

CAFMaD



# *Progress on the Aberystwyth Electron Counting Array*

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## Overview

- Technology Overview
- Long Array Development
- Control Electronics Development
- Application to Diamond Contact Formation

## Detector Technology Overview

- Readout Device for Microchannel Plate
- Custom ASIC
  - Linear Array of Collection Anodes
  - Amplifier Discriminators
  - 16-bit Counters & Readout Circuitry
  - Ceramic Substrate & MCP Holder
- 'Bed-of-Nails' mounting & Feedthrough
- Floating Control Electronics (ex vacuum)

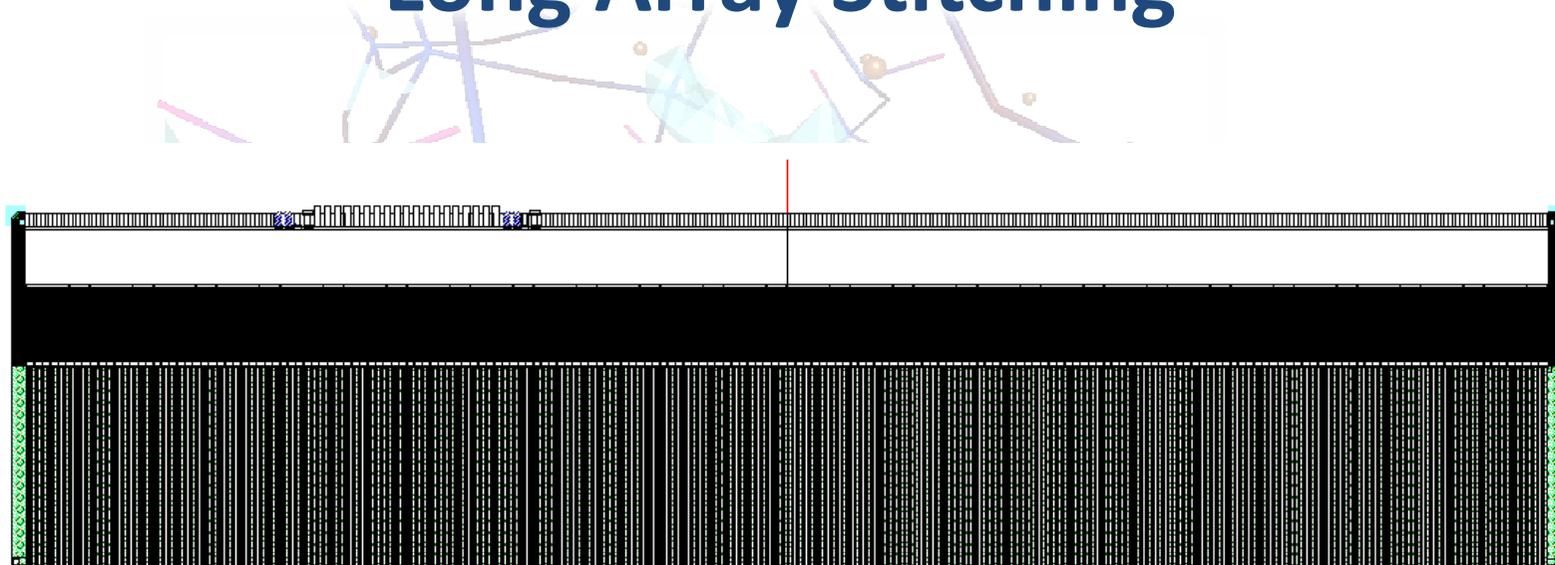
## Long Array Development

- Current array
  - 768 anodes
  - 19.2mm x 3mm
- New Array
  - New Electron Analyser (SPECS PhoibOS 100)
  - 1536 anodes
  - 38.4mm x 5mm

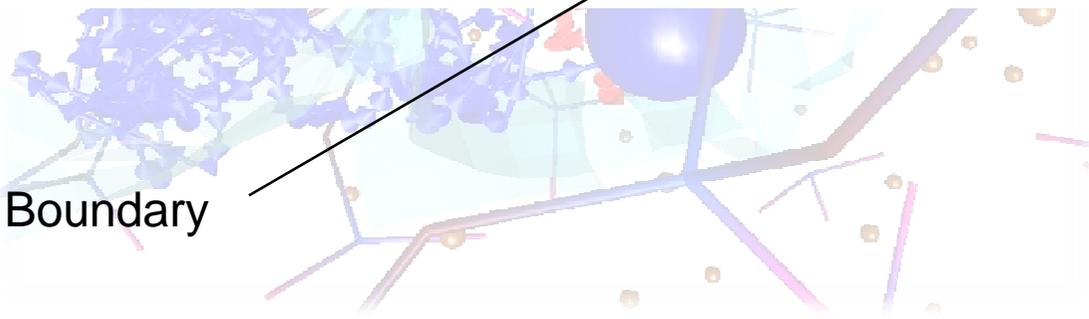
## Long Array Technology Challenges

- Yield
  - Not an issue (Current device yields at 90%)
- Reticle Size
  - Standard 20mm x 20mm reticle
  - Need 'stitched' design (Left + Right)
  - No active devices across stitch boundaries
  - Tighter Design Rules over stitch boundary

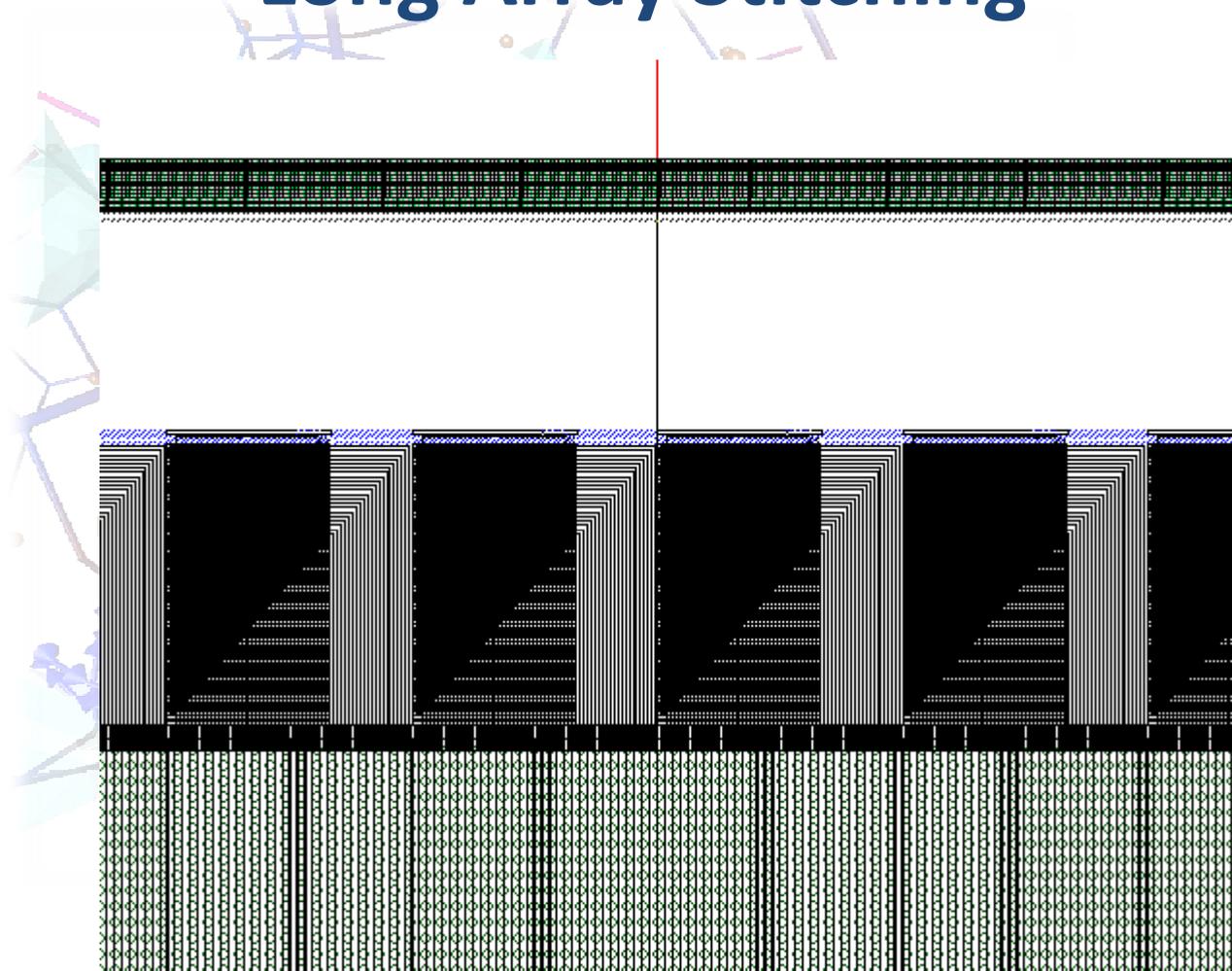
## Long Array Stitching



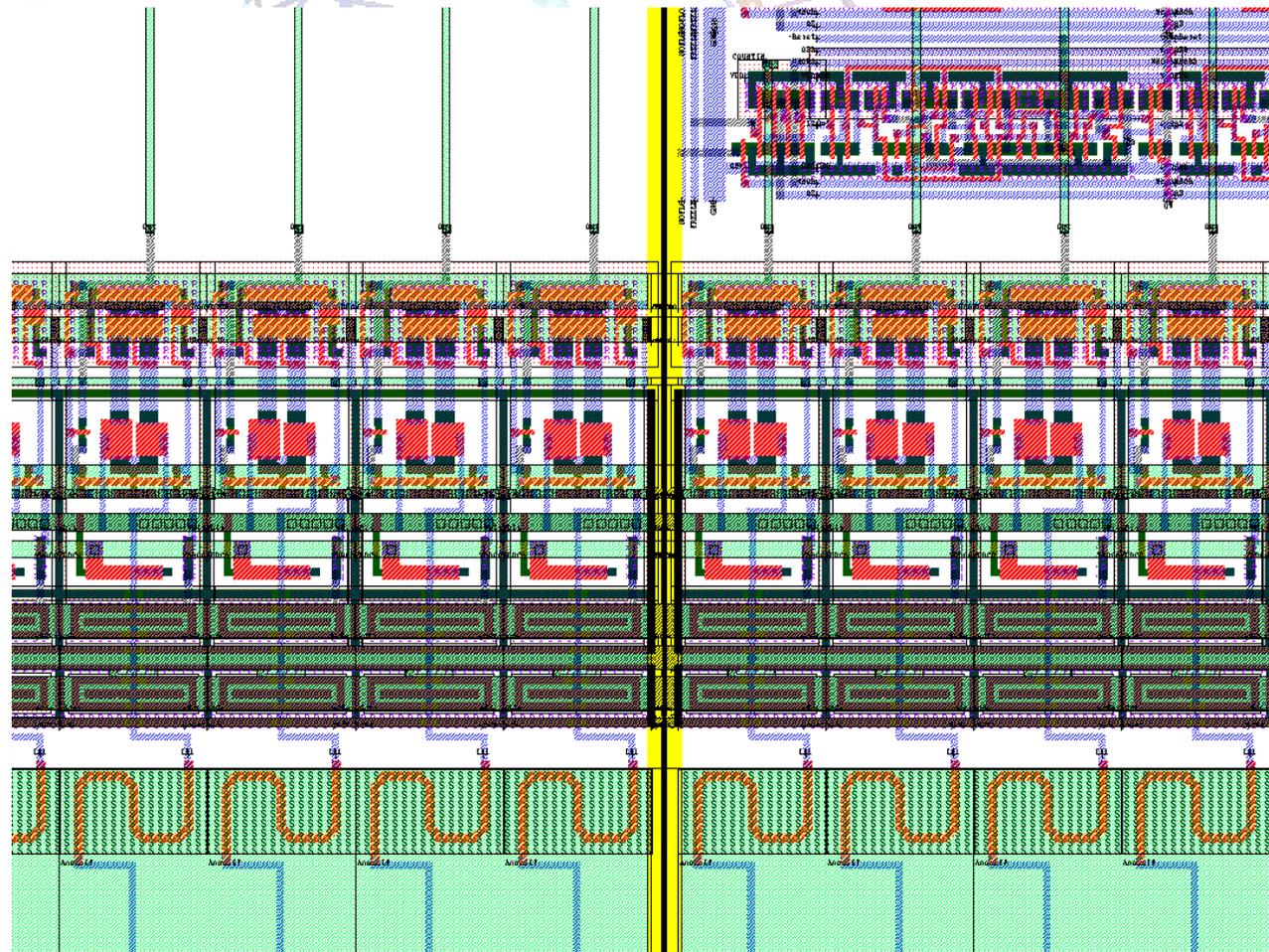
Stitch Boundary



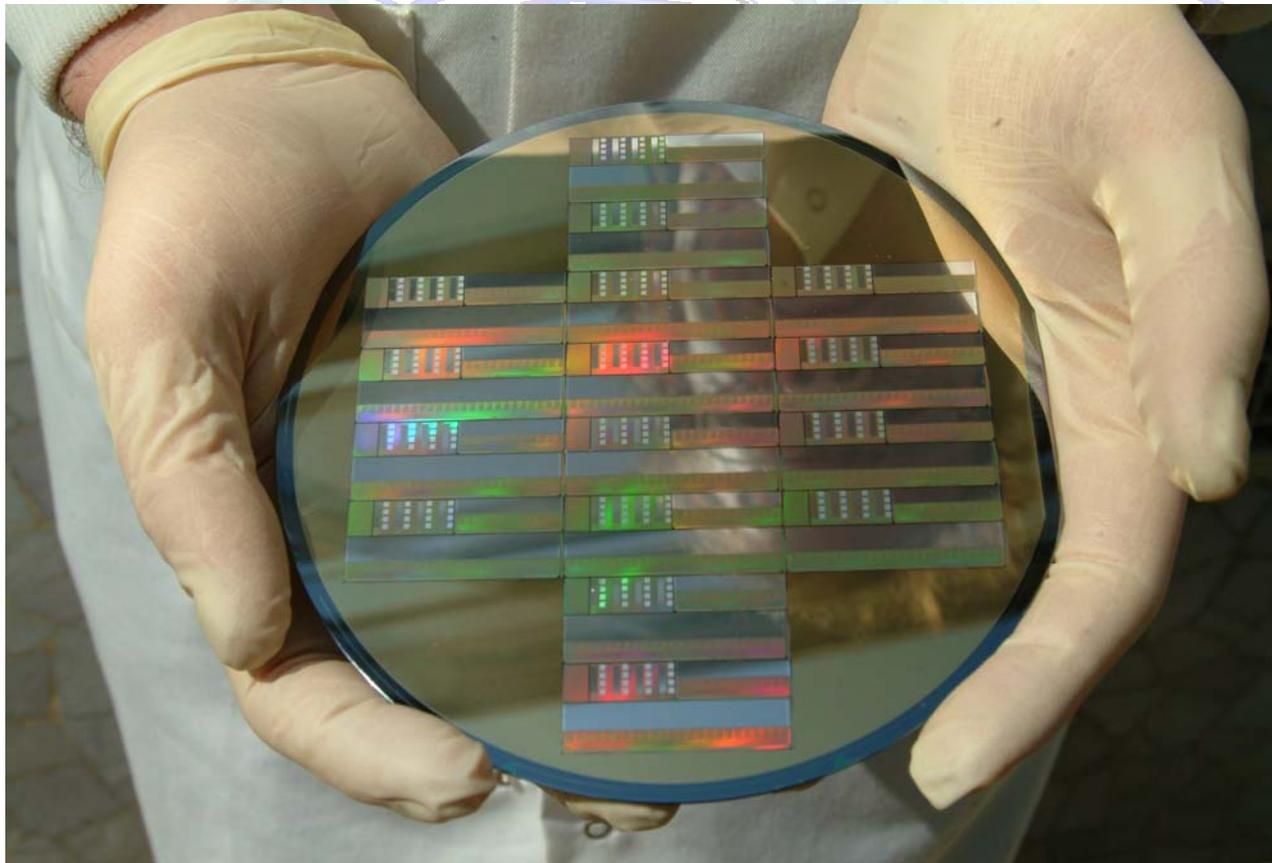
## Long Array Stitching



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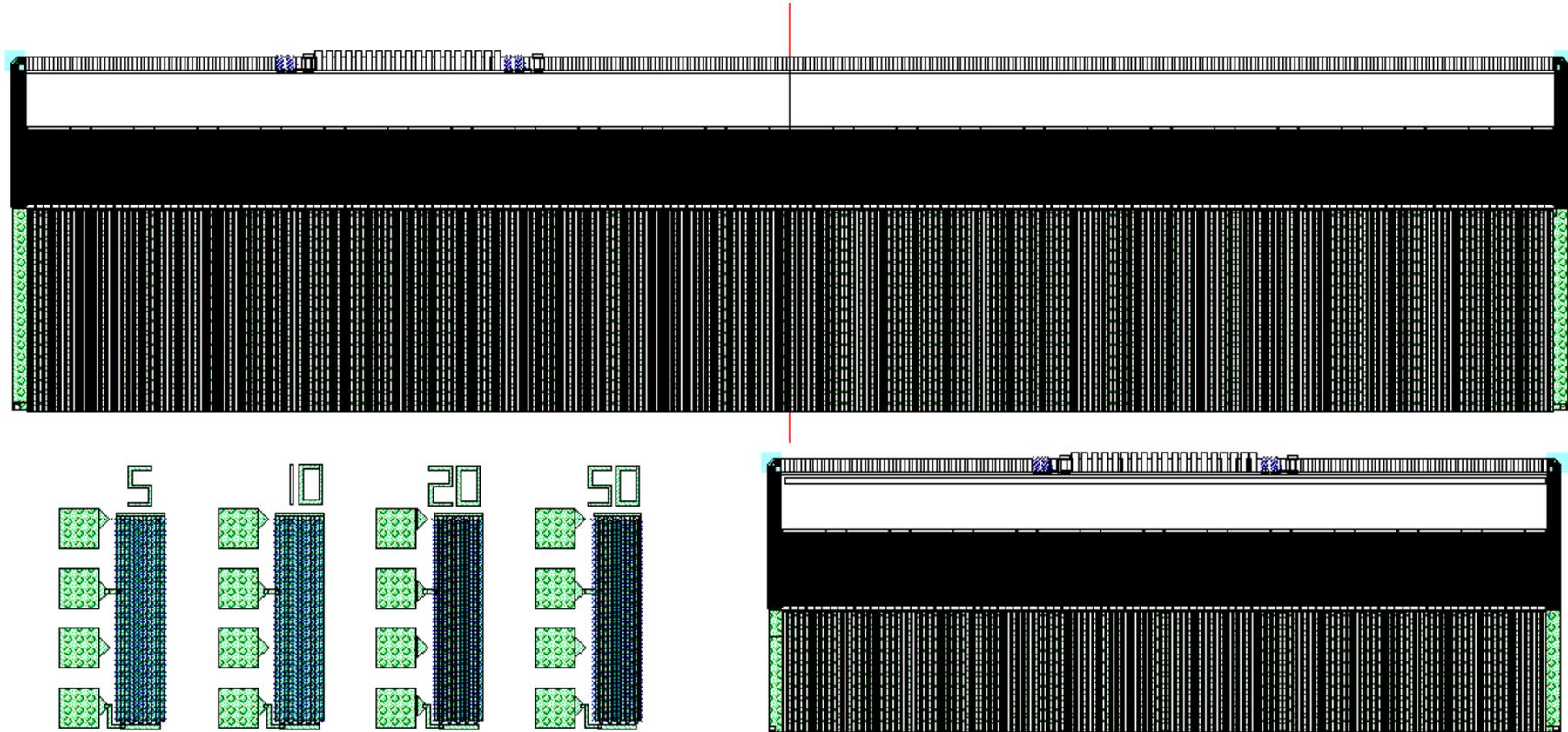


## Wafer with 40mm detector chips



- 40mm detector
- 20mm detector
- Test structures

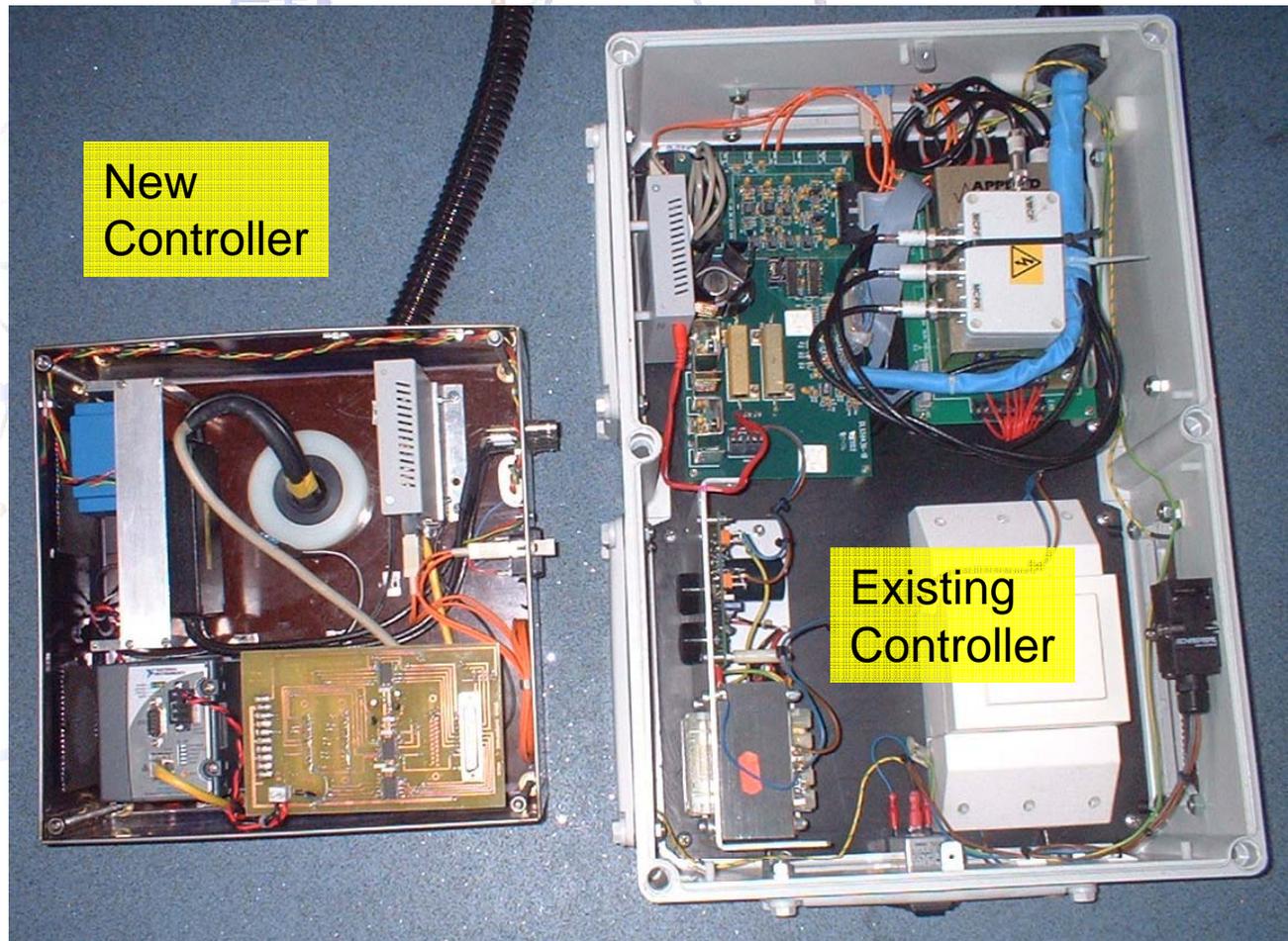
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## Control Electronics Development

- $\approx 2\text{kV}$  across MCP  $\Rightarrow$  Floating readout system
  - TCP/IP over fibre optic (10 Base F)
  - Data Acquisition
  - Gate Timing
- Existing system
  - Based on ipEngine (Brightstar Engineering)
  - Programmed in C
  - $\approx 1.5\text{ms/frame}$  (768 pixels @  $2\mu\text{s/pixel}$ )
- In development:
  - Based on National Instruments cRIO
  - Labview programmable
  - $\approx 0.75\text{ ms/frame}$  ( $1\mu\text{s/pixel}$ )
  - Easily re-programmed for special applications

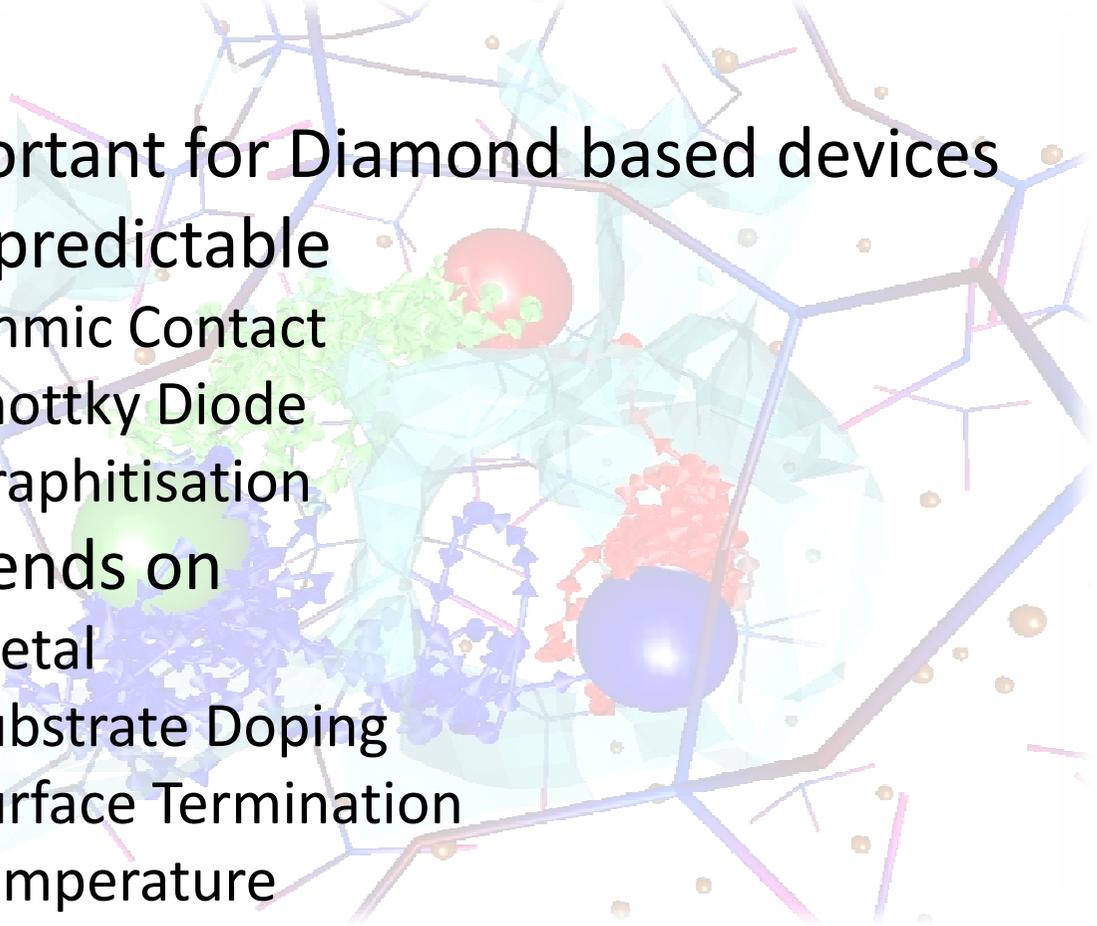
## Control Electronics Development



## Detector Applications

- In-situ study of surface processes:
  - Contact Formation
  - Thin Film Growth
- In situ XPS/PES
- Heated stage (up to 1400 °C)
- K-cells + shutter
- CLAM4 Analyser (Lab & SRS)

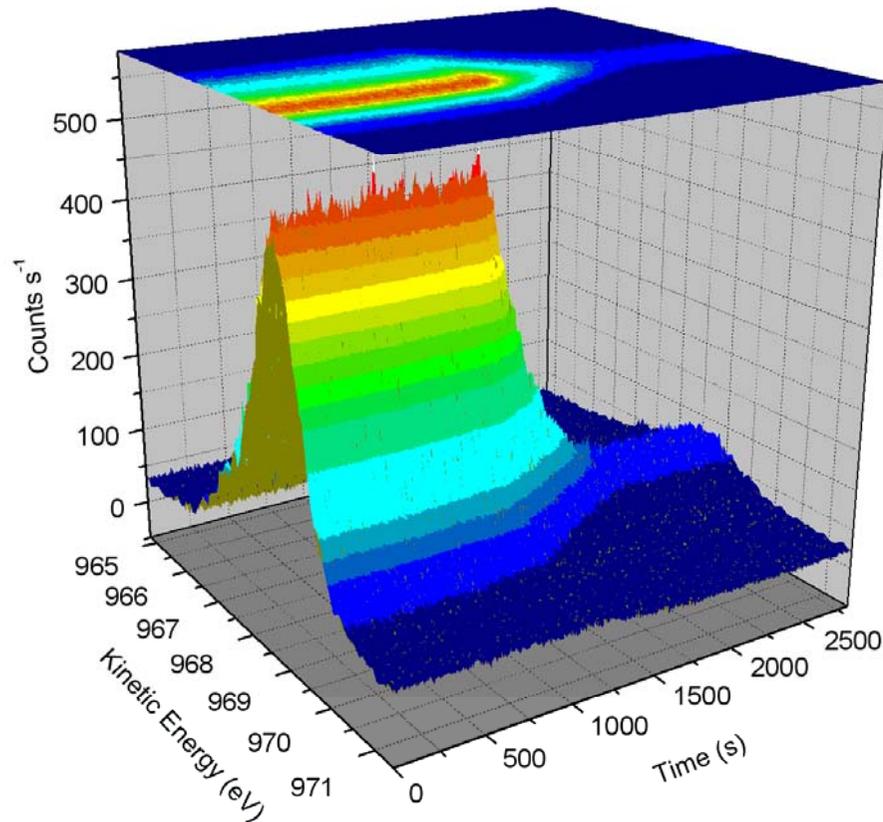
## Contact Formation on Diamond

- Important for Diamond based devices
  - Not predictable
    - Ohmic Contact
    - Schottky Diode
    - Graphitisation
  - Depends on
    - Metal
    - Substrate Doping
    - Surface Termination
    - Temperature
    - Etc, etc
- 

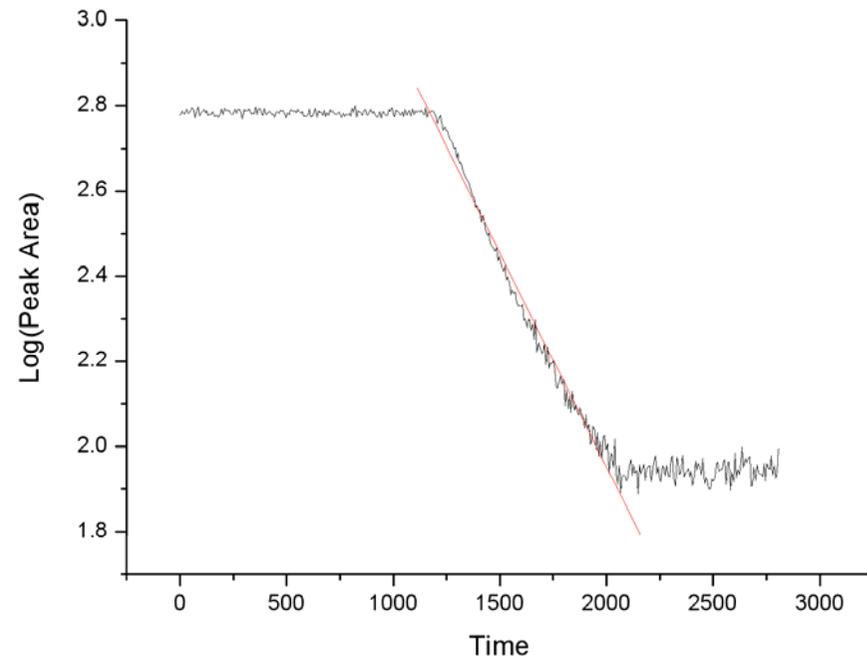
## Contact Formation on Diamond

- Study by Real Time PES/XPS Lab-based (300W MgK $\alpha$ )
  - Single crystal, B doped, p-type  $\langle 100 \rangle$  CVD
  - Deposit Al with k-cell
  - Anneal
  - Monitor peak intensity & position for C1s
- D. A. Evans, O. R. Roberts, A. R. Vearey-Roberts, et al., Applied Physics Letters 91, 132114 (2007).

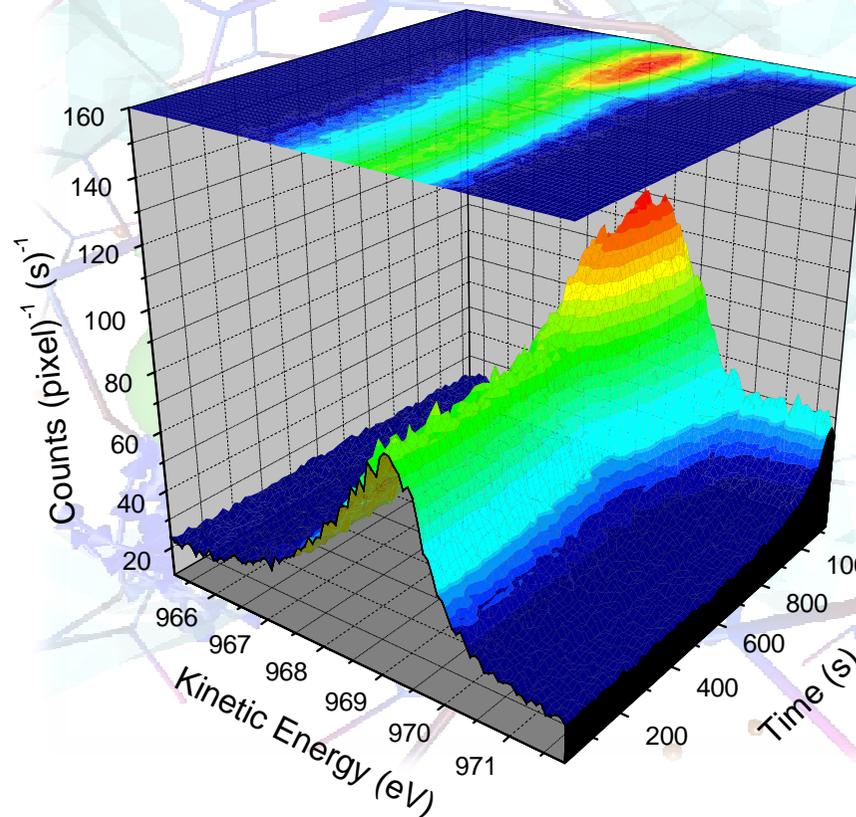
## C1s core peak during growth



- 3D plot of array data
- Pixels calibrated in eV
- Shuttered K-cell
- Peak Attenuation gives growth mode

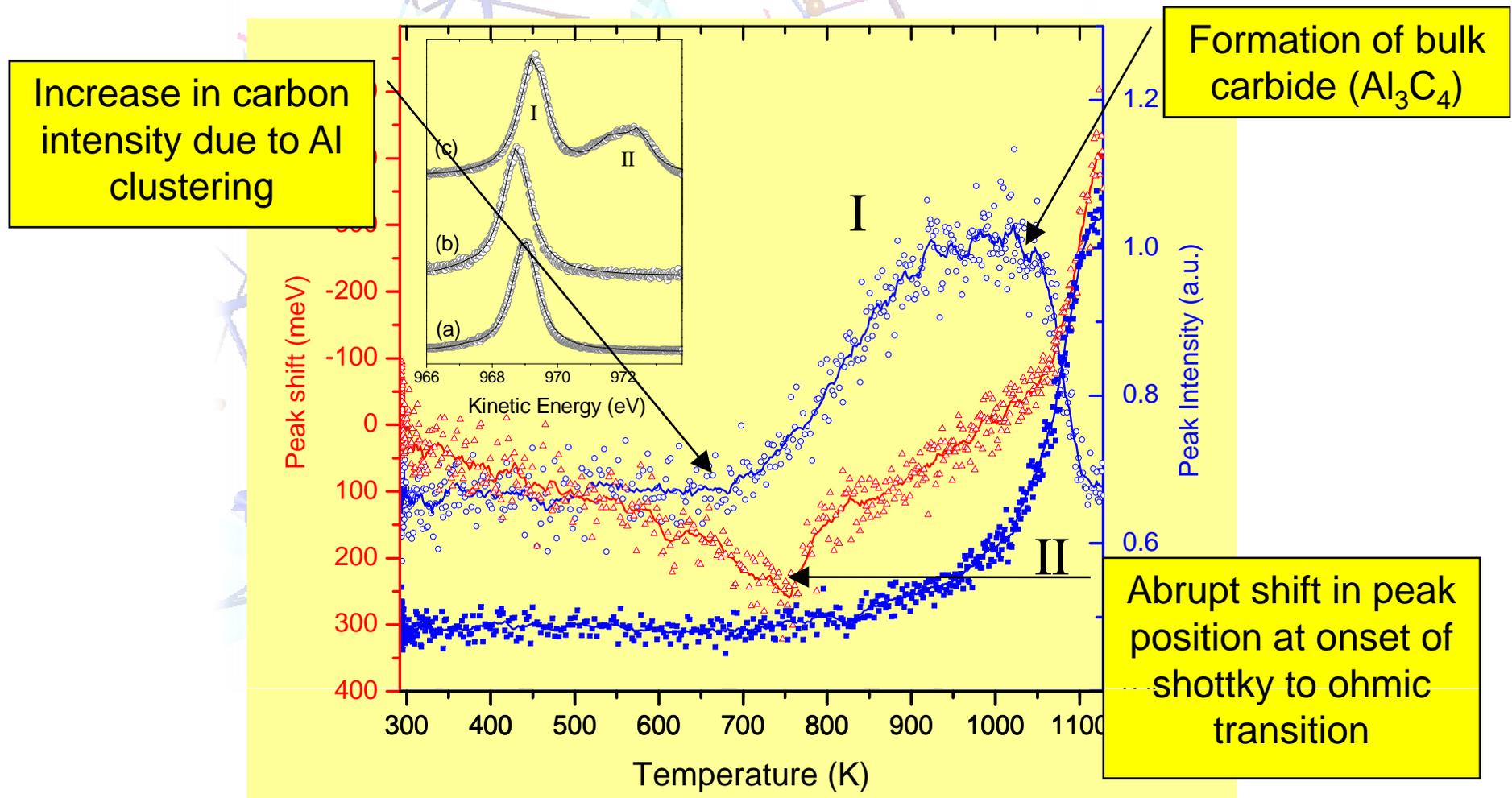


## C1s core peak during anneal



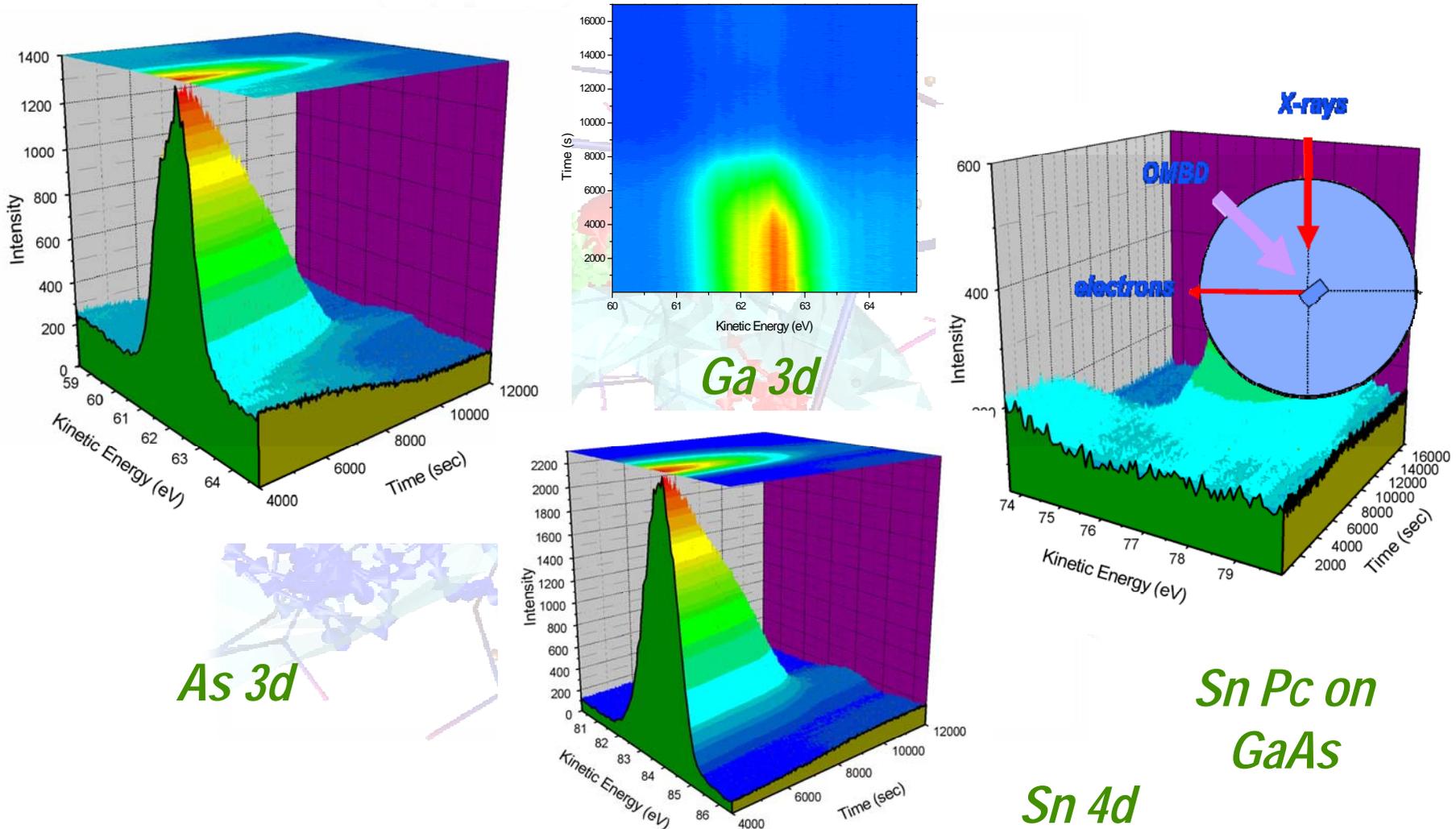
- 3D plot of array data
- Pixels calibrated in eV
- 1 sec snapshots
- Heat Ramp applied
- Intensity variation
- Peak Shift

## C1s core peak during anneal



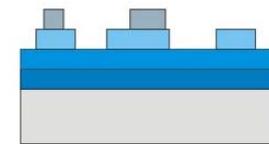
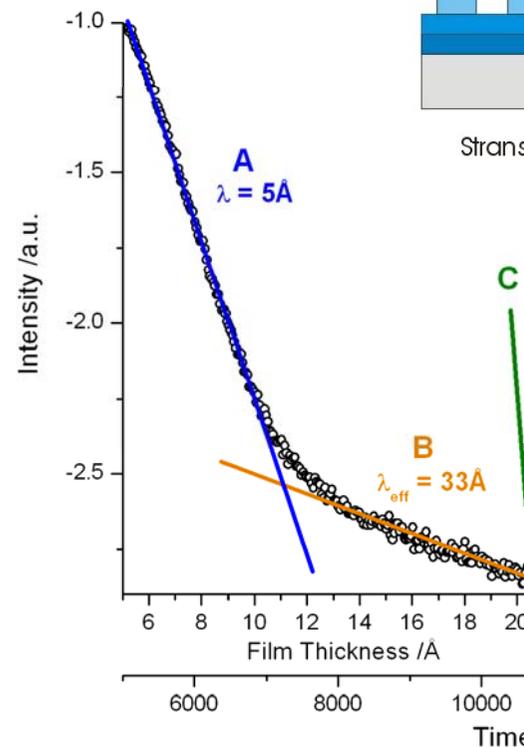
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## Real-time monitoring of organic thin film growth

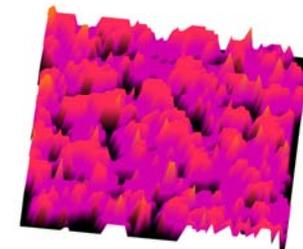


## Real-time monitoring of organic thin film growth

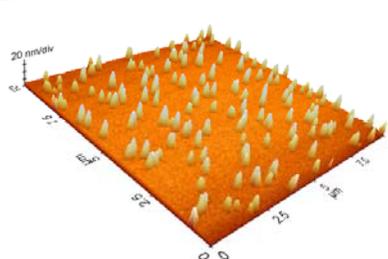
- Thin film morphology
- Interface Energetics
- Interface chemistry
- Fast – high throughput



Stranski-Krastanov



M-C simulation



AFM

## Into the Future

- Eliminate Multiple Triggering
  - Charge Cloud Spreading
  - Degrades Spectrum
  - Voting Circuit
  - Post-doc
  - See poster
- Commercialisation
- 2 Dimensions
  - Spatial + Energy
  - Angle + Energy
    - ➔ Depth + Energy
  - High Flux / Short Pulse Applications
    - ➔ Spread electrons over larger area

## Acknowledgements

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