

**POSITION SENSITIVE (SEMICONDUCTOR)
DETECTORS PSD :
APPLICATIONS in PARTICLE PHYSICS**



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**Liverpool
16 September 2005**



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Liverpool 16 September 2005



**PSD : NEW DETECTORS,
NEW PHYSICS, NEW LIFE**



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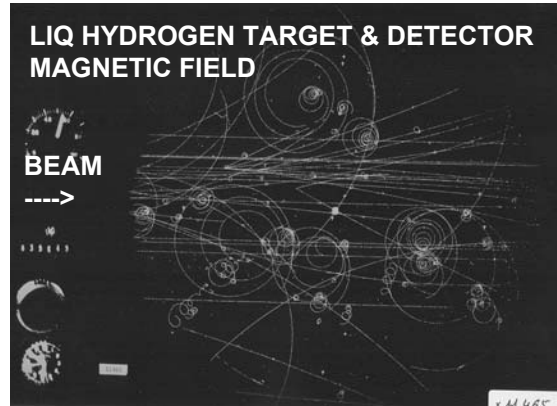


PSD or IMAGER ?

PARTICLE PHYSICS EXPERIMENTS

LOOK at EVENTS in 3D

CERN BUBBLE CHAMBER ~ 1970



INSTANTANEOUS INTERACTIONS THAT WILL NEVER RE-OCCUR in EXACTLY SAME GEOMETRY

CAN 'SEE' NEW PARTICLES, NEW PHYSICS



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OUTLINE

- PARTICLE PHYSICS EXPERIMENTS and the LHC

- HISTORICAL PERSPECTIVE :

DETECTOR DEVELOPMENT CRUCIAL

to SEE NEW PHENOMENA

EVOLUTIONS vs JUMPS into NEW CONCEPTS

BUT : MUCH WORK NEEDED

from CONCEPT to OPERATIONAL INSTRUMENT

- NEW PHYSICS at the LHC and BEYOND

NEW DETECTORS NEEDED

?

- MINIATURIZATION and PORTABILITY : DEMO Medipix2



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LARGE HADRON COLLIDER

GIGA-DETECTORs being **INSTALLED**
for **p-p COLLIDER EXPERIMENTS**
EACH has **CLOSE** to **10^9 SENSOR ELEMENTS**

GIGANTIC EFFORT is **UNDERWAY**
ALL AROUND THE WORLD

THOUSANDS of **TRACKS** each **25 ns**

A VARIETY of **POSITION SENSITIVE DETECTORS**

SIGNAL PROCESSING, DATA TRANSMISSION, INFORMATION EXTRACTION



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ELEMENTARY PARTICLE PHYSICS

AIM OF PARTICLE PHYSICS IS UNDERSTANDING
OF MATTER and FORCES

MANY THINGS ARE KNOWN BY NOW
MOST INTERACTIONS 'TRIVIAL'
NEW PHENOMENA **MUST BE STUDIED**
AGAINST LARGE BACKGROUND



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MOST INTERACTIONS 'TRIVIAL'
NEW PHENOMENA MUST BE STUDIED
AGAINST LARGE BACKGROUND

SELECTIVITY FOR 'GOOD' EVENTS
HOW ? LARGE TRANSVERSE ENERGY, JETS
B-MESONS 'MESSENGER' FOR MANY
CRUCIAL PHENOMENA : DECAY



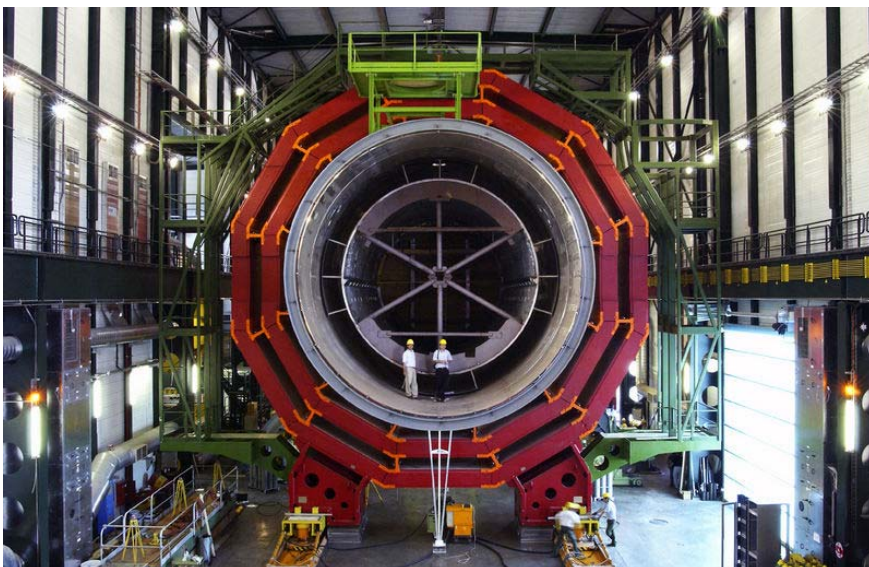
VERTEX

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CMS AXIAL VIEW of BARREL YOKE



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CMS SOLENOID



TO BE INSERTED in the YOKE
~ NOW FOR FULL TEST



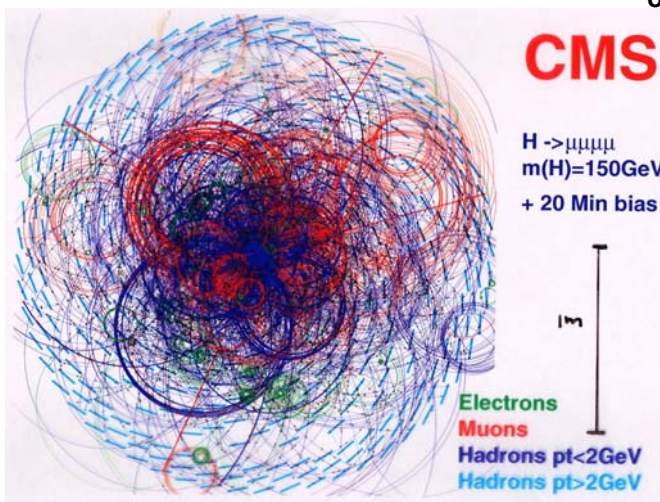
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ONE BEAM CROSSING in TRACKER

out of $4 \times 10^7 \text{ sec}^{-1}$

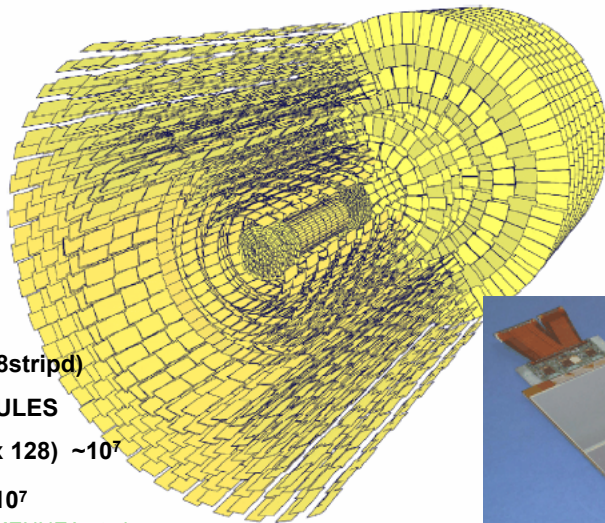


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CMS SILICON TRACKER



16540 (15148stripd)
STRIP MODULES
(4-6 CHIPS x 128) $\sim 10^7$

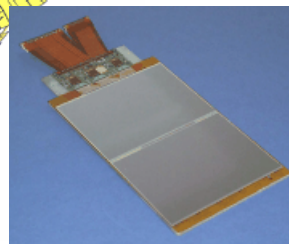
PIXELS $\sim 4 \times 10^7$

M.S. MENNEA et al.
NIM A 548 (2005) 391

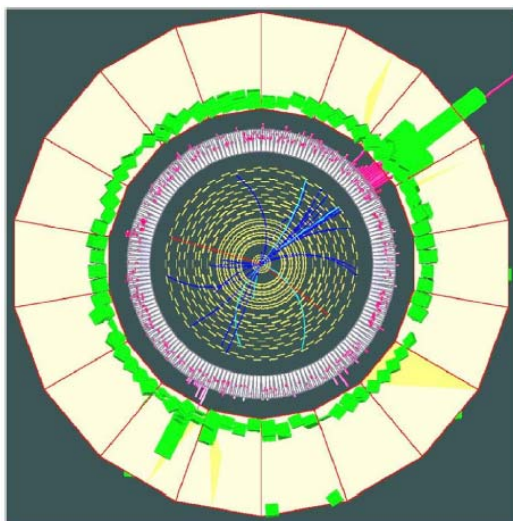


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CMS DISPLAY



LAYERED 2D PROJECTION

PRELIMINARY

M.S. MENNEA et al.
NIM A 548 (2005) 391

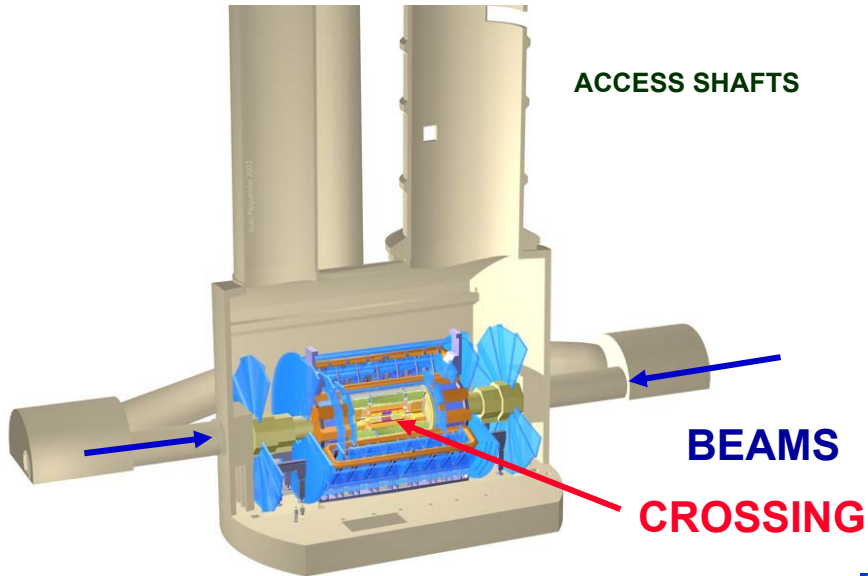


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ATLAS SITUATION UNDERGROUND



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ONE WINDING of ATLAS TOROID



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ATLAS COILS



LOWERING THROUGH SHAFT

Prof Richard Wade - PPARC SHOWED
LAST MONDAY the still EMPTY CAVERN

MOVING IT IN PLACE



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ATLAS : INSERTION of LAST SC COIL august 2005



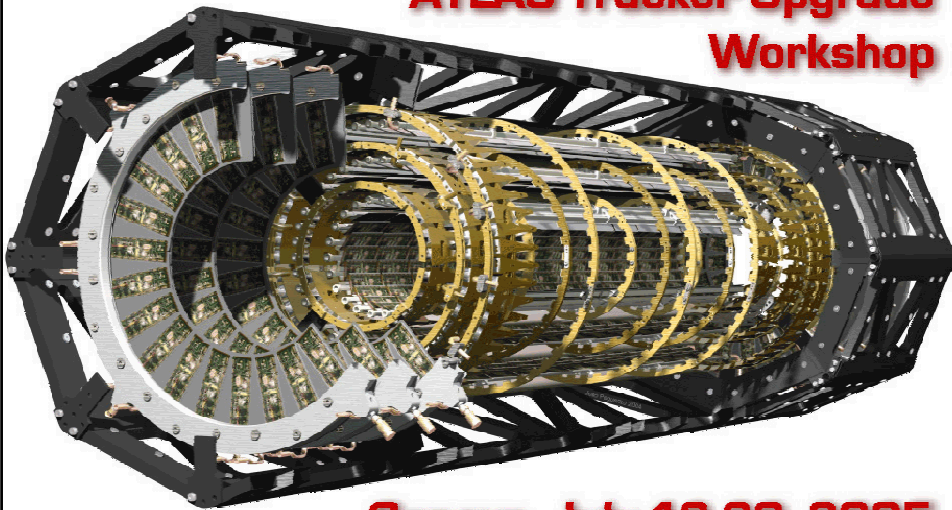
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ATLAS PIXEL TRACKER

ATLAS Tracker Upgrade Workshop



Genova, July 18-20, 2005



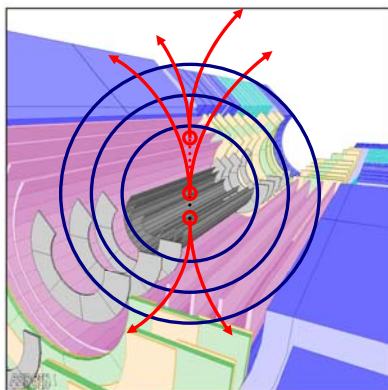
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ATLAS PIXEL TRACKER

L. Blanquart et al, Bonn Pixel 2005



EACH MODULE 2 x 8 CHIPS



NEEDED:

SEVERAL LAYERS

RADIUS ~ FEW CM ->

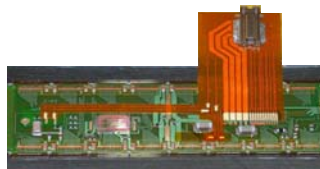
SPACE POINT PRECISION

$$r_{\text{phi}} \sim 15 \mu\text{m}$$

$$z \sim \text{mm}$$

MULTIPLICITY (n) per cm²

TIME RESOLUTION < 25 ns



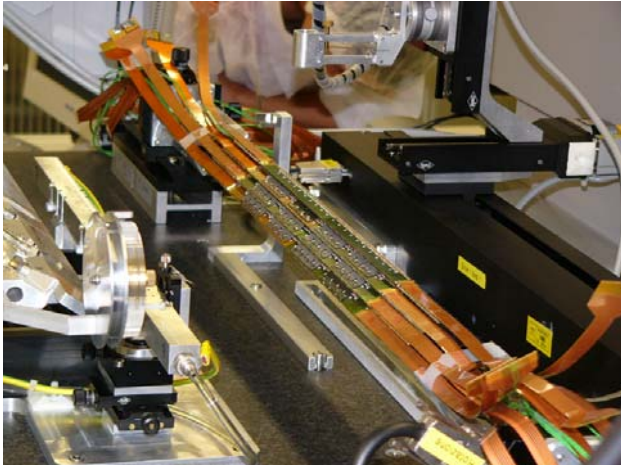
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ALICE PIXEL TRACKER

Petra Riedler et al, Bonn Pixel 2005



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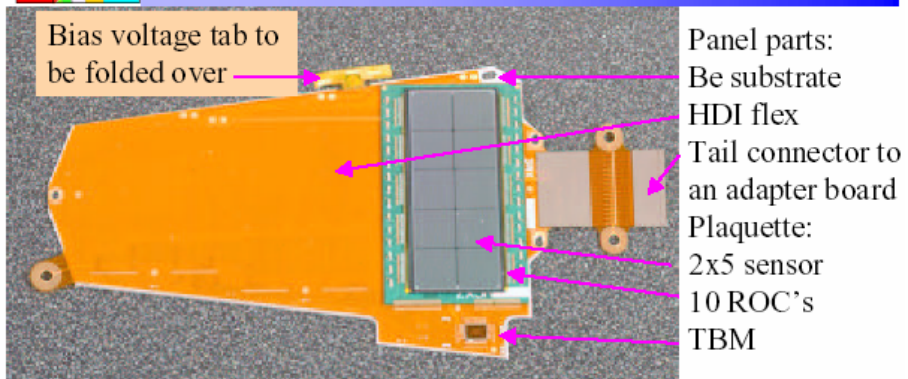
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CMS PIXEL TRACKER



US CMS Forward Pixel Detector



M. Kubantsev, Northwestern Univ.
Bonn Pixel 2005



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A HISTORICAL PERSPECTIVE



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HOW TO SEE ELEMENTARY PARTICLES ?

'MICROSCOPES' to study PARTICLE TRACKS & INTERACTIONS

GAS & WIRE (later MULTIWIRES)

SCINTILLATION LIGHT in TRANSPARENT SOLID

PHOTOGRAPHIC EMULSION PLATE

CONDENSATION in GAS

BUBBLES in OVERHEATED LIQUID

ELECTRICAL SIGNAL from IONIZATION :

MOVING CHARGES in
GAS, LIQUID, SEMICONDUCTOR

OPTICAL
IMAGES



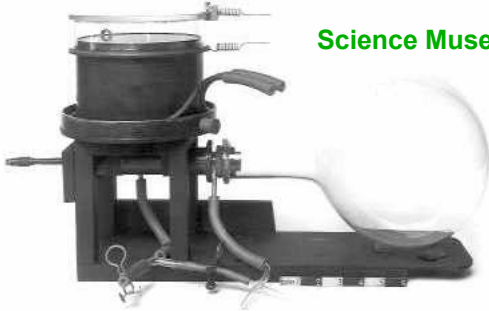
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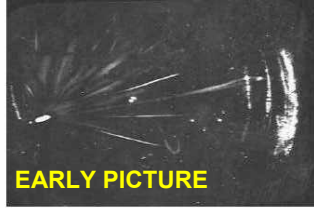


WILSON CLOUD CHAMBER

Science Museum London



MAIN IMAGING INSTRUMENT
1912-1950



EARLY PICTURE



DISCOVERY of POSITRON
with CLOUD CHAMBER



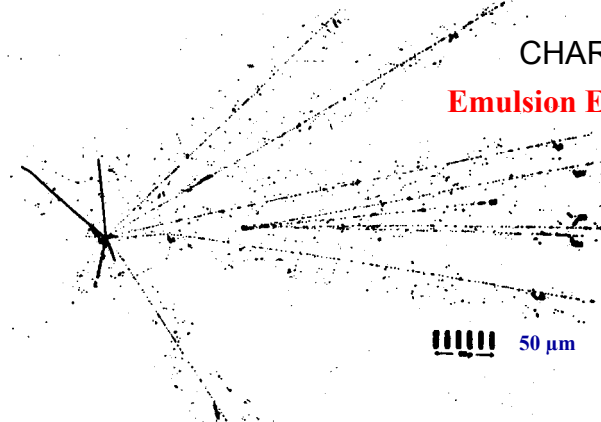
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NUCLEAR EMULSION TRACKING

SPECIAL, THICK FILM AgBr 3D, <math>< \mu\text{m}</math> PRECISION



CHARM DECAY

Emulsion Event WA59 ~ 1985

EARLIEST DISCOVERIES
NUCLEAR DECAY &
in COSMIC RAYS

STILL USED
(e.g. NEUTRINO EXP
GRAN SASSO)

EXTERNAL TRACKER
----> TRIGGERS

NO TIMING of EVENTS
LOW STATISTICS
NO SELECTIVITY



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SEMICONDUCTORS



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Si 'CHECKER BOARD' DETECTOR ~1965

SEGMENTED CONTACTS
PEAR

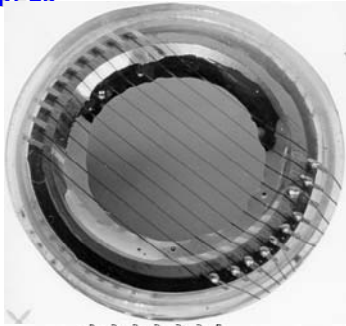
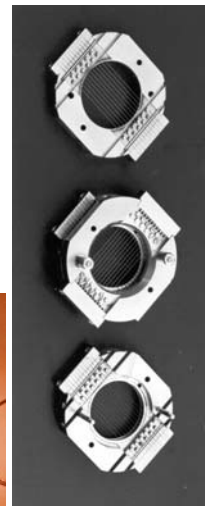
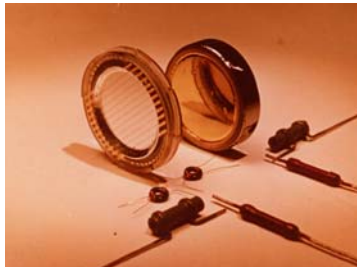


Fig. 2. Schematic representation of a Checkerboard detector with balanced read out system.

DOUBLE-SIDED FRONT & MASK with 100 μm WIRES

PHILIPS Patent
FILED 1967
THEY TRIED ION-IMPLANT
WAS UNRELIABLE THEN



TELESCOPE
Si CHECKER BOARD
+ THICK Si(Li)



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INVENTION of MONOLITHIC SEGMENTED DIODE

1. HARWELL: STRUCTURES on 1" SLICE

1958 **not continuous**

2. SACLAY: A FEW CONTINUOUS DIODES

1963 **full charge collection**

3. IKO/PHILIPS: FRONT/REAR STRIPS 1.2 mm (Hofker)

1965 **projected 2-D** US patent 1971

SEVERAL PROJECTS 1970 - 1980, ELECTRONICS is LIMITATION

4. CERN + ENERTEC, MUNICH TU + MPI

1980 smaller dimensions 200 μm , 50 μm

ion implantation (Kemmer, Burger)

matched (micro) electronics !!!!



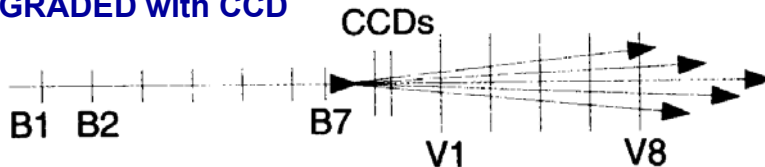
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NEW DETECTORS for CHARM and B

NA11
UPGRADED with CCD

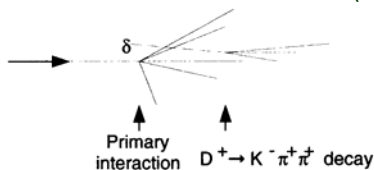


ORIGINAL PROPOSAL USED WIRECHAMBERS

FIRST UPGRADE Si MICROSTRIP DETECTORS

CERN & MPI (Kemmer, Klanner, Lutz, Heijne, Jarron, Burger, ..)

SECOND UPGRADE CCD RAL (Damerell, Watts)



SELECTIVITY through TRACKING
and SECONDARY VERTEX

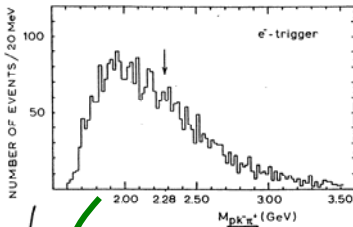


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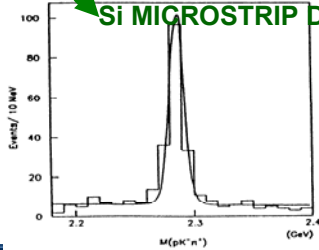
CHARMED PARTICLE RECOGNITION

NA11 CHARM EXP



INVARIANT MASS DISTRIBUTION
LARGE STATISTICS / 'NO' SELECTIVITY

NEW TECHNOLOGY :
Si MICROSTRIP DETECTORS + CCD



REDUCED BACKGROUND
MUCH HIGHER SENSITIVITY
CAN RUN at LOWER BEAM INTENSITY

DRAMATIC IMPROVEMENT !



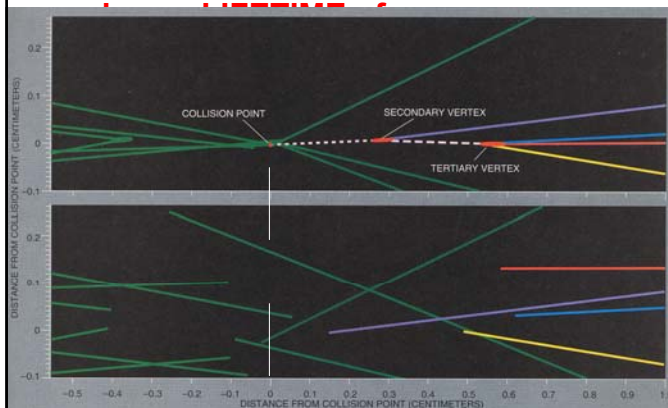
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ALEPH B- event

TRACKS WITH Si PLANES :
SECONDARY and TERTIARY VERTEX
BECOME APPARENT --> Bottom Particle



Si OFF-LINE :
SEE SEC, TER VERTEX

GAS TPC ALONE :
NOT ENOUGH
INFORMATION
TO FIND SEC VERTEX



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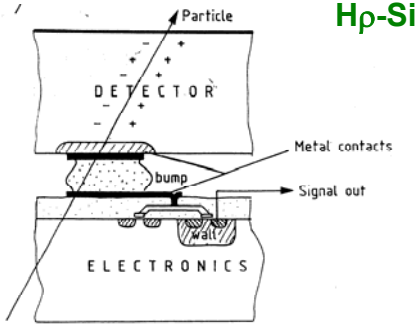
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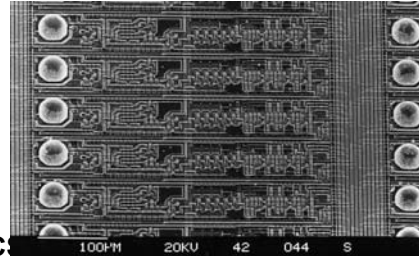
HYBRID Si PIXEL SENSOR 1991

CERN : CAMPBELL, HEIJNE

SENSOR MATRIX TRUE 2 - D



Hp-Si



BUMPS

+

CMOS READOUT ELECTRONICS



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FIRST TRACK RECONSTRUCTION PIXELS

1991

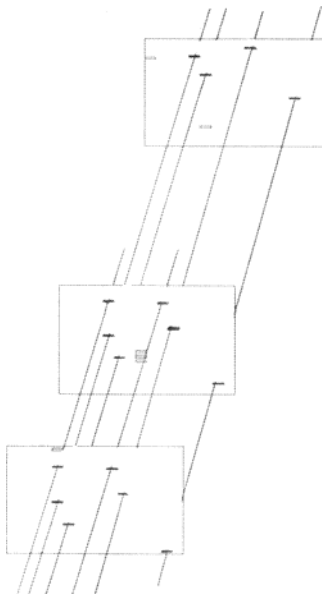
OMEGA TEST Sept 1991

1006 pixels **75 µm x 500 µm**

3 ASSEMBLIES

BEHIND TARGET Pb ION BEAM

-> HIGH MULTIPLICITY



2-D, NO AMBIGUITIES

EVEN with > 10 TRACKS cm⁻²

MUCH HIGHER INTENSITY POSSIBLE

MUCH BETTER SIGNAL / NOISE

(Heijne, Catanesi, Sauvage)

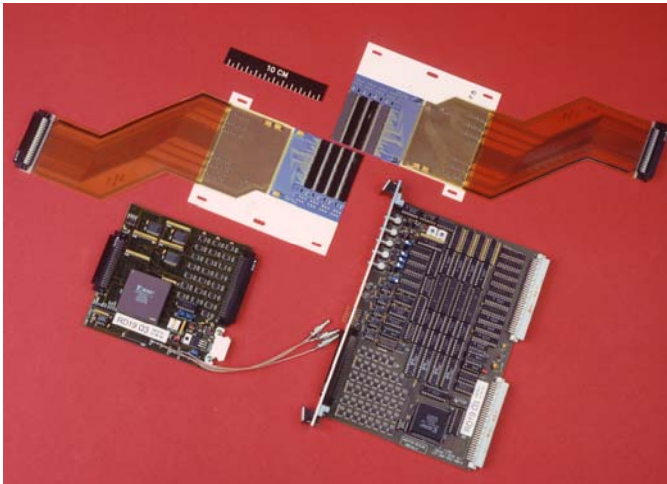


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LHC1 PIXEL ARRAYS ~ 1995



2 x 4 LADDERS
with OVERLAP
COVER 5 x 5 cm²

14 PLANES
BUILT 1992 - 97

**PIXEL TELESCOPE USED in CERN
RD19 DEVELOPMENT for LHC**

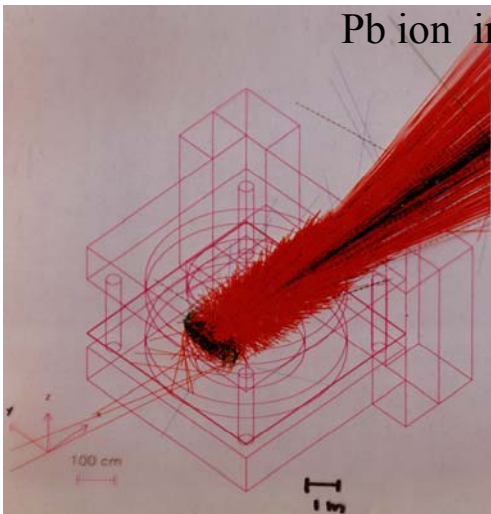


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FIXED TARGET EXPERIMENT HEAVY-ION EVENT



Pb ion in OMEGA spectrometer
RD19 +
WA97 / NA57

**VERY HIGH MULTIPLICITY
TRACKING ONLY POSSIBLE
by NEW PIXEL TELESCOPE**

**IN OMEGA MAGNET
LATER IN GOLIATH**



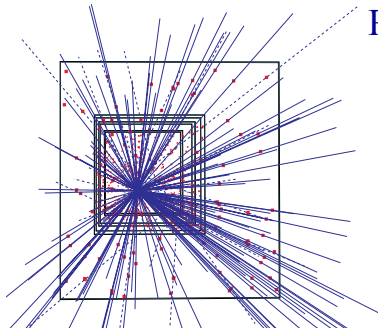
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TRACKING with PIXELS at CERN

WA97



RD19

1995

7 PLANES
1.1 M pixels

153 tracks
B-field OFF

^{208}Pb ion at 158 A GeV/c on Pb target
Millions of EVENTS ANALYZED

SPACE POINTS

NOISE-FREE



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DEMO MEDIPIX2

PSD 1 MICROPATTERN DETECTOR,
A DREAM

PSD 7 IT IS NOW A DEMO



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MEDIPIX2 MUROS2 NIKHEF vs USB PRAGUE



MUROS2 also needs
+ SENSOR BIAS
+ Nat Instr DAQ CARD
in PC

REDUCTION in
SIZE
CABLES
POWER

CAPABILITY in **SPEED**
few Hz

Stanislav Pospisil, Jan Jakubek, Thomas Holy, Zdenek Vykydal

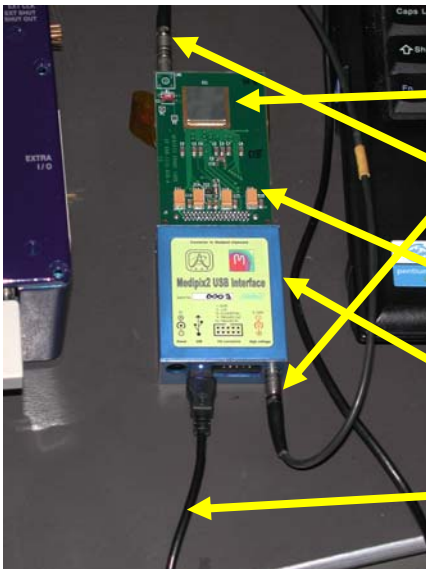


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MEDIPIX2 USB CLOSE-UP PRAGUE-CERN



BUMP-BONDED SENSOR (300 μm) + R/O

BIAS VOLTAGE up to 100V
generated in the USB (also external)

FILTERING FAR TOO BIG NOW
USE SMALLER CARD & COMPONENTS

COMPLETE USB PROCESSOR
in MINI BOX, serial 0003

STANDARD USB CABLE to NOTEBOOK

Stanislav Pospisil, Jan Jakubek,
Thomas Holy, Zdenek Vykydal



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MINIATURIZATION MEDIPIX2 USING USB

PRAGUE-CERN

SHORT INTERMEZZO :

TRY to APPLY RECENT INDUSTRY TRENDS to SCIENTIFIC INSTRUMENTS

1997 : MEDIPIX1 DETECTOR READOUT with VME CRATE (Pisa, Laben SpA) +++ etc

2000 : MEDIPIX1 READOUT with MUROS (NIKHEF) + Nat.Instr. Card in PC, MediSoft

2003 : MEDIPIX2 READOUT MUROS2 (NIKHEF) faster, + NI card, quad/octet, MediSoft

2005 : USB + PC + Pixelman (IEAP - CTU Prague) **NEW**

WORK by Stanislav Pospisil, Jan Jakubek, Thomas Holy, Zdenek Vykydal



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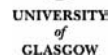
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MEDIPIX2 PARTNERS



- U INFN Cagliari
- CEA-LIST Saclay
- CERN Genève
- U d'Auvergne Clermont
- U Erlangen
- ESRF Grenoble
- U Freiburg
- U Glasgow
- IFAE Barcelona
- Mitthoegskolan
- MRC-LMB Cambridge
- U INFN Napoli
- NIKHEF Amsterdam
- U INFN Pisa
- FZU CAS Prague
- IEAP CTU in Prague
- SSL Berkeley



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<http://medipix.web.cern.ch/MEDIPIX/>
SPOKESMAN Michael CAMPBELL
Deputy Jan VISSCHERS

ISSUES in TRACKING

2-D SEGMENTATION in PIXELS --> 3D VOXELS

SPACE POINTS ~ 10 μm

LOW CAPACITANCE <100 fF

-> NOISE 50 - 100 e^- rms

-> THIN SENSOR 50 μm ?

-> SPEED signal < 10 ns

VERY HIGH MULTIPLICITY

> 10 coincident particles cm^{-2}

ON-CHIP INTELLIGENCE TRIGGER INFO

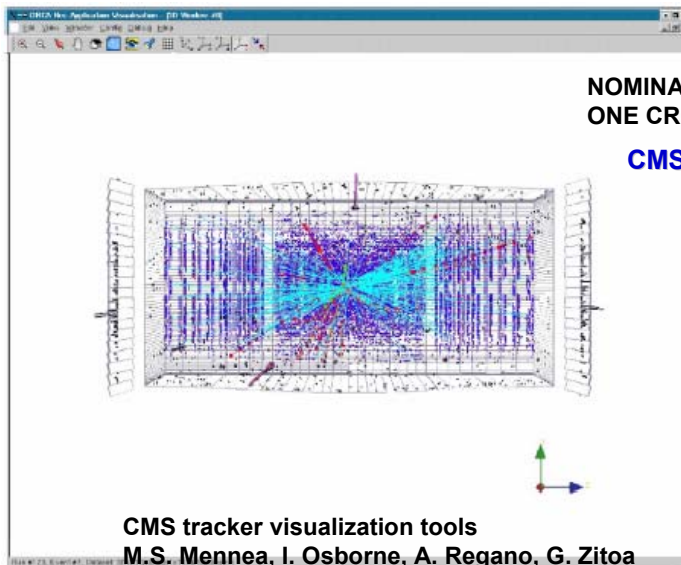


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BACK at LHC



NOMINAL LUMINOSITY
ONE CROSSING

CMS Si TRACKER

CMS tracker visualization tools
M.S. Mennea, I. Osborne, A. Regano, G. Zitoa

Nucl Instr Meth A548 (2005) 391

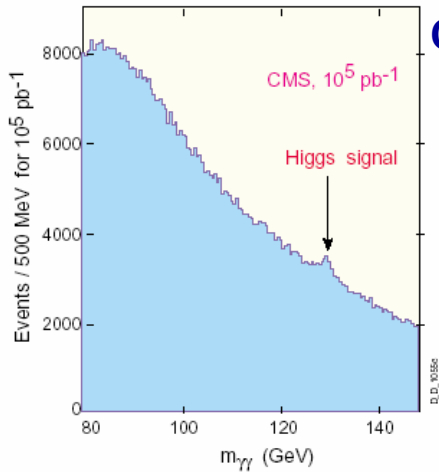


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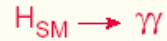
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SIGNAL and BACKGROUND



CMS



Simulated 2γ mass plot
for 10^5 pb^{-1} $m_H = 130 \text{ GeV}$
in the lead tungstate calorimeter

PESSIMISTIC ?

**WILL IT BE POSSIBLE TO IMPROVE
SIGNAL OVER BACKGROUND**

**SELECTIVE FOR 'GOOD' EVENTS
REJECT BACKGROUND EVENTS**



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FUTURE DETECTORS

AIM AT HIGH RATE, HIGH MULTIPLICITY HADRON PHYSICS

ELECTRON / PHOTON EXPERIMENTS SEEM 'EASIER'

NEUTRINOs, COSMIC RAYS, AXIONs, OTHERS ?

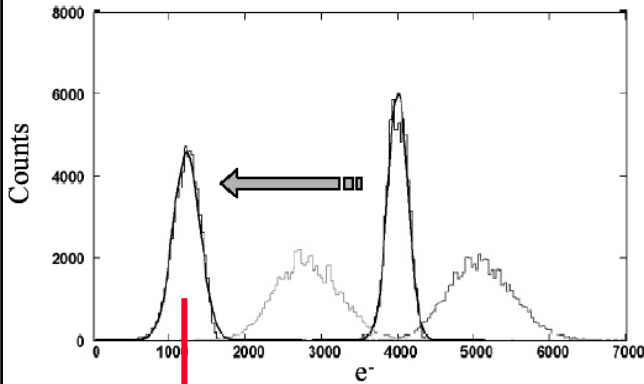


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LOW SIGNALS CAN BE EMPLOYED



MEDIPIX2
SMALL PIXEL CELL
55 μm x 55 μm

LOW NOISE
LOW THRESHOLD
BINARY DETECTION

THIN DETECTOR
LOW RESISTIVITY :
AT ROOM TEMP
LESS DAMAGE

TRIMMED THRESHOLD can be MOVED to ~LOWEST VALUE

1100 e⁻ or 4 keV in Si

GENERATED by M.I.P. in ~25 μm Si



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THIN WAFERS and THROUGH VIA

IMEC



VIA 2 μm

PROCESSED WAFER, THINNED to 50 μm



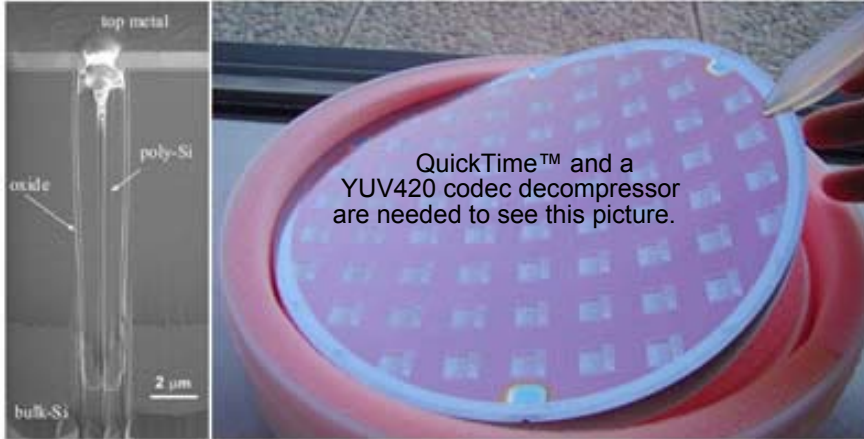
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THIN WAFERS and THROUGH VIA

IME
C



VIA 2 μm

PROCESSED WAFER, THINNED to 50 μm

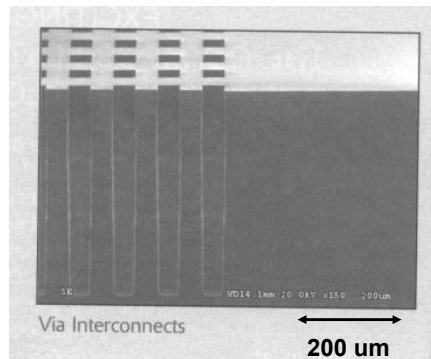
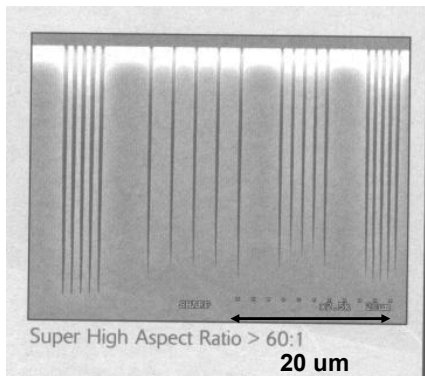


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THROUGH -WAFER VIA NEW PLASMA ETCHING EQUIPMENT



ALLOWS 3-DIMENSIONAL STRUCTURES
SEVERAL LAYERS of PROCESSING / SENSING

ASPECT RATIO
60 : 1
ADIXEN (ALCATEL) 2005



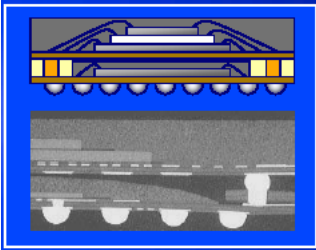
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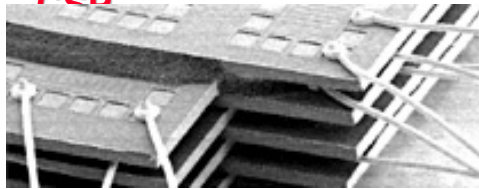


3D VERTICAL INTEGRATION

CHIP SCALE PACKAGE



SP-CSP
(330 signals)



INTEL

Challenges

- Bonding to “floppy” die overhang
- Manage wiresweep
- Minimize wirebond pad area

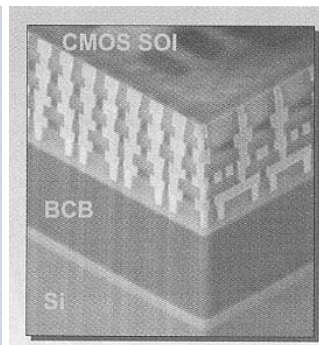
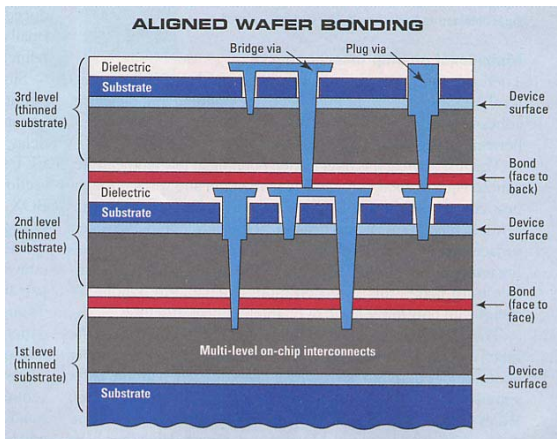


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MULTI LAYER WAFER ASSEMBLY



SOI is ALREADY
2 LAYERS



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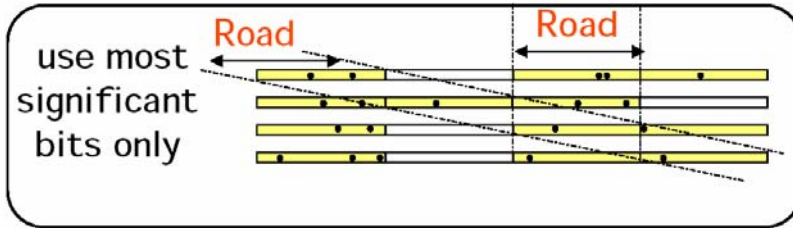




SOFTWARE or also HARDWARE ?

FAST-TRACK COLLABORATION

USE MICROPROCESSORS for FAST TRIGGER



MULTI-LAYER-DETECTOR with LOCAL PROCESSING :

SPACE-POINT + VECTOR

VERTEX SELECTION, BACKGROUND SUPPRESSION, ..



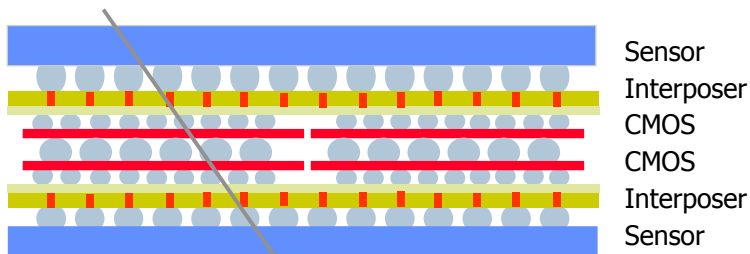
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TRACK VECTOR DETECTOR

3D TECHNOLOGY* MULTILAYER ASSEMBLY



PROVIDES X, Y, θ_X, θ_Y

intersecting position + angular direction

MAY ALLOW TO PINPOINT INTERACTION POINT 'ON-LINE'



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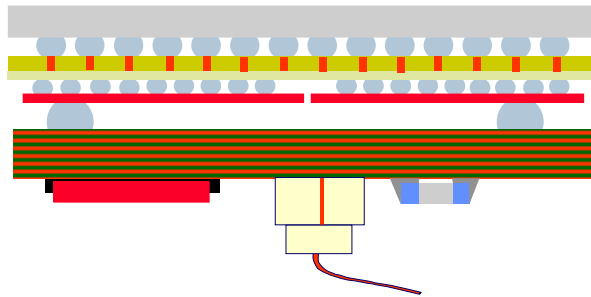


3D-STACKED IMAGING TILE

DESIGN FOR X-RAY IMAGING
NOT OPTIMIZED FOR TRANSPARENCY

Basic image cell : vertical hybridisation of: sensor,
Read-out electronics & Interface circuitry & connector
Typical size: 20 x 20 mm²

CONCEPT :
JAN VISSCHERS
NIKHEF



sensor
interposer
CMOS chips
carrier
passives

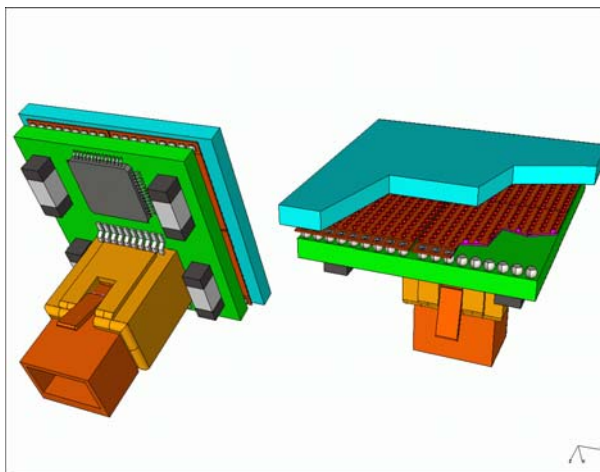


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PIXEL SENSOR INTEGRATION/TILING



CONCEPT :
JAN VISSCHERS
NIKHEF



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INSPIRATION for FUTURE DETECTORS

**MICROELECTRONICS TECHNOLOGIES for
COMMUNICATION**



USE THESE also for NEW PHYSICS



BETTER DETECTION of 'GOOD' TRACKS

IDENTIFY BEAUTY also inside JETS

IMPROVE SELECTIVITY at HIGH RATES

super LHC or FURTHER

TRACK VECTOR at ~200ns timescale

INTERACTION POINT FROM 20-100 along beam



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THE END

**THANKS to MANY COLLEAGUES OVER MANY YEARS
NO RESULTS WOULD BE THERE WITHOUT THEM**

**CERN
CERN MICROELECTRONICS GROUP
EXPERIMENTS
MEDIPIX COLLABORATION
INDUSTRIAL COMPANIES
RESEARCH INSTITUTES in EUROPE, USA, JAPAN**



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CONCLUSION

R&D MUST BE AMBITIOUS

PREPARE ANSWERS TO FUTURE CHALLENGES EVEN UNKNOWN

USE INDUSTRY TRENDS in Si towards '3D'

INVESTIGATE VECTOR DETECTOR

GASEOUS or SEMICONDUCTOR

R&D MUST INCLUDE SYSTEM ASPECTS

ON-LINE, OFF-LINE ANALYSIS OTHER WORLD



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THE END - BACKUPS

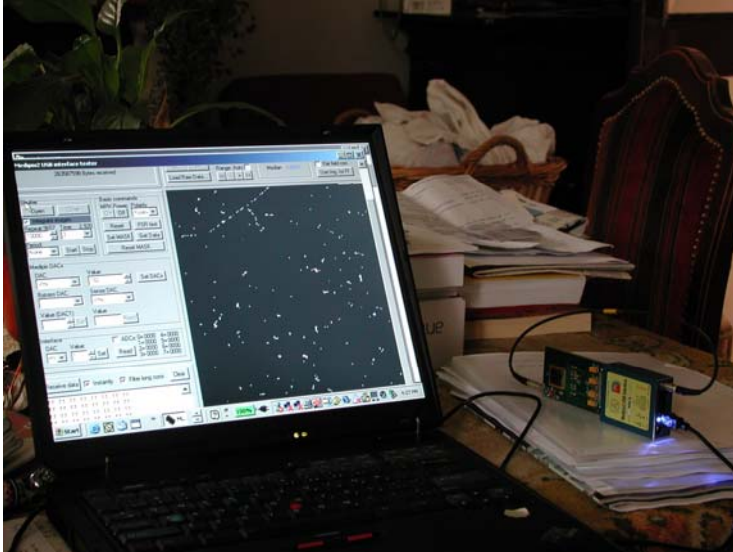


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COSMIC RAYS with MEDIPIX2-USB

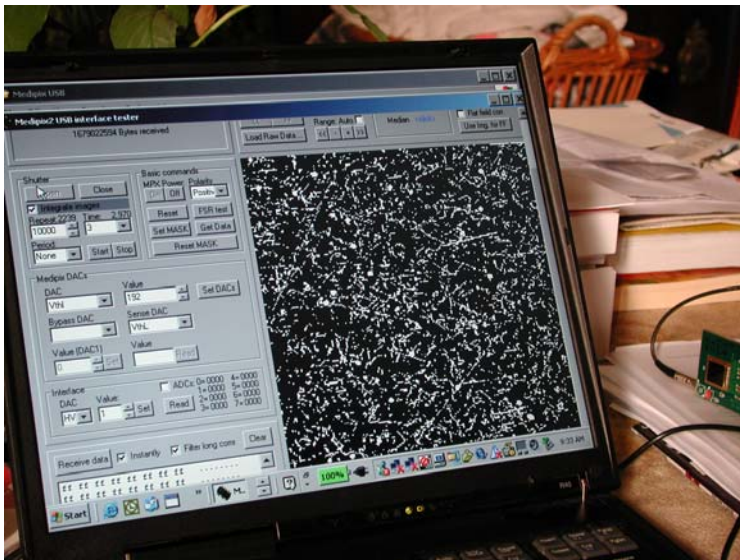


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MEDIPIX2-USB COSMICS



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MEDIPIX2-USB + LARGE BACKGROUND



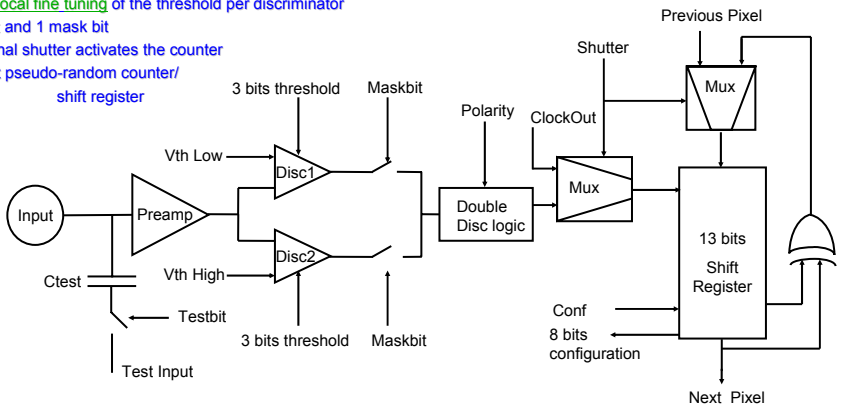
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MEDIPIX2 PIXEL BLOCK DIAGRAM

- accepts **positive and negative** input → different detector materials
- charge sensitive preamplifier with individual leakage current compensation
- 2 discriminators** with globally adjustable threshold
- 3-bit local fine tuning** of the threshold per discriminator
- 1 test and 1 mask bit
- external shutter activates the counter
- 13-bit pseudo-random counter/
shift register



Analog

Digital



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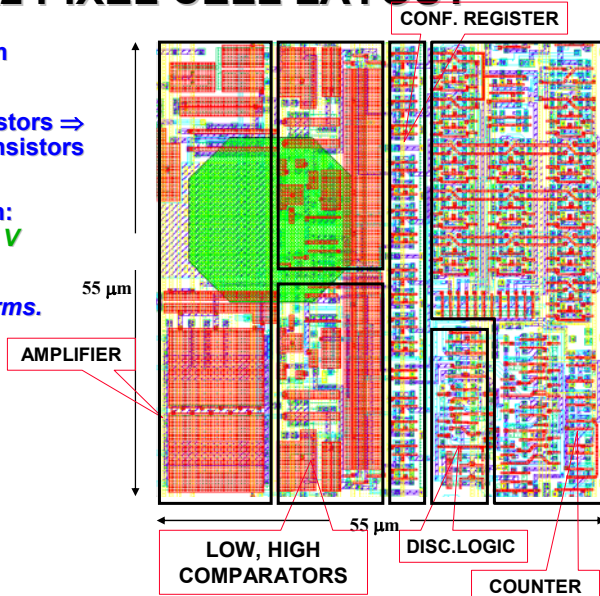
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Medipix2 PIXEL CELL LAYOUT

CMOS technology 0.25 μ m
 6 metal layers
 pixel cell has ~500 transistors \Rightarrow
 chip ~33 million transistors

Static power consumption:
 ~8 μ W/channel @ 2.2 V
 Amplifier Gain: ~11 μ V/e⁻
 Electronic Noise: ~100 e⁻ rms.

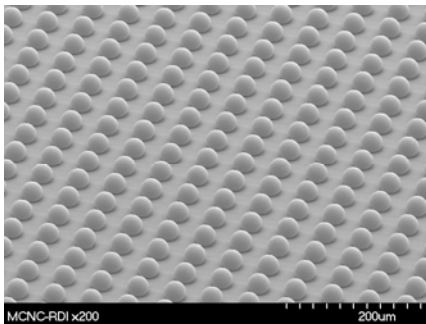


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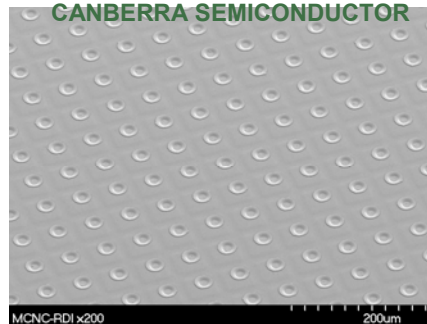
BUMP BONDING Medipix2



BUMP DEPOSITION
 & SEM PHOTOS
 COURTESY MCNC-RDI DURHAM NC

PITCH 55 μ m

HIGH RESISTIVITY
 Si SENSOR MATRIX
 CANBERRA SEMICONDUCTOR



0.25 μ m CMOS CHIP
 CERN 2001
 CAMPBELL & LLOPART
 256 COLUMNS x 256 ROWS
 pixel 55 μ m x 55 μ m



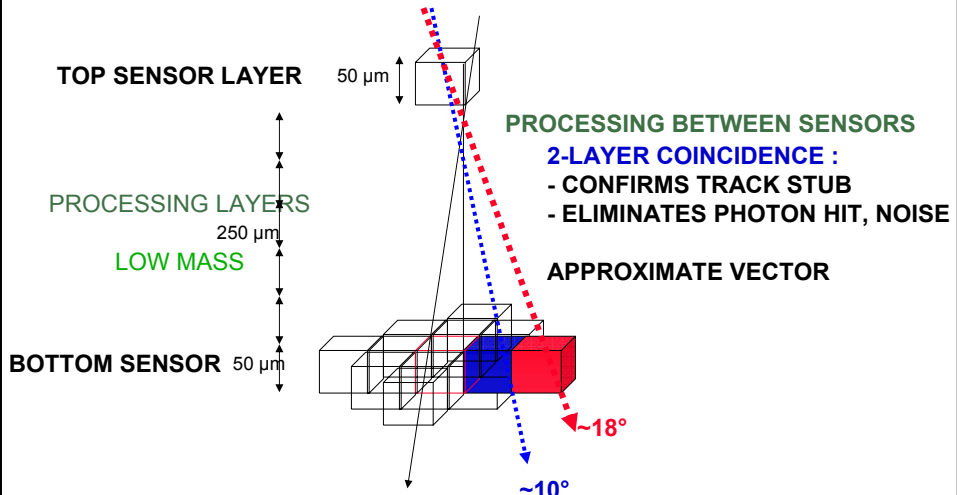
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SMALLER PIXELS

50 x 50 x 50 μm  SIGNALS $\sim 3000 e^-$



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THE END



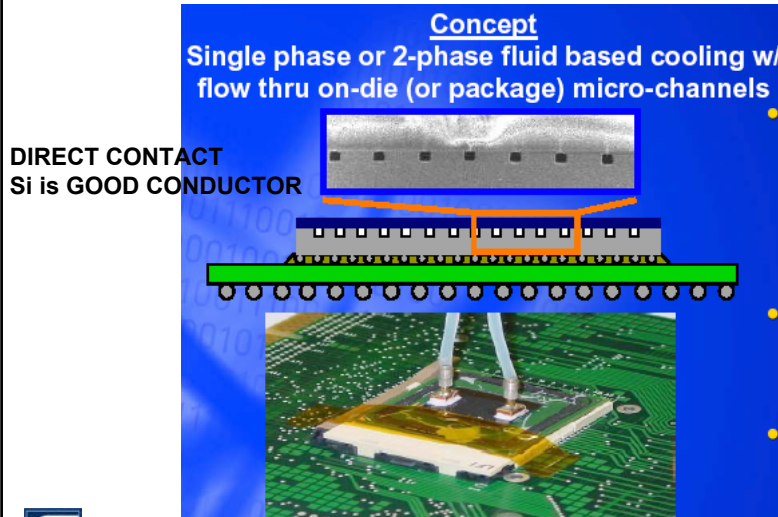
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OTHER APPROACH CHIP COOLING

WAFERS are FUSED after ETCHING CHANNEL



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