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## ZMW Nanopore Fabrication by Controlled Breakdown for Single-Molecule Sensing

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The last decade has seen significant advancements in nanofluidic devices to study transport processes at the single-molecule level. In particular, exciting results have been obtained through the study of passage of nucleic acids through solid-state nanopores (ssNP). ssNP are nanometer-sized holes in thin dielectric membranes, which have emerged as a versatile tool to investigate a wide range of phenomena involving DNA and proteins. Controlled breakdown (CBD) is a technique for fabricating such ssNP involving sustained high electric fields that was recently developed by our group as a low-cost, high-yield alternative to traditional focused ion-beam/TEM drilling methods. We have characterized the ability of CBD to create pores in substrates of increasing complexity. Devices incorporating different materials and advanced functionalization represent a crucial step toward refining the capabilities of ssNP as single-molecule sensors of electrophoretically-driven biomolecules, and increasing their range of potential applications. To this end, we demonstrate pore fabrication by CBD through multilayer dielectric membranes equipped with an embedded metal electrode. A thin gold layer was deposited on 10/30 nm SiN<sub>x</sub> membranes by thermal evaporation, followed by the addition of a second dielectric (HfO<sub>2</sub>) to both sides using atomic layer deposition. After pore fabrication, conductance-based models are used to extract an effective nanopore diameter, which can be compared to values obtained from TEM imaging and by using passing, voltage-driven DNA as a molecular-sized ruler through its effect on ionic current. Applied to these membranes, the CBD process resulted in structures consisting of a nanopore surrounded by a concentric area of removed metal 100s of nm in diameter. By using laser-excited Ca<sup>2+</sup> fluorescent dyes, the ability of these structures to act as zero-mode waveguides, attenuating the fluorescence signal away from the pore and enabling high-contrast optical detection of single-molecules, can be characterized.

**Author:** Mr ROELEN, Zachary (University of Ottawa)

**Co-author:** Dr TABARD-COSSA, Vincent (University of Ottawa)

**Presenter:** Mr ROELEN, Zachary (University of Ottawa)

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