



# Study of MAPS silicon detector prototypes for the ALICE ITS3 upgrade

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On behalf of the ALICE Collaboration

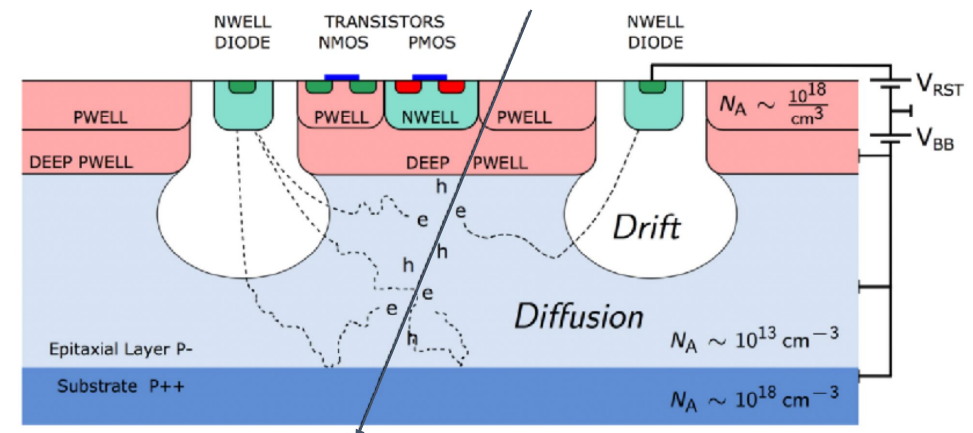
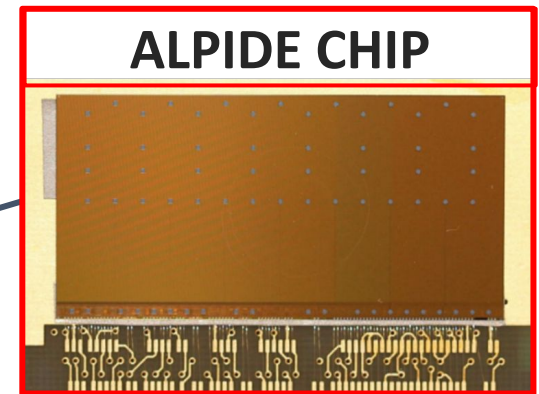
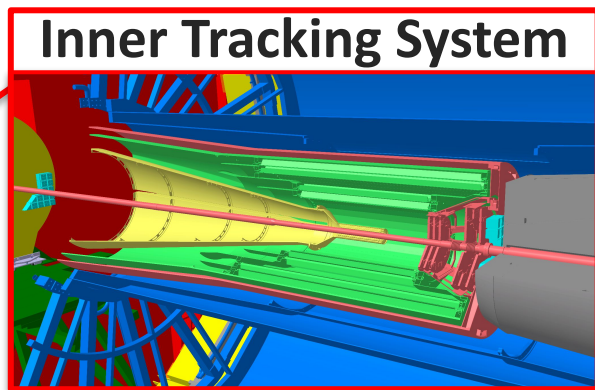
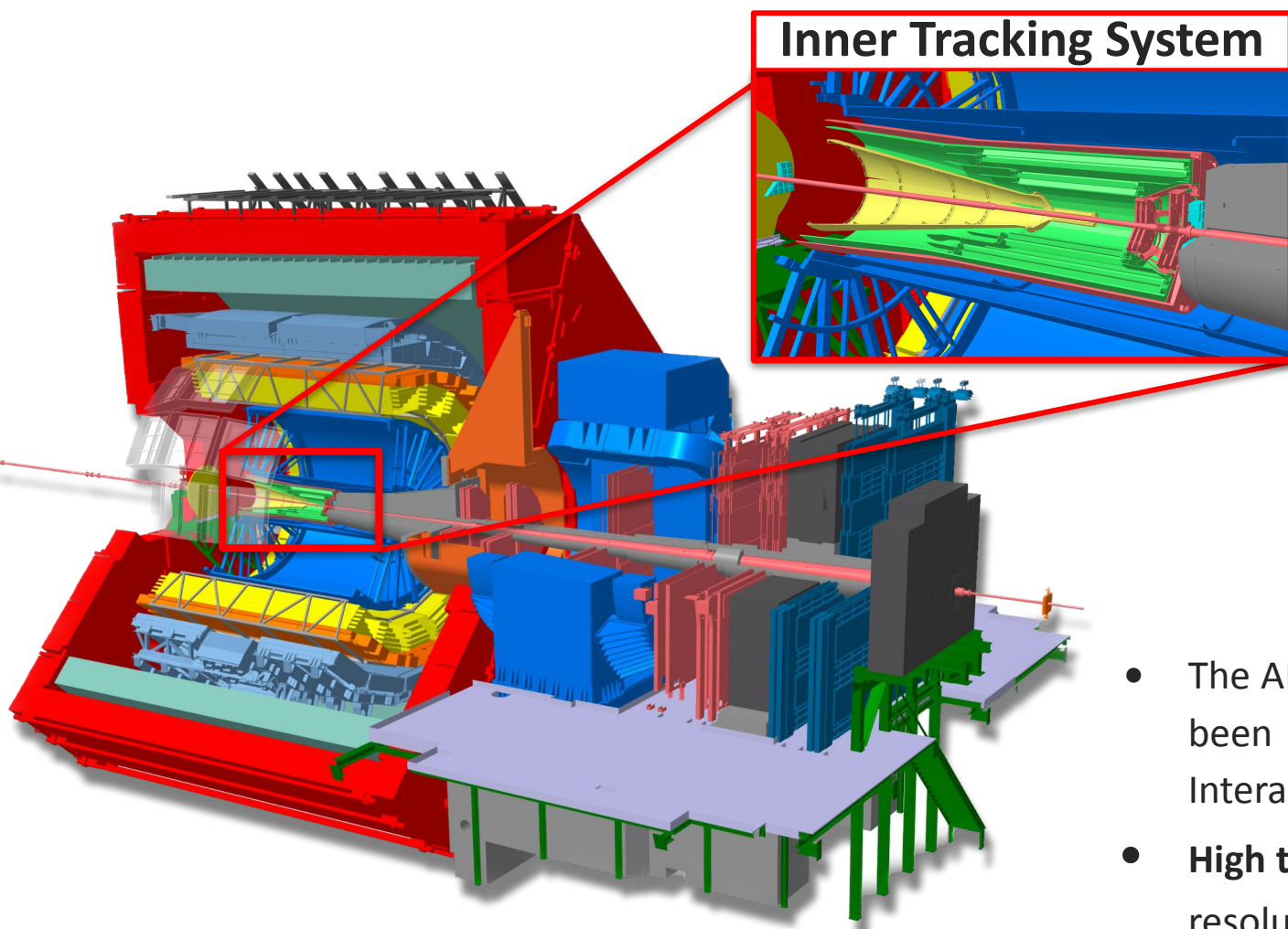


PSD13: The 13th International Conference on Position Sensitive Detectors

St. Catherine's College - Oxford, 07/09/2023



# ALICE Inner Tracking System (ITS)

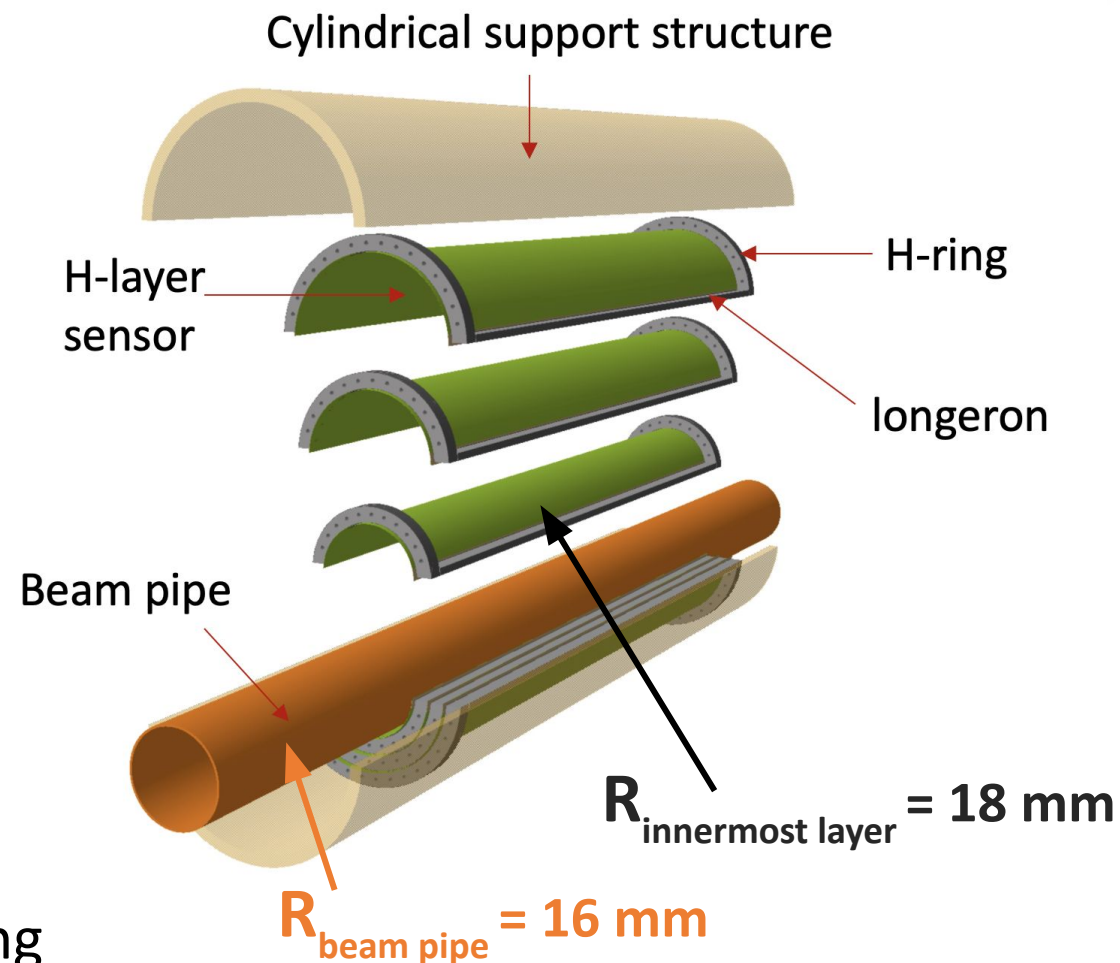


- The ALICE vertex detector (ITS = Inner Tracking System) has been upgraded during LHC LS2 → 23 mm from the Interaction Point
- **High tracking performances** also at low  $p_T$  (100  $\mu\text{m}$  pointing resolution at  $p_T=200\text{MeV}$ )
- Built using **ALPIDE**, a Silicon **pixel chip** based on 180 nm Monolithic Active Pixel Sensor (MAPS)

# The ITS3 - a bent vertex detector

The ITS3 structure

- Ready for LHC RUN 4 - mounted during LS3
- Built using **wafer-scale MAPS sensors**, fabricated using **stitching**
- Mechanically held in place thanks to carbon foam ribs
- **Thinned  $\leq 50 \mu\text{m}$** , when Si is **flexible**
- **Bent** to the target radius (18 mm, **closer** to the interaction point thanks to the new beampipe at 16 mm)
- Goal: more efficiency, less power consumption
- ITS3 will replace 3 innermost ALICE Inner Tracking System 2 (ITS2) with only **6 sensors** of 26 cm length

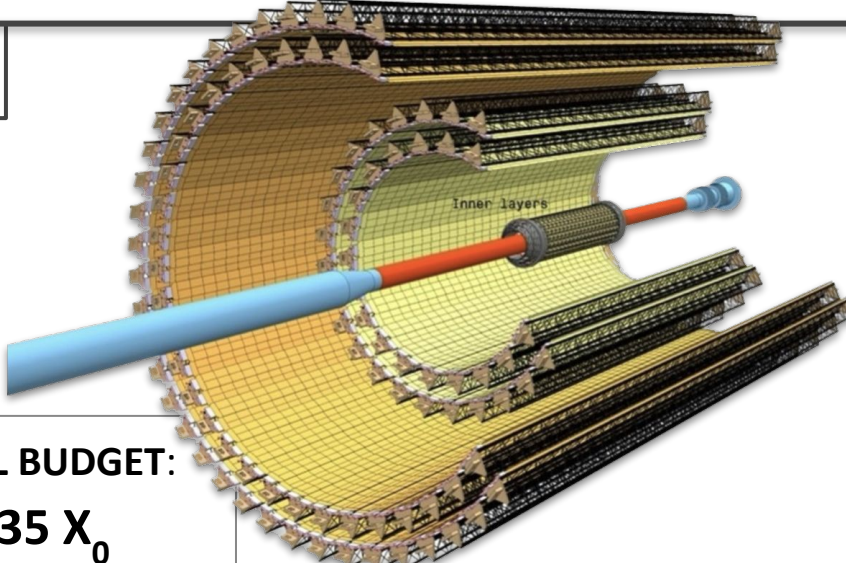




# Material budget contribution in the ITS3

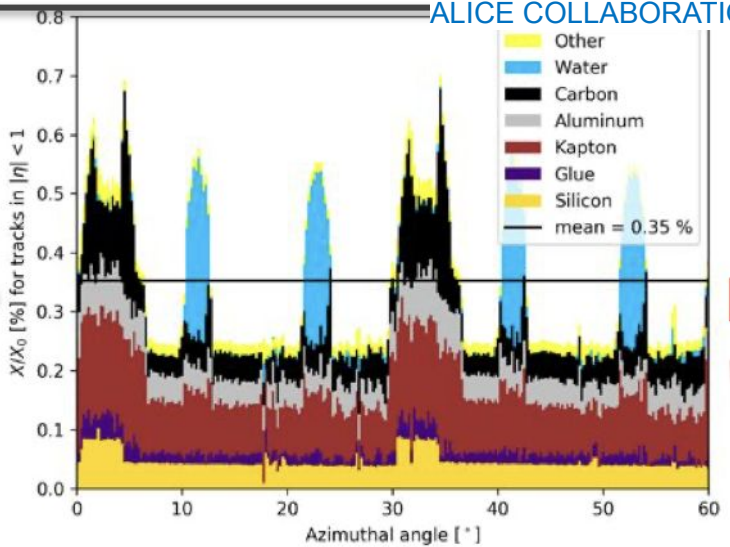
**ITS2**

**MATERIAL BUDGET:**  
up to  $0.35 X_0$

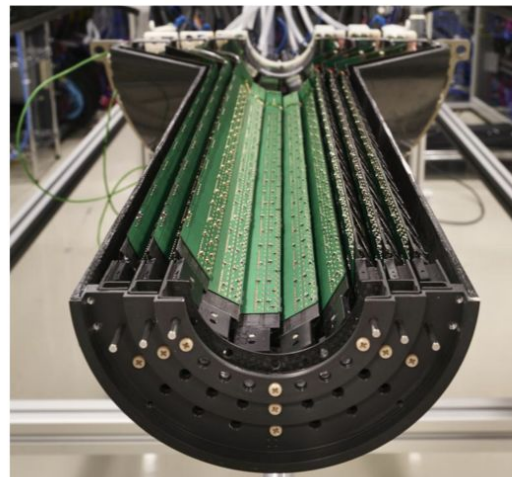


Inner layers

ALICE COLLABORATION, CERN-LHCC-2019-018. LHCC-I-034

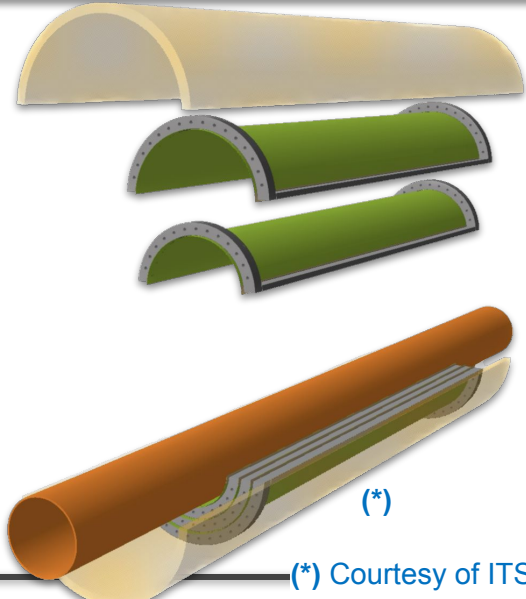


Other  
Water  
Carbon  
Aluminum  
Kapton  
Glue  
Silicon  
mean = 0.35 %

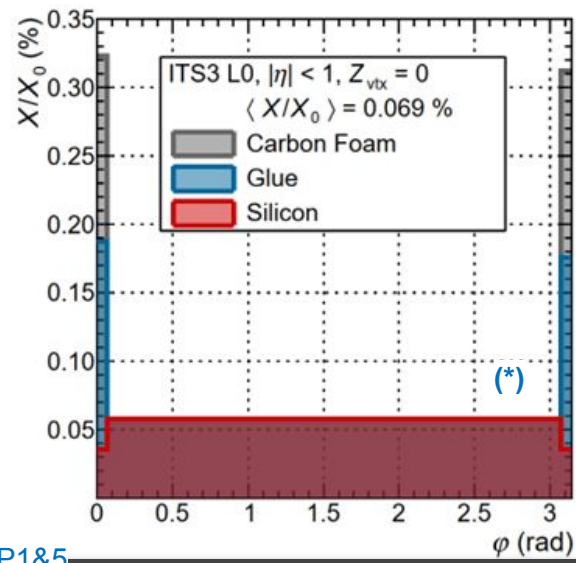


**ITS3: Silicon-only contribution**

**MATERIAL BUDGET**  
 $\lesssim 0.07 X_0$   
assuming final sensor thickness  $\leq 50 \mu\text{m}$




(\*)



ITS3 L0,  $|\eta| < 1, Z_{\text{vtx}} = 0$   
 $\langle X/X_0 \rangle = 0.069 \%$

Carbon Foam  
Glue  
Silicon

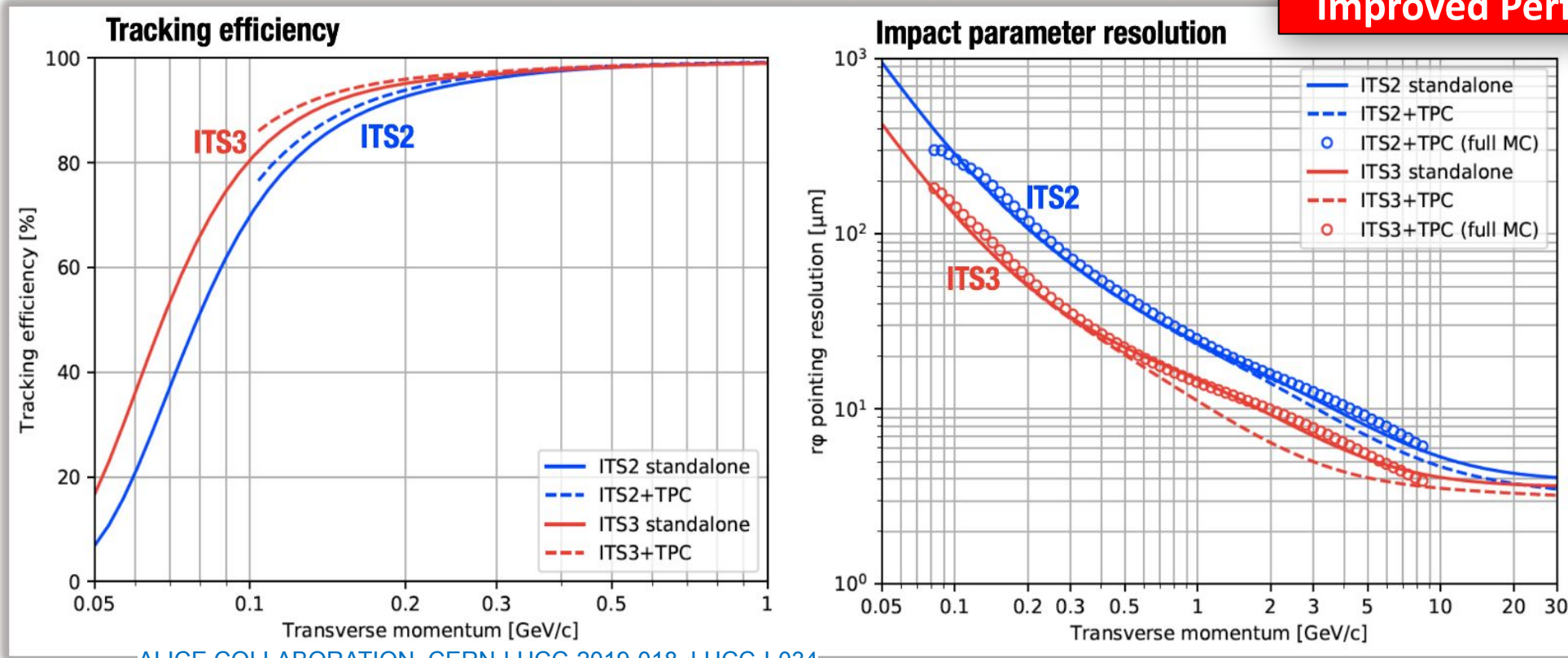
(\*)



(\*) Courtesy of ITS3 WP1&5

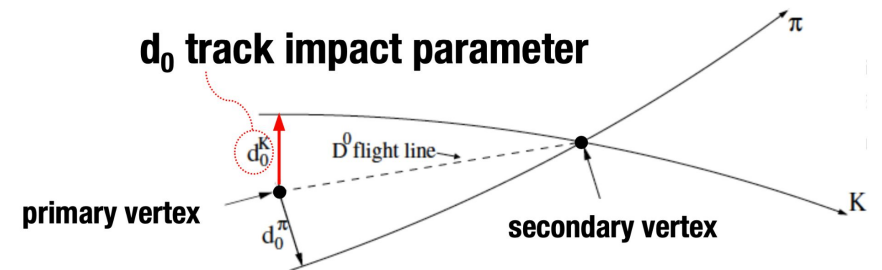
# The ITS3 - a new golden vertex detector

Improved Performances

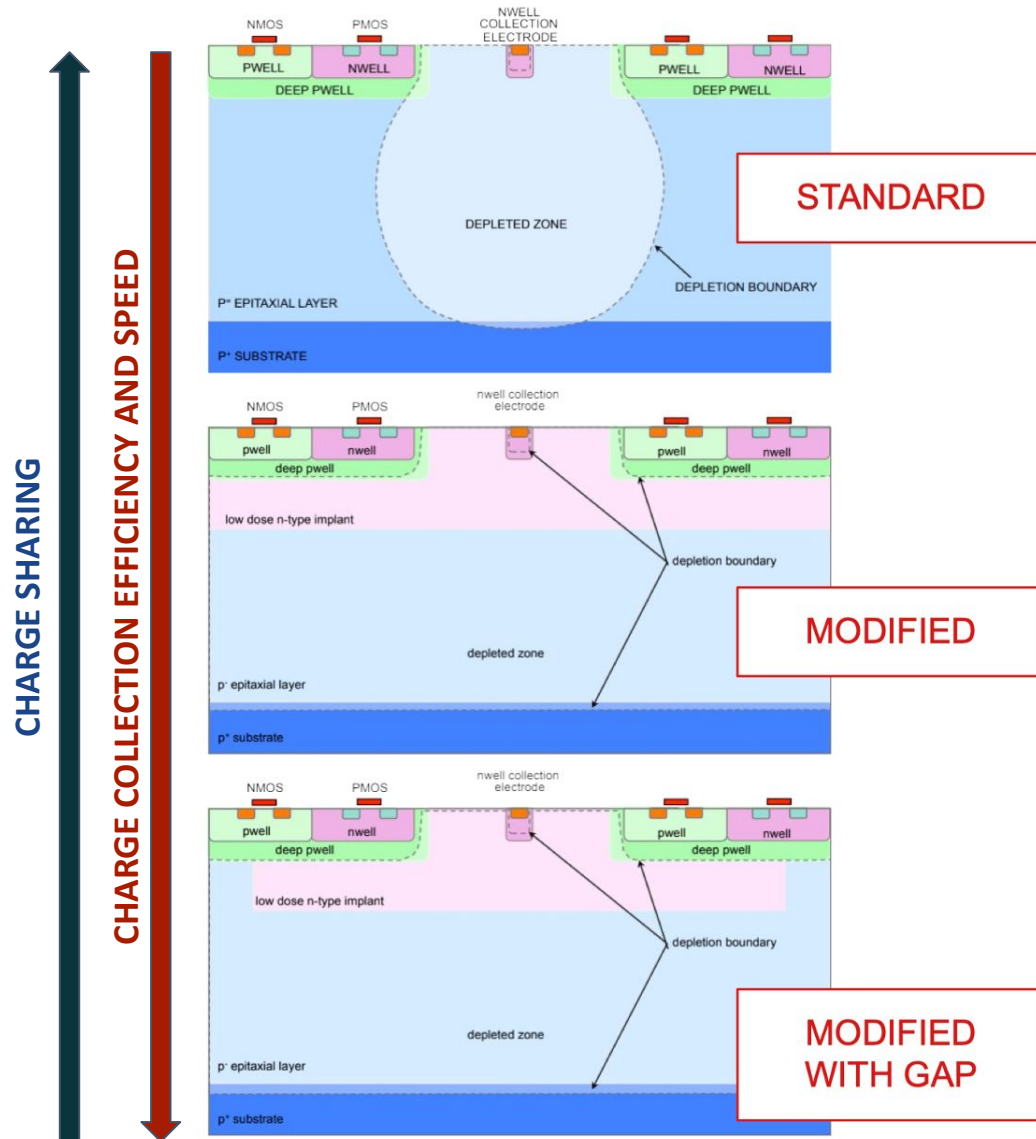


ALICE COLLABORATION, CERN-LHCC-2019-018. LHCC-I-034

- less material budget, closer to the IP, less inhomogeneities
- impact-parameter resolution improved by a factor two with respect to the current ITS2



# New Monolithic Active Pixel Sensor prototypes



- Based on **MAPS** and **65 nm CMOS** technology
- 50  $\mu\text{m}$  thick
- Three **different chip designs** for characterization and qualification purposes:
  1. Standard type
  2. Modified type
  3. Modified type with gap

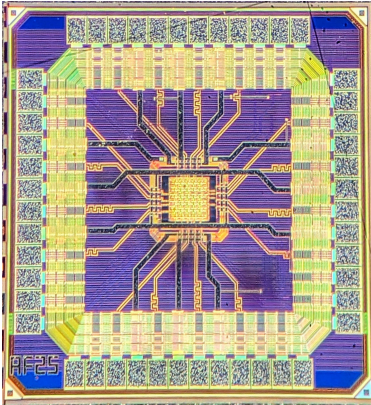


# MLR1 Sensors characterization and qualification

**Multi Layer Reticle 1** - First submission in the **65 nm** MAPS technology for the ITS3

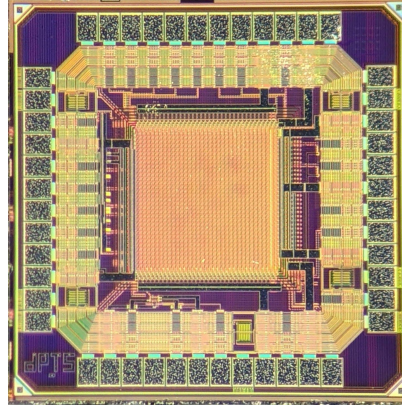
**Goal** → **test and qualification** (long R&D work done together with CERN EP R&D WP1, WP2)

**APTS** - Analog Pixel Test Structure



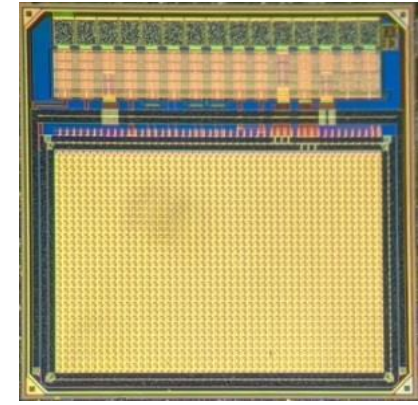
- **matrix:** 6x6 pixels
- **readout:** direct analogue
- readout of central 4x4
- **pitch:** 10, 15, 20, 25  $\mu\text{m}$
- **process:** standard, modified, modified with gap

**DPTS** - Analog Pixel Test Structure



- **matrix:** 32x32 pixels
- **readout:** digital with ToT
- **pitch:** 10, 15, 20, 25  $\mu\text{m}$
- **process:** standard, modified, modified with gap

**CE65** - Circuit Exploratoire 65 nm

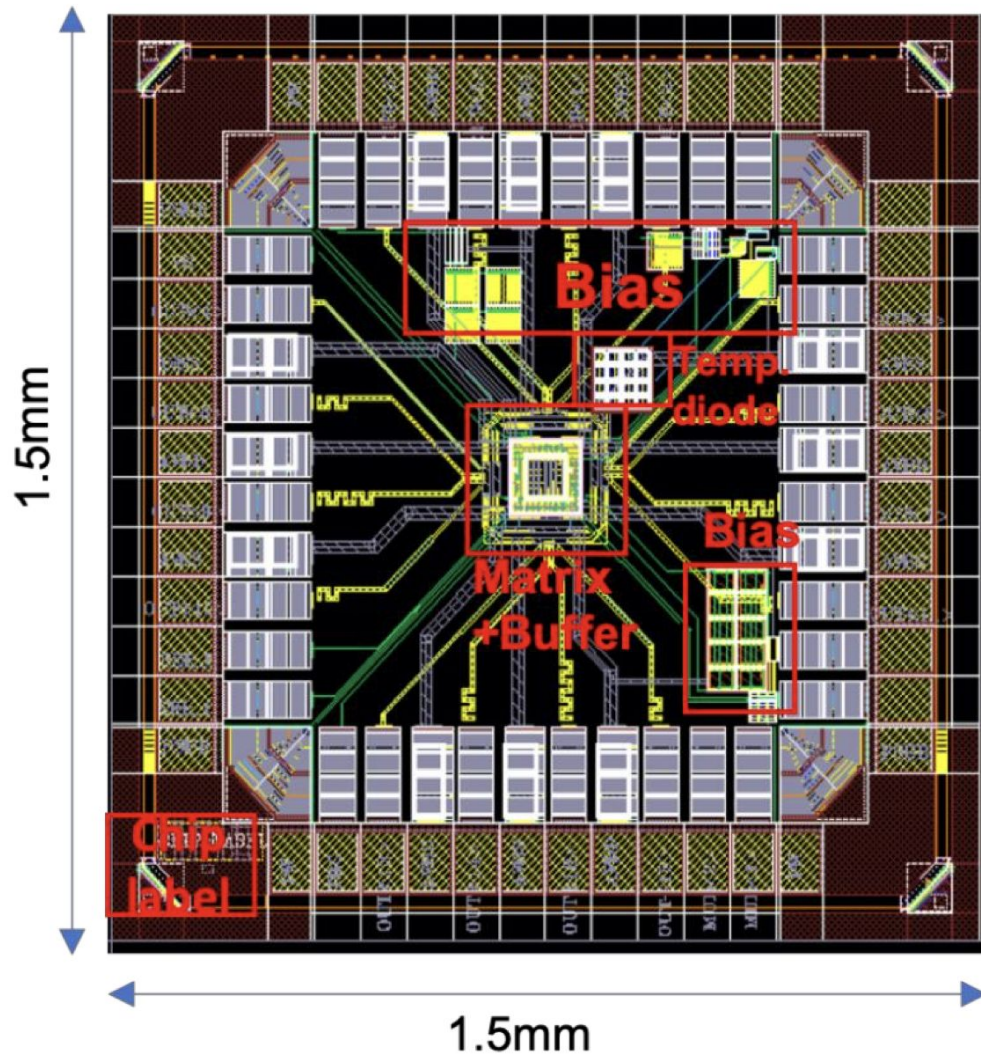


- **matrix:** 64x32 or 48x32
- **readout:** Rolling shutter readout (down to 50  $\mu\text{s}$  integration time)
- **pitch:** 15  $\mu\text{m}$  or 25  $\mu\text{m}$
- **process:** standard, modified, modified with gap

## Intensive characterization campaign:

**Laboratory tests** (also with Fe-55 source), **Testbeams** (efficiency and spatial resolution studies)

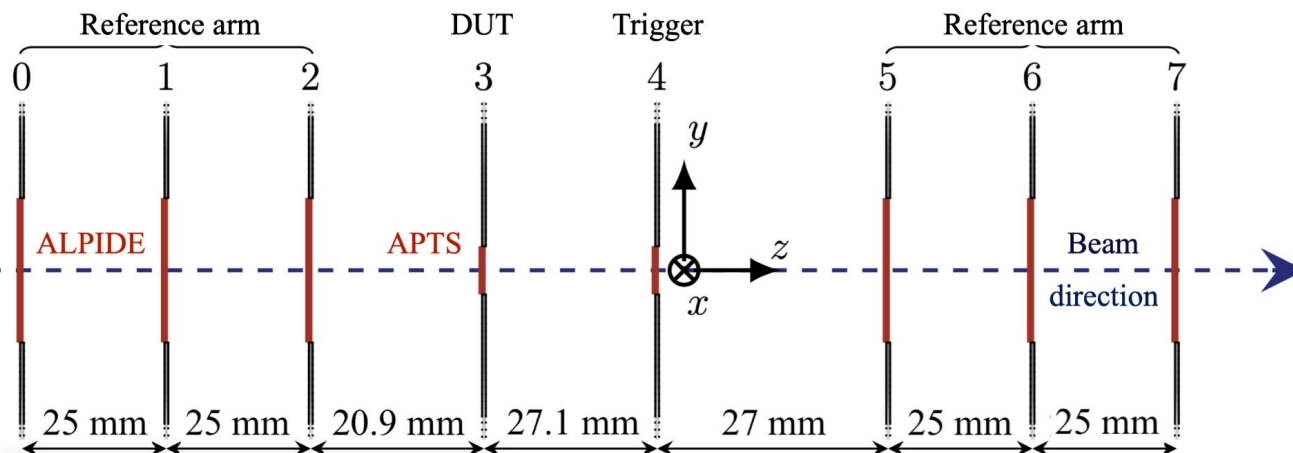
# APTS - Analogue Pixel Test Structure for the ITS3 upgrade



- APTS (Analog Pixel Test Structure)
- Based on **MAPS** and **65 nm CMOS** technology
- 6x6 pixel matrix, readout of **central 4x4** (16 analog outputs)
- 50  $\mu\text{m}$  thick
- Can operate at different back bias voltages (from 0 to -4.8 V)
- Different chip designs for characterization purposes:
  1. Standard, Modified, Modified with gap
  2. Pixel pitch size: 10, 15, 20, 25  $\mu\text{m}$
- Characterization done in **laboratory** (also with Fe-55) and with **testbeams** (CERN PS and SPS)

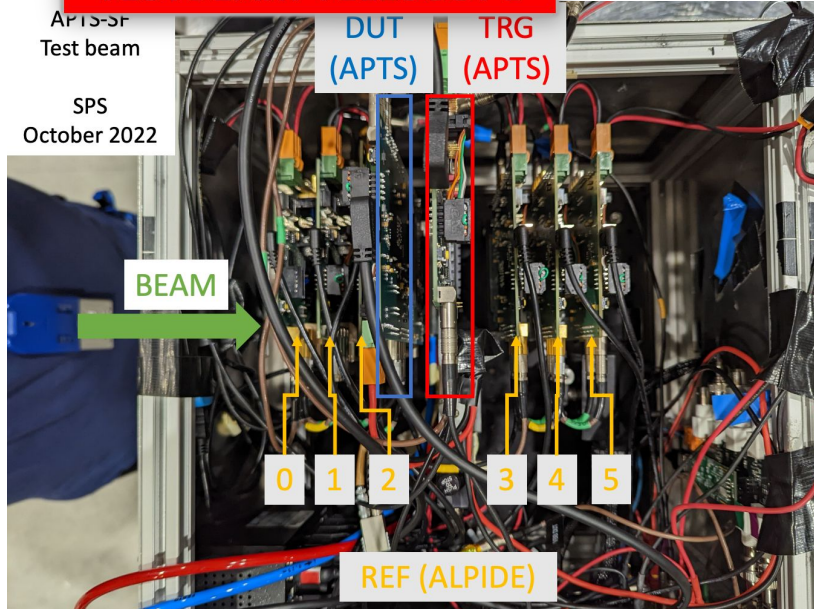



# Testbeam Setup and analysis



- After characterisation campaign in laboratory → ionising particle beam
- **Telescope:** 6 reference ALPIDE chip planes for track reconstruction
- **Goal:** measure tracking efficiency and spatial resolution performances of APTS

## TESTBEAM TELESCOPE



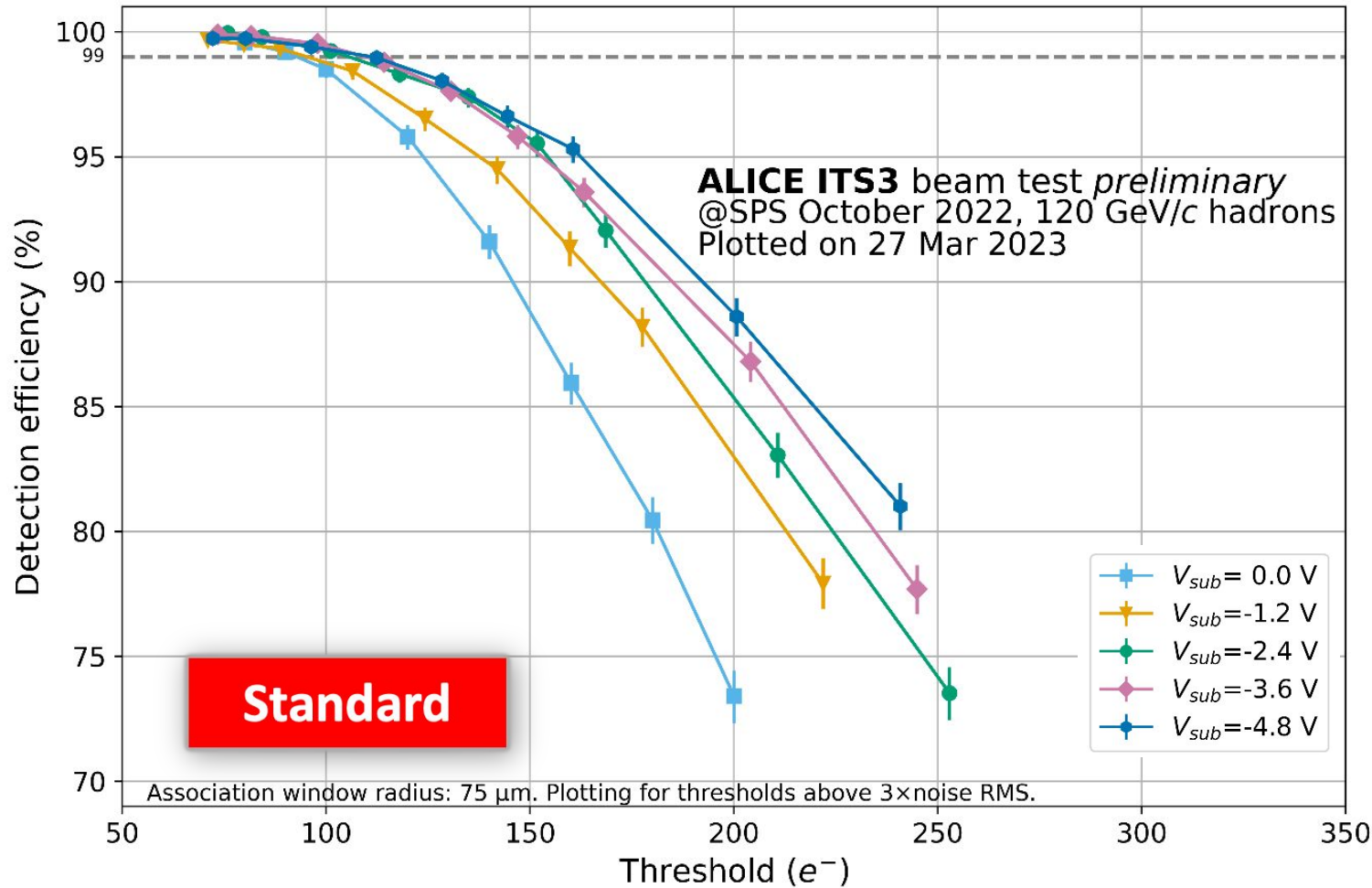
- Data analysis performed using  **Corryvreckan\***
  - software written in C++
  - used for test beam data reconstruction and analysis
  - it performs offline event building also in high complexity data-taking conditions

\* <https://gitlab.cern.ch/corryvreckan/corryvreckan>

## Detection efficiency:

$$\epsilon = \frac{\# tracks_{1\text{ ass.cluster, DUT}}}{total\ \# tracks_{DUT}}$$

# Detection Efficiency - Standard type

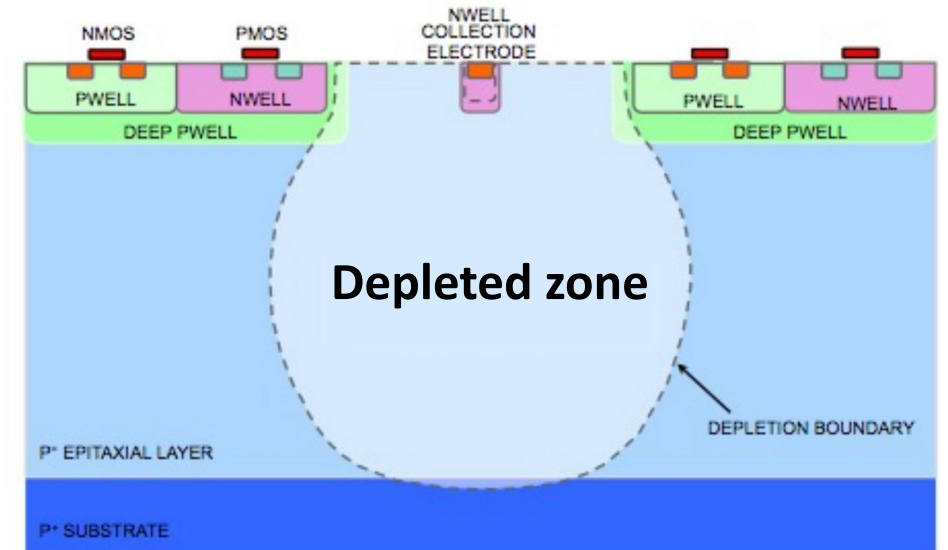


$$\epsilon = \frac{\# \text{ tracks}_{1 \text{ ass. cluster, DUT}}}{\text{total} \# \text{ tracks}_{\text{DUT}}}$$

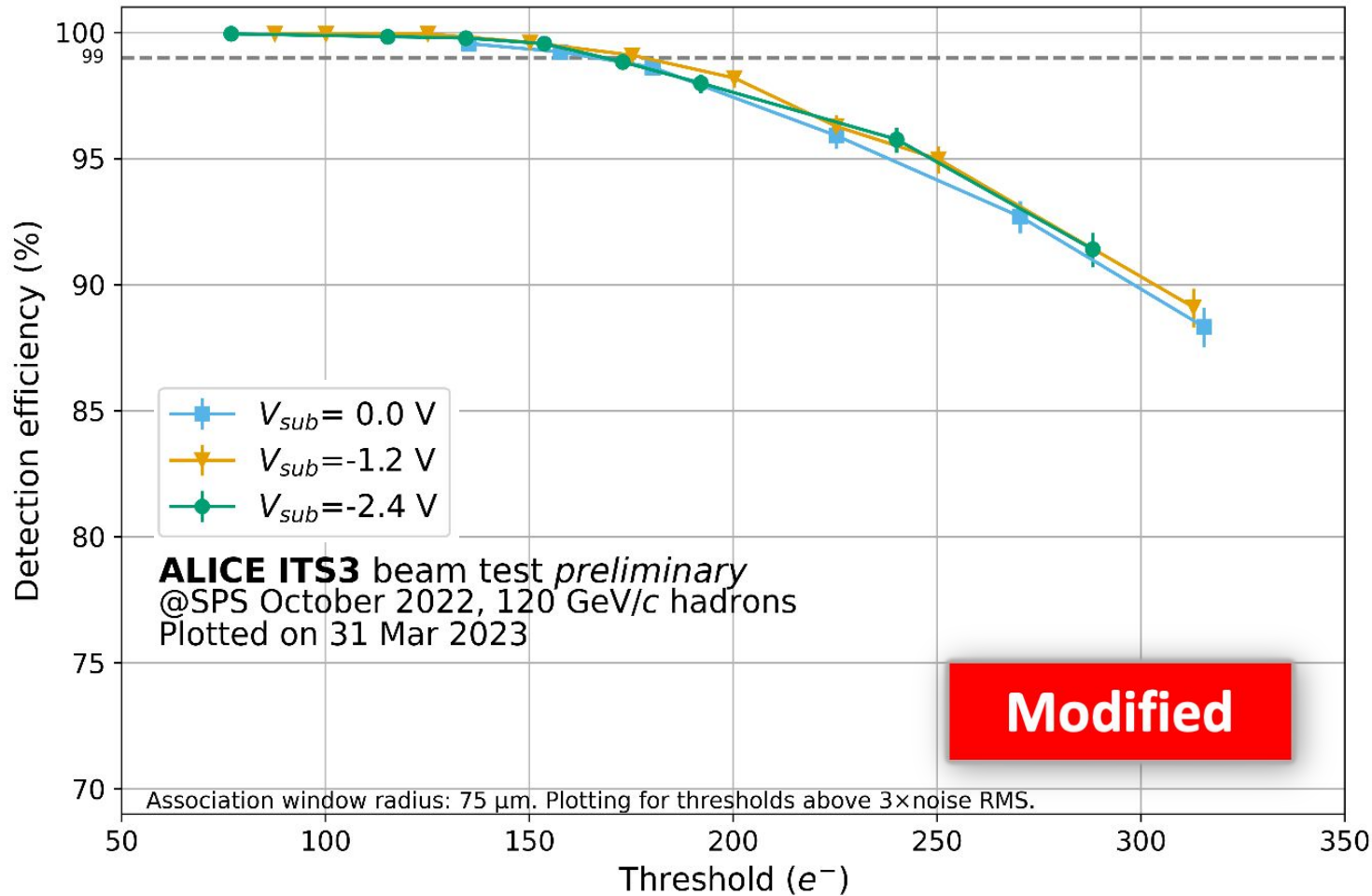
Efficiency changes depending on the applied reverse bias voltage

Vbb (V)	Noise ( $e^-$ )
0.0	25
1.2	24
2.4	24
3.6	23
4.8	23

**APTS SF**  
 Non-irradiated  
 type: standard  
 pitch: 15  $\mu\text{m}$   
 split: 4  
 $I_{reset} = 100\text{ pA}$   
 $I_{biasn} = 5\text{ }\mu\text{A}$   
 $I_{biasp} = 0.5\text{ }\mu\text{A}$   
 $I_{bias4} = 150\text{ }\mu\text{A}$   
 $I_{bias3} = 200\text{ }\mu\text{A}$   
 $V_{reset} = 500\text{ mV}$   
 $V_{pwell} = V_{sub}$   
 $T = 20\text{ }^\circ\text{C}$



# Detection Efficiency - Modified type



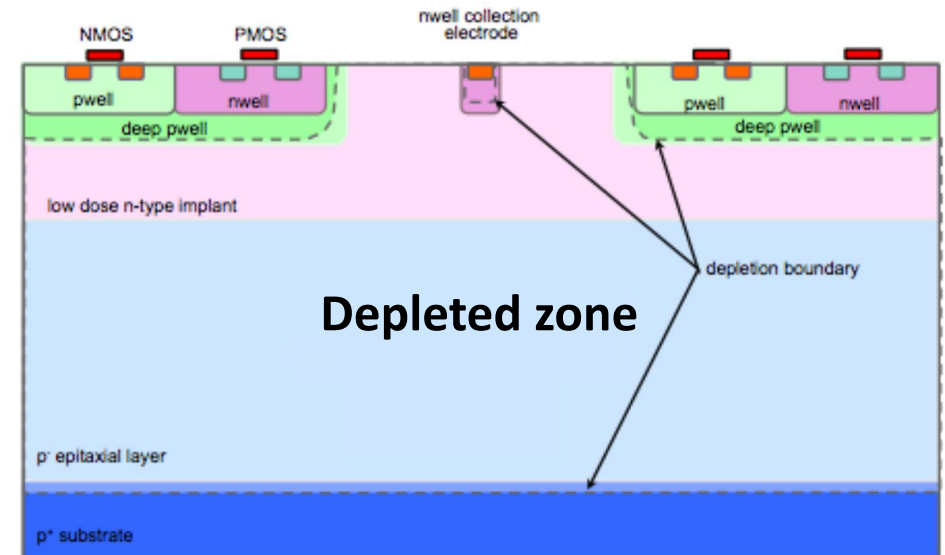
$$\epsilon = \frac{\# \text{ tracks}_{1 \text{ ass. cluster, DUT}}}{\text{total } \# \text{ tracks}_{\text{DUT}}}$$

**Modified**

**APTS SF**  
Non-irradiated  
type: modified  
pitch: 15  $\mu\text{m}$   
split: 4  
 $I_{reset} = 100\text{ pA}$   
 $I_{biasn} = 5\text{ }\mu\text{A}$   
 $I_{biasp} = 0.5\text{ }\mu\text{A}$   
 $I_{bias4} = 150\text{ }\mu\text{A}$   
 $I_{bias3} = 200\text{ }\mu\text{A}$   
 $V_{reset} = 500\text{ mV}$   
 $V_{pwell} = V_{sub}$   
 $T = 20\text{ }^\circ\text{C}$

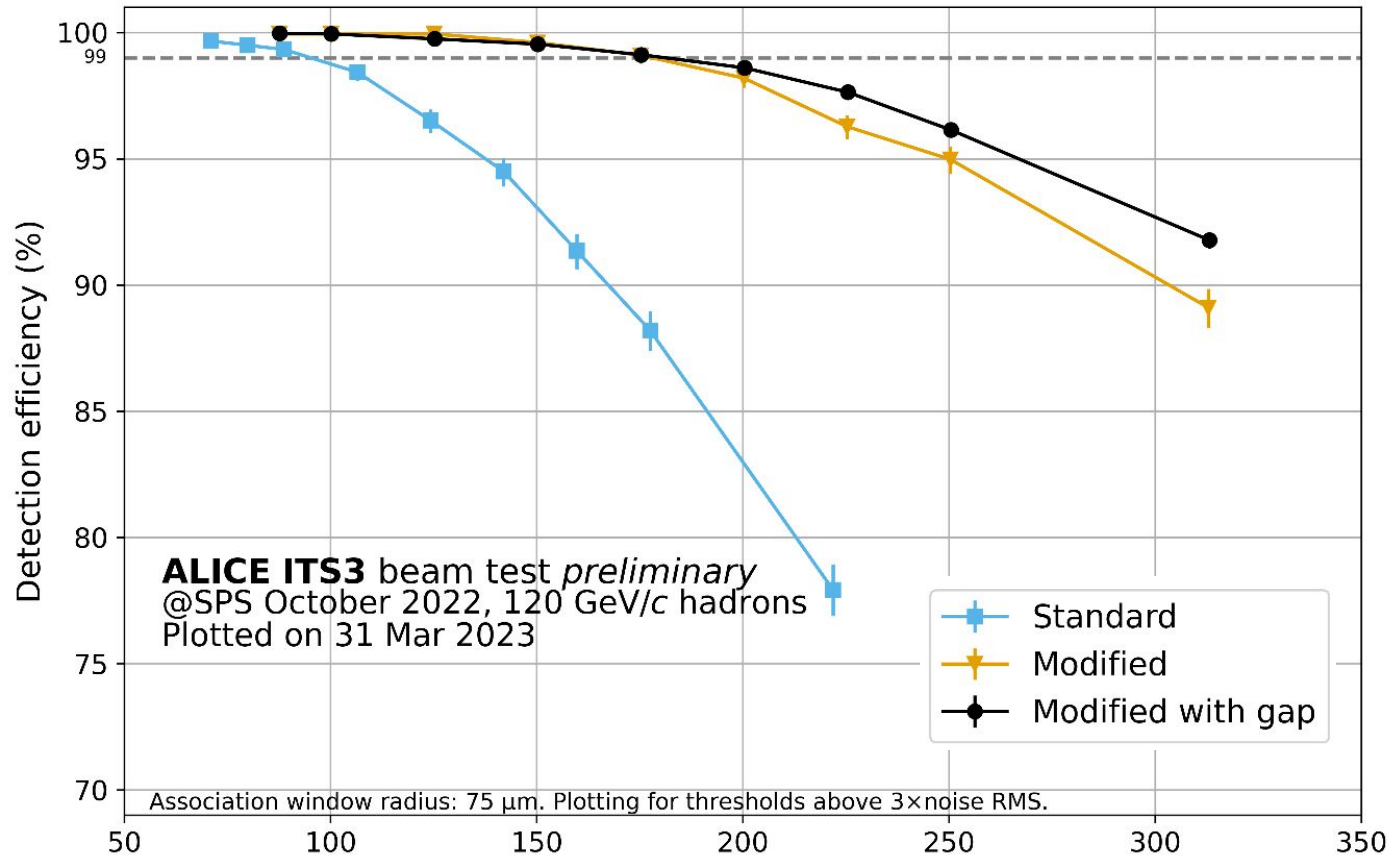
Almost same efficiency also at different reverse biases

$V_{bb}$ (V)	Noise ( $e^-$ )
0.0	34
1.2	28
2.4	24





# Detection Efficiency - design comparison

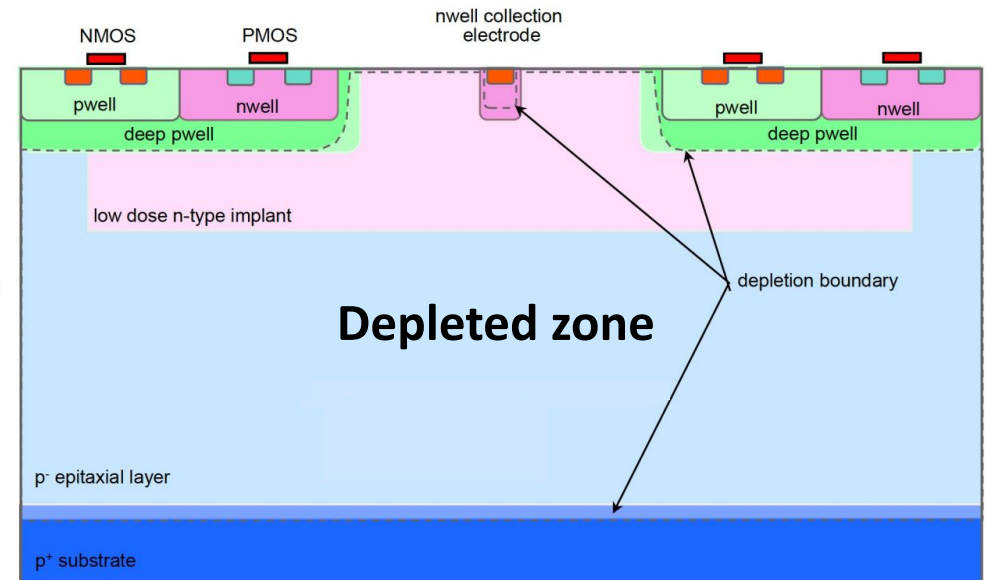


**APTS SF**  
 Non-irradiated  
 pitch: 15  $\mu\text{m}$   
 split: 4  
 $I_{reset} = 100 \text{ pA}$   
 $I_{biasn} = 5 \text{ }\mu\text{A}$   
 $I_{biasp} = 0.5 \text{ }\mu\text{A}$   
 $I_{bias4} = 150 \text{ }\mu\text{A}$   
 $I_{bias3} = 200 \text{ }\mu\text{A}$   
 $V_{reset} = 500 \text{ mV}$   
 $V_{pwell} = V_{sub} = -1.2 \text{ V}$   
 $T = 20 \text{ }^\circ\text{C}$

Modified with gap shows also at at higher thresholds the best efficiency values

$$\epsilon = \frac{\# \text{ tracks}_{1 \text{ ass. cluster, DUT}}}{\text{total } \# \text{ tracks}_{DUT}}$$

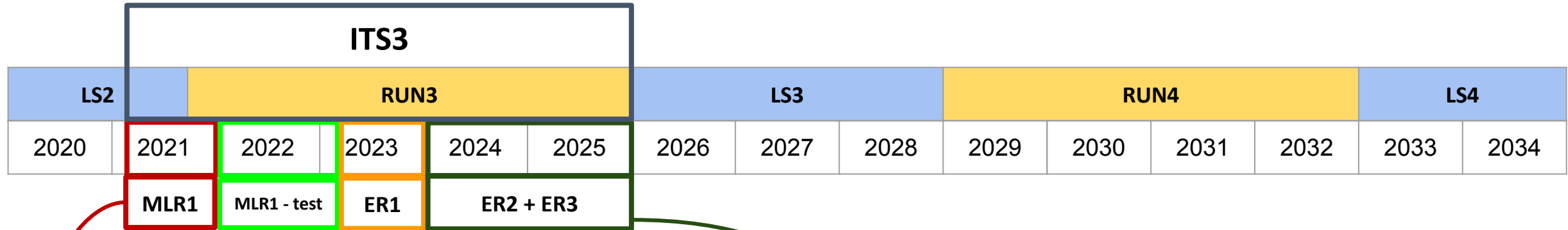
## Modified type with gap



**Comparison among the three types**

Process type ( $V_{bb} = 1.2 \text{ V}$ )	Noise ( $e^-$ )
Standard	24
Modified	28
Mod.Gap	28

# ITS3 roadmap



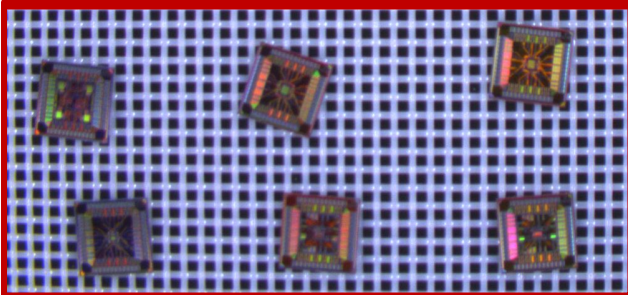
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## Multi Layer Reticle 1 (MLR1)

First submission using 65 nm technology

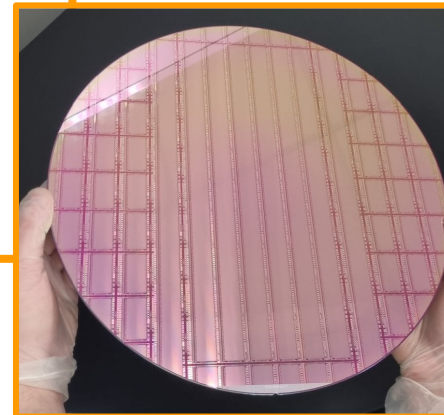
- Many prototypes (55 sensors)
- Aim: technology qualification



## Engineering Run 1 (ER1)

First stitched (wafer-scale) prototype

- 1D stitching
- First working stitching prototype in HEP
- First tests in 2023, July



## Engineering Run 2 (full sensor) + Engineering Run 3 (final sensor)

- 2D stitching
- final size sensor studies

# Summary

- Results on MLR1 chips qualified the 65 nm technology for the use in ITS3 and put the basis for studies on new ER1 sensors
- In particular, results of data analysis from the APTS beam tests show:
  - Better tracking efficiency when increasing the reverse bias voltage for the **standard process technology**
  - Almost the same efficiencies among different reverse bias voltages for the **modified process**
  - **Better tracking efficiencies** for the **modified with gap** type compared to the modified and standard type processes

## Next steps

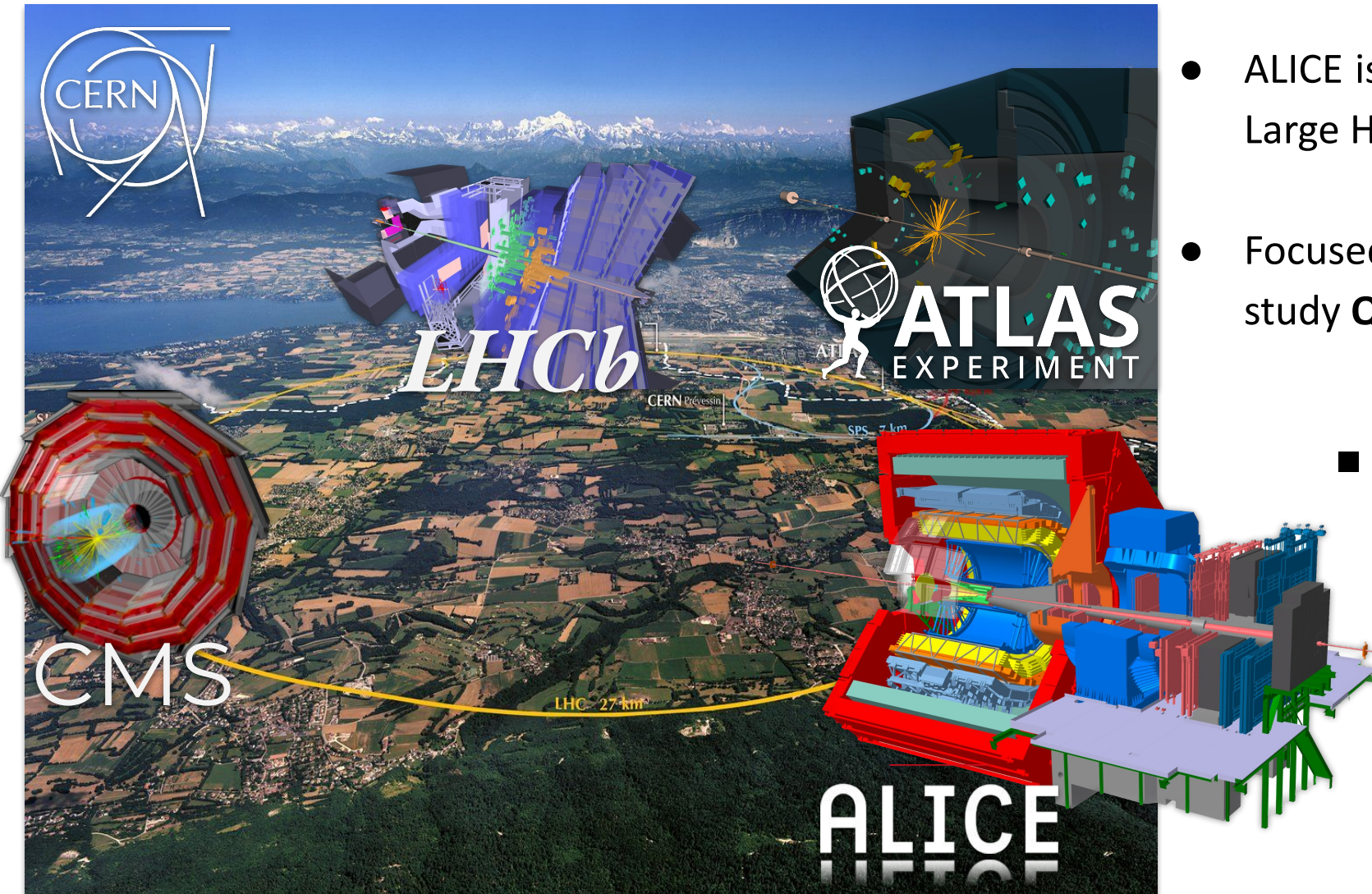
- Finalize studies on spatial resolutions and Non Ionizing Energy Loss (NIEL) irradiation for the different APTS variants
- Study of first **large-scale stitched sensors** performance (ER1)



**Thanks for your attention**

**Backup**

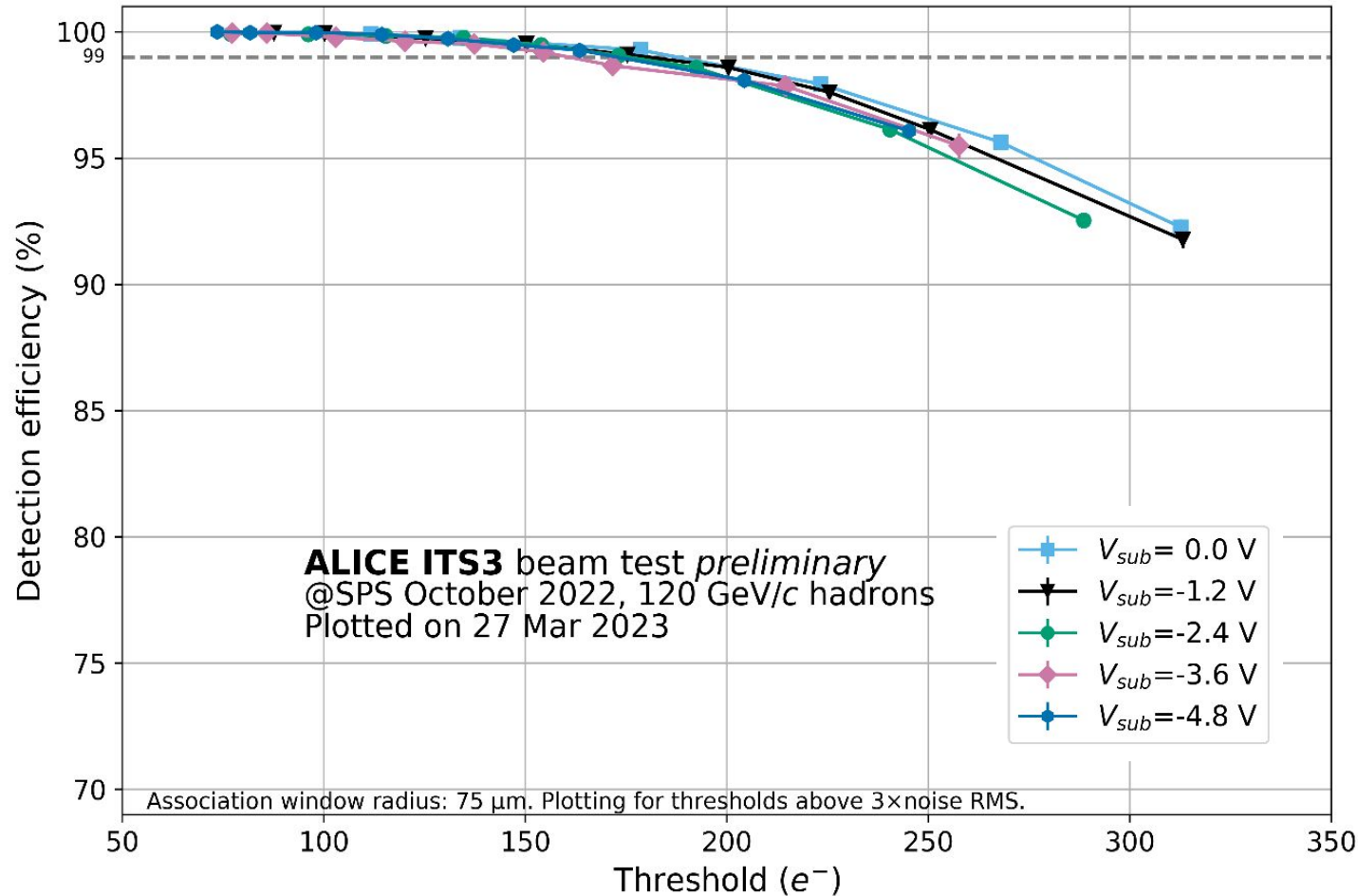
# ALICE - A Large Ion Collider Experiment



- ALICE is one of the main 4 experiments at the Large Hadron Collider (LHC) at CERN
- Focused on heavy-ion interactions physics to study **Quark-Gluon Plasma (QGP)**
  - The collision product is a “**fireball**” which should reproduce:
    - early Universe evolution stages
    - transition from partonic deconfined matter into confined hadrons (few  $\mu\text{s}$  after the Big Bang)



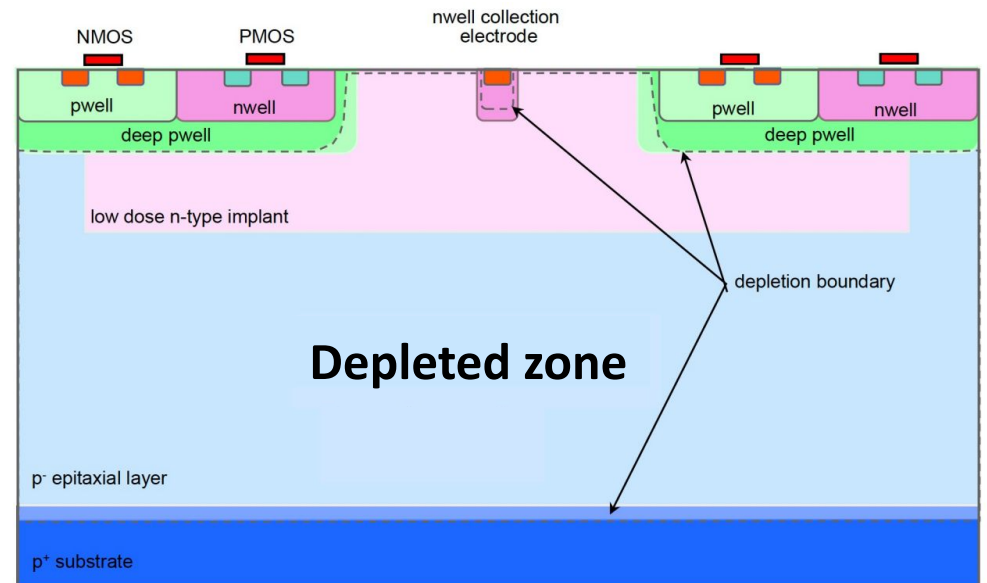
# Detection Efficiency - modified with gap type



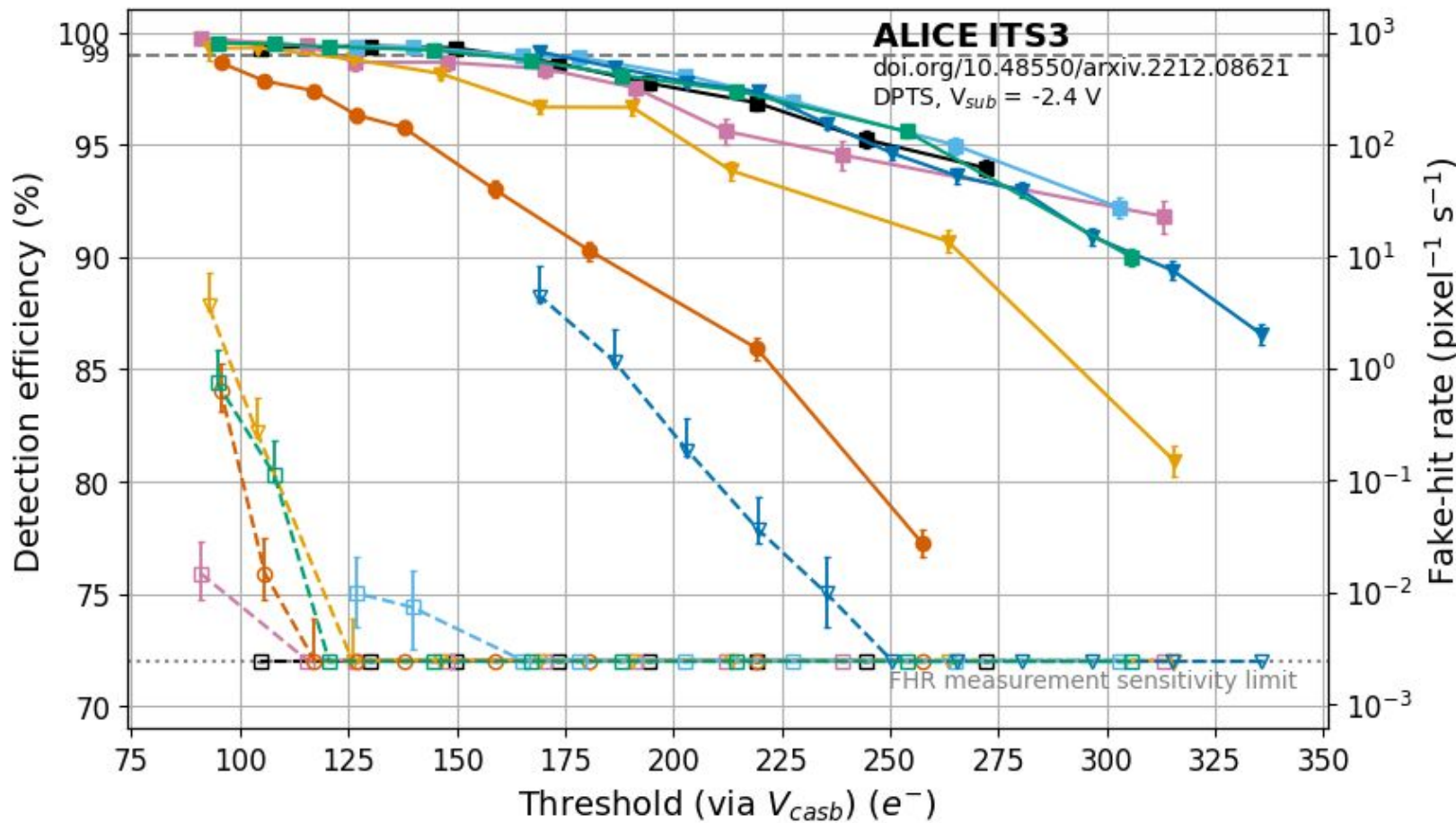
$$\epsilon = \frac{\# \text{ tracks}_{1 \text{ ass. cluster, DUT}}}{\text{total} \# \text{ tracks}_{\text{DUT}}}$$

**APTS SF**  
 Non-irradiated type: modified with gap  
 pitch: 15  $\mu\text{m}$   
 split: 4  
 $I_{reset} = 100\text{ pA}$   
 $I_{biasn} = 5\text{ }\mu\text{A}$   
 $I_{biasp} = 0.5\text{ }\mu\text{A}$   
 $I_{bias4} = 150\text{ }\mu\text{A}$   
 $I_{bias3} = 200\text{ }\mu\text{A}$   
 $V_{reset} = 500\text{ mV}$   
 $V_{pwell} = V_{sub}$   
 $T = 20\text{ }^\circ\text{C}$

**Trend similar to modified type**

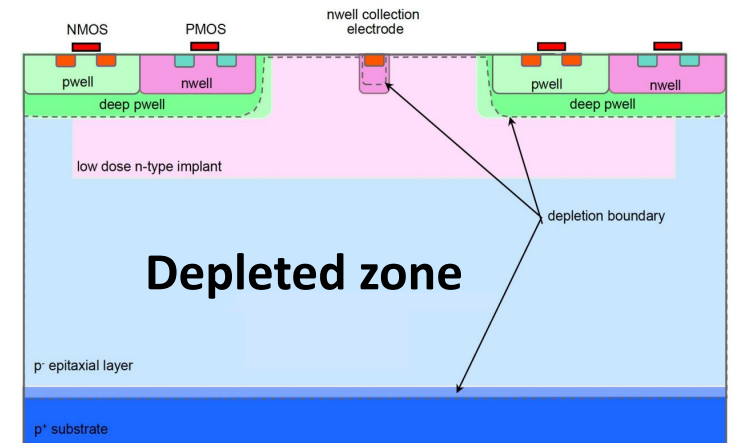


# Detection Efficiency - DPTS



ITS3 requirements

- Detection efficiency
- Fake-hit rate
- Non-irradiated
- $10^{13}$  1MeV  $n_{eq}$   $cm^{-2}$
- $10^{14}$  1MeV  $n_{eq}$   $cm^{-2}$
- $10^{15}$  1MeV  $n_{eq}$   $cm^{-2}$
- 10 kGy
- 100 kGy
- 10 kGy +  $10^{13}$  1MeV  $n_{eq}$   $cm^{-2}$

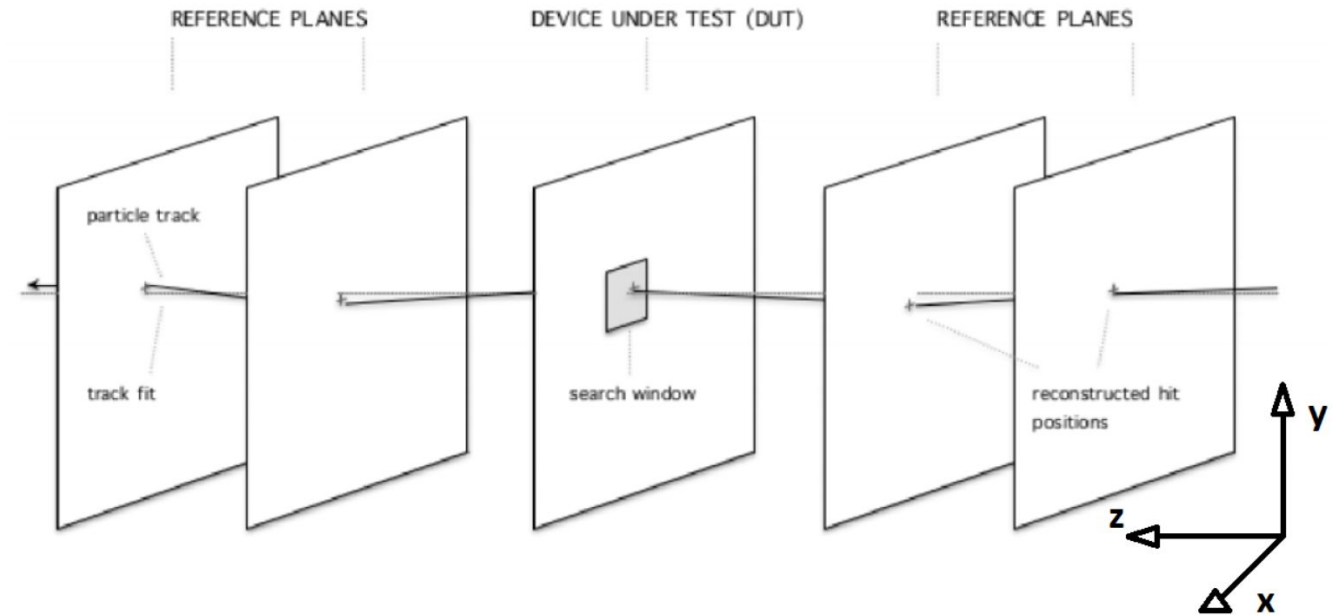


$$\epsilon = \frac{\# tracks_{1\text{ ass.cluster, DUT}}}{total \# tracks_{DUT}}$$

# Corryvreckan

Framework used to analyze data from the beam test. Analysis steps are:

1. **Masking:** pixels with firing rate 1000 times than the average are «masked»;
2. **Prealignment:** correlation of the hits on all the planes of the telescope with the hits on the first reference plane;
3. **Clustering:** adjacent fired pixels grouped in clusters center-of-gravity technique to calculate the hit





# Corryvreckan

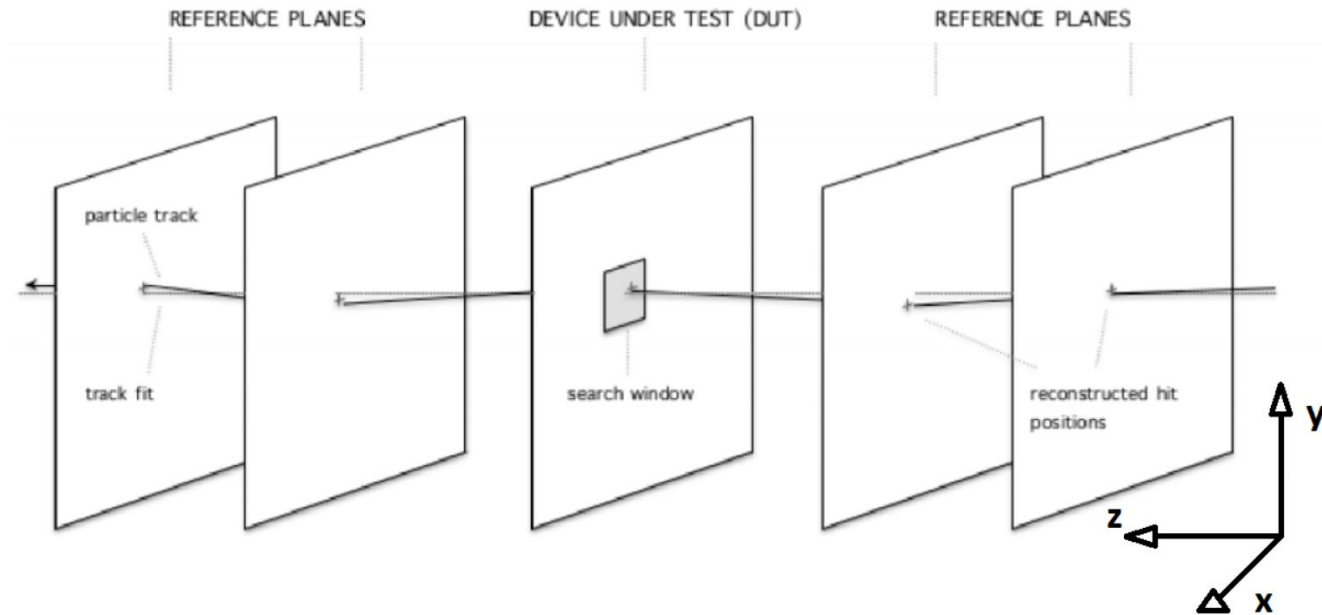
4. **Pre-tracking**: building of straight-line pre-tracks using the cluster on all the detectors, including also the DUT;

5. **Alignment**: the pre-tracks in 3 degrees of freedom (x-shift, y-shift, z-rotation) are used to align the detectors, using the updated pre-aligned coordinates.;

6. **Tracking association**: for each event, the clusters in the reference planes are used to reconstruct the straight-line tracks. Then, a chi-square test is used for the goodness-of-fit;

7. **Residuals** calculation;

8. **Efficiency** calculation



# Pointing resolution and vertex detectors layers

The pointing resolution  $\sigma_p$  can be written as:

$$\sigma_p \sim \sigma_p^{sp} \oplus \sigma_p^{ms}$$

where  $\sigma_p^{ms}$  is the contribution due to the multiple scattering and  $\sigma_p^{sp}$  the one given by the structure of the detector (number of layers and proximity to the Interaction Point.)

This indicates that it is possible to achieve a better  $\sigma_p$  by having a better spatial resolution of the detector, going closer to the IP, and having a lower material budget (in this particular case, of the beampipe and the innermost layer).

$$\sigma_p^{ms} \sim r_1 \theta_{RMS}$$

$$\sigma_p^{sp} = \sqrt{\left(\frac{r_2}{r_2 - r_1} \sigma_1\right)^2 + \left(\frac{r_1}{r_2 - r_1} \sigma_2\right)^2}$$