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## Production and purification of radium-225 and actinium-225 at TRIUMF's Isotope Separation On-line (ISOL) facility and subsequent radiolabeling studies with alpha-emitter actinium-225

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With four alpha particles in its decay chain, actinium-225 (<sup>225</sup>Ac; t<sub>1/2</sub> = 9.9 d) is a promising candidate isotope for Targeted Alpha Therapy (TAT) when coupled with a disease targeting vector. The current limited global supply of <sup>225</sup>Ac (67 GBq/year), and lack of appropriate chelating ligands able to complex this isotope has delayed the advancement of <sup>225</sup>Ac-drugs towards the clinic [1]. Herein, we describe efforts to produce, purify, and evaluate the radiolabeling ability of <sup>225</sup>Ac, by leveraging TRIUMF's ISAC isotope separation on-line (ISOL) facility. <sup>225</sup>Ac alongside, parent nuclide radium-225 ( <sup>225</sup>Ra; t<sub>1/2</sub> = 14.8 d), were produced via spallation of uranium carbide targets with 480 MeV protons on ISOL's radioactive beam facility. Downstream from the target, a high-resolution mass separator was used to isolate <sup>225</sup>Ra and <sup>225</sup>Ac ions from other isotopes produced in the spallation process. The 28 keV beam was directed towards an aluminum holder in which the ions were implanted at a depth between 10 and 30 nm. Implantation yields of 1.6x10<sup>8</sup> and 5.7x10<sup>7</sup> ions/s resulted in isolation of 1.0 -7.5 and 1.4 -18.0 MBq of <sup>225</sup>Ra and <sup>225</sup>Ac, respectively. The implanted activity was etched off the sample stage with dilute acid, and <sup>225</sup>Ac was separated in >99% yield from <sup>225</sup>Ra using solid phase extraction (DGA resin) [2]. This method has resulted in the isolation of MBq quantities of both <sup>225</sup>Ra and <sup>225</sup>Ac, where the former can be stored and used as a generator for <sup>225</sup>Ac. Subsequently, <sup>225</sup>Ac coordination properties with a library of acyclic chelators based on picolinic acids (such as H<sub>4</sub>(CHX)octapa [3],[4] [N<sub>4</sub>O<sub>4</sub>], and H<sub>6</sub>phospa [5] [N<sub>4</sub>O<sub>6</sub>]) along with commercial standard DOTA (N<sub>4</sub>O<sub>4</sub>) were evaluated by testing radiolabeling efficiency, and complex stability. In conclusion, we have successfully established a production method for <sup>225</sup>Ac which yields activities adequate for pre-clinical screening. Furthermore, several novel actinium-chelators showed promising <sup>225</sup>Ac radiolabeling properties and kinetic inertness in vitro compared to DOTA, and will be tested in vivo in future studies.

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