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# Pion-production target considerations

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## Target considerations for nuSTORM

- Horn(s) as focusing element of Aluminum-60xx variants
  - Current pulses like LBNF, T2(H)K, 300-400 kA
  - Reliable, proven longevity
  - $\pi$ + or  $\pi$  can be selected
- Target of graphite
  - De facto material for LBNF, T2(H)K, used also at NuMI and CNGS
  - Adequate pion yields, less neutron radiation than higher Z materials
  - Be ready to operate with ~ 1 MW proton drivers
  - Use best grades of graphite, e.g. toyo tanso ig-43 for T2(H)K
  - Cooling design especially for MW proton drivers
  - Results from NuMI @ 1 MW and T2K @ 1.3 MW will prove their lifetimes and reliability

## Horns for pion focusing

- Tailored to conventional neutrino beams from pions
- Focus a particular range of momentum, underfocus and overfocus, higher and lower momentum respectively
- Create wide or narrow energy bands for beams depending on the shape of inner conductor, number of horns, neutrino beam design
- Proven design at T2K, NuMI, T2K, NuMI, CNGS, SBN experiments
- Great experience on constructing and operating at CERN, JPARC, Fermilab







## Examples of target stations with horns

CNGS/CERN (~510 kW)

31.3 m

• Horn and Reflector on the floor, exchange though the tunnel with cranes and trolleys/rails

15 m 13 m

Operational parameters

29 m

- Shielding/lifetime of parts
- Maintenance, remote handling, galleries

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- Radioprotection/ALARA method
  - Radiation as low as reasonably achievable

Horizontal plane

46.3 m

Safety following Laboratory/Country regulation

#### T2K/JPARC (1.3 kW)

 3 horns suspended in He environment, exchange with cranes through the roof



## Target systems



MERCURY

NOZZLE TUBE

TARGET AREA

Figure 6: A proton beam/jet interaction as viewed in viewport 3: Left: Image of the jet before interaction; Middle: Image of the interaction aftermath; Right: Image of the reformed jet stream.

Beam

Jet

## E.g., Proposed Graphite target for LBNF @ 1.2 MW, based on T2K experience

- Single cantilevered design
- Upstream conical support design
- Key to survival ability is cooling
- Graphite needs to be run hot to "anneal out" any damage" effect (~ 600 °C)
- Lifetime difficult to predict, data from T2K and NuMI + RaDIATE





#### Superconducting solenoids at the target station

#### • Tailored for

- µSR, LFV violation physics with kW targets (EMuS, Mu2e, COMET...)
- Maximum power 100 kW -> Mu2e-II for 3 years
- Neutrino Factories and Muon Colliders with multi-MW targets
- Best choice for high-Z fluidized and recirculated targets as liquid/granular jets or waterfalls
- Double sign collection for pions, needed for muon colliders
- Extensive shielding for coils, complicated design, expensive
- Maximum lifetimes based on Monte-Carlos and specific dose limits for their superconducting wires
  - Their longevity is not proven in practice like horns







### RaDIATE international collaboration Radiation Damage In Accelerator Target Environments

Predicting and improving lifetimes and reliability of targets, beam windows, focusing devices and other equipment

nuSTORM can benefit and apply the results of this research

Activities so far

- a) High-Energy Proton Irradiation Campaign (BLIP, BNL)
- Multiple material irradiation, Graphite, Titanium, Beryllium - Post-Irradiation Examination (PIE )
- b) In-Beam Thermal Shock Testing (HiRadMat, CERN)
- Beryllium beam impact experiment
- multiple material (including BLIP irradiated specimens)
- c) Autopsy and PIE
- NuMI Beryllium Primary Beam Window / micromechanical and helium bubble studies
- NuMI-MINOS target graphite fins
  d) Low-Energy Ion Irradiation
- Beryllium at Surrey/Oxford/KIT

Recent results

- RaDIATE BLIP irradiation PIE status and preliminary results on Beryllium and Titanium
- Beryllium micro-mechanical and helium bubble studies
- Graphite characterization at Bristol
- In-beam thermal shock testing (HiRadMat @CERN)
- NT-02 graphite fin swelling analysis

Patrick Hurh @ NBI2019 C. Densham @ Snomass2020



## Concluding

For nuSTORM probably the right system for pion capture system might be:

- A horn with a proper shape of inner conductor to fulfill the pion capture requirements
- Best grades of graphite and special cooling for the target to be ready for a MW primary proton beam power



Thank you

# T2(H)K @ 1.3 MW

upgrade the design of 750 KW -> 1.3 MW (2023)

- Only increase the pressure from 1 -> 5 bar, for higher He mass flow,
- Re-optimization of the Ti windows, upstream and downstream
- The LBNF target will be based on the experience of T2K @ 1.3 MW



C. Densham @ Snomass2021

# T2(H)K @ 1.3 MW target windows upgrade

Reshaping of the windows in order to decrease pressure stresses by a factor of 3 and maintain good cooling, windows' thickness = 0.5 mm, Ti-6Al-4V



Downstream window:

curvature increased





Prototype currently in manufacture





Dave Pushka @ NBI2019

Upstream window:

plate thickness increased

# Packed-Bed Target for ESSnuSB, @ 5 MW



# ESSnuSB target station splits the 5 MW to $4 \times 1.25$ MW, using 4 horns and targets



Beam power = 1 MW Titanium sphere = 3 mm Coolant = He @ 10 bar Packed bed length / radius = 780 / 12 mm Max. sphere temperature = 673 °C Stress on spheres < 50 MPa



solid 1. Temperature [C]



Older study 2010-12, perhaps obsolete in the rising of T2(H)K and LBNF targets