

# 13<sup>th</sup> International workshop on position sensitive detectors

Oxford, 6<sup>th</sup> September 2023

Imperial College  
London



Time resolution of single pixel irradiated 3D devices up to  $10^{17}$  n<sub>eq</sub>/cm<sup>2</sup>  
at 120 GeV SPS pion beams

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**PSD13**

St. Catherine's College  
September 3-8, 2023



UNIVERSITY OF  
**OXFORD**



# •3D Sensors

## Timing at Extreme Fluences

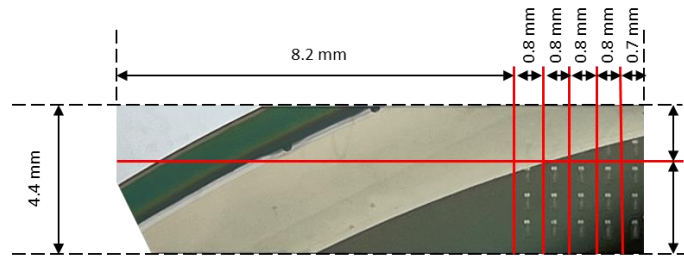
**3D Sensors:** Decoupling of charge generation and drift volume  
(Standard columns, TimeSpot, Hex geometries ect.)

### Pros

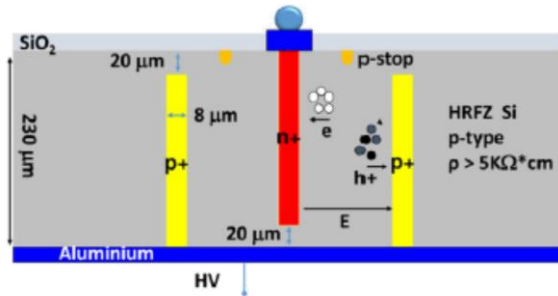
- High radiation tolerance up to several times  $10^{16} n_{eq}/cm^2$
- Short drift distances with fast rise times
- Reduced Landau fluctuation, practically non-existent for perpendicular tracks

### Cons

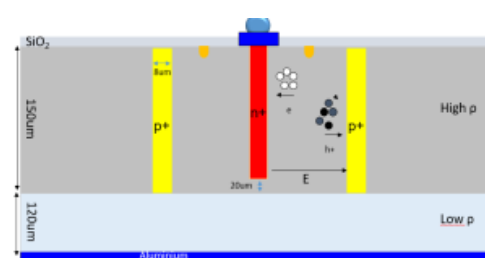
- Non-uniform field geometry
- High cost
- Increased cell capacitance



*Double Sided  
(thicker, more expensive)*

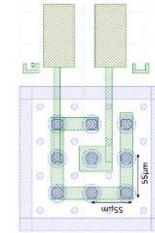


*Single Sided  
(thinner, simpler process)*



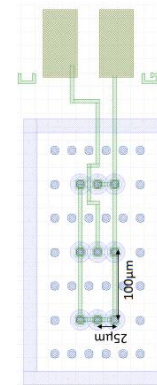
## Pixel Size vs Field Uniformity

### ATLAS IBL Type

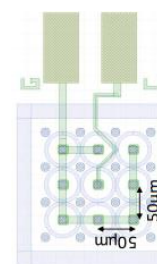


- ✓ Double sided n-on-p process
- ✓ Pixel Size  $55 \times 55 \mu m^2$
- ✓ Active thickness  $230 \mu m$
- ✓ High Resistivity ( $> 2 k\Omega m \times cm$ ) Fz silicon

### ATLAS Pre-Production type



- ✓ Single sided n-on-p process
- ✓ Pixel Size  $25 \times 100 \mu m^2$
- ✓ Active thickness  $150 \mu m$
- ✓ High Resistivity ( $> 2 k\Omega m \times cm$ ) Fz silicon

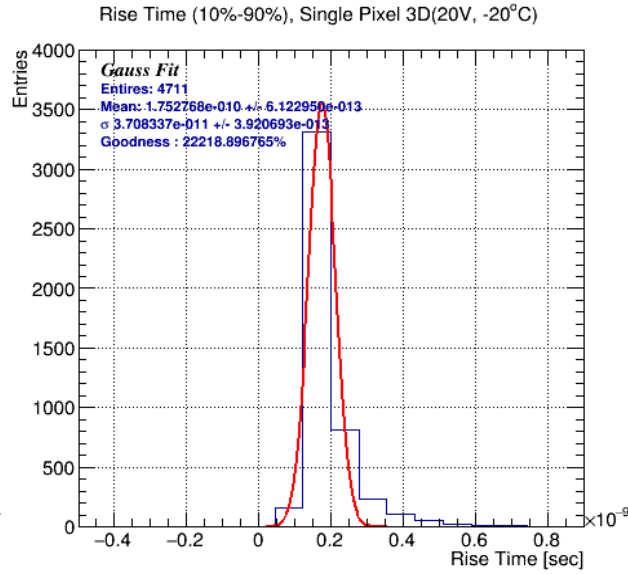
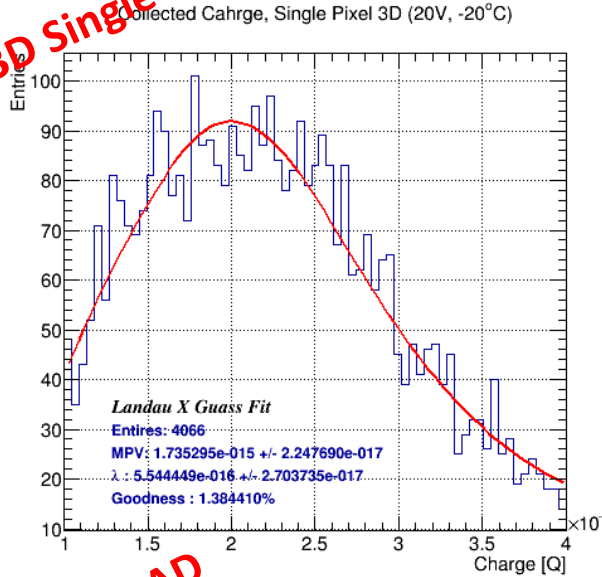


- ✓ Single sided n-on-p process
- ✓ Pixel Size  $50 \times 50 \mu m^2$
- ✓ Active thickness  $150 \mu m$
- ✓ High Resistivity ( $> 2 k\Omega m \times cm$ ) Fz silicon

# •3D Sensors - Timing

V. Gkougkousis, 17<sup>th</sup> Trento workshop on advanced radiation silicon detectors  
 “Single cell 3D timing: Time resolution assessment and Landau contribution evaluation via test-beam and laboratory measurements”

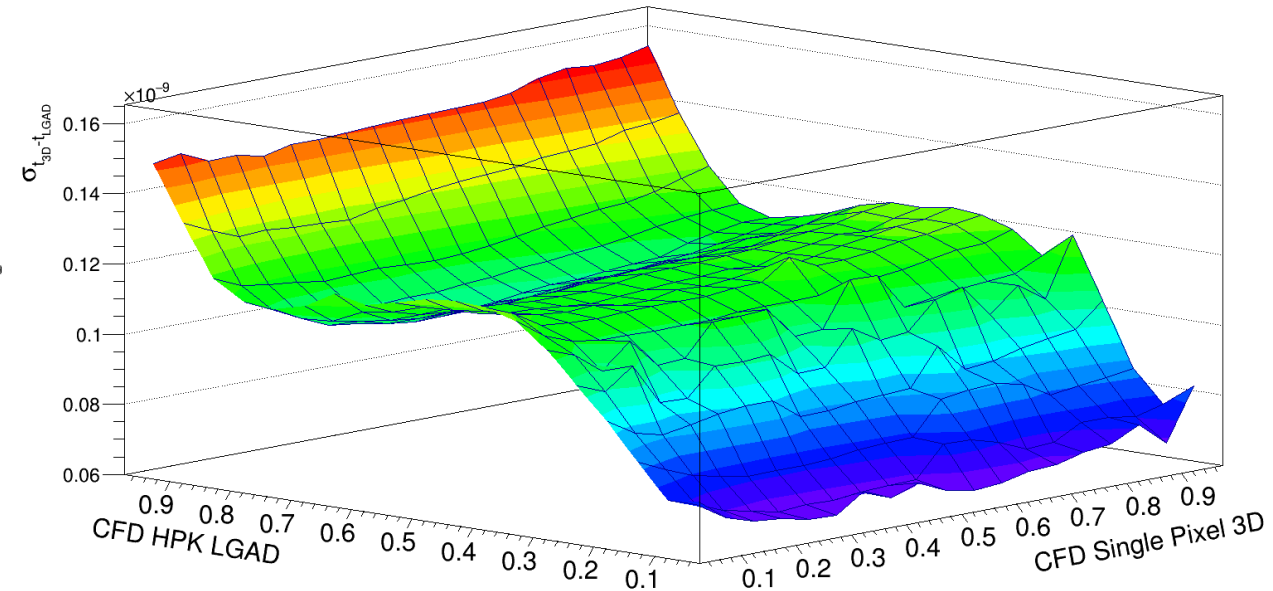
3D Single Cell



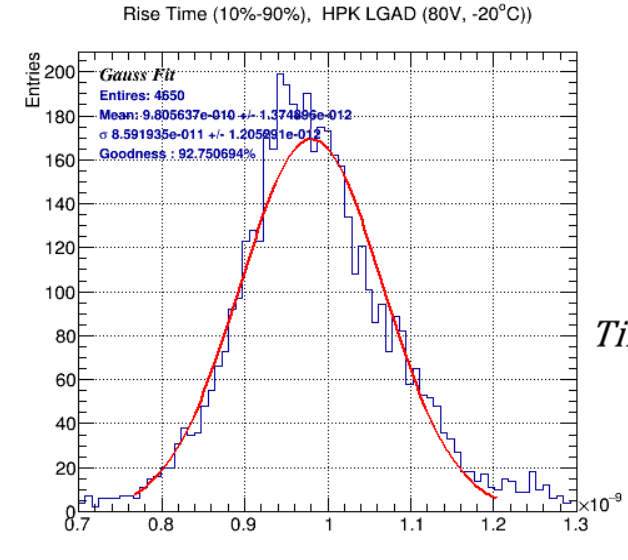
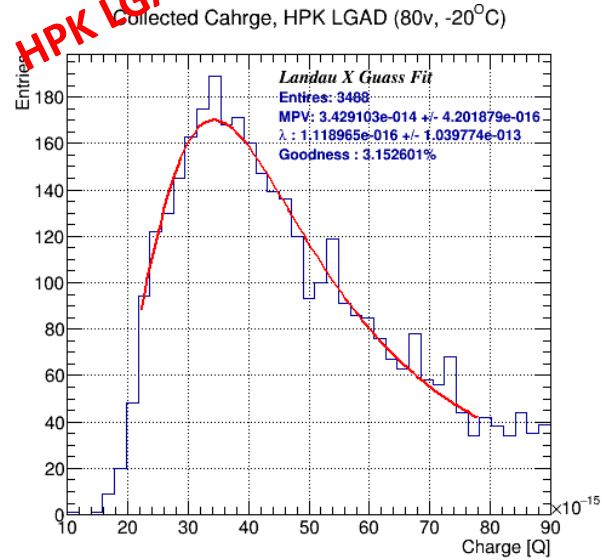
- Extremely fast rising edge (< 180 psec)
- Linear stable behavior with CFD, good SNR control

$$(\sigma_{Dut})_{CFD_{ij}} = \sqrt{(\sigma_{Tot}^2)_{CFD_{ij}} - (\sigma_{Ref}^2)_{CFD_i}}$$

CFD Map, LGAD - Single Pixel 3D (-20°C, 20V)



HPK LGAD



2D optimization plot – 0.5% binning

Time Resolution:  $\sigma_{tot}^2 = \underbrace{\sigma_{timewalk}^2}_{\sigma_{Dist.}^2 + \sigma_{Landau}^2} + \underbrace{\sigma_{jitter}^2}_{\left(\frac{t_{rise}}{S/N}\right)^2} + \underbrace{\sigma_{conversion}^2}_{\left(\frac{TDC_{bin}}{\sqrt{12}}\right)^2} + \underbrace{\sigma_{Clock}^2}_{\text{Fixed Term } \sim 5-7 \text{ psec}}$

# •3D Sensors – Signal Integrity

- Frequency of radioactive decay events follows Poisson law
- Record trigger time and convert to event frequency

**Poisson Distribution:**

$$f(n) = \mu^n * \frac{e^{-\mu}}{n!}$$

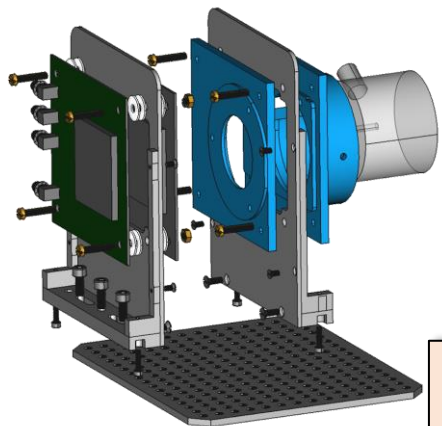
Where: **n** number of events in interval  
**μ** mean  
**f(n)** frequency

$n' = n * C$   
**Variable change**  
 $\mu = B/C$

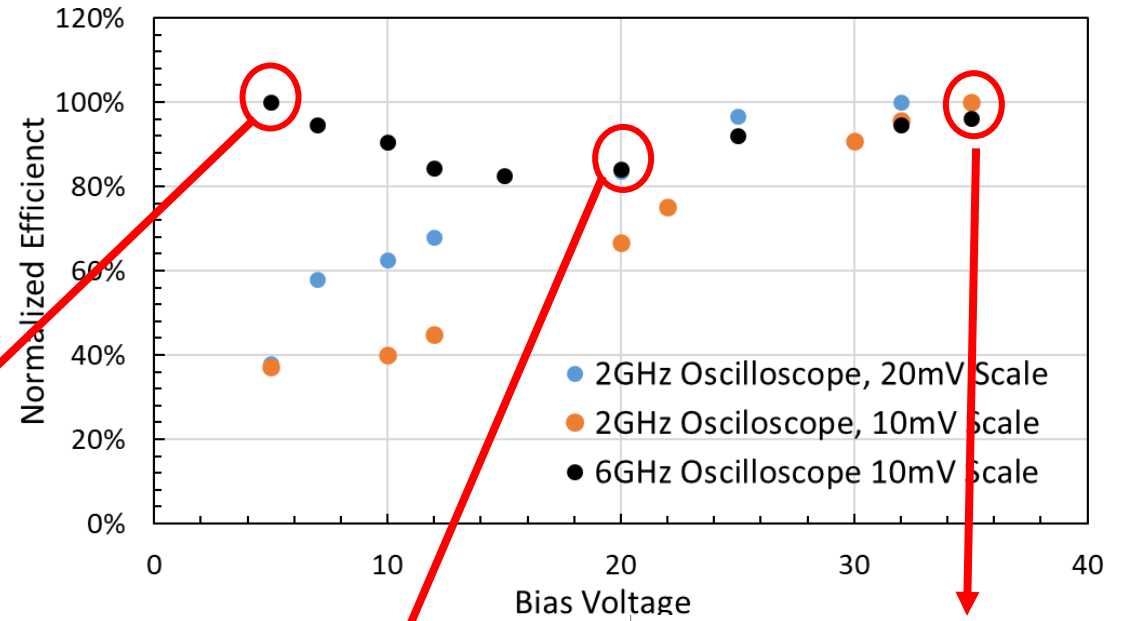
$$f(n') = A * \left(\frac{n'}{C}\right)^{B/C} * \frac{e^{-B/C}}{\Gamma\left(\frac{n'}{C} + 1\right)}$$

Where: **A** Normalization parameter  
**B/C** mean  
**f(n')** Scaled frequency

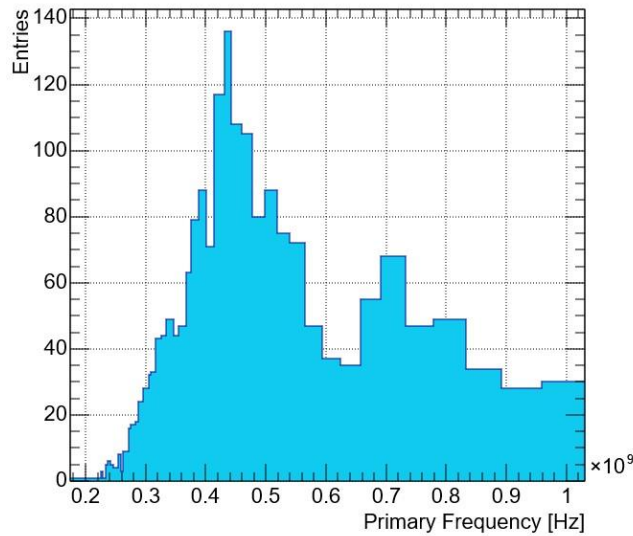
- Efficiency dependent on bandwidth
- Signal distribution in the Fourier domain highly depends on bias
- Minimum time over threshold effect for trigger latching of instrument affect efficiency



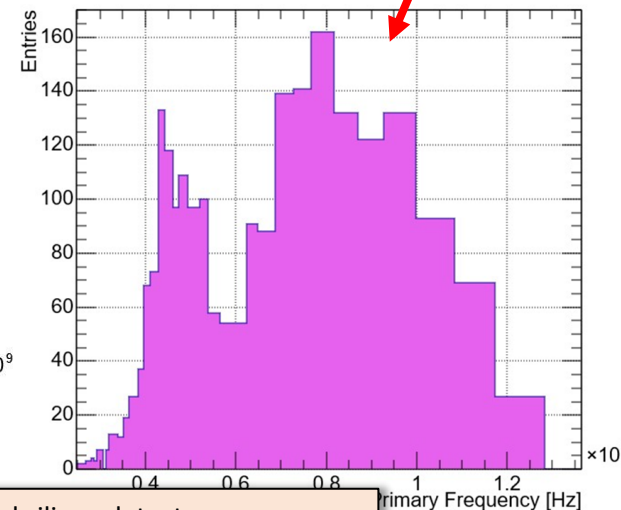
Relative Efficiency at -20°C



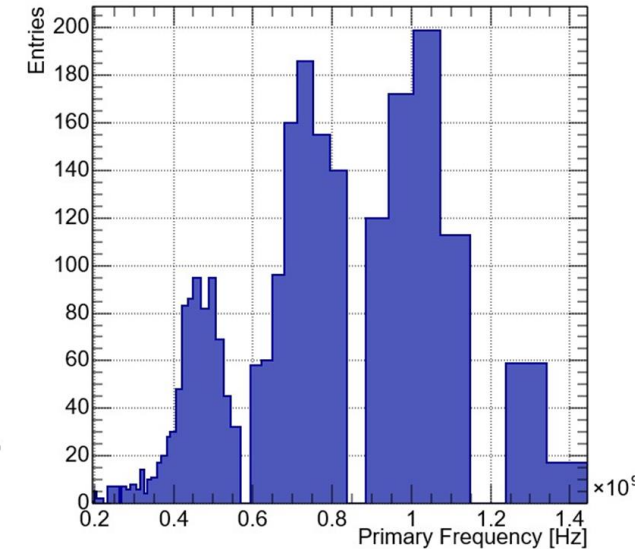
Signal FFT 5V, @ -20°C



Signal FFT, 20V @ -20°C



Signal FFT, 35V @ -20°C



V. Gkougkousis, 35<sup>th</sup> RD50 workshop on radiation hard silicon detectors  
 “Efficiency estimation on irradiated LGAD with respect to sensor stability”

# Planar Sensors

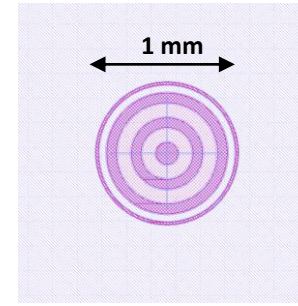
**Sensors:** CERN EP-R&D n-on-p planar sensor run with ADVACAM at 50, 100, 200 and 300  $\mu\text{m}$  active thickness

## Test Structures

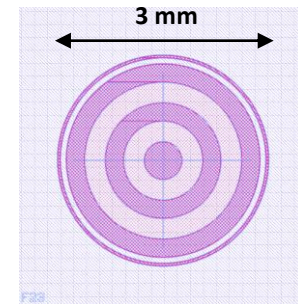
- Small diodes (3.14 mm<sup>2</sup> active area) Circular diodes for timing studies due to lower capacitance
- Big diodes (28.27 mm<sup>2</sup> active area) Circular diodes for radiation damage studies
- 5x5 Pixel matrix (0.003 mm<sup>2</sup> active area) for charge sharing and interpixel efficiency – timing studies

## Issues

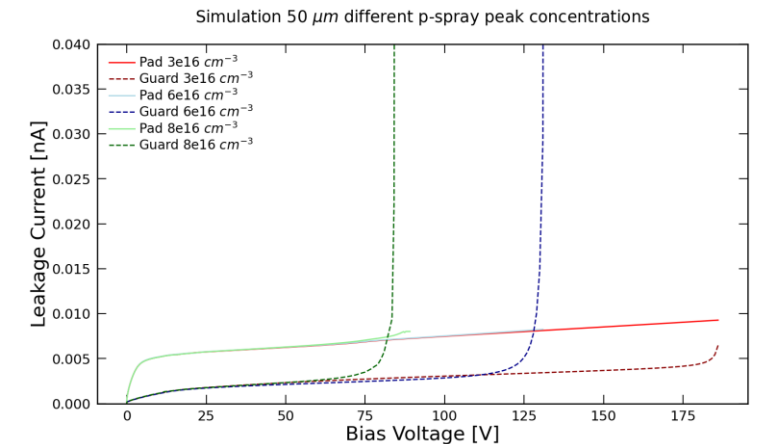
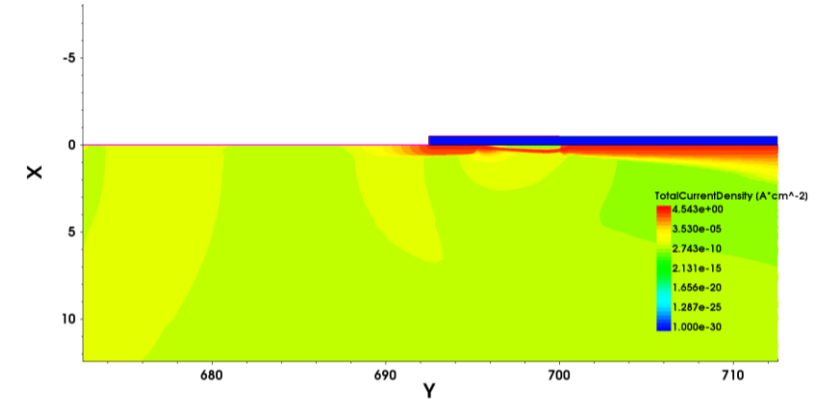
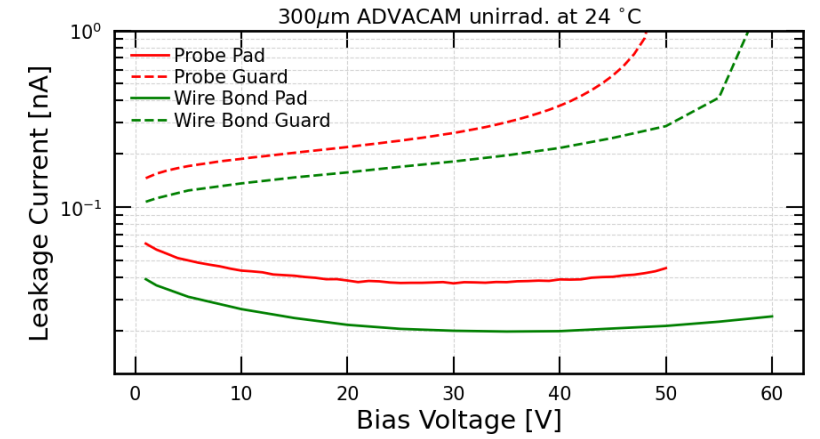
- Early breakdown due to high p-spray concentration leading to impact ionisation at the interface between p-spray and electrode implant
- Breakdown first visible in guard ring due to bigger interface region compared to pad



Small Diode



Big Diode



## Irradiations

(both 3D and planar)

### Neutron @ JSI (Ljubljana)

- ✓  $1 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$
- ✓  $8 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$
- ✓  $6 \times 10^{16} \text{ n}_{\text{eq}}/\text{cm}^2$
- ✓  $1 \times 10^{17} \text{ n}_{\text{eq}}/\text{cm}^2$

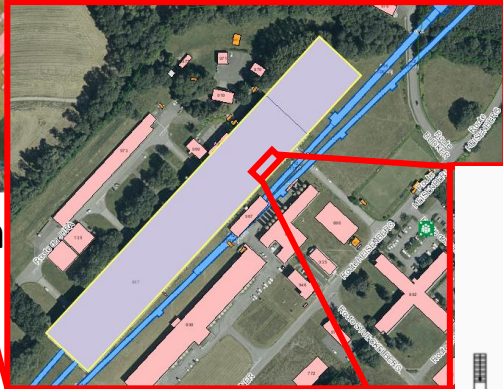
### Proton @ PS

- ✓  $1 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$
- ✓  $8 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$
- ✓  $6 \times 10^{16} \text{ n}_{\text{eq}}/\text{cm}^2$
- ✓  $1 \times 10^{17} \text{ n}_{\text{eq}}/\text{cm}^2$

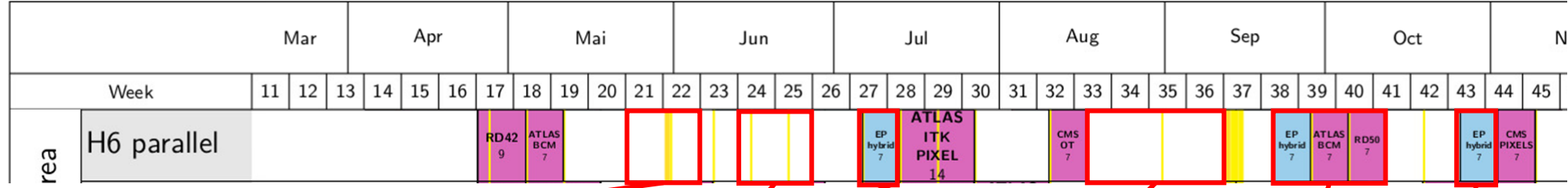
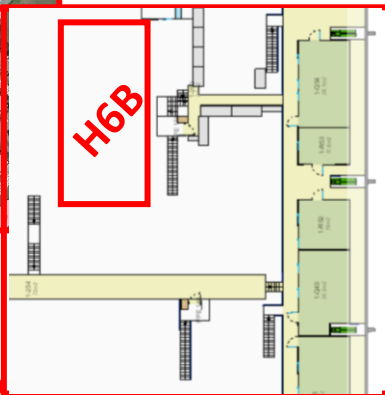
# Part I - Test Beams



CERN Preveessin

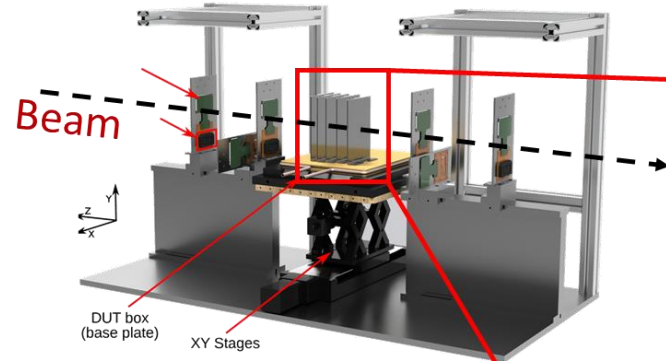


Building 887



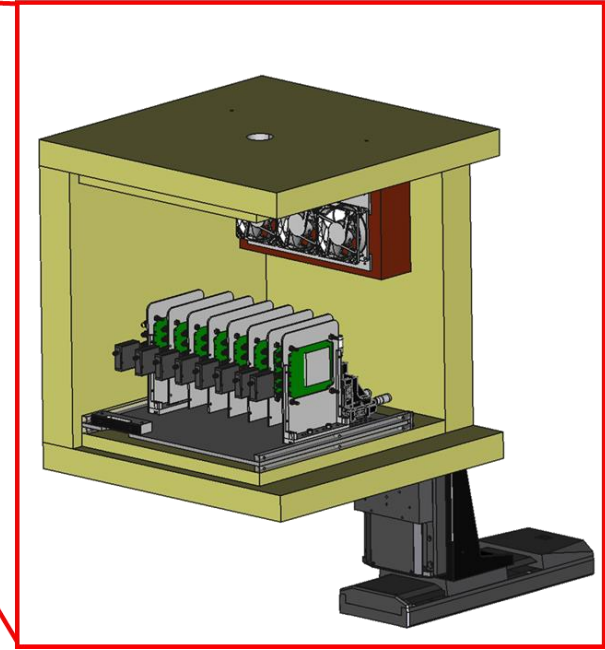
**Primary user**  
**Parallel user**  
**Parasitic user**

**25 May – 8 June**  
**15 – 29 June**  
**6 July – 13 July**  
**17 August - 14 September**  
**21 September - 12 October**  
**26 October – 2 November**



## The Setup

- AIDA Telescope
- Custom Cold Box
- DUTs on individual motorized individual stages
- Pixelated alignment & ROI plane

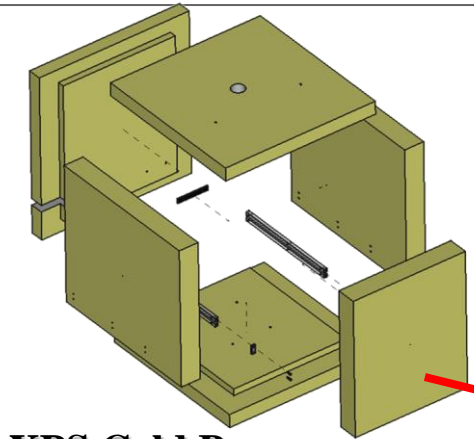


## Tet Beams 2022

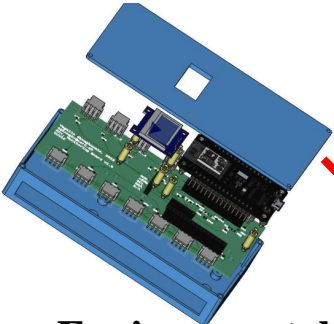
- Several periods but only two as primary user
- Main target irradiated Planar / 3D sensors
- No / Limited possibility of extension
- Extensive infrastructure developments

# •Setup @ SPS

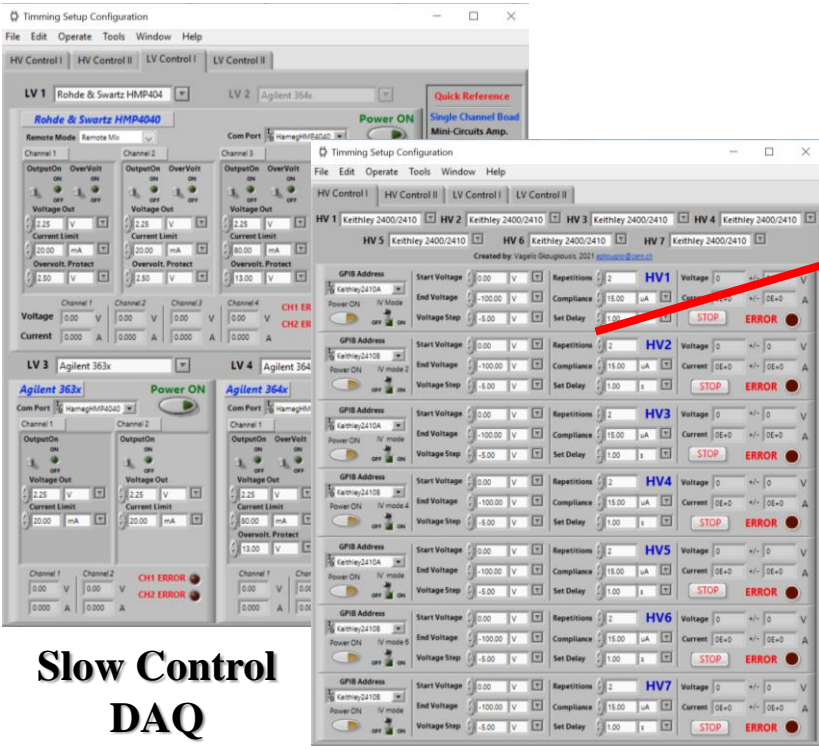
V. Gkougkousis, 10<sup>th</sup> Beam Telescopes and Test Beams Workshop  
"Tracking the time: Single pixel 50 $\mu$ m pitch 3D cell time resolution map"



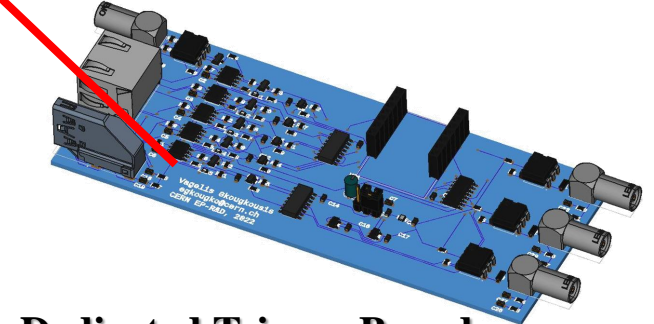
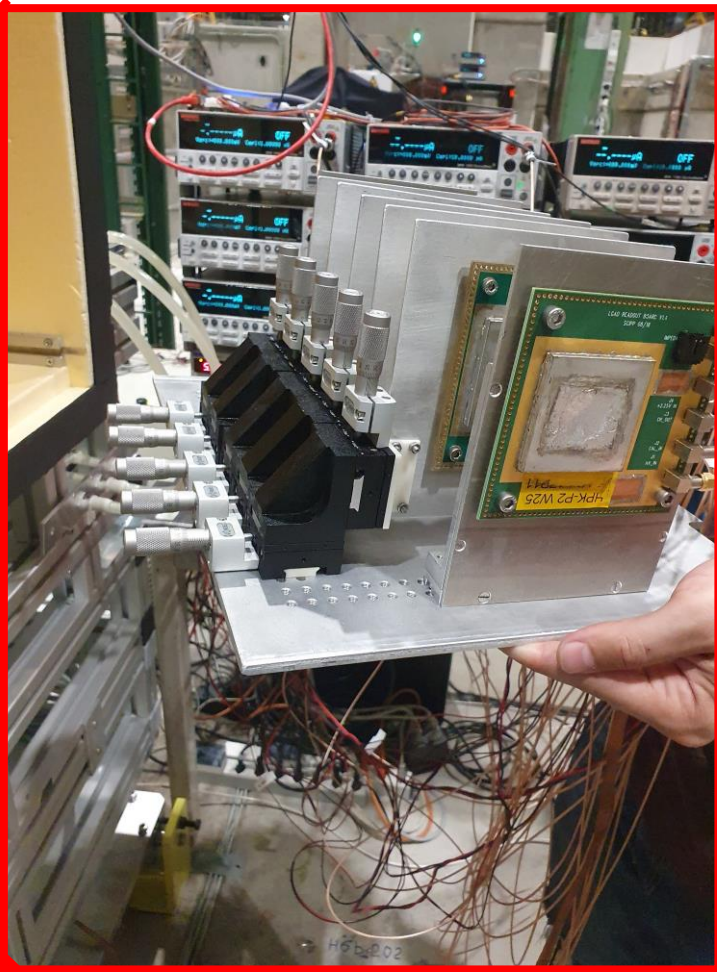
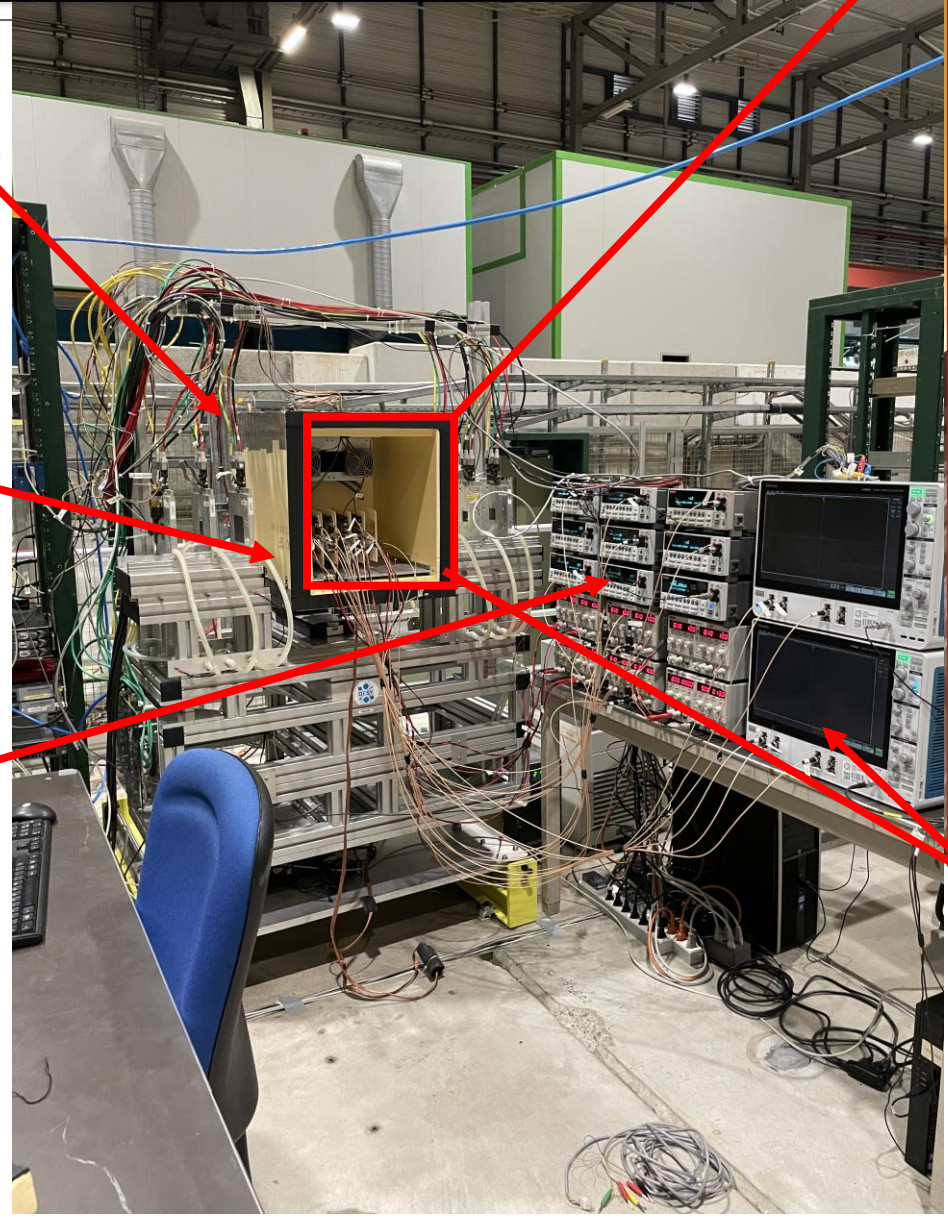
**XPS Cold Box**



**Environmental Control**



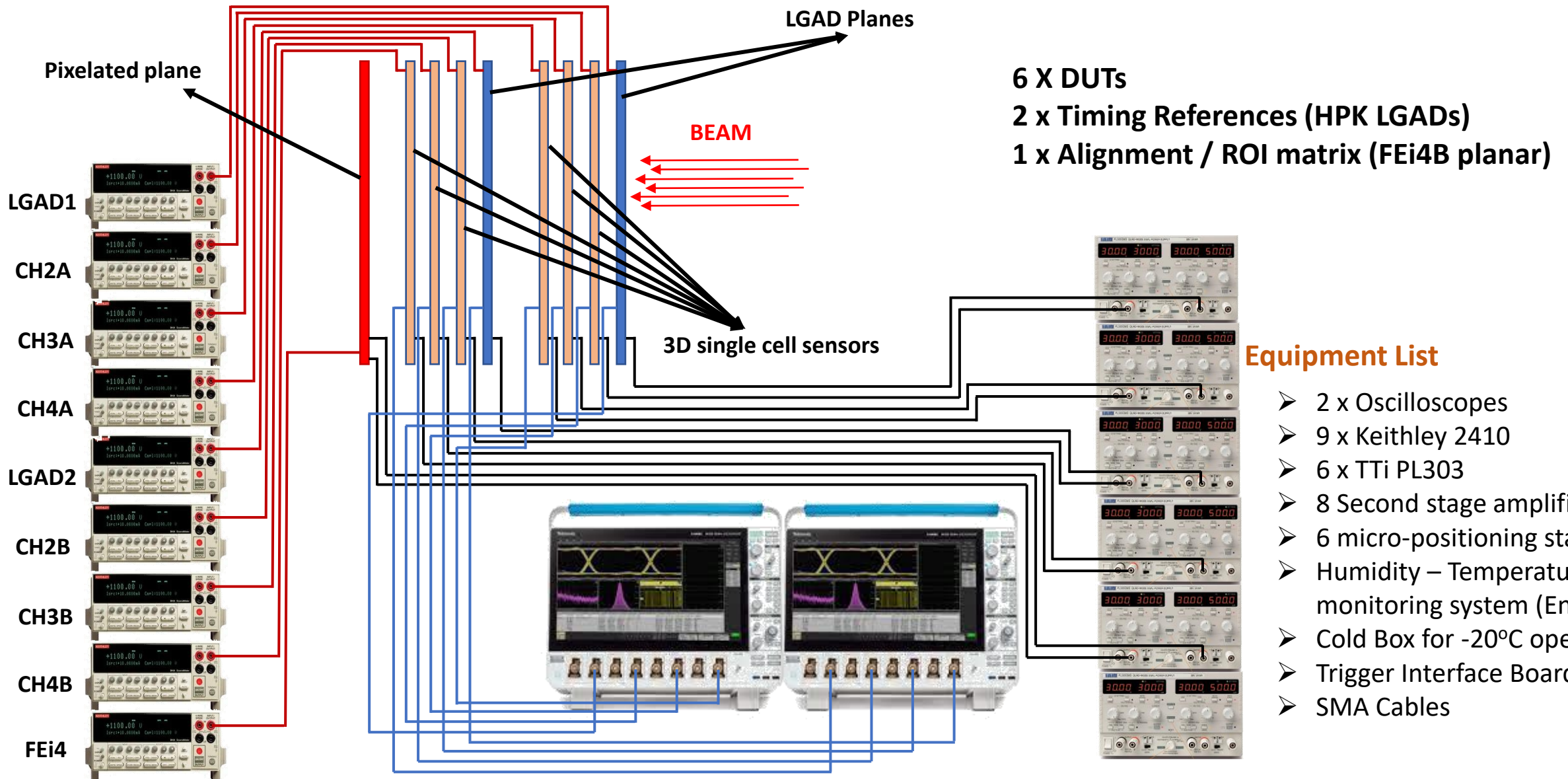
**Slow Control DAQ**



**Dedicated Trigger Board**

# •Test Beam Configuration

V. Gkougkousis, 40<sup>th</sup> RD50 Workshop on Radiation hard semiconductor devices for very high luminosity colliders  
“Time resolution of single cell 3D devices on SPS pion beams”



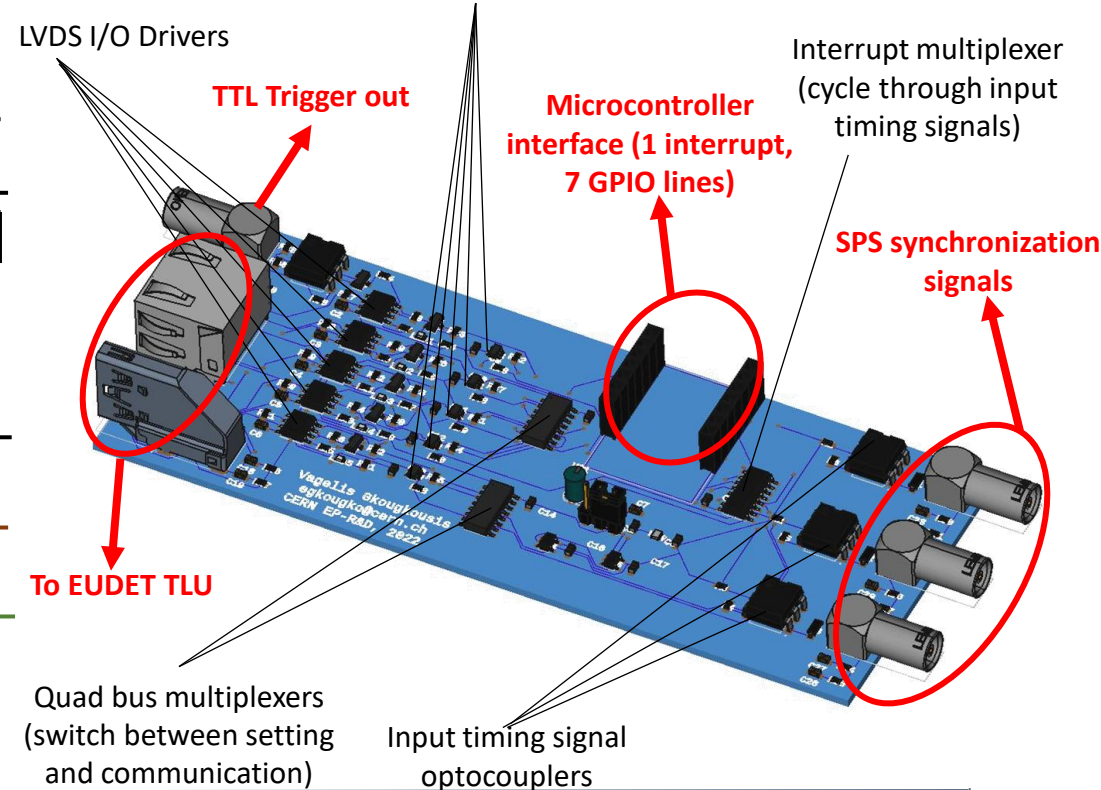
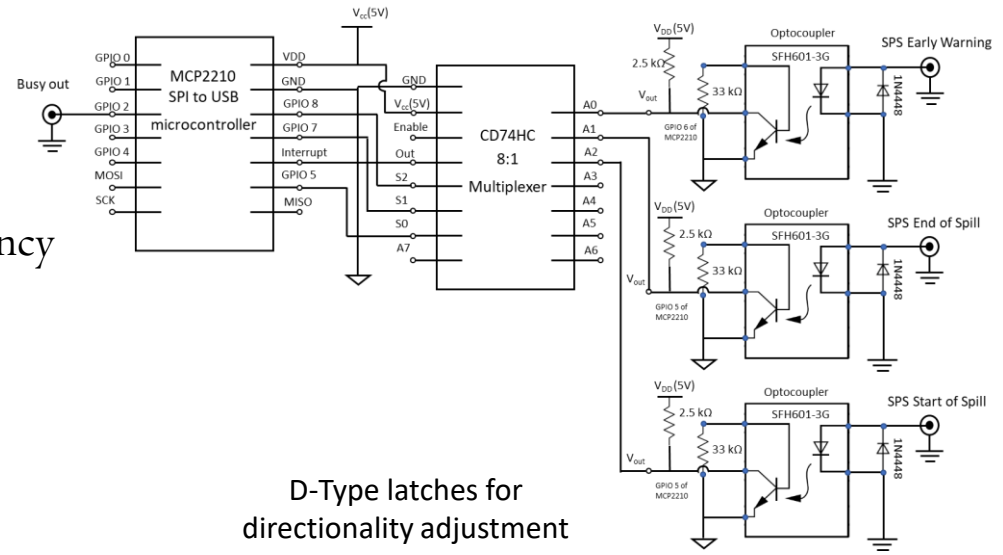
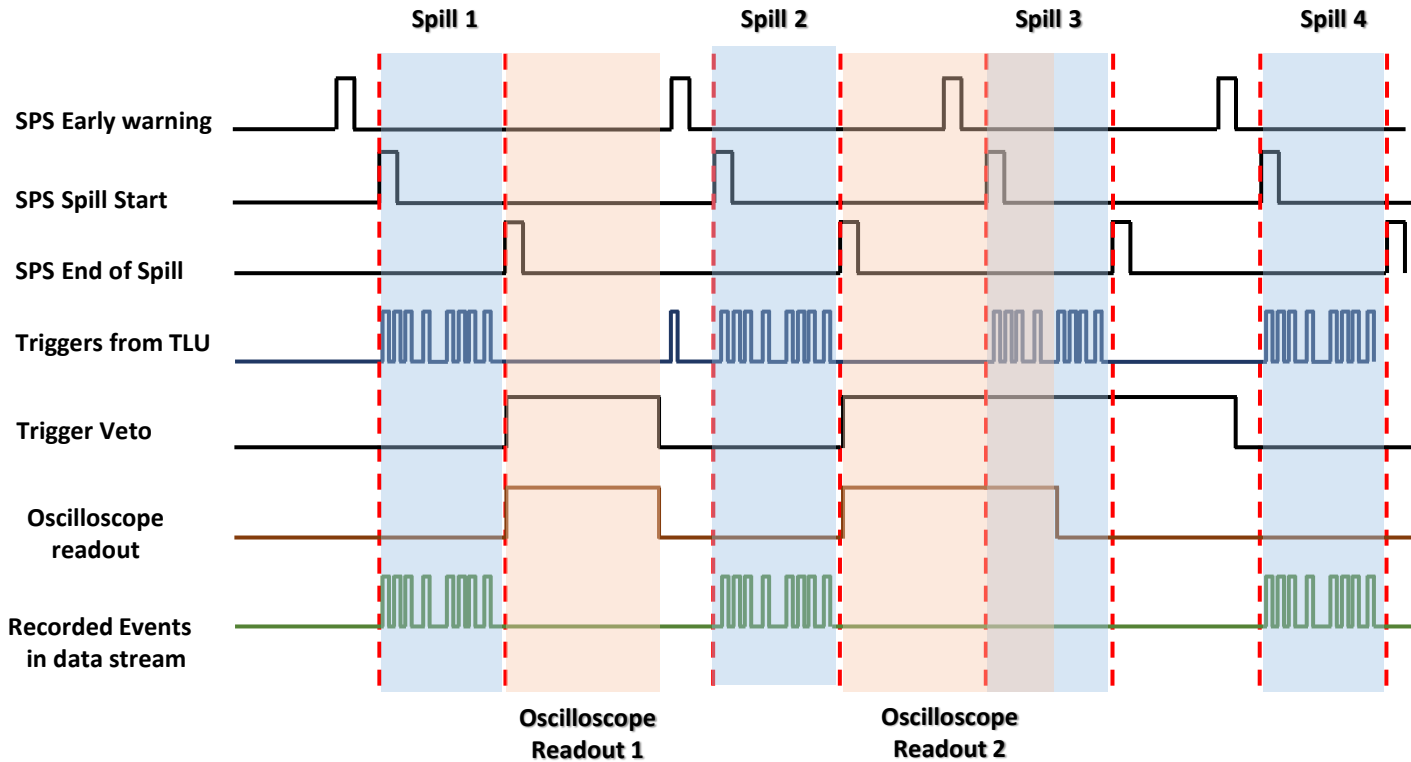
## Equipment List

- 2 x Oscilloscopes
- 9 x Keithley 2410
- 6 x TTi PL303
- 8 Second stage amplifiers
- 6 micro-positioning stages
- Humidity – Temperature monitoring system (EnViE)
- Cold Box for -20°C operation
- Trigger Interface Board V2.0
- SMA Cables



# •Trigger Interface Board (TiB)

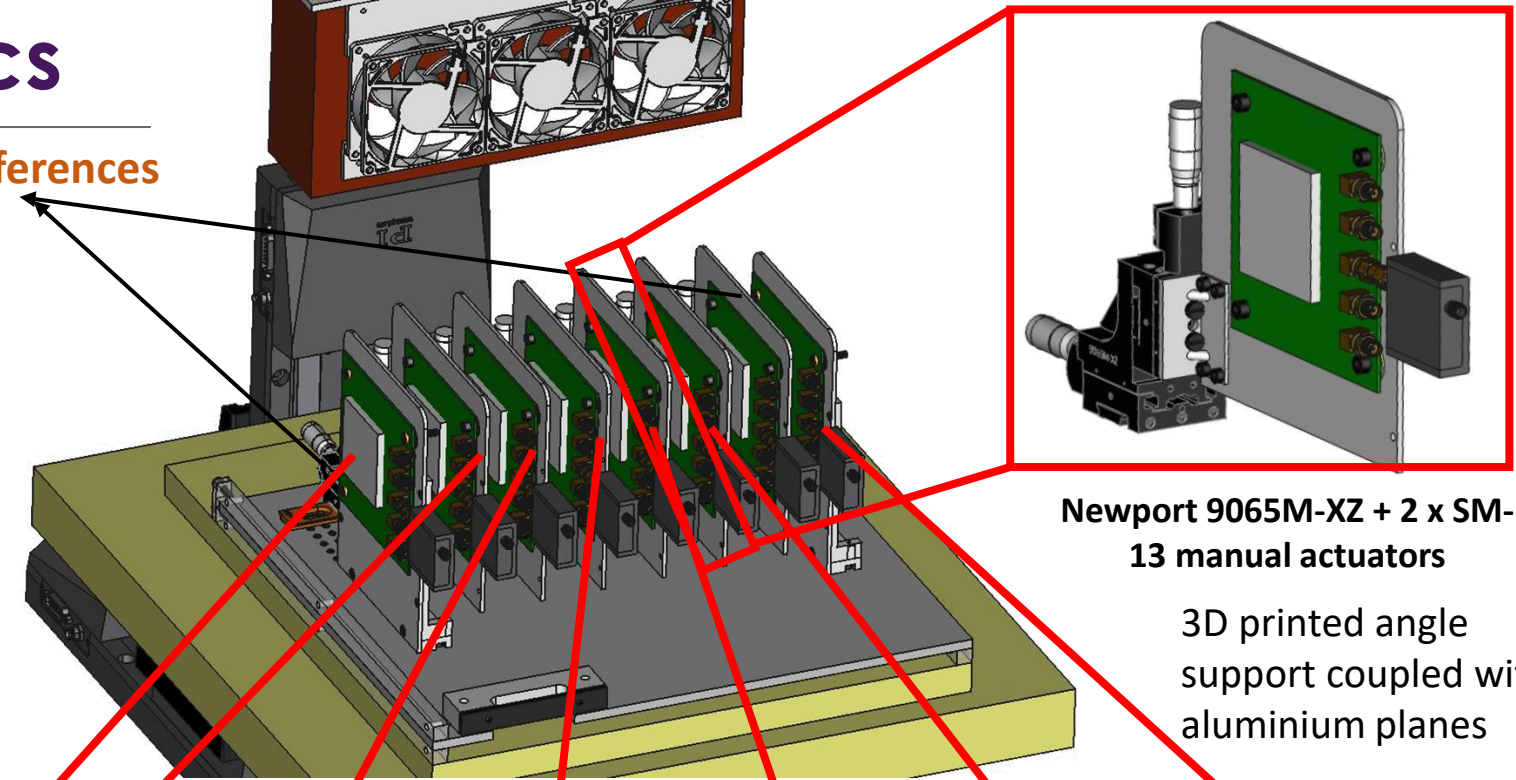
- Oscilloscope in fast readout mode with binary format
- Event readout only between SPS-spills or when event buffer full to increase efficiency
- TLU Synchronization by vetoing data taking during read-out
- RJ-45 or HDMI for EUDET TLU communication (EUDET 2 compatible)
- **Versatile design**, I/Os **Reconfigurable** and microcontroller **Reprogrammable** via USB



# • Alignment & Mechanics

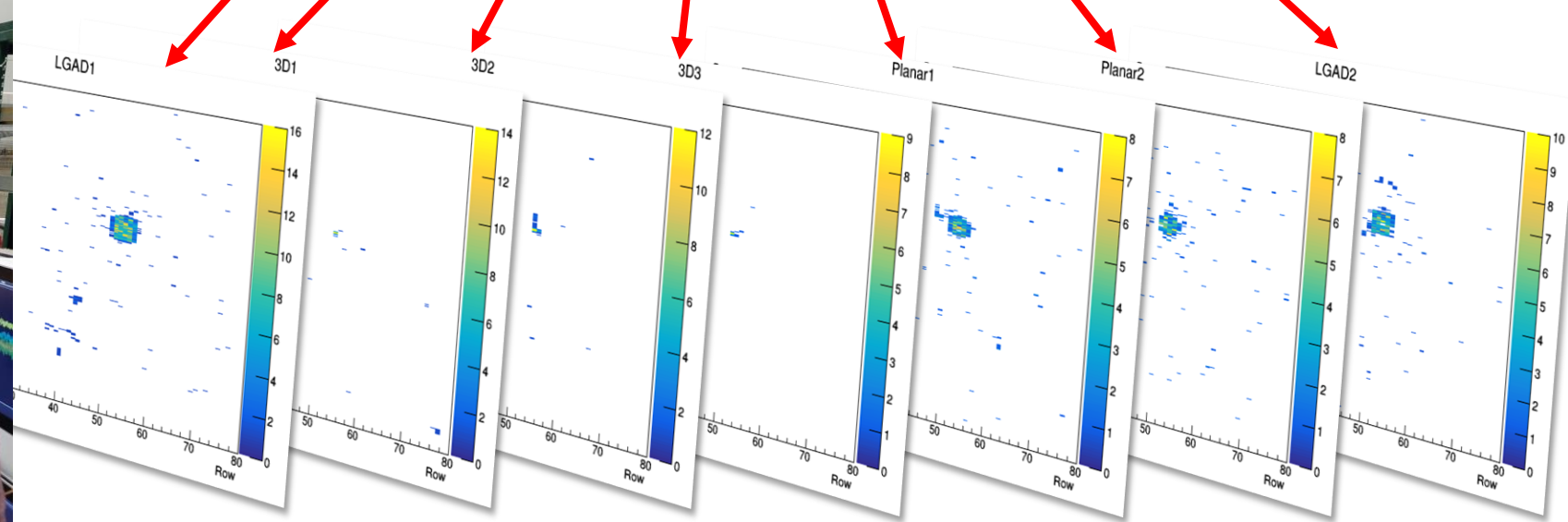
## HPK LGAD Timing references

- Coincidences between DUTs and LGADs required for timing
- Alignment crucial to increase data efficiency
- Efficiency defined by largest overlapping region
- Micrometric on-line alignment using projections on FEi4 matrix
- ROI defined in addition to other trigger conditions

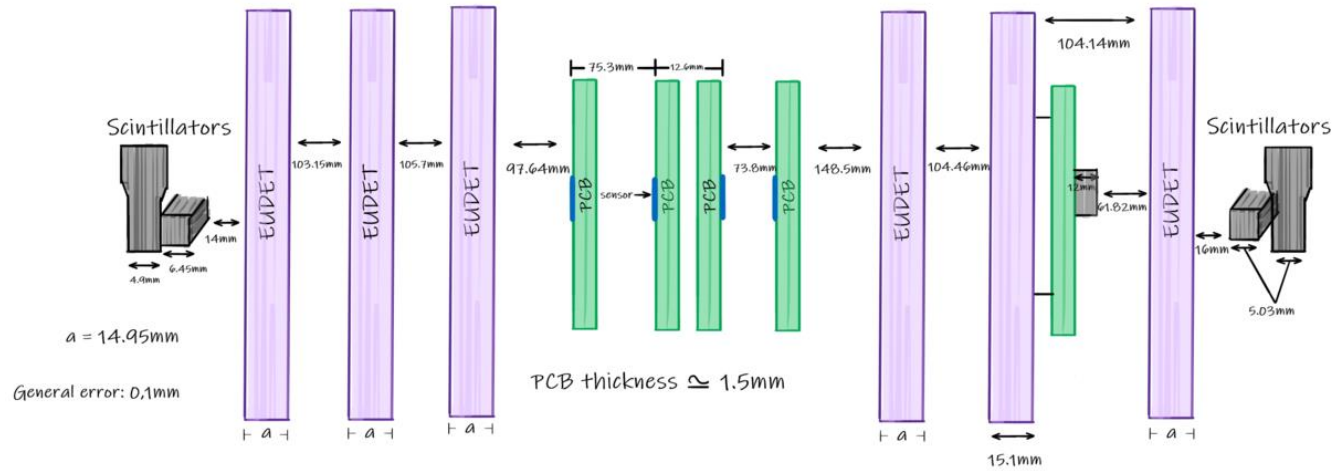


Newport 9065M-XZ + 2 x SM-13 manual actuators

3D printed angle support coupled with aluminium planes

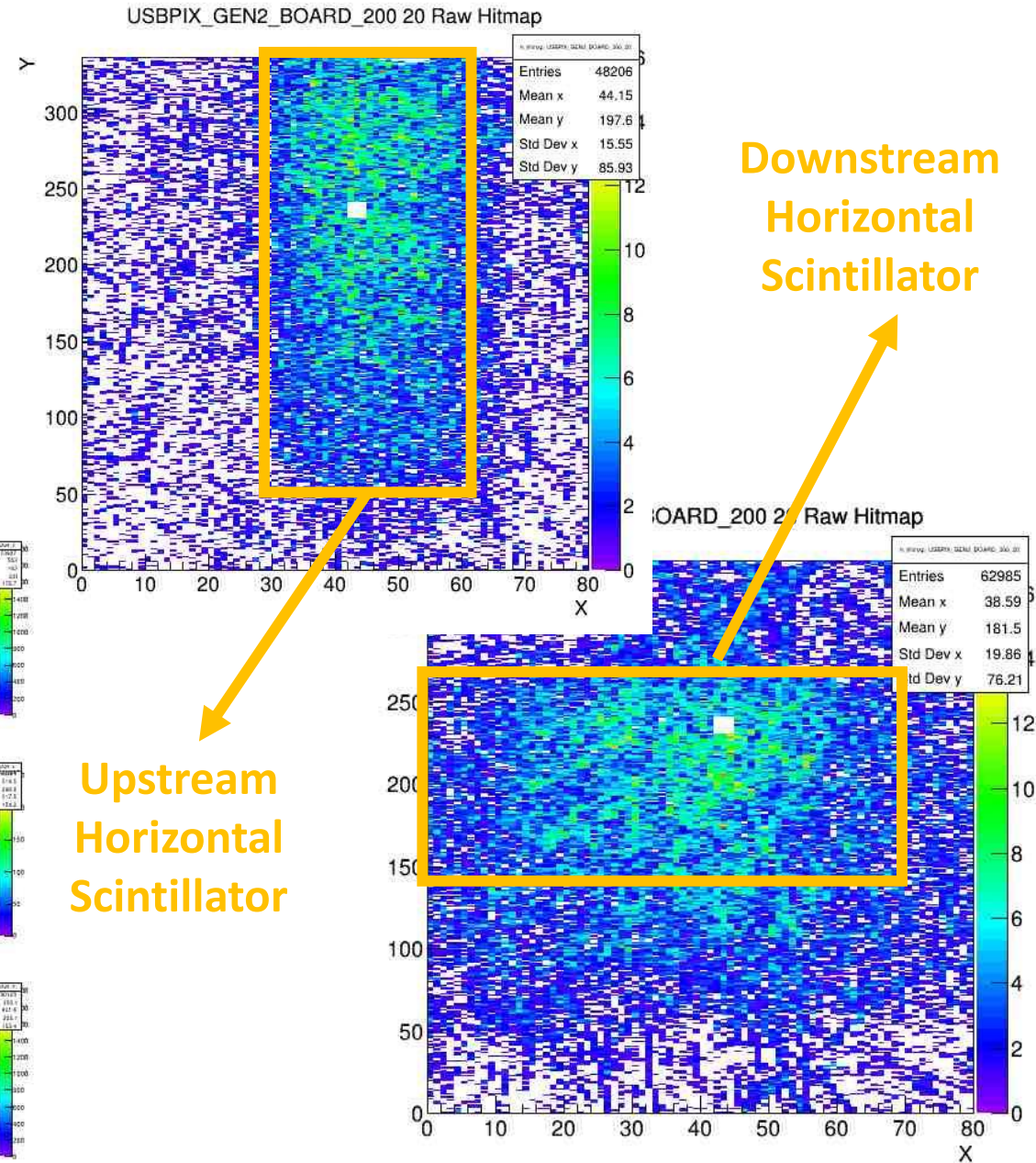
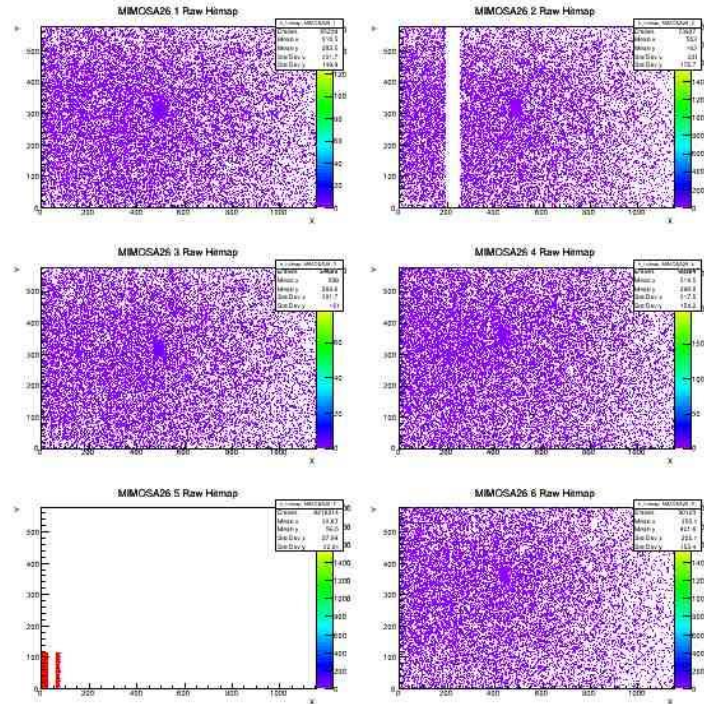


# Tracking and ROI



## Telescope Planes

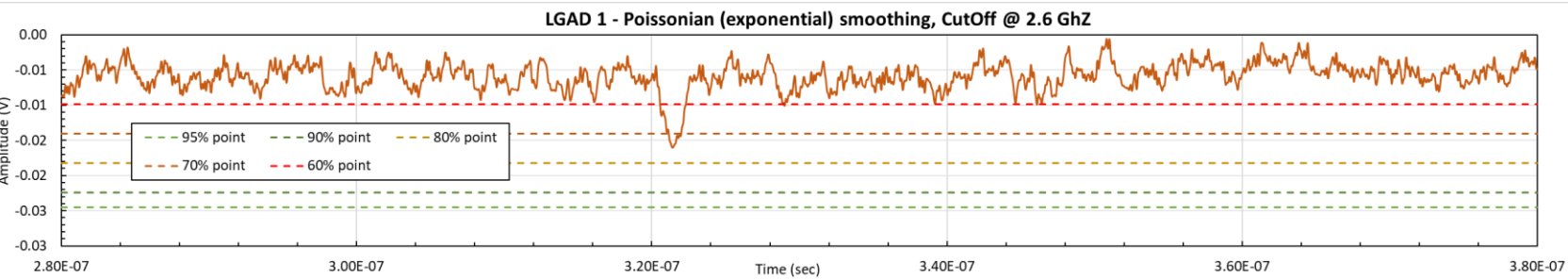
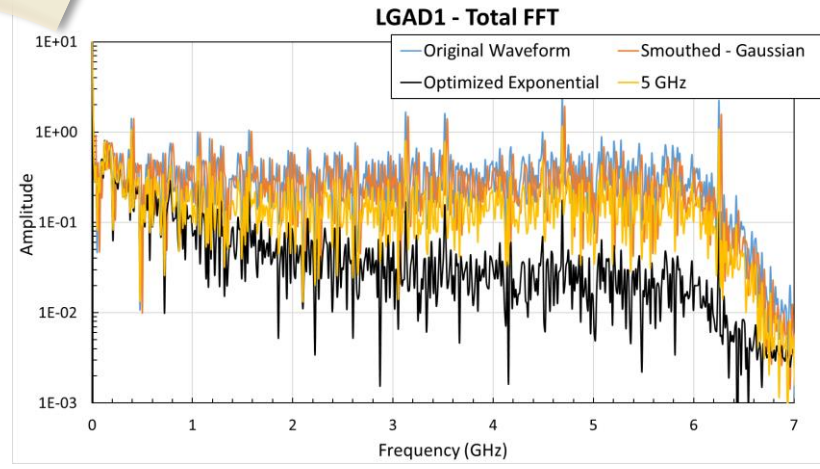
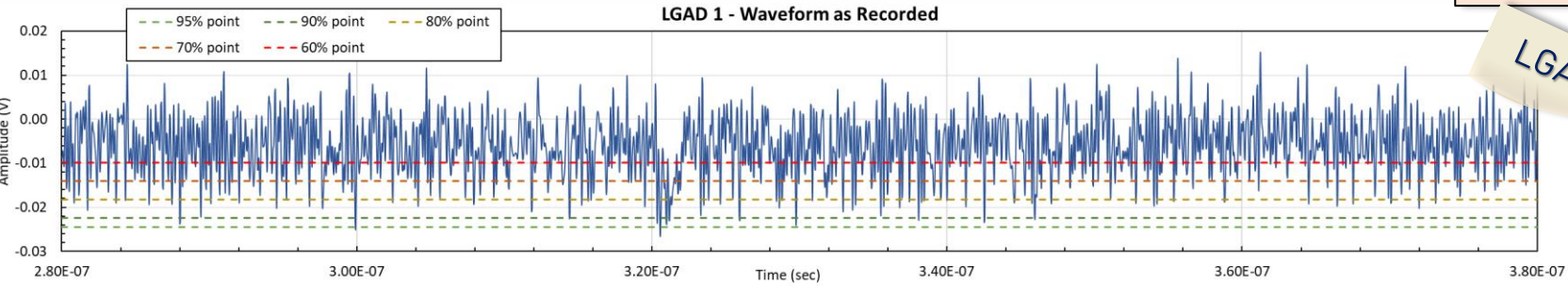
- 6 MIMOSA planes for tracking
- Plane no. 5 known to be bad
- Expected  $5\mu\text{m}$  tracking resolution
- Estimated acquired number of events  $\sim 1\text{M}$
- Limited beam control as parasitic user
- Suffer from low intensity and low data rates of EUDAQ



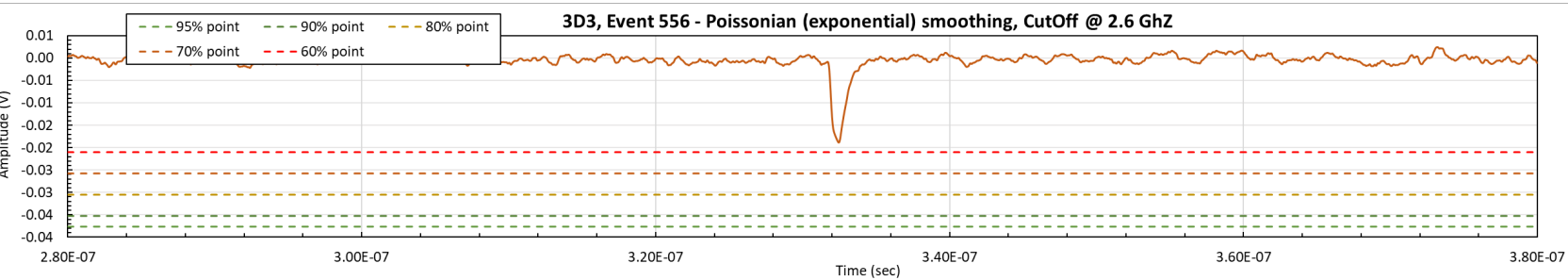
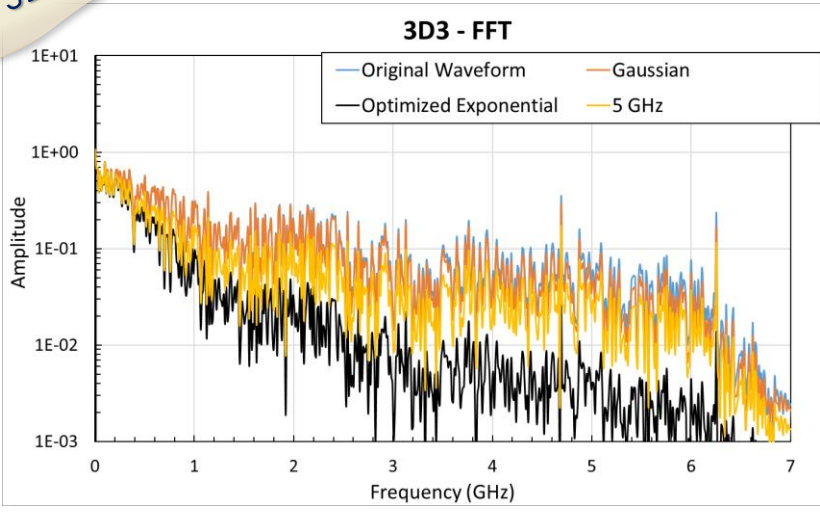
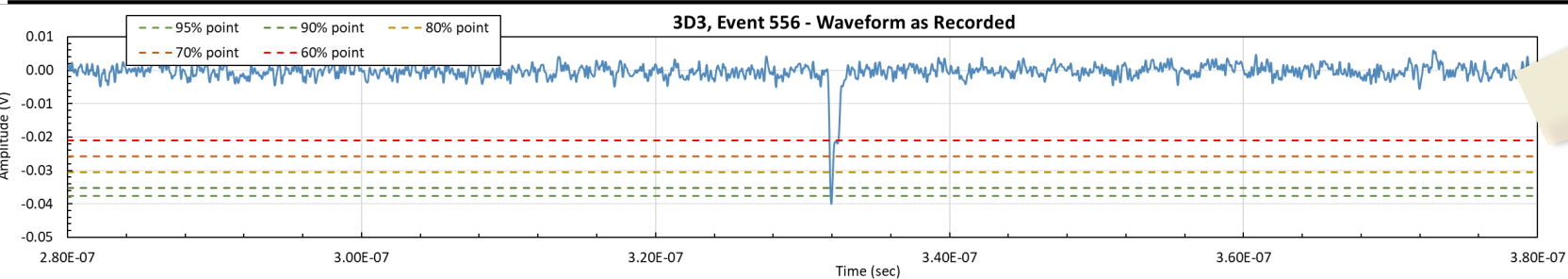
# The importance of bandwidth

V. Gkougkousis, Ultrafast imaging and tracking Instrumentation, Methods and Applications Conference - ULITIMA 2023  
 "Radiation damage effects overview on Low Gain Avalanche Diodes"

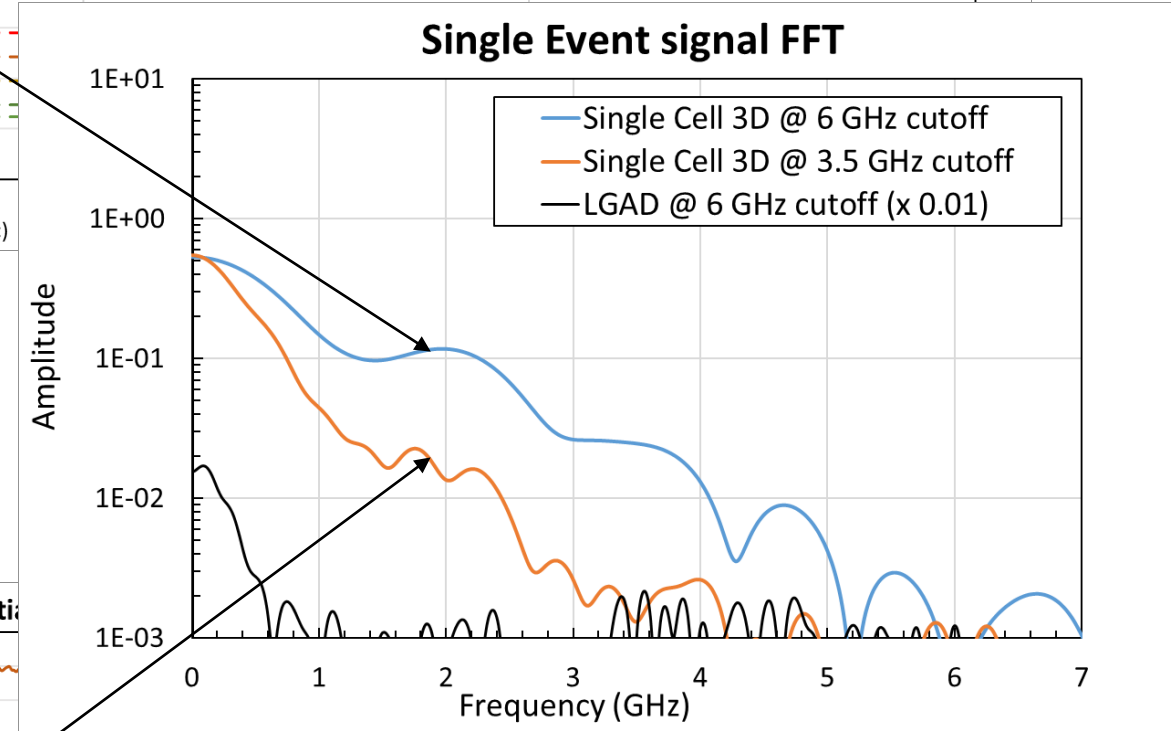
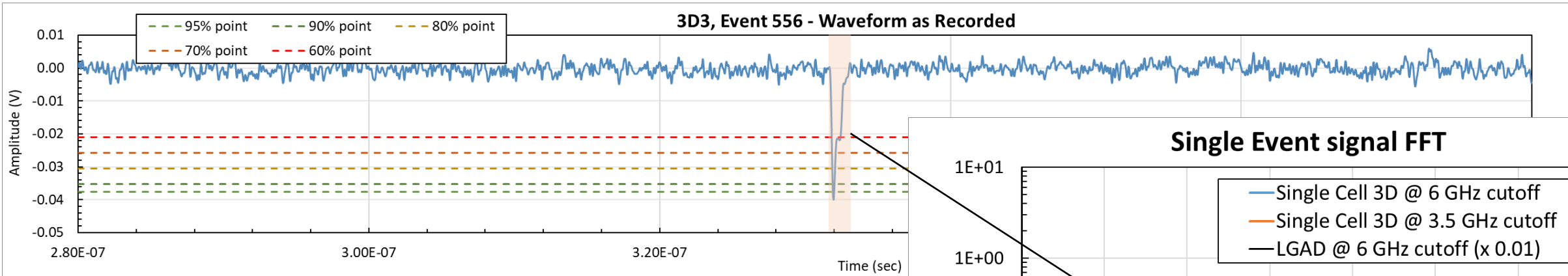
LGADs



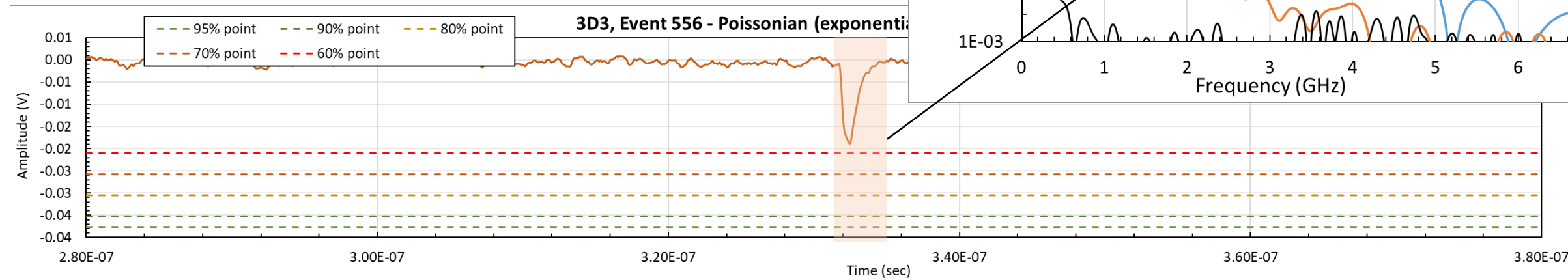
3Ds



# •The importance of bandwidth



- 60 % less amplitude
- 20 % more charge
- If bandwidth not correct, we are probing electronics transfer function



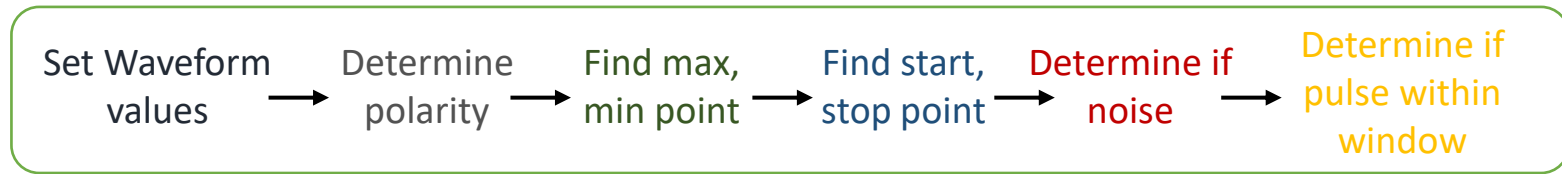
# •Event by Event Strategy

File: WaveForm.cxx

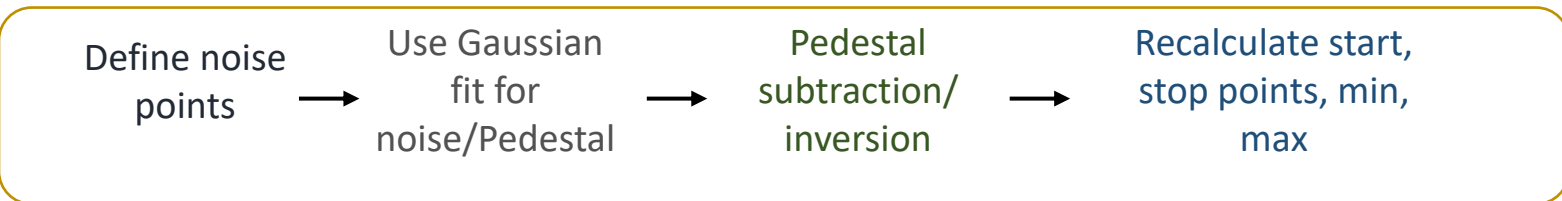
- A four sequential step analysis approach
- Analysis escalates in a pyramid structure

Five preliminary sequential steps before we even start looking at the waveform

Step 1



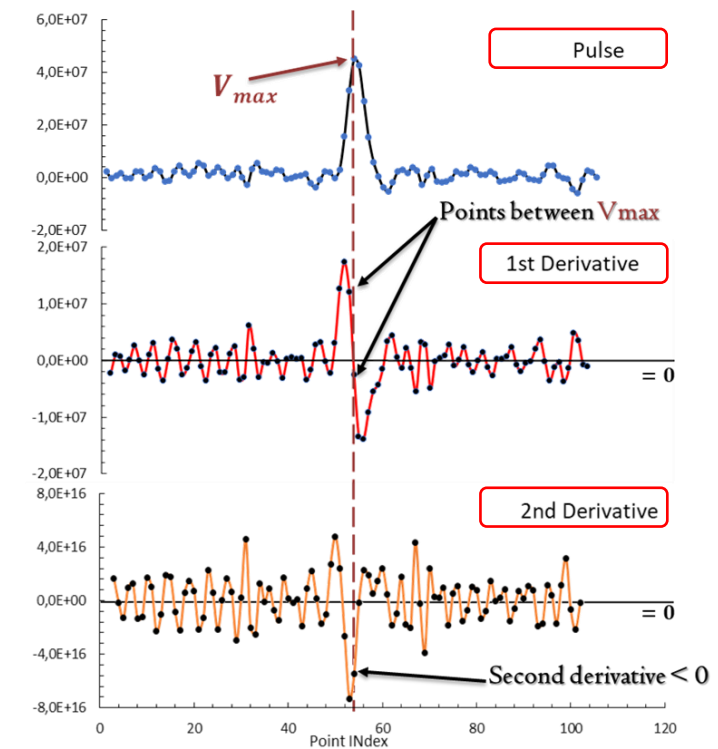
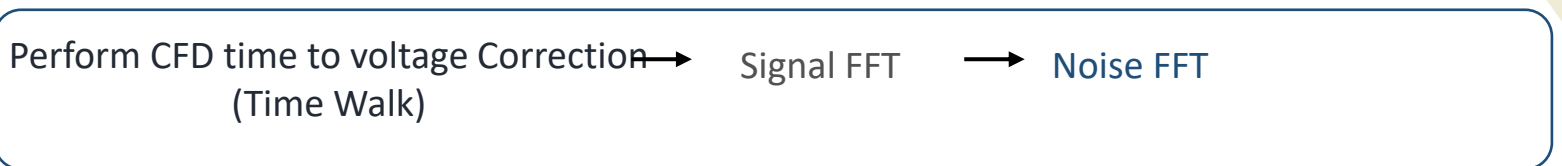
Step 2



Step 3



Step 4

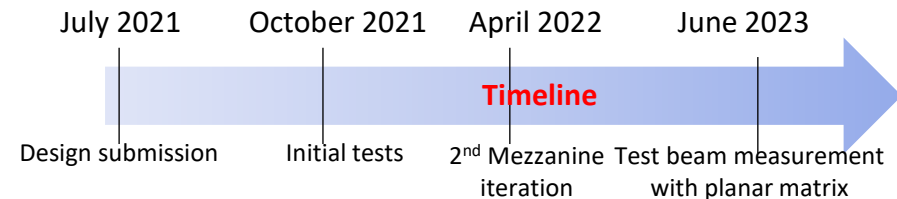


- If  $SD_{maxima} > SD_{minima}$   
 $D_m(max) > D_m(min)$
  - or  $SD_{maxima} < 1.05 * SD_{minima}$   
 $D_m(max) > D_m(min)$
- } Positive polarity

IsNoise Algorithm

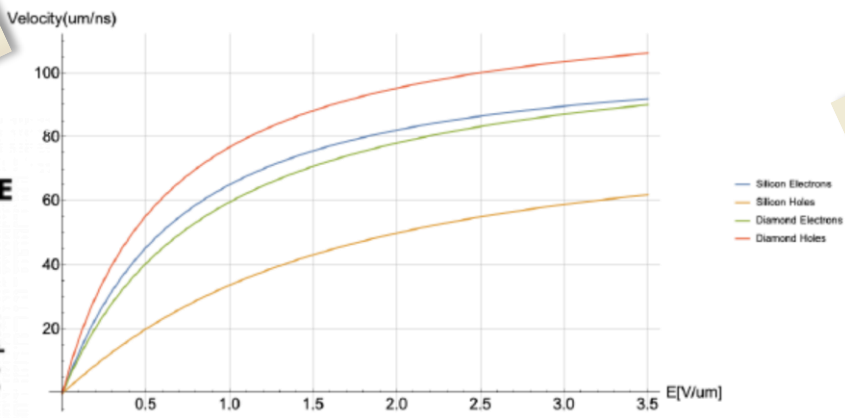
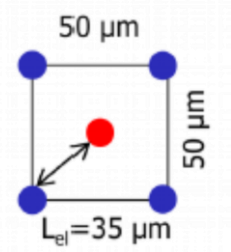
- Number of points with  $0.8 \cdot V_{max}$
- If  $N_{points} > 2$  test 0.7, 0.6 &  $0.5 \cdot V_{max}$  to account for wavy waveforms
- If  $N_{points} > 2$  then require  $dN_{points} < 8/12/16/20$

# •16 Channel Board



The issue....

50x50 μm<sup>2</sup>, 1E



The solution

- ❖ High frequency multichannel versatile board
- ❖ Mezzanine design for fast sensor interchangeability
- ❖ Suitable for matrices (AC-LGAD applications) but also for single pad devices

- Assuming a linear field dependence and a -15 V operation point at 35 μm column distance:  
 $|E| \cong 0.43 V/\mu m$

- Estimating drift velocity for electrons:

$$v_{drift}^e = \frac{\mu_{0,e} \times E}{\left[ 1 + \left( \frac{\mu_{0,e} \times E}{v_{sat}^e} \right)^{\beta_e} \right]^{1/\beta_e}}$$

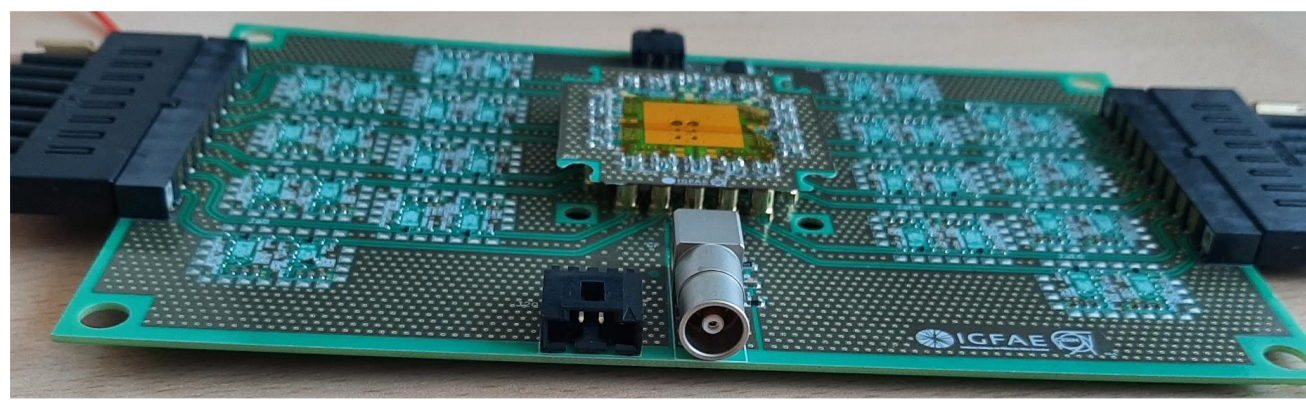
with  $v_{sat}^e = 107 \mu m/ns$ ,  $\mu_{0,e} = 1417 \frac{cm^2}{Vs}$ ,  $\beta_e = 1.109$

$v_{drift}^e \approx 41.4 \mu m/ns$

- Extrapolated Rise time and Frequency:

$$t_{Rise} \approx \frac{1}{3} \times t_s = \frac{1}{3} \times \frac{d/2}{v_{drift}^e} \approx 140 psec \Rightarrow \mathbf{2.3 GHz}$$

- High Frequency SiGe discrete electronics @ 12 GHz bandwidth
- 2 Stage configuration with a transimpedance followed by a voltage stage
- Low max current (~10mA) with well behaved gain linearity vs  $V_{DD}$
- Rugger's 3000 High Frequency substrate
- Pre-assembled miniaturized coaxial edge connectors with panel-mounted SMA plugs (1m cable length)
- 140 x140 mm outer dimensions

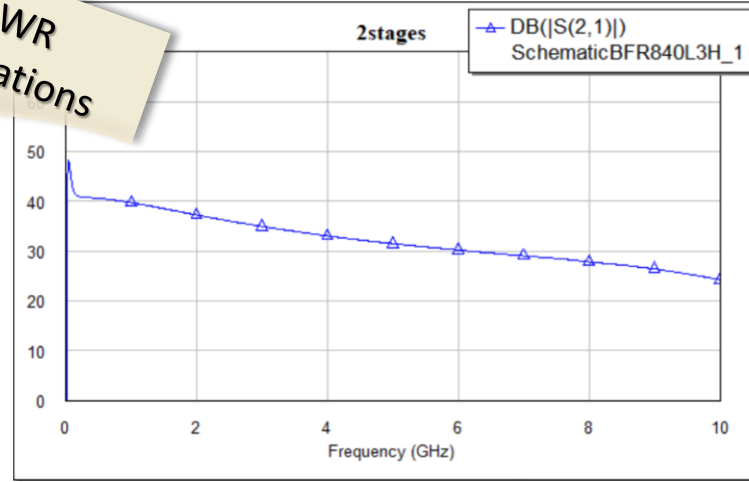
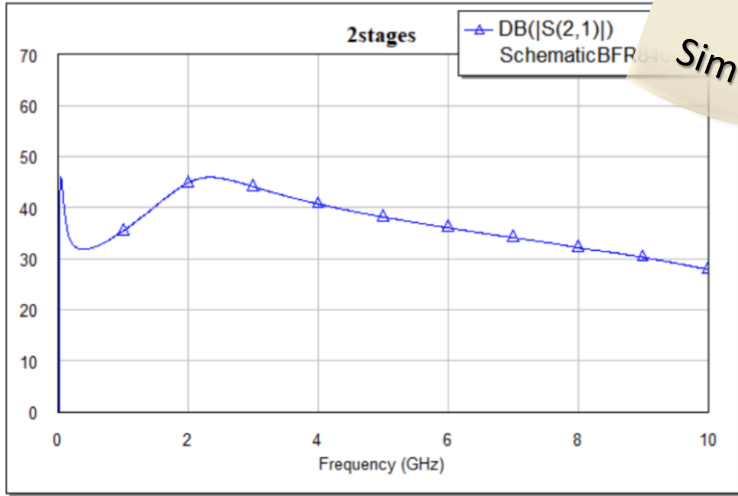


# • Simulations and performance I

Initial design

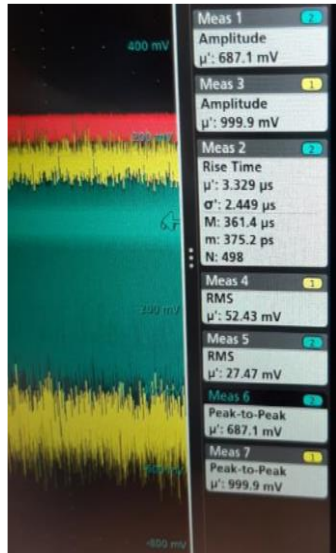
Modified –Uniform design

AWR Simulations

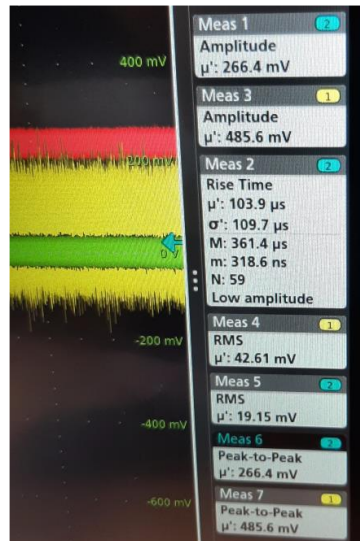


- Optimized design for uniform response with frequency
- No sharp gain change discontinuities
- No undershoot/overshoot observed
- Gain moderated to  $\sim 70$  for a two-stage configuration
- 20% Higher SNR than UCSC board (with both stages)
- 2 x SNR with respect to UCSC board + miniCircuits second stage amplifier
- On going energy and transimpedance simulation

With signal injection

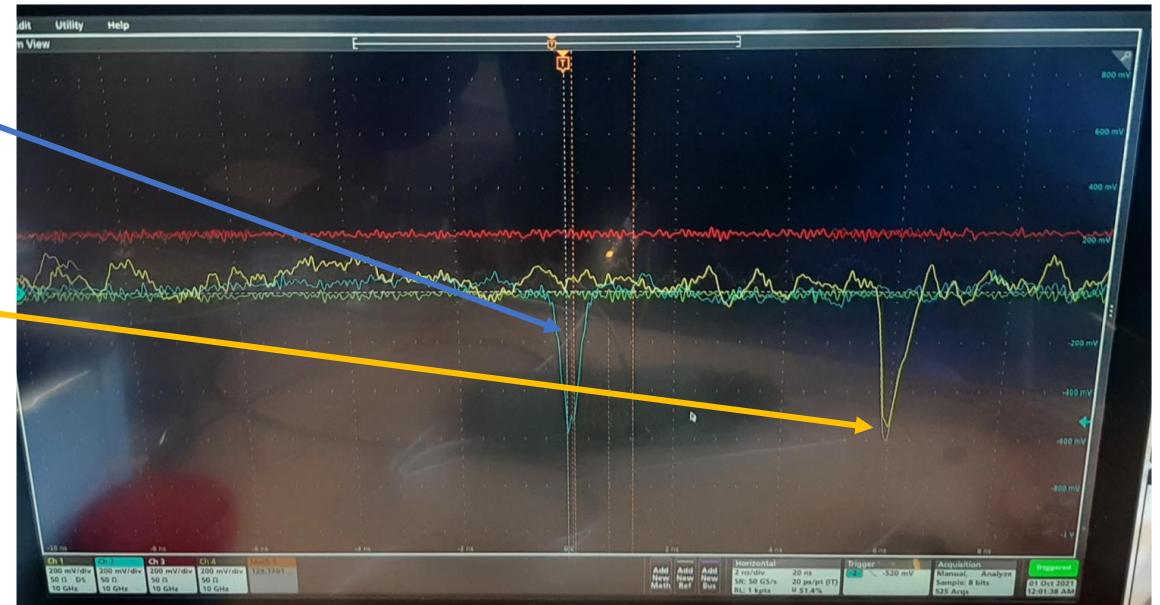


Without signal injection



Blue: 16 channel board

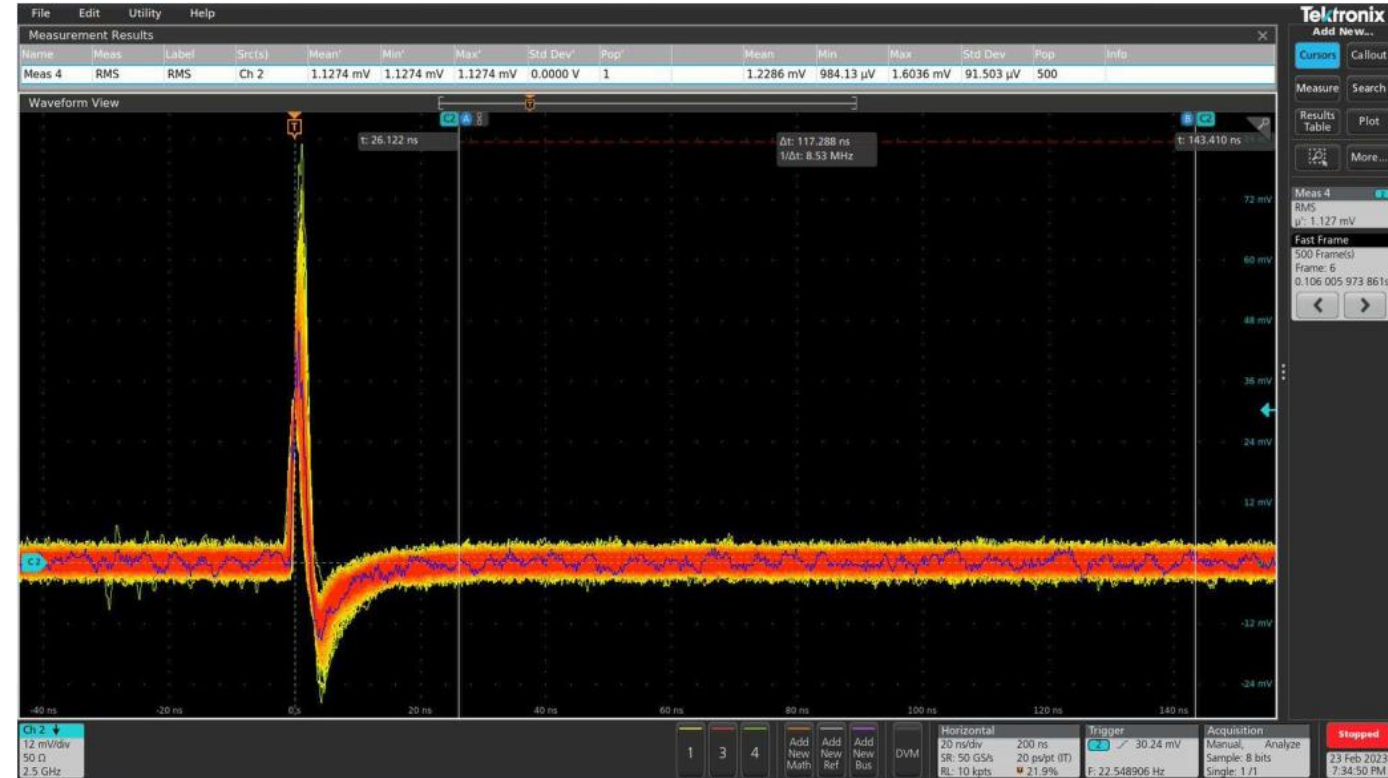
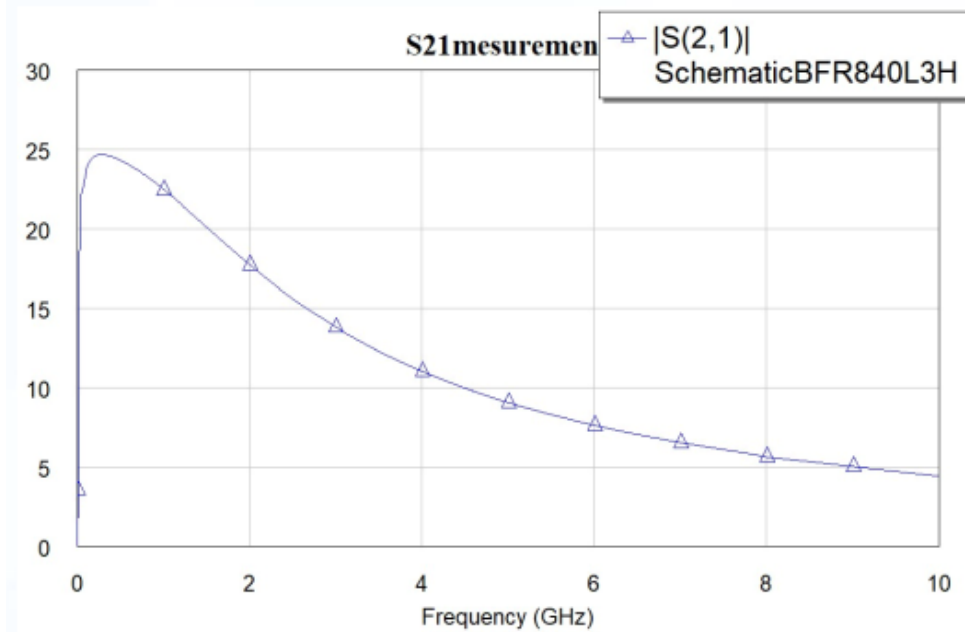
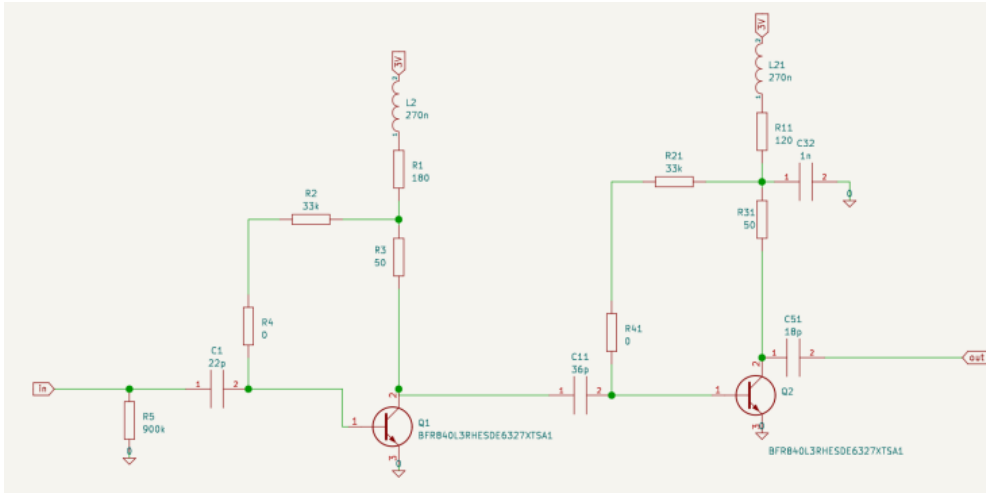
Yellow: UCSC board (only one stage)





# • Simulations and performance II

Edgar Lemos Cid , 18th Trento Workshop on Advanced Silicon Radiation Detectors  
“Multichannel board for picosecond timing measurements of silicon sensors”



- Mean noise ( $\sim$ RMS) of 1.2 mV for a gain of  $\sim$  70
- Tested with a  $55 \times 55 \mu\text{m}$  3D double sided sensor of  $230 \mu\text{m}$
- Not frequency optimized for this sensor geometry with fast dropout at lower scale
- Leads to bipolar signal due to the increased trans-impedance at lower frequencies

# • Conclusions

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## 3D Pixels - Planar measurement campaign

- Several productions under investigation of different pixel size and thickness
- ***Estimate field non-uniformity impact on time resolution vs pixel size***
- ***Determine minimal acceptable thickness for time resolution applications (SNR)***
- ***Investigate effects after irradiation up to  $1e17 n_{eq}/cm^2$  in protons and neutrons***

Primary Goals

## Test-Beam Setup

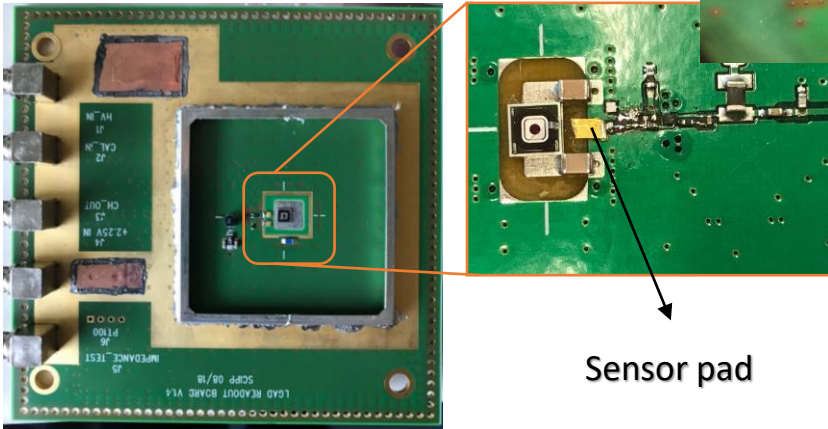
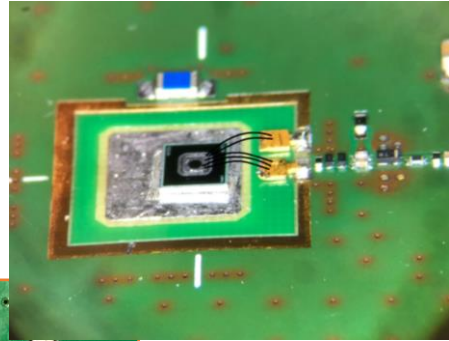
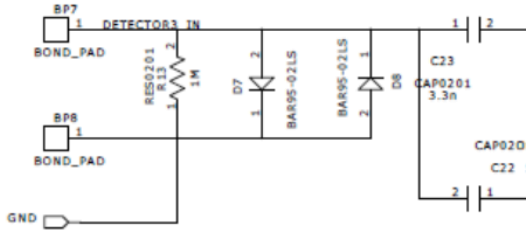
- ***Trigger Interface board:*** Versatile, allows interfacing any acquisition instrument with EUDET
- ***Control Software:*** Polymorphic UI with seeming-less multi-instrument support
- ***Cooling:*** XPS cold box with web interface temperature controllable system @ -18°C
- ***Mechanics:*** Micrometric alignment with individual DUT stages
- ***Analysis Framework:*** Advanced framework with signal shapes, iterative re-fitting and shape-based noise rejection

# •Backup

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THERE IS ONLY ONE  
**GOD**  
AND HIS NAME IS  
**BACKUP**  
AND THERE IS ONLY ONE  
THING WE SAY TO BACKUP  
**NOT TODAY**

## First Stage amplifier



Sensor pad

- High frequency SiGe (~12 GHz) common emitter first stage charge amplifier (470Ω trans-impedance)
- Fully enclosed faraday cage surrounding sensor
- Mean sensor + amplifier noise < 1.8 mV
- Use of identical sensors for calibration and comparison

## Second Stage amplifier

- Mini-circuits (Gali 52+) Gallium arsenate voltage amplifier with a 2 GHz bandwidth for LGADs
- Mini-circuits (ZX60-V63+) 6 GHz microwave voltage amplifier for 3D and planar planes
- Amplification factor of ~ 10 at 12 and 5 V respectively
- Amplifiers mounted directly on the boards and placed inside the cold box



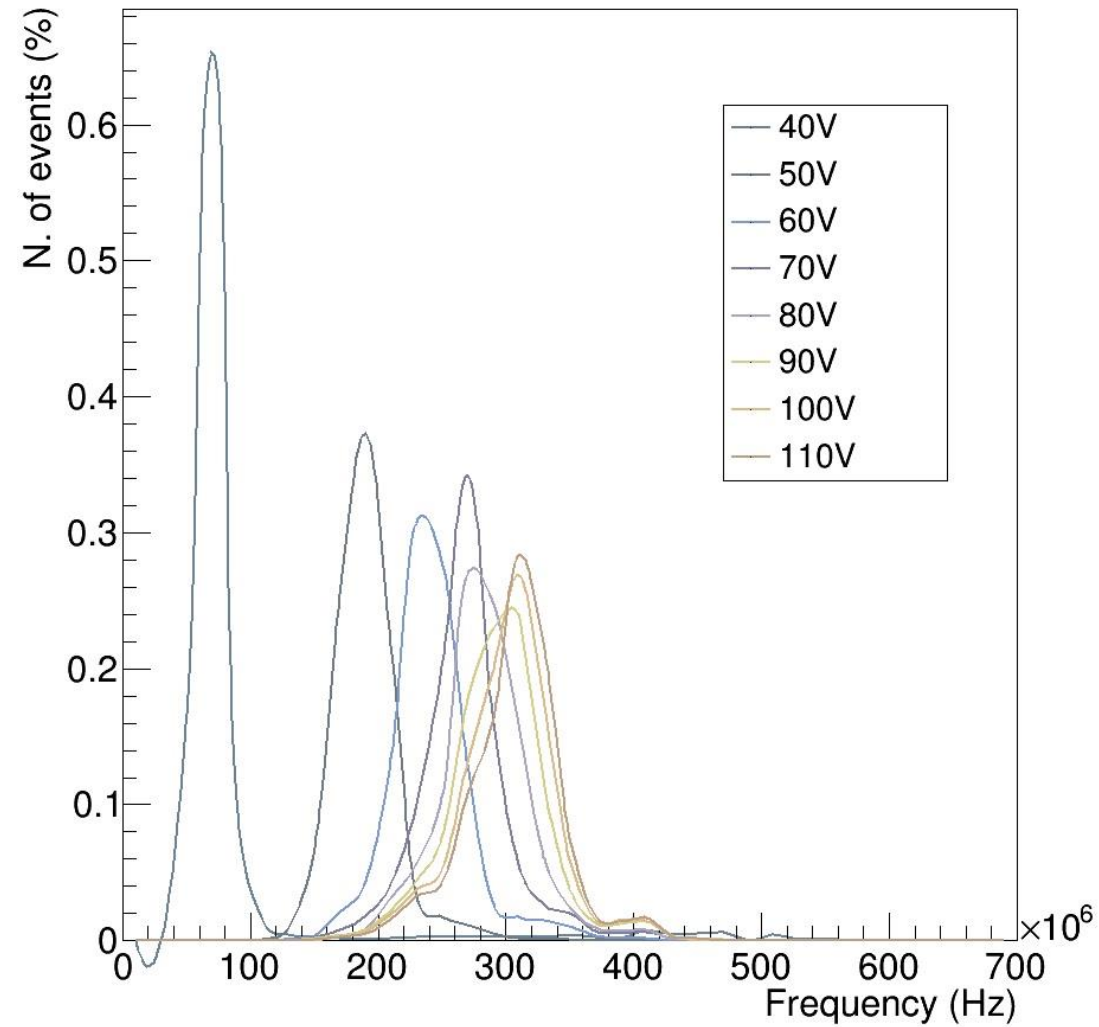
**Gali 52+**  
**GaAs , <2Ghz, 50Ω**



**ZX60-V63+**  
**50 - 6000 MHz, 50Ω**

# •Signal Evolution with bias in LGADs

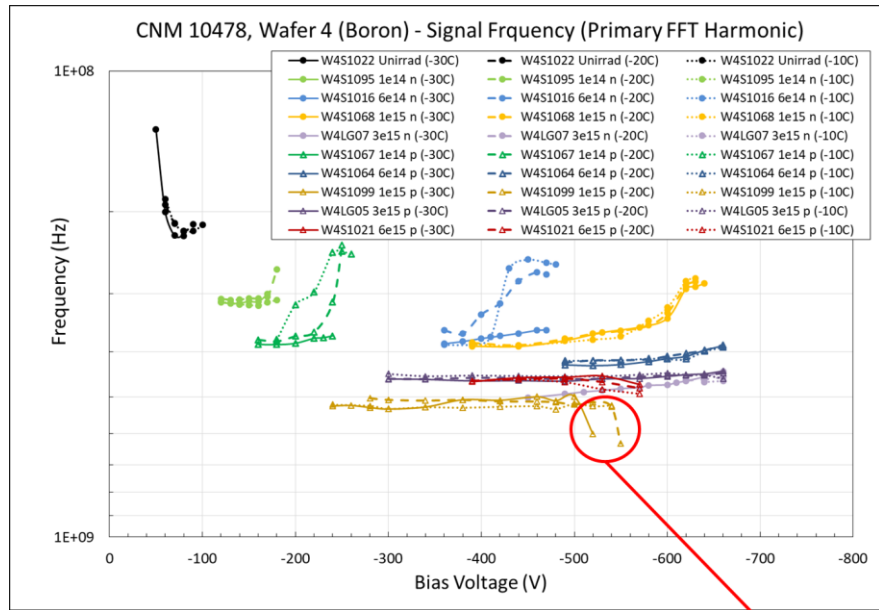
Signal FFT - 1e14n, -30C



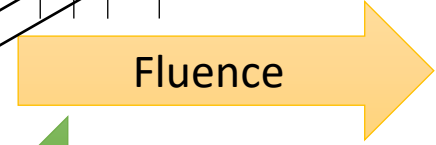
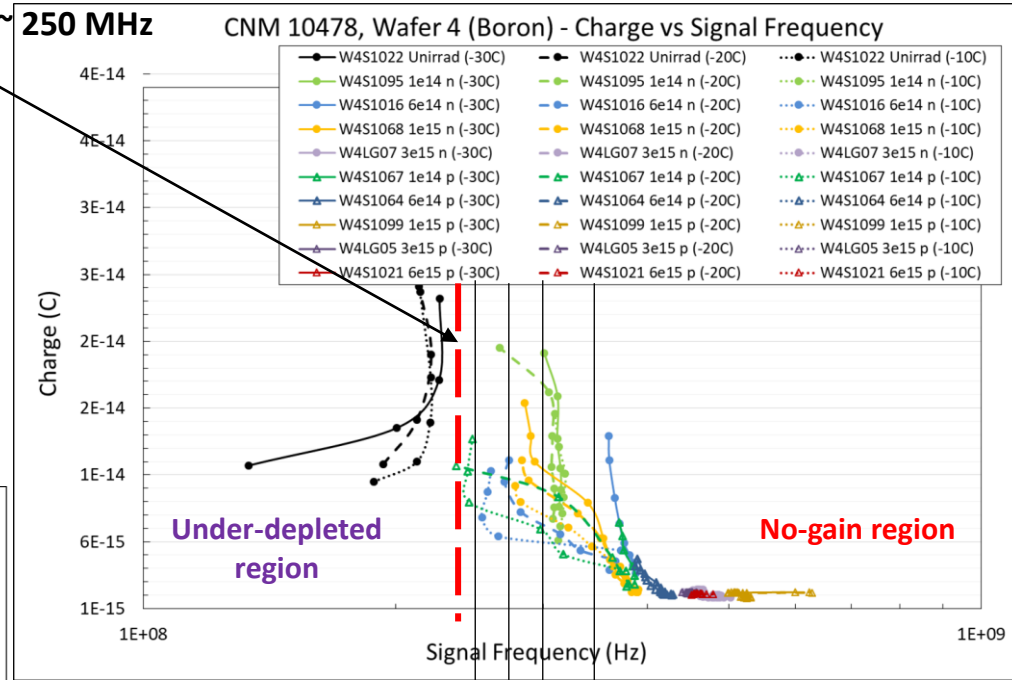
# •Signal Analysis LGADs

## FFT

- ✓ FFT vs Voltage presents an asymptotic behavior towards a frequency
- ✓ Asymptotic frequency depends on fluence and remaining gain
- ✓ Signal frequency increases with voltage and decreases on the onset of multiplication



Asymptotic point ~ 250 MHz



Asymptotic move to higher and higher frequencies as gain decreases and fluence increases

High Frequency noise, sensor in breakdown

# •Towards the Future: Sampic

## The ASIC (SAMPIC)

- Technology: AMS 0.18 $\mu$ m
- Sampling: between 3 and 8.4 GS/sec on 16 channels (depends on DAC setting)
- 16 channels per chip
- Signal Bandwidth of 1.6GHz
- Discrimination noise 2 mV, chip noise < 1.3 mV RMS
- Max input Signal: 1V unipolar (0.1V to 1.1V)

## ADC

- 8 to 11 bit Wilkinson ADC at 1.3GHz
- Upon triggering 64 samples digitalized in parallel per channel
- Resolution adjustment possible to improve timing by reducing bit count
- Time resolution between 5 ps (calibrated) and 15ps (uncalibrated)

## Calibration

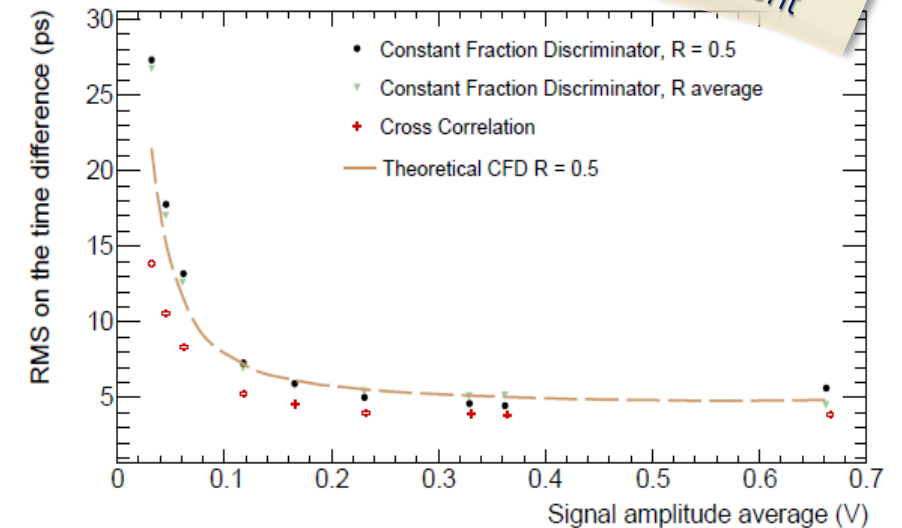
- Calibration files provided for all operational points of the ADC
- Channel by channel calibration to be performed by user
- 64 channels x 4 operation points = 256 calibration runs

## Connectivity

- USB2.0 + LabWindows based software (provided)
- UDP Based Ethernet, direct PC connection – no router support

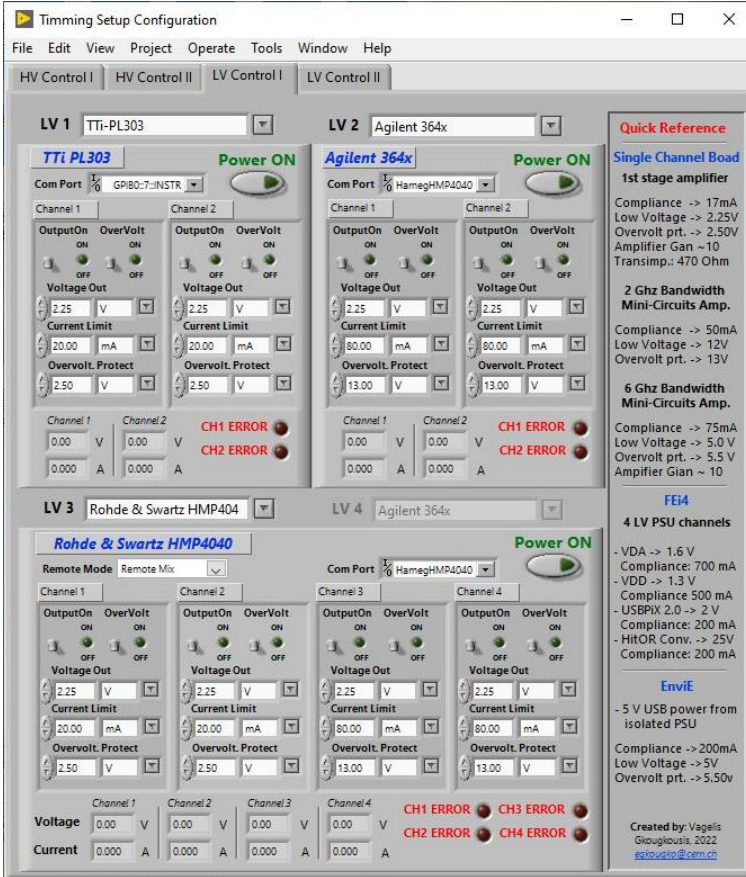


No minimum ToT Requirement

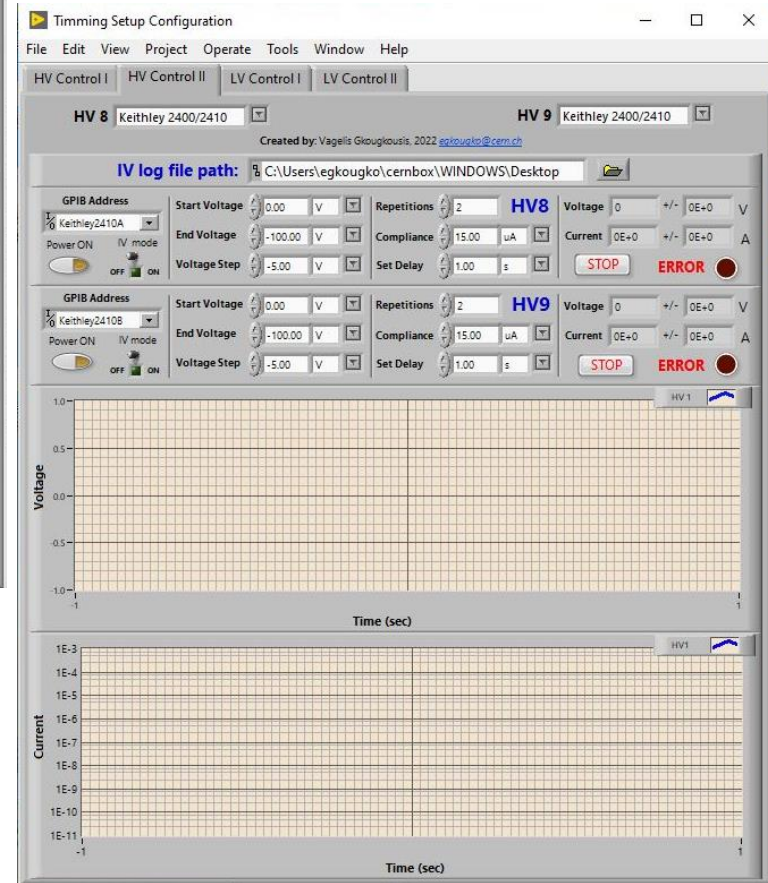


# •HV & LV Control/monitoring

➤ Precompiled executable available on GitLab: [here](#)



Labview based



## Multi-model Support with Polymorphic UI



- 9x HV channels
- 16x LV channels
- Constant monitoring & logging
- Live protection



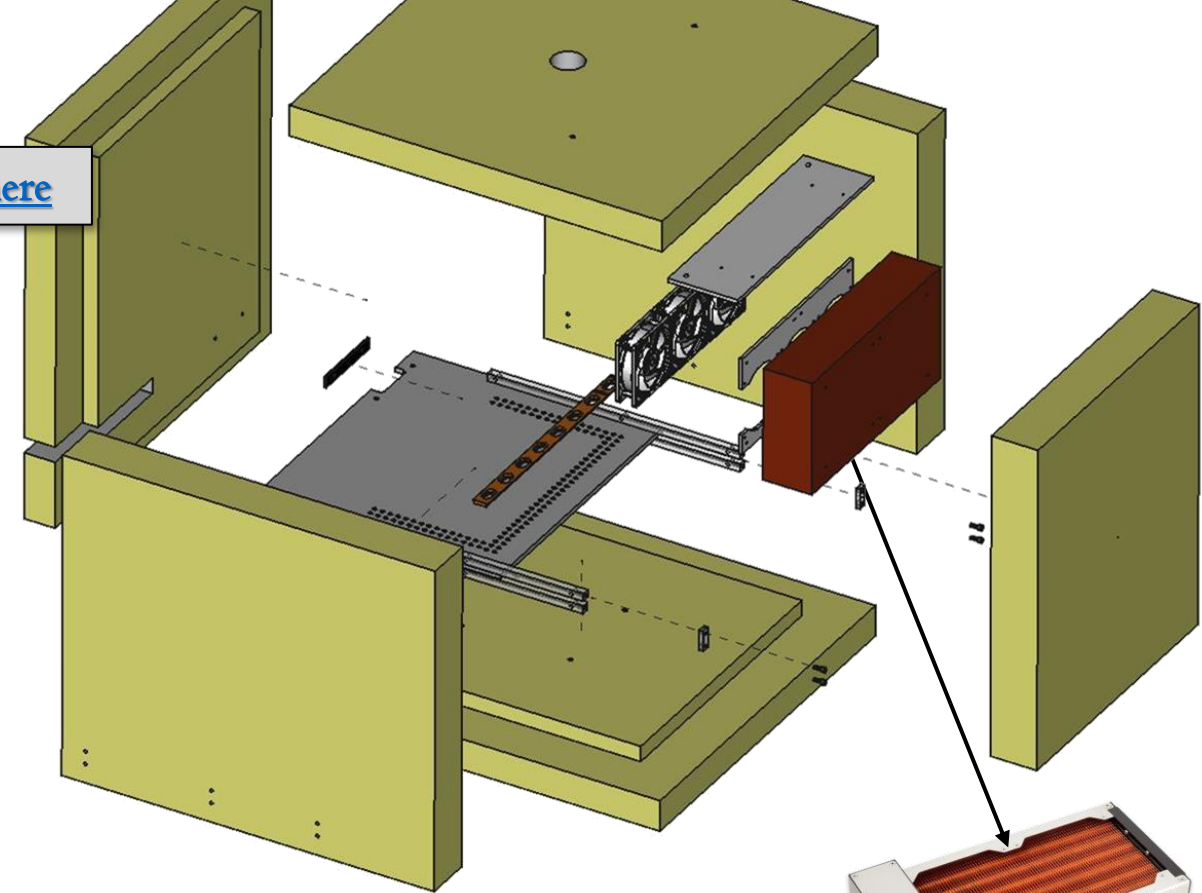
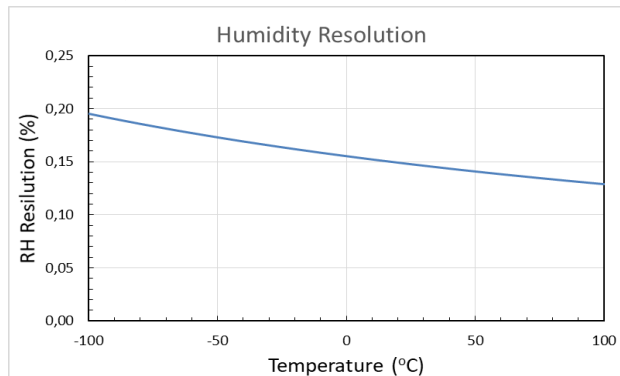
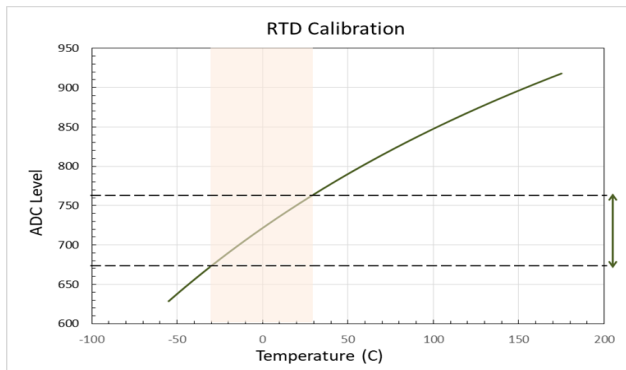
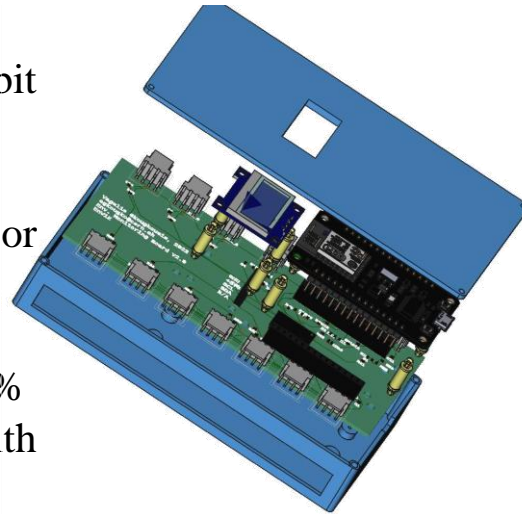
# •Temperature Regulation

- Running at a crisp **-18 °C**
- Glycol cooling with temperature feedback - Labview control
- Humidity regulation though N<sub>2</sub> feeds

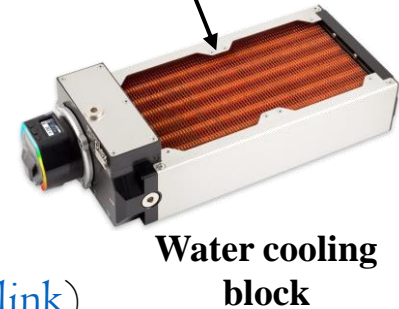
➤ EnviE GitLab with schematics: [here](#)

## Environmental Expander V2.0 (EnviE)

- ESP8266 based with integrated 10-bit ADC, I2C and WiFi 802.11b
- Integrated OLED 128X64 pixel screen
- High precision voltage dividers and sensor decoupling
- ARDUINO / LoUA core web interface
- Temperature resolution of 0.8 °C ± 0.06 %
- Humidity resolution 0.1 % with temperature compensation



- 6 c.m. thick XPS foam insulation
- Outer dimensions of 50 x 48 x 48 cm<sup>3</sup>
- Use of commercial water-cooling block ([link](#))
- 3 x Axial Fan DC 80x80x25mm 24V 111.6m<sup>3</sup>/h – low temperature tested to -20°C ([link](#))
- Total cost ~ 400 CHF



# • Analysis Framework

➤ Code available on git: <https://gitlab.cern.ch/egkougko/lgadutils>

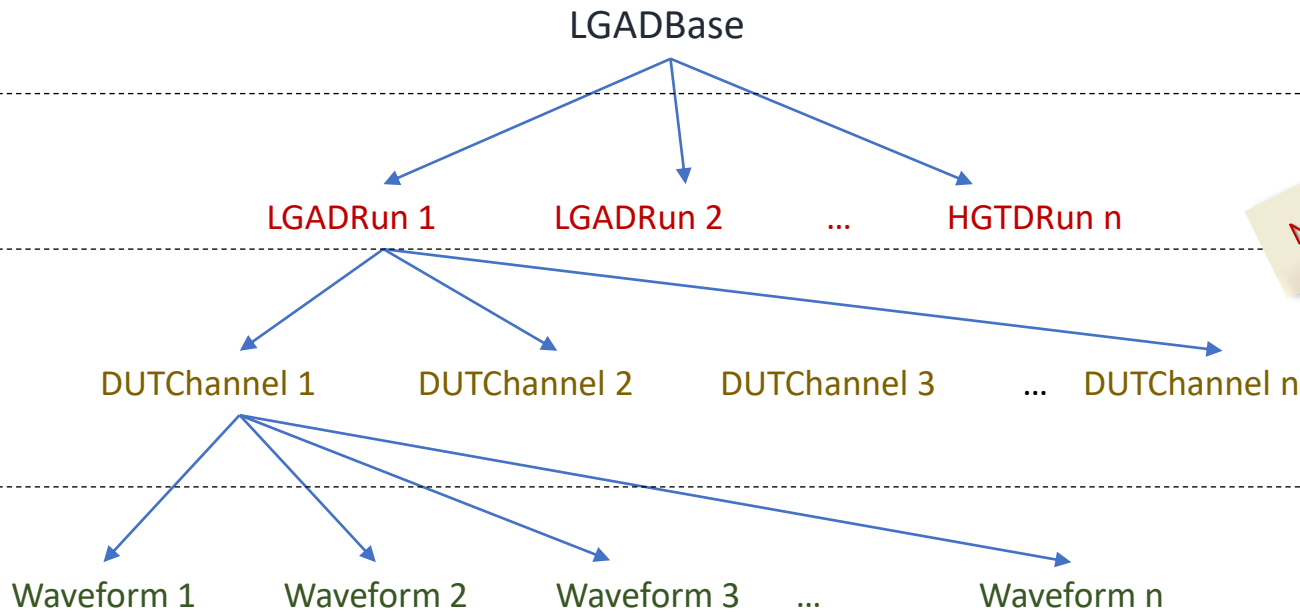
➤ Four main classes with dedicated header and implementation files, one wrapper class handling user interaction

- **LGADUtils** → Wrapper to handle user I/O and pass arguments
- **LGADBase** → Basic framework function and infrastructure
- **LGADRun** → Timing resolution, CFD maps, multi DUT operations
- **LGADChannel** → Mean pulse shape, mean pulse properties form entire run
- **WaveForm** → Single Waveform properties and time walk corrections
- **Bonus: LGADSel** → **Selector Class with auto-set 64 channel support**

C++ 11

- Iterative re-fitting and re-binning algorithm
- Fitting of discrete and variable binning quantities
- Bayesian uncertainties at efficiency level
- Event by event FFT transimpedance correction

4th level 3rd level 2nd level 1st level



$N/(dV/dt) \cdot T_{Rise}/SNR$

Quantity	Applied Fit type
Min, Max voltage :	Gauss, Gauss x Landau fit
Start, stop, min, max indices :	Gauss, Gaussian fit
Noise / pedestal :	Gaussian fit
Min, Max, Rise, Trigger time :	Gaussian fit
Charge, dV/dT, <u>Jitter</u> , ToT:	Gauss x Landau fit
FFT:	Variable bin Gaussian

# Iterative Re-fitter & signal templates

File: LGAD Fits.cxx

- Centralized fitter engine for all fits
- Fully automated, including limits, method and Minuit minimization
- 36 Iterations per fit with limits and bin size variation to determine best combination
- Over-binning protection, automatic variable discreteness test
- Variable binning for FFT, frequency histograms
- Supported ROOFit, Standalone Minuit, Integral optimization or Shape

## Template Method

- Point by Point projection of all time-walk corrected (though CFD) signal pulses
- Landau X Gauss fit on projected point by point distribution
- Extraction of a “characteristic” signal composed of the MPVs of the Point by point projection fits
- RooKeyPdf for analytical description of signal
- Re-iteration on all events and fit of each waveform with the extrapolated analytical signal description
- Re-calculate all quantities

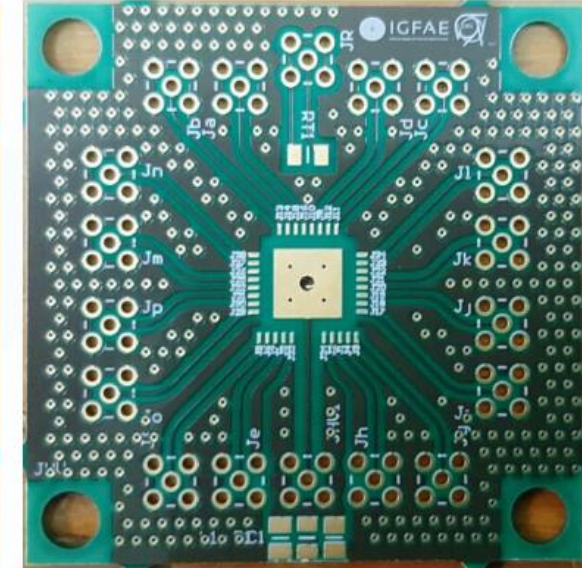
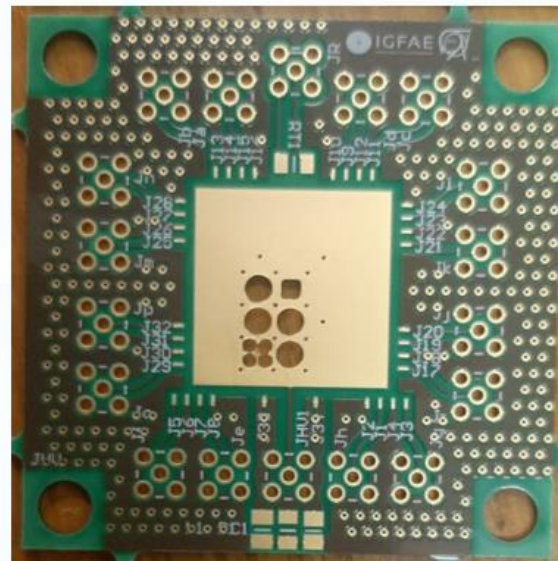
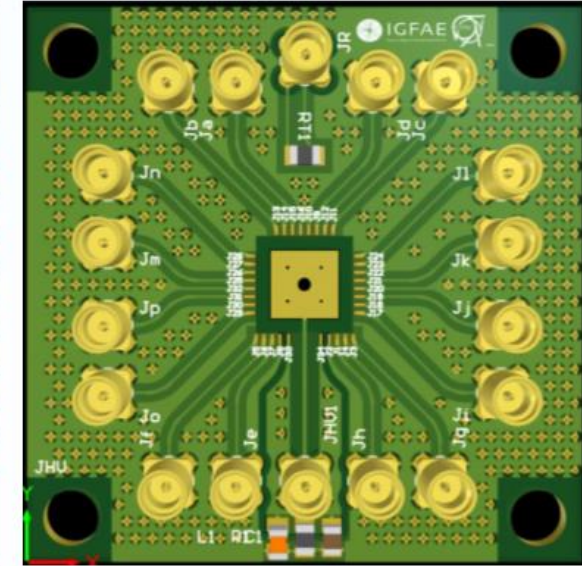
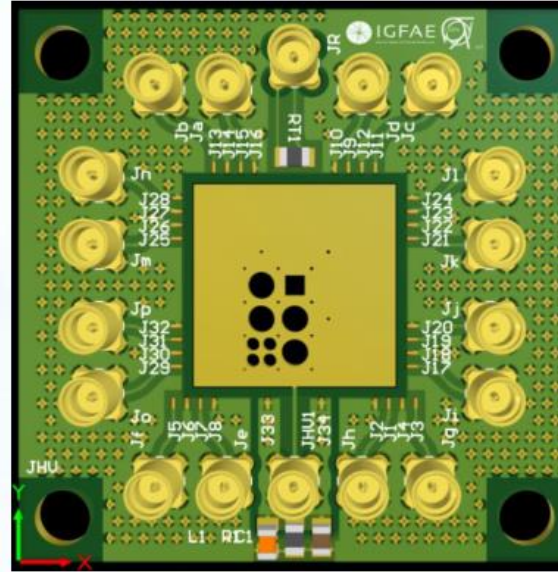
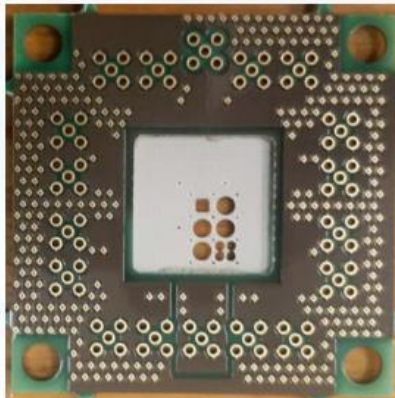
Dataset Type	Statistic Categorization	Bin Selection Criteria		
		Lower 3 bin number variations	Optimum Bin number	Higher 3 bin number variations
Discrete Datasets	$\frac{ \lim High - \lim Low }{\sigma_{fit}} < \sqrt{N_{elements}} < N_{bins\_max}$	$\left\lfloor \sqrt{N_{elements}} \right\rfloor - n \times \left\lfloor \frac{\sqrt{N_{elements}} - \frac{ \lim High - \lim Low }{\sigma_{fit}}}{3} \right\rfloor$ with $1 < n < 3$	$\left\lfloor \sqrt{N_{elements}} \right\rfloor$	$\left\lfloor \sqrt{N_{elements}} \right\rfloor + n \times \left\lfloor \frac{N_{bins\_max} - \sqrt{N_{elements}}}{3} \right\rfloor$ with $1 < n < 3^{**}$
	$\sqrt{N_{elements}} \leq \frac{ \lim High - \lim Low }{\sigma_{fit}} < N_{bins\_max}$	Lowest bin number	Rest of the bin number array	
	$\sqrt{N_{elements}} \leq N_{bins\_max} < \frac{ \lim High - \lim Low }{\sigma_{fit}}$	$\left\lfloor \sqrt{N_{elements}} \right\rfloor$	$\left\lfloor \sqrt{N_{elements}} \right\rfloor + n \times \left\lfloor \frac{N_{bins\_max} - \sqrt{N_{elements}}}{6} \right\rfloor$ with $1 < n < 6^{**}$	
	$N_{bins\_max} \leq \sqrt{N_{elements}}$	$n \times \lfloor N_{bins\_max} / 7 \rfloor$ with $1 < n < 7$		
Continuous Datasets	$\frac{ \lim High - \lim Low }{\sigma_{fit}} < \sqrt{N_{elements}}$	$\left\lfloor \sqrt{N_{elements}} \right\rfloor - n \times \left\lfloor \frac{\sqrt{N_{elements}} - \frac{ \lim High - \lim Low }{\sigma_{fit}}}{3} \right\rfloor$ with $1 < n < 3$	$\left\lfloor \sqrt{N_{elements}} \right\rfloor$	$\left\lfloor \sqrt{N_{elements}} \right\rfloor + n \times \left\lfloor \frac{\frac{ \lim High - \lim Low }{\sigma_{fit}}}{3} \right\rfloor$ with $1 < n < 3$
	$\sqrt{N_{elements}} \leq \frac{ \lim High - \lim Low }{\sigma_{fit}}$	$\left\lfloor \frac{ \lim High - \lim Low }{\sigma_{fit}} \right\rfloor - n \times \left\lfloor \frac{\frac{ \lim High - \lim Low }{\sigma_{fit}} - \sqrt{N_{elements}}}{3} \right\rfloor$ with $1 < n < 3$	$\left\lfloor \frac{ \lim High - \lim Low }{\sigma_{fit}} \right\rfloor$	$\left\lfloor \frac{ \lim High - \lim Low }{\sigma_{fit}} \right\rfloor + n \times \left\lfloor \frac{\sqrt{N_{elements}}}{3} \right\rfloor$ with $1 < n < 3$

# •Sensor Daughterboard

## Sensor board

- Two types of designs. (15x15 mm and 5x5 mm central pad).
- 41 x 41 mm square shape.
- Rogers 4350B for the high speed signals.
- Connector area reinforce with 0.3  $\mu\text{m}$  FR4.
- Under sensor pad thickness of 100  $\mu\text{m}$ .
- Multiple drills design on the central pad to place different types and sensors sizes.
- 140 boards produced at [Gacem](#).

Back side



# •H/W and S/W developed

Category	Function	Description	Github Project Link
Electronics	<b>TiB Board</b>	Interface and synchronize oscilloscope with AIDA TLU	<a href="#">Trigger Interface Board - TiB</a>
	<b>FEi4 HitOr Converter</b>	Convert CMOS level output to TTL level necessary for ROI trigger	<a href="#">HitOr Converter</a>
	<b>Environmental Expander (EnviE)</b>	Monitor Temperature / Humidity at DUT level	<a href="#">Environmental Monitoring Expander - EnviE</a>
	<b>Front-End readout board</b>	12 GHz fast transimpedance amplifier with integrated faraday cage	<a href="#">Single Channel Board</a>
<b>Mechanics</b>	<b>Cold-Box and DUT Support</b>	XPS foam enclosure for -20C operation and individual DUT alignment	<a href="#">Test beam Mechanics</a>
Software	<b>Oscilloscope Fast DAQ</b>	SCPI layer DAQ program for oscilloscope readout	<a href="#">Oscilloscope DAQ</a>
	<b>Power/ Temp Control Software</b>	Labview based Low Voltage and HV control software with integrated single event burnout protection	<a href="#">TiCAS - Timing Control Automation Software</a>
	<b>Trimming analysis Software</b>	LGADUtils timing analysis framework	<a href="#">LGADUtils</a>