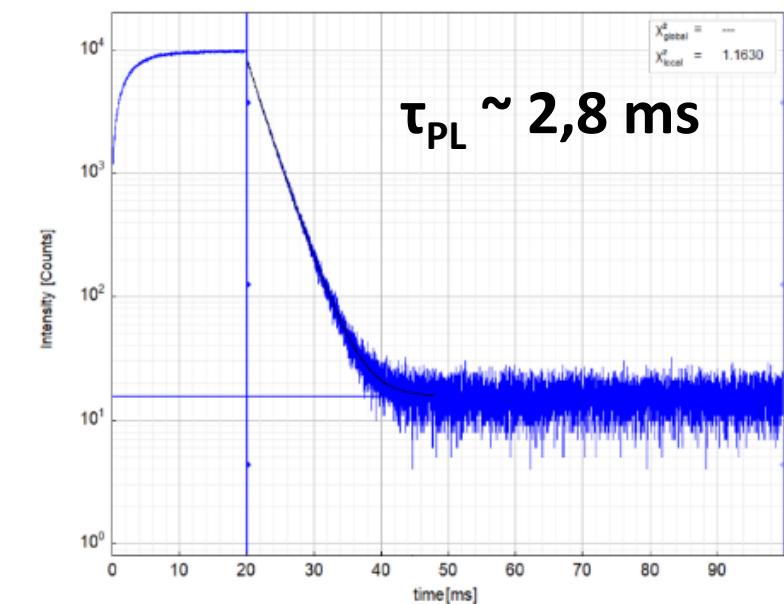
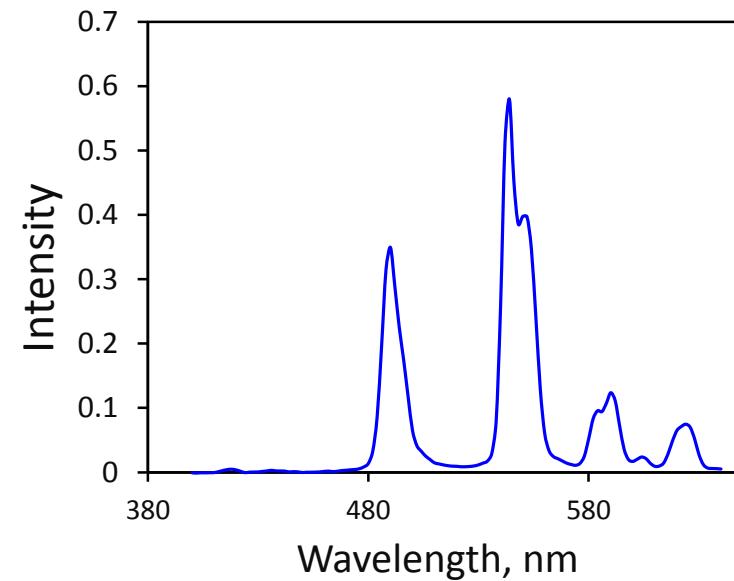
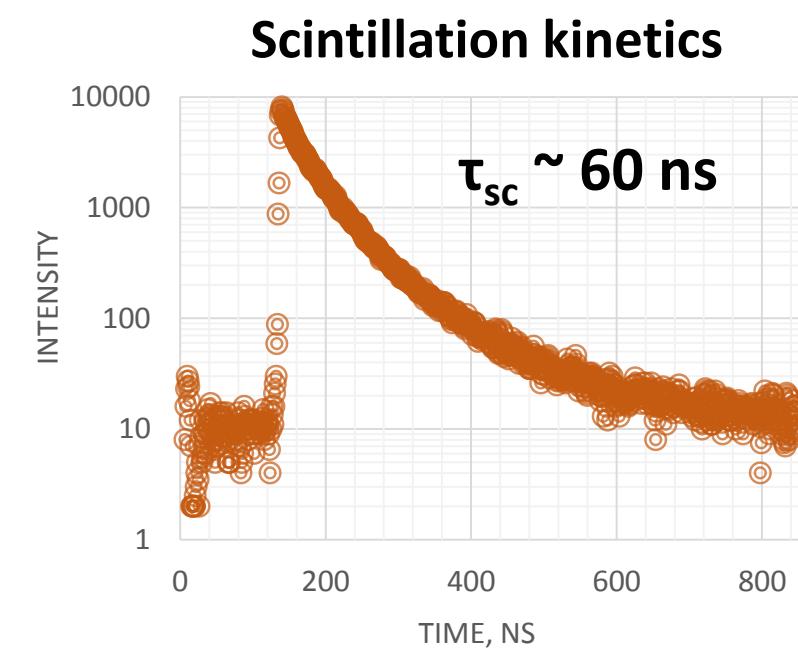
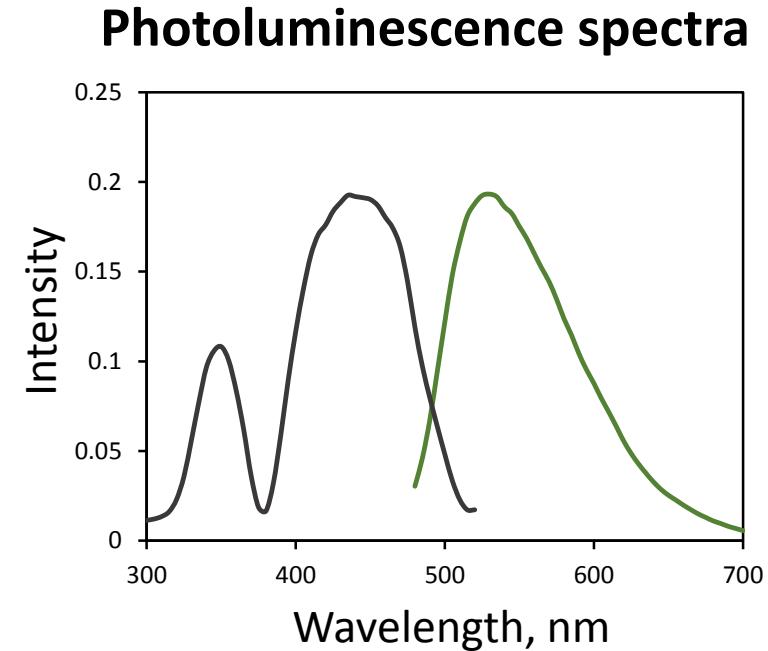
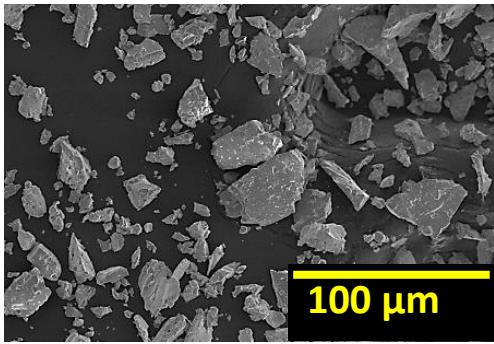
Transmittance loss ~3% at emission λ_{\max} of scintillators

Pigments characterization

Gd_{1.2}Y_{1.8}Al₂Ga₃O₁₂:Ce
LY – up to 60 000 ph/MeV

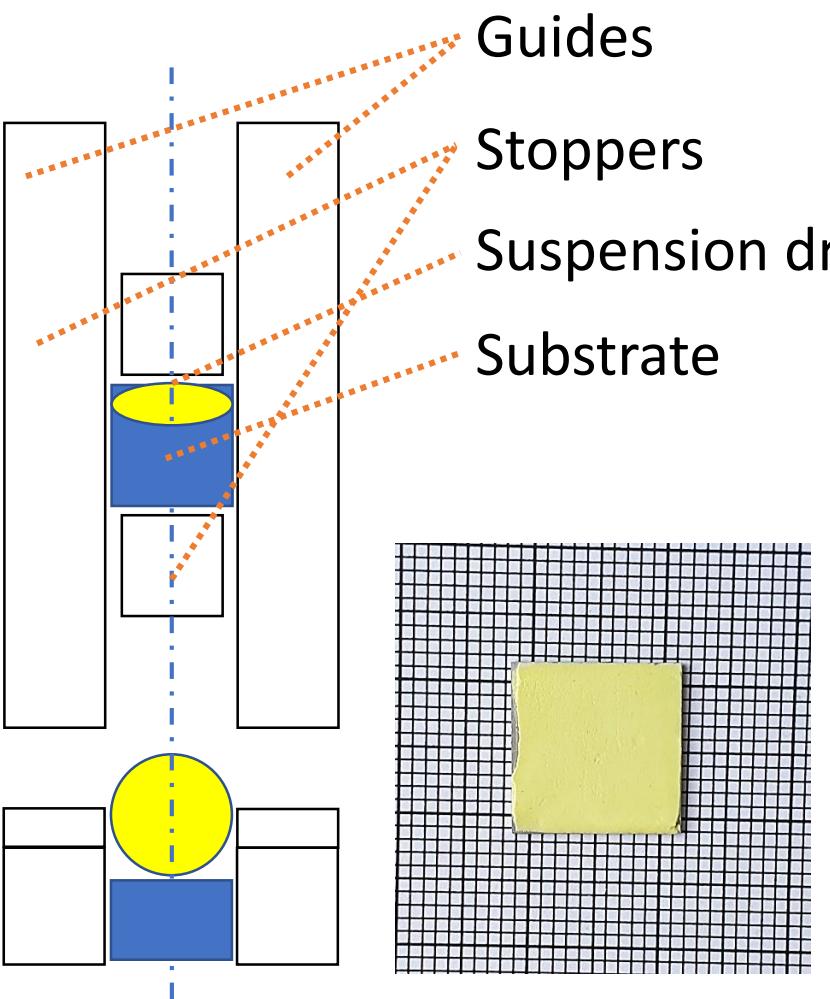


Gd_{1.2}Y_{1.8}Al₂Ga₃O₁₂:Tb
LY – up to 200 000 ph/MeV



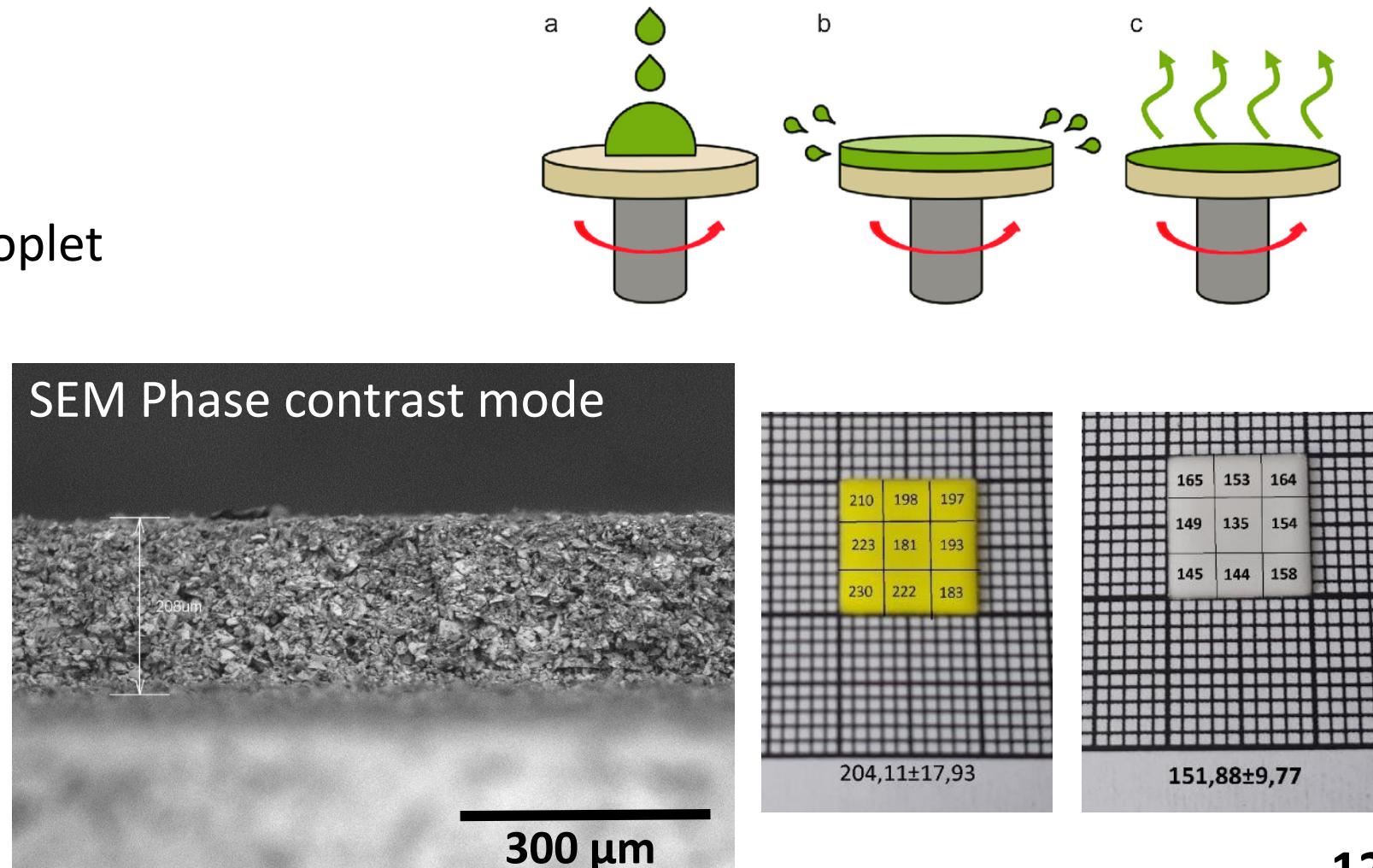
Preparation of screens samples

Coating method - Master Blade



Layer thickness = (50 - 200 μm)

Coating method - Spin Coating



Pulse height spectra acquired at 5.5 MeV α -particles irradiation

12x12x0,2 mm samples

Layer filling ~90% by volume

Phosphor load ~50 mg/cm²

ND screen peak position

900

GYAGG single crystal peak position

229

GYAGG ceramics peak position

111

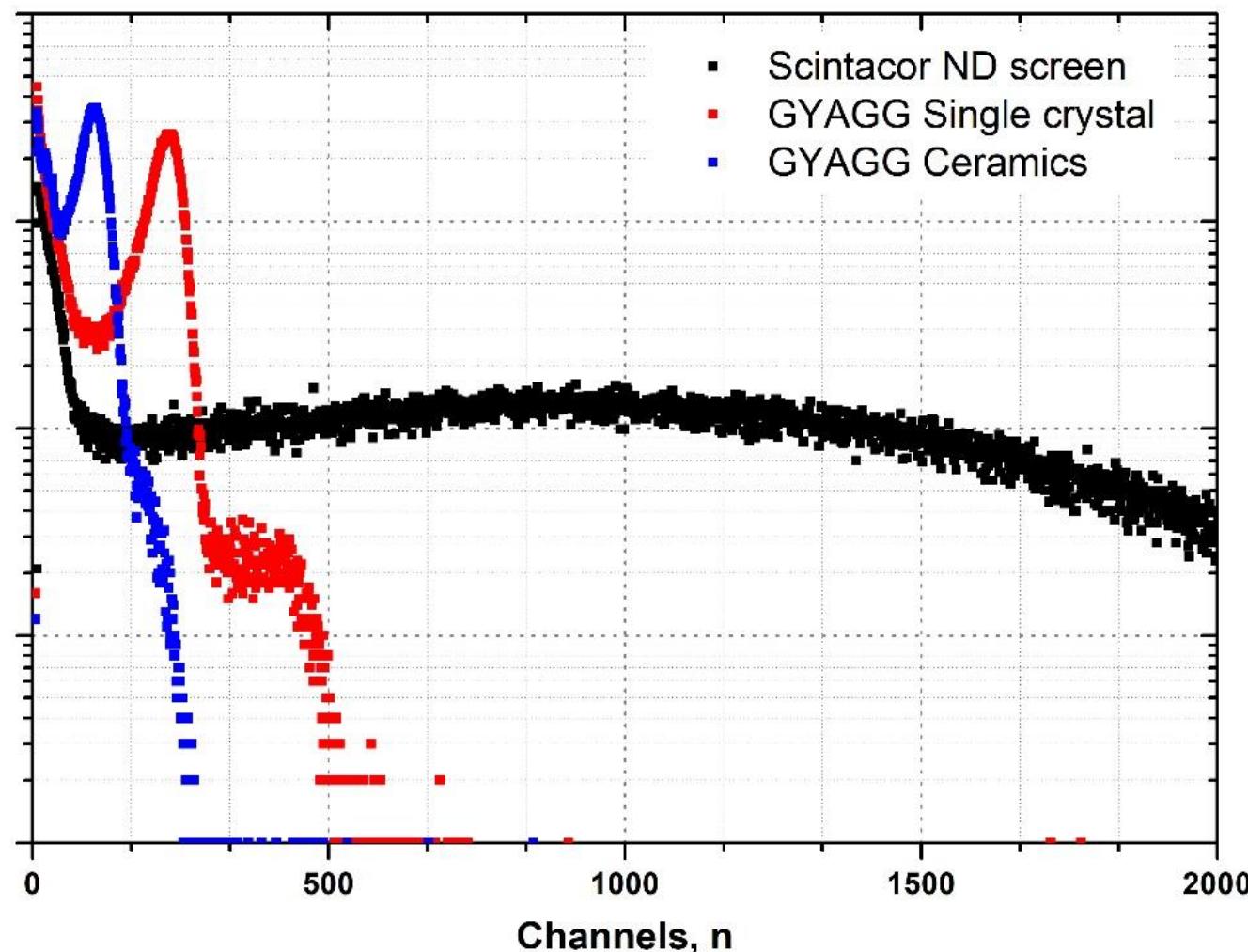
Light yield of ZnS:Ag (under α -particles)

49 400

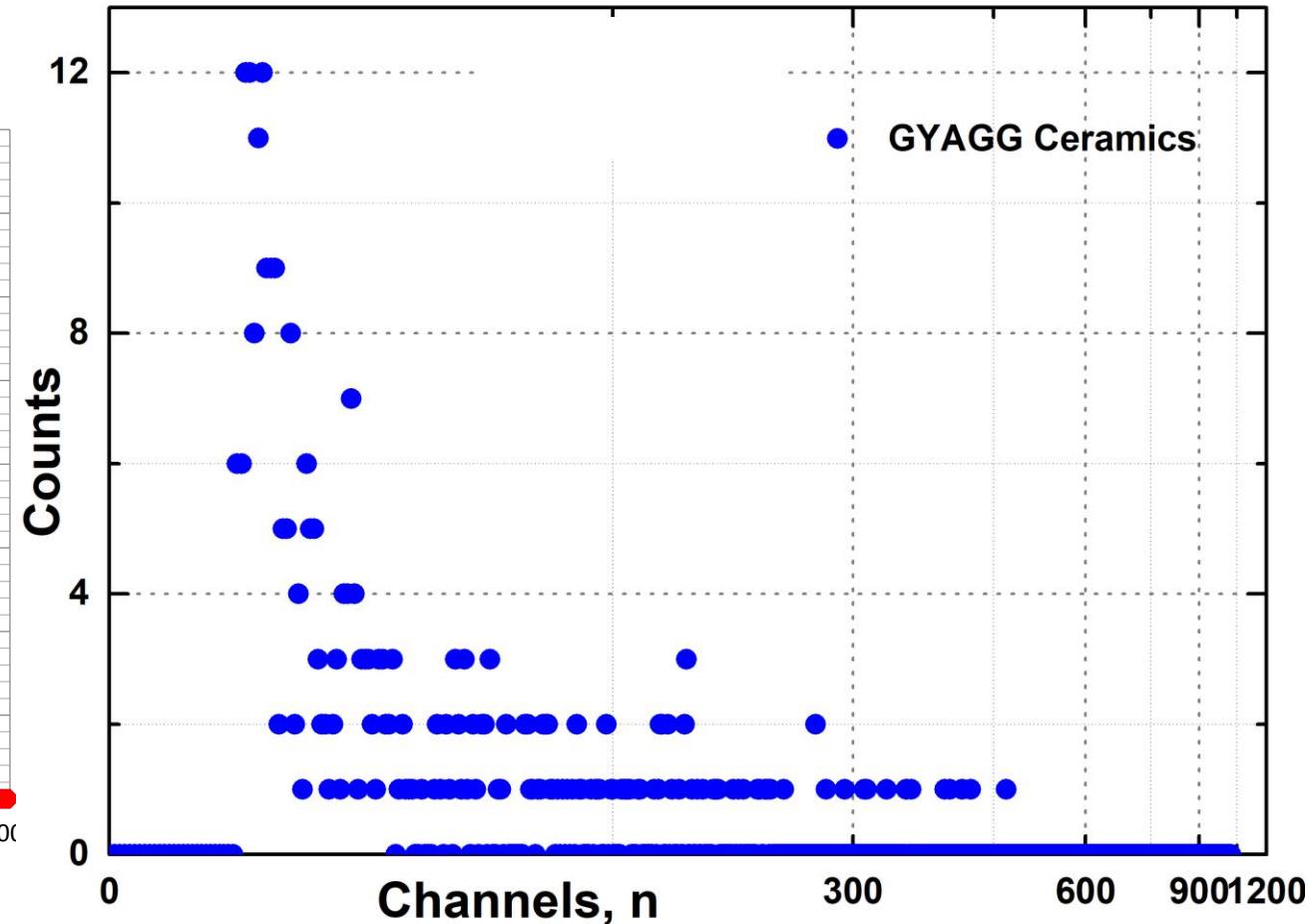
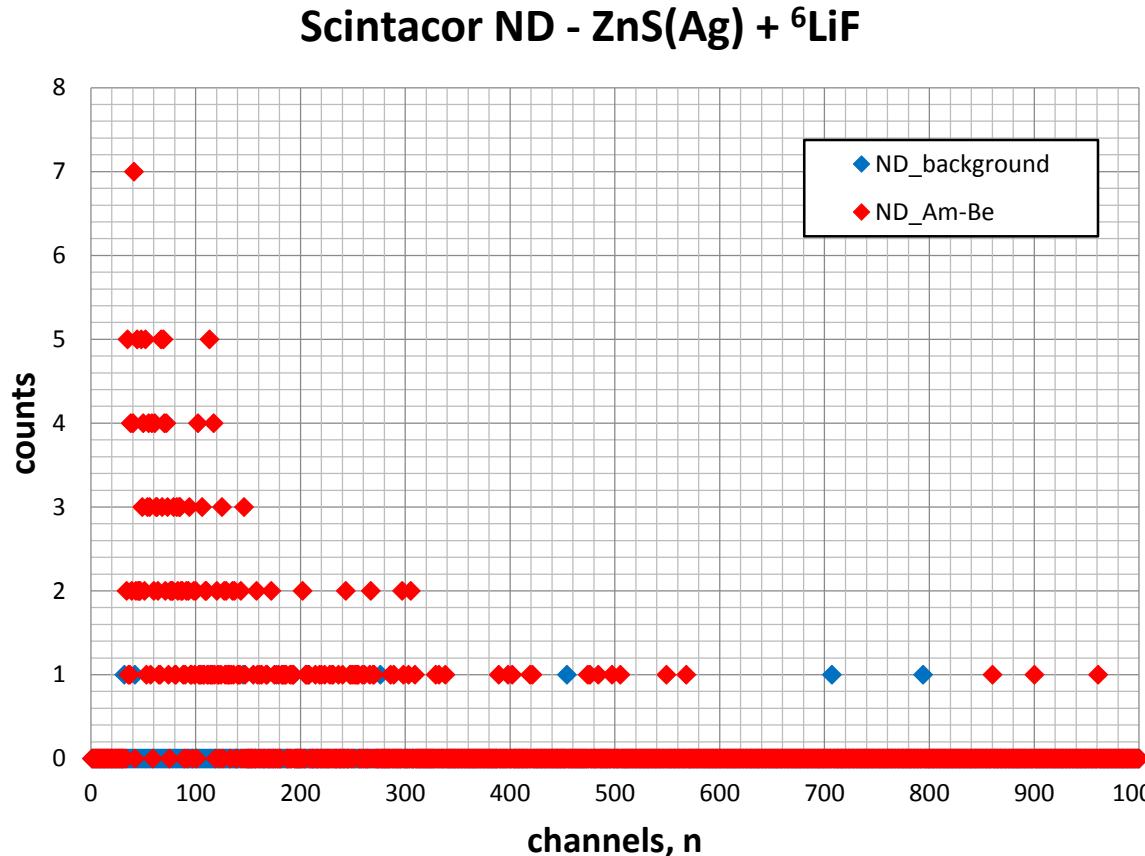
Light output of GYAGG single crystal

12 500

Source ^{241}Am
Reflection mode



Response to neutrons from the Am-Be source of samples



The integral over the neutron spectrum from 25 - 1000 channels ($2\sigma = \pm 35$)

Scintacor ND screen

GYGAG_Cer 10/30/60 screen

299

321 **And 100 times faster!**

Evaluation of Light output & Spatial resolution

Performed in Kurchatov synchrotron-neutron research complex, Moscow, Russia

IR - 8 neutron reactor. Neutron tomography station

FOV = 75x75 mm

n flux = $3.6 \cdot 10^6$ n/cm² ($\lambda = 2.4$ Å)

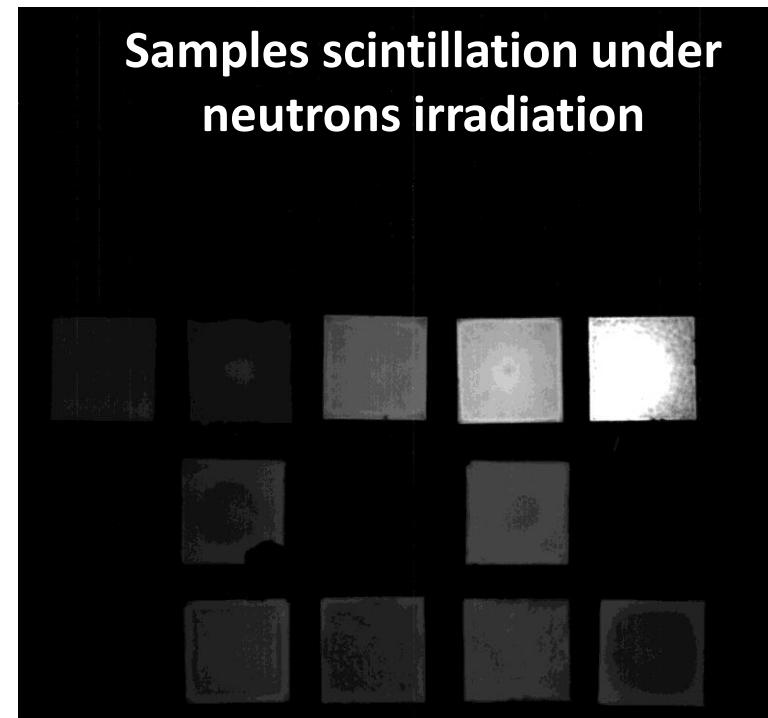
SR_{min} = 200 μm

γ + n polychromatic beam with a thermal neutron spectrum of 1.7 - 4.5 Å (4 - 28 meV).

Reference: LiF / ZnS 100 μm

n - monochromatic beam with a wavelength of 2.4 Å (14 meV)

Reference: LiF / ZnS 200 μm



Light output & Spatial resolution

Composition = Scintillator/Absorber/Binder, % Vol

Scintillator	Thickness, μm	Composition	Light output rel. to LiF/ZnS
$\text{Gd}_{1.2}\text{Y}_{1.65}\text{Al}_2\text{Ga}_3\text{O}_{12}:\text{Tb}_{0.15}$	200	28/29/43	3 times worse under $\gamma+\text{n}$ 8 times worse under n
	130	23/73/4	2 times worse under $\gamma+\text{n}$ 6 times worse under n
$\text{Gd}_{1.2}\text{Y}_{1.785}\text{Al}_2\text{Ga}_{2.97}\text{O}_{12}:\text{Ce}_{0.015}$	60	23/73/4	8 times worse under $\gamma+\text{n}$

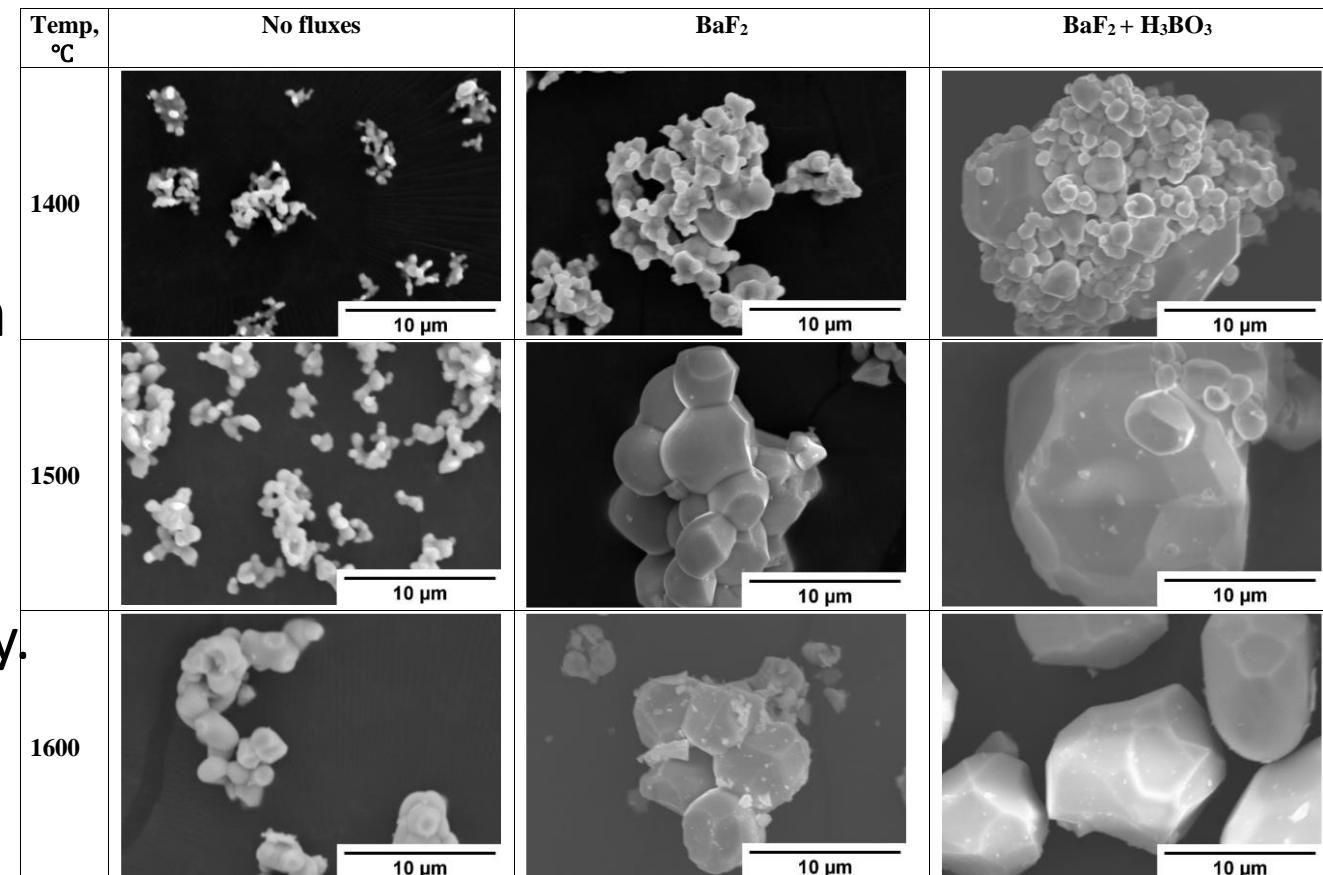
Scintillator	Thickness, μm	Composition	SR, μm	Scint. Kinetics, sec
$\text{Gd}_{1.2}\text{Y}_{1.65}\text{Al}_2\text{Ga}_3\text{O}_{12}:\text{Tb}_{0.15}$	60	23/73/4	212	$2 \cdot 10^{-3}$
$\text{Gd}_{1.2}\text{Y}_{1.785}\text{Al}_2\text{Ga}_{2.97}\text{O}_{12}:\text{Ce}_{0.015}$	130	23/73/4	216	$8 \cdot 10^{-8}$
Reference $^6\text{LiF}/\text{ZnS}$	100 - 200	-	220	$4.5 \cdot 10^{-6}$
Reference $\text{Gd}_2\text{O}_2\text{S}:\text{Tb}$	50	-	202	$2 \cdot 10^{-3}$

Conclusions

**Our samples have shown the result (LO, SR) close to the commercial ones
(but still much work to do)**

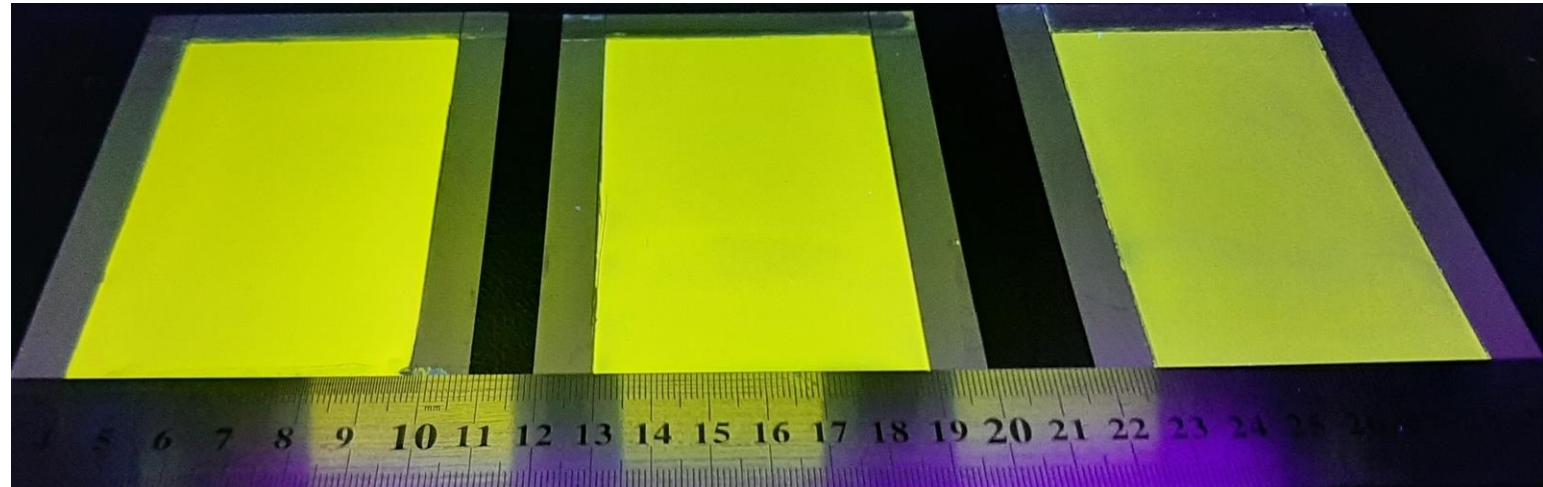
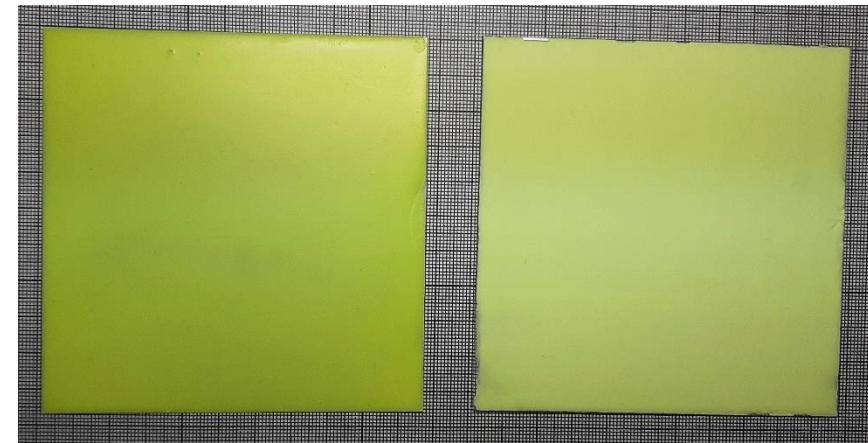
Some points for improvement:

- Optimize the composition
- Light extraction from the scintillation pigment particles
 - Use fluxes to obtain rounded particles.
Easier, but uncertain effect on scintillation
 - Increase ceramic density and transparency.
Harder, but will work



Thank You for the attention

Designing of larger screens is possible



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