



**Status of the
MAJORANA DEMONSTRATOR**

Benjamin Shanks

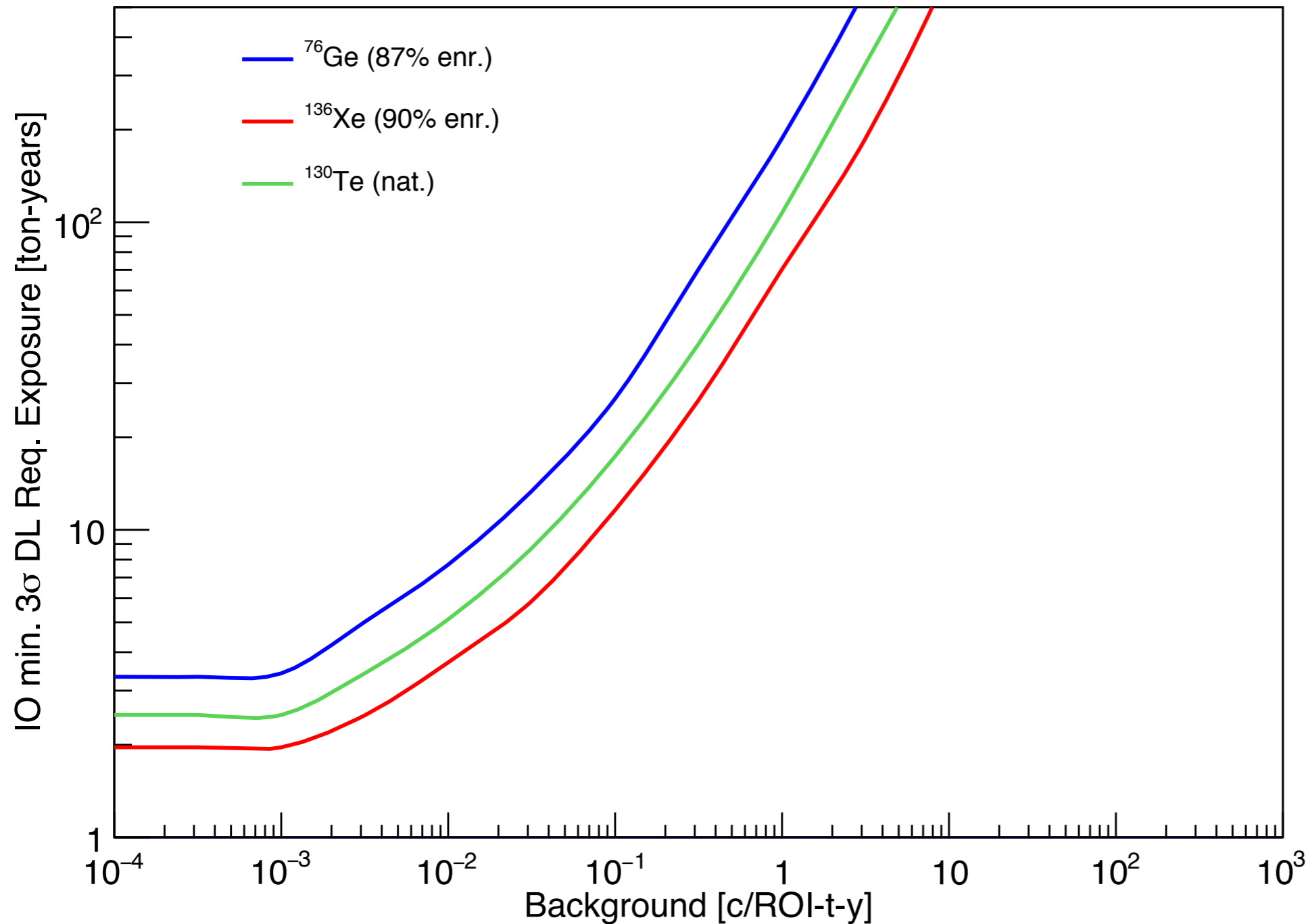
Univ. of North Carolina / TUNL

On behalf of the MAJORANA Collaboration

Required 3σ Exposure vs. Background



J. Detwiler

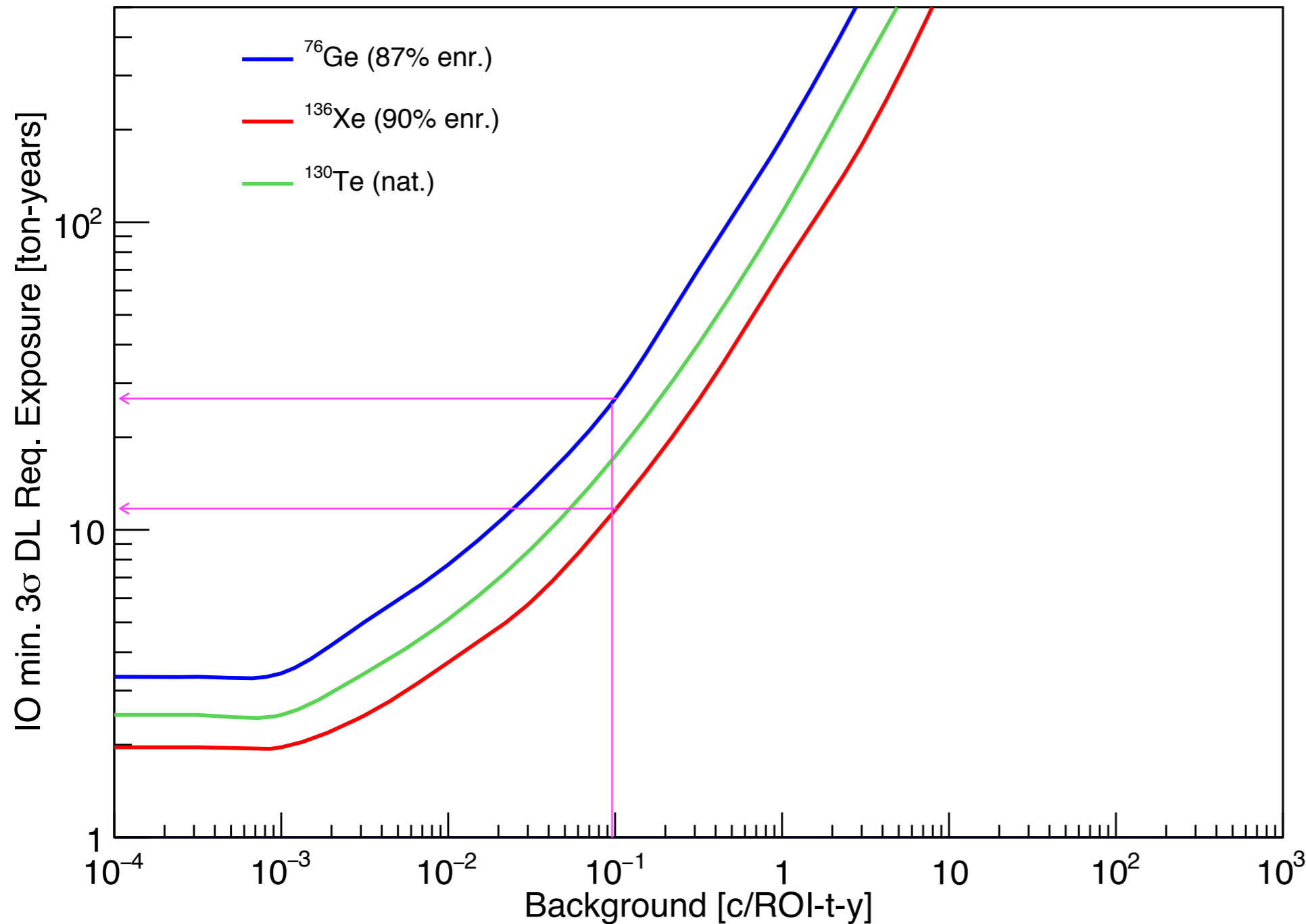


“Required” exposure assuming minimum IO $m_{\beta\beta}=18.3$ meV, taken from using the PDG2013 central values of the oscillation parameters, and the most pessimistic NME for the corresponding isotope among QRPA, SM, IBM, PHFB, and EDF

Required 3σ Exposure vs. Background



J. Detwiler

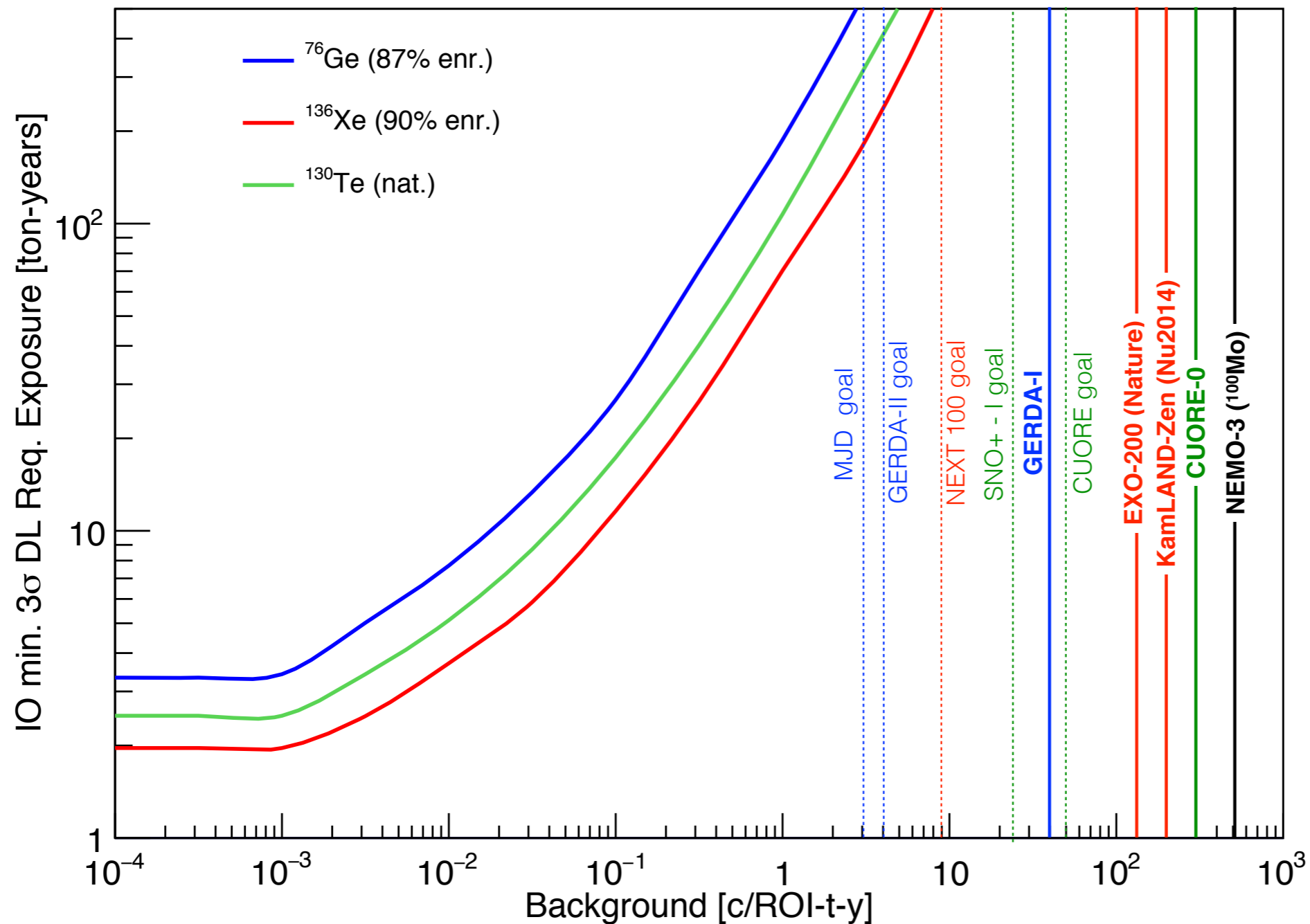


“Required” exposure assuming minimum IO $m_{\beta\beta}=18.3$ meV, taken from using the PDG2013 central values of the oscillation parameters, and the most pessimistic NME for the corresponding isotope among QRPA, SM, IBM, PHFB, and EDF

3 σ Discovery vs. Background



J. Detwiler



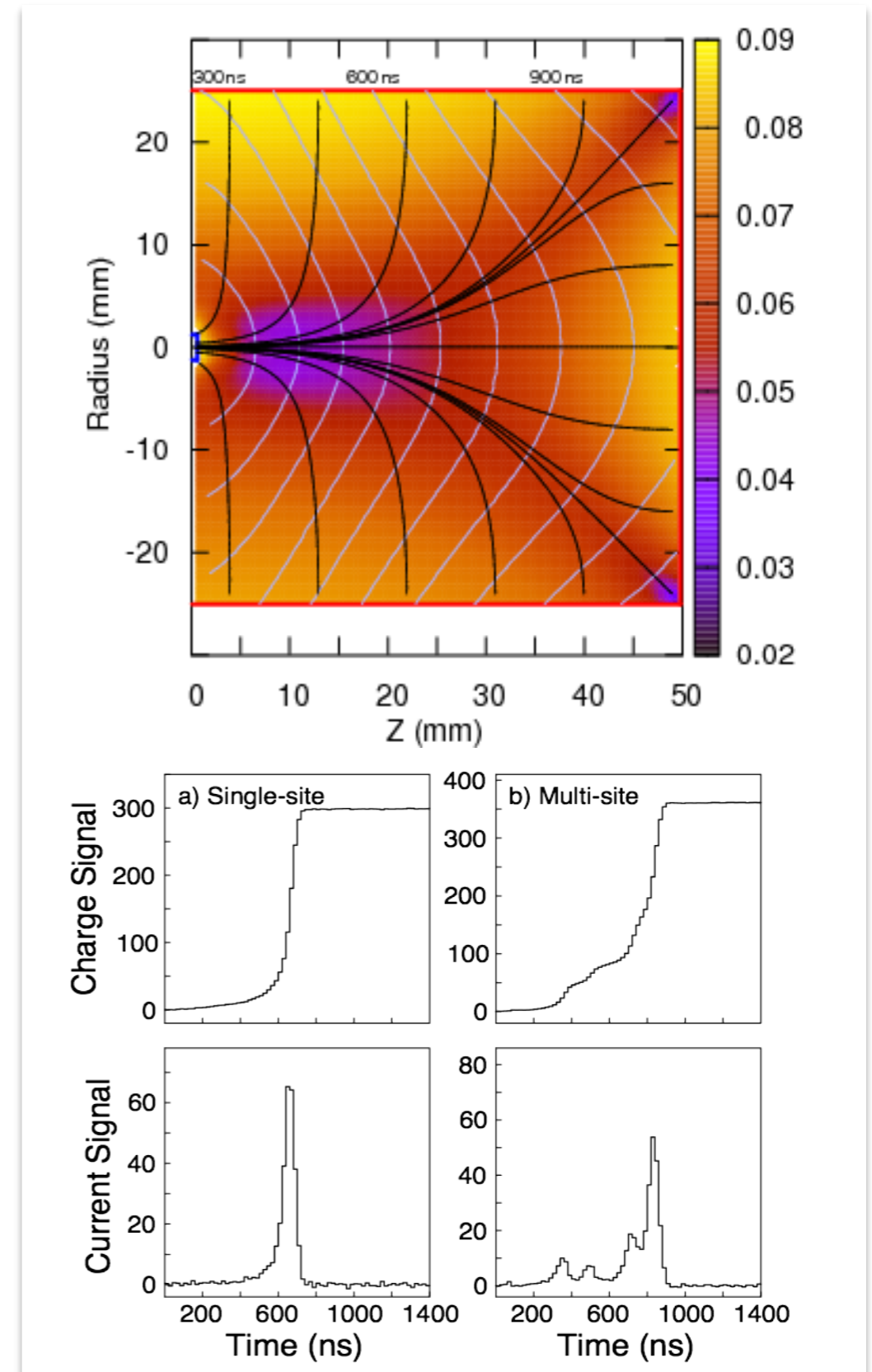
Take away:

Realistically, a next generation experiment should aim for backgrounds at or below 0.1 c/ROI-t-y

Germanium for $0\nu\beta\beta$



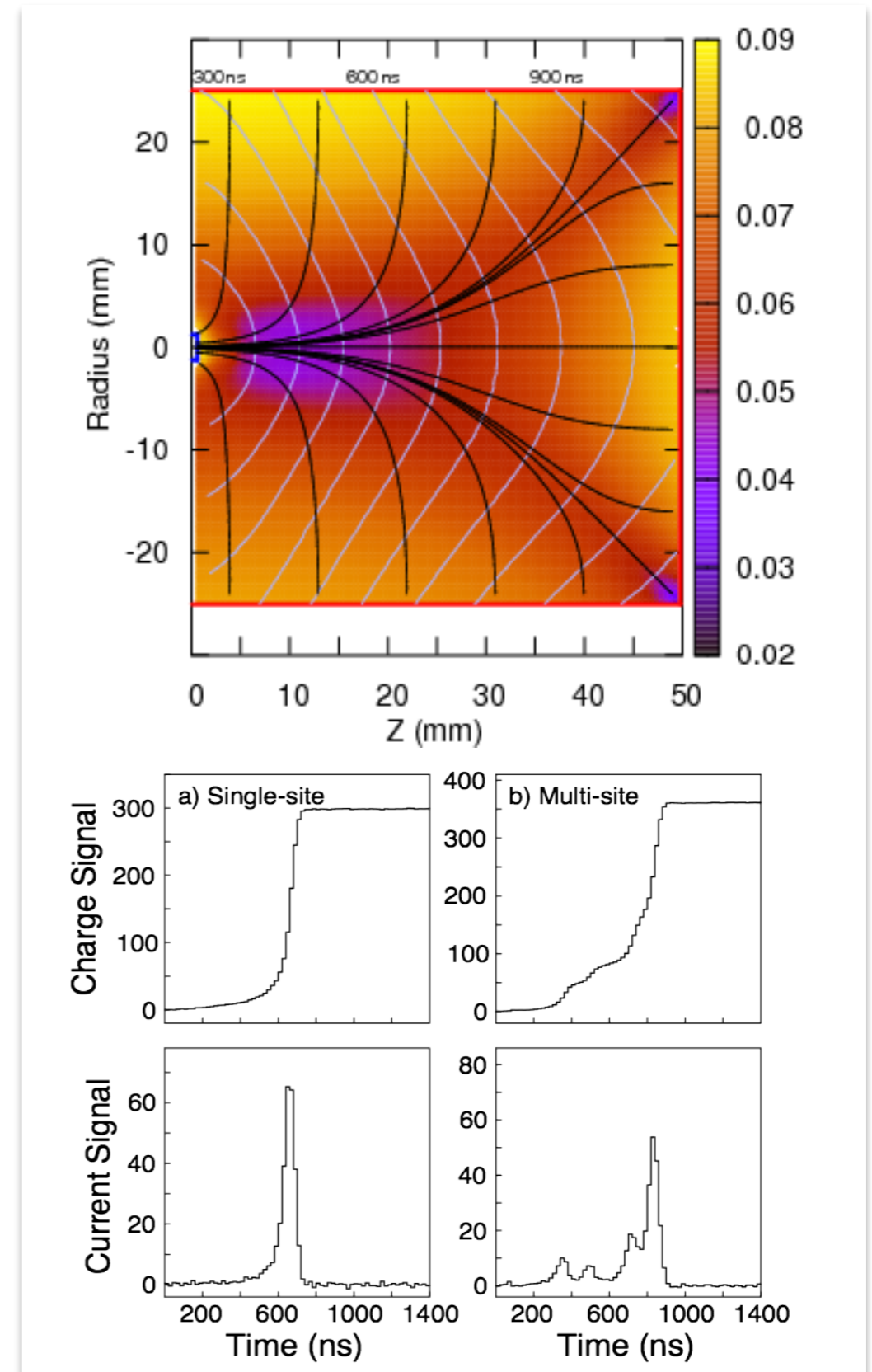
- $Q_{val} = 2039\text{keV}$
- Best energy resolution:
3keV FWHM @2039



Germanium for $0\nu\beta\beta$



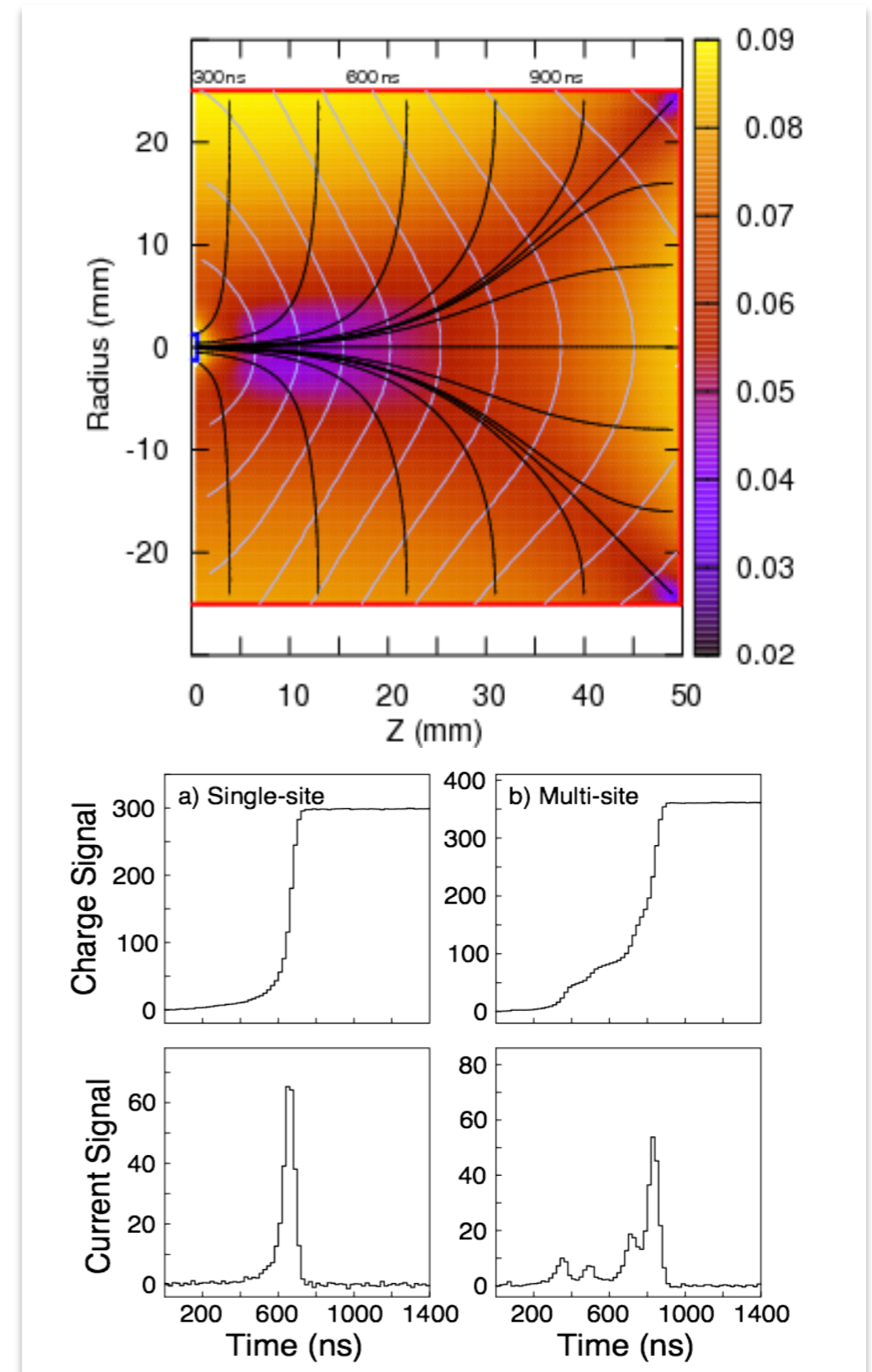
- $Q_{\text{val}} = 2039\text{keV}$
- Best energy resolution:
3keV FWHM @2039
- HPGe detectors inherently
low-background



Germanium for $0\nu\beta\beta$



- $Q_{val} = 2039\text{keV}$
- Best energy resolution:
3keV FWHM @2039
- HPGe detectors inherently low-background
- Powerful background rejection techniques:
 - Granularity rejects Compton scatters in multiple detectors
 - PPC timing response enables PSD of multi-site events
 - Low energy thresholds allow rejection of ^{68}Ge events



The MAJORANA DEMONSTRATOR



Funded by DOE Office of Nuclear Physics and NSF Particle Astrophysics,
with additional contributions from international collaborators.

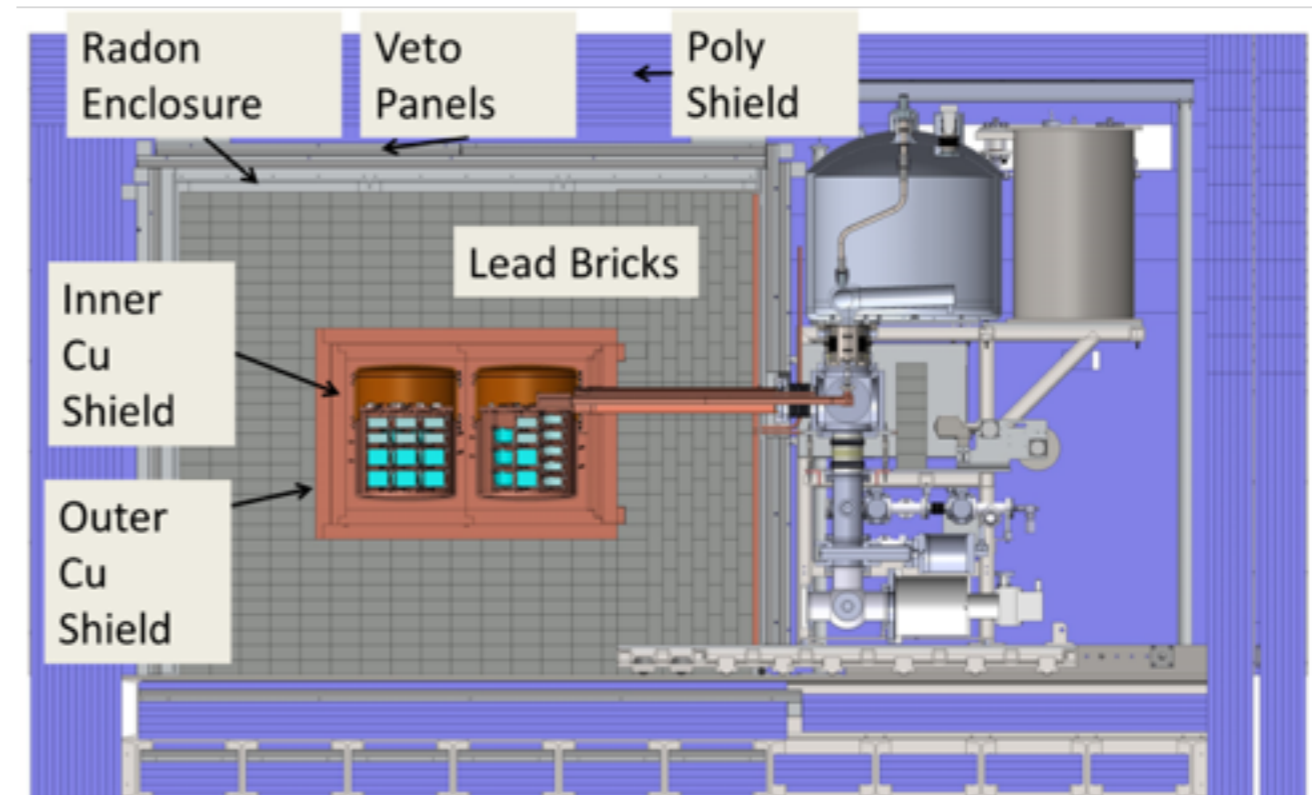
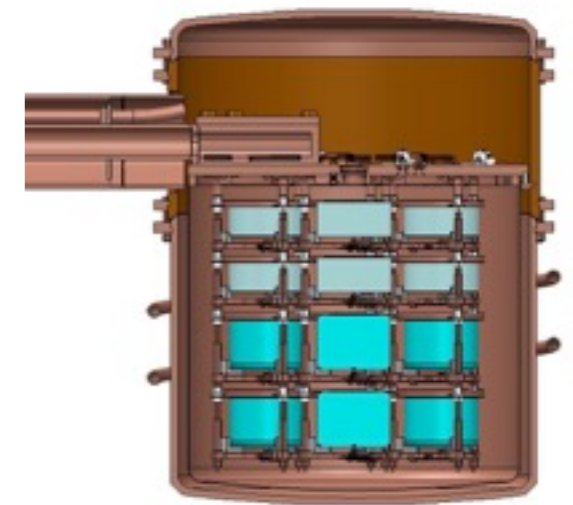
- Goals:**
- Demonstrate backgrounds low enough to justify building a tonne scale experiment.
 - Establish feasibility to construct & field modular arrays of Ge detectors.
 - Searches for additional physics beyond the standard model.

- **Located underground at 4850' Sanford Underground Research Facility**
- **Background Goal in the $0\nu\beta\beta$ peak region of interest (4 keV at 2039 keV)**
3 counts/ROI/t/y (after analysis cuts) — Assay U.L. currently ≤ 3.5
scales to 1 count/ROI/t/y for a tonne experiment

- **44-kg of Ge detectors**
 - 29 kg of 87% enriched ^{76}Ge crystals
 - 15 kg of $^{\text{nat}}\text{Ge}$
 - Detector Technology: P-type, point-contact.

- **2 independent cryostats**
 - ultra-clean, electroformed Cu
 - 20 kg of detectors per cryostat
 - naturally scalable

- **Compact Shield**
 - low-background passive Cu and Pb shield with active muon veto



Low Background Construction

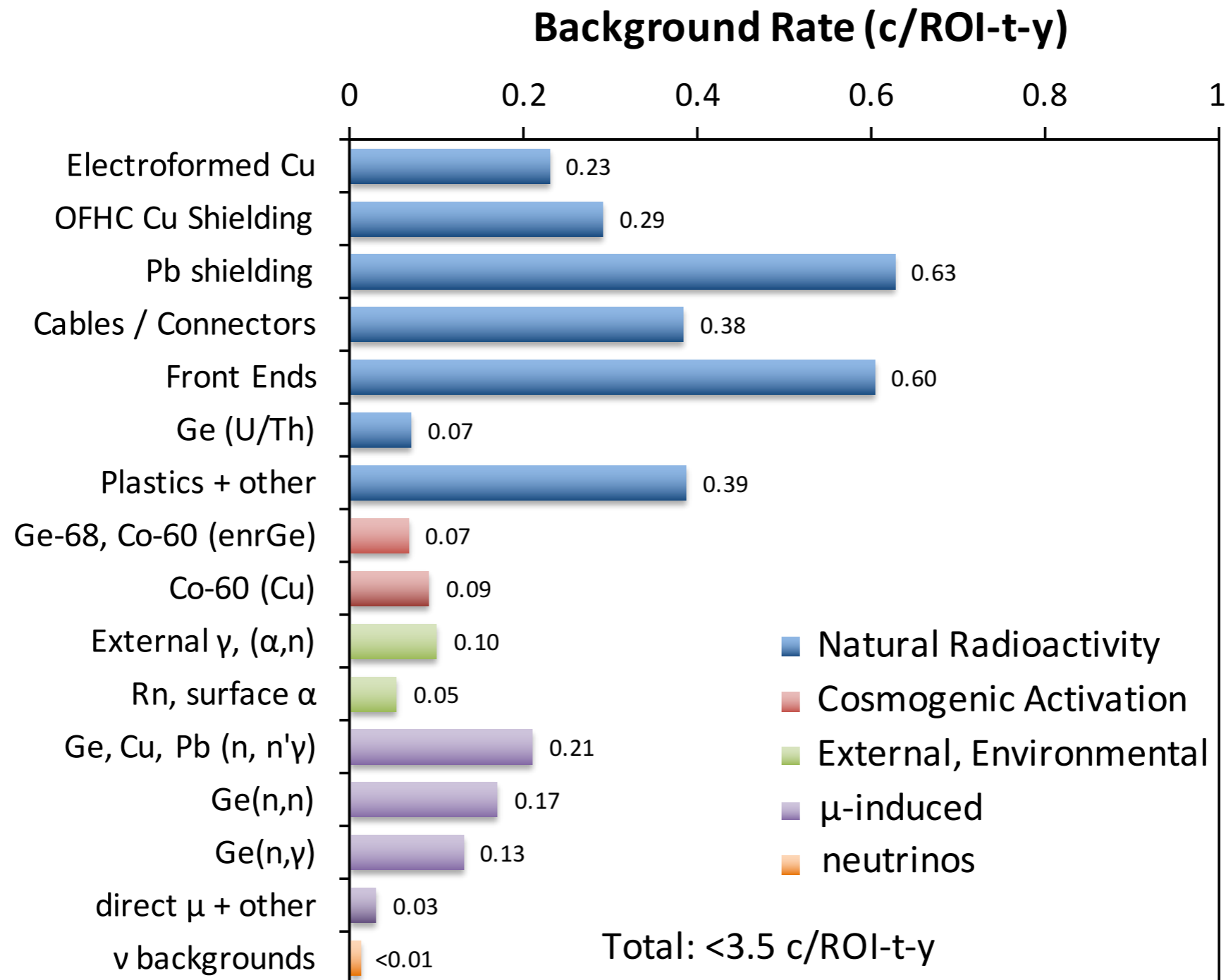


DEMONSTRATOR Background Budget



Based on achieved assays of materials
When UL, use UL as the contribution

MJD Goal: 3.0 cts / 4 keV / t-y



Low Background Construction



Low Background Construction



www.sanfordlab.org
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Low Background Construction



Assembled Detector Unit and String

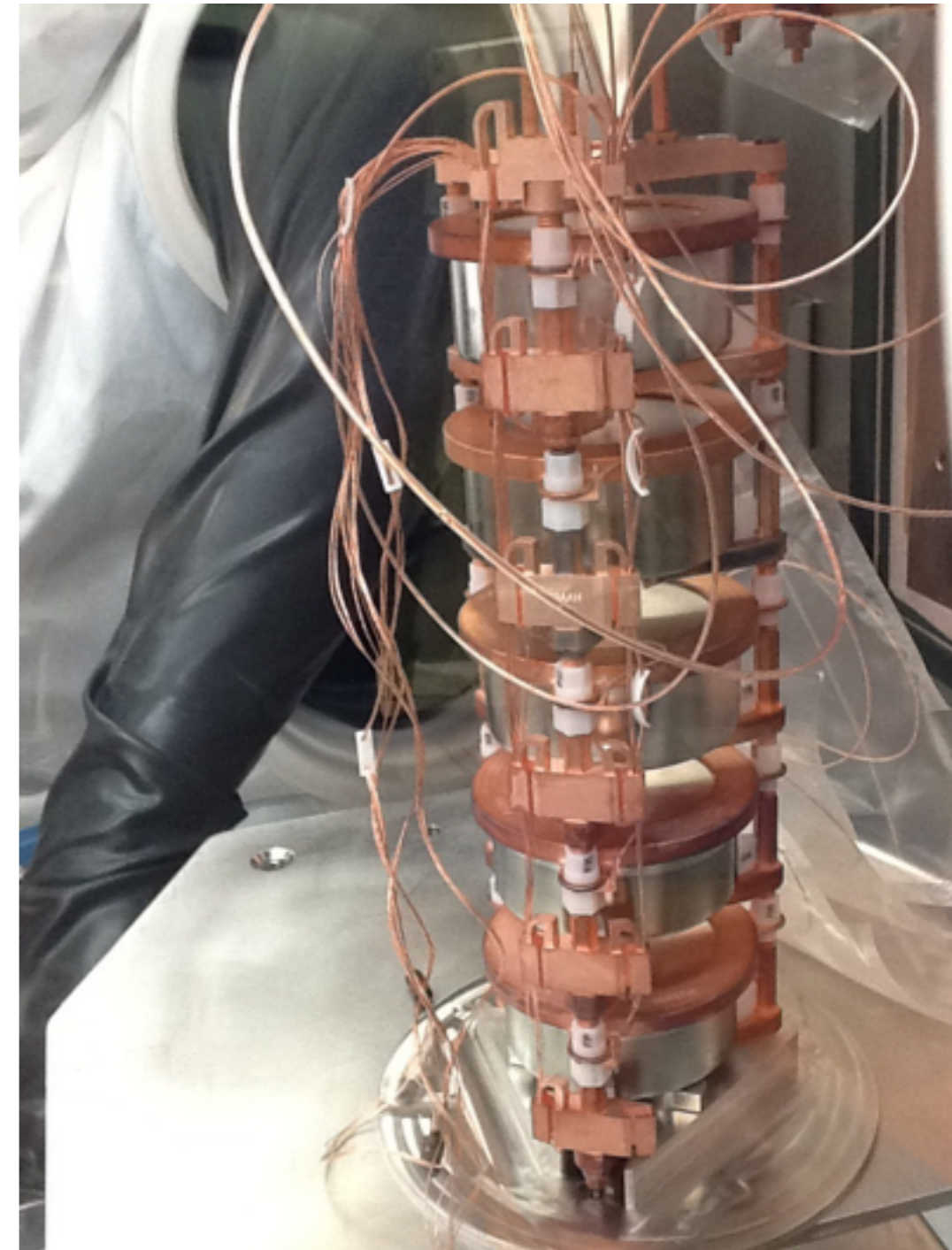
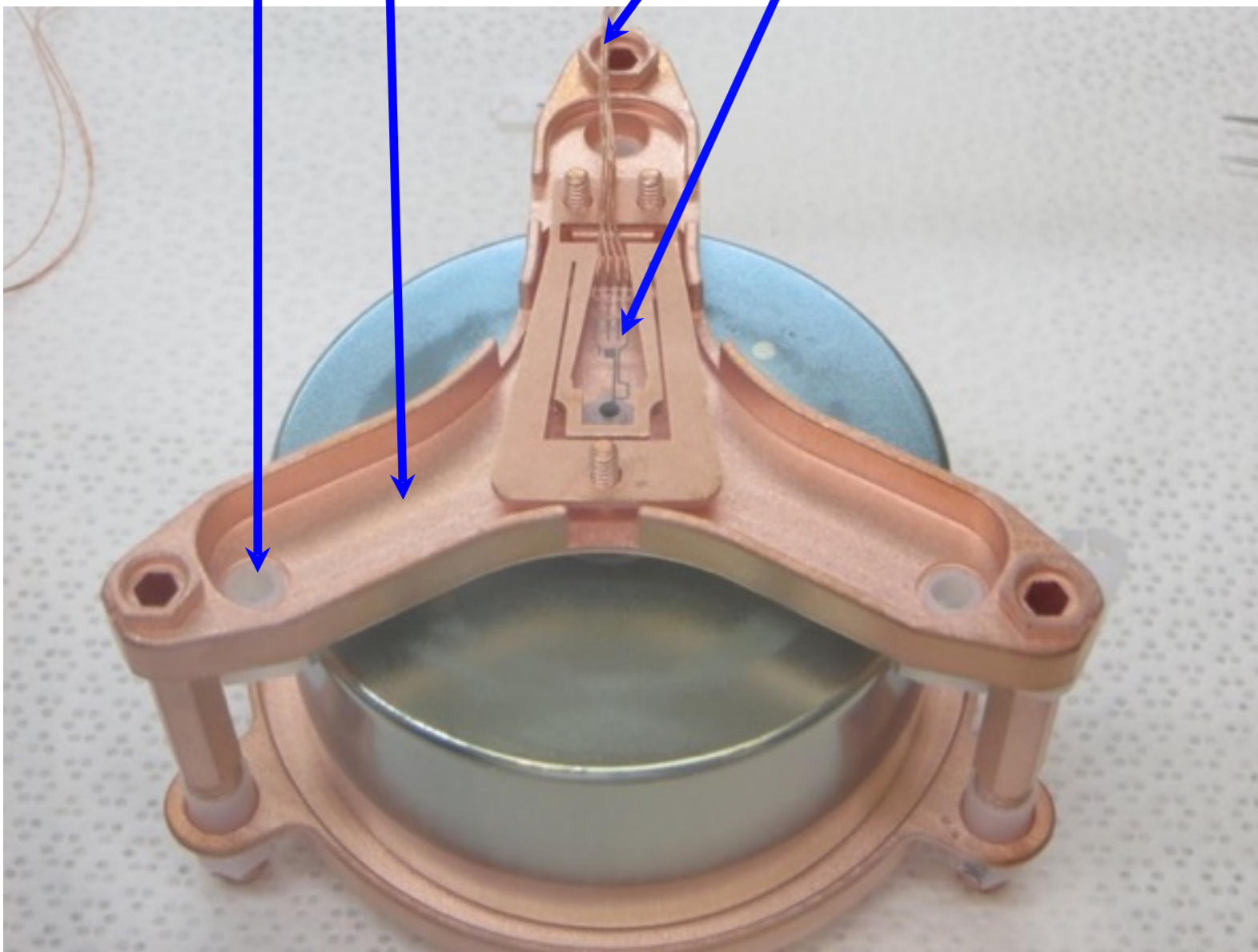


Electroformed
Copper

PTFE

PFA + fine Cu
coaxial cable

Front-End Elec.



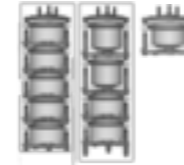
String Assembly

MJD Implementation



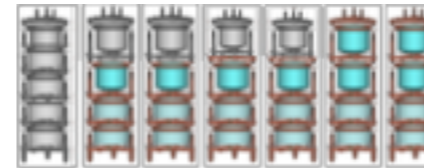
- Three Steps

- **Prototype Module*** : 7.0 kg (10) ^{nat}Ge
3 strings



June 2014 - June 2015

- **Module 1** : 16.8 kg (20) ^{enr}Ge,
7 strings 5.7 kg (9) ^{nat}Ge

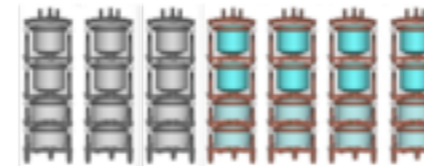


In-shield June - Oct. 2015

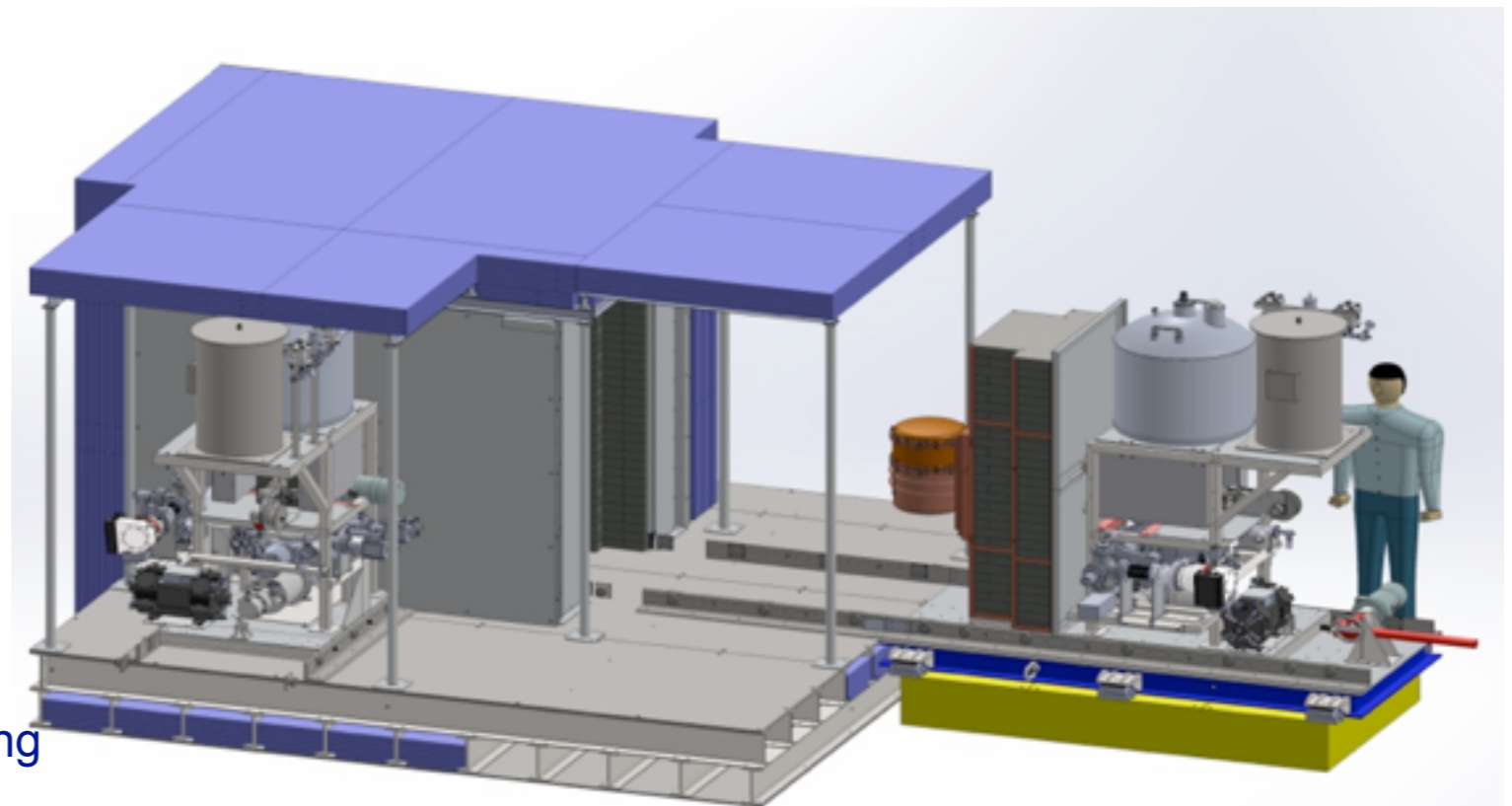
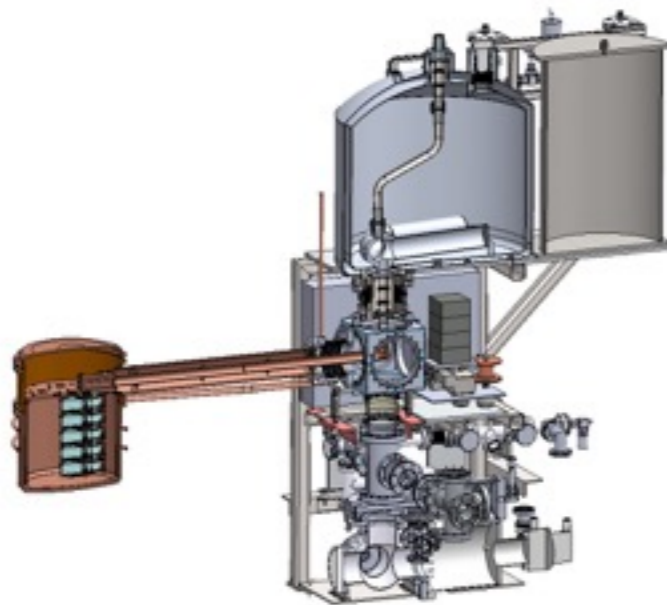
Upgrades Fall 2015

In-shield January 2016-

- **Module 2** : 12.8 kg (14) ^{enr}Ge,
7 strings 9.4 kg (15) ^{nat}Ge



Commissioning summer 2016



* Same design as Cryos 1 & 2, but fabricated using OFHC Cu (non-electroformed) components.

Module One Status



Photo: M. Kapust

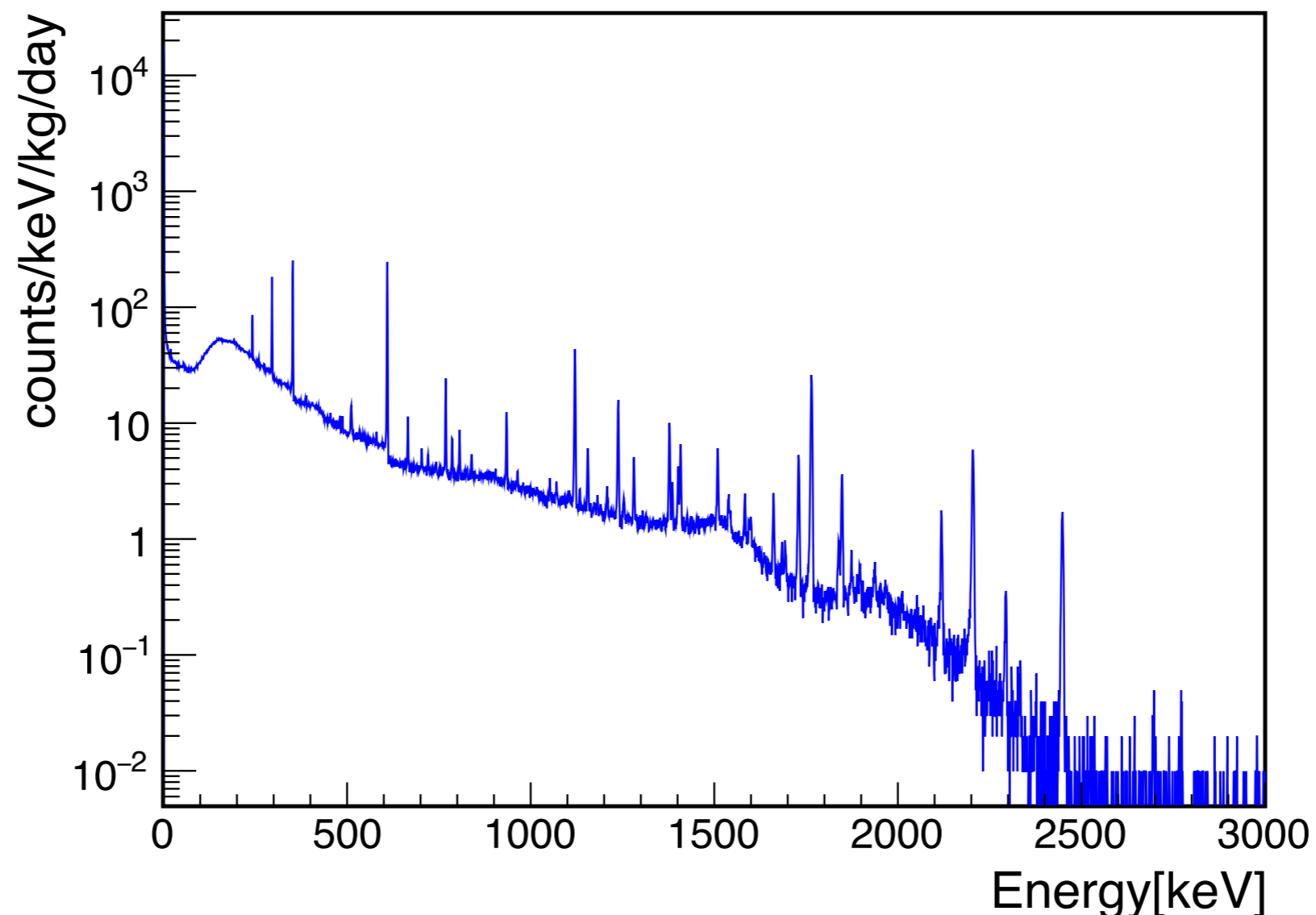
Module One Commissioning Run



Operated in-shield from July-Oct. 2015

- 23 of 29 detectors operational (14 kg enriched, 3.7 kg natural)
- Partial shielding, some temporary “high” background components
- Removed for planned improvements

Run without Radon Purge



Module One Improvements



Removed in Oct. 2015 for planned improvements

1. Installed inner electroformed copper shield
2. Added crossarm shielding
3. Replaced cryostat seals with low radioactivity versions
4. Repaired non-operating channels (6 out of 29)
 - Cable connection, HV connection, LMFE replacement...
 - Improved D-sub vacuum feedthrough connector

Inner copper shield



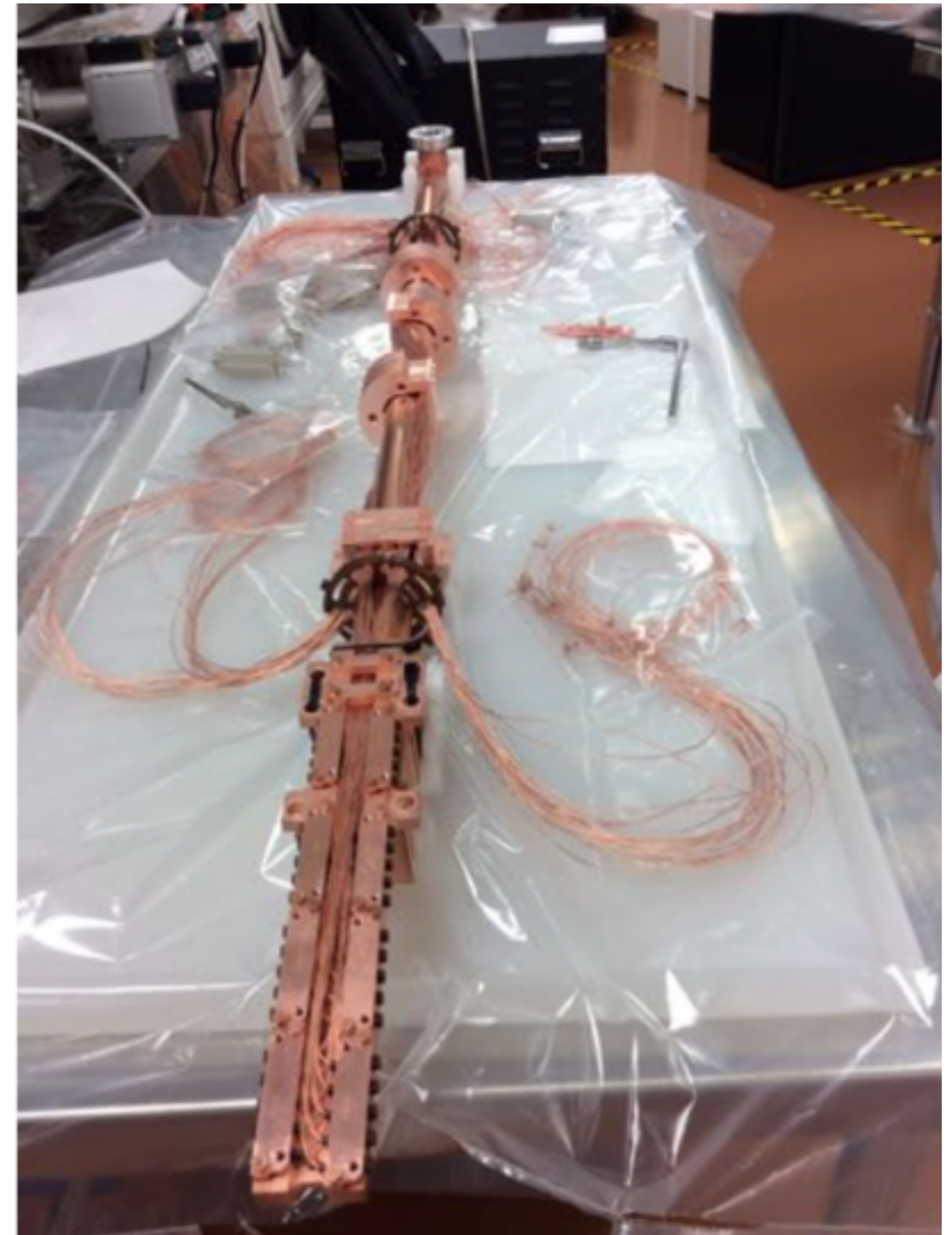
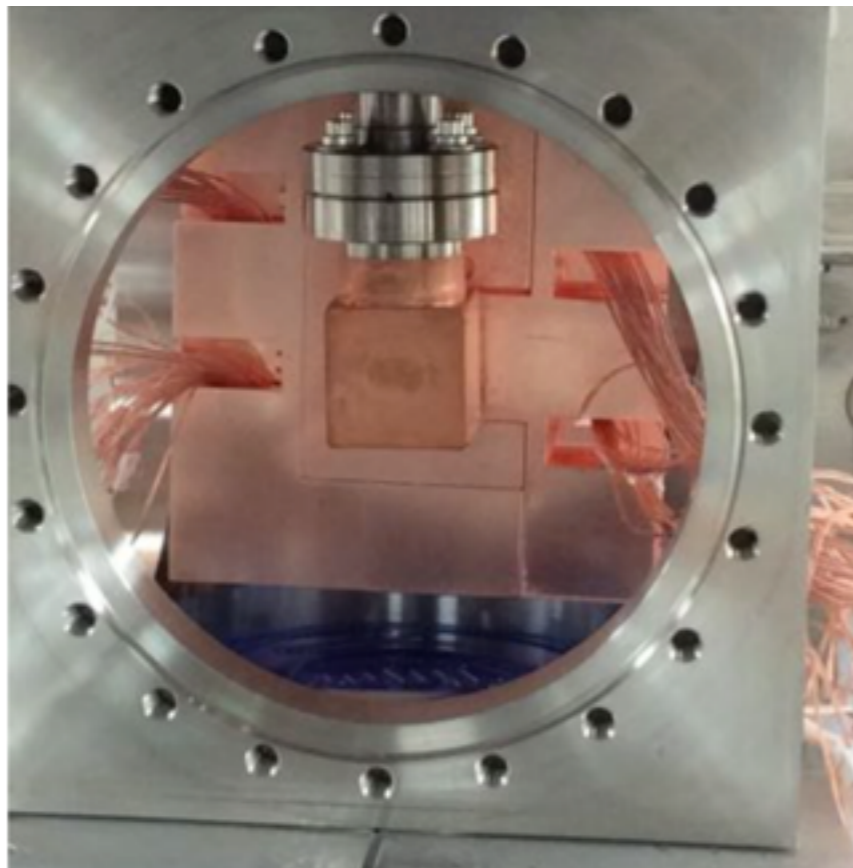
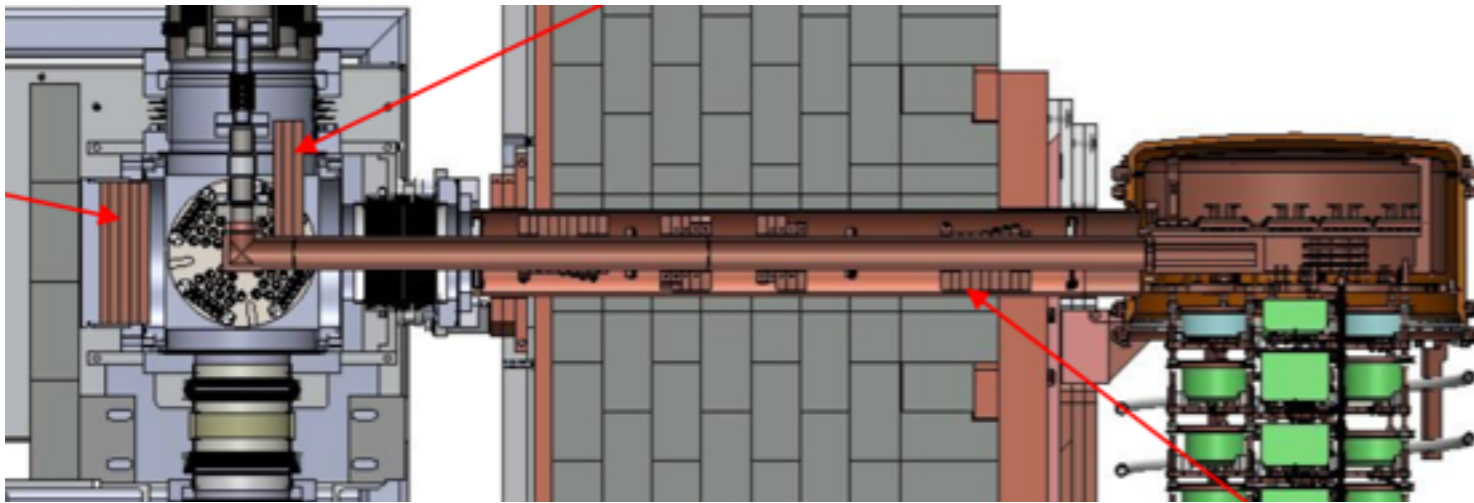
- Will decrease background contribution from outer Cu shield and Pb by factor of ~ 10



Crossarm shielding



- Decreases background contributions from electronics breakout-box region
- Replaced welded bellows (high uranium activity) with formed bellows



Cryostat gaskets



- Replaced reusable Kalrez gasket with low activity, low mass single-use 0.002" PTFE gasket.



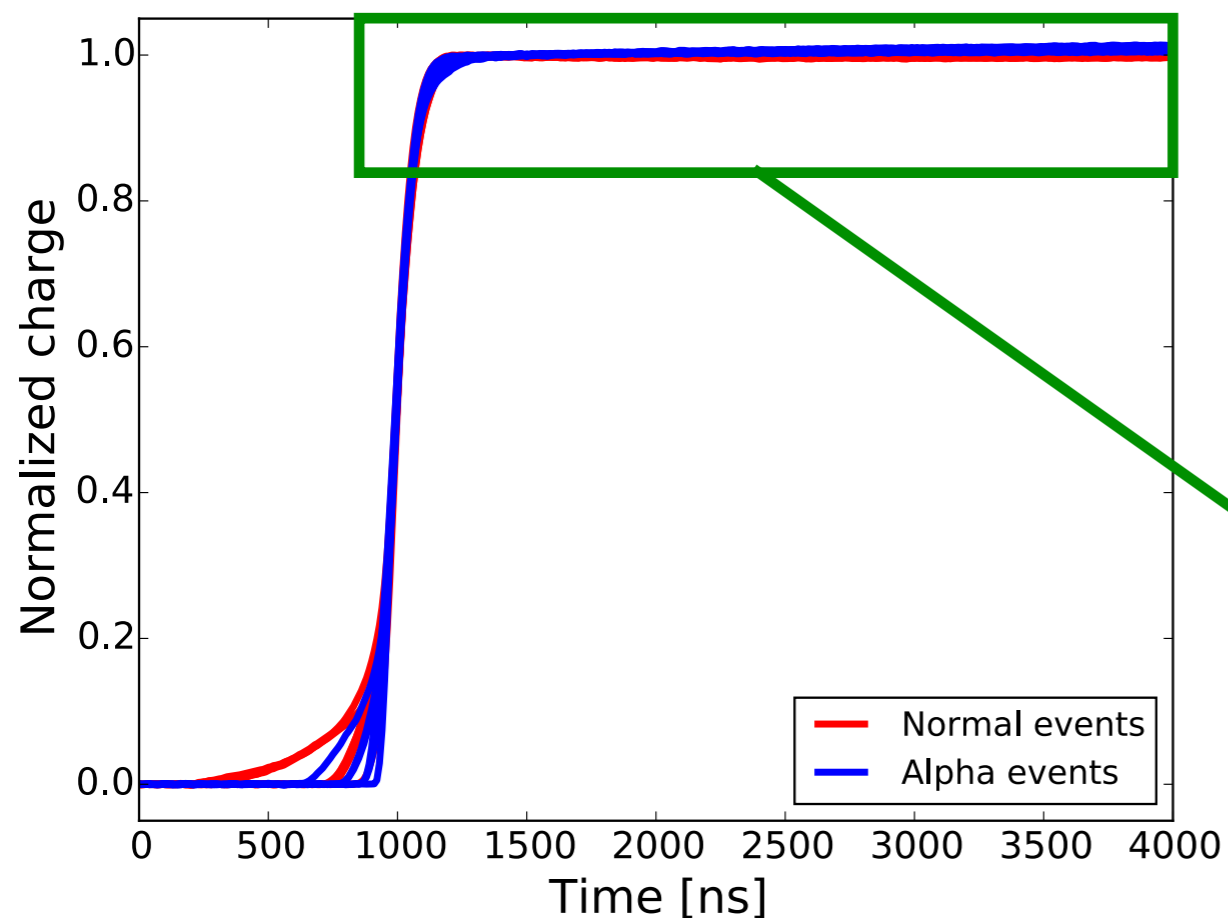
Kalrez: **27.8** counts/ROI/tonne/yr
PTFE: **0.013** counts/ROI/tonne/yr

Alpha Background

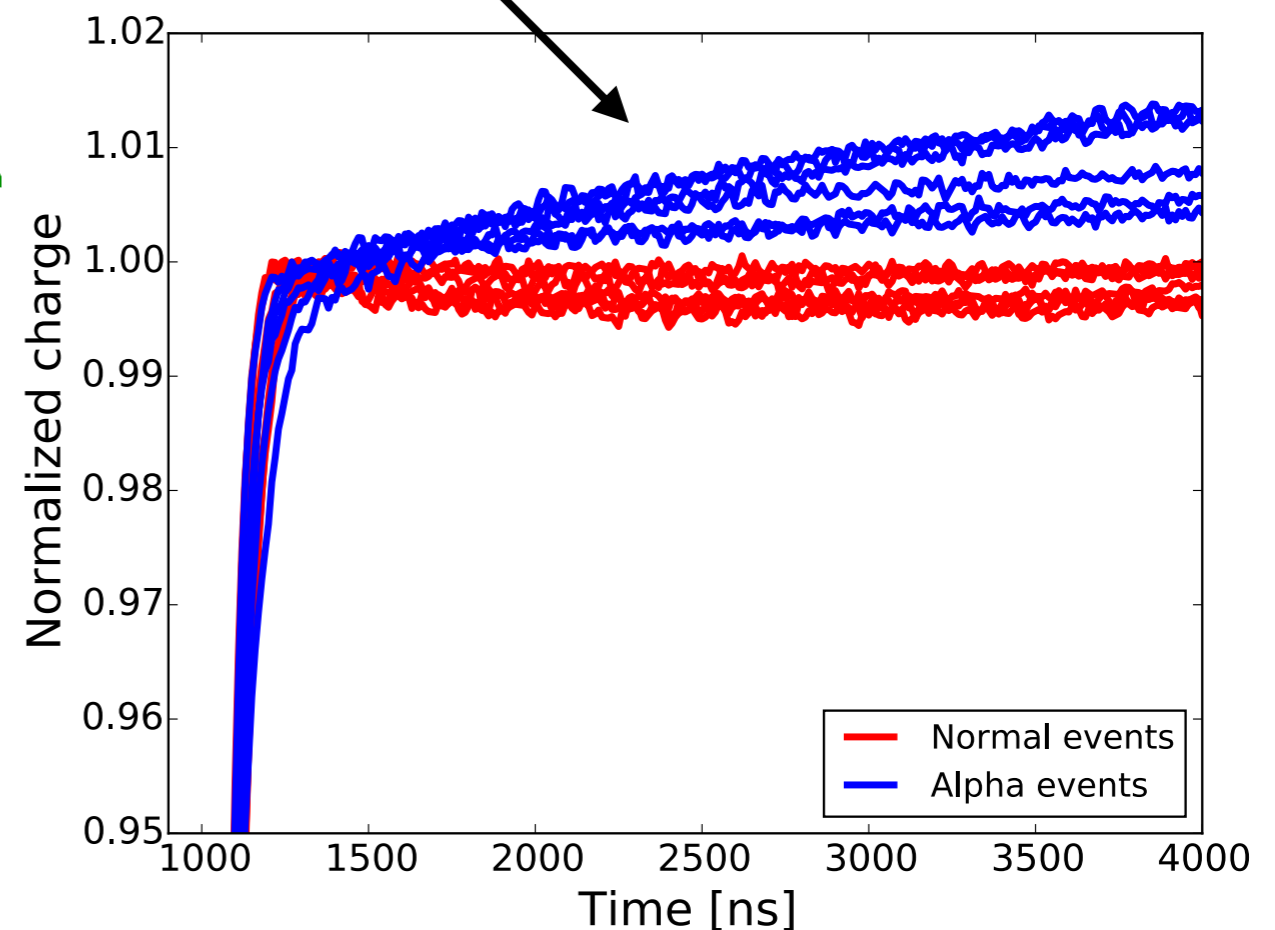


- Unexpected background found in commissioning run (1700-3500 keV)
- Identified as arising from alphas events incident on passivated surface

Sample of events from 2-3 MeV



For alpha events, slow drift of charges along passivated surface results in very slow signal component

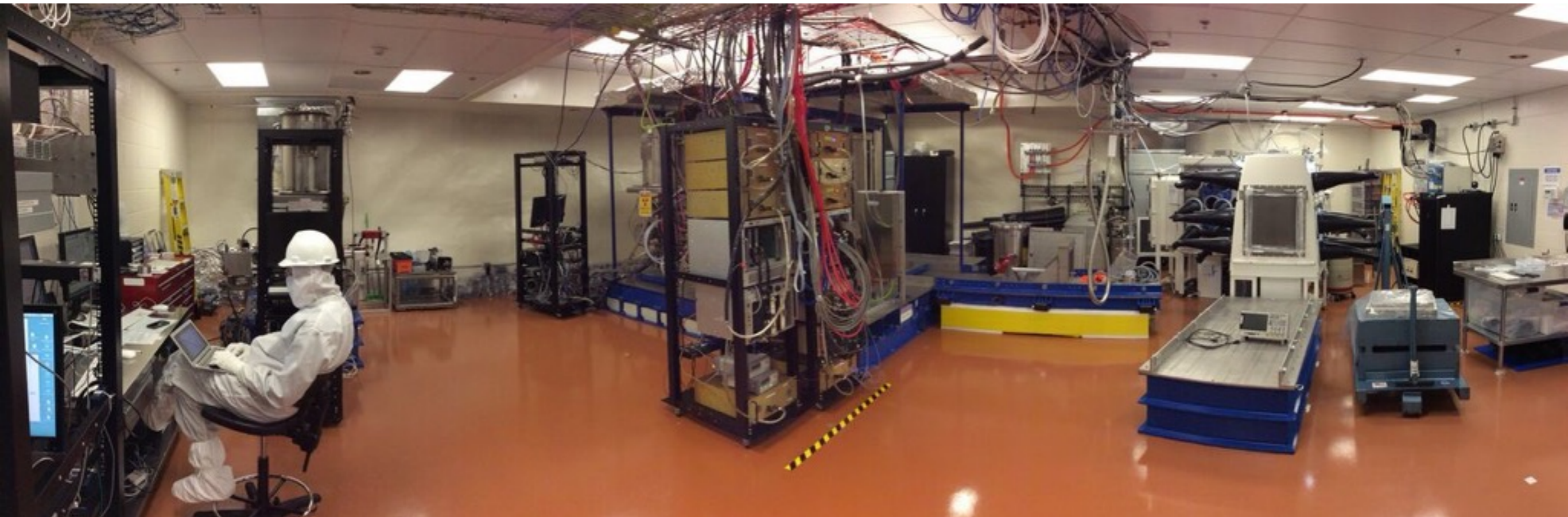


High-efficiency cut of alpha events based on waveform slope in flat-top region

Current Status Summary



- Module One:
 - Reinserted into shield Dec. 2015. Currently commissioning.
 - Aim to have first background information in the spring
- Module Two:
 - Cryo-Vacuum system constructed and being tested. 2 of 7 strings built
 - Data taking scheduled to begin in May 2016



The MAJORANA Collaboration



THE UNIVERSITY
of NORTH CAROLINA
at CHAPEL HILL



UNIVERSITY OF
SOUTH CAROLINA



TENNESSEE TECH
UNIVERSITY



Pacific Northwest
NATIONAL LABORATORY



Acknowledgements



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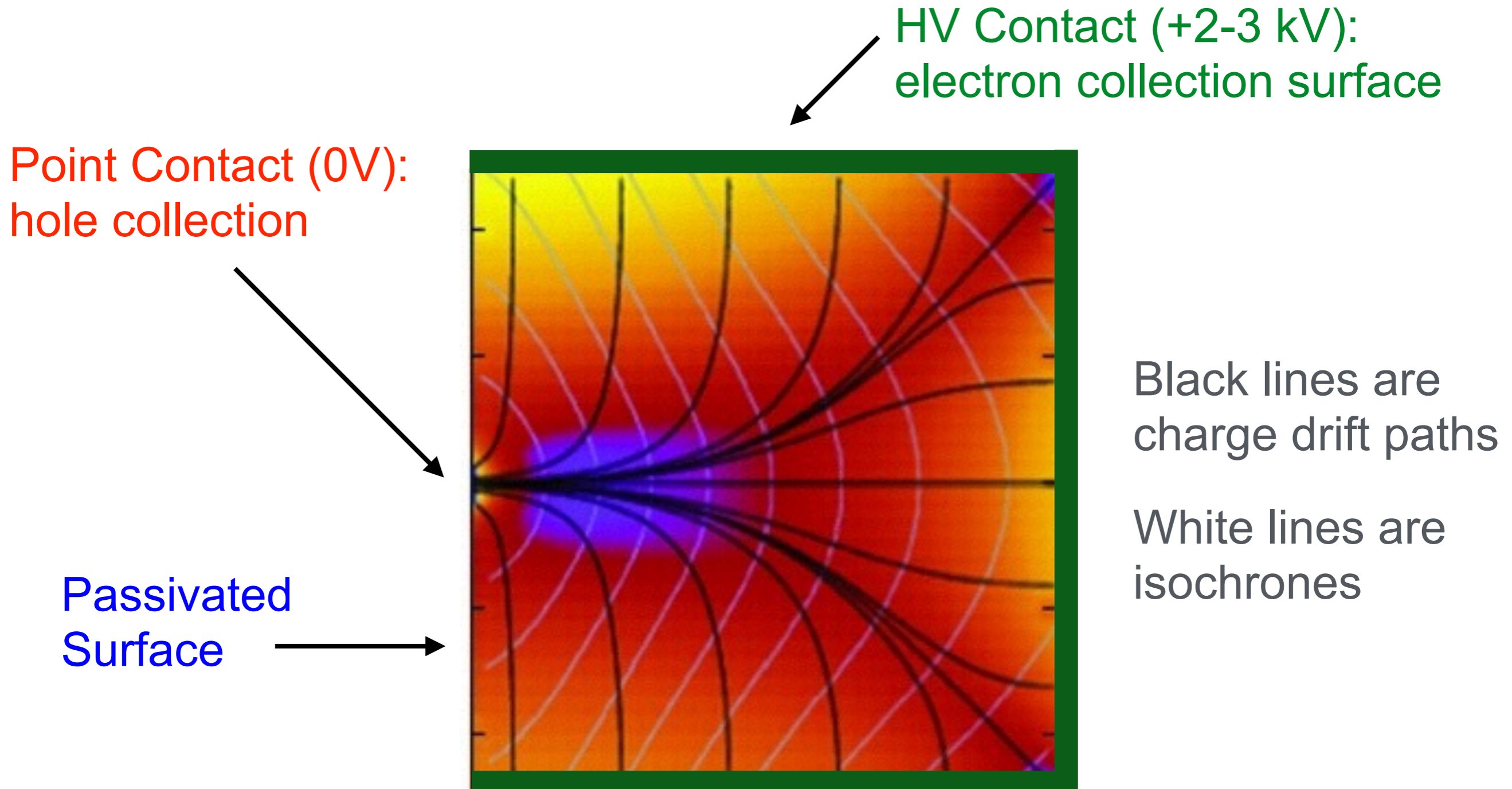
Backup



Alpha Background: Pulse Shape



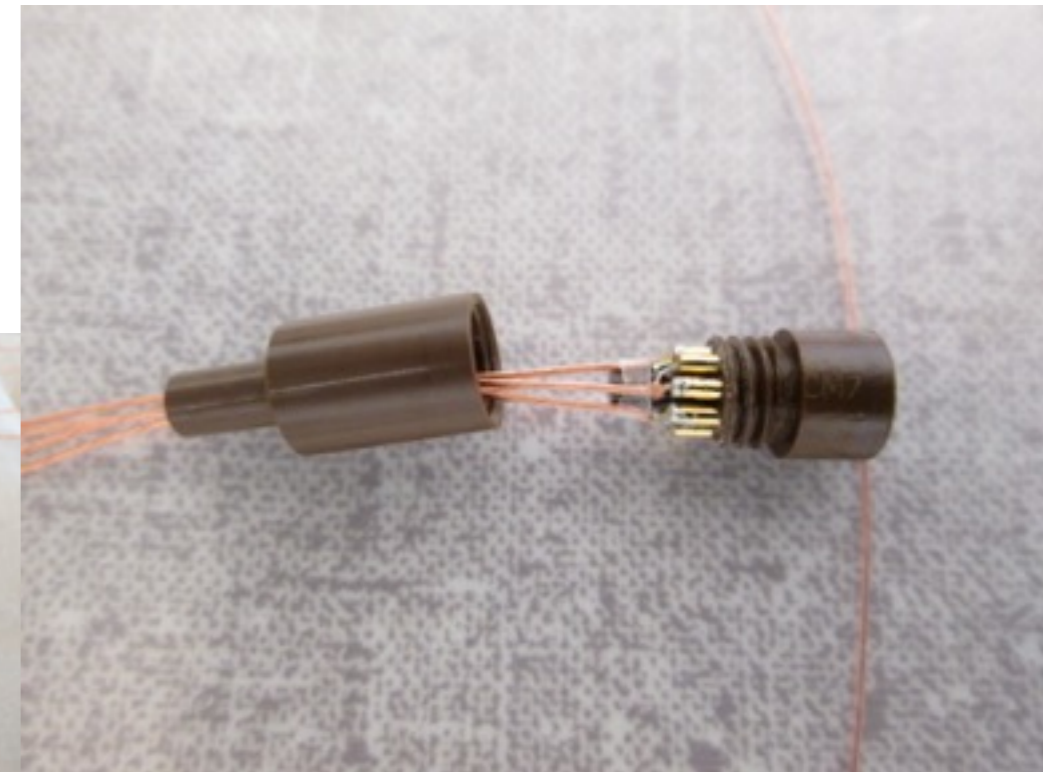
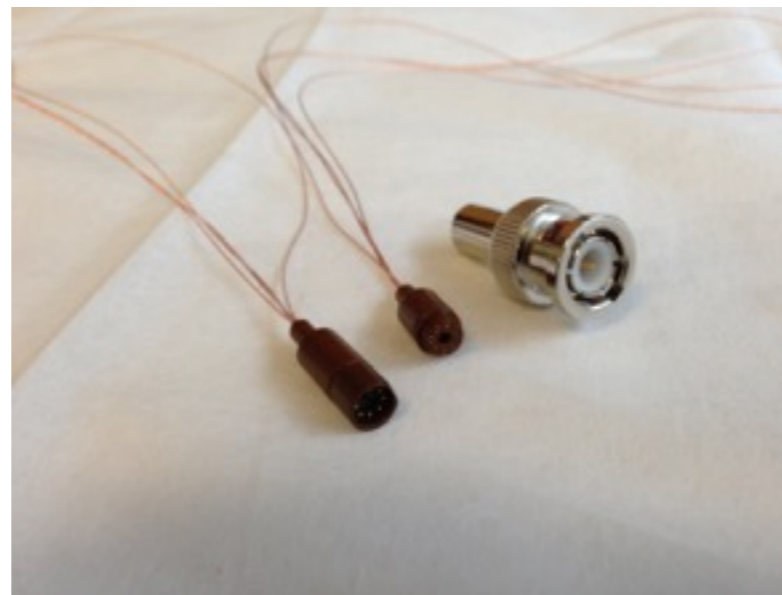
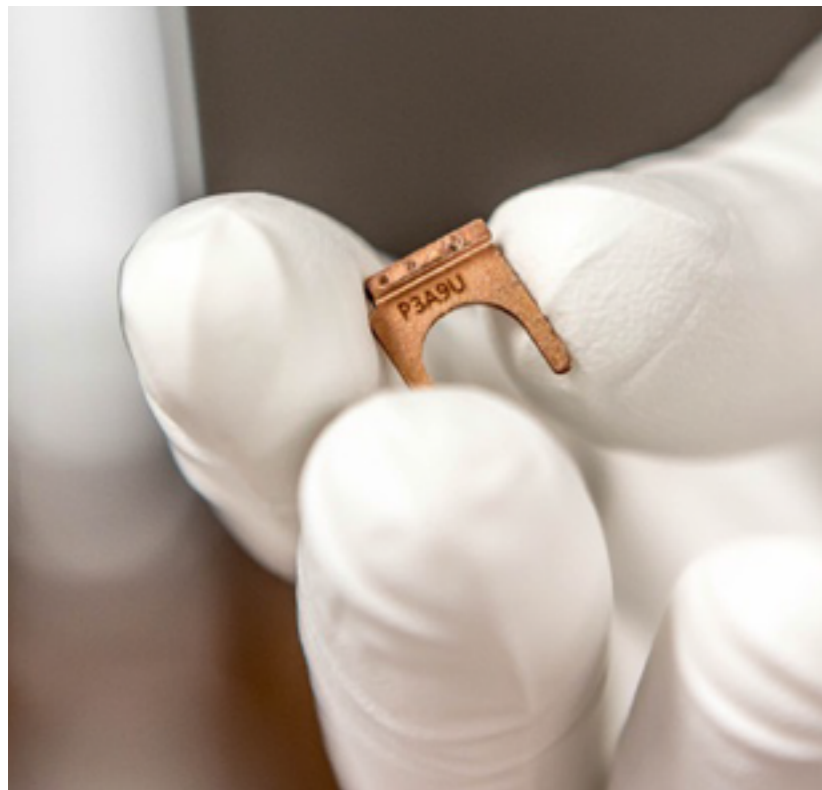
- Alpha background on passivated surface



Signal and HV Connections



- Signal connectors reside on top of cold plate.
 - In-house machined from vespel. Axon' pico co-ax cable.
 - Low background solder and flux.
- HV connection done at detector unit.
 - Small `fork' is clamped to HV ring.
- Tension between radio-purity constraints and connection robustness.
 - Ongoing R&D to improve performance.



The search for $0\nu\beta\beta$

