

# Highly radio-pure NaI(Tl) for PICOLON dark matter search experiment



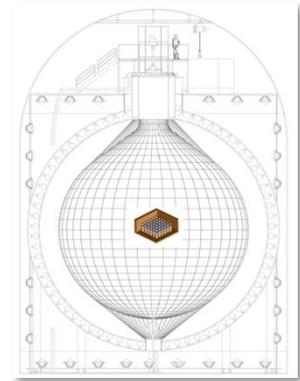
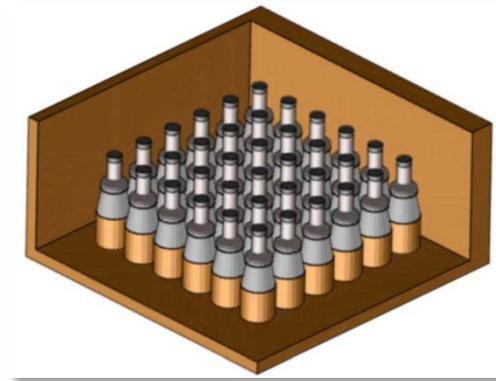
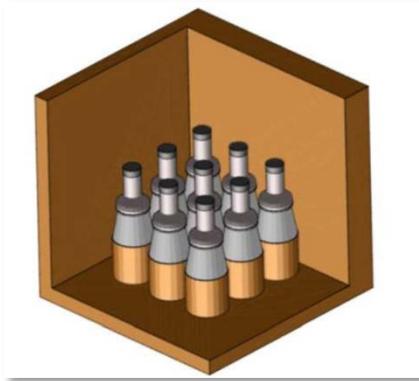
Sudbury, 2017/Jul/25  
Tokyo Univ. Kavli-IPMU (WPI)  
Osaka Univ.  
Takemoto Yasuhiro

# PICOLON / KamLAND-PICO Project

*Pure Inorganic Crystal Observatory for Low Background Neutr(al)ino*

Dark Matter Search with highly radio-pure NaI(Tl)

- Test the annual modulation signal (DAMA/LIBRA)
- Detection of dark matter candidates
- Simple & Scalable detector design



- 3"  $\phi$  x 3", 4"  $\phi$  x 3" crystal for RI reduction study ← Today's topic
- 5"  $\phi$  x 5" crystal for realistic DM measurement ←
- 5"  $\phi$  x 5" x 9 modules for test DAMA
- 5"  $\phi$  x 5" x 42 modules inside KamLAND for further DM search

# PICOLON / KamLAND-PICO Collaborators

*Pure Inorganic Crystal Observatory for Low Background Neutr(al)ino*

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- I.S.C Lab.  
K. Imagawa, K. Yasuda

# PICOLON NaI(Tl) History

3"  $\phi$  x 3" (I23)  
(TAUP2013)

3"  $\phi$  x 3" (I26)  
(TAUP2015)

4"  $\phi$  x 3" (I37)  
(TAUP2017)

5"  $\phi$  x 5" (I53)  
(TAUP?)



- Pure crucible w/ Pt coating
- **Pb reduction resin**

- +
  - **Ra reduction resin**
  - N<sub>2</sub> bubbling on purification
  - OFC housing

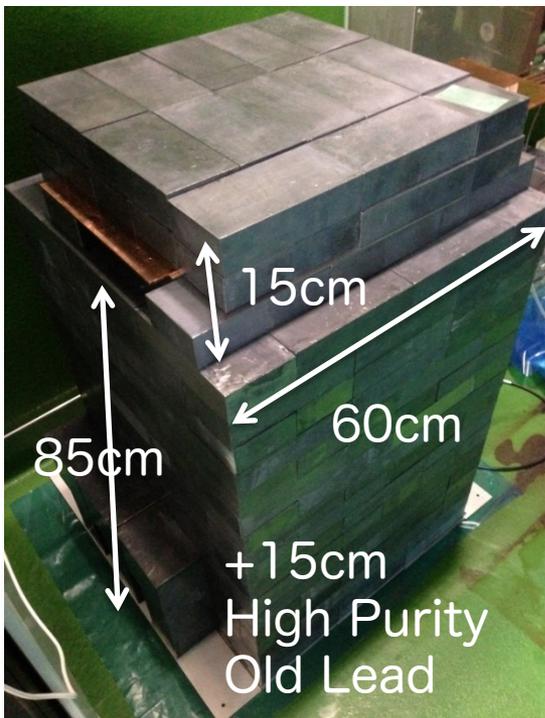
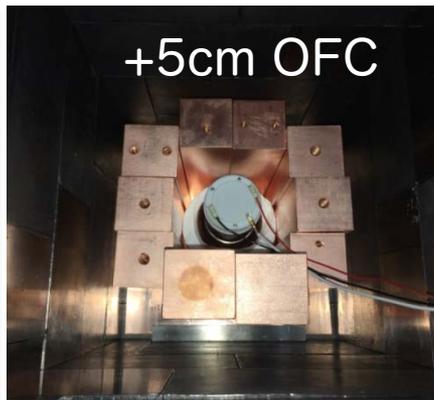
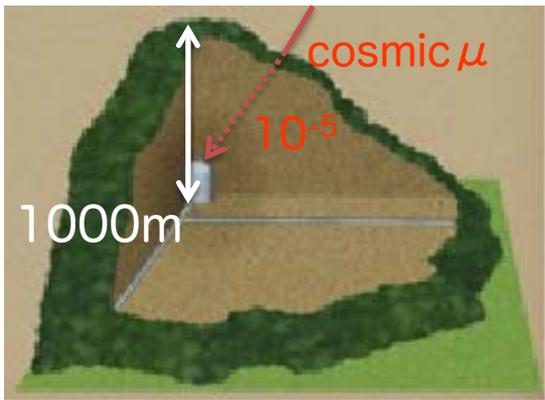
- Rehousing after shock absorber was main RI source

- +
  - **K reduction resin**
  - x4 purification
  - Rehousing after bubble was found inside grease

- +
  - x1 long and large amount resin purification
  - Multiple filtering
  - Optimized drying
  - **On crystallization**

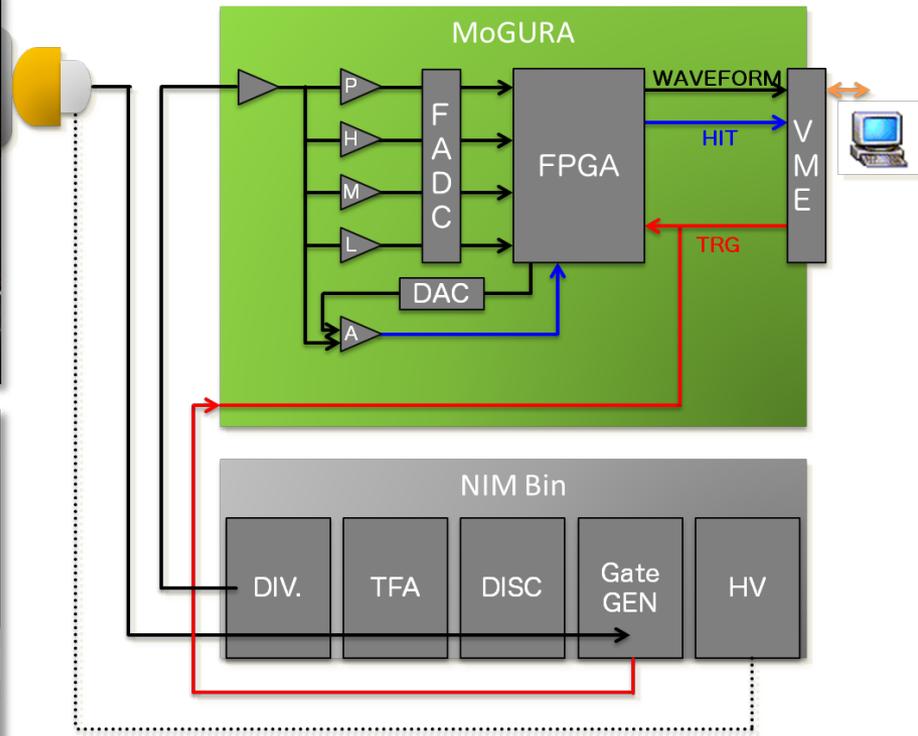
Many operation, parameters have been kept optimizing.

# 4" $\phi$ x 3" NaI(Tl) : Measurement Setup



Radon-free air w/ HEPA in room.  
GN2 flow inside Pb.

45cm Pb below copper shield

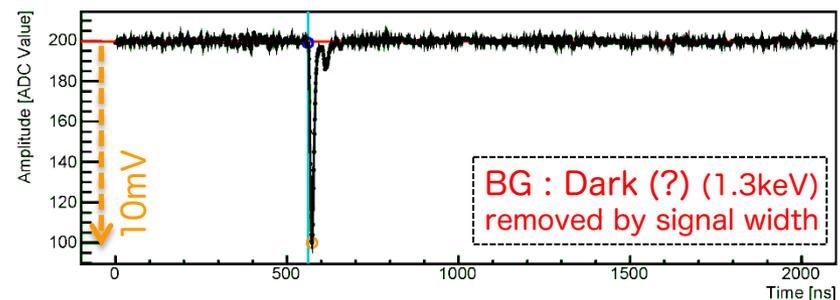
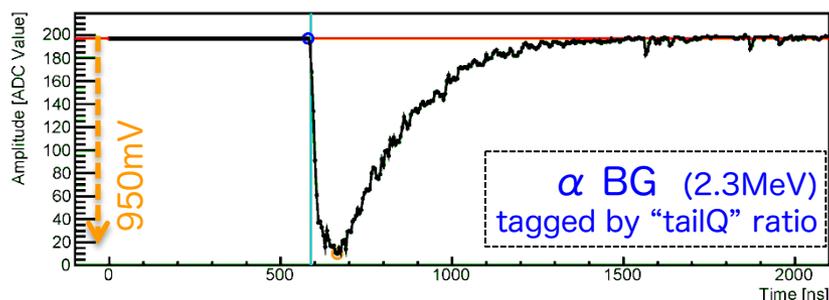
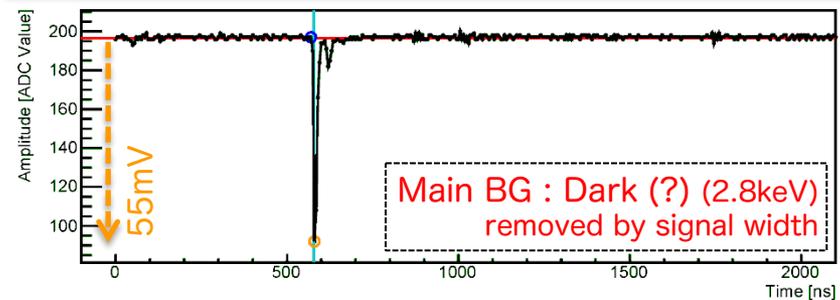
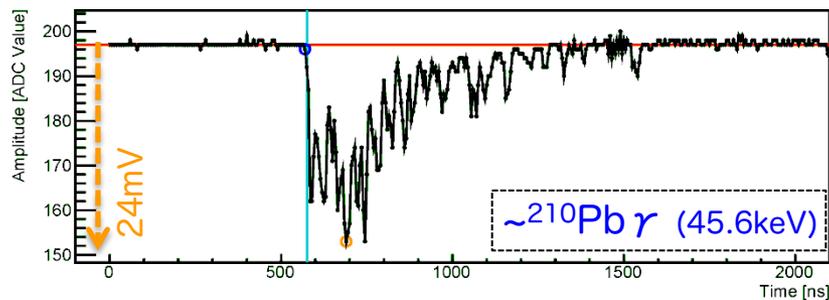
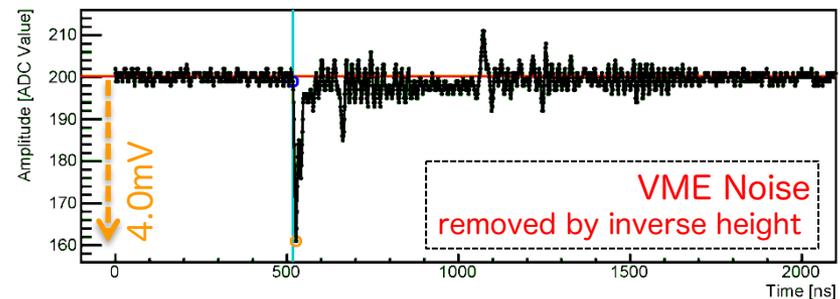
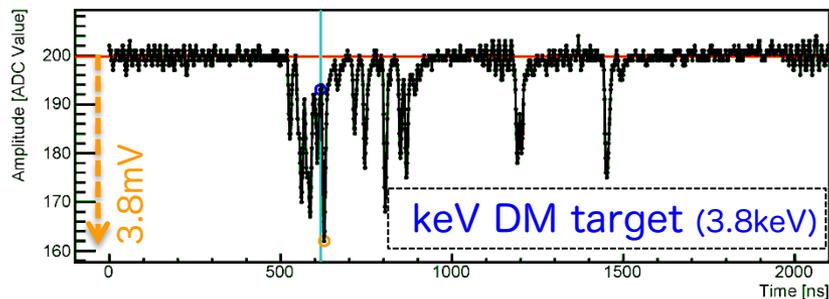
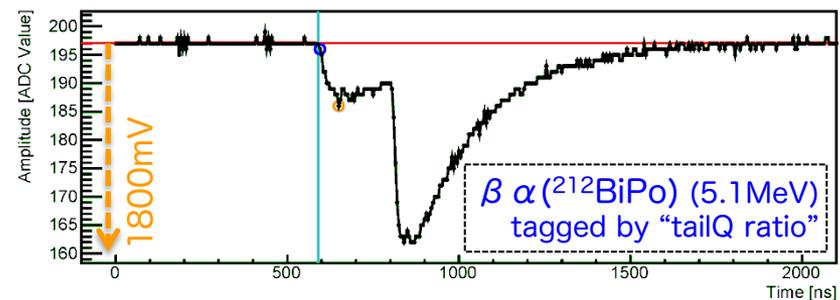
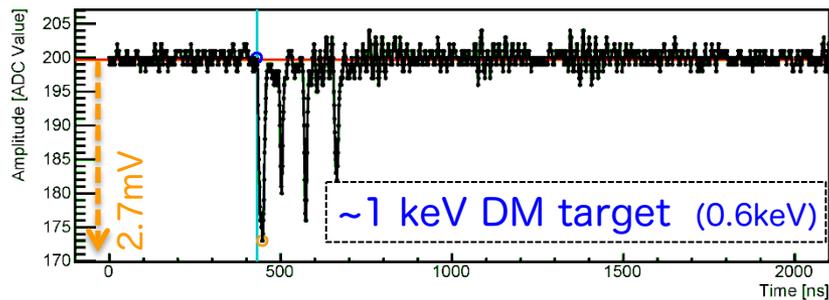


KamLAND MoGURA

- 1GSPS
- 4 $\mu$ s waveform
- 0.1mV-10V
- Ana/Digi discri.

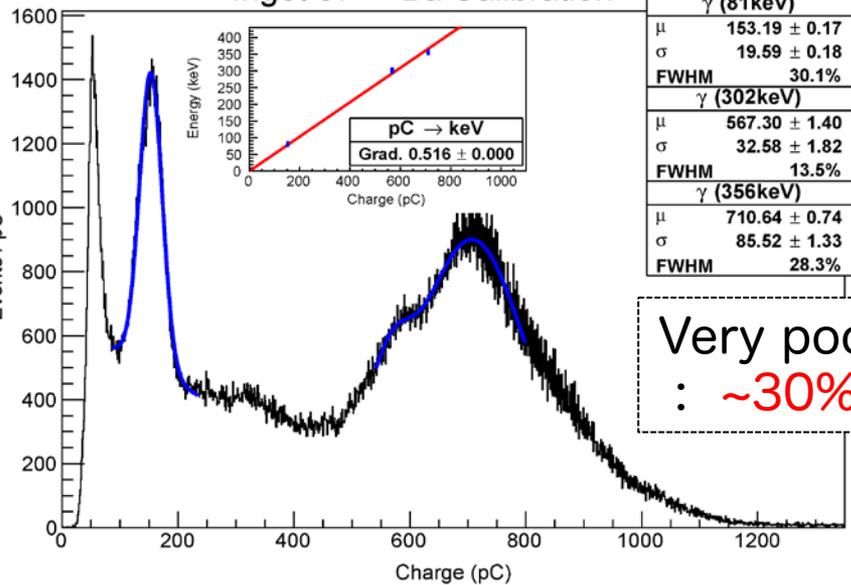
+  
ORTEC TFA 474  
reduce PMT noise

# 4" $\phi$ x 3" NaI(Tl) : Signal Characteristics

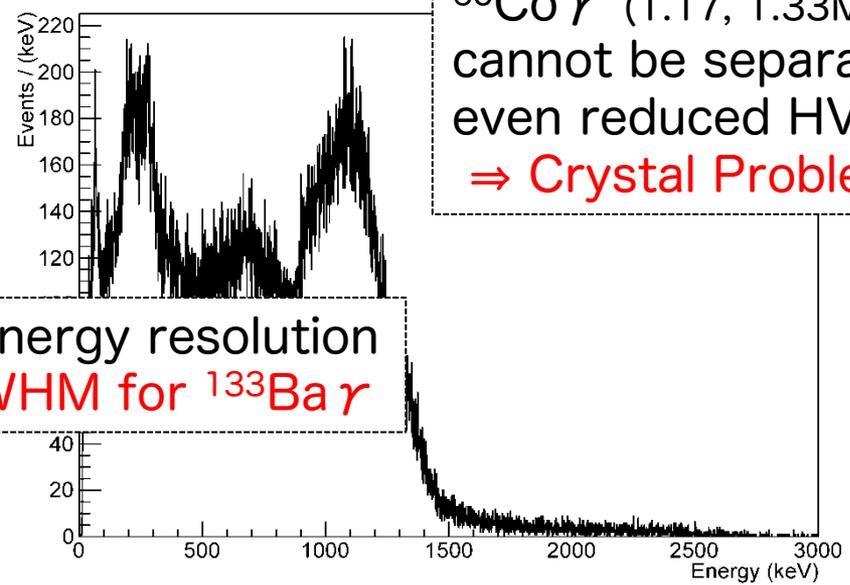


# 4" $\phi$ x 3" NaI(Tl) : Calibration (Problem)

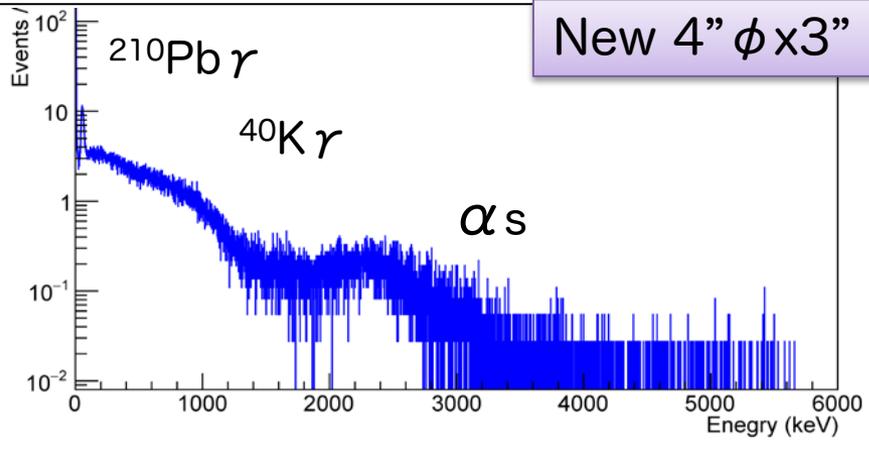
Ingot 37  $^{133}\text{Ba}$  Calibration



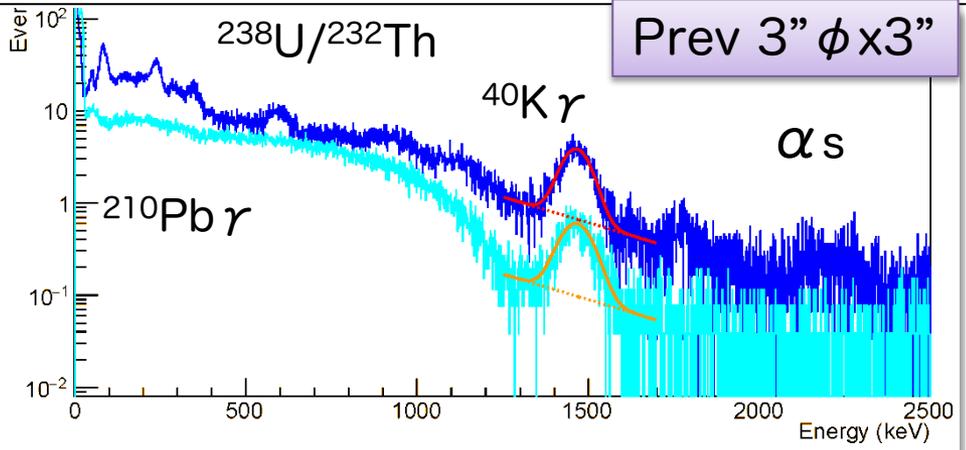
Very poor energy resolution  
: ~30% FWHM for  $^{133}\text{Ba}$   $\gamma$



$^{60}\text{Co}$   $\gamma$  (1.17, 1.33MeV) cannot be separated even reduced HV  
 $\Rightarrow$  Crystal Problem



New 4"  $\phi$  x 3"



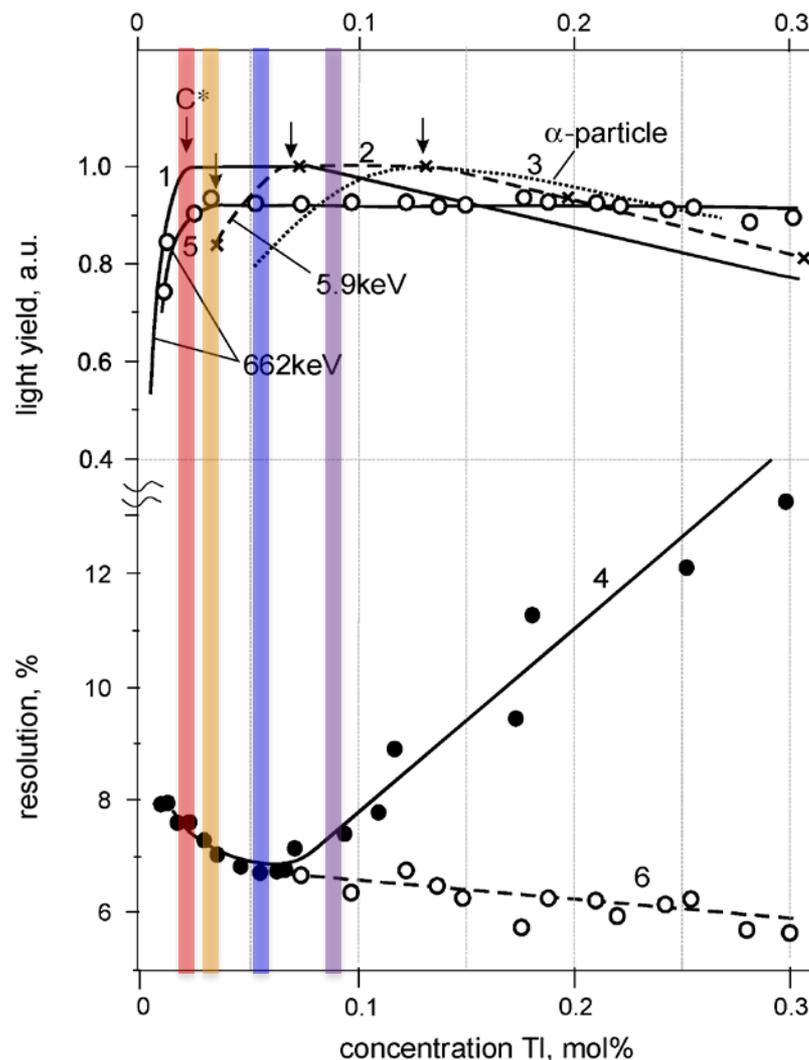
Prev 3"  $\phi$  x 3"

BG seems to show almost no  $^{40}\text{K}$   $\gamma$  at first glance w/ significant BG suppression, turned out to show serious energy resolution, energy quenching problem

# 4" $\phi$ x 3" NaI(Tl) : Low Energy Resolution

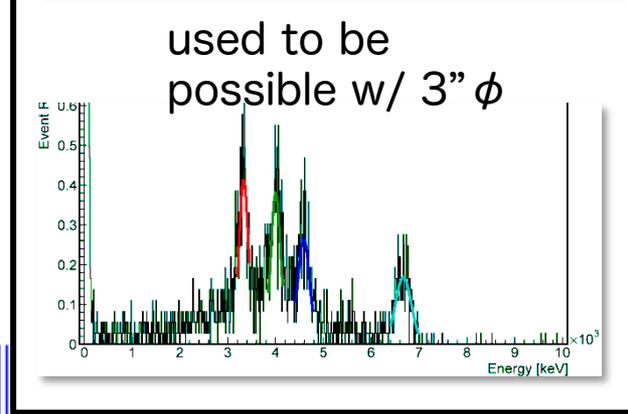
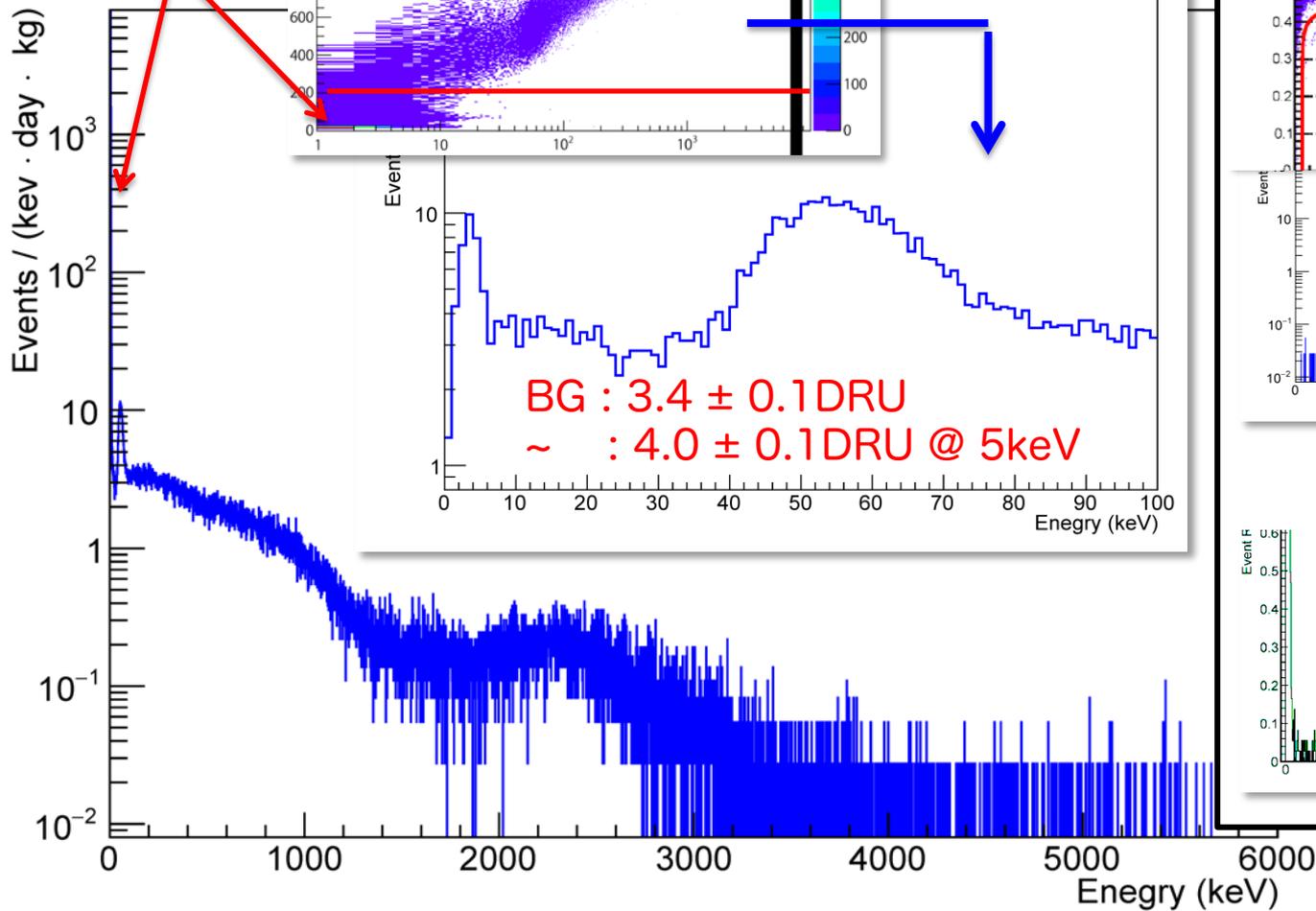
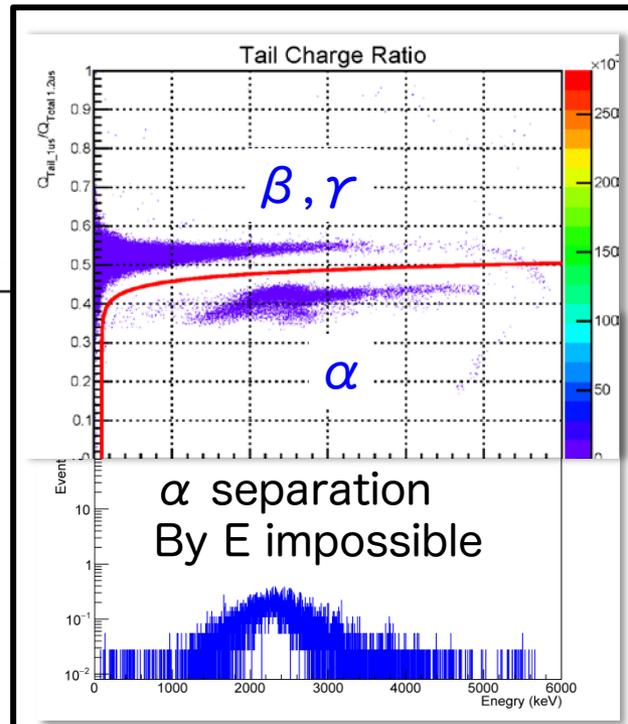
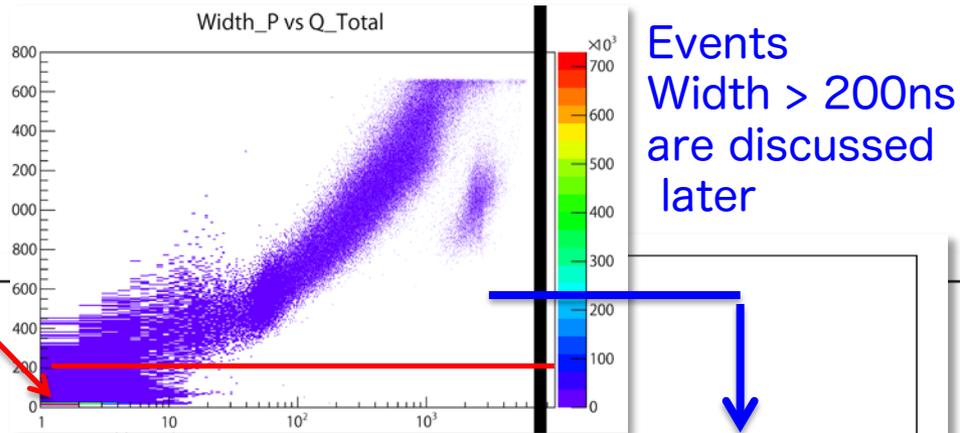
ICP-MS meas. Agilent 7700	$^{205}\text{Tl}/^{23}\text{Na}$ ratio
4" Over Top	0.0875
4" Side Top	0.0347
4" Side Bottom	0.0260
3"	0.0524

- false temp. control introduced steep Tl concentration gradient.
- Energy-Position dependence caused low energy resolution, caused energy non linearity.
- effect is significant @ DM energy.
- next NaI will have 0.05-0.07 ratio, with already refurbished temp control.



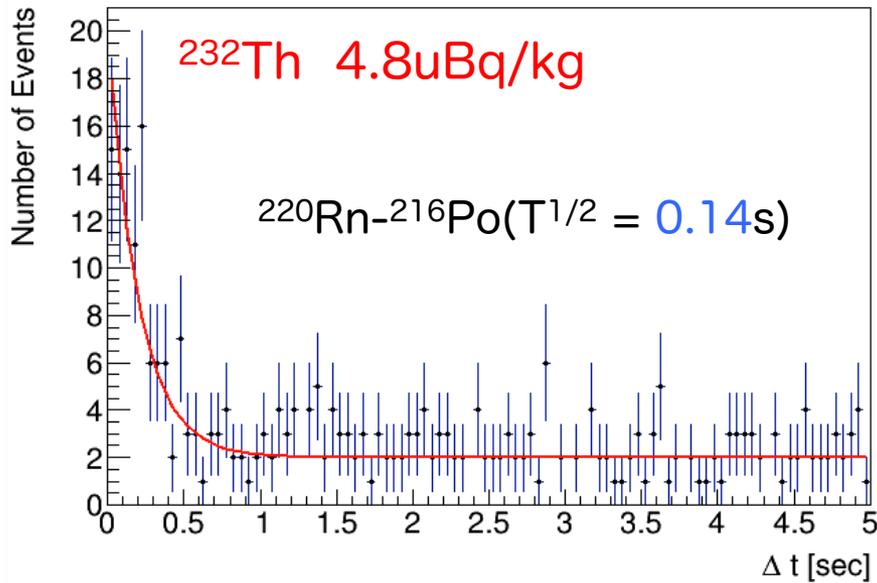
# 4" $\phi$ x 3" NaI(Tl) : BG Spectrum (2.27kg x 16.7d)

>99.9% data  
@ < 5keV,  
< 200ns

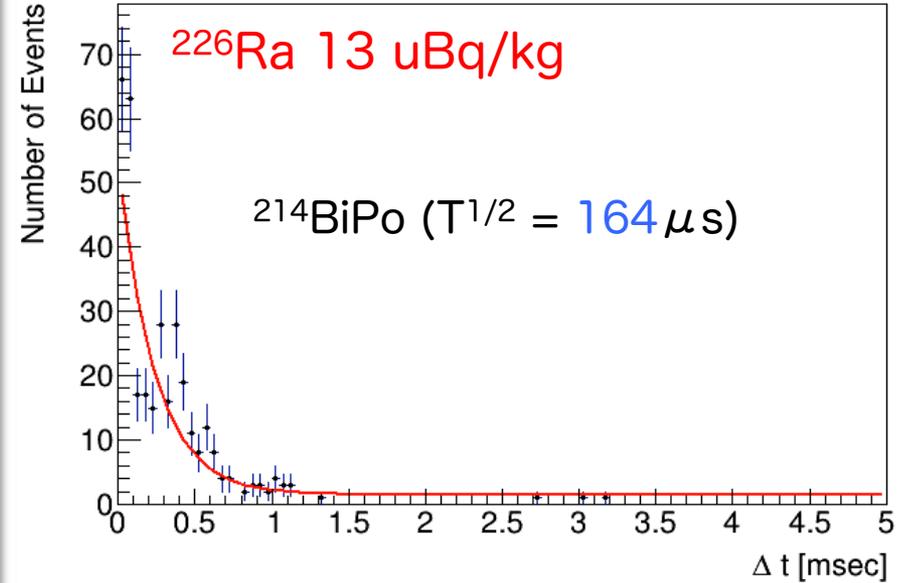


# 4" $\phi$ x 3" NaI(Tl) : Radio Impurities

$\alpha$ - $\alpha$  interval ( $^{220}\text{Rn} \rightarrow ^{216}\text{Po}$ )



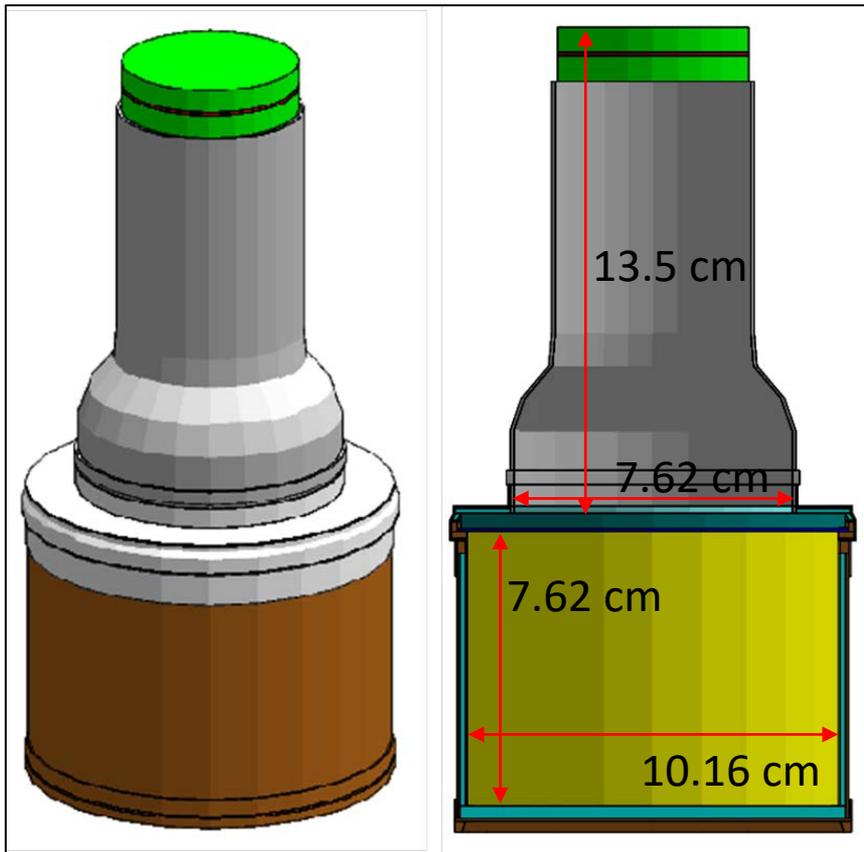
$\beta$ - $\alpha$  interval ( $^{214}\text{Bi} \rightarrow ^{214}\text{Po}$ )



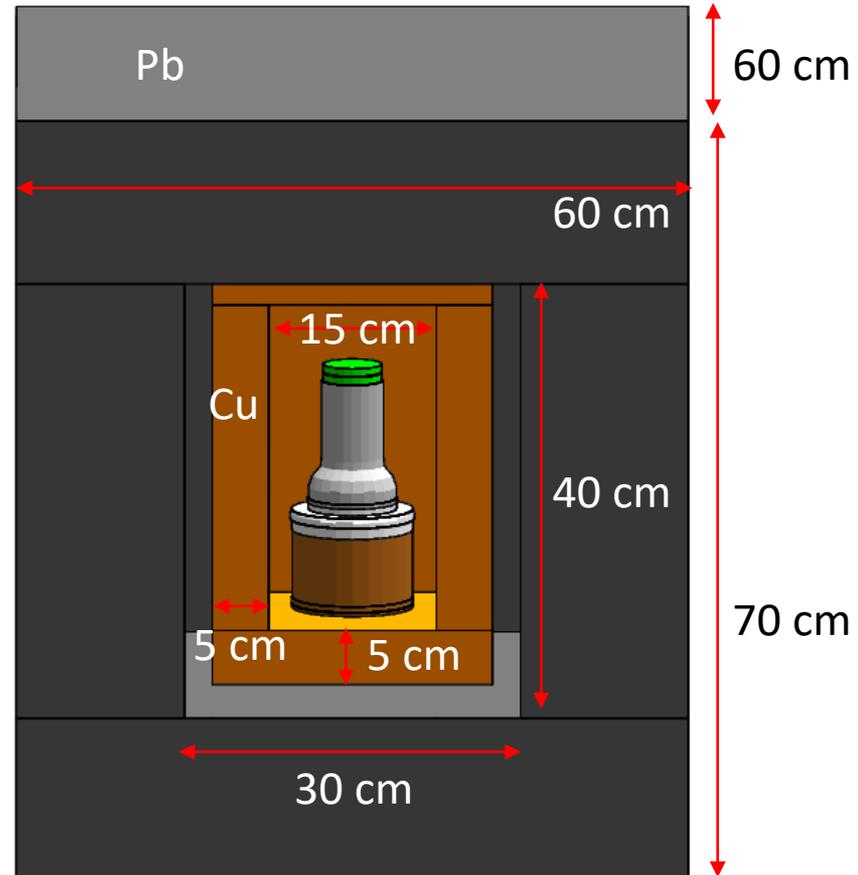
	DAMA	DM-Ice	3" $\phi$ x 3"	4" $\phi$ x 3"	Goal
natK (ppb)	<20	660	2630	120*	🤔 <20
232Th (ppt)	0.5-0.7	2.5	0.4 $\pm$ 0.5	~1.2	❤️❤️ <4
238U (ppt)	0.7-10	1.4	4.7 $\pm$ 0.3	~1.1	❤️❤️ <10
210Pb (uBq/kg)	5-30	1470	29.4 $\pm$ 6.6	~2300	😱 <5

(1 ppt :  $^{238}\text{U}$  12.3 uBq/kg,  $^{232}\text{Th}$  4.0 uBq/kg,  $^{210}\text{Pb}$  2.5 kBq/kg  
 natK 1 ppb =  $^{40}\text{K}$  31 uBq/kg) (\* eval from MC)

# 4" $\phi$ x 3" NaI(Tl) : Monte Carlo Simulation



4"  $\phi$  NaI(Tl) + R11065-20



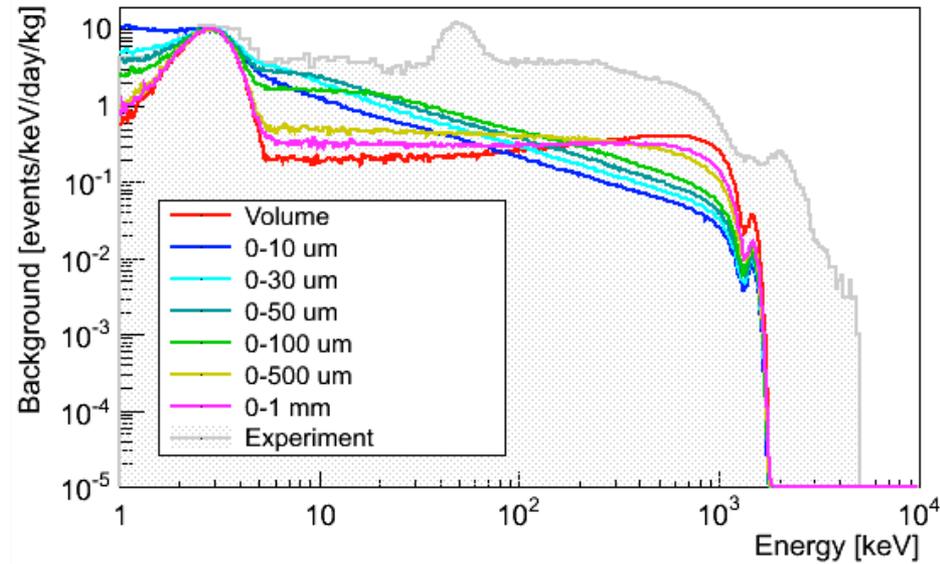
Shield

NaI(Tl) detector : Bulk/Surface NaI(Tl), reflector, optical window, grease,

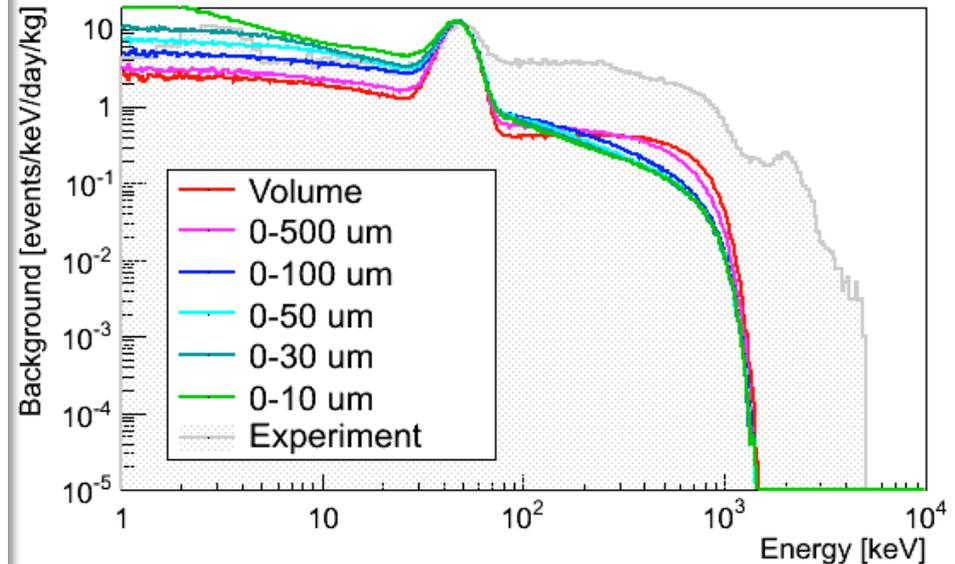
Motivation : origin of  $^{40}\text{K}$ ,  $^{210}\text{Pb}$  for next crystal.

# 4" $\phi$ x 3" NaI(Tl) : Sim : $^{40}\text{K}$ , $^{210}\text{Pb}$ dist.

$^{40}\text{K}$  Depth Dependence



$^{210}\text{Pb}+^{210}\text{Bi}$  Depth Dependence

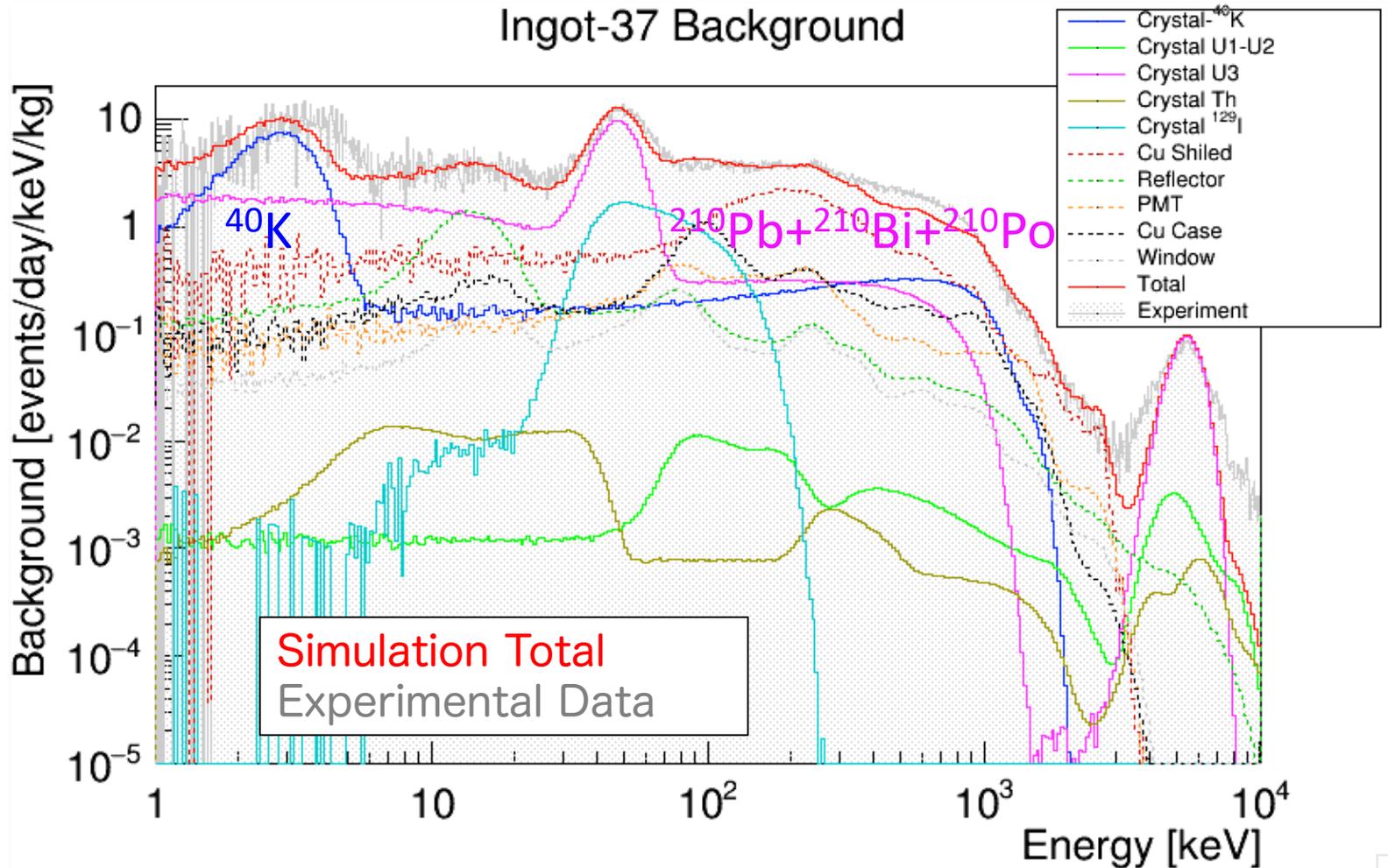


- Energy spectrum requires  $^{40}\text{K}$  @ 50 $\mu\text{m}$ + deep or uniform distribution.
- Crystal polisher cannot enter such deep. (by HORIBA)
- Polisher could be the cause only when 10-20g remains on the surface (Ge; 465-885mBq/kg)
- Uniform  $^{40}\text{K}$ .  $\Rightarrow$  3.8mBq/kg (120ppb)

- Energy spectrum requires  $^{210}\text{Pb}$  @ 100 $\mu\text{m}$ + deep or uniform distribution.
- Crystal polisher or radon-air during assembly cannot enter such deep and with large amount
- Uniform  $^{210}\text{Pb}$ .  $\Rightarrow$  2.3 mBq/kg

Preparing high sensitive ICP-MS

# 4" $\phi$ x 3" NaI(Tl) : Sim : Whole BG



- If we recover  $^{210}\text{Pb}$  rate as in previous 3"  $\phi$  crystal; 30uBq/kg, **BG will be reduced to 1.5 DRU.**
- $^{40}\text{K}$  detection with external LS detector is under study.

# Preparation for 5" $\phi$ x 5"



## New large crucible.

Special coating on inner surface.  
Crystallization on process till Jul. 28.  
**Housing will be finished end of Aug.**  
Housing material will be acrylic, and under RI evaluation.

## New ultra-low RI 4" PMTs.

Body is under Ge evaluation.  
RI check for voltage divider components are also on going.



## x500 20x10x5 cm old Lead.

Surface was washed by Nitric acid, pure water, ethanol.

## 600kg fresh 4N OFC.

Exposed on ground only 1 month during production.  
Will be cleaned as well



# Summary & Prospects

- Radio activity reduction has almost reached the goal.
  - $^{238}\text{U}/^{232}\text{Th}$  :  $\sim 1$  ppb :  $\sim$ DAMA
  - $^{210}\text{Pb}$  increased 0.030  $\Rightarrow$  2.3mBq/kg, (cause : not enough resin)
  - $^{40}\text{K}$  still a bit high ( $\sim^{\text{nat}}\text{K}$  130ppb), (cause : not enough resin)
- 4"  $\phi$  x 3" NaI(Tl)
  - Low resolution due to small Tl rate,
  - 3.4 DRU has been accomplished :  $\sim$  world top level.
  - 1.5 DRU is feasible with next crystal.
- Future
  - 5"  $\phi$  x 5" NaI(Tl) is under crystallization.
  - Material RI assessment is still on going.
  - Measurement will be done within a couple of month.
  - $\Rightarrow$  5"  $\phi$  x 5" x 42 module experiment!