



KamLAND-Zen Status and Future Prospects

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On Behalf of the KamLAND-Zen Collaboration



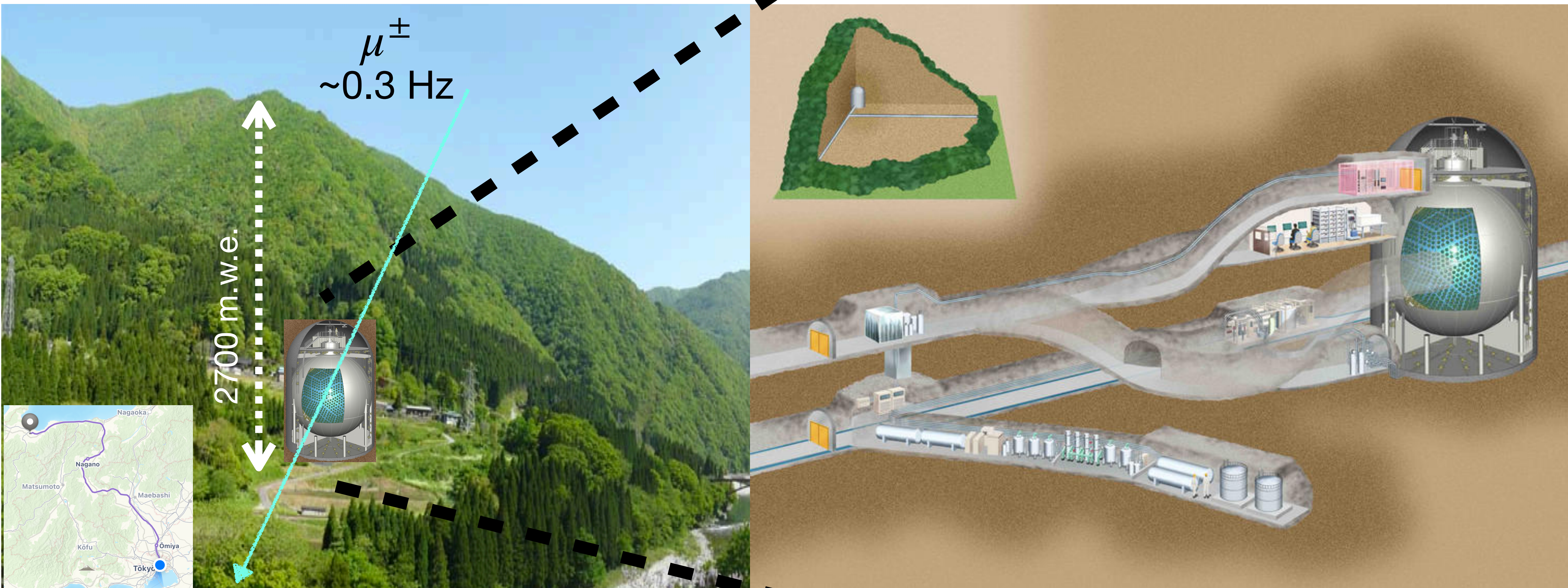
Neutrino 2026 6/24/2026



KamLAND-Zen Collaboration Meeting March 2025 @Miyagi, Japan



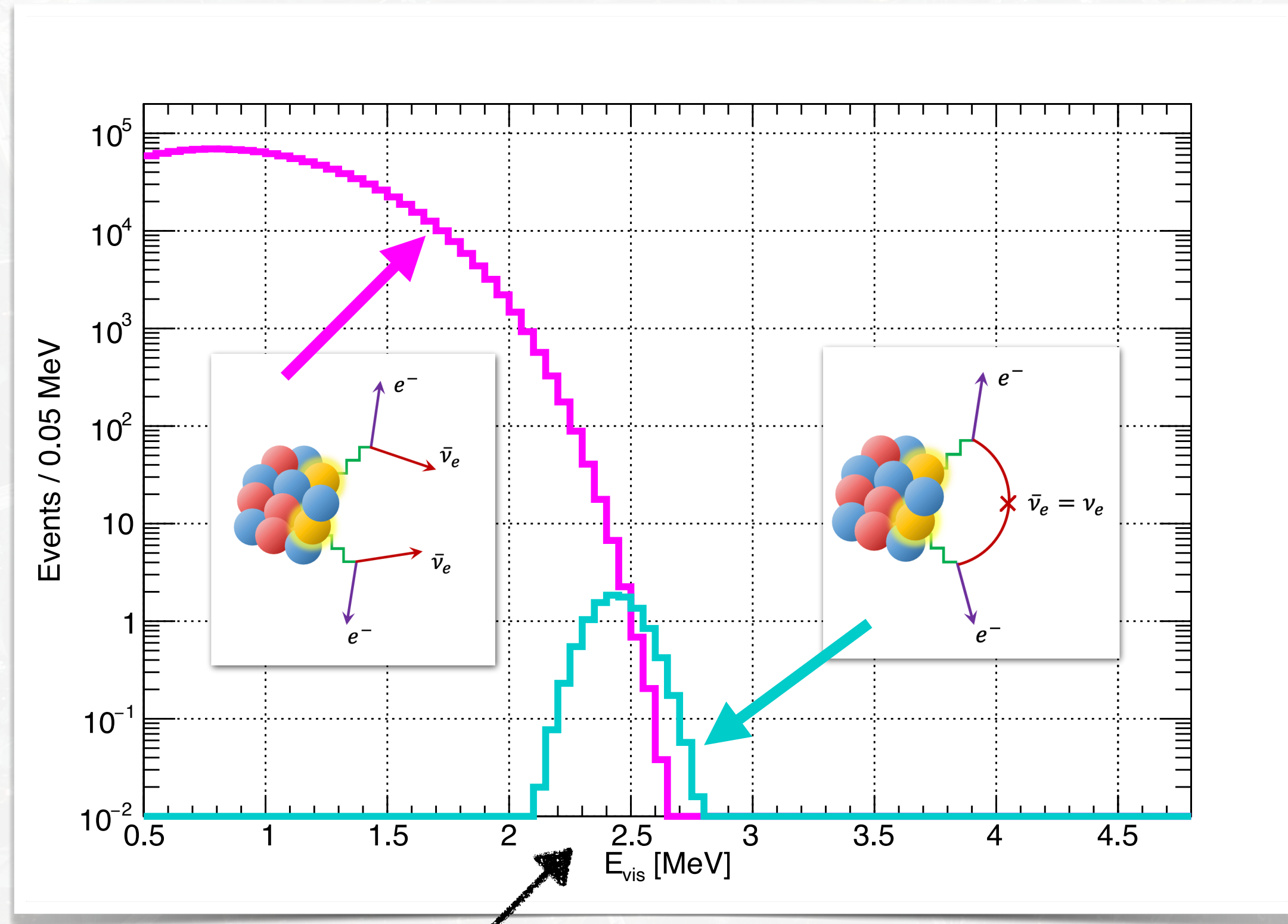
KamLAND = Kamioka Liquid Scintillator $\bar{\nu}_e$ Detector



1 kton detector originally built for reactor neutrino detection

From KamLAND to KamLAND-Zen

^{136}Xe Double Beta Decay - Candidate for Neutrinoless Double Beta Decay



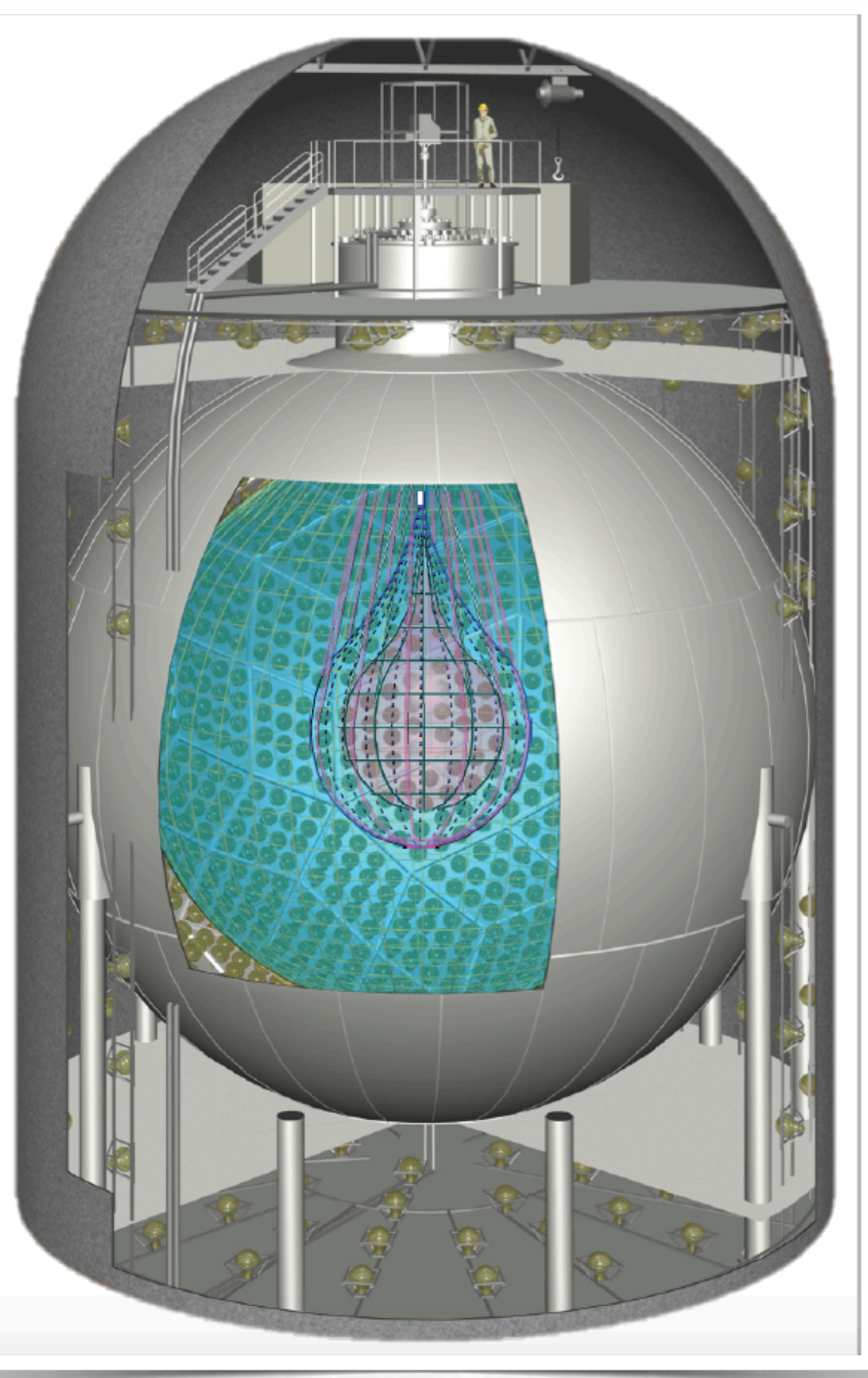
$$Q_{\beta\beta}(^{136}\text{Xe}) = 2.458 \text{ MeV}$$

($2\nu\beta\beta$ endpoint appears larger here due to detector response)

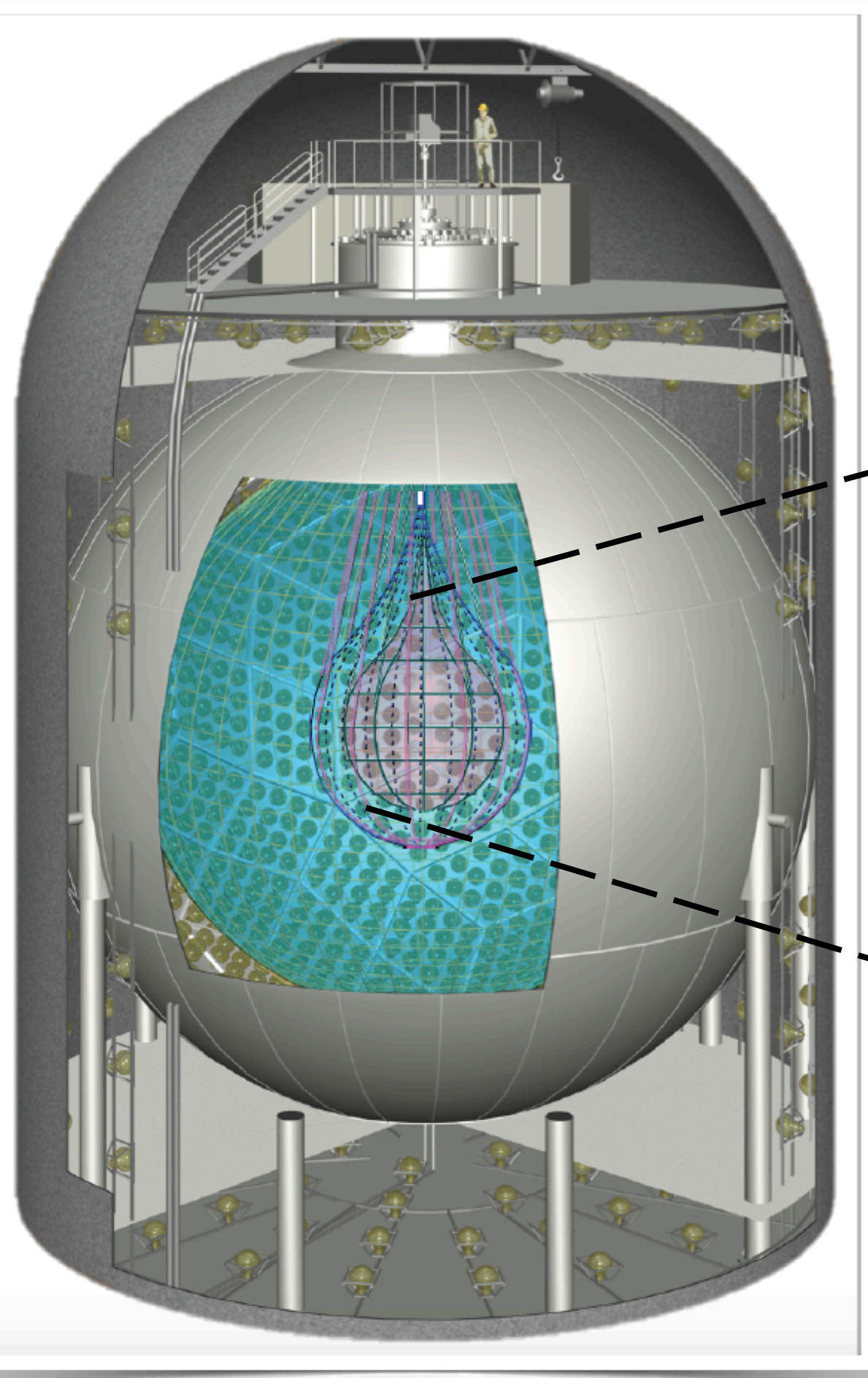
- Xenon as a noble gas
- Capable of being highly enriched
- Can be dissolved directly into liquid scintillator (LS)
- Clean, recoverable, reusable

Poster 2/441
So Young Jeon

Turning KamLAND into a $0\nu\beta\beta$ Detector



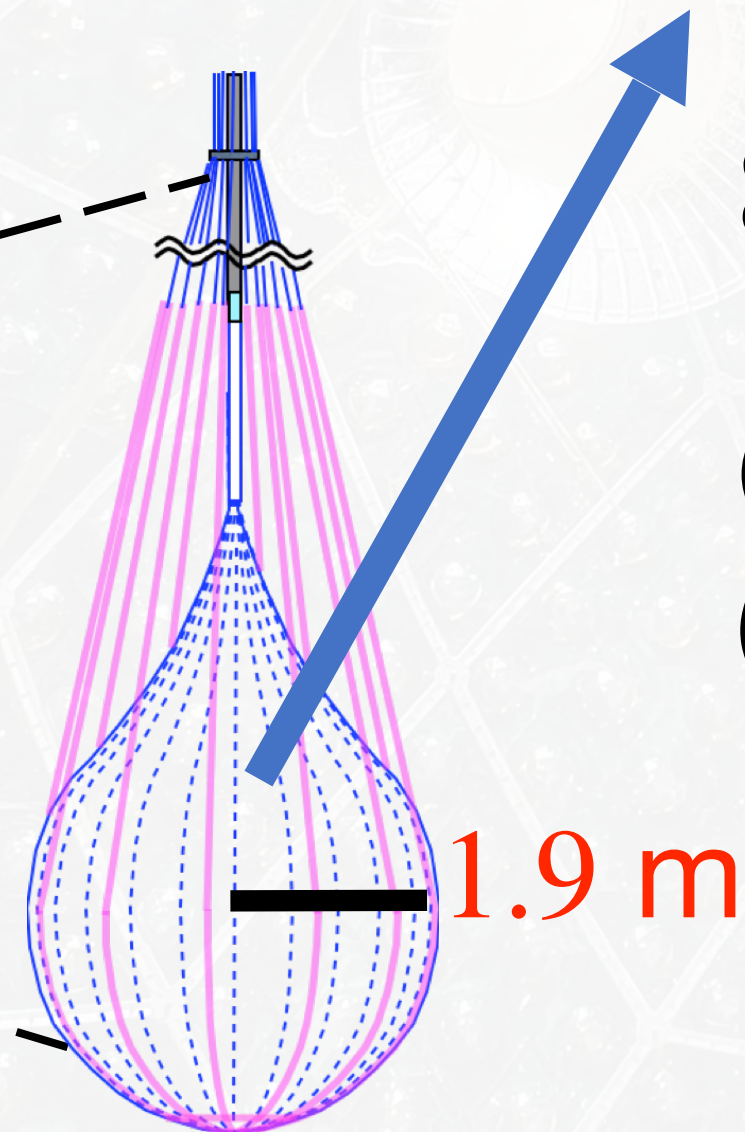
Turning KamLAND into a $0\nu\beta\beta$ Detector



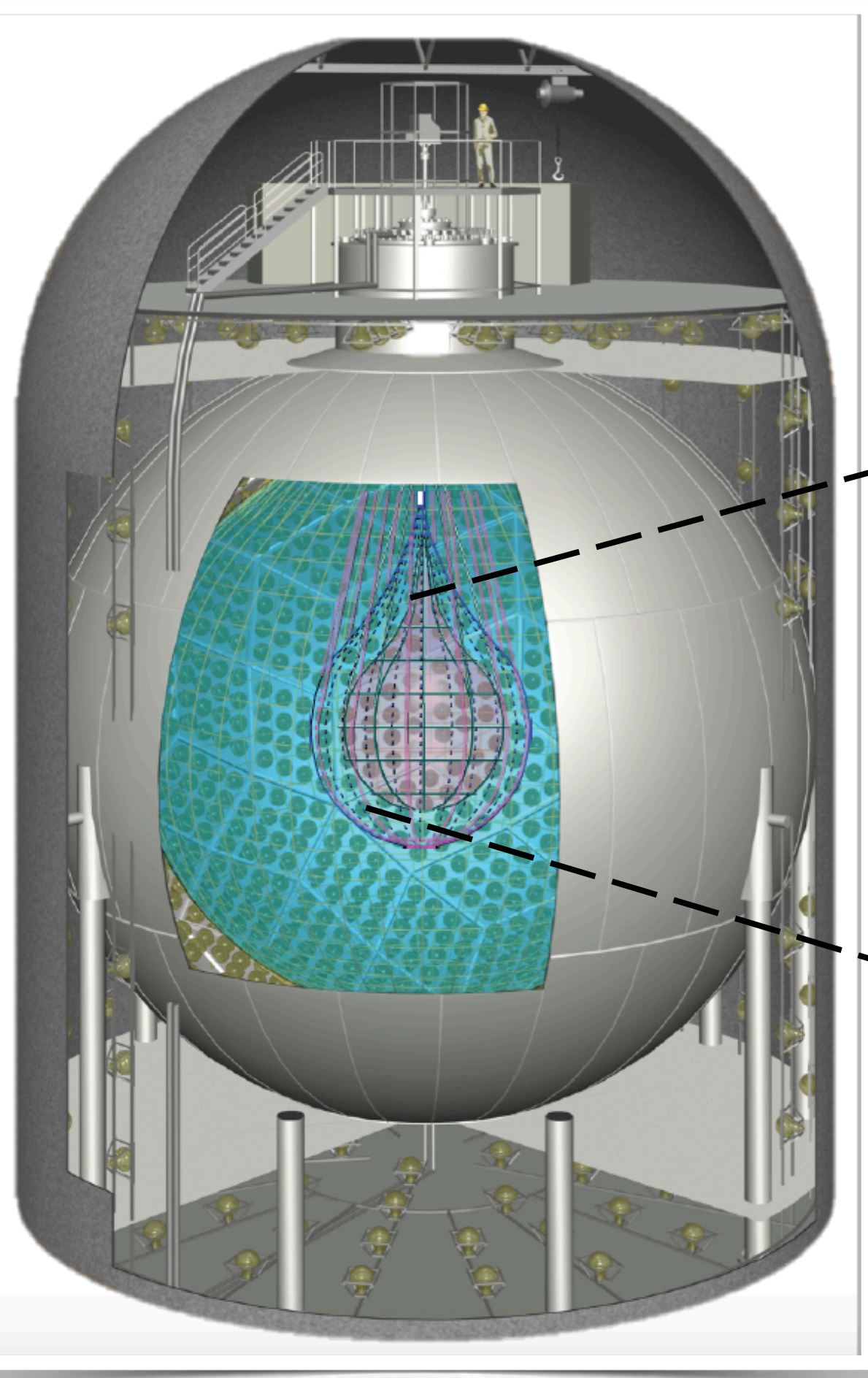
Xenon Liquid Scintillator inside Inner Balloon

82 % Decane + 18 % Pseudocumene + 2.4 g/L PPO

(3.13 ± 0.01)%weight with 745 kg xenon gas
(90.85 % ^{136}Xe)



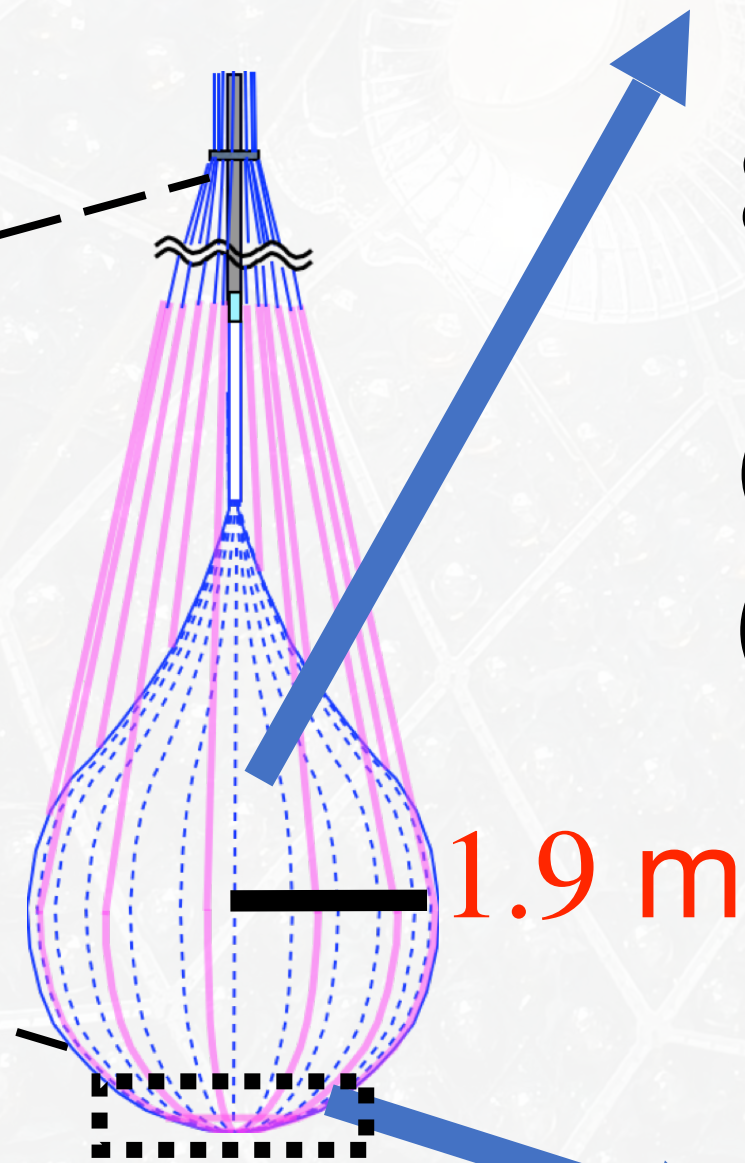
Turning KamLAND into a $0\nu\beta\beta$ Detector



Xenon Liquid Scintillator inside Inner Balloon

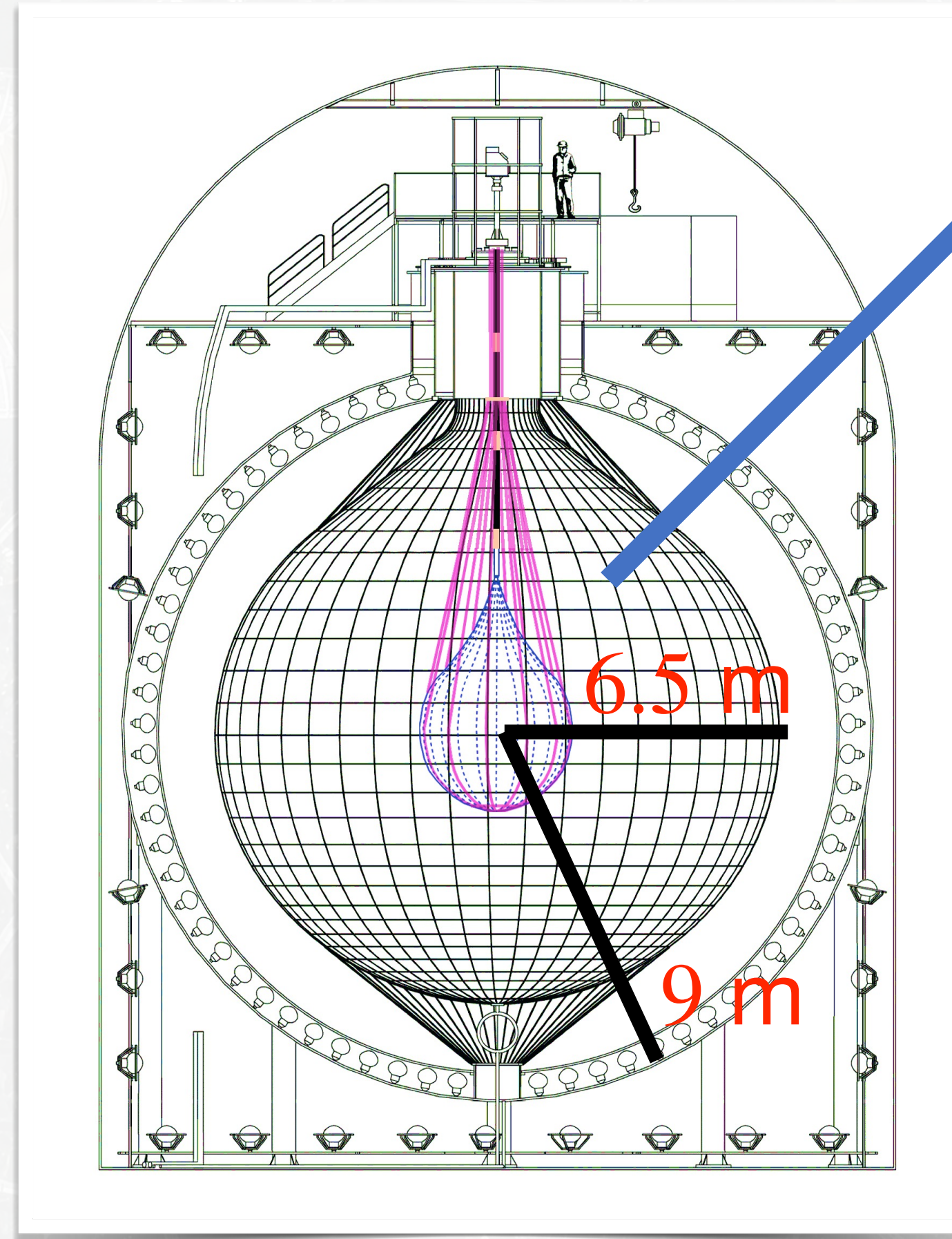
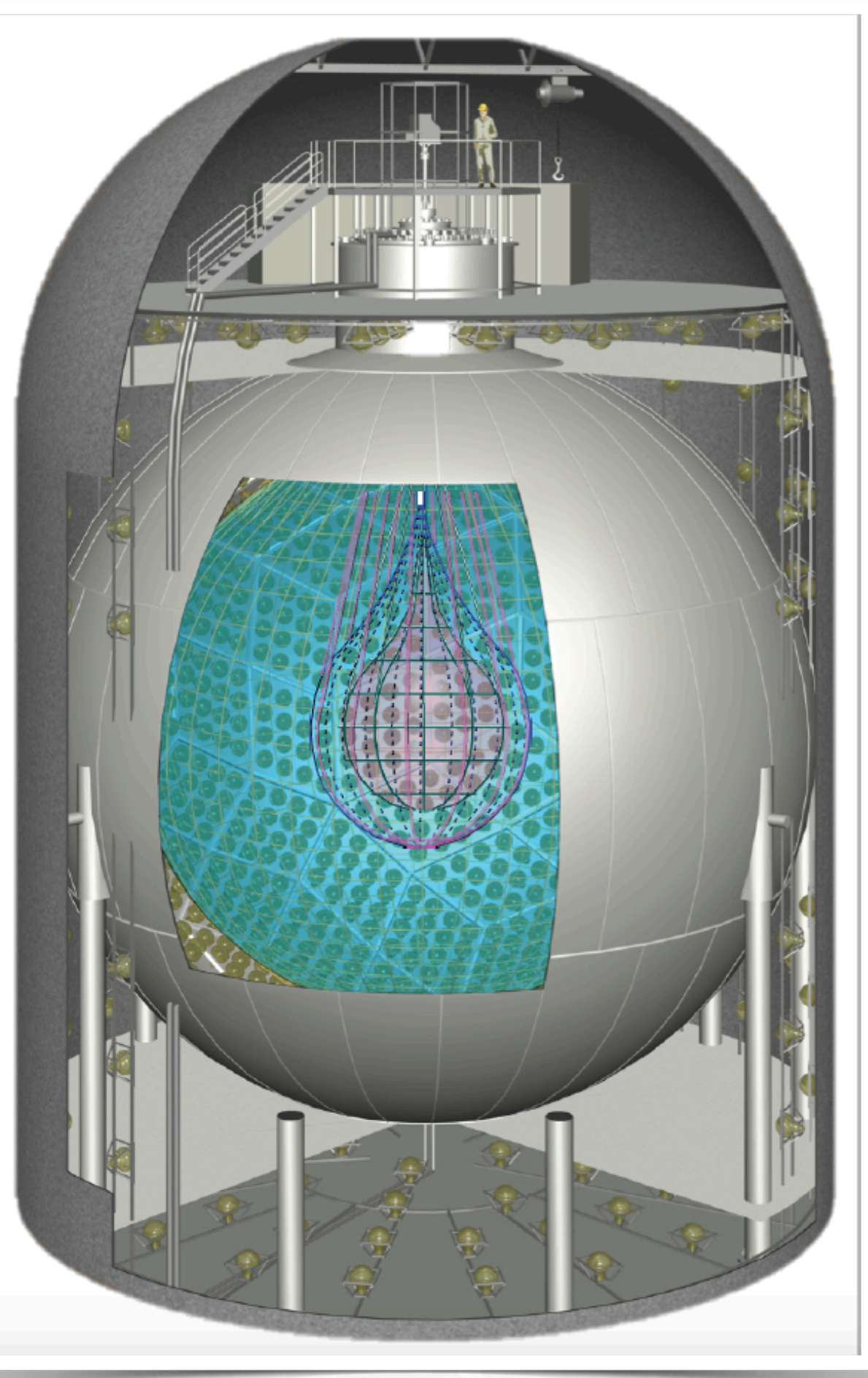
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(3.13 ± 0.01)%weight with 745 kg xenon gas
(90.85 % ^{136}Xe)



Inner Balloon Film
25 μm Nylon Film

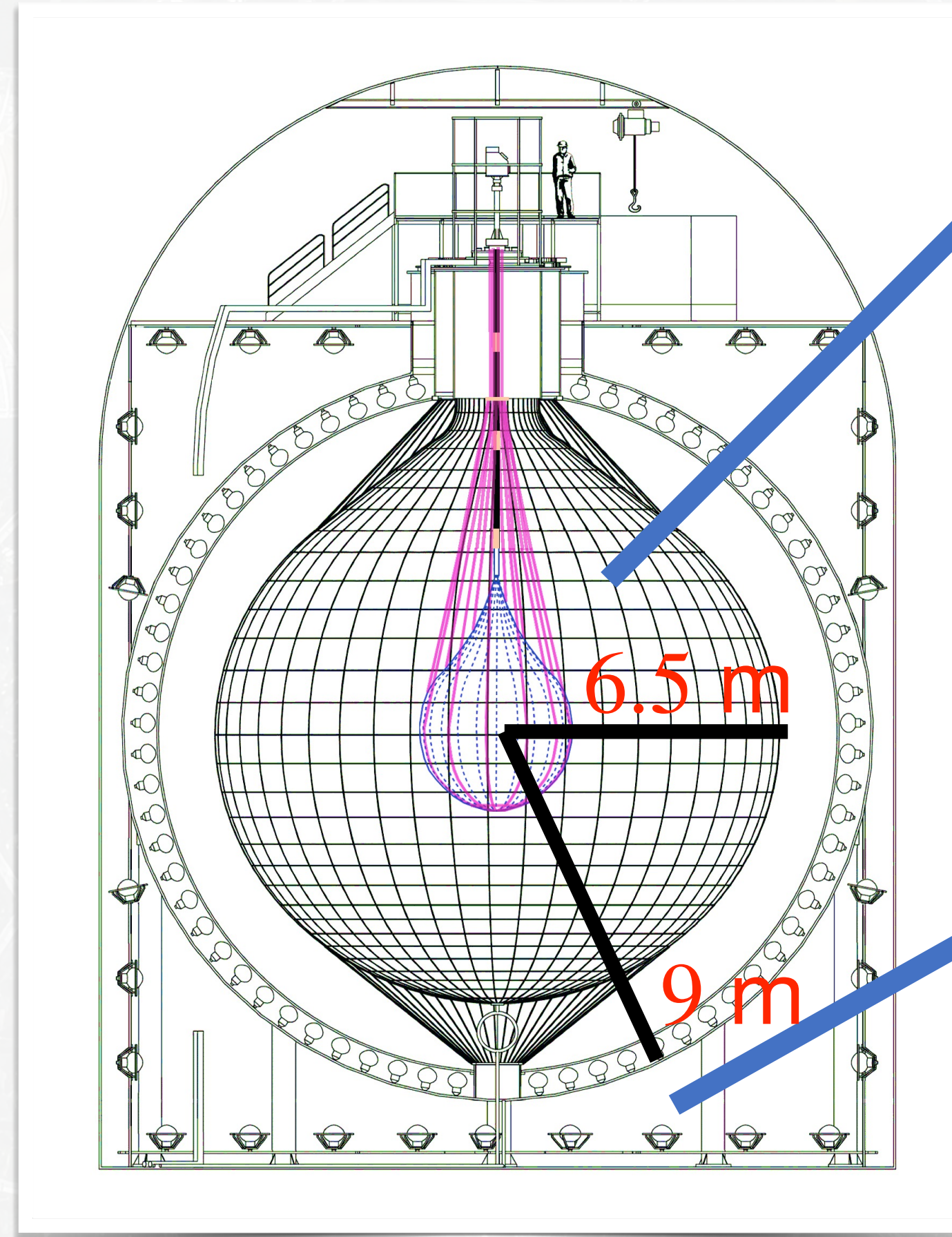
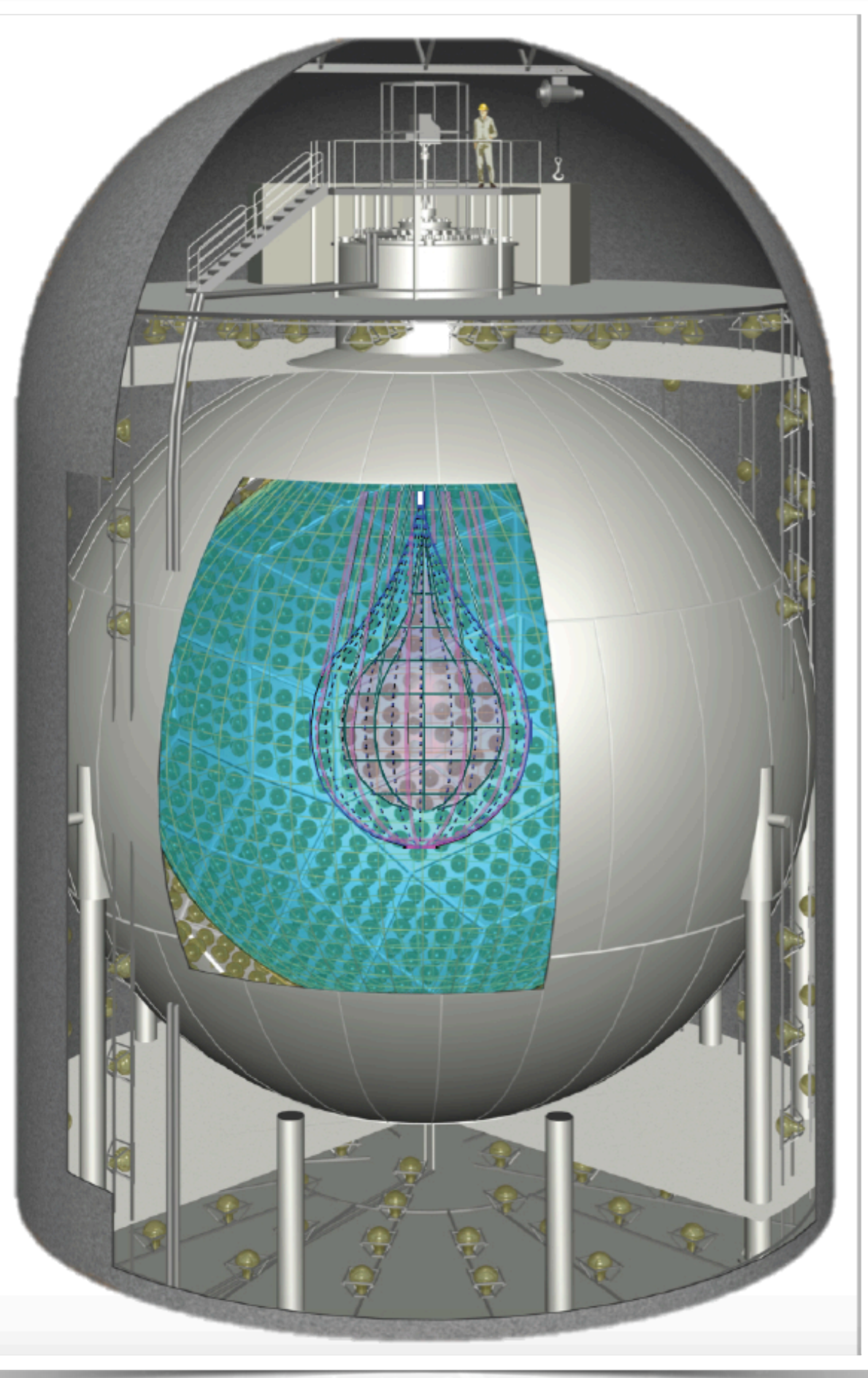
Turning KamLAND into a $0\nu\beta\beta$ Detector



KamLAND Liquid Scintillator

1 kton liquid scintillator
made of 80 % dodecane
+ 20 % pseudocumene
+ 1.36 g/L PPO

Turning KamLAND into a $0\nu\beta\beta$ Detector



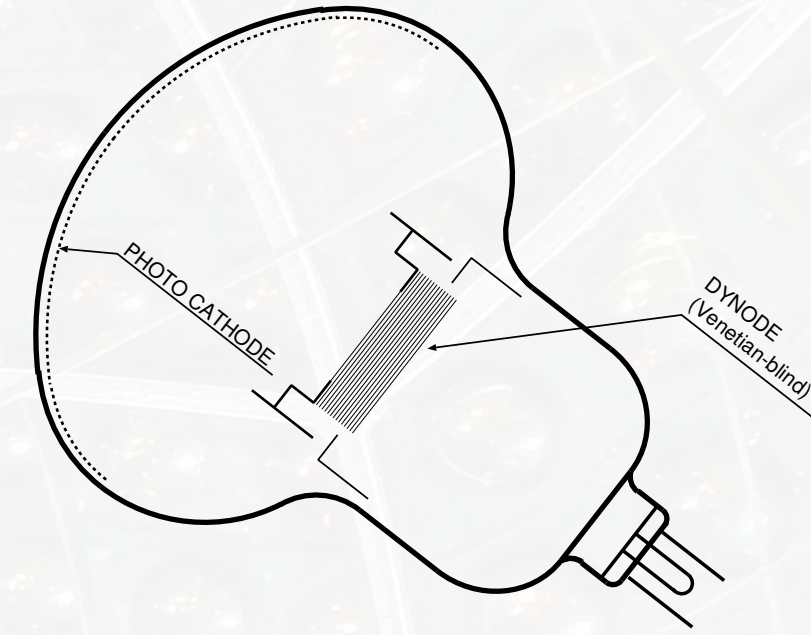
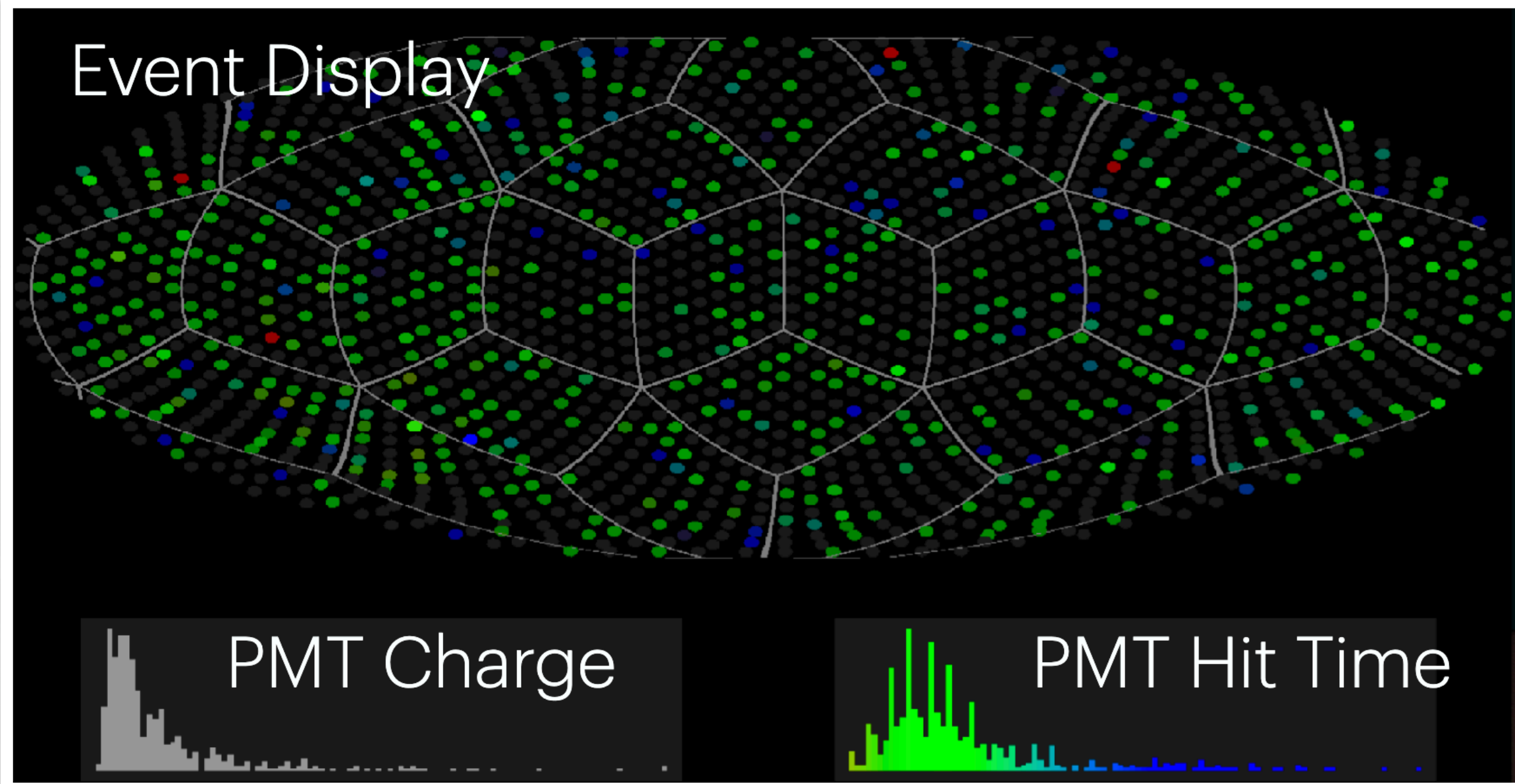
KamLAND Liquid Scintillator

1 kton liquid scintillator
made of 80 % dodecane
+ 20 % pseudocumene
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Water Cherenkov (Veto) Detector

3.2 kton water for
muon veto

Turning KamLAND into a $0\nu\beta\beta$ Detector



Light Yield =
500 photoelectrons / MeV

Photo-Multiplier-Tubes (PMTs) =
17“(1325) + 20“(554)

Resolutions

$$\text{Energy} \rightarrow \frac{\sigma_E}{E} \sim 6.7\% / \sqrt{E \text{ [MeV]}}$$

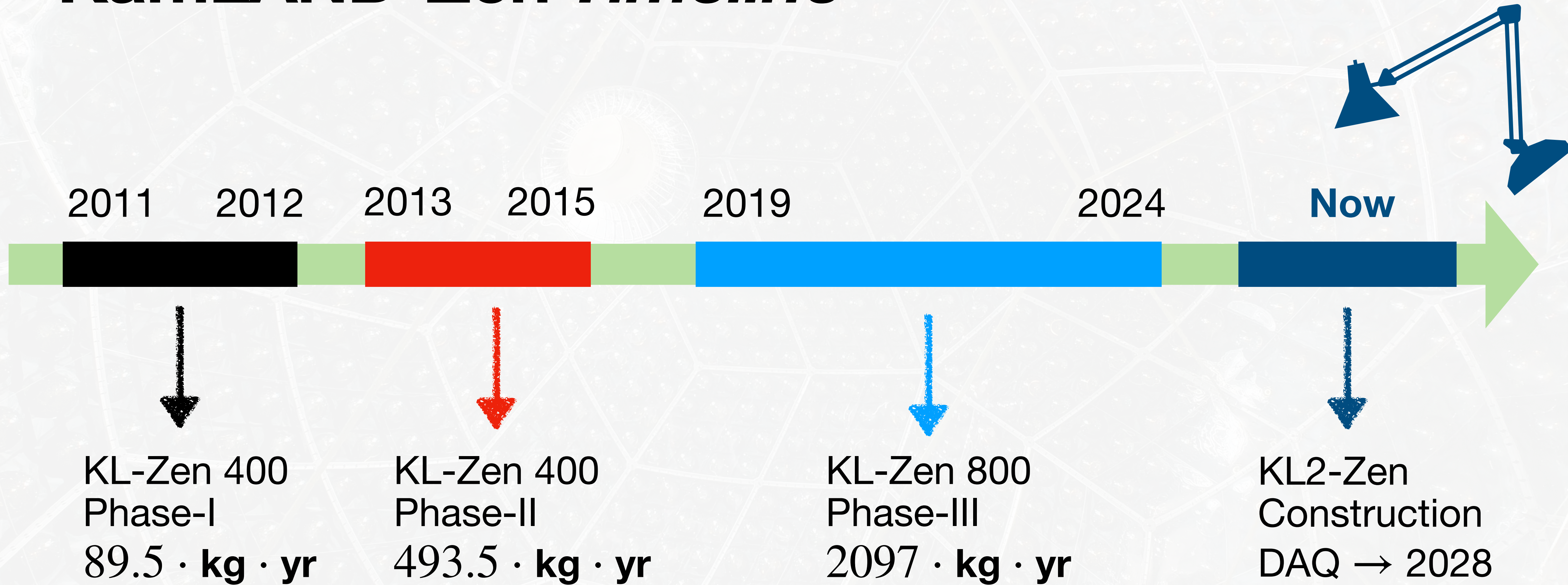
$$\text{Vertex} \rightarrow \frac{\sigma_R}{E} \sim 13.7 \text{ cm} / \sqrt{E \text{ [MeV]}}$$

PMT
Charge
Timing
Occupancy
...

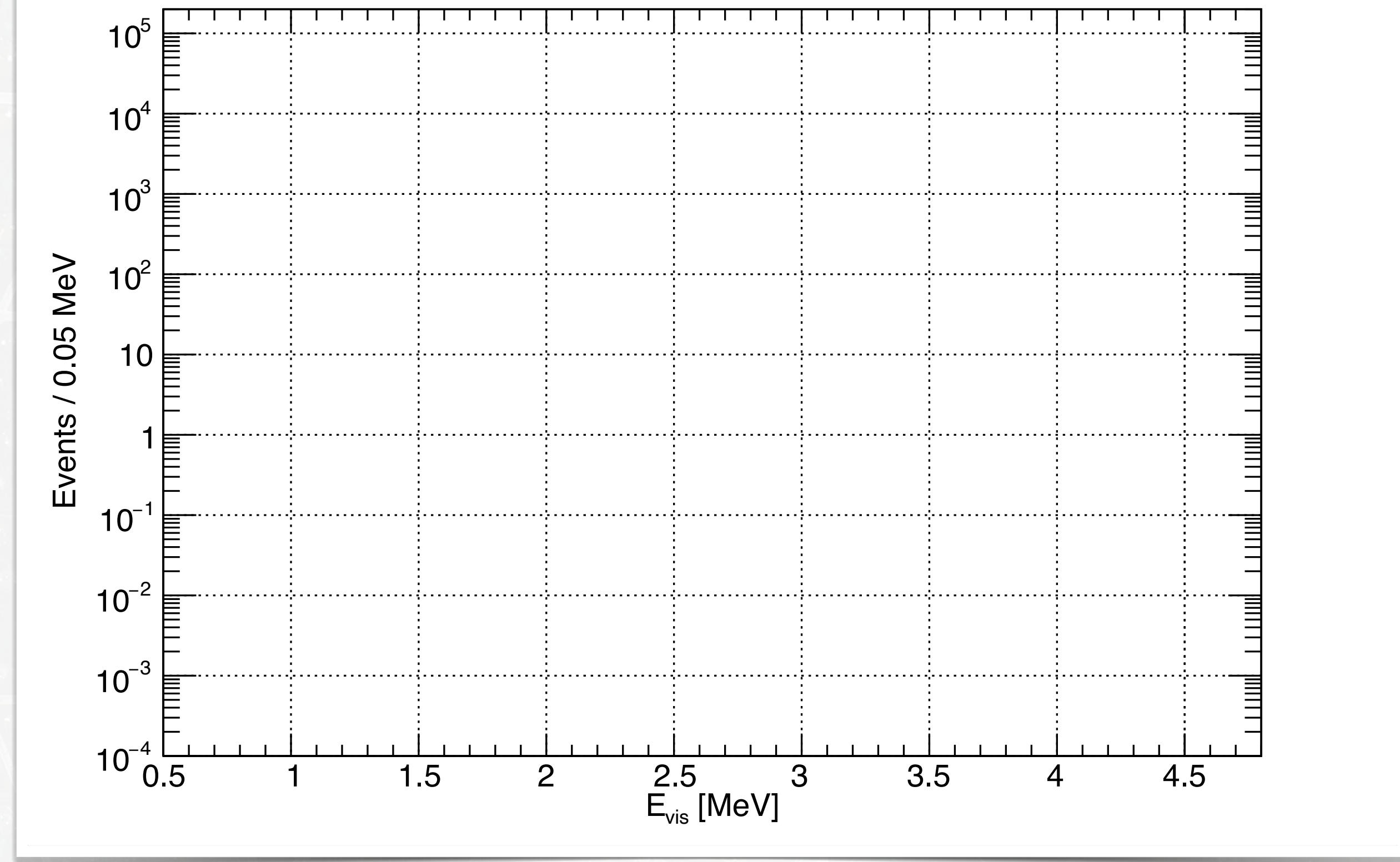
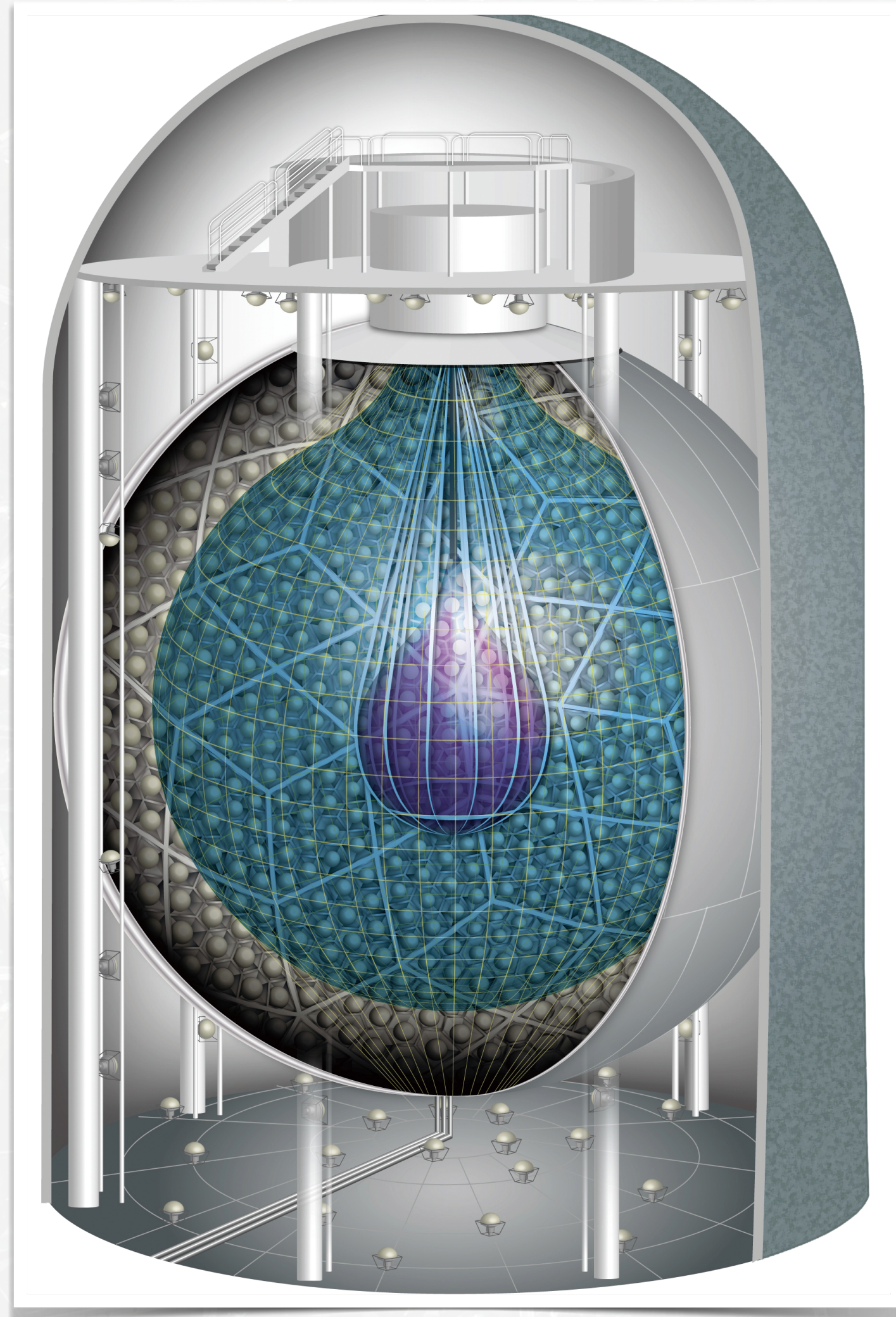


Event Reconstruction
Vertex (x,y,z)
(visible) Energy
Particle Identification

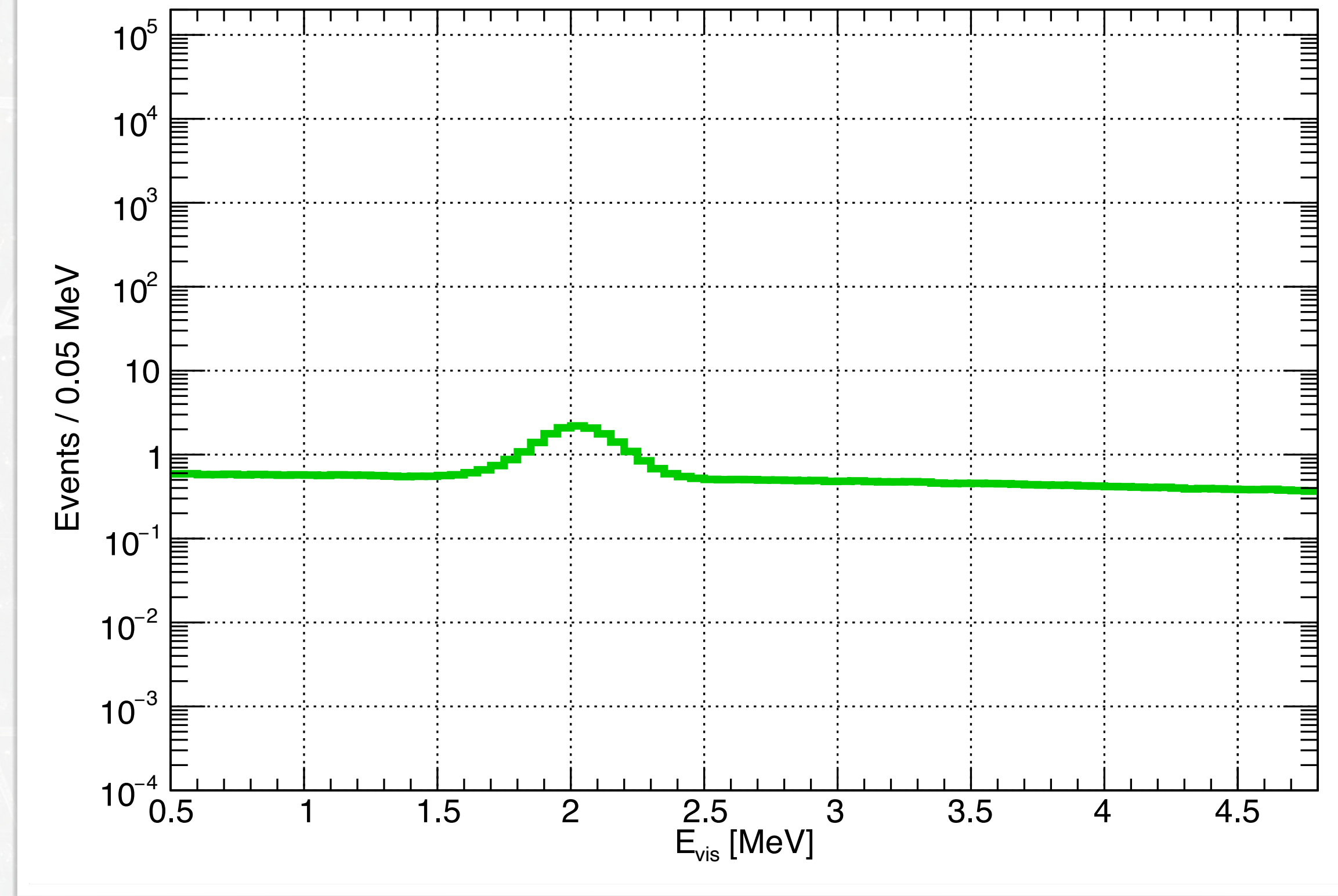
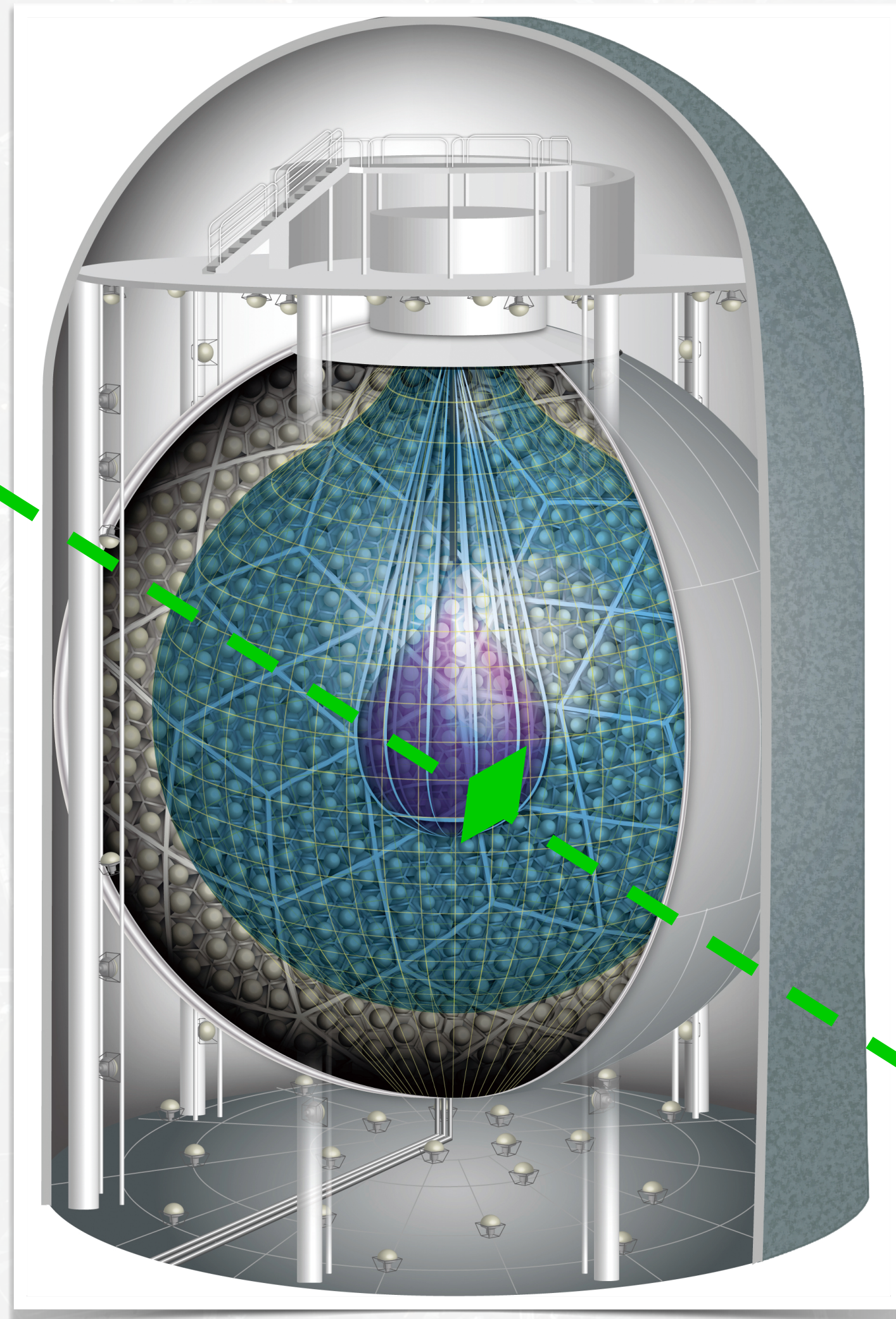
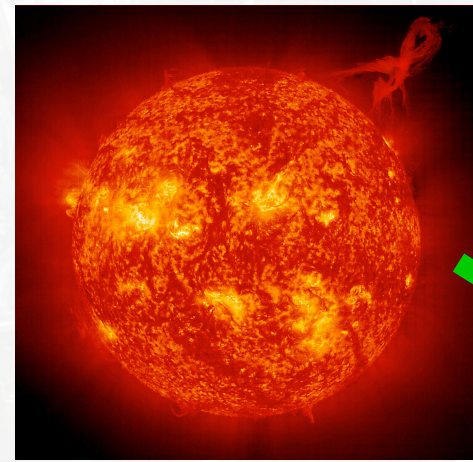
KamLAND-Zen *Timeline*



$0\nu\beta\beta$ Backgrounds



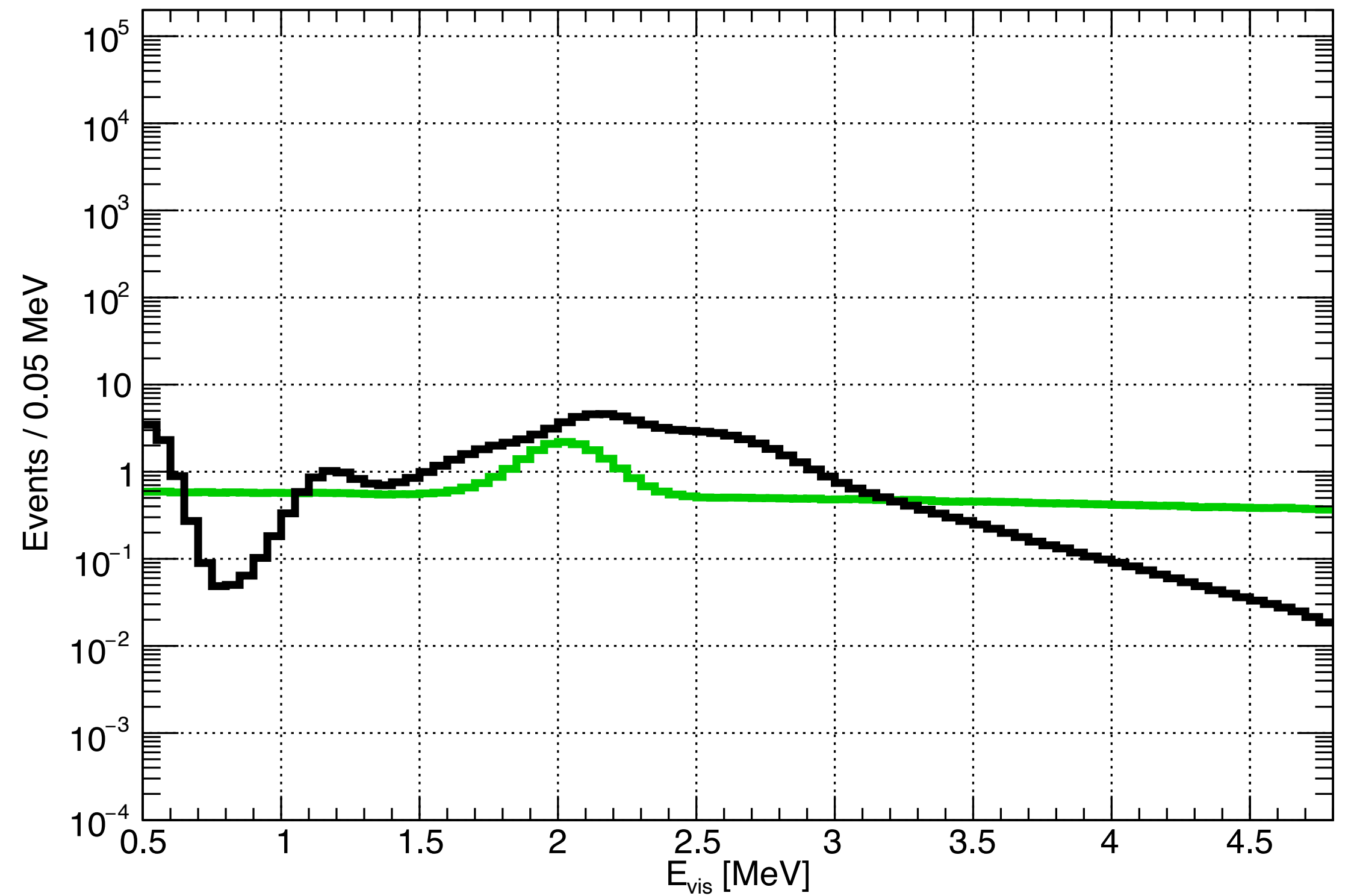
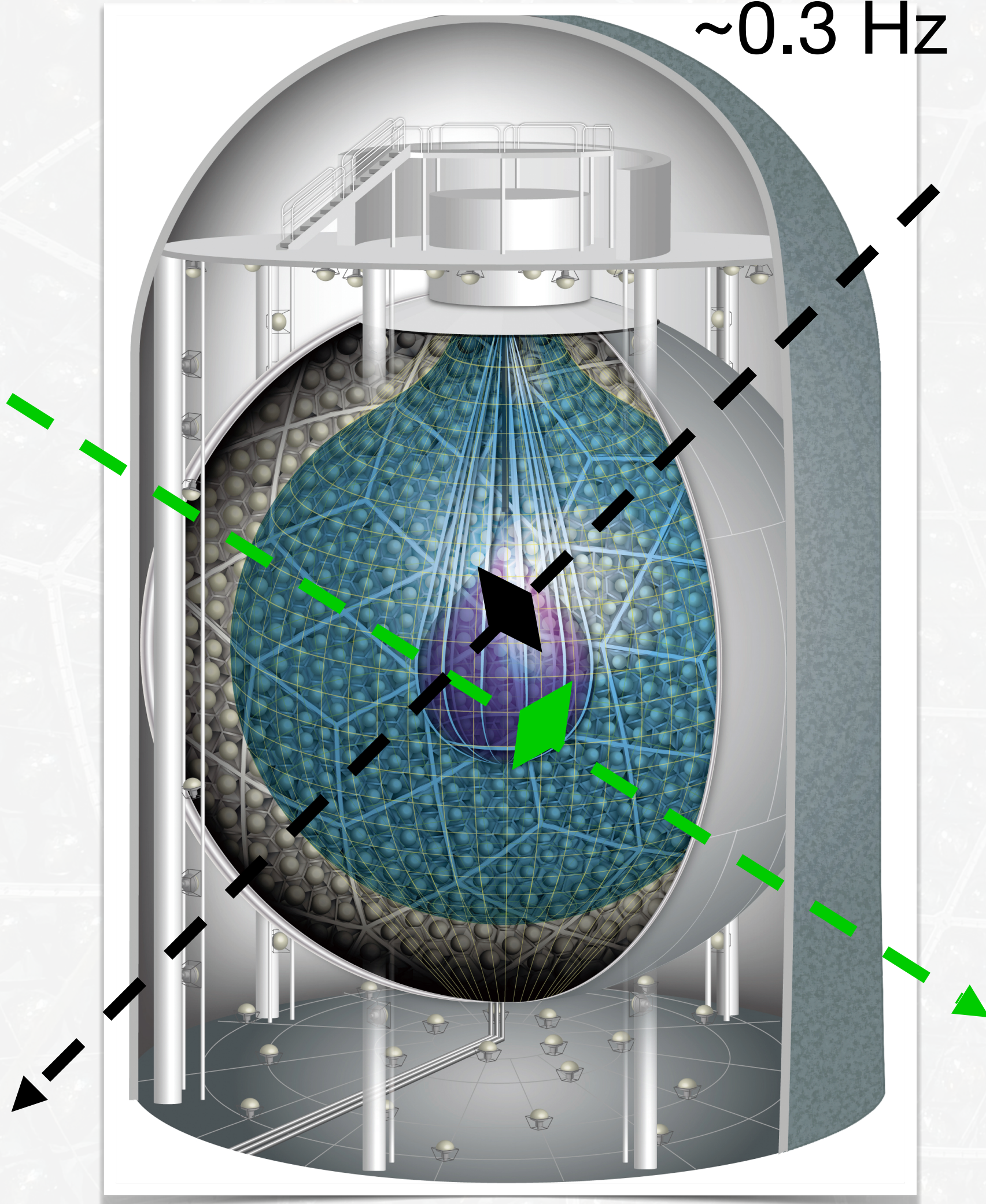
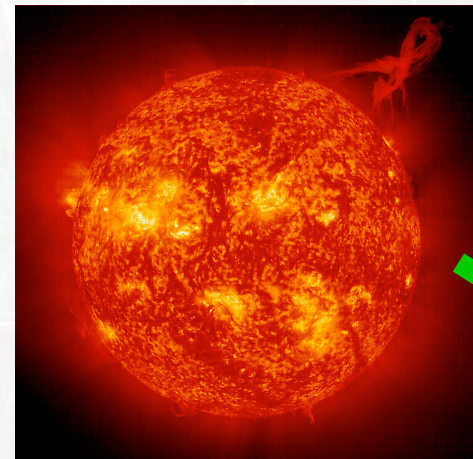
$0\nu\beta\beta$ Backgrounds



- Solar Neutrino Interactions (ES+CC)

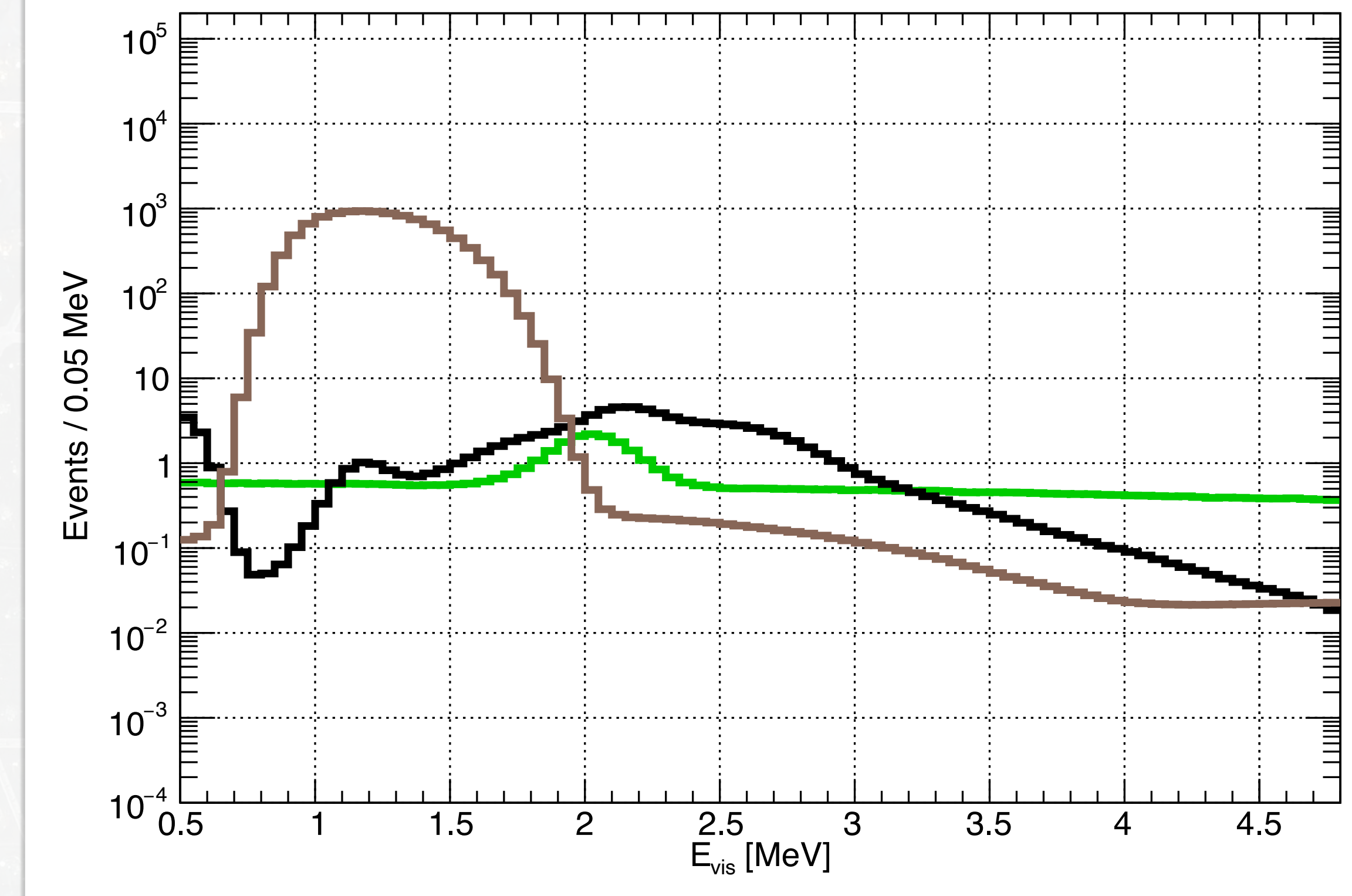
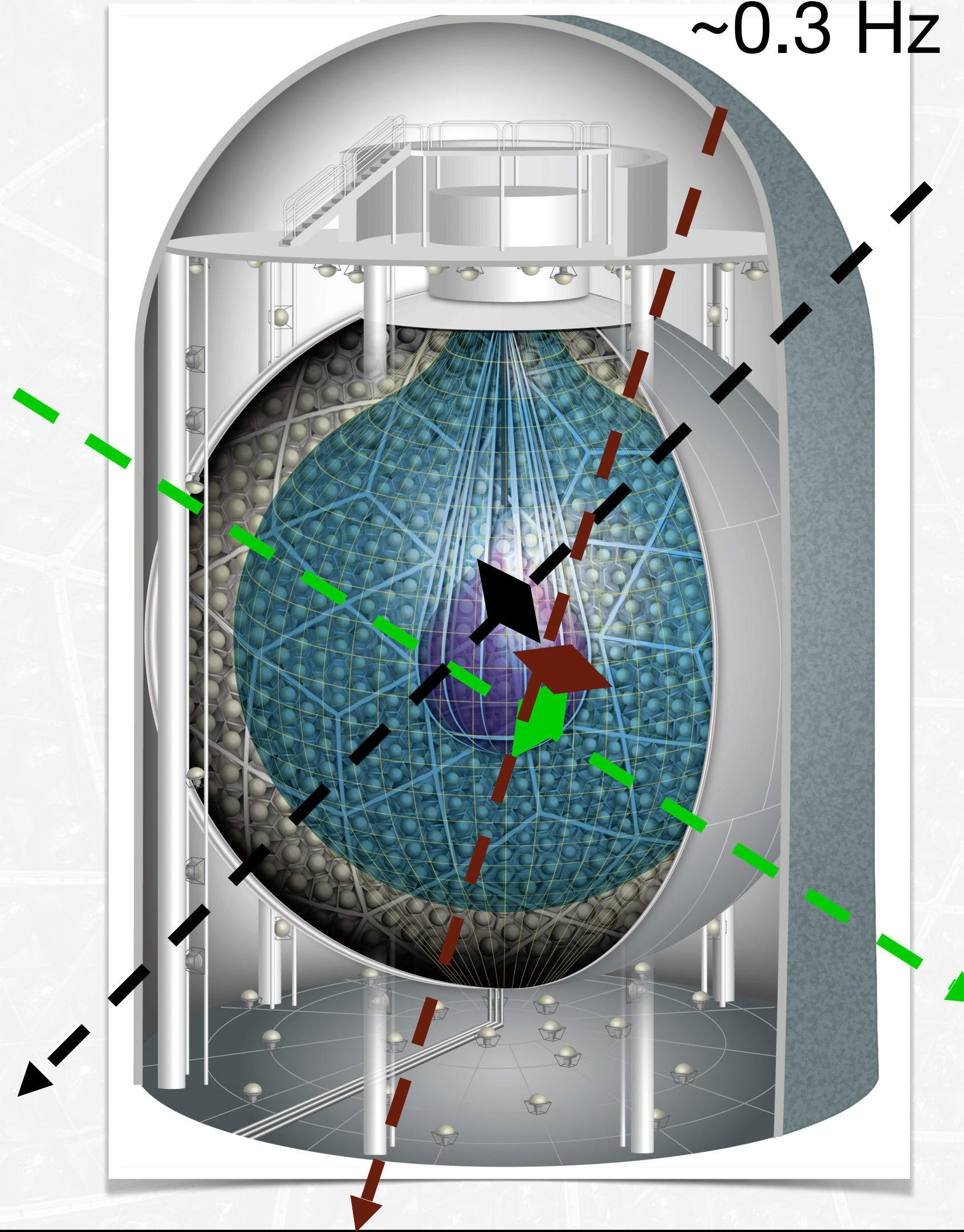
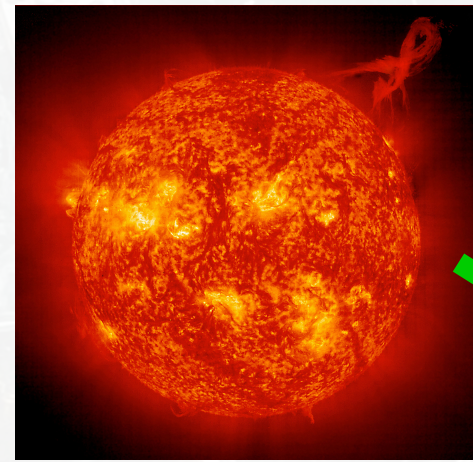
$0\nu\beta\beta$ Backgrounds

μ^\pm
 ~ 0.3 Hz



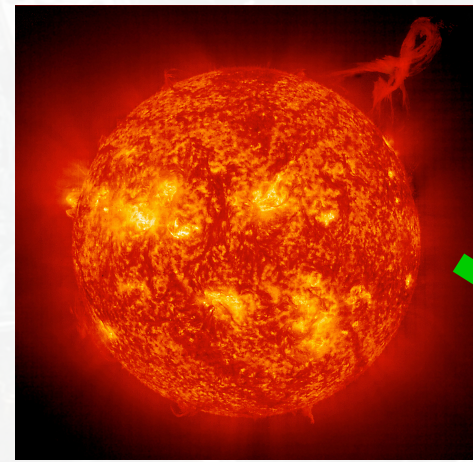
- **Solar Neutrino Interactions (ES+CC)**
- **Cosmogenics Xenon Spallation Products**

$0\nu\beta\beta$ Backgrounds



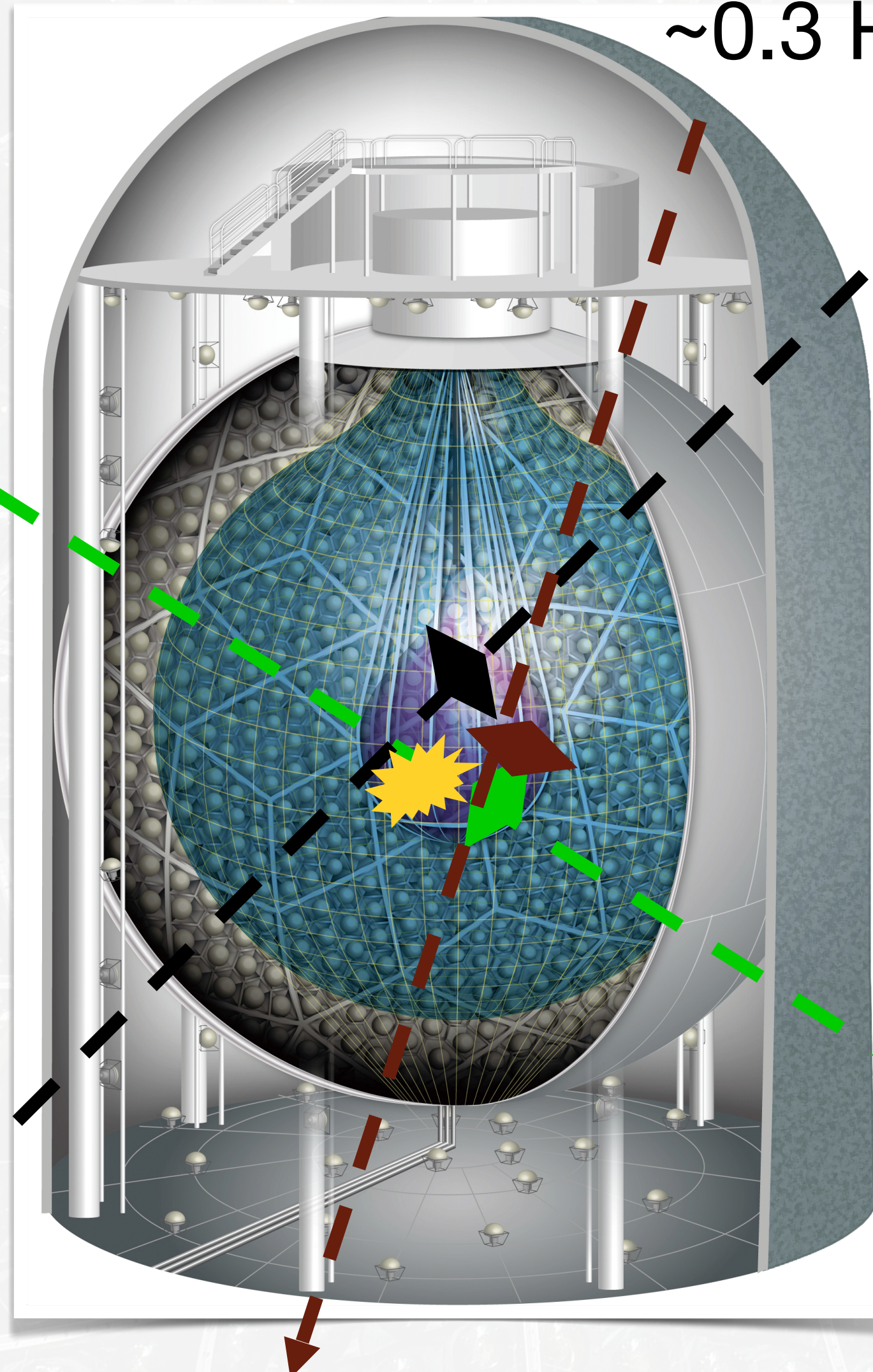
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$0\nu\beta\beta$ Backgrounds

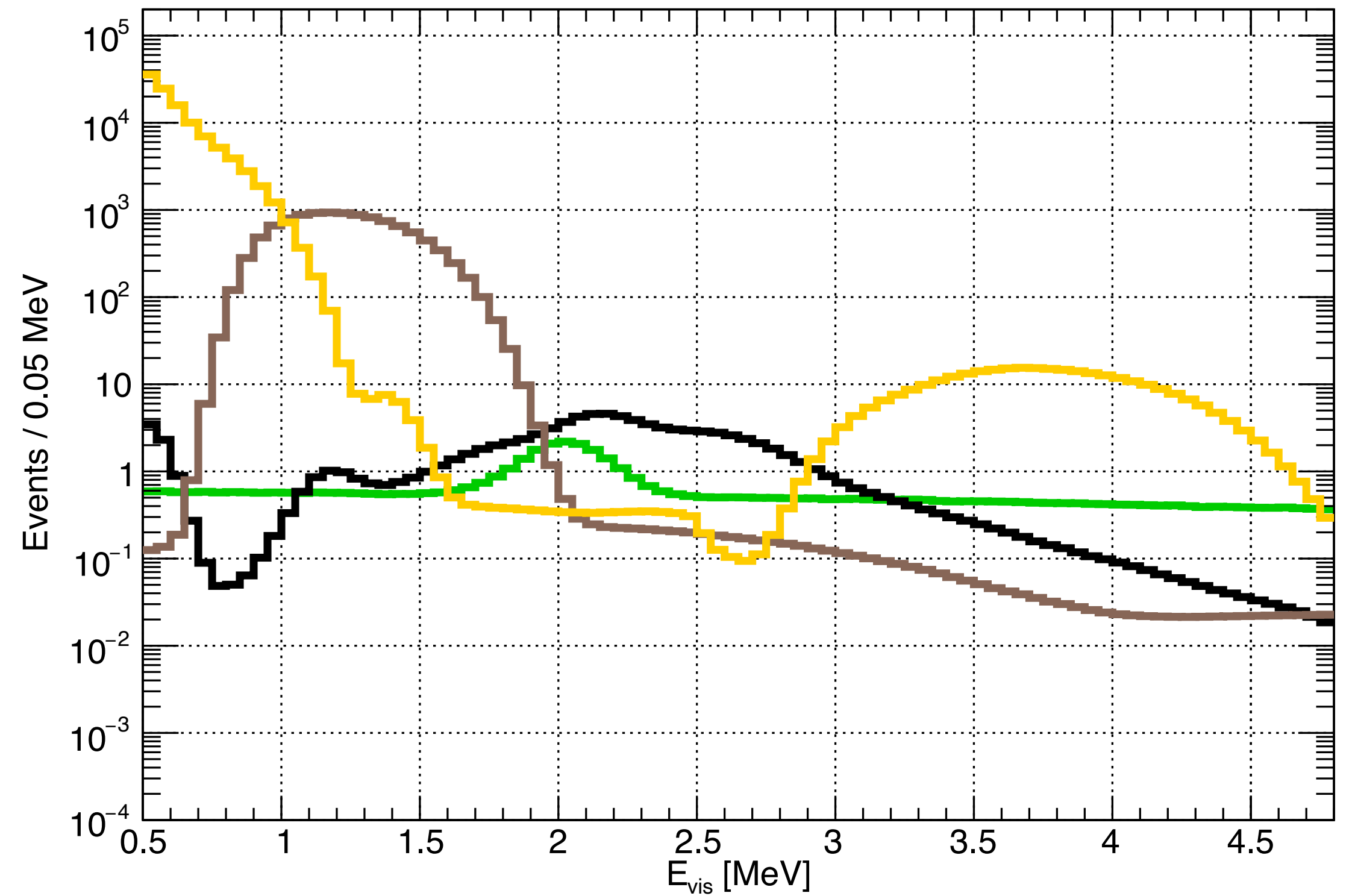


Internal RI

^{238}U , ^{232}Th , ^{222}Rn ,
 ^{40}K , ^{210}Bi , ^{85}Kr , ...

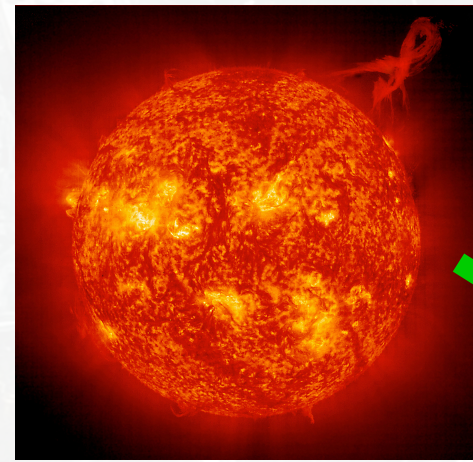


μ^\pm
 $\sim 0.3 \text{ Hz}$



- **Solar Neutrino Interactions (ES+CC)**
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- **Internal XeLS Radioactive Impurities (RI)**

$0\nu\beta\beta$ Backgrounds

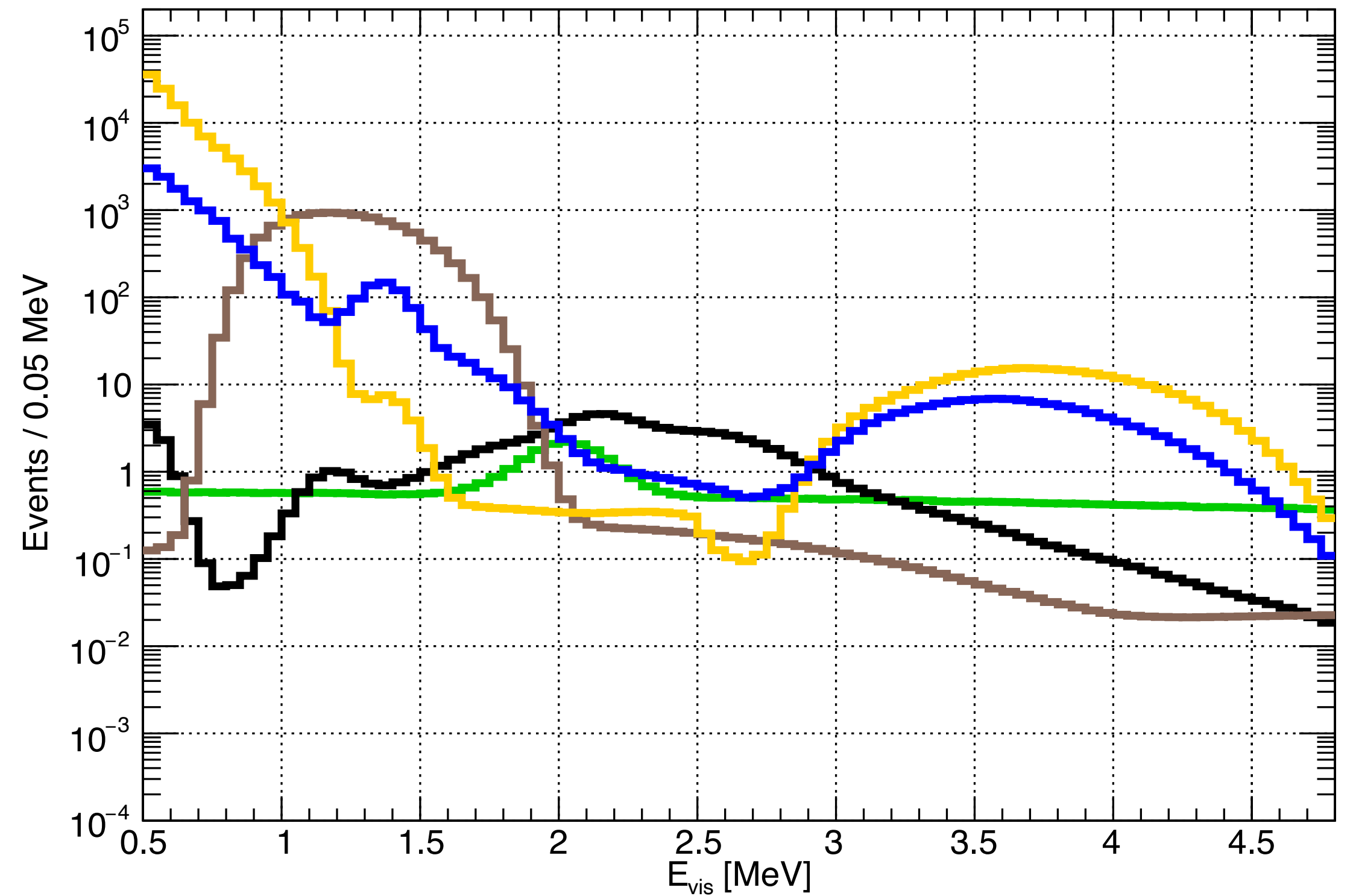
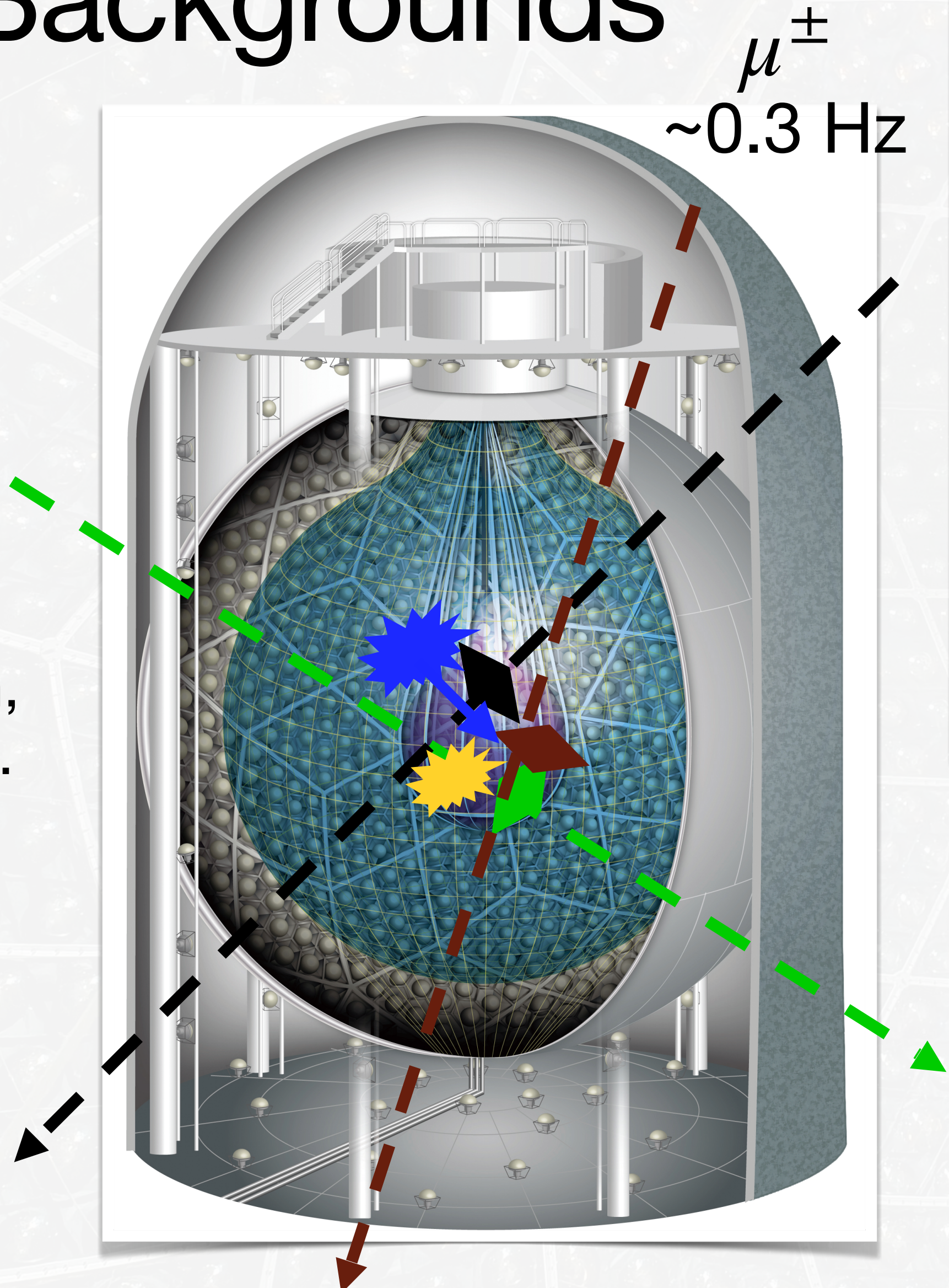


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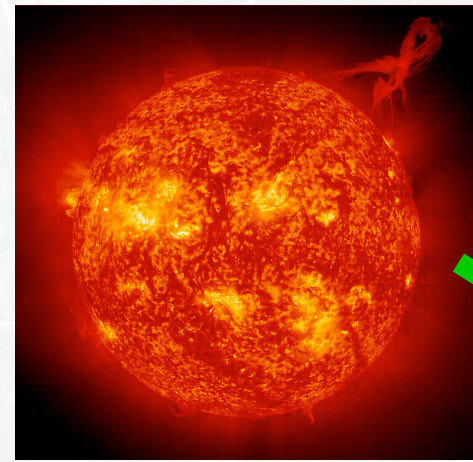
External Bkg

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- **Internal XeLS Radioactive Impurities (RI)**
- **External to XeLS from IB + KamLAND-LS**

$0\nu\beta\beta$ Backgrounds

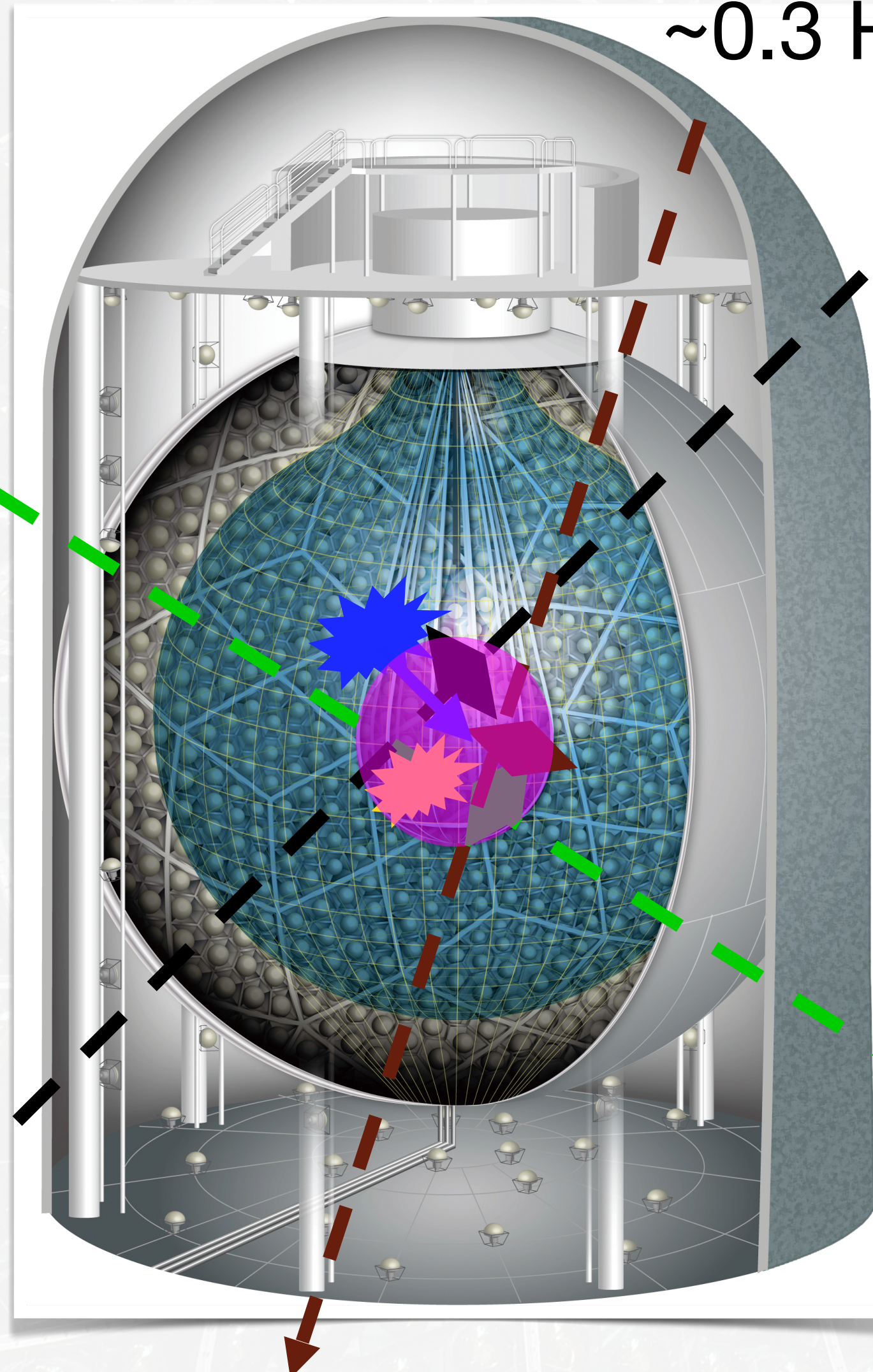


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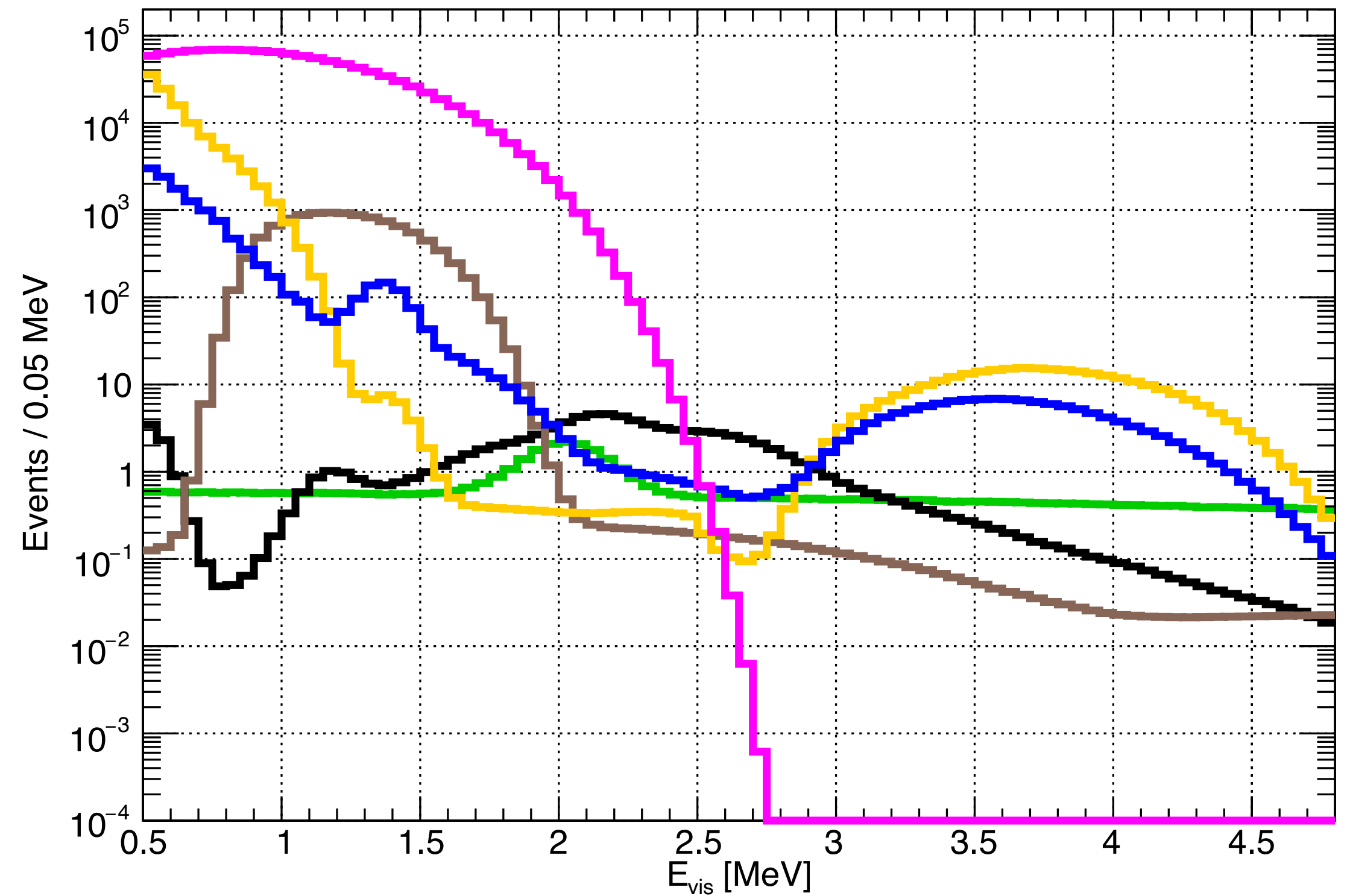
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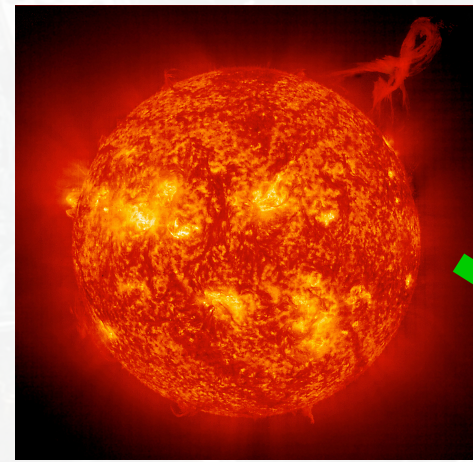


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- $^{136}\text{Xe } 2\nu\beta\beta$ (source bkg)

$0\nu\beta\beta$ Backgrounds

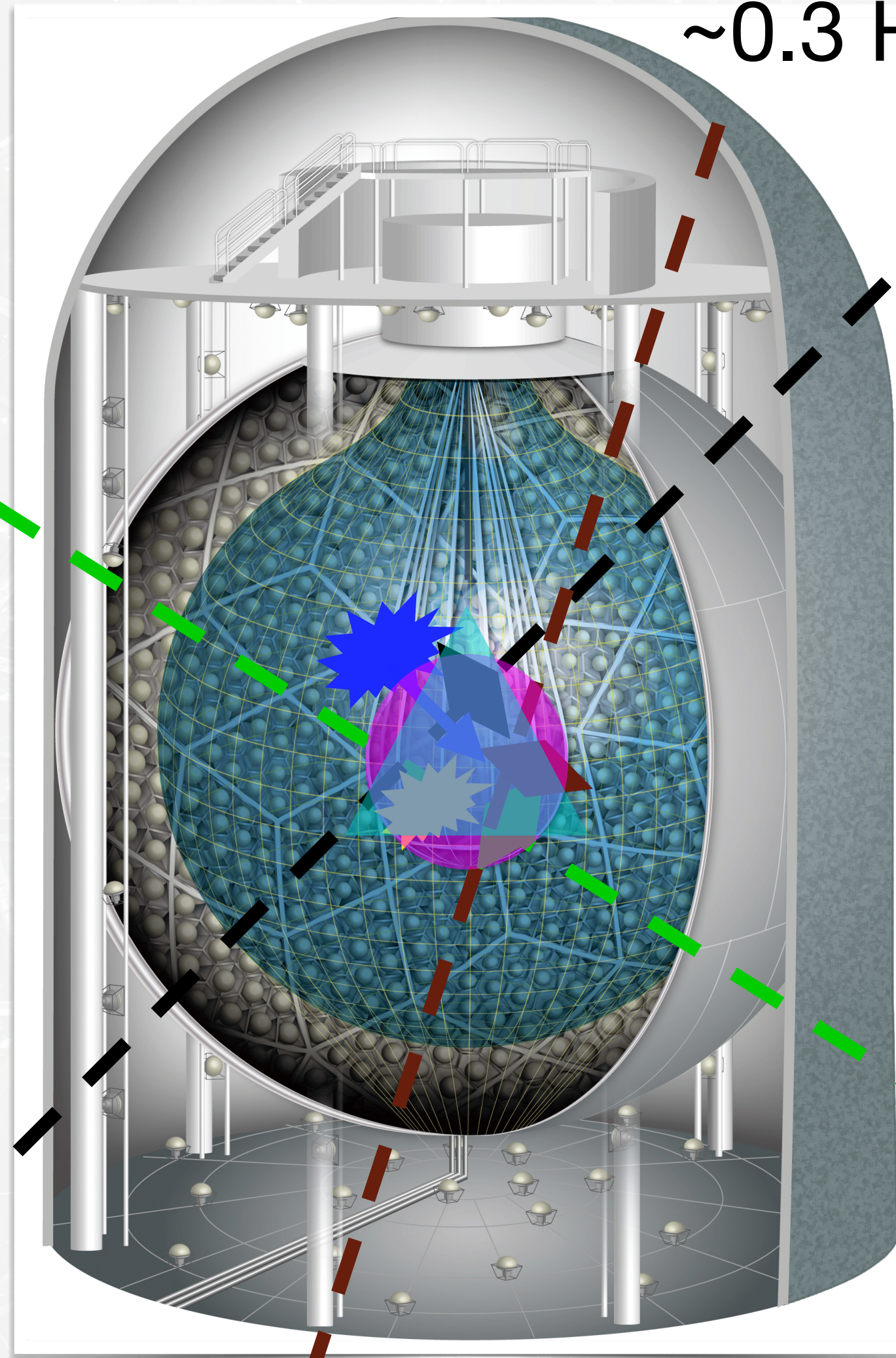


Internal RI

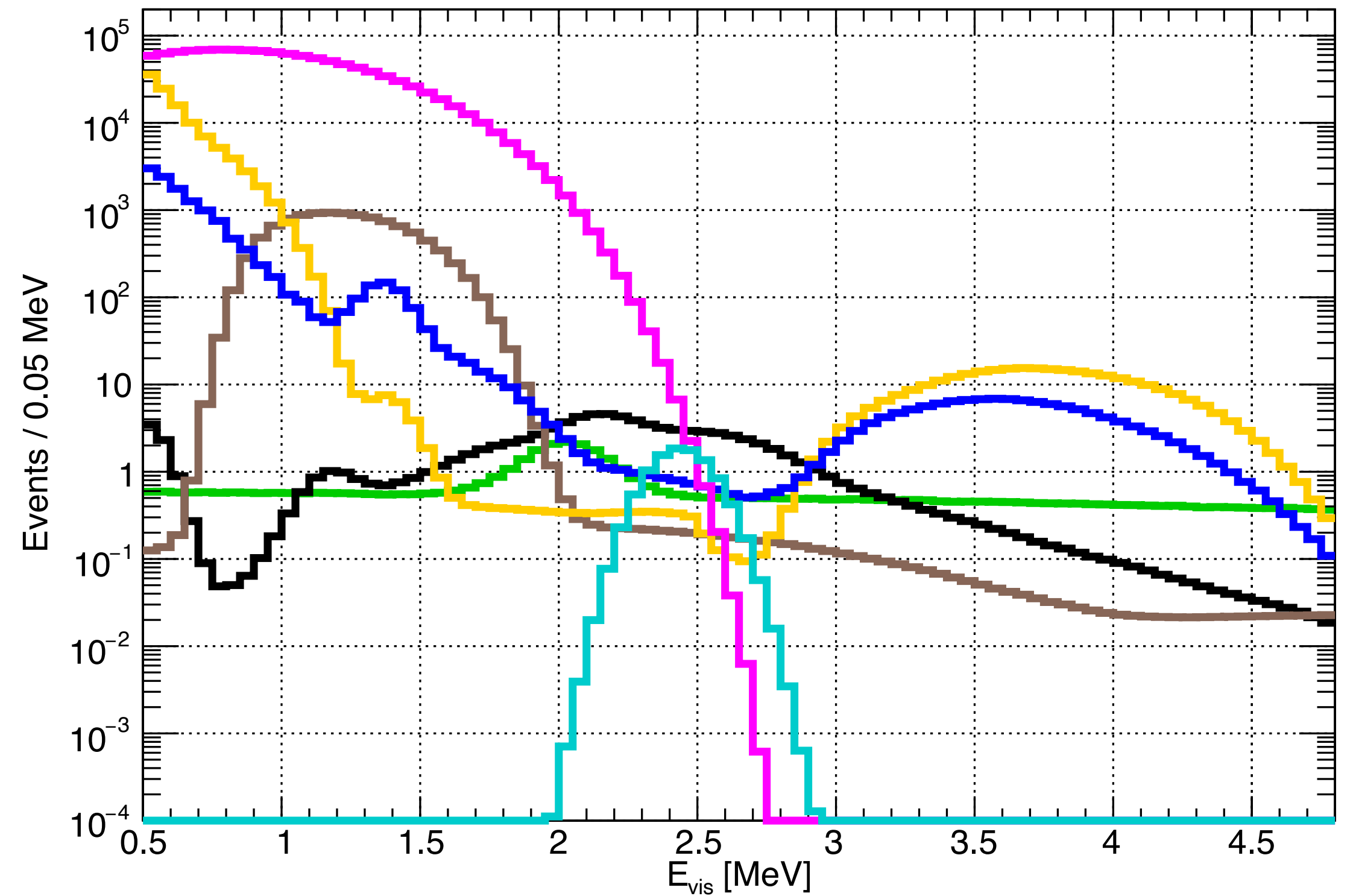
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External Bkg

^{238}U , ^{232}Th , ^{40}K ,
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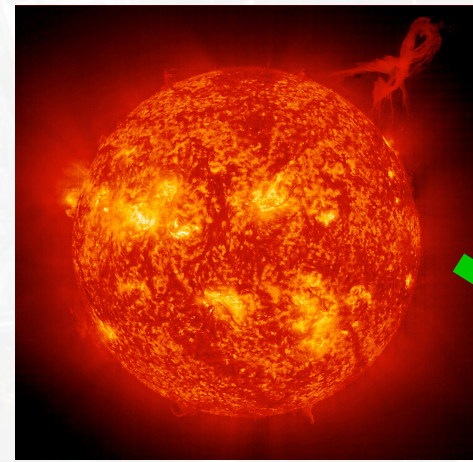


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- $^{136}\text{Xe } 2\nu\beta\beta$ (source bkg)
- $^{136}\text{Xe } 0\nu\beta\beta$

$0\nu\beta\beta$ Backgrounds

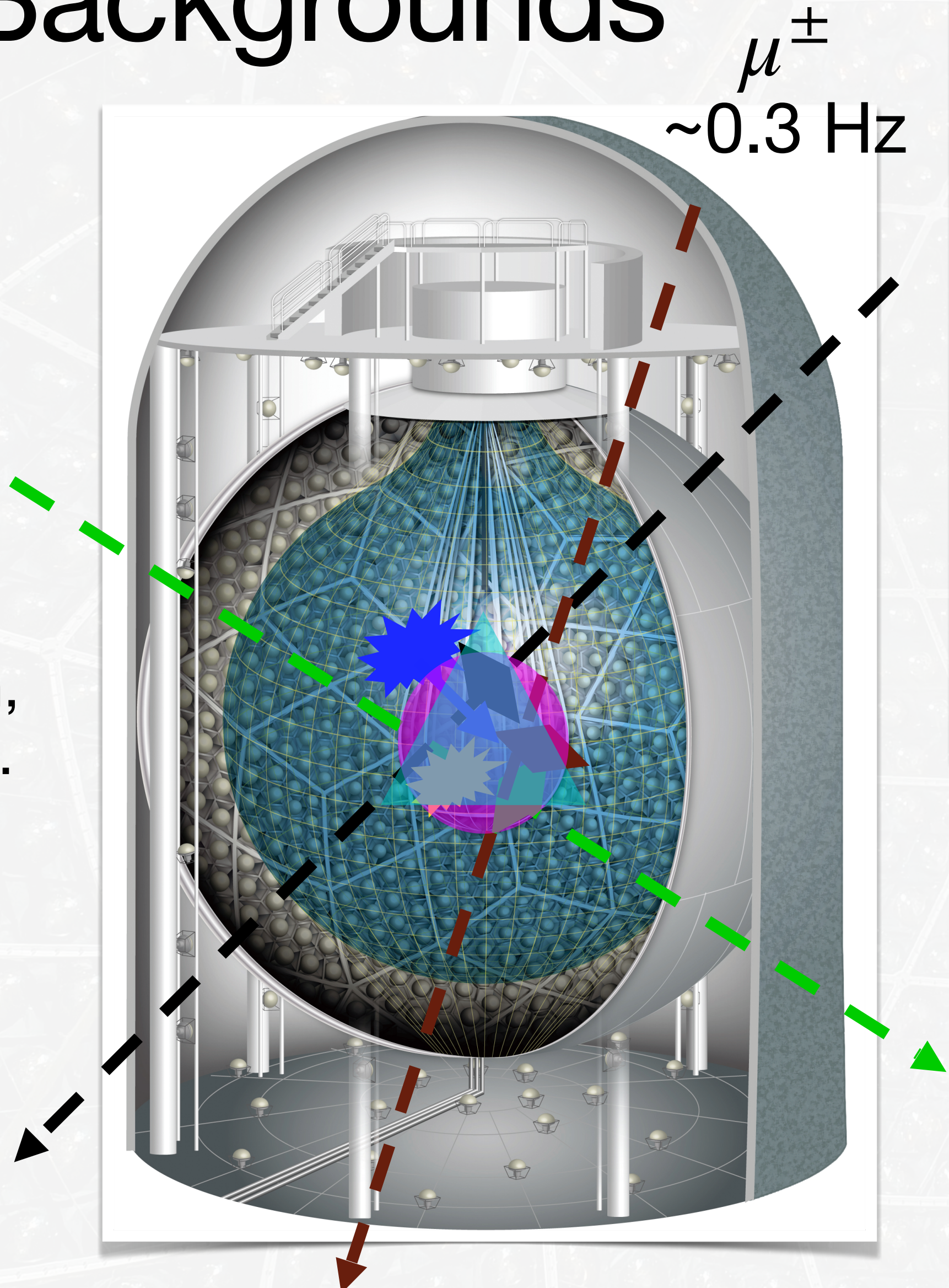


Internal RI

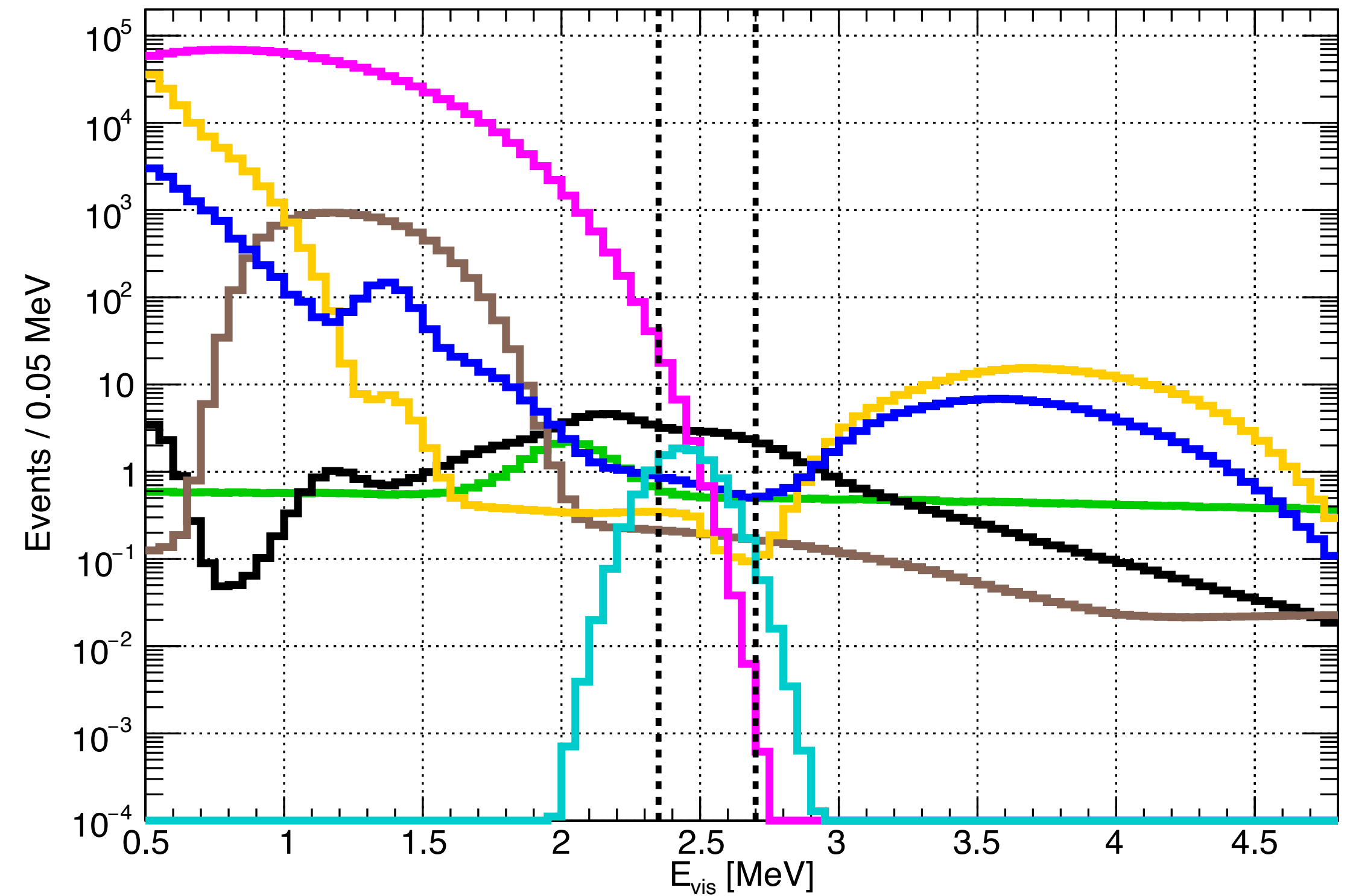
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External Bkg

^{238}U , ^{232}Th , ^{40}K ,
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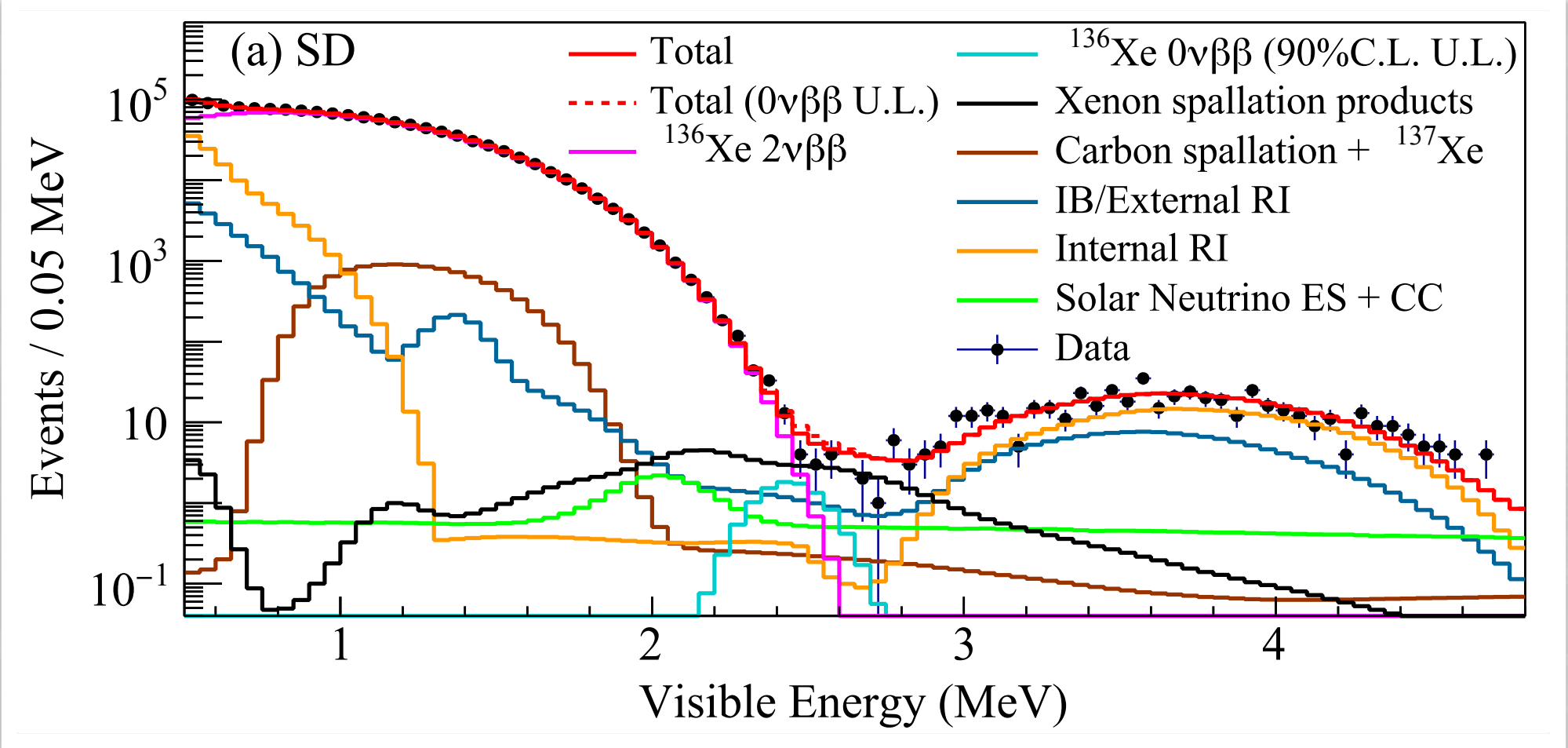
Region-of-Interest (ROI) = 2.35..2.70 MeV



- Solar Neutrino Interactions (ES+CC)
- Cosmogenics Xenon Spallation Products
- Cosmogenics Carbon spallation Products
- Internal XeLS Radioactive Impurities (RI)
- External to XeLS from IB + KamLAND-LS
- ^{136}Xe $2\nu\beta\beta$ (source bkg)
- ^{136}Xe $0\nu\beta\beta$

Spectral Analysis

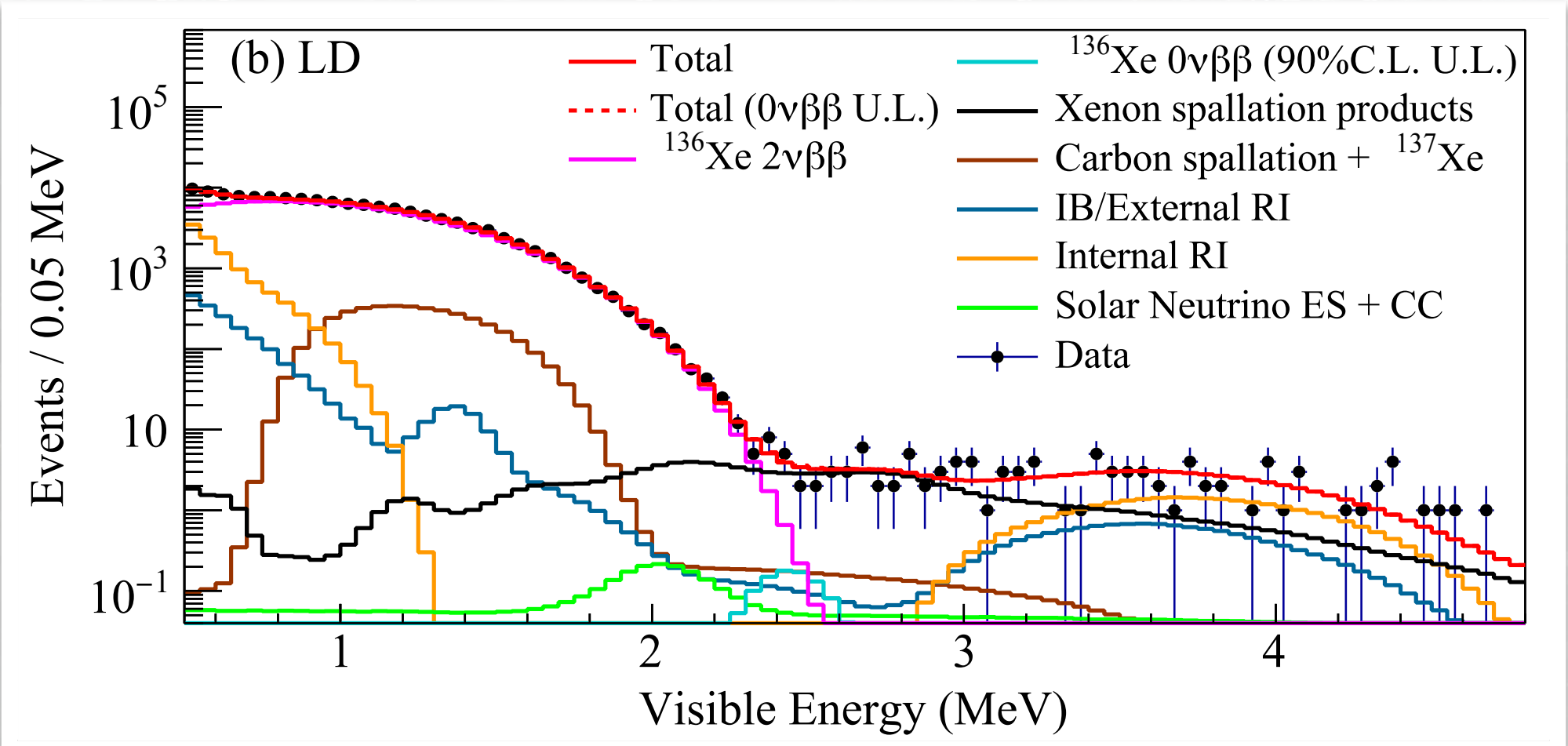
Singles Data (SD) $E \sim 90\% \sim 1131$ days



SD = Untagged/ Singles Data $\rightarrow 90\%$ Exposure
 LD = Long-Lived TaggedData with isotope $\tau \geq 100$ sec

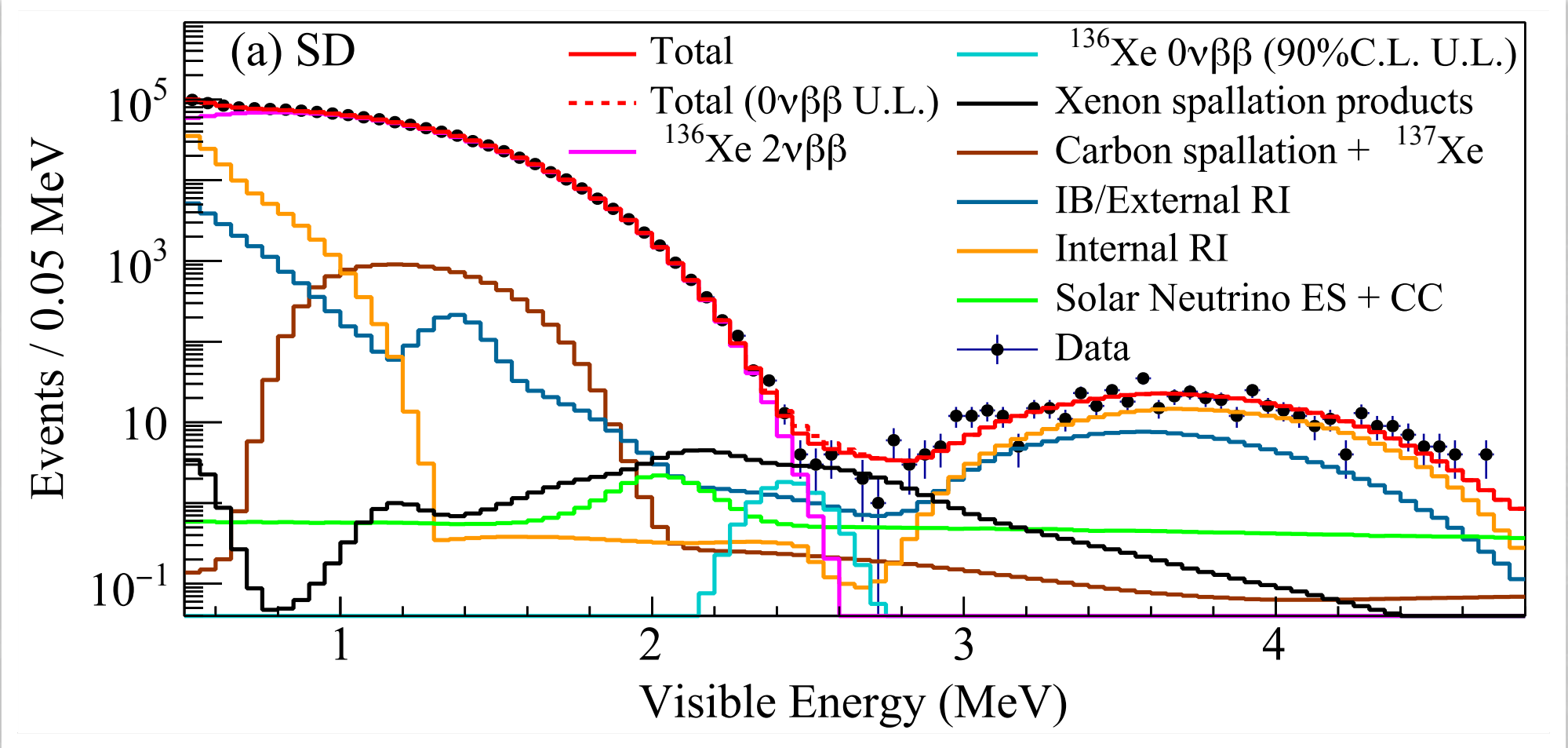
Analysis Range
 $[0.5, 4.8]$ MeV for $R < 250$ cm
 Exposure = $2.1 \cdot \text{ton} \cdot \text{year}$ of ^{136}Xe
 Plots show $R < 157$ cm

Long-Lived Data (LD) $E \sim 10\% \sim 111$ days

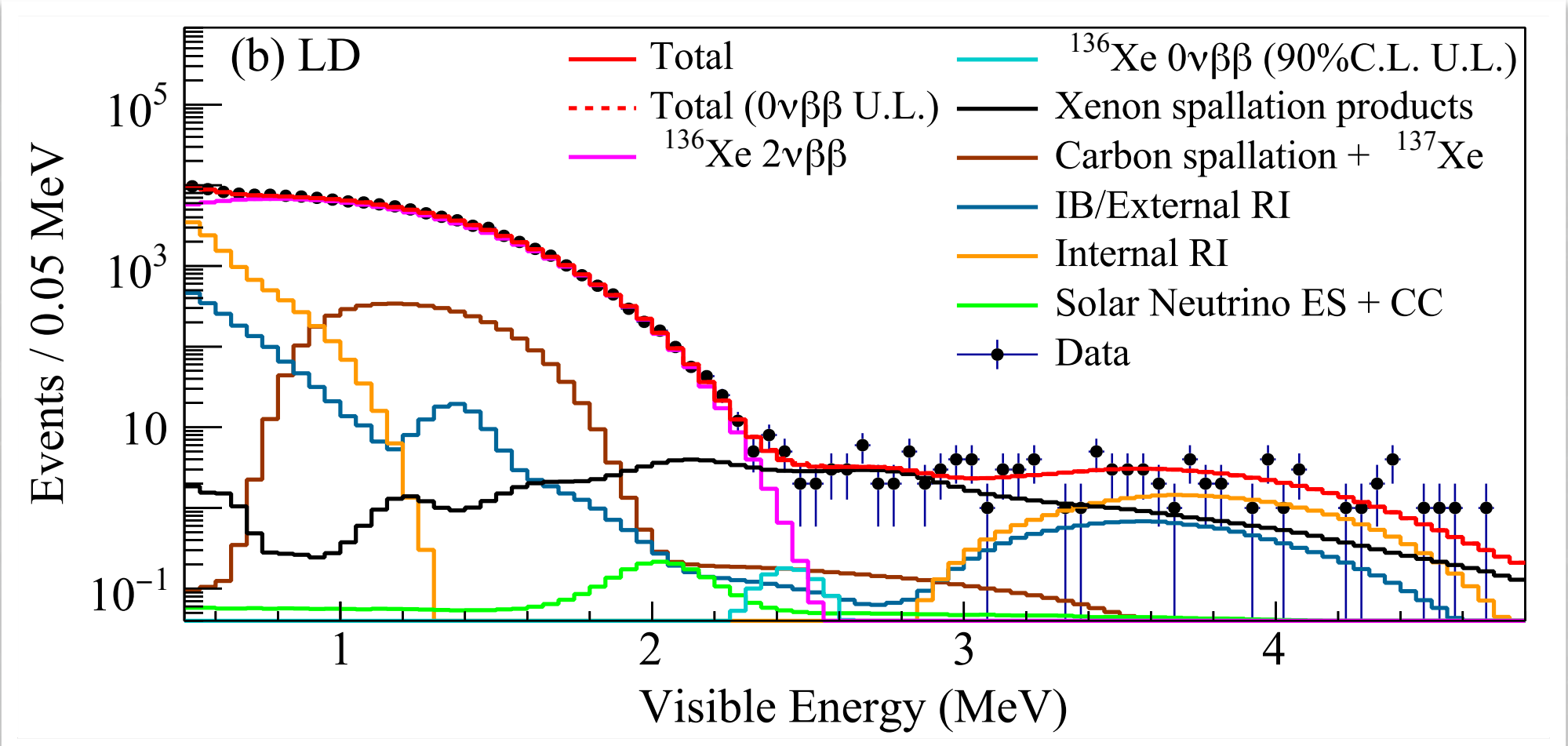


Spectral Analysis

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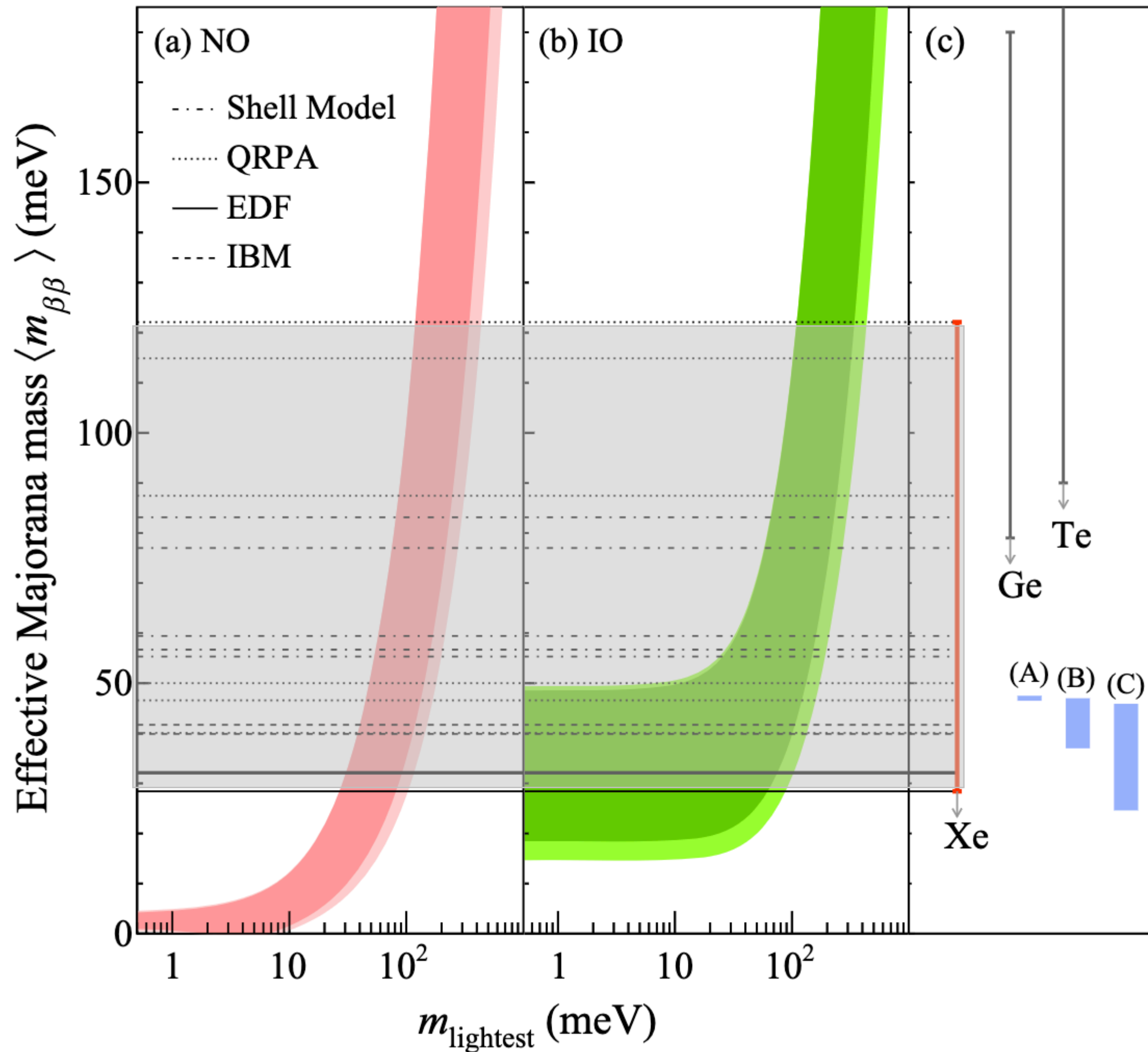
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 Plots show $R < 157$ cm



$T_{1/2}^{0\nu\beta\beta} > 3.8 \times 10^{26}$ years
 (Combined KLZ-400 + 800 based on **Wilks**)
 We also performed **Feldman-Cousins** and
Bayesian Calculations \rightarrow consistent

Results for Effective Majorana Mass



Model	Ref.	$M^{0\nu}$	$\langle m_{\beta\beta} \rangle$ [meV]
QRPA	8	1.11, 1.18	122, 115
EDF	11	4.77	28.4

Shell model [1] J. Menéndez, *J. of Phys. G* **45**, 014003 (2018). [2] M. Horoi and A. Neacsu, *Phys. Rev. C* **93**, 024308 (2016). [3] L. Coraggio, A. Gargano, N. Itaco, R. Mancino, and F. Nowacki, *Phys. Rev. C* **101**, 044315 (2020). [4] L. Coraggio *et al.*, *Phys. Rev. C* **105**, 034312 (2022).

QRPA [5] M. T. Mustonen and J. Engel, *Phys. Rev. C* **87**, 064302 (2013). [6] J. Hyvärinen and J. Suhonen, *Phys. Rev. C* **91**, 024613 (2015). [7] F. Šimković, A. Smetana, and P. Vogel, *Phys. Rev. C* **98**, 054325 (2018). [8] D.-L. Fang, A. Faessler, and F. Šimković, *Phys. Rev. C* **97**, 045503 (2018). [9] J. Terasaki, *Phys. Rev. C* **102**, 044303 (2020).

EDF [10] T. R. Rodríguez and G. Martínez-Pinedo, *Phys. Rev. Lett.* **105**, 252503 (2010). [11] N. L. Vaquero, T. R. Rodríguez, and J. L. Egido, *Phys. Rev. Lett.* **111**, 142501 (2013). [12] L. S. Song, J. M. Yao, P. Ring, and J. Meng, *Phys. Rev. C* **95**, 024305 (2017).

IBM [13] J. Baren, J. Kotila, and F. Iachello, *Phys. Rev. C* **91**, 034304 (2015). [14] F. F. Deppisch, L. Graf, F. Iachello, and J. Kotila, *Phys. Rev. D* **102**, 095016 (2020).

Theoretical model (A) K. Harigaya, M. Ibe, and T. T. Yanagida, *Phys. Rev. D* **86**, 013002 (2012). (B) T. Asaka, Y. Heo, and T. Yoshida, *Phys. Lett. B* **811**, 135956 (2020). (C) K. Asai, *Eur. Phys. J. C* **80**, 76 (2020).

$$\left(T_{1/2}^{0\nu 2\beta} \right)^{-1} = G^{0\nu} \left| M^{0\nu} \right|^2 m_{\beta\beta}^2$$

$$\langle m_{\beta\beta} \rangle < 28 \dots 122 \text{ meV}$$

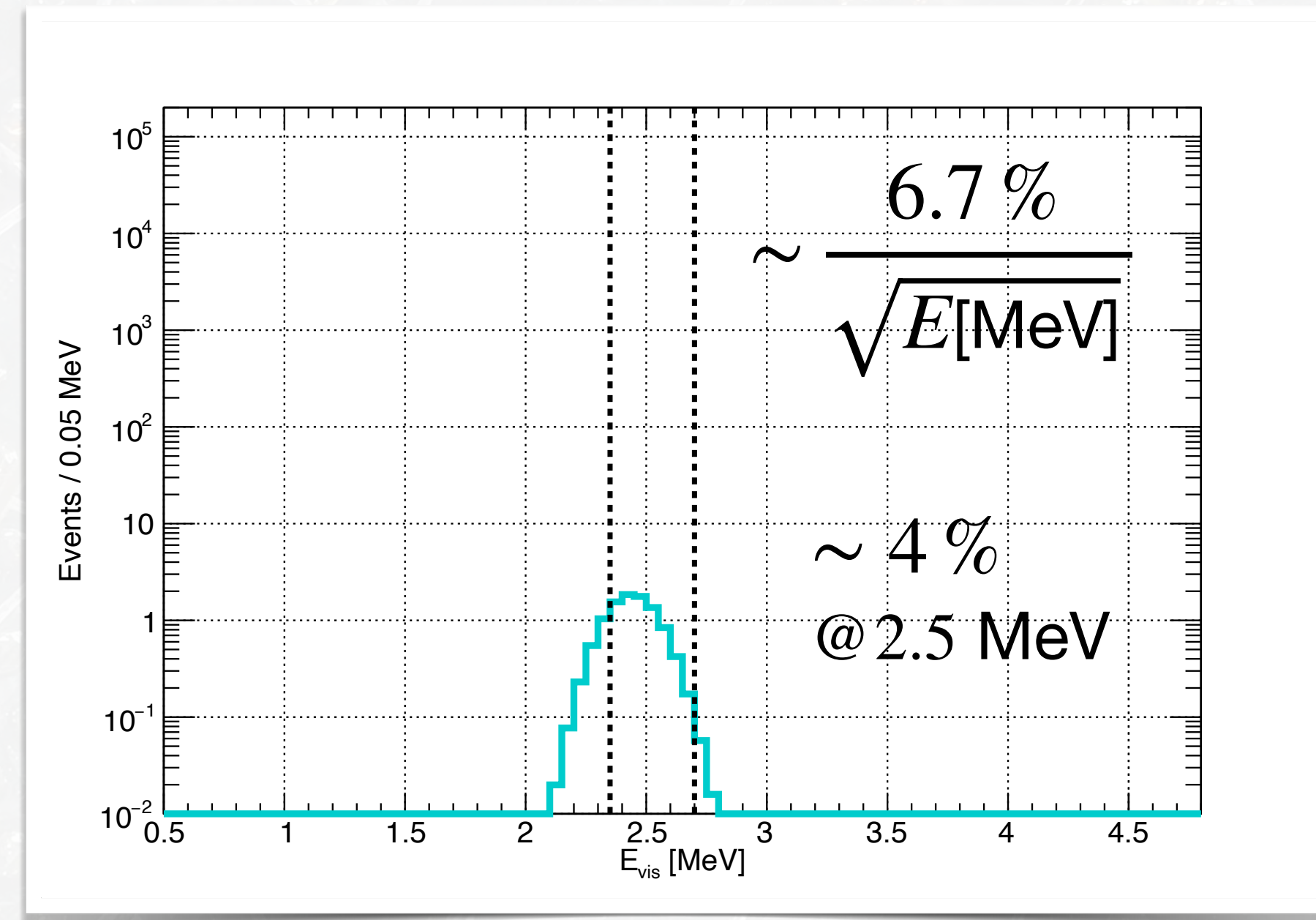
From KamLAND-Zen to KamLAND2-Zen

- **KamLAND-Zen 800: Feb. 5, 2019 – Jan. 12, 2024**
- **Decommissioning started in 2024 while KL2Z construction in 2025**

**Poster 2/260
Nanami Kawada-san**

Towards KL2-Zen → Top Backgrounds in ROI

ROI 2.35 .. 2.70 MeV in $R < 157$ cm

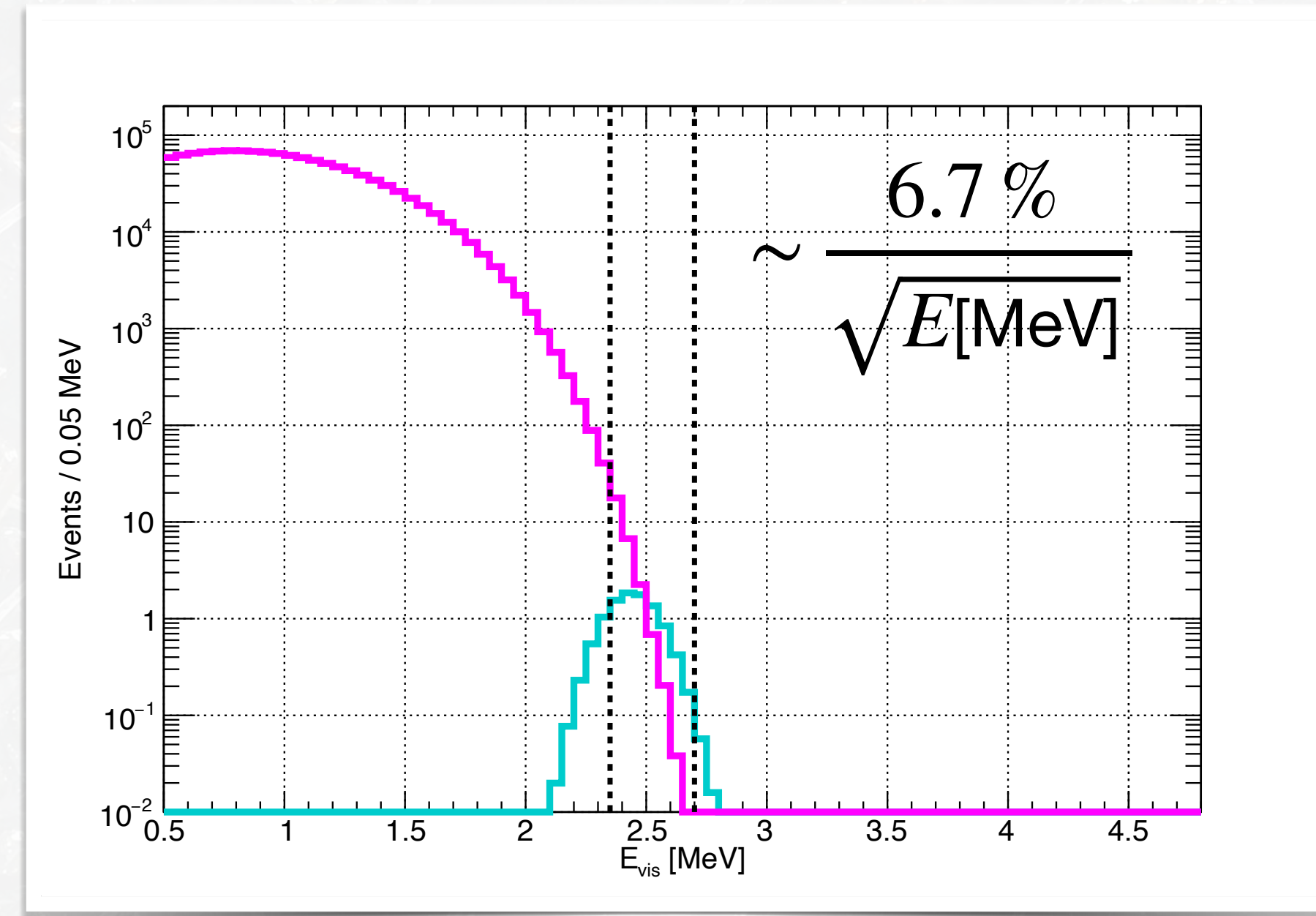
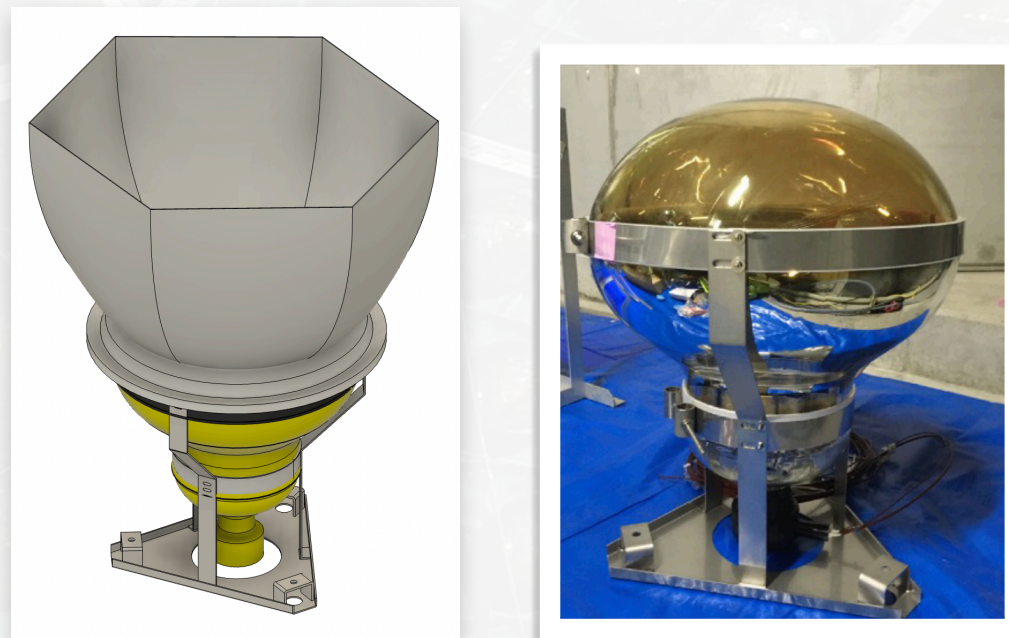


Towards KL2-Zen → Top Backgrounds in ROI

ROI 2.35 .. 2.70 MeV in R < 157 cm

$2\nu\beta\beta \rightarrow 47\%$

Energy resolution tail
→ increase light yield
→ increase collection

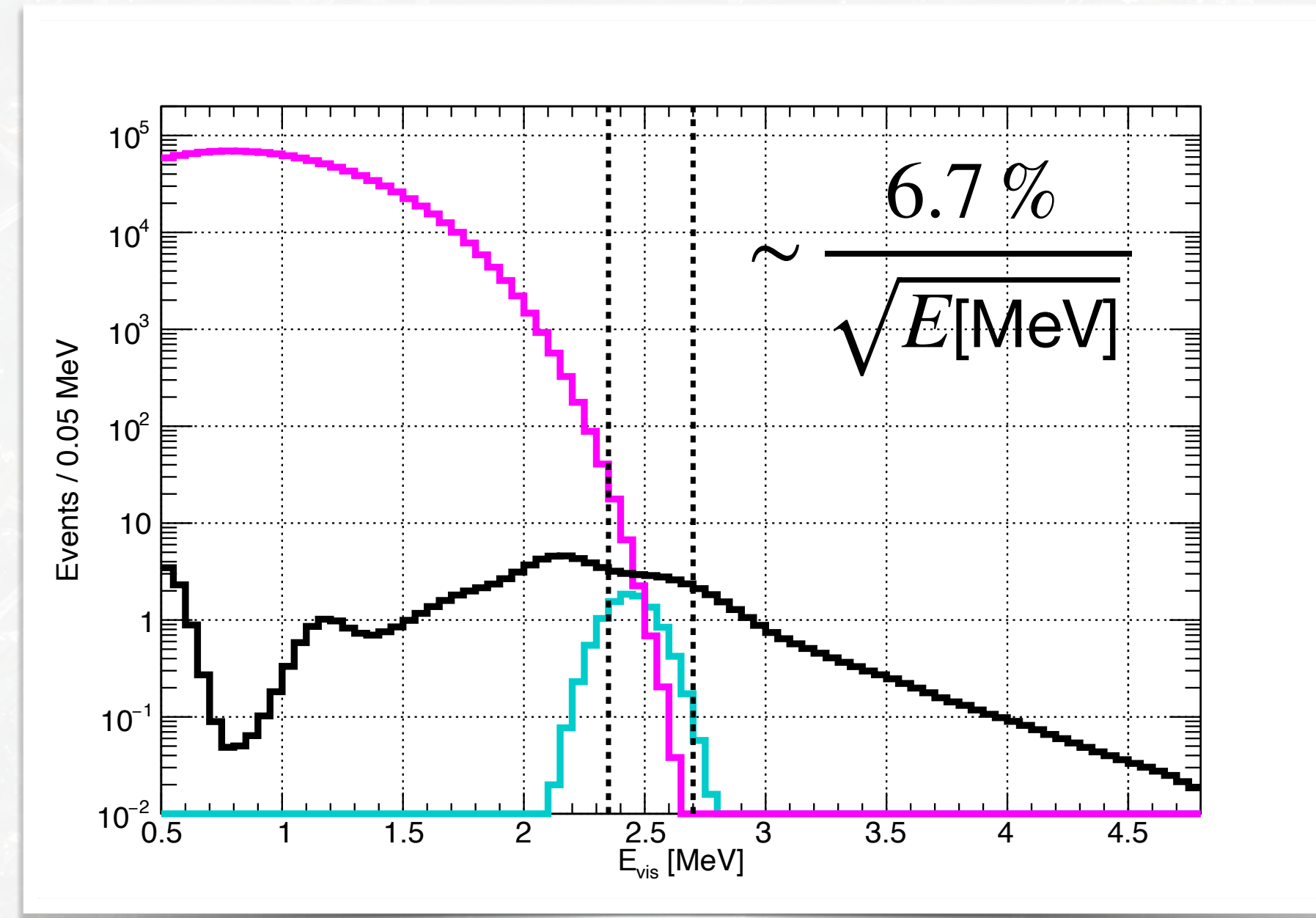
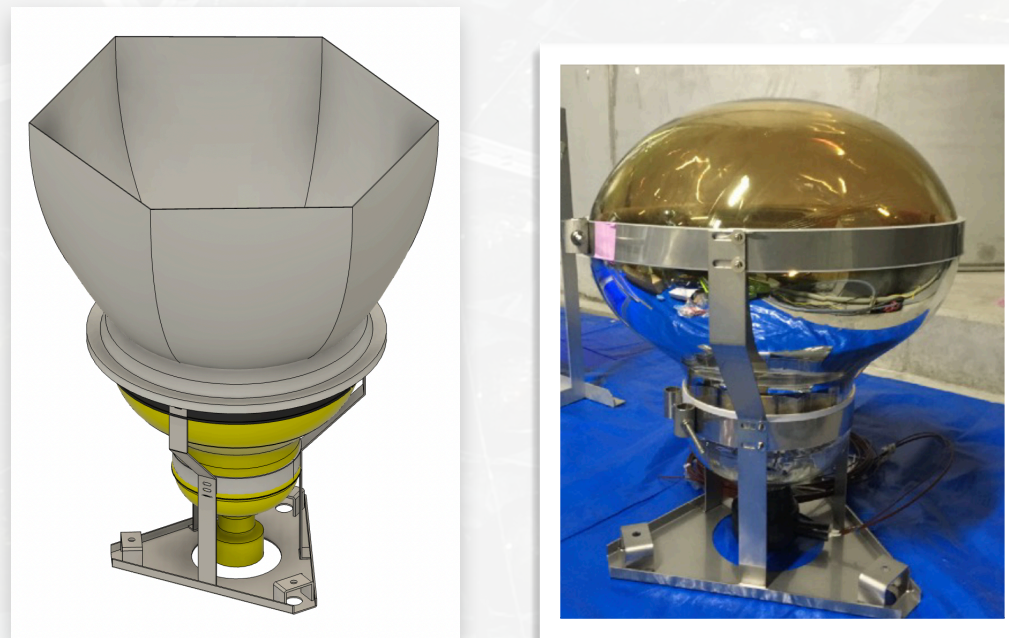


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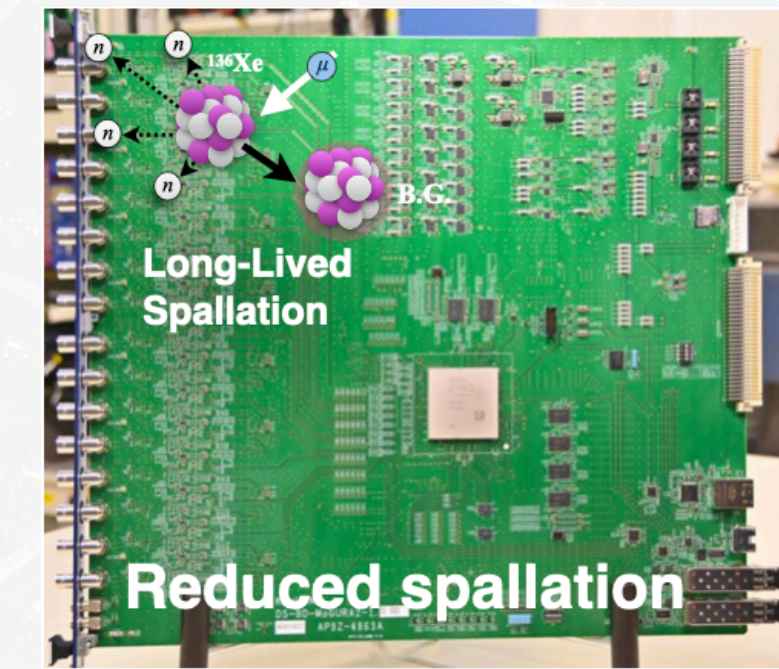
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Long-Lived → 33%

→ New Electronics
→ Spallation Tagging
→ Deadtime free

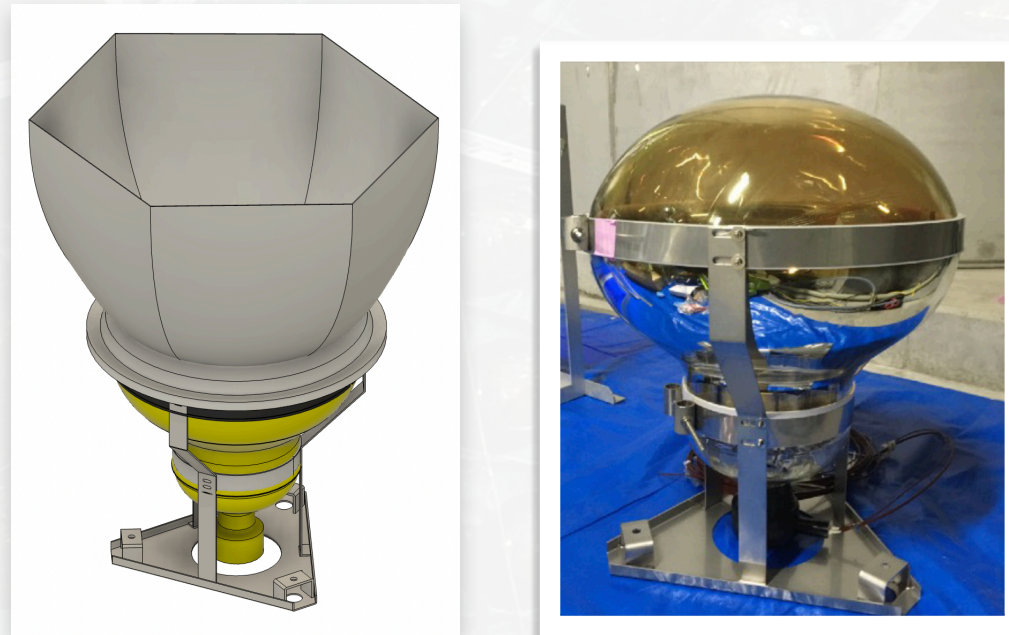


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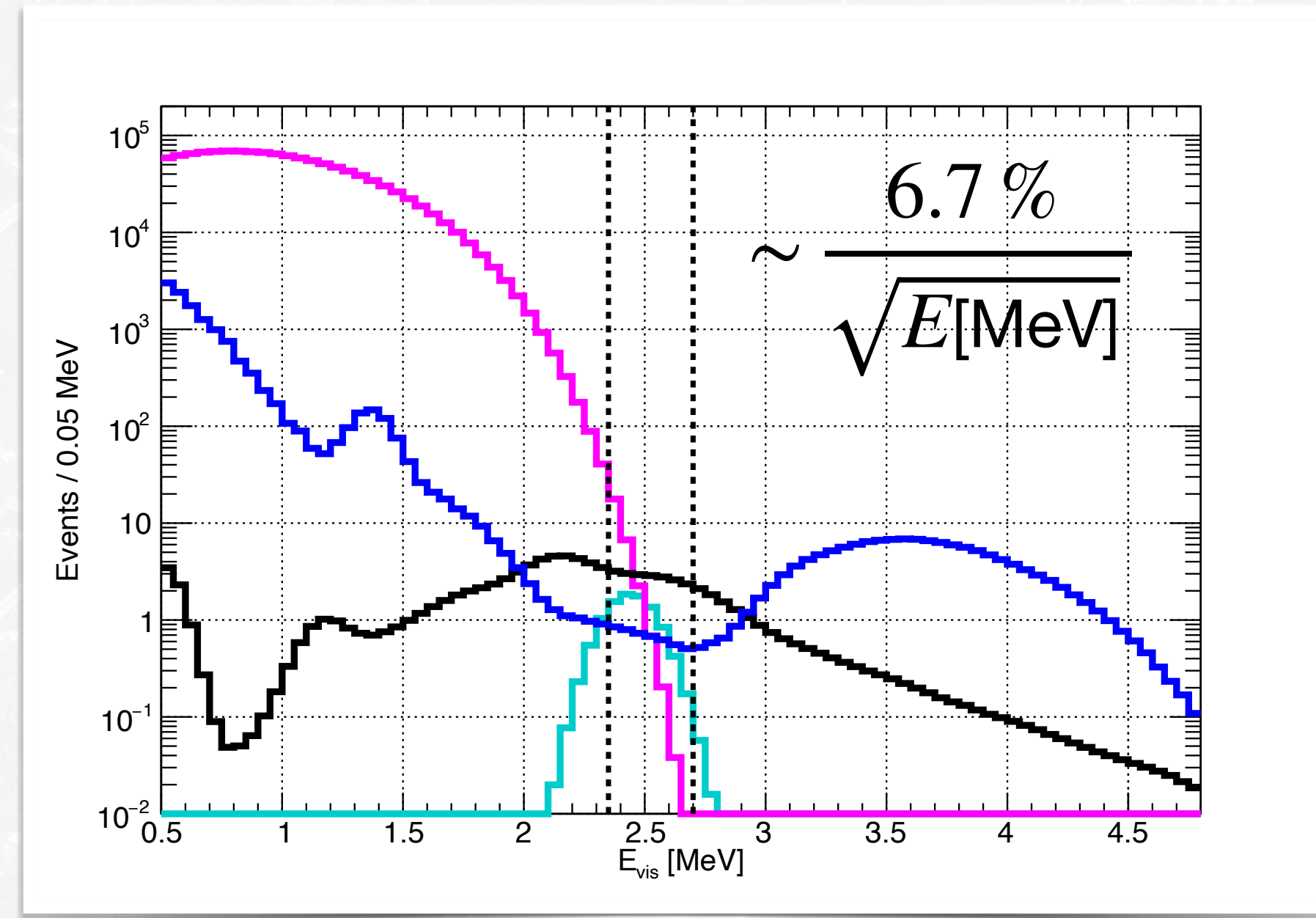
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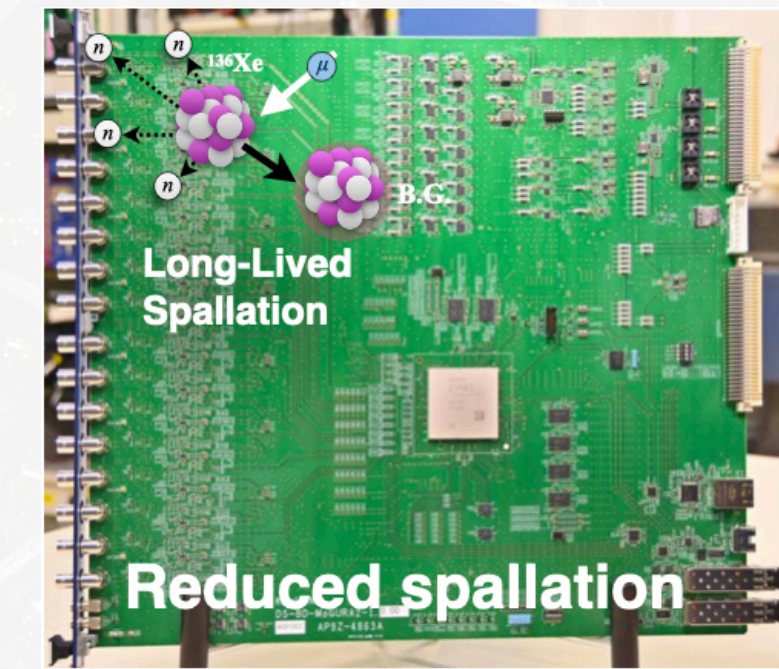
RI in IB → 11 %

→ Scintillating Balloon
→ Reduce Background



Long-Lived → 33 %

→ New Electronics
→ Spallation Tagging
→ Deadtime free

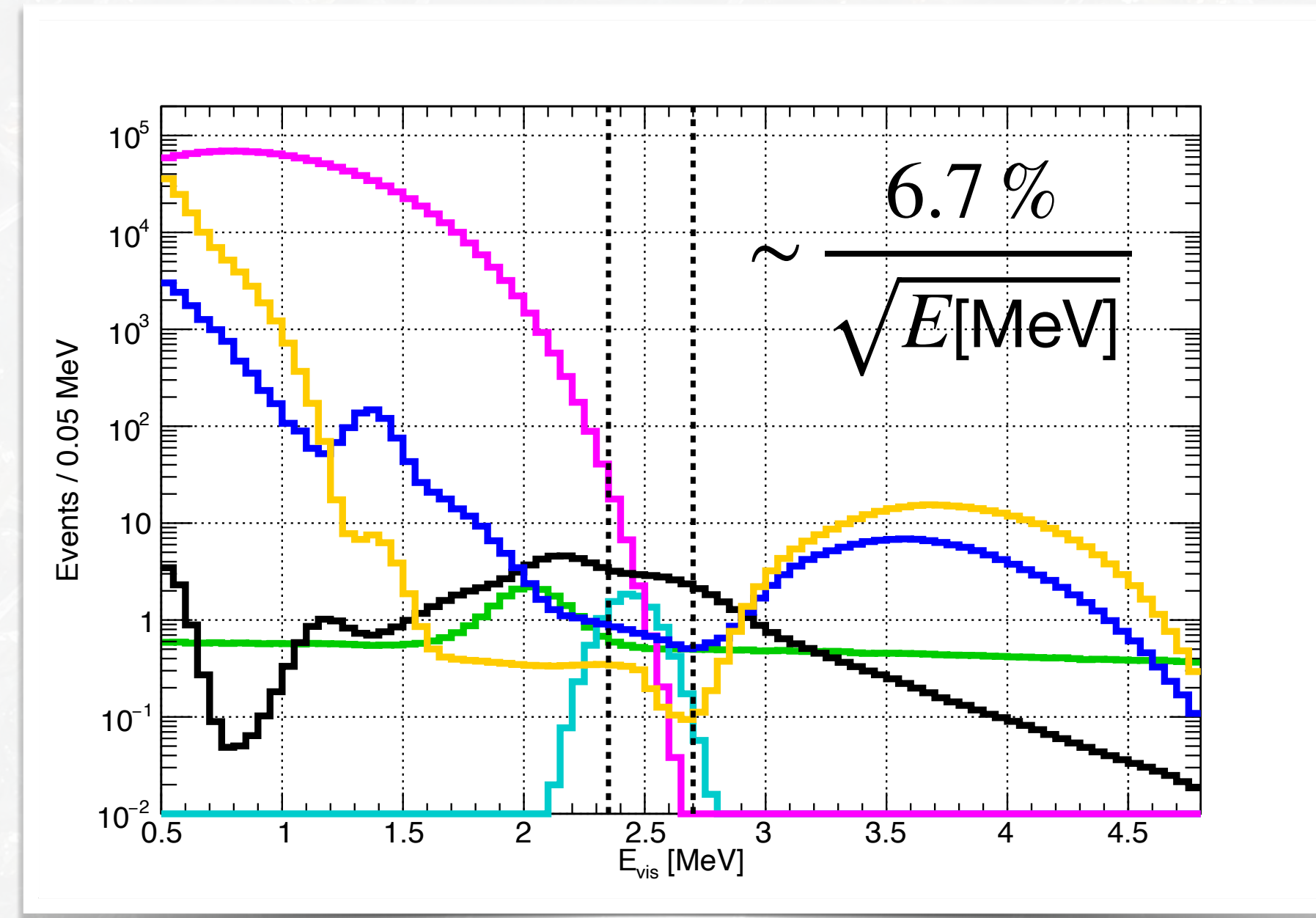
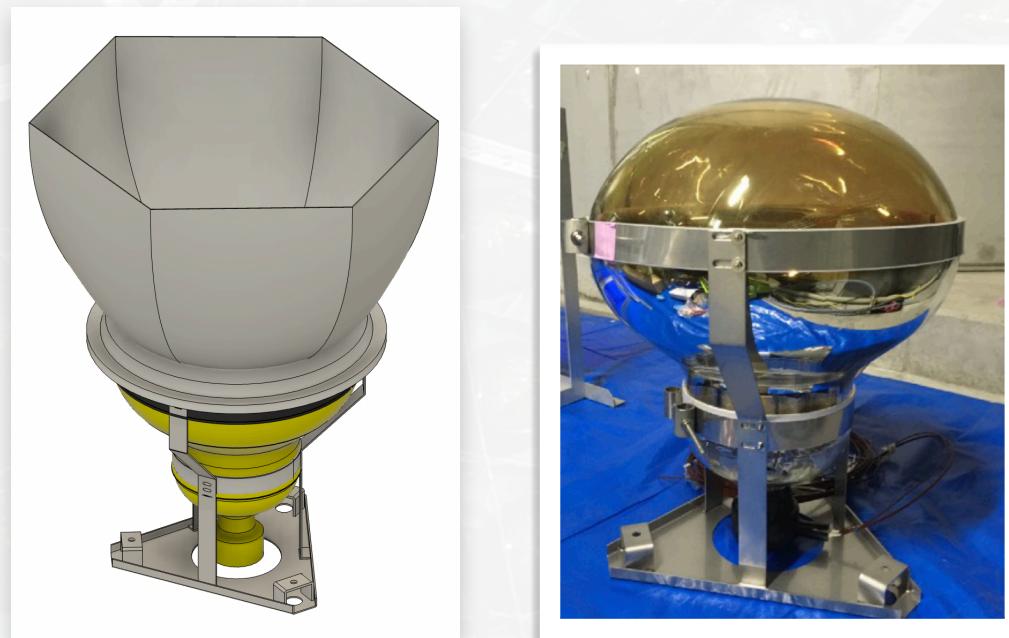


Towards KL2-Zen → Top Backgrounds in ROI

ROI 2.35 .. 2.70 MeV in R < 157 cm

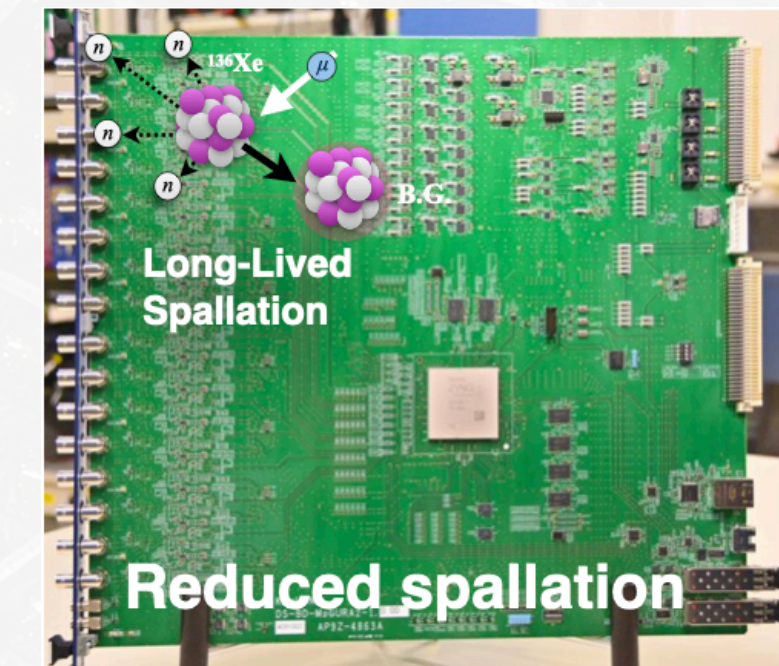
$2\nu\beta\beta \rightarrow 47\%$

- Energy resolution tail
- increase light yield
- increase collection



Long-Lived → 33 %

- New Electronics
- Spallation Tagging
- Deadtime free



RI in IB → 11 %

- Scintillating Balloon
- Reduce Background

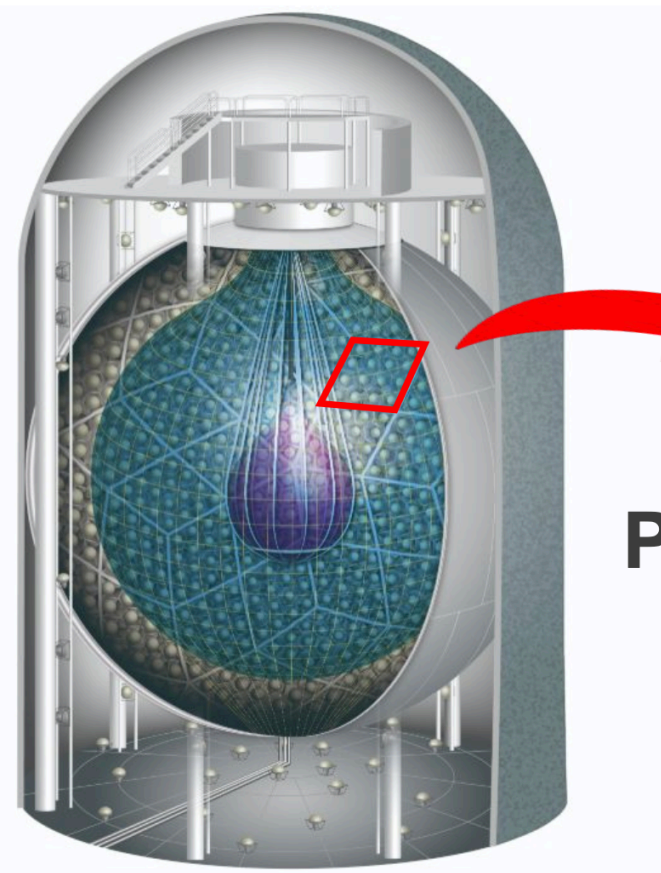
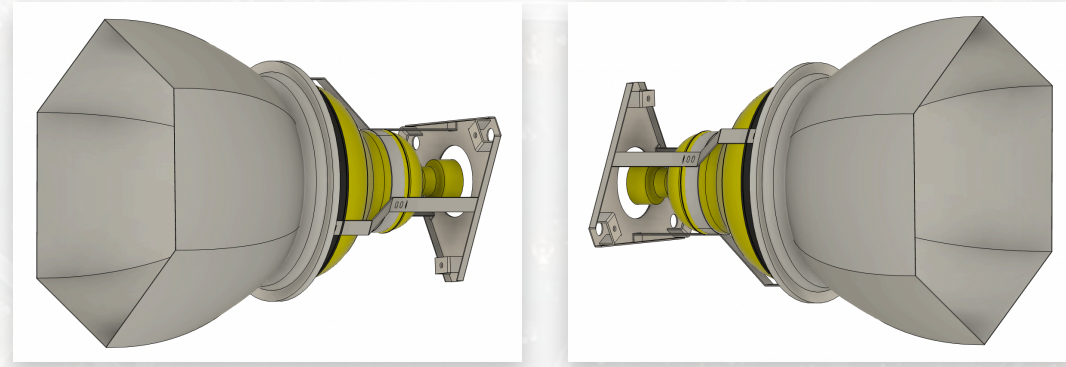


- RI in XeLS → 2 %
- Solar ν → 6 %

Poster 2/368
Ö.P.

Light Collection

Winston Cone Approach



PMT

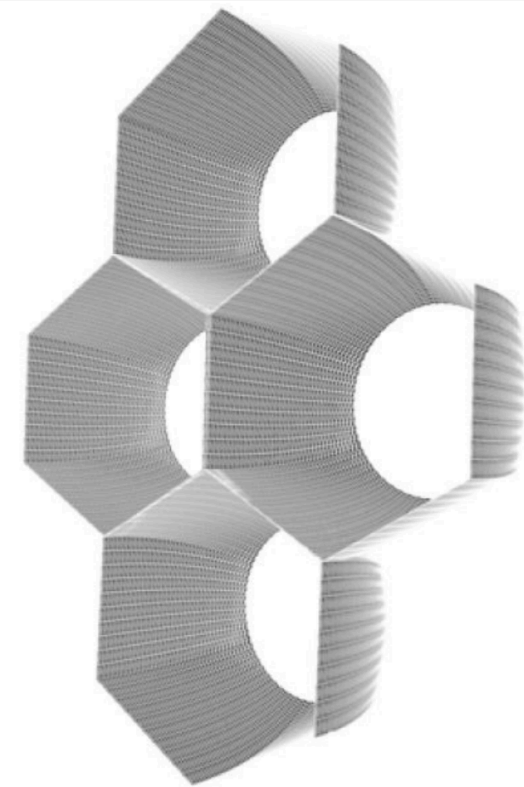
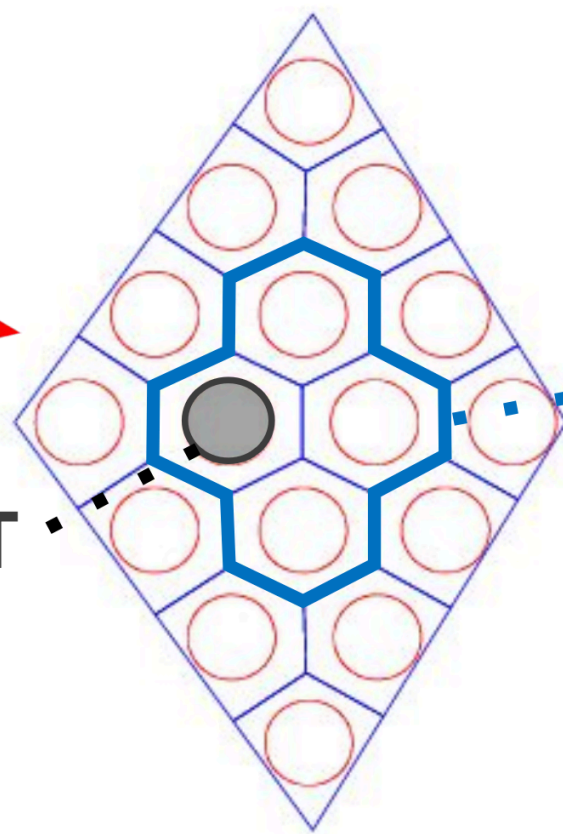
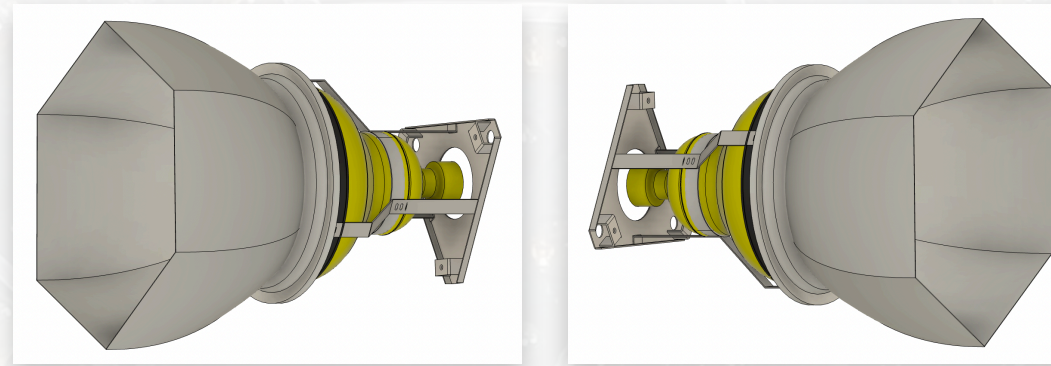


Image of the
Light-Collecting Mirror

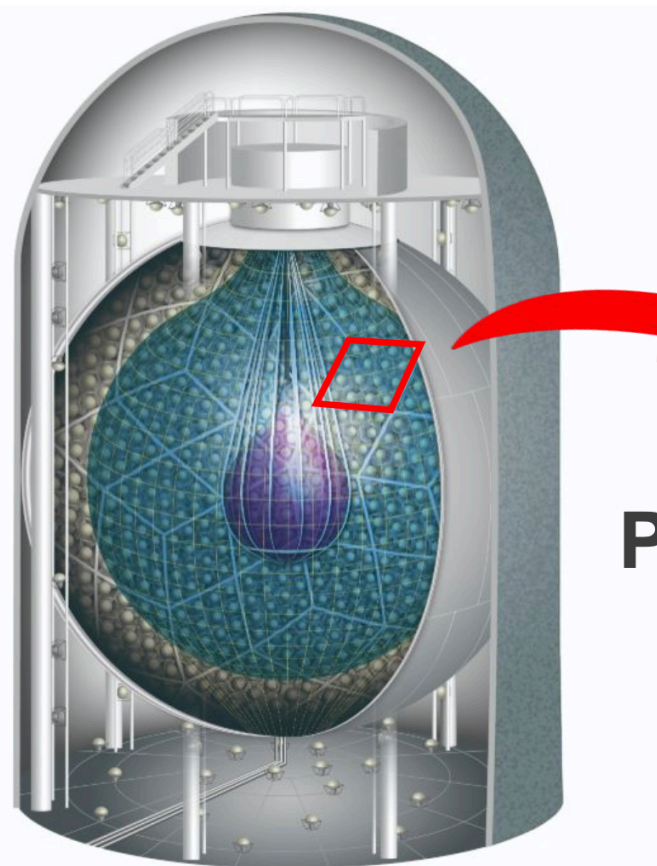


Light Collection

Winston Cone Approach



polyethylene-terephthalate



PMT

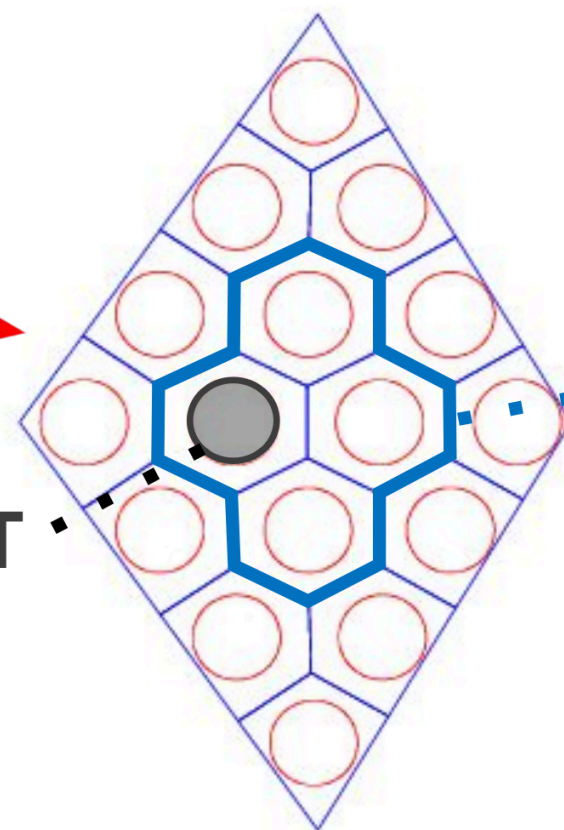
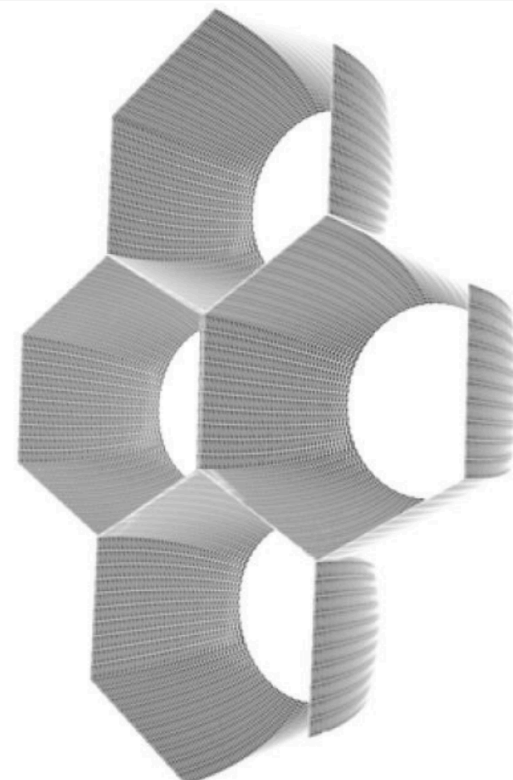
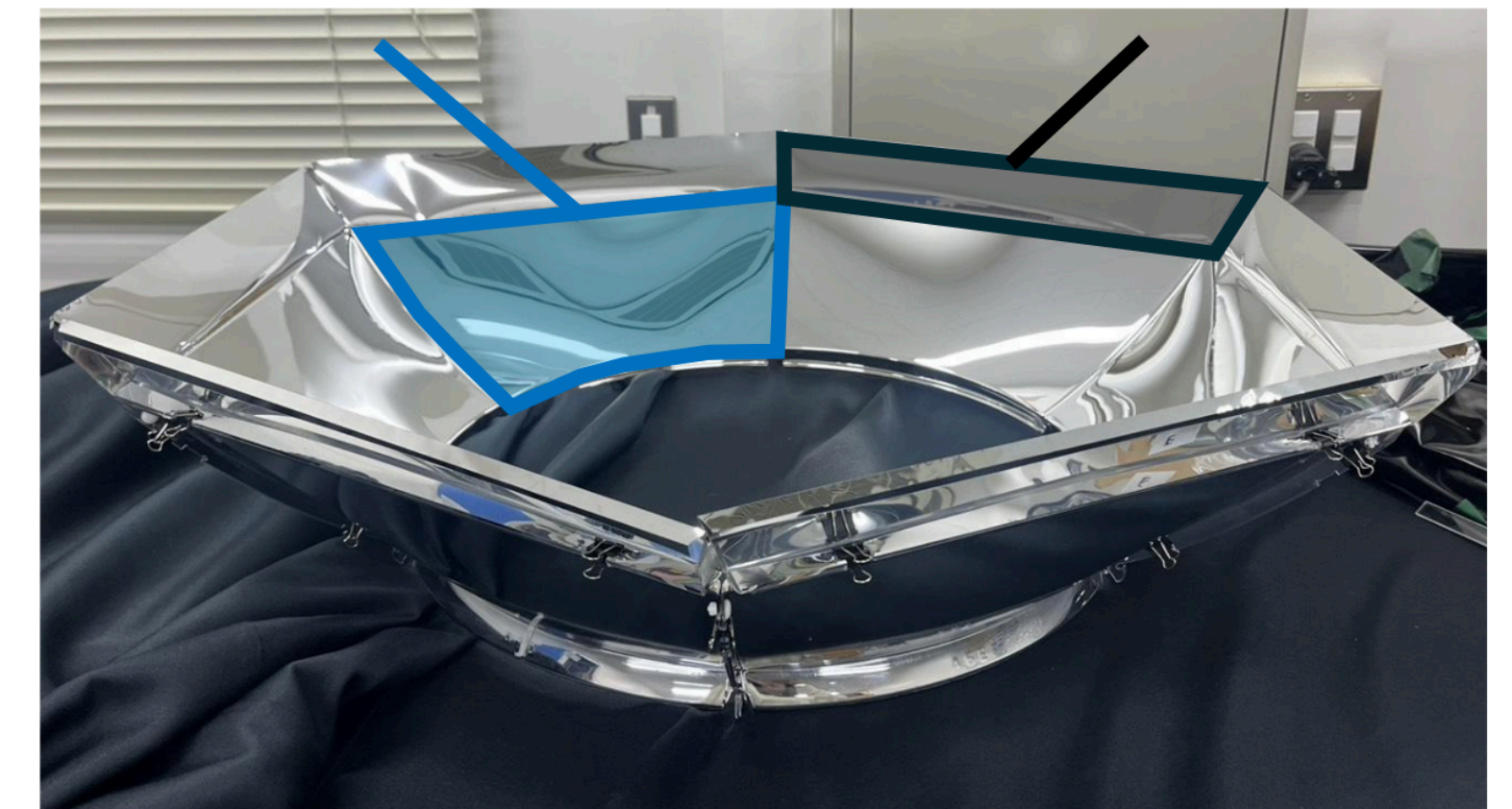


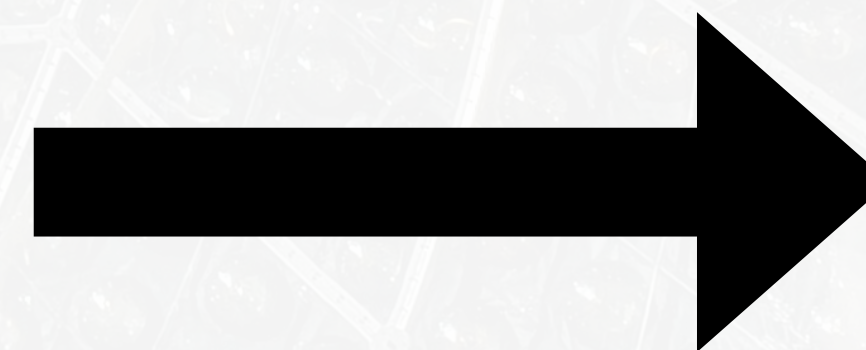
Image of the
Light-Collecting Mirror



PET mirror **sheet mirror**



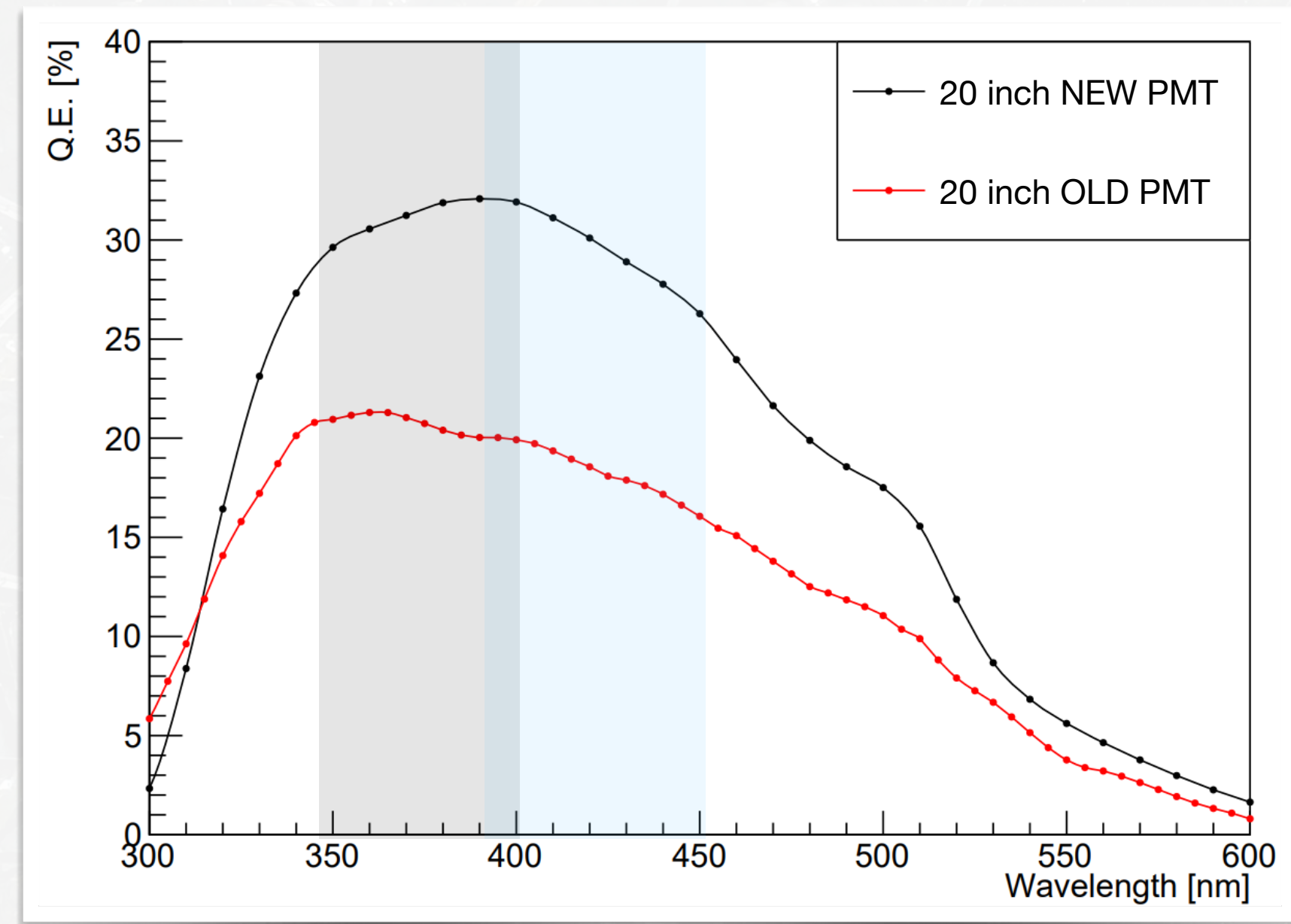
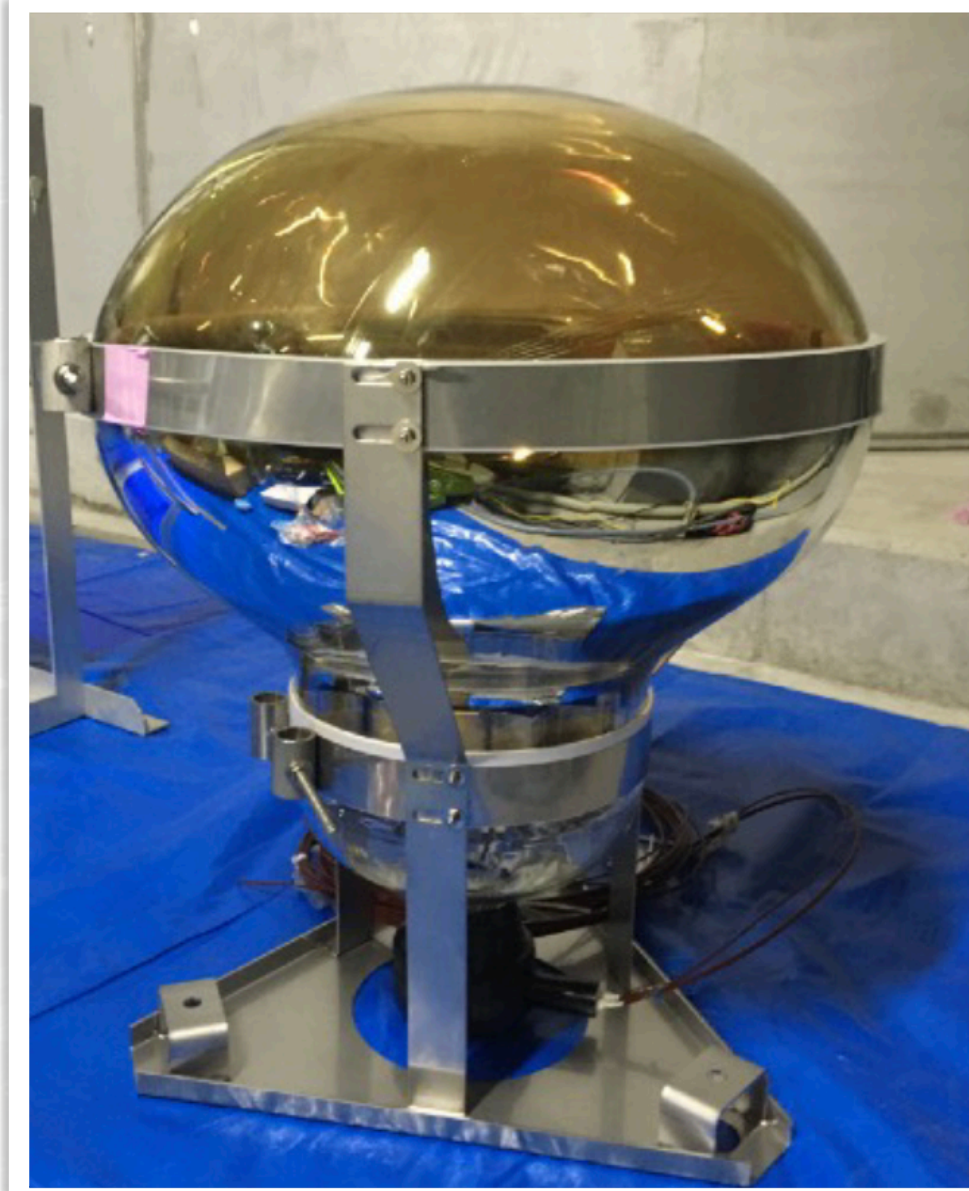
$$\text{Efficiency Factor} = \frac{\#P.E. \text{ w/ Mirror}}{\#P.E. \text{ w/o Mirror}} =$$



**1.8 times
more light**

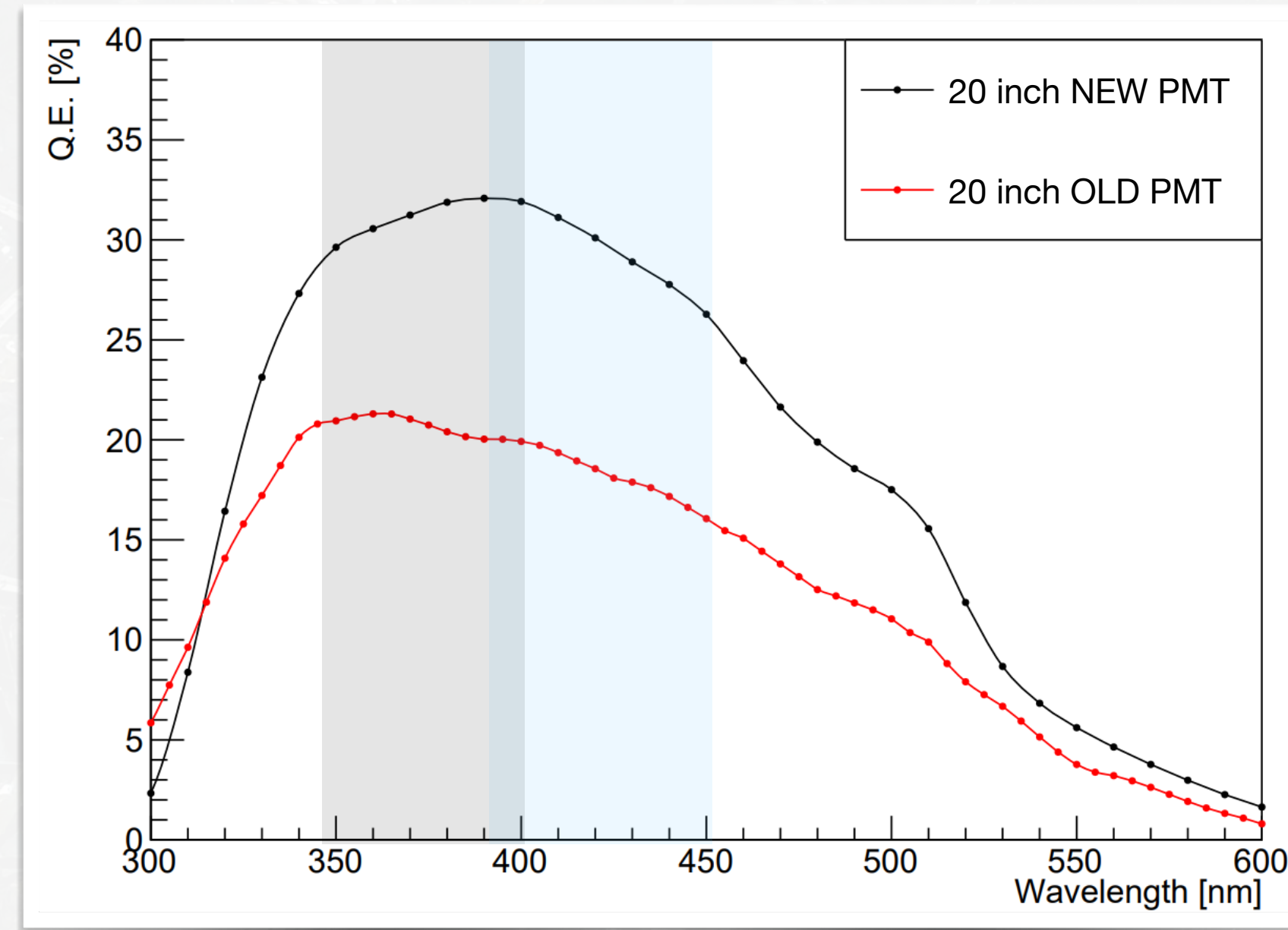
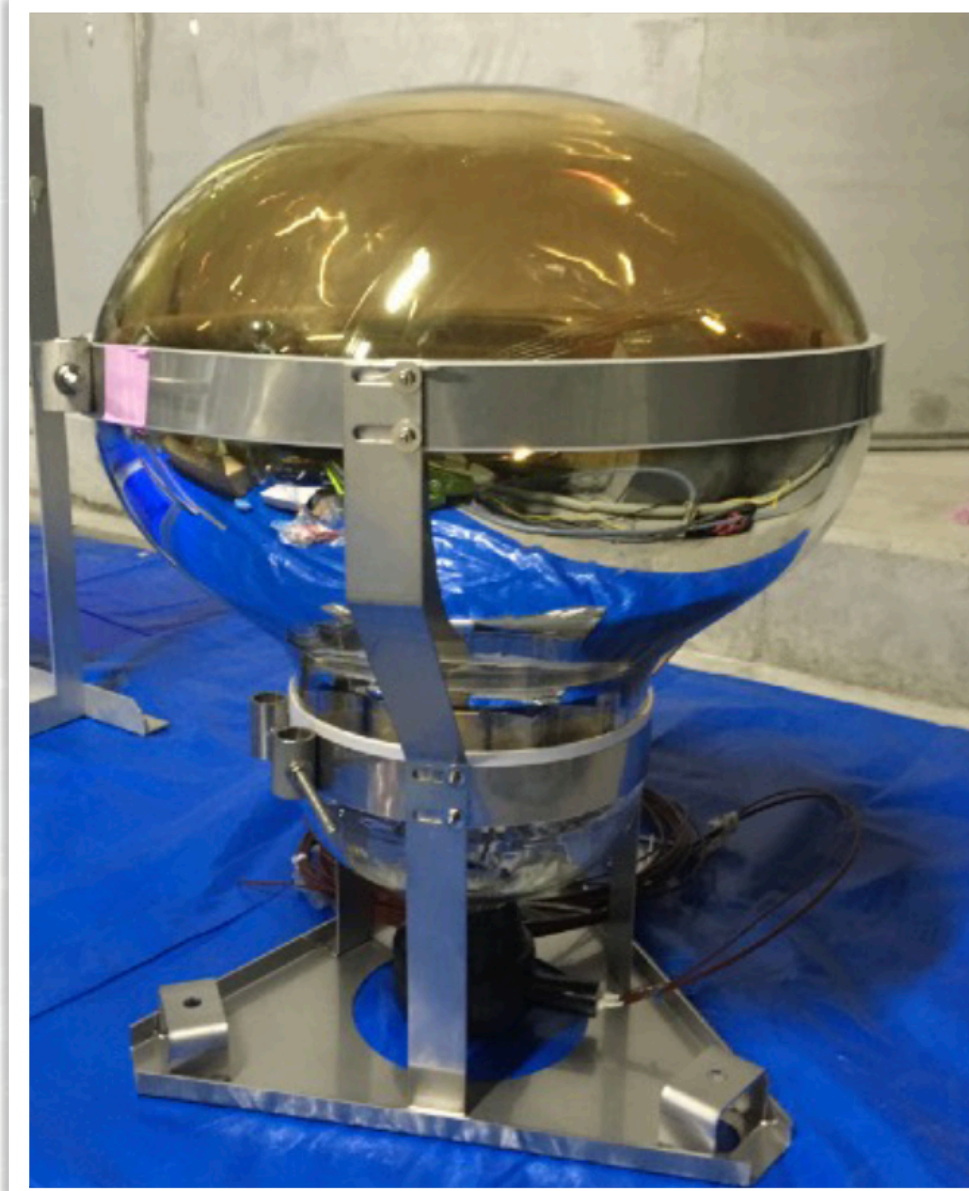
PMT Performance

~1879 20 inch PMTs (R12860-03LXA)



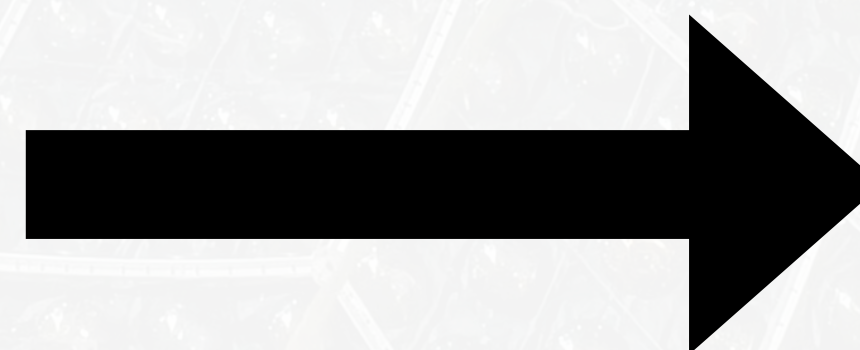
PMT Performance

~1879 20 inch PMTs (R12860-03LXA)



PMT	20 inch NEW	20 inch OLD
QE @ 400 nm	~32 %	~20 %
Dark Pulse Rate [kHz]	8	22
Time Transit Spread [ns]	2.4	7.7

$$\text{Efficiency Factor} = \frac{\text{Q.E. New}}{\text{Q.E. Old}} =$$



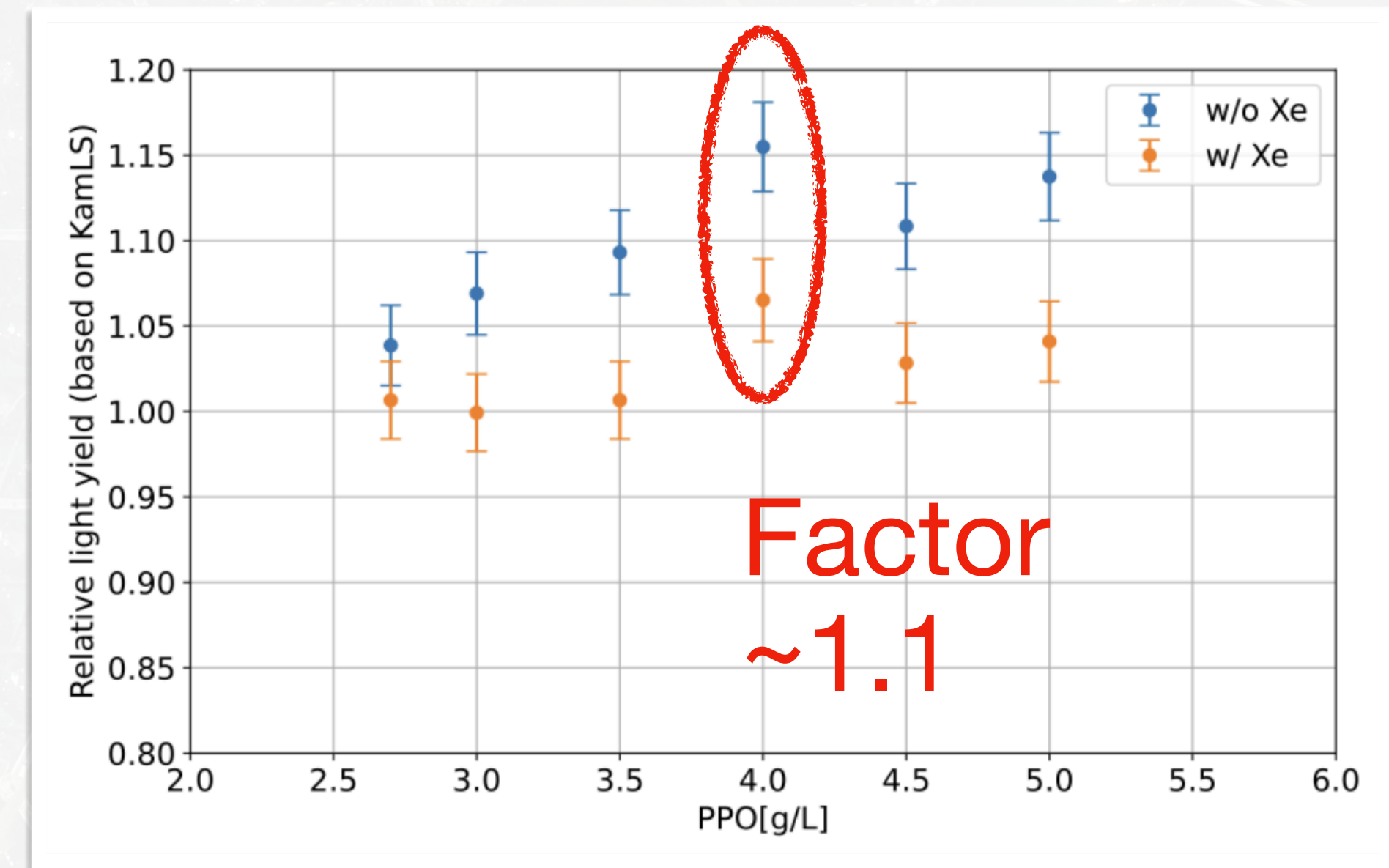
~ 1.9 times more QE

Fluor + Wavelength Optimization

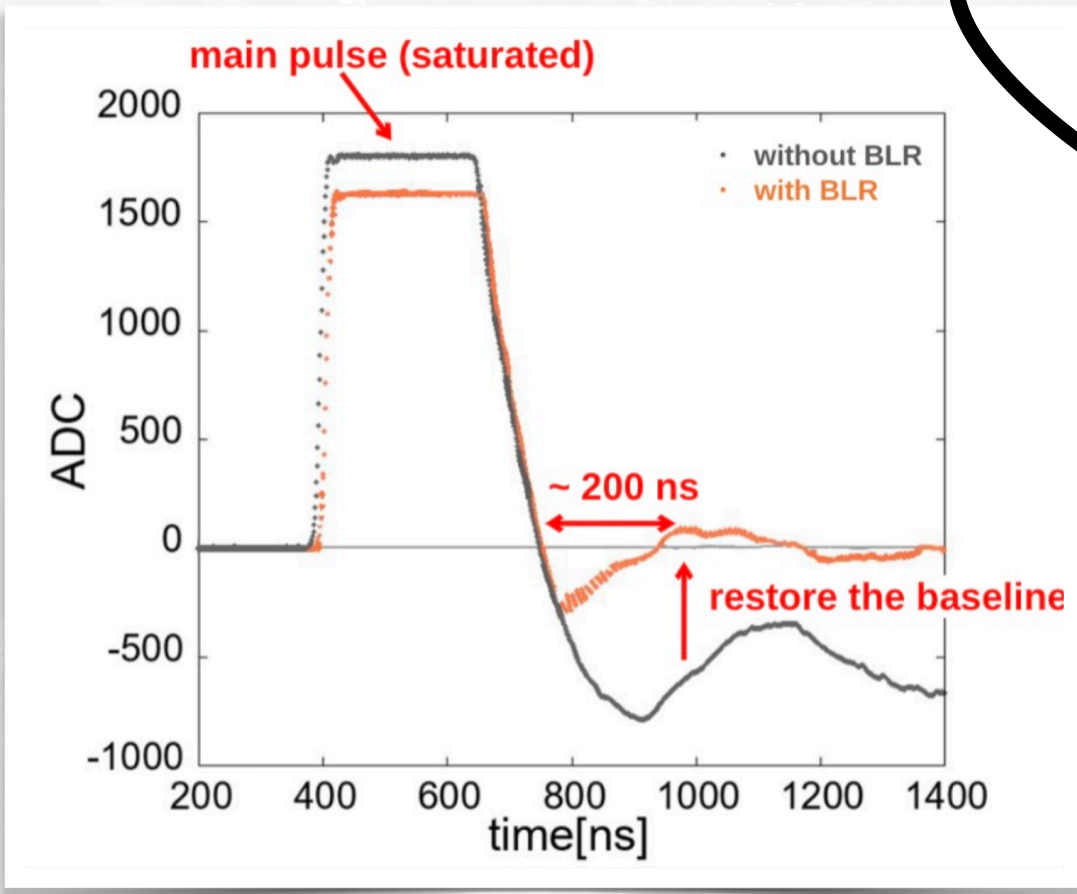
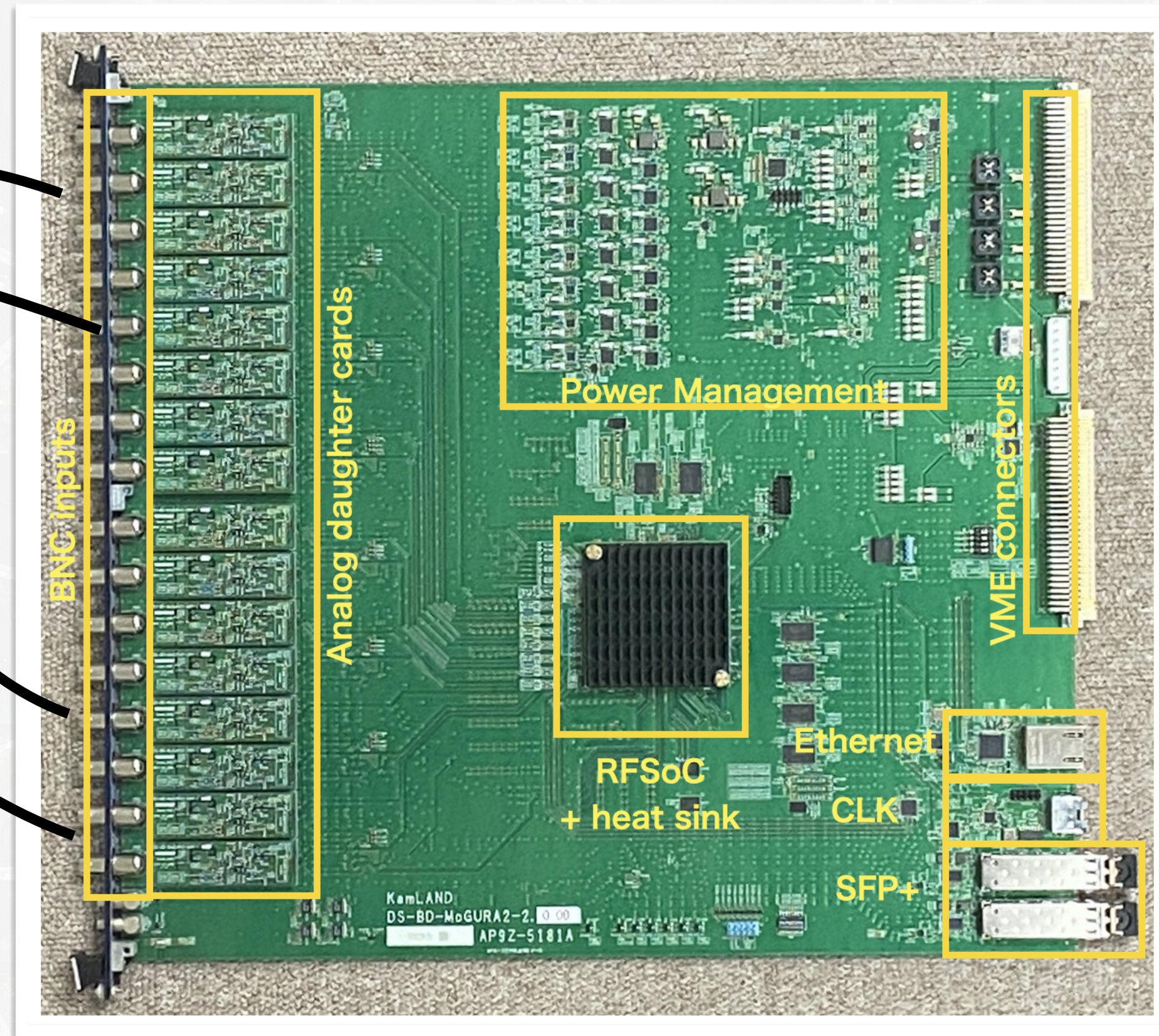
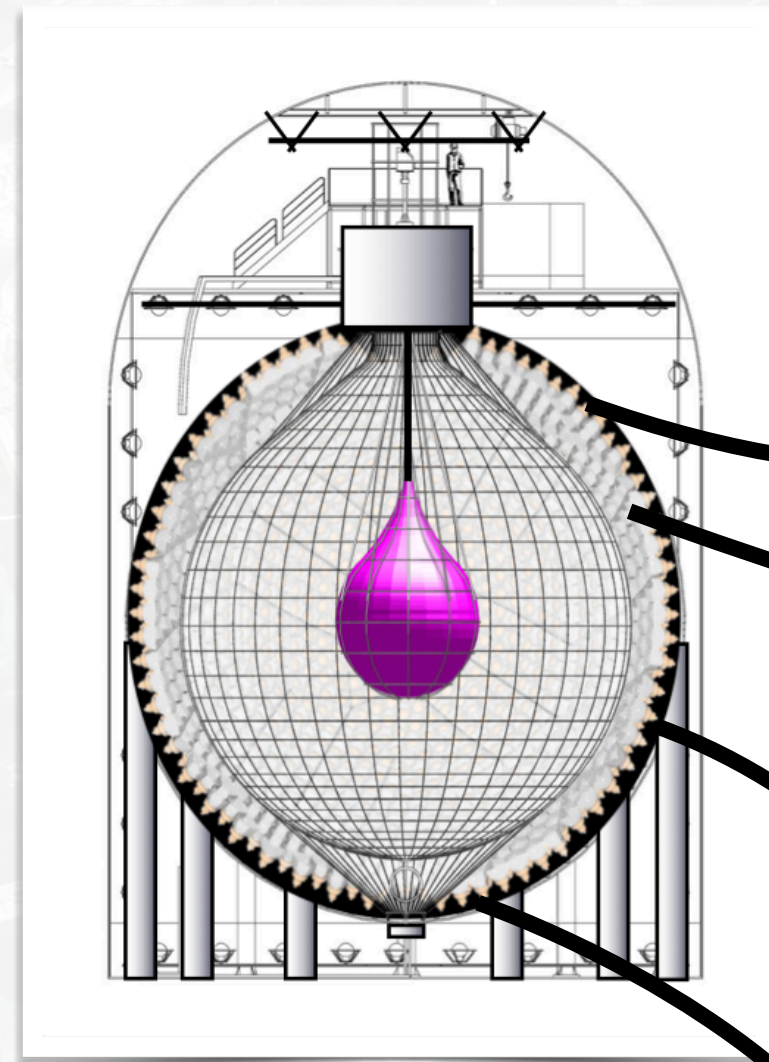
More PPO + add 1,4-Bis(2-methylstyryl)benzene (secondary)

- Optimization of the PPO concentration in KamLS and XeLS
- Use bis-MSB (~ 15 mg/L) to shift emission peak from 360 to 400 nm (QE window)

	PPO old	PPO at maximum light yield
KamLS	1.36 g/L	1.50 g/L
XeLS	2.40 g/L	4.00 g/L



Readout Electronics (MoGURA2)



Radio Frequency System-on-a-chip (RFSoc)—based readout

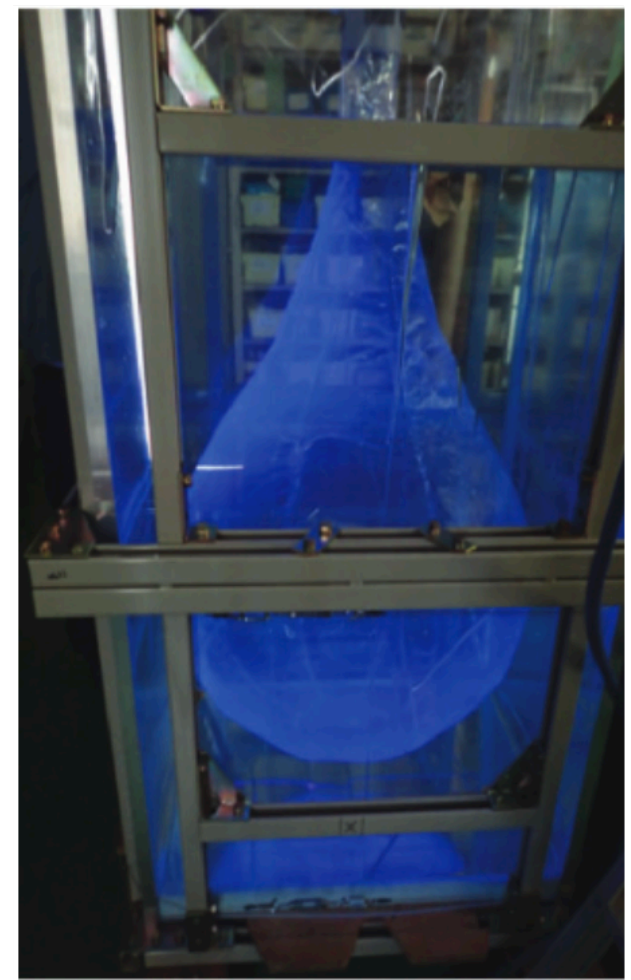
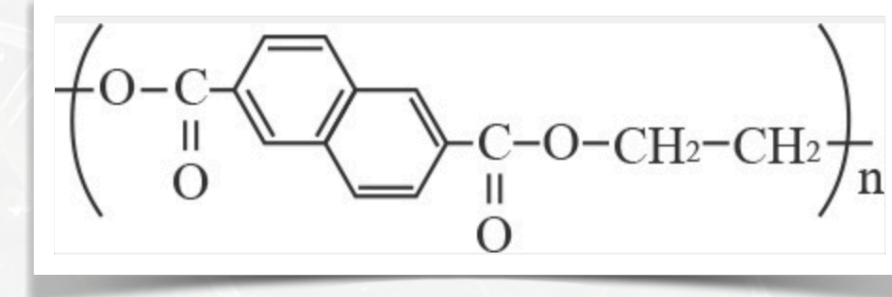
The Analog Front-End conditions the PMT waveforms to feed the signal into the RFSoc-ADC

Zero-deadtime electronics to improve spallation neutron tagging
→ Short- and Long-Lived Tagging

Improve Tagging Efficiencies (n, LL)

Scintillating Balloon → PEN

PEN = Polyethylene naphthalate

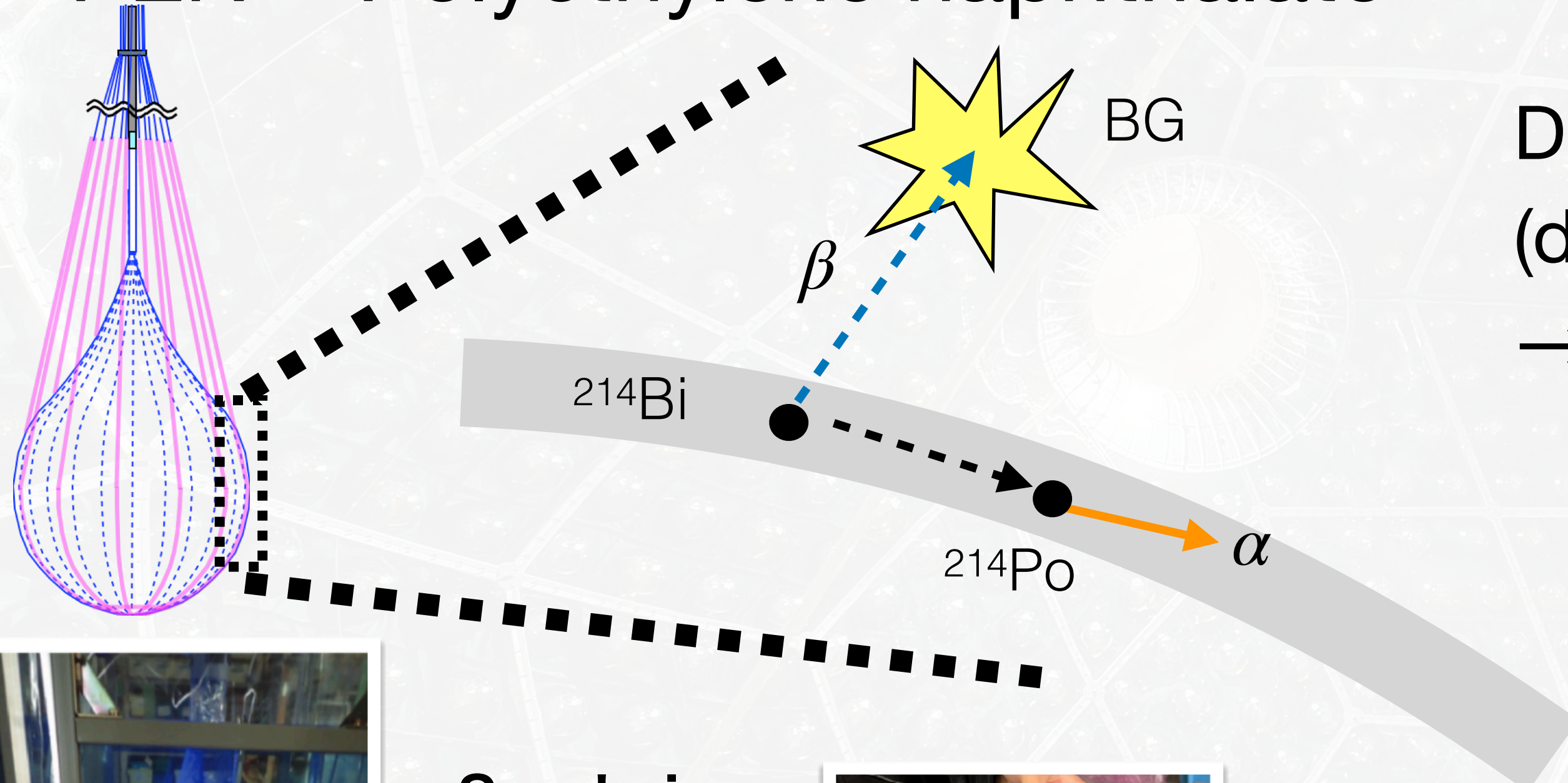
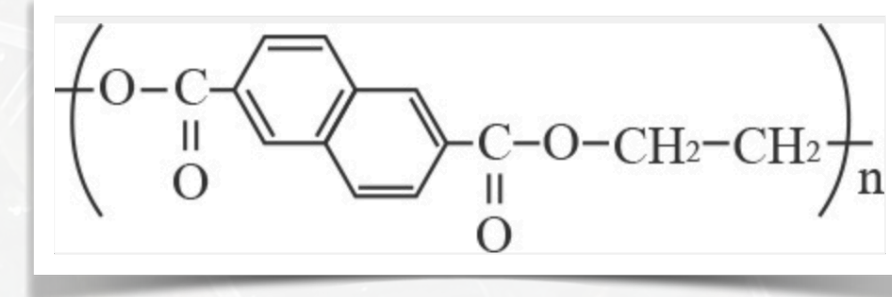


Small size prototype balloon (In water + UV light)

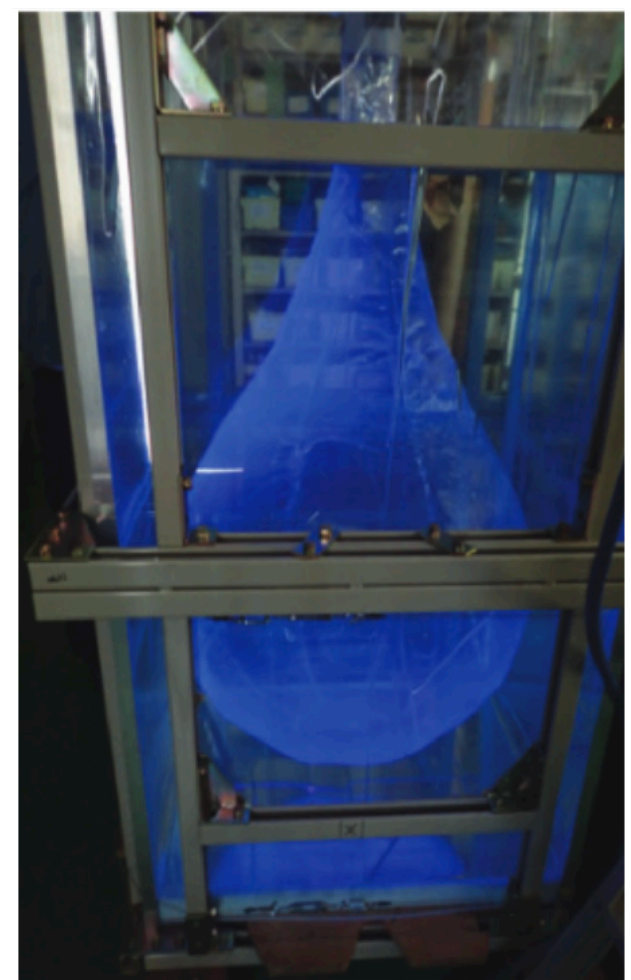


Scintillating Balloon → PEN

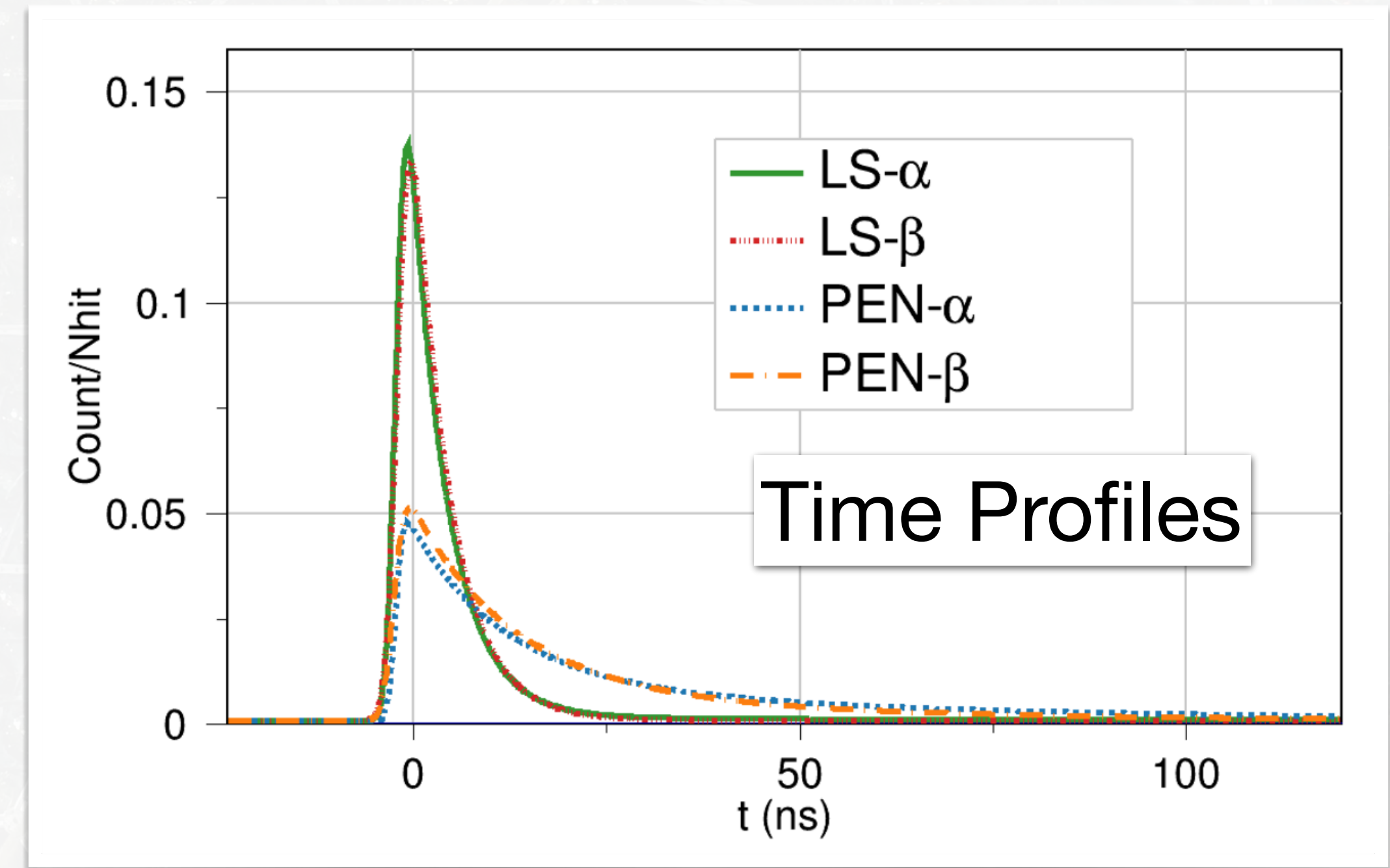
PEN = Polyethylene naphthalate



Distinguish LS (XeLS, KamLS) and IB
(despite > 99 % Bi-Po Efficiency)
→ Powerful

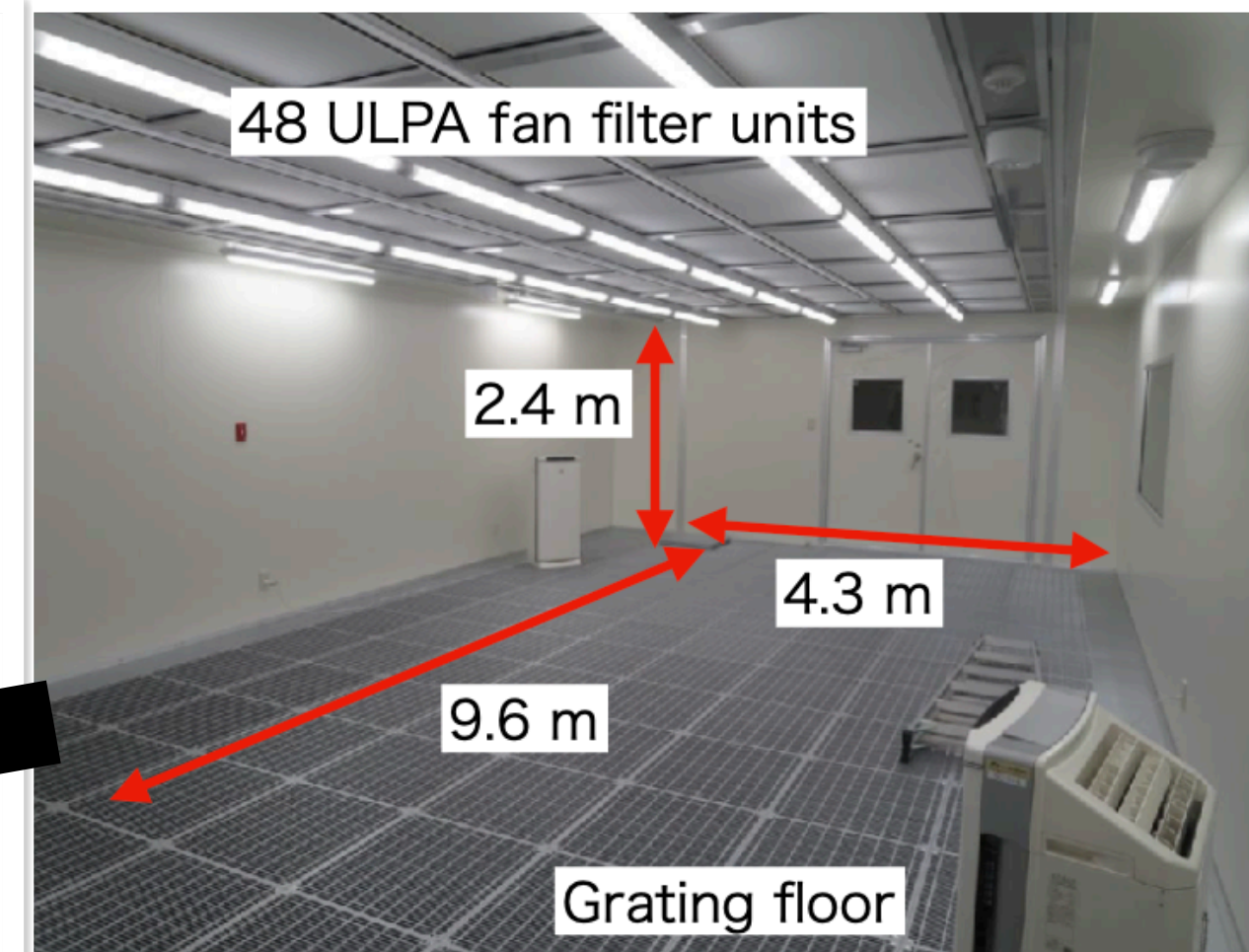
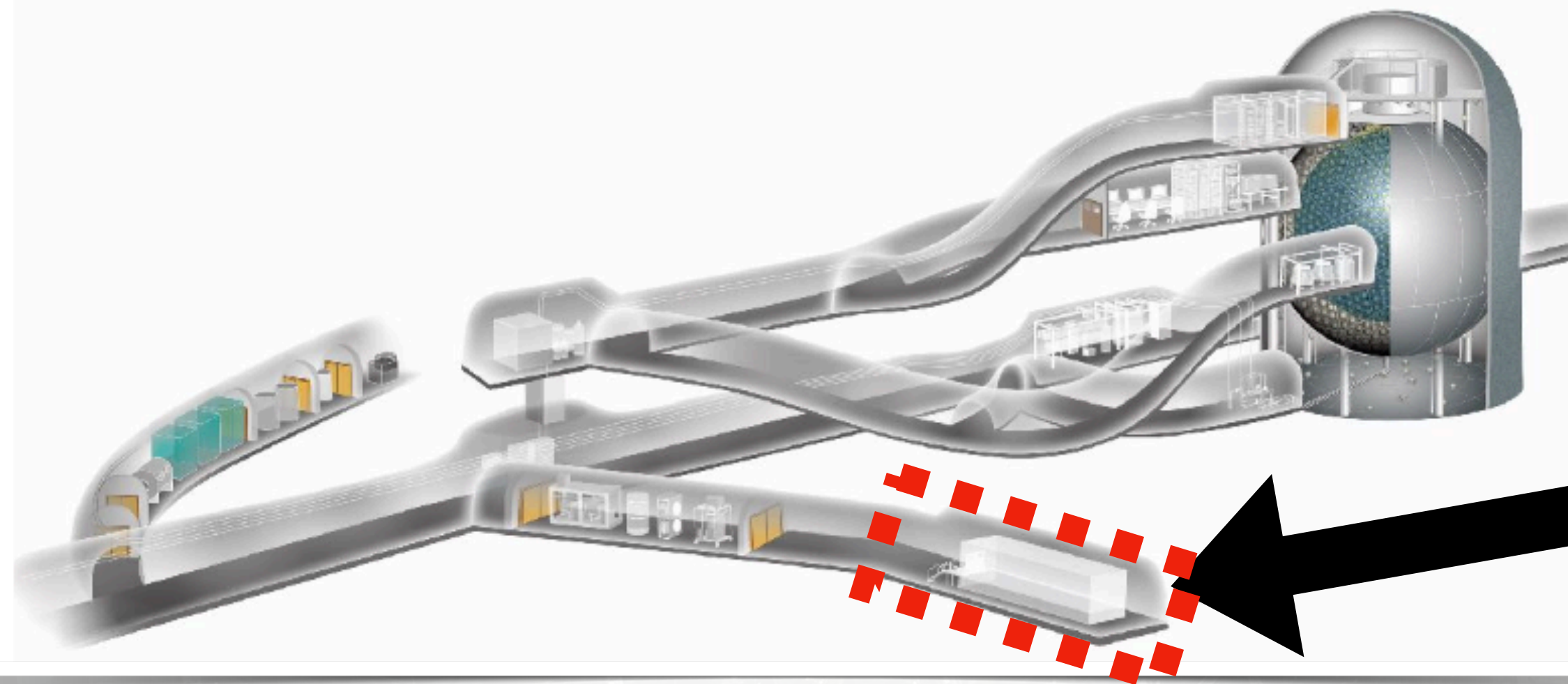


Small size
prototype
balloon
(In water
+ UV light)



KERNEL – Clean Lab

KERNEL = Kamioka Extremely Rare phenomena and Neutrino research Lab



„Cleanest“ Category

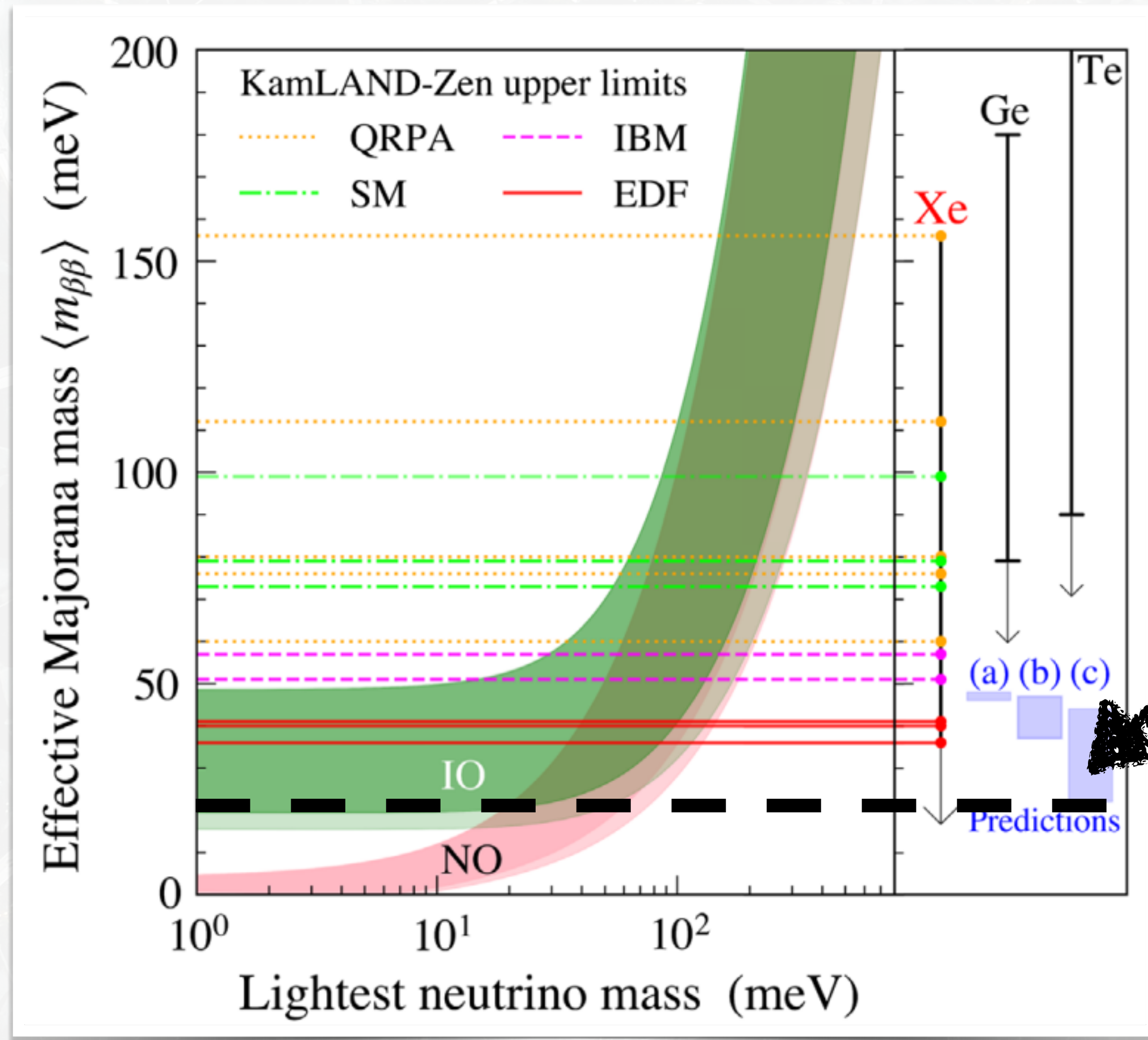
ISO14644-1	0.5 μm [particles/m ³]	0.1 μm [particles/m ³]
Class 8	3,520,000	
Class 7	352,000	
Class 6	35,200	1,000,000
Class 5	3,520	100,000
Class 4	352	10,000
Class 3	35	1,000
Class 2	0	100
Class 1	0	10

- Super Clean Room (ISO14511-1 Class 1)
- Depth = 1km from top of mountain
- For development of ultra-low-radioactivity materials

APPLICATIONS

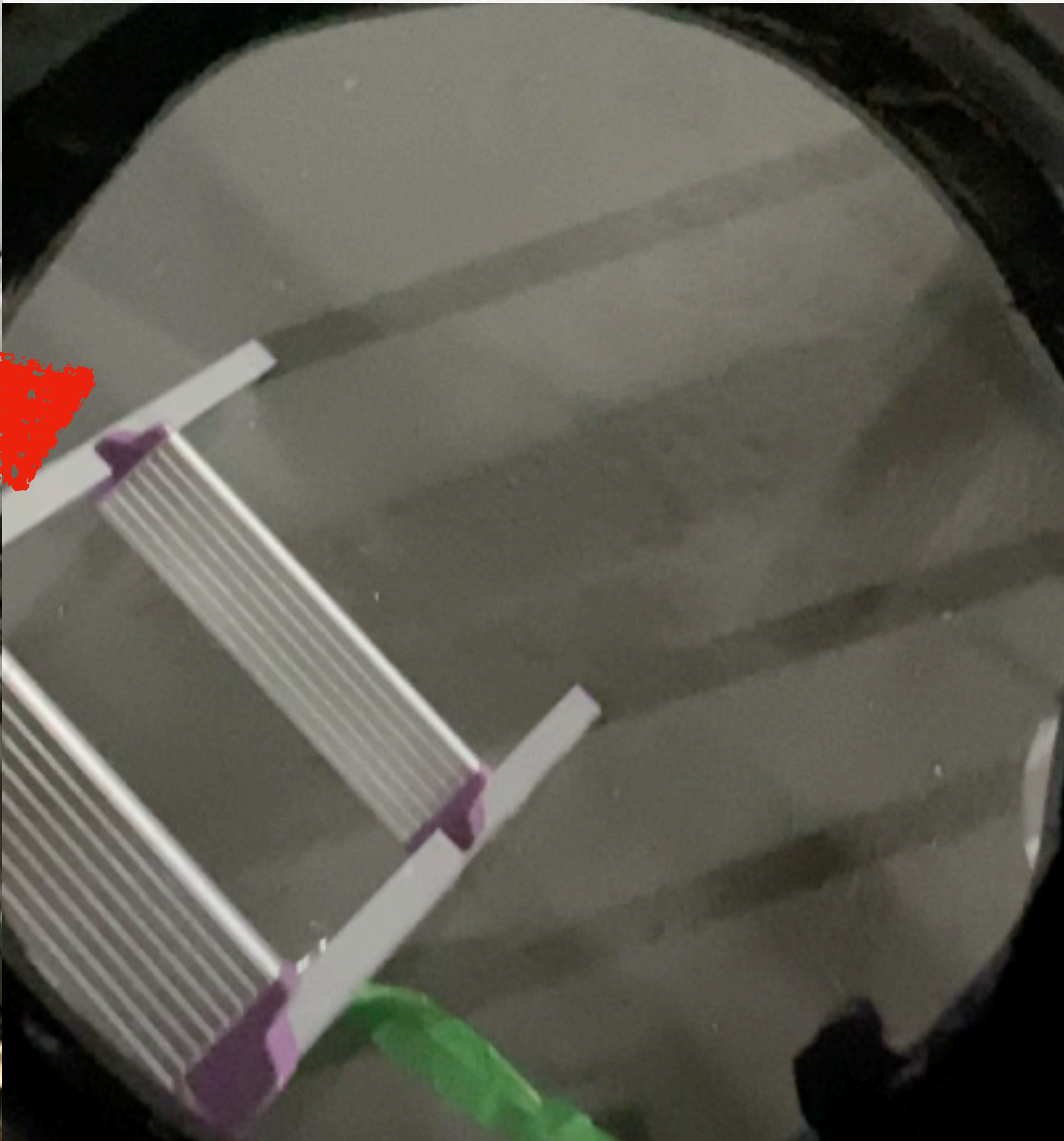
- Fabrication and cleaning of detector components
- High-purity metal refining

KamLAND2-Zen Target $0\nu\beta\beta$ Half-Life



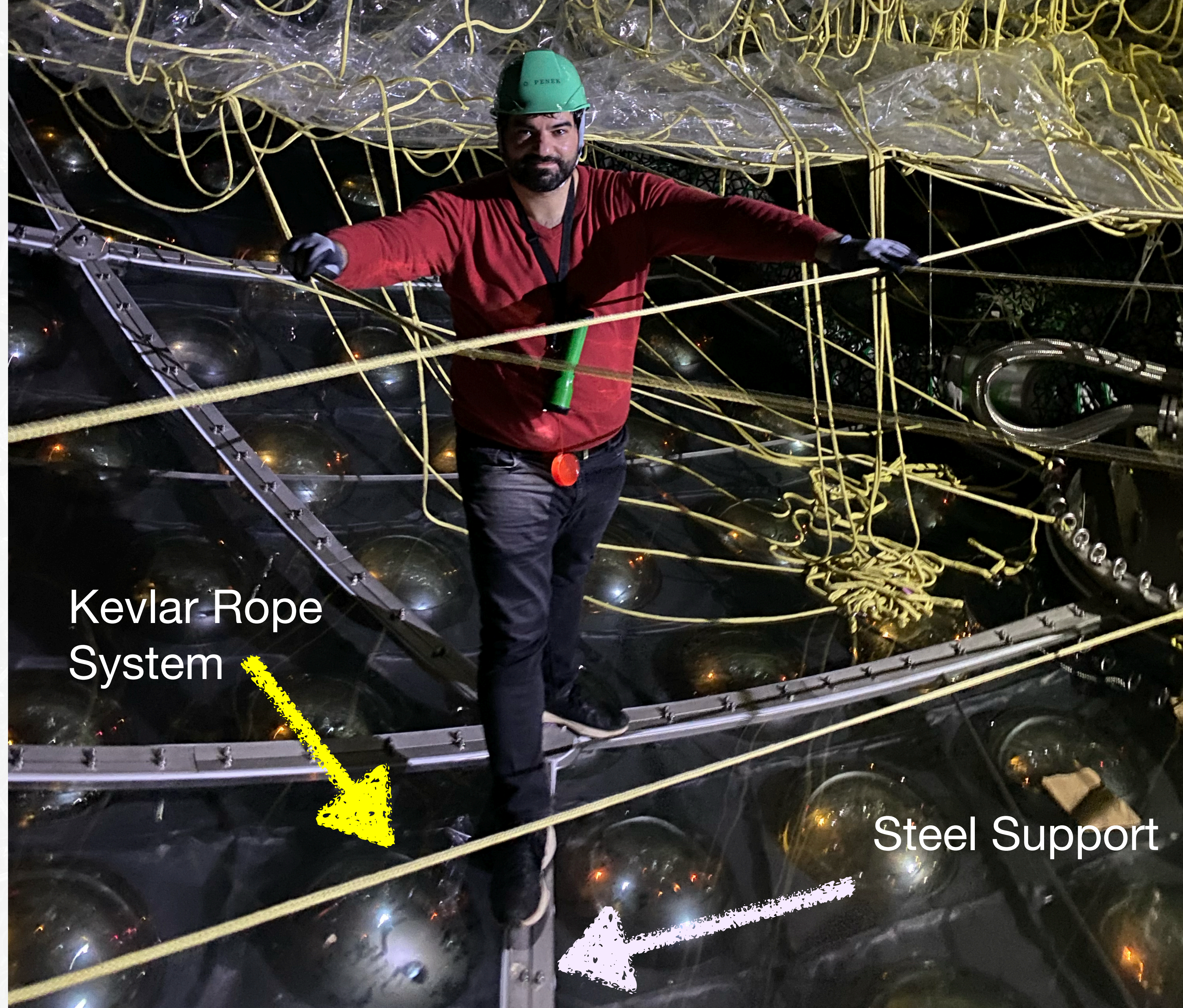
- Energy Resolution
4 % \rightarrow 2 % @ 2.458 MeV
- Cover IO region almost completely (NME precision)
- Target mass limit
 $\langle m_{\beta\beta} \rangle \sim 20$ meV / 5 Years
- Target half life limit for 5 Years
 $T > 2 \times 10^{27}$ years (90% C.L.)

KamLAND2-Zen → Construction



**Entering the
detector**

**Use this chance
to make a photo**

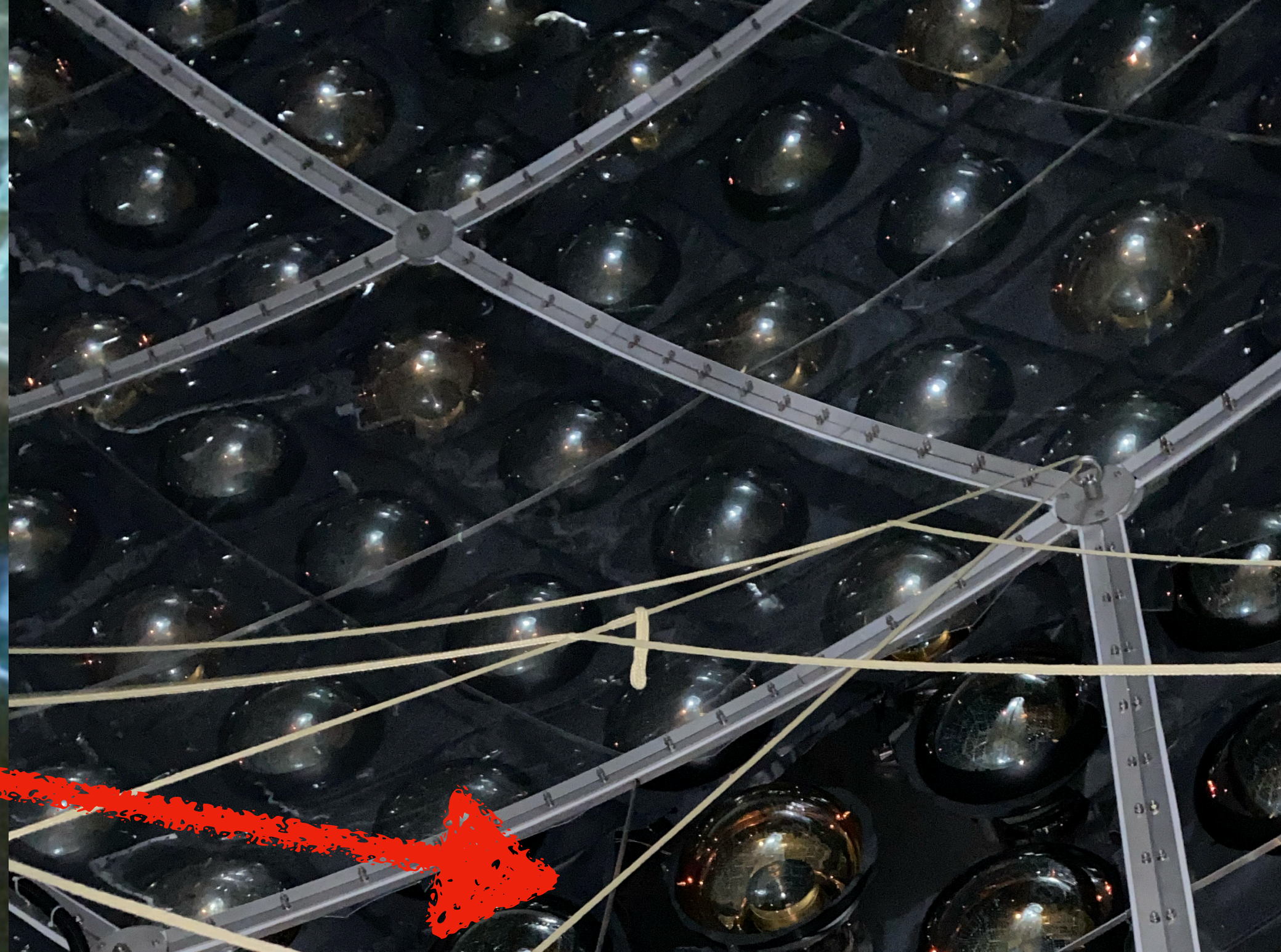


Kevlar Rope
System



Steel Support





**First acrylic plate
removal campaign
~2025**

**Outer balloon
removal
campaign ~ 2025**





Outer balloon „watch“

**Poster 2/488
Natsu Obata-san**

**Inner view
without
balloon**





**PMT
disassembling
~2025-2026**

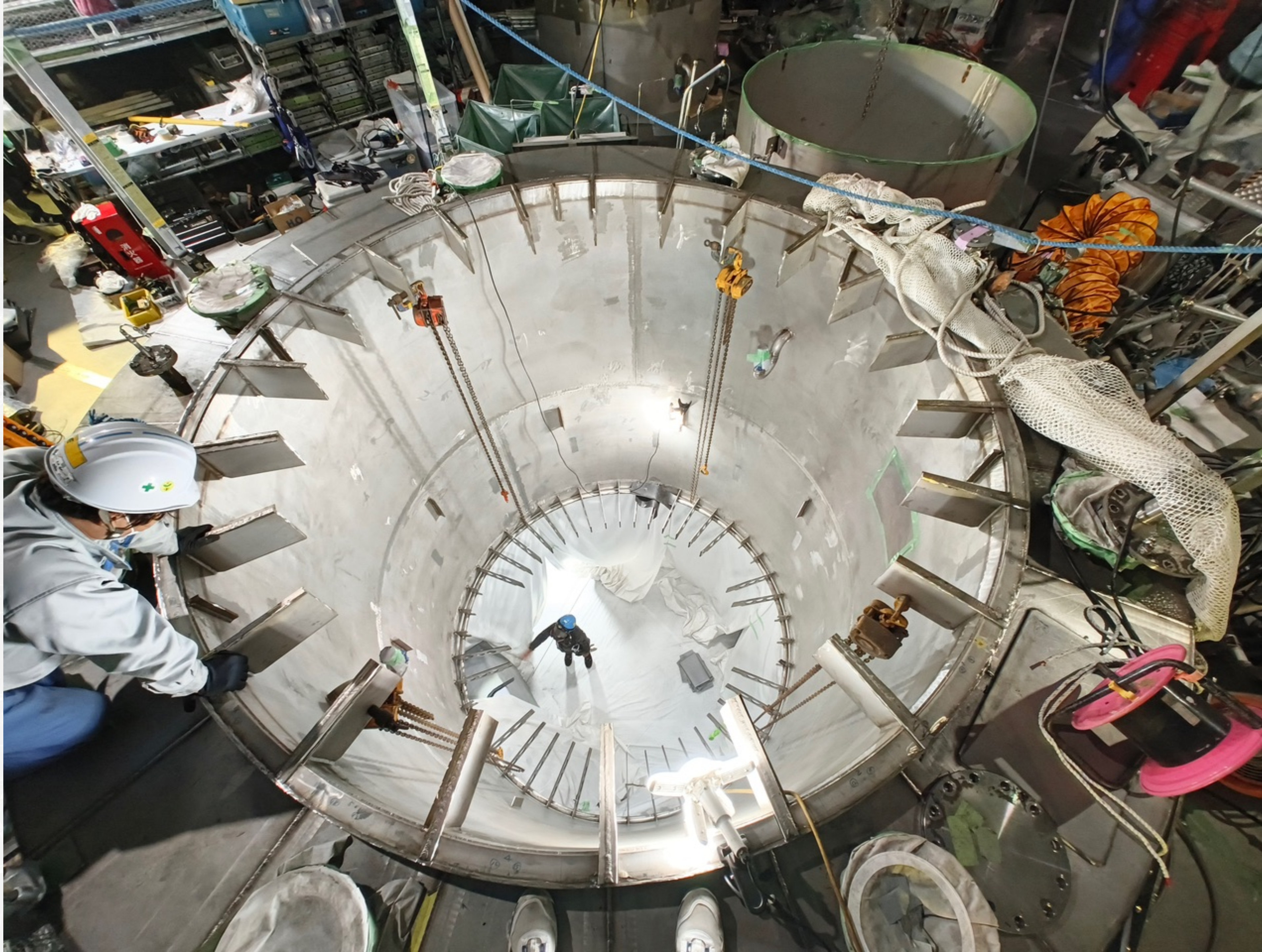
PMT transport

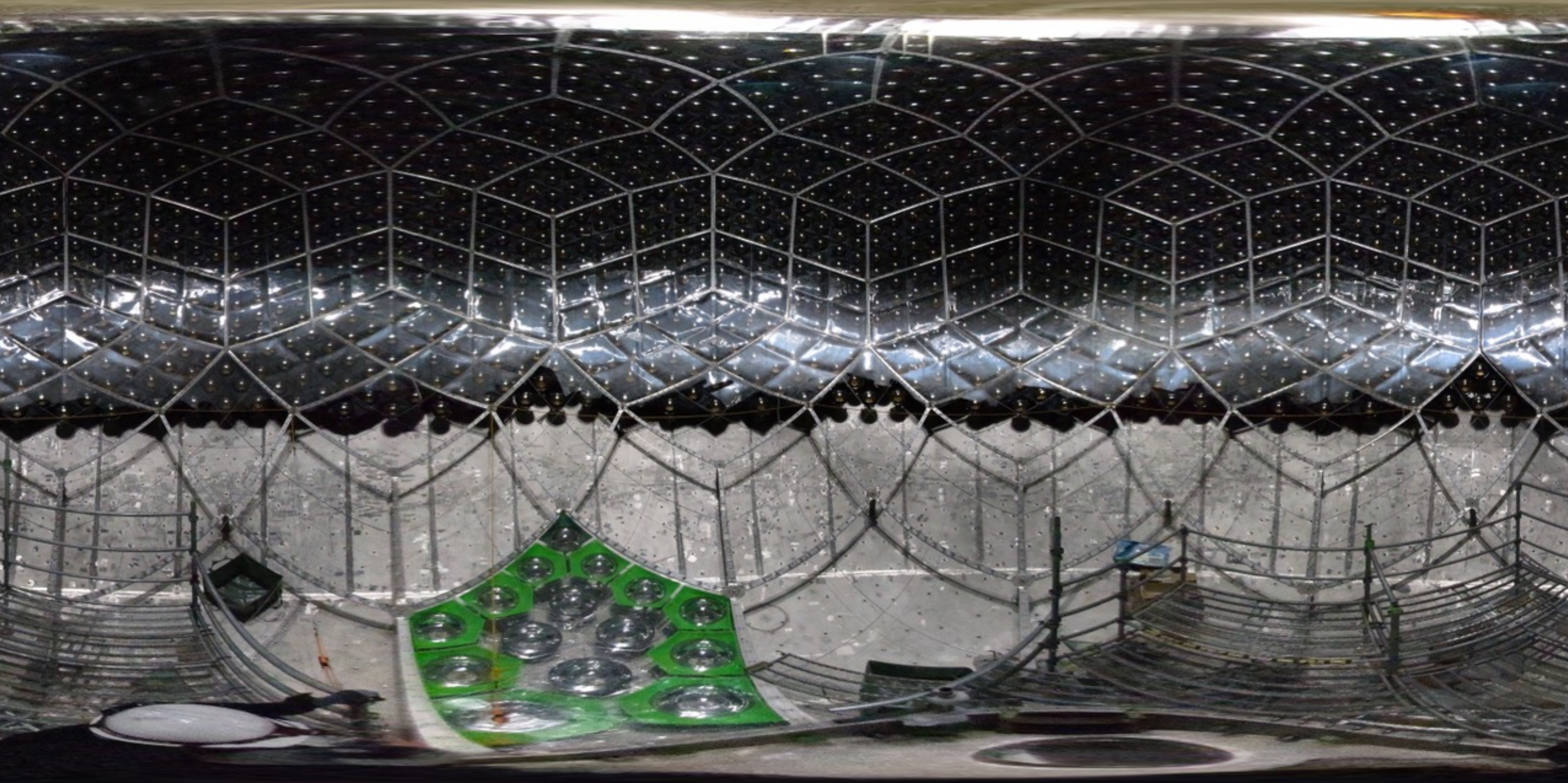




Destroying PMTs

**Detector
completely
emptied**



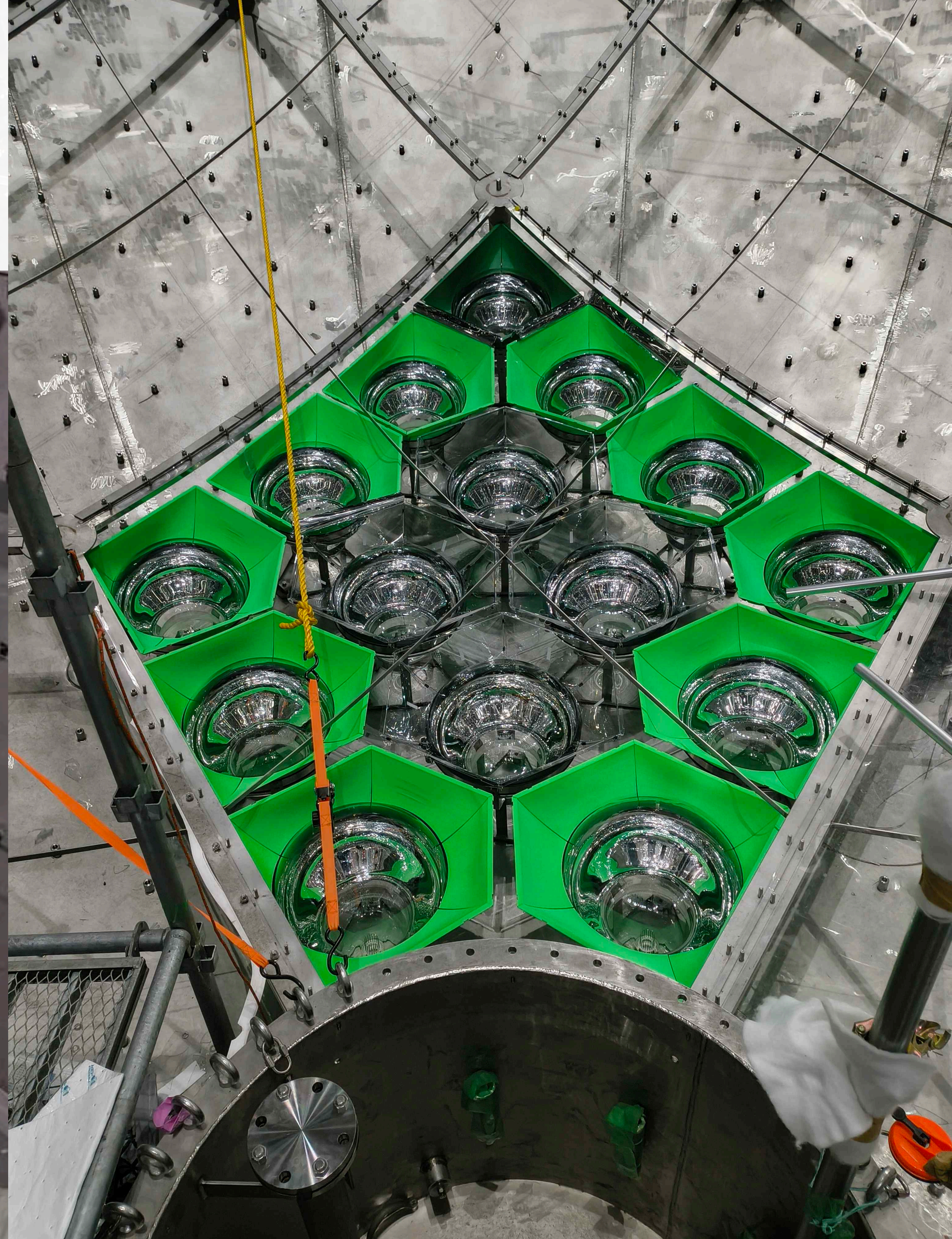
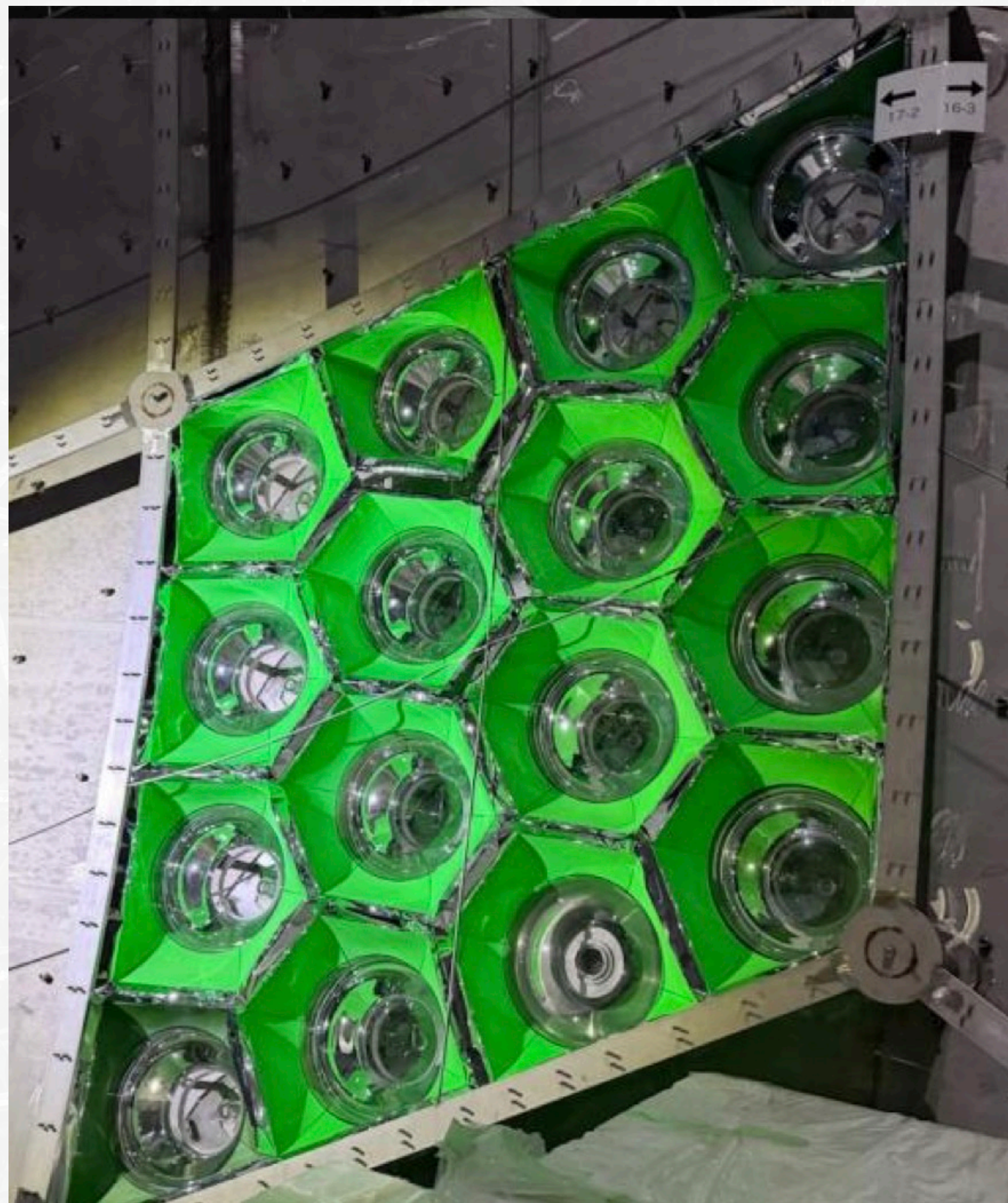


360° view incl. mock-up

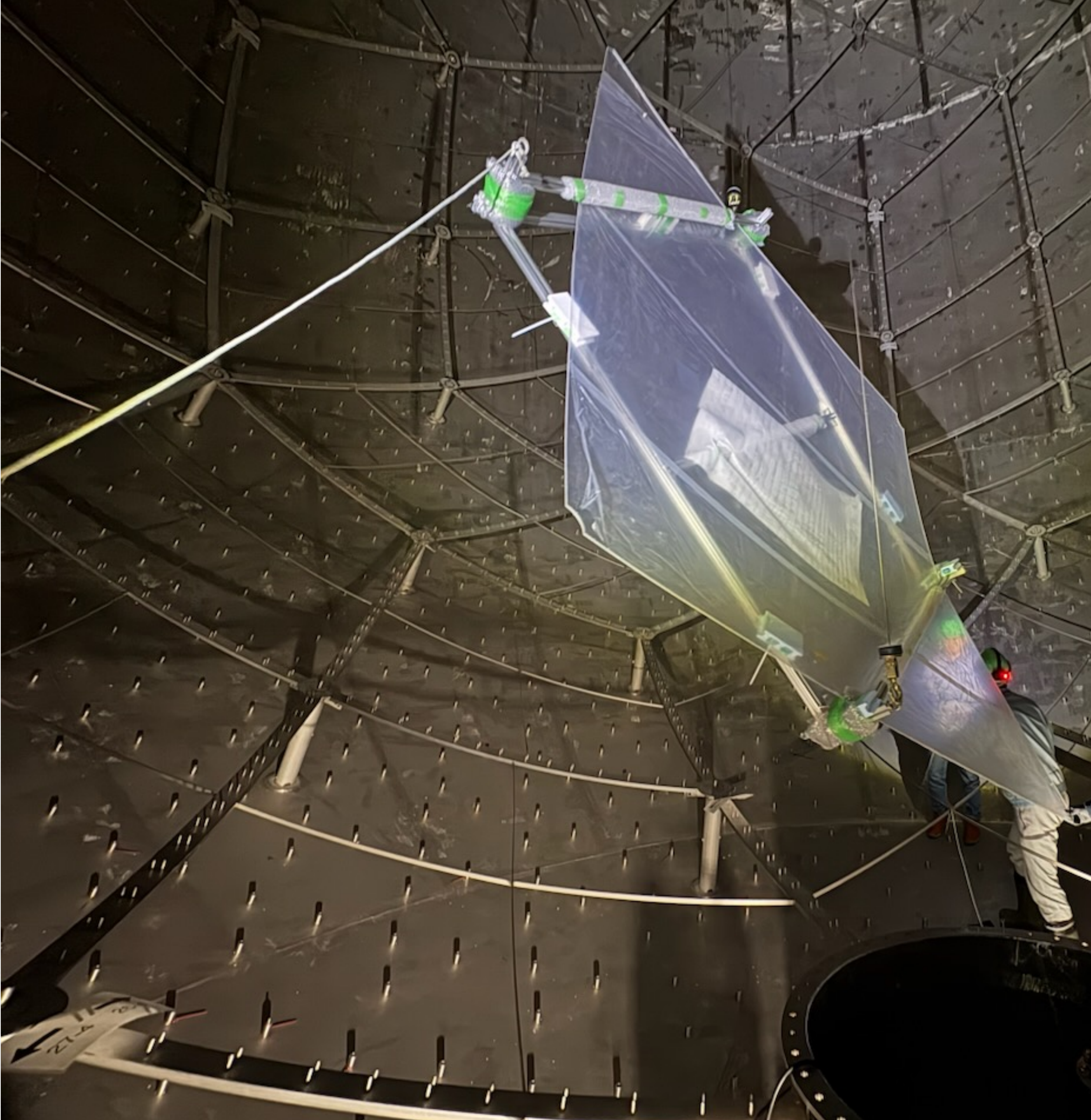


**Mock-up
installation**

Mock-up installed



**Different
diamond
locations**



**Installing new
acrylic plates**

Summary and Outlook

- KamLAND-Zen demonstrated that Xenon-loaded liquid scintillator can scale to leading sensitivity
- KamLAND2-Zen keeps that scalable isotope source but upgrades the detector response around it
- Construction is underway to allow us to push beyond 10^{27} years

Summary and Outlook

- KamLAND-Zen demonstrated that Xenon-loaded liquid scintillator can scale to leading sensitivity
- KamLAND2-Zen keeps that scalable isotope source but upgrades the detector response around it
- Construction is underway to allow us to push beyond 10^{27} years
- Main DAQ Start 2028 (Fiscal Year 2027)



... Nu 2028 ...

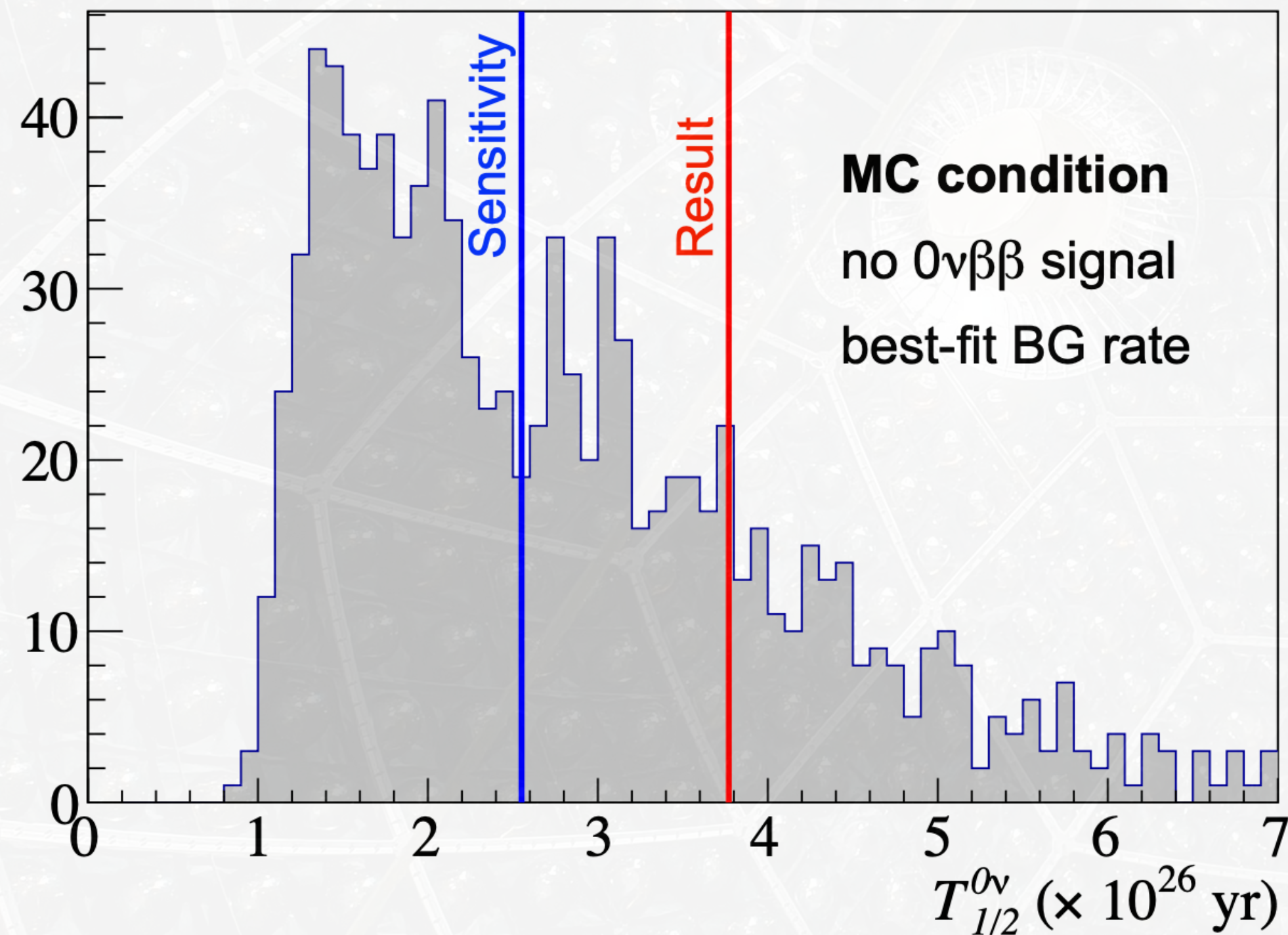
Thank You

Backup

Left intentionally blank

Sensitivity vs. Limit

distribution of $0\nu\beta\beta$ limits at 90% C.L. from Toy MC



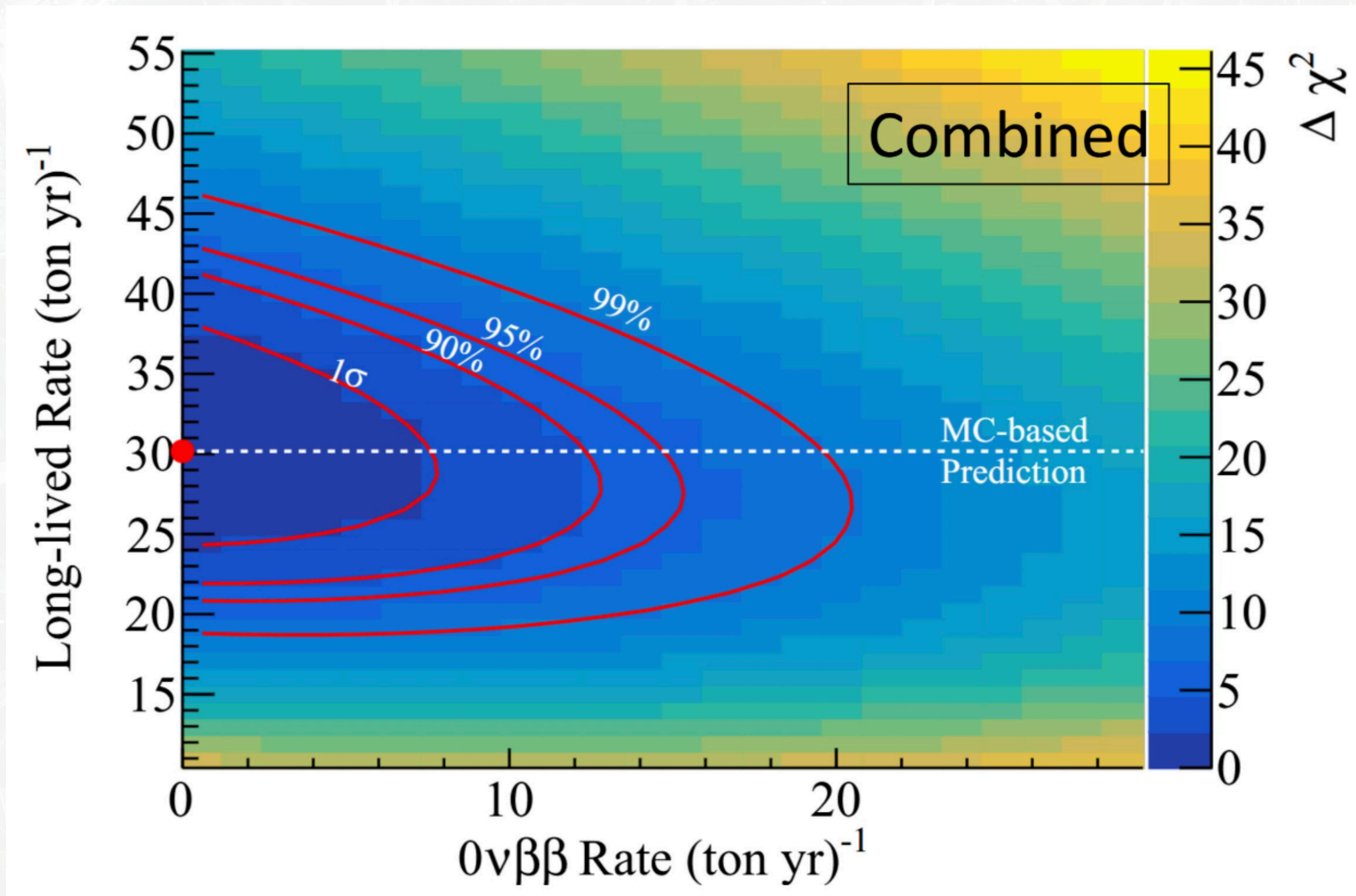
$T_{1/2}^{0\nu} > 3.8 \times 10^{26} \text{ yr}$ 29% of the time

$T_{1/2}^{0\nu} > 2.6 \times 10^{26} \text{ yr}$ 50% of the time

Sensitivity checked by MC
assuming best-fit BG rate

Many Thanks to Itaru Shimizu

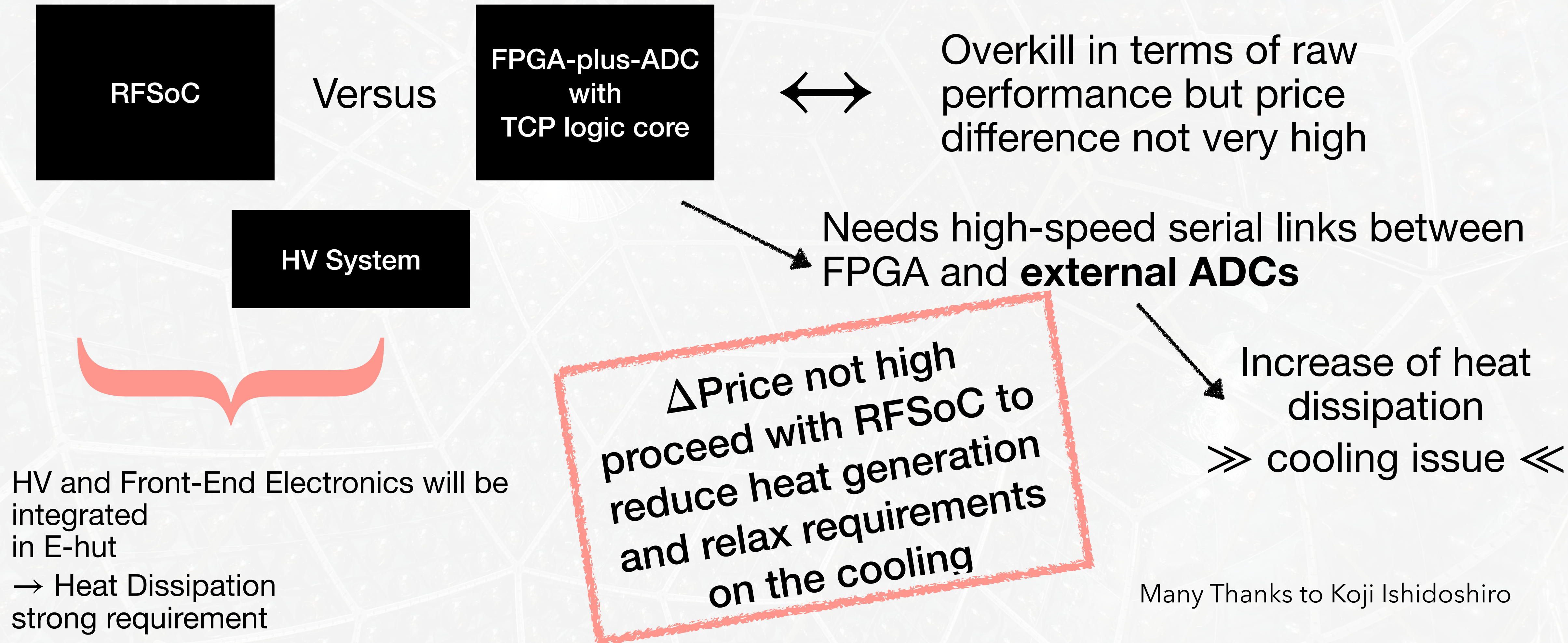
KLZ-400 + KLZ-800 Combined Fit



Combining $\Delta\chi^2$ Profiles
of KLZ-400 and KLZ-800

Many Thanks to Haruhiko Miyake

RFSoc vs. Conventional

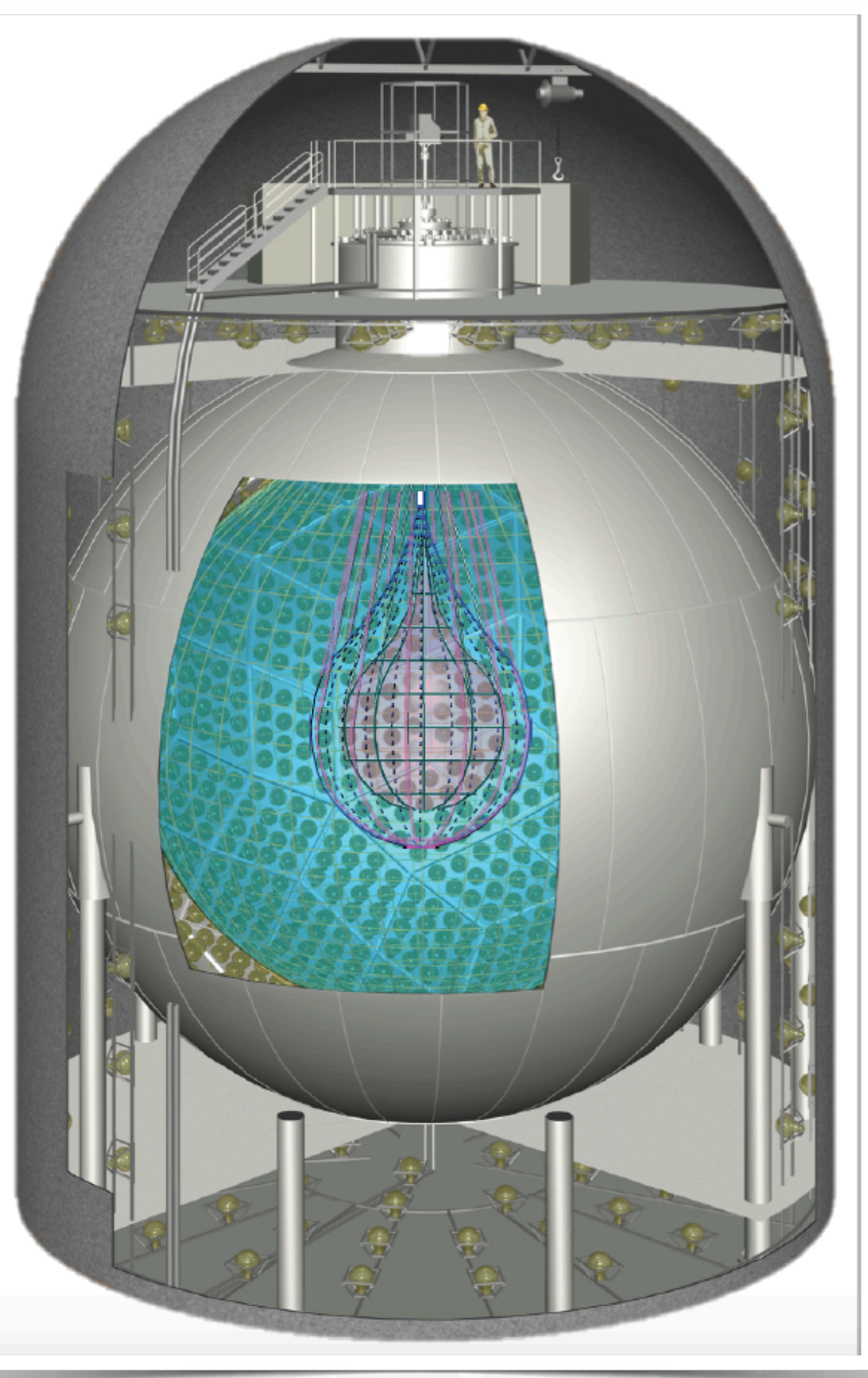


Status on the Liquid Scintillators

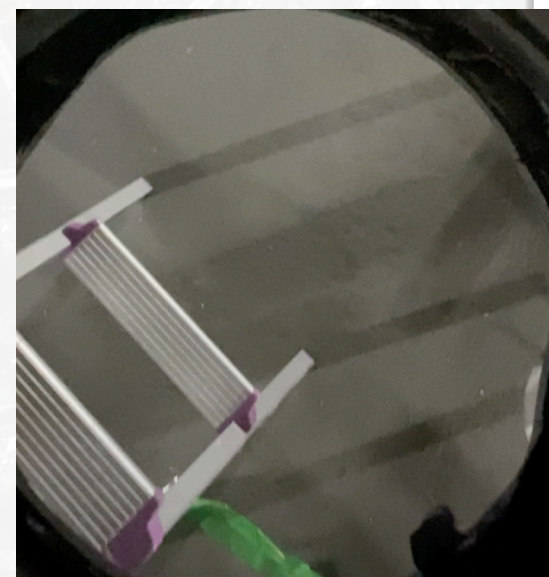
- No calibrations planned for the XeLS
- Ongoing
PPO increase linked to budget situation
Reduction of U/Th
Consequences of adding bis-MSB
 - Re-emission from larger balloon might impact event reconstruction
 - Mis-reconstruction effect has to be marginal

Many Thanks to Yasuhiro Kishimoto

Turning KamLAND into a $0\nu\beta\beta$ Detector

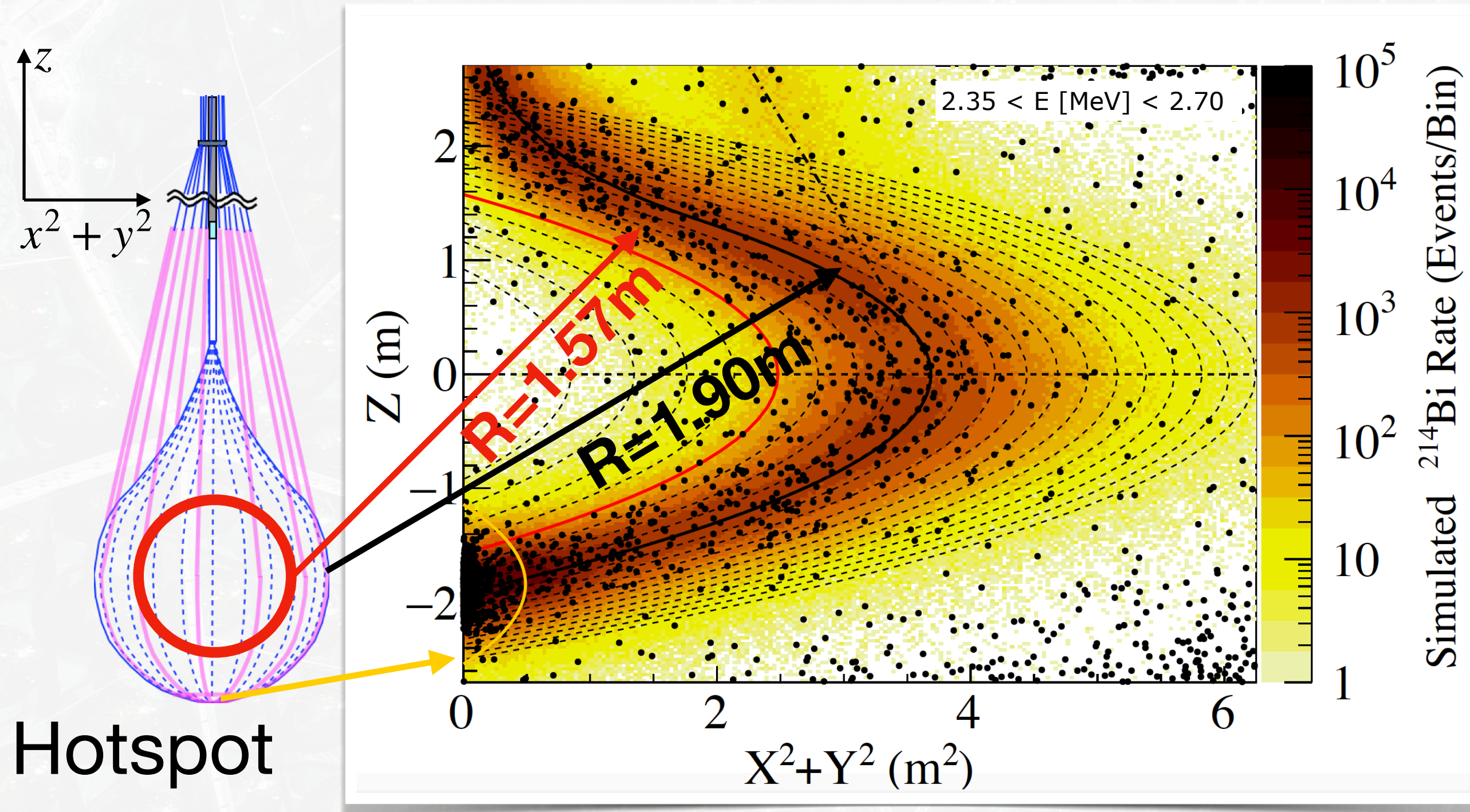


Inner
Top View



Inner View

Selection Cuts



Fiducial Volume $R < 2.5\text{m}$
+ hotspot and deadtime removal

μ and $\mu + dT < 2 \text{ ms}$ veto

Bi-Po veto \rightarrow delayed coincidence
(prompt Bi, delayed Po ≤ 2 Pulse)
 $\rightarrow (dt, dr) = (1.9 \text{ ms}, 1.7\text{m})$

Reactor ν and e^+ and $n\text{H}$ gamma veto

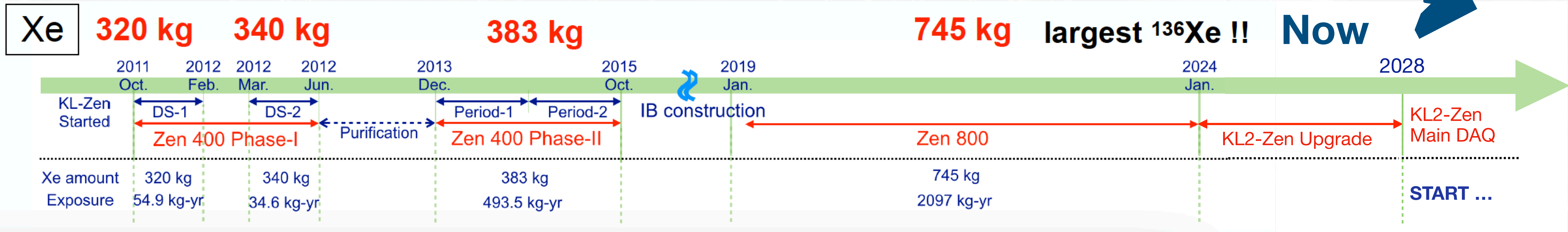
Bad Reco Veto (bad vertex-time-charge)

Analysis Data

Long-Lived Data (LD) = Classified as Muon Spallation products with $\tau \geq 100 \text{ sec}$

Singles Data (SD) = not LD classified Data $\rightarrow 90\%$ Exposure

KamLAND-Zen *Timeline*



Zen 400
Phase-I

Zen 400
Phase-II

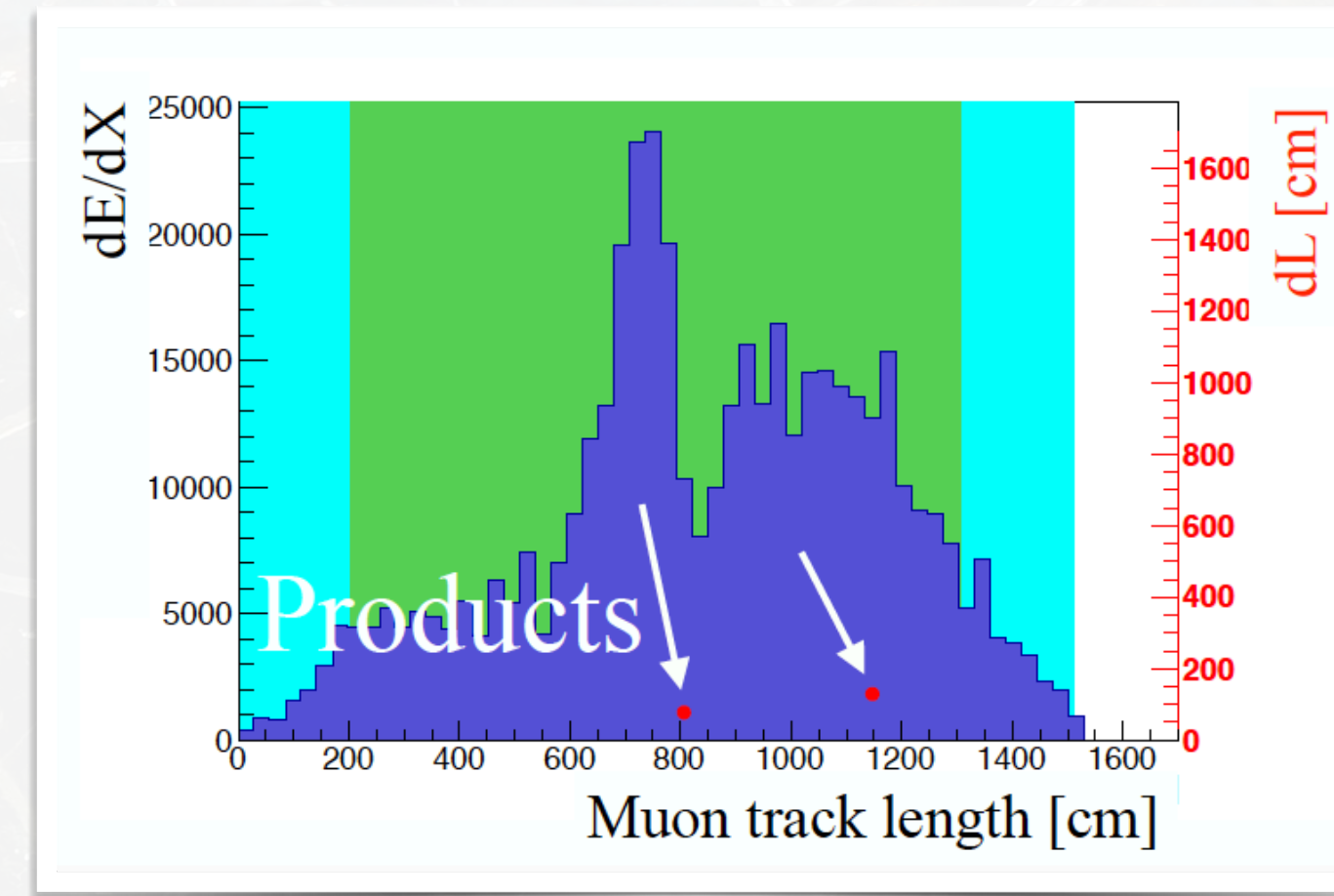
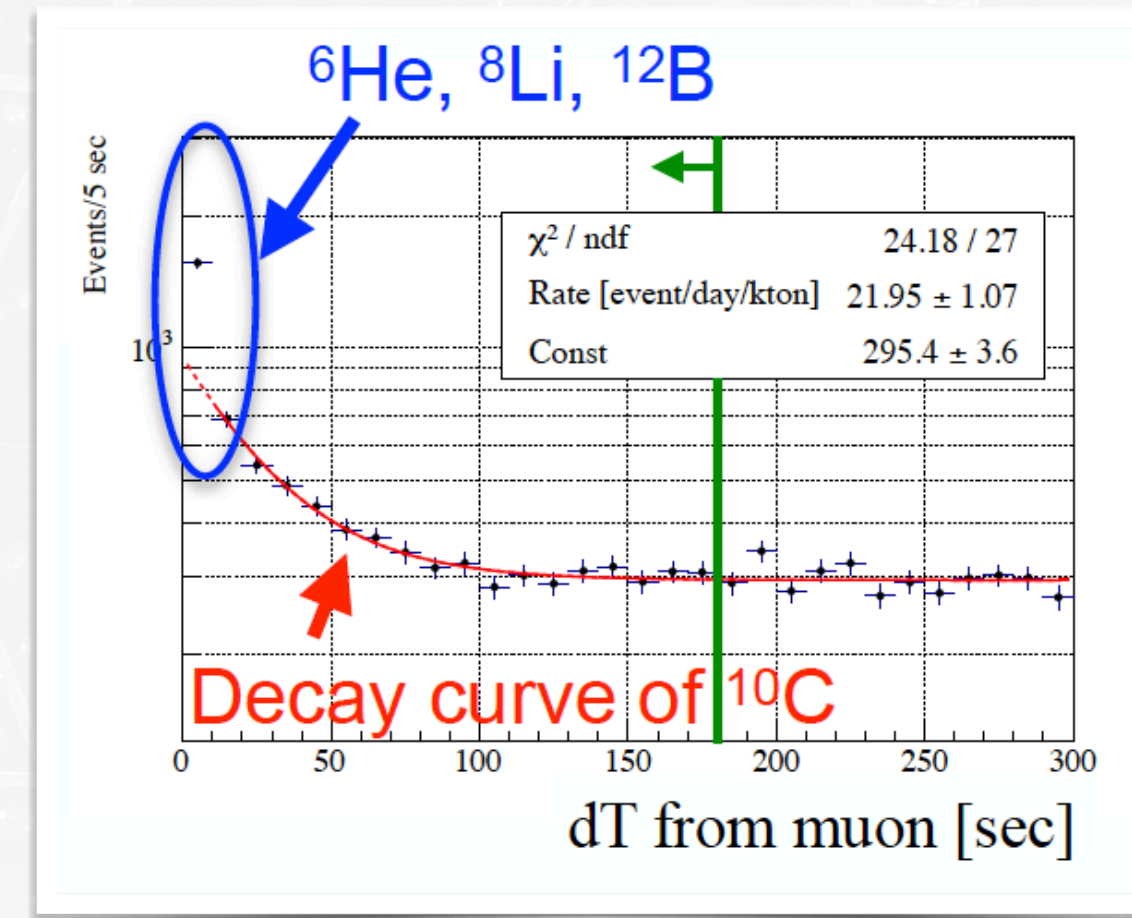
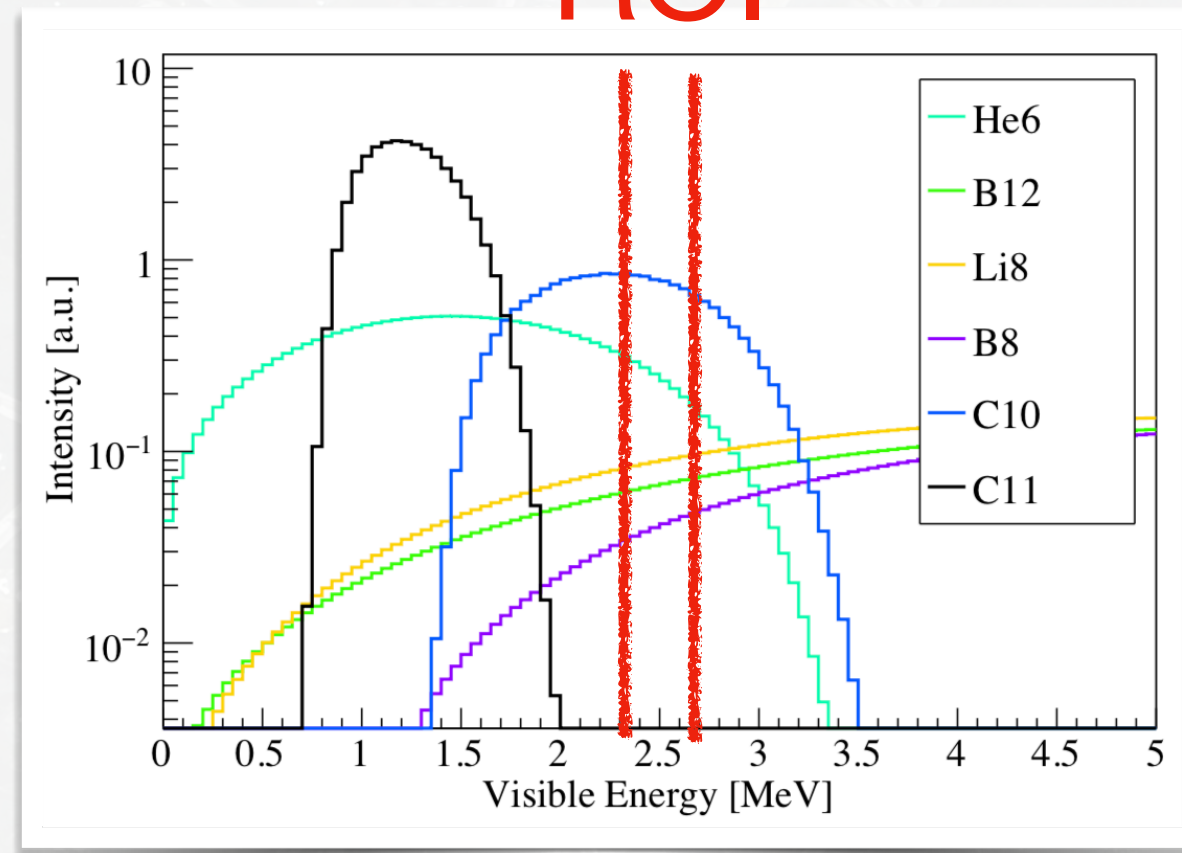
Zen 800

Analysis Preparation I

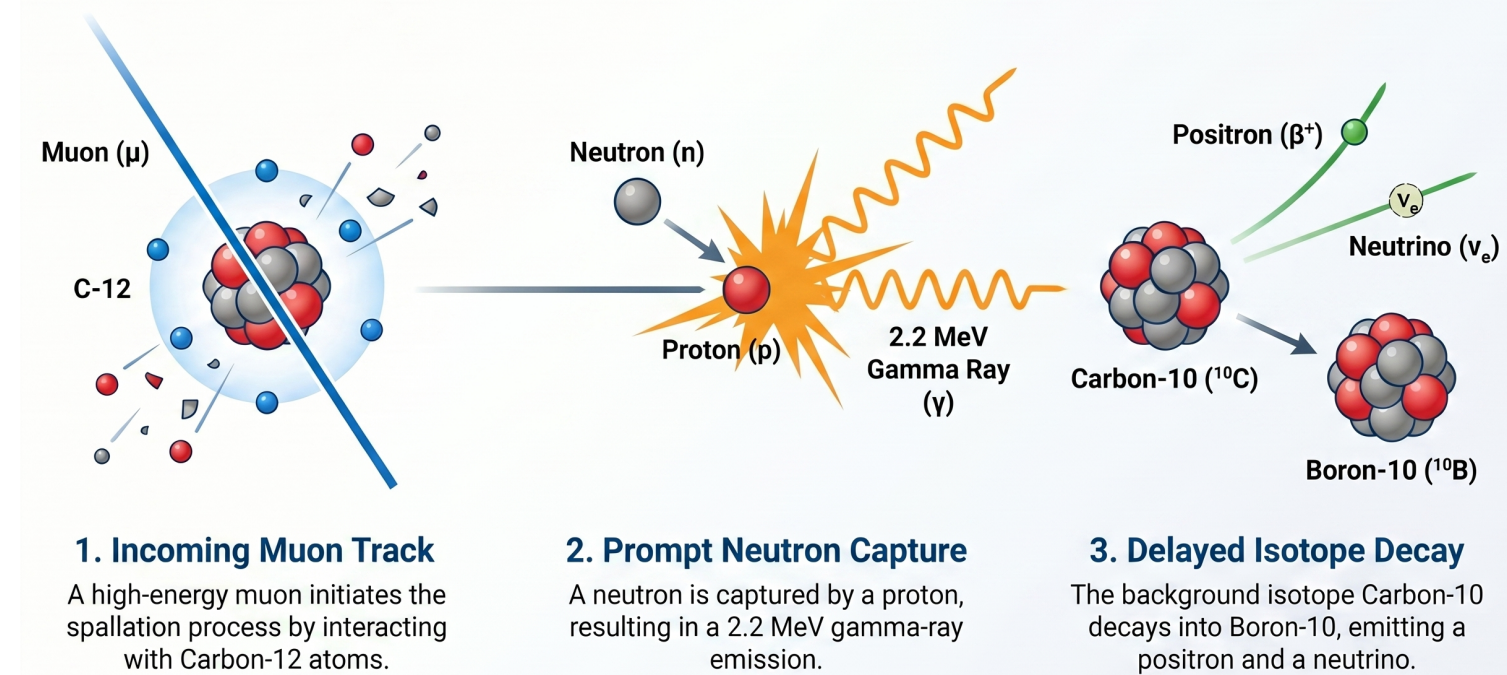
Short-Lived Tagging

ROI

	$\tau_{1/2}$	Q (MeV)
^8He	119.1 ms	10.7 (β^-)
^9Li	178.3 ms	13.6 (β^-)
^{12}B	20.2 ms	13.4 (β^-)
^{12}N	11.0 ms	17.3 (β^+)
^8Li	839.9 ms	16.0 (β^-)
^8B	770 ms	18.0 (β^+)
^9C	126.5 ms	16.5 (β^+)
^{11}Be	13.8 s	11.5 (β^-)
^{10}C	19.29 s	3.65 (β^+)
^6He	806.7 ms	3.51 (β^-)
^{11}C	1221.8 s	1.98 (β^+)
n	207.5 μs	2.223(cap. γ)

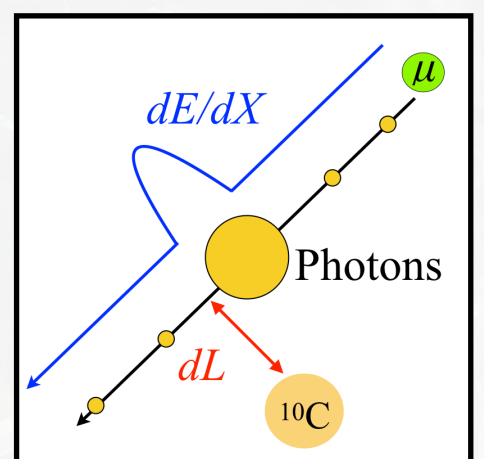


The Triple Coincidence Technique: Identifying Muon-Induced Spallation



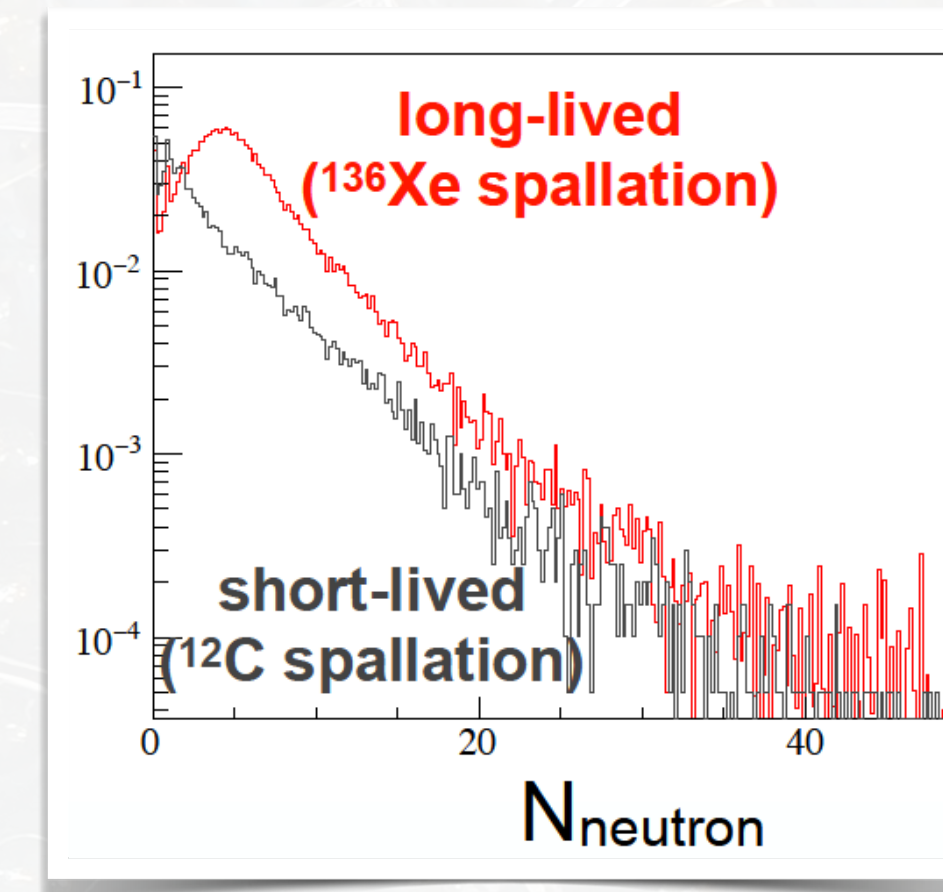
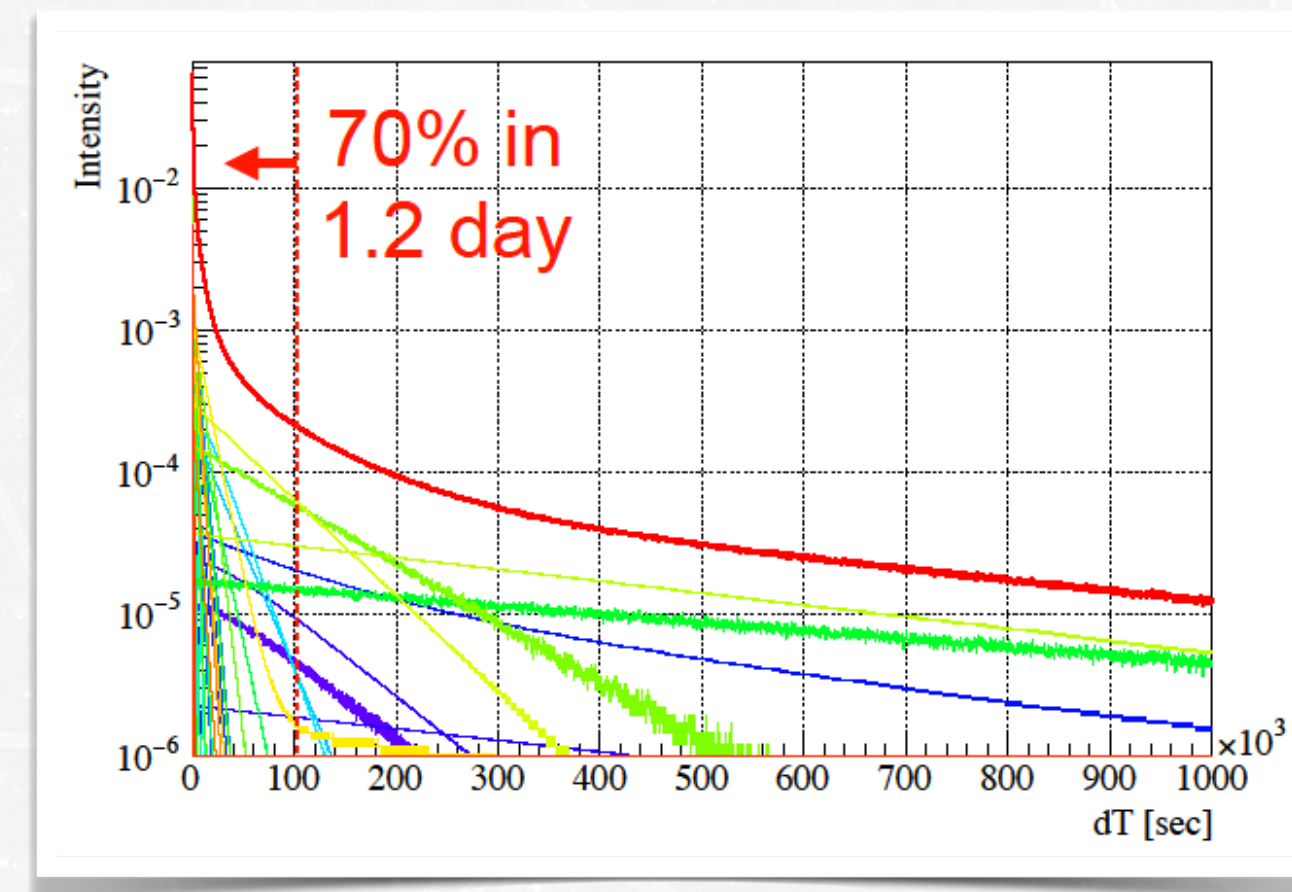
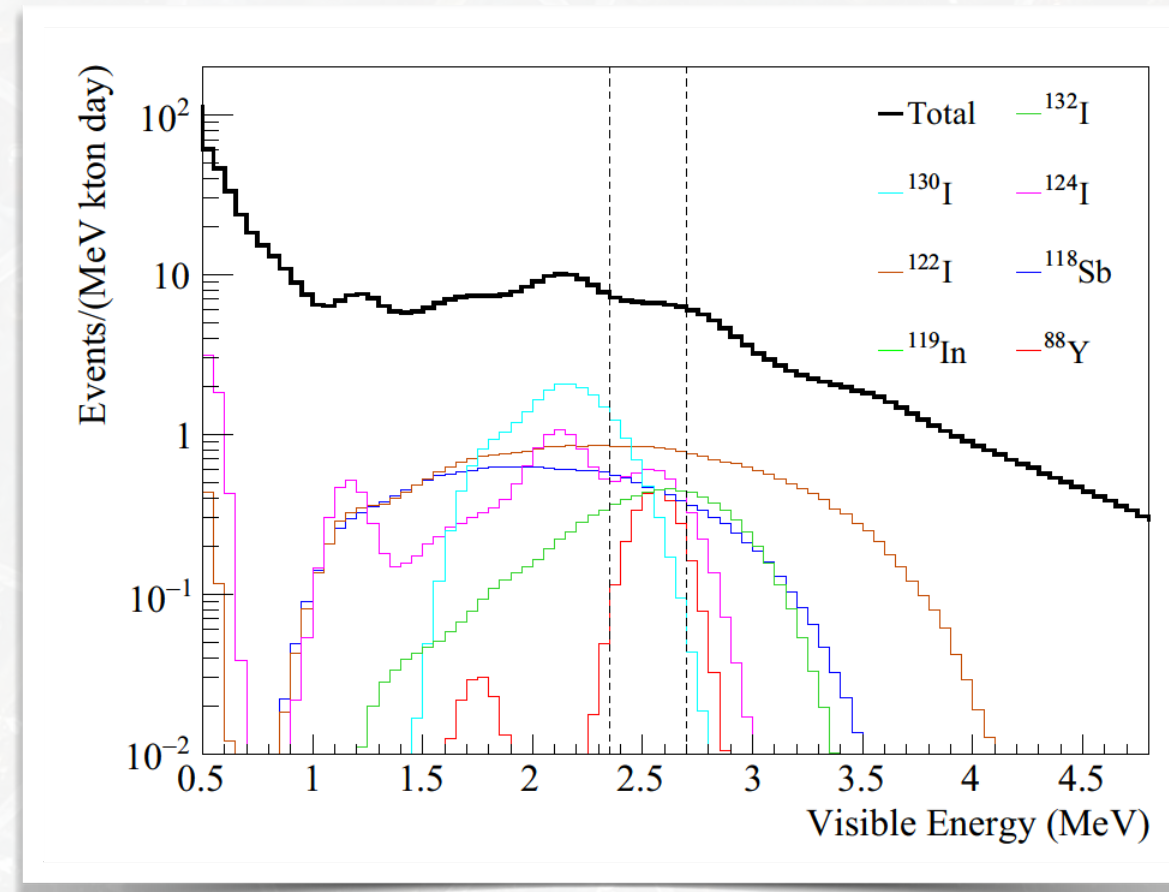
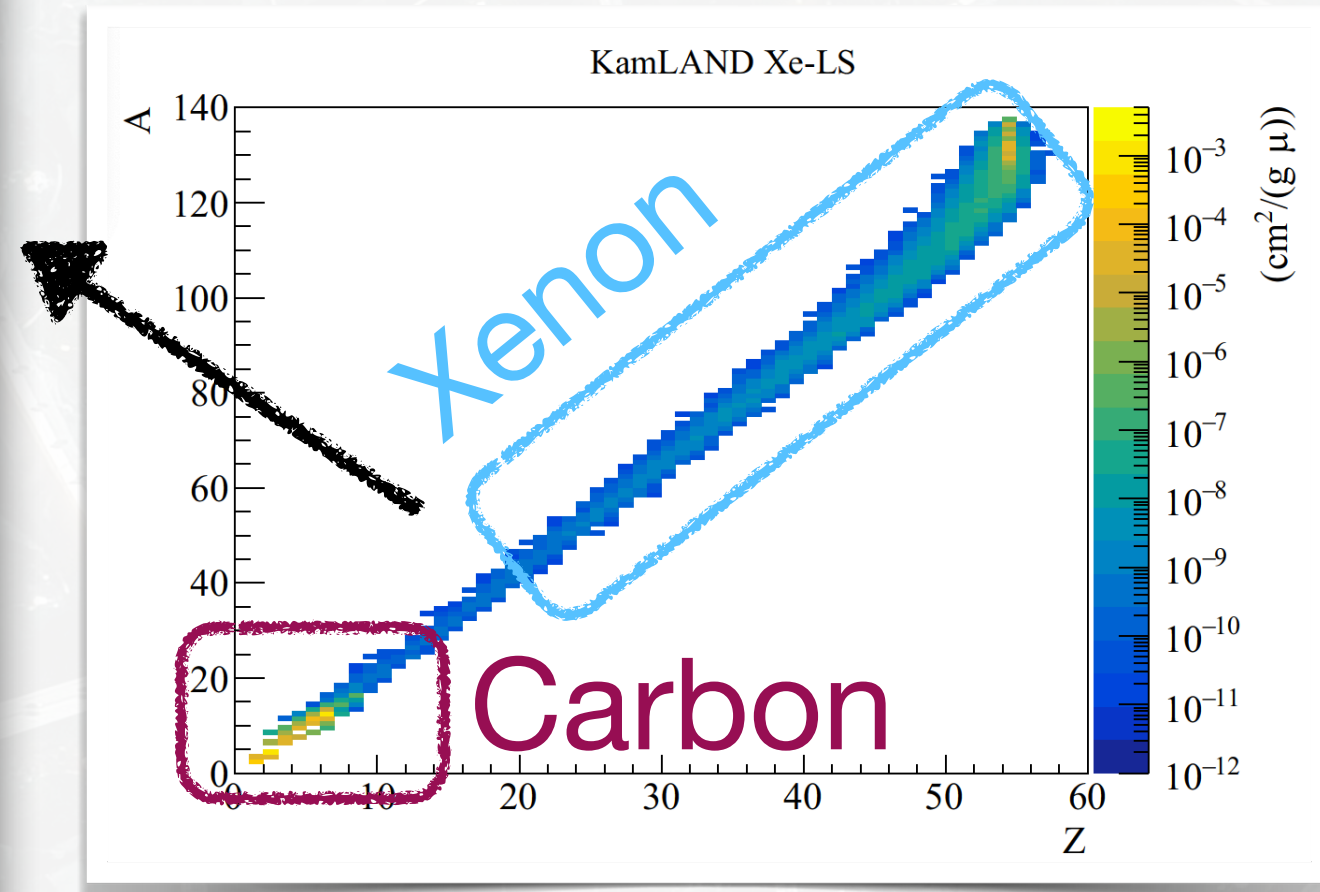
- Triple Coincidence Tagging = space + time correlation of n with muons
- Lifetime veto efficiency \rightarrow 100% for $\tau > 100\text{s}$ (when $\tau(^{10}\text{C}) = \text{Flat}$)
- Carbon spallation products rejection efficiency $> 95\%$

- Muon shower correlation \Leftrightarrow Energy Loss vs. Distance of Spallation Product to Muon Track



Analysis Preparation II

Long-Lived Tagging

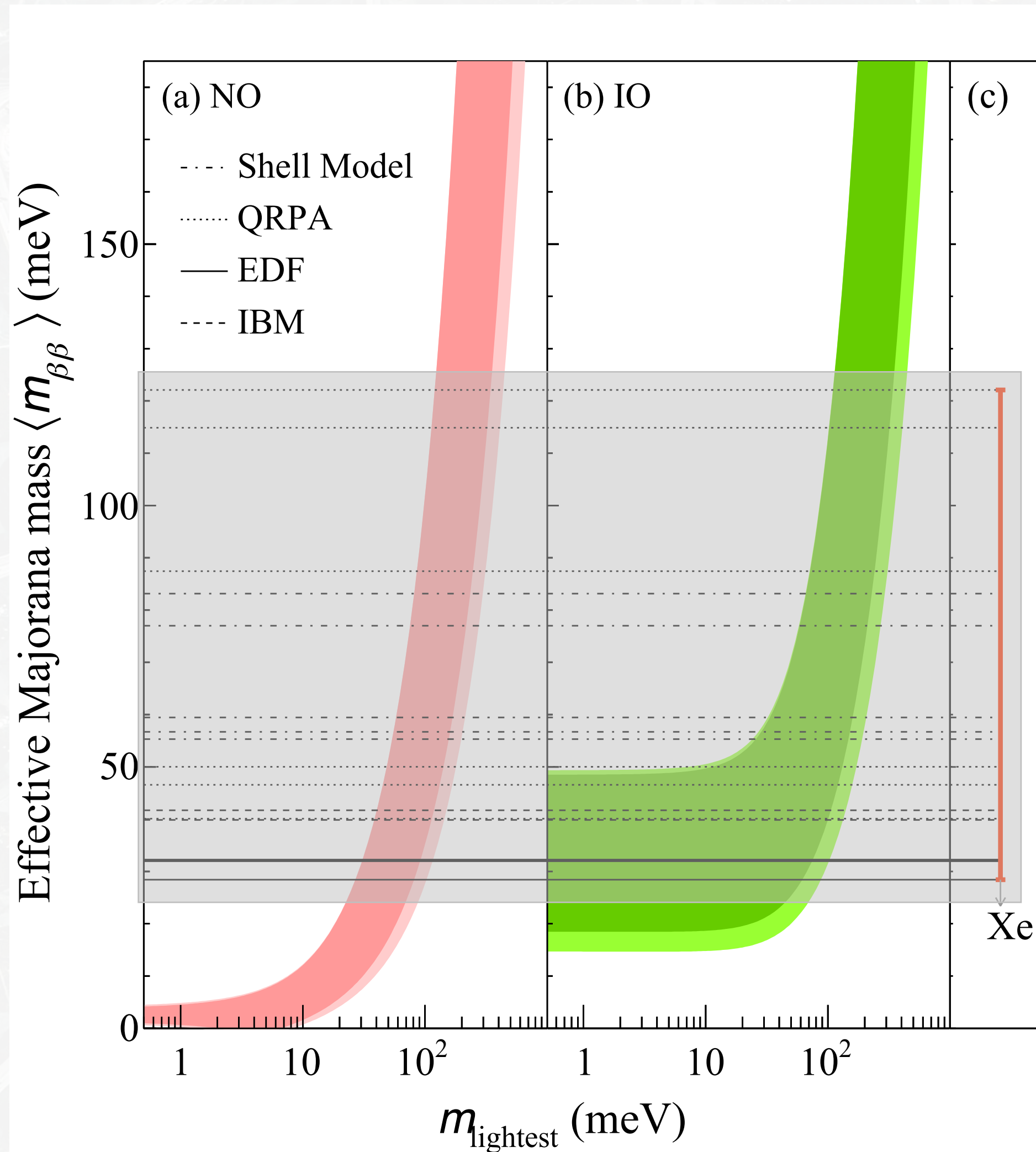


- Likelihood-based tagging
—> uses space-time information of muons with Neutrons wrt spallation isotopes and its lifetimes
- Construct tagging variable based on Three-dim. Likelihood function $LKL(N_n, dR_n, dT)$
- Rejection Efficiency for Xe spallation products $(47 \pm 9)\%$

Long time veto required

$$N_n^{\text{S.Lived}} < N_n^{\text{L.Lived}}$$

Results for Effective Majorana Mass



	Ref.	$M^{0\nu}$	$\langle m_{\beta\beta} \rangle$ (meV)
Shell model	[34]	2.28, 2.45	59.4, 55.3
	[35]	1.63, 1.76	83.1, 77.0
	[36, 37]	2.39	56.7
QRPA	[38]	1.55	87.4
	[39]	2.91	46.6
	[40]	2.71	50.0
	[41]	1.11, 1.18	122, 115
	[42]	3.38	40.1
EDF theory	[43]	4.20	32.3
	[44]	4.77	28.4
	[45]	4.24	32.0
IBM	[46]	3.25	41.7
	[47]	3.40	39.9

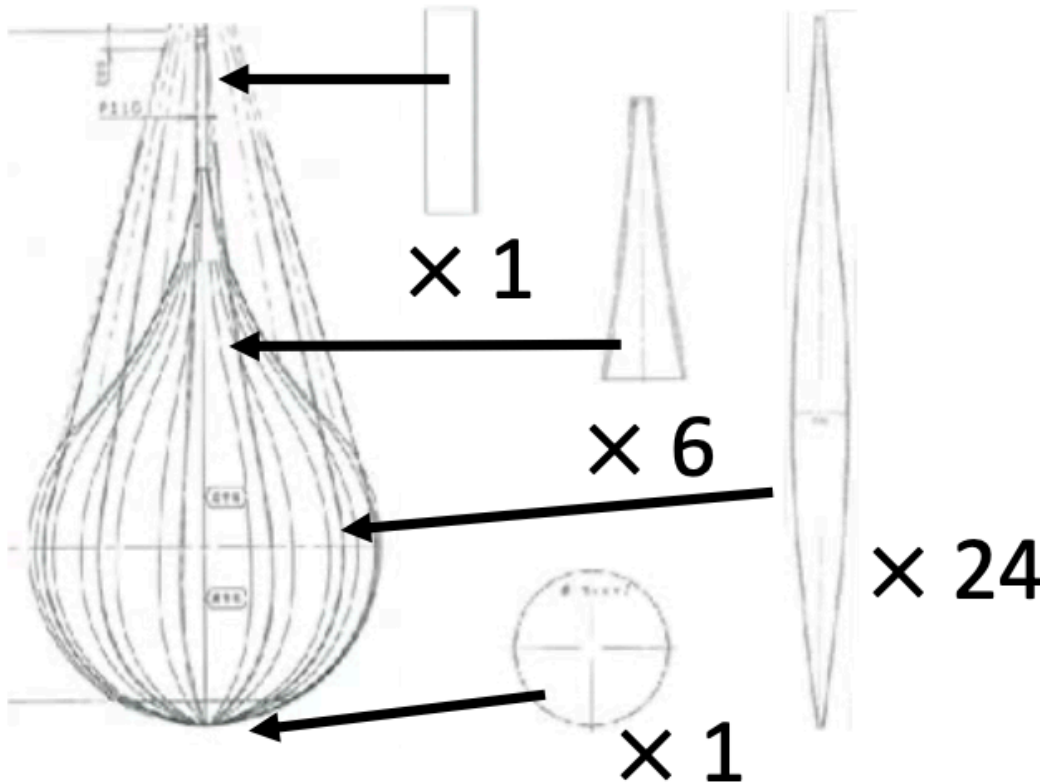
Shell model	QRPA	EDF	Theoretical model
[1] J. Menéndez, J. of Phys. G 45 , 014003 (2018). [2] M. Horoi and A. Neacsu, Phys. Rev. C 93 , 024308 (2016). [3] L. Coraggio, A. Gargano, N. Itaco, R. Mancino, and F. Nowacki, Phys. Rev. C 101 , 044315 (2020). [4] L. Coraggio et al., Phys. Rev. C 105 , 034312 (2022).	[5] M. T. Mustonen and J. Engel, Phys. Rev. C 87 , 064302 (2013). [6] J. Hyyriäinen and J. Suhonen, Phys. Rev. C 91 , 024613 (2015). [7] F. Šimković, A. Smetana, and P. Vogel, Phys. Rev. C 98 , 064325 (2018). [8] D.-L. Fang, A. Faessler, and F. Šimković, Phys. Rev. C 97 , 045503 (2018). [9] J. Terawski, Phys. Rev. C 102 , 044303 (2020).	[10] T. R. Rodríguez and G. Martínez-Pinedo, Phys. Rev. Lett. 105 , 252503 (2010). [11] N. L. Vaquero, T. R. Rodríguez, and J. L. Egido, Phys. Rev. Lett. 111 , 142501 (2013). [12] L. S. Song, J. M. Yao, P. Ring, and J. Meng, Phys. Rev. C 95 , 024305 (2017). [13] J. Barea, J. Kotila, and F. Iachello, Phys. Rev. C 91 , 034304 (2015). [14] F. F. Dneprievich, L. Graf, F. Iachello, and J. Kotila, Phys. Rev. D 102 , 095016 (2020).	(A) K. Harigaya, M. Ibe, and T. T. Yanagida, Phys. Rev. D 86 , 013002 (2012). (B) T. Asaka, Y. Heo, and T. Yoshida, Phys. Lett. B 811 , 135956 (2020). (C) K. Asai, Eur. Phys. J. C 80 , 76 (2020).

$$\left(T_{1/2}^{0\nu 2\beta} \right)^{-1} = G^{0\nu} \left| M^{0\nu} \right|^2 m_{\beta\beta}^2$$

$$\langle m_{\beta\beta} \rangle < 28 \dots 122 \text{ meV}$$

Mini-Balloon Fabrication in Sendai (2017 - 2018)

All work performed inside a Class 1 clean room in Sendai



① Film Washing



② Seam Welding



③ He leak test + repairs



④ Folding



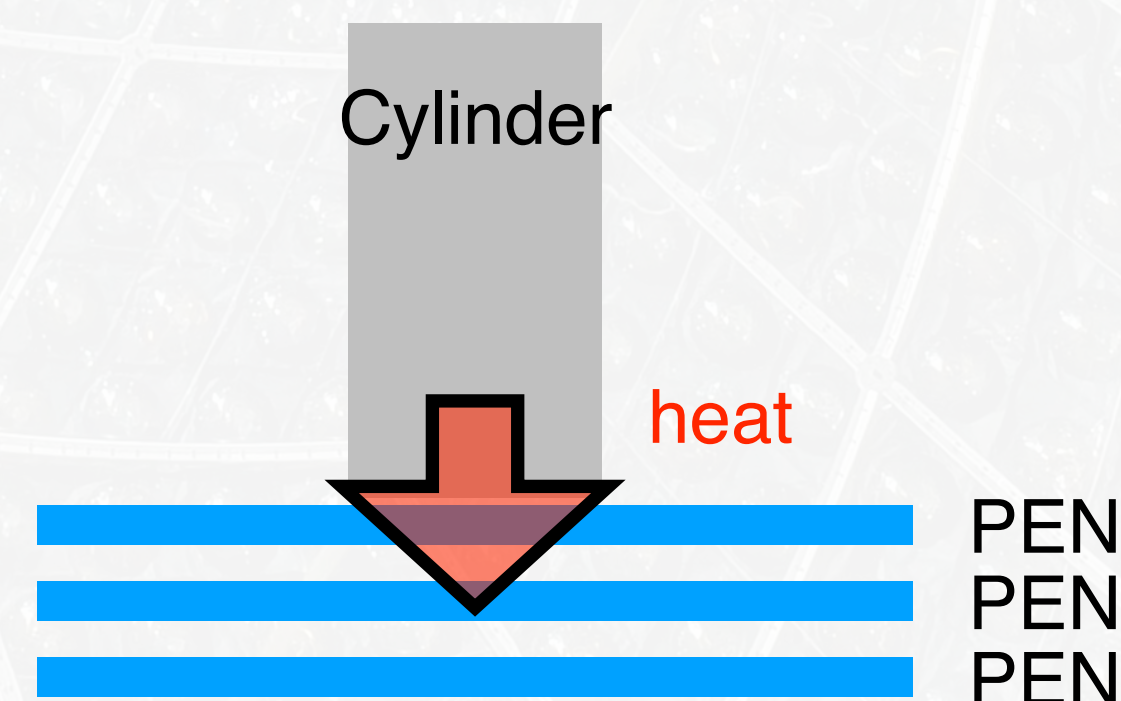
⑤ Packaging

Many Thanks to Chris Grant

PEN film study around 2019

S.Obara et al., Prog. Theor. Exp. Phys. **2019**, 073H01 (DOI: 10.1093/ptep/ptz064)

- **Basic tests** were conducted to understand the characteristics of PEN film.
- **Heat welding**
 - Same welding machine as production of KamLAND-Zen 800 balloon
 - Same PEN film is sandwiched as glue for welding line
 - Force gauge tests were done
 - The strength of the film after welding appears to be sufficient.
- **Problems**
 - The tested PEN film is no longer available because of the company's situation.
 - Level of radioactive impurity did not achieve the requirement.
 - Many holes were found around the welding line. The method for repairing the holes was unclear. PEN film did not stick with the glue used to repair nylon balloon.

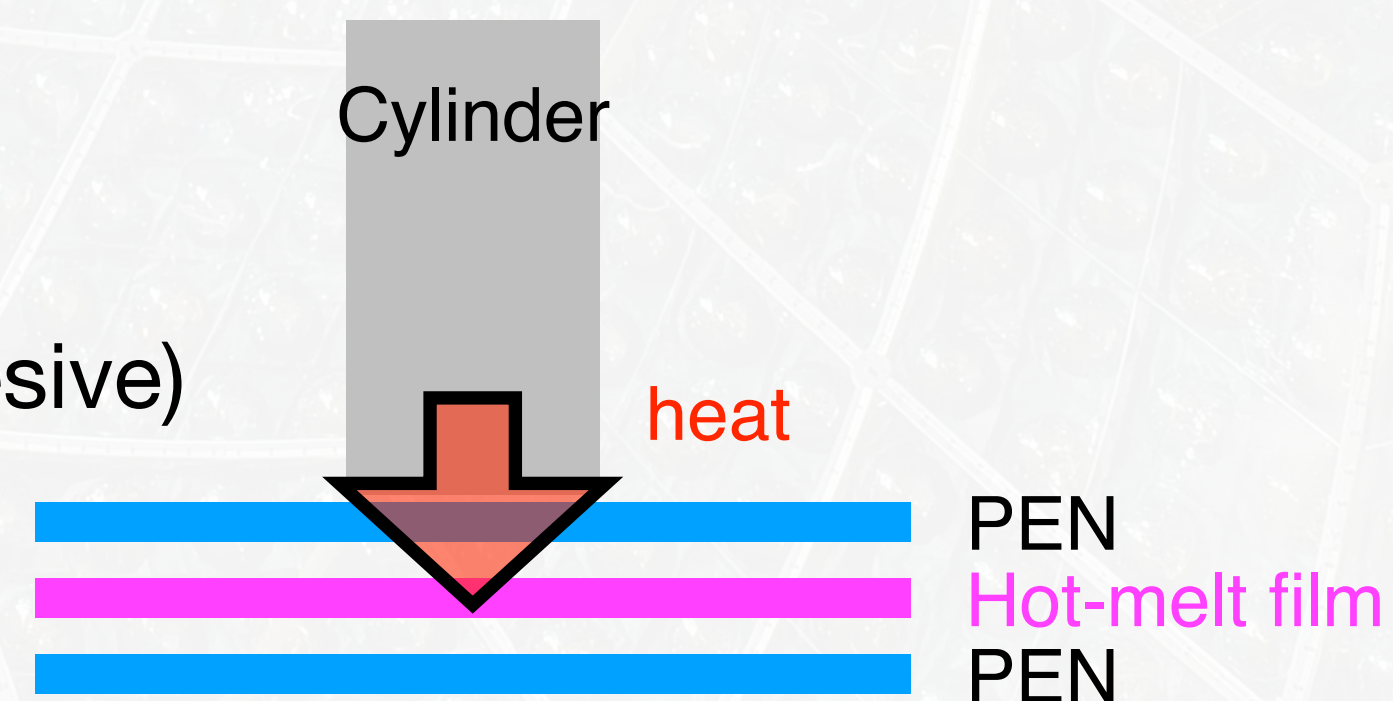


Many Thanks to Hiroko Watanabe

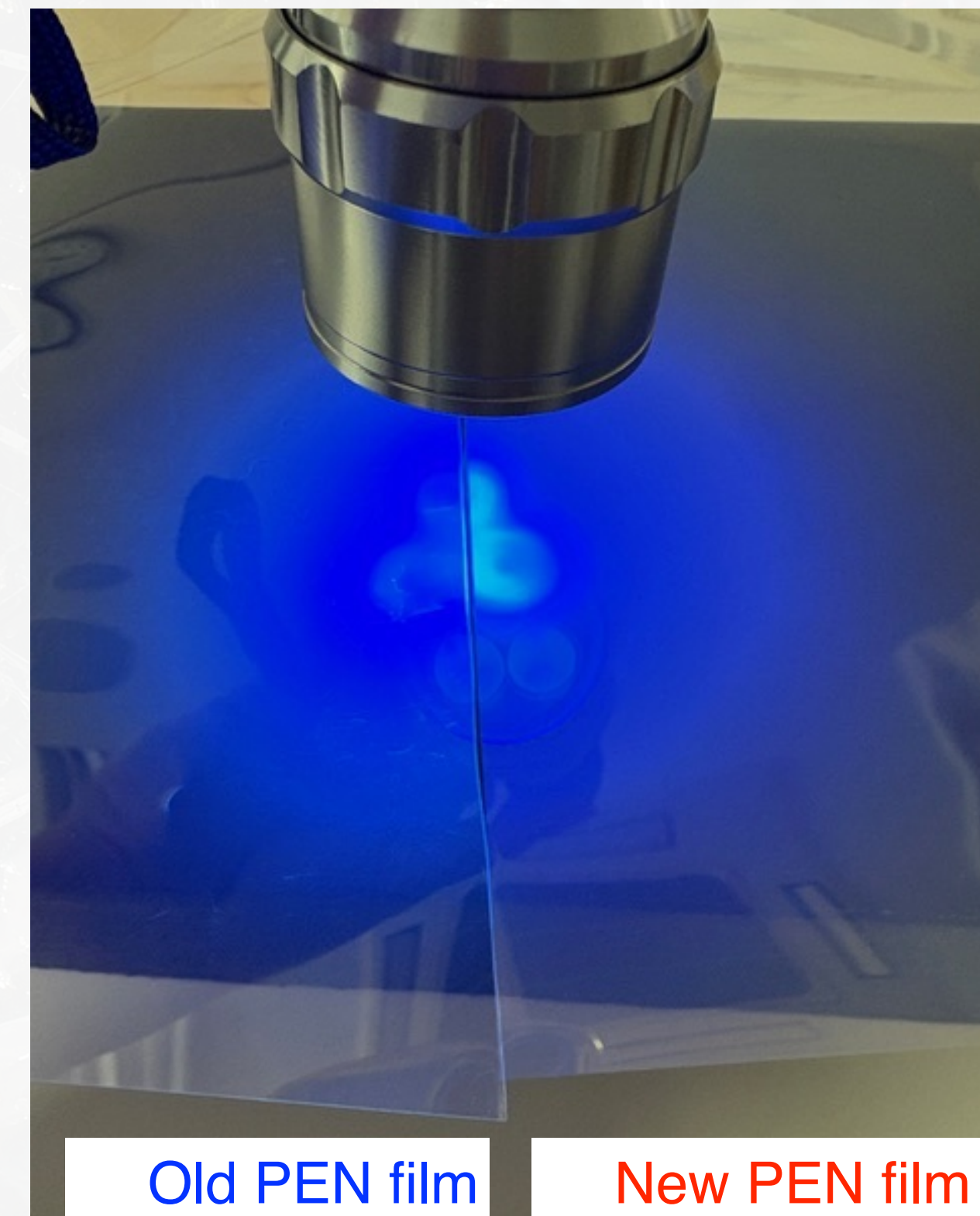
Recent updates

- We could get PEN film supply from another company. The level of the radioactive impurity is acceptable!
- Basic characteristics tests are ongoing (e.g. light yield, transparency, Xe-gas transmission rate etc.)
- **Heat welding**
 - New method: **we found that hot-melt film works well as glue for welding.**
- PEN has high melting point (265-280 degree C). **High temperature can cause holes around the welding line.**
- “Hot-melt film” melts at 105-120 degree C. Hopefully less number of holes around the welding line.

Polyester-based hot melt adhesive (thermoplastic adhesive)



Many Thanks to Hiroko Watanabe

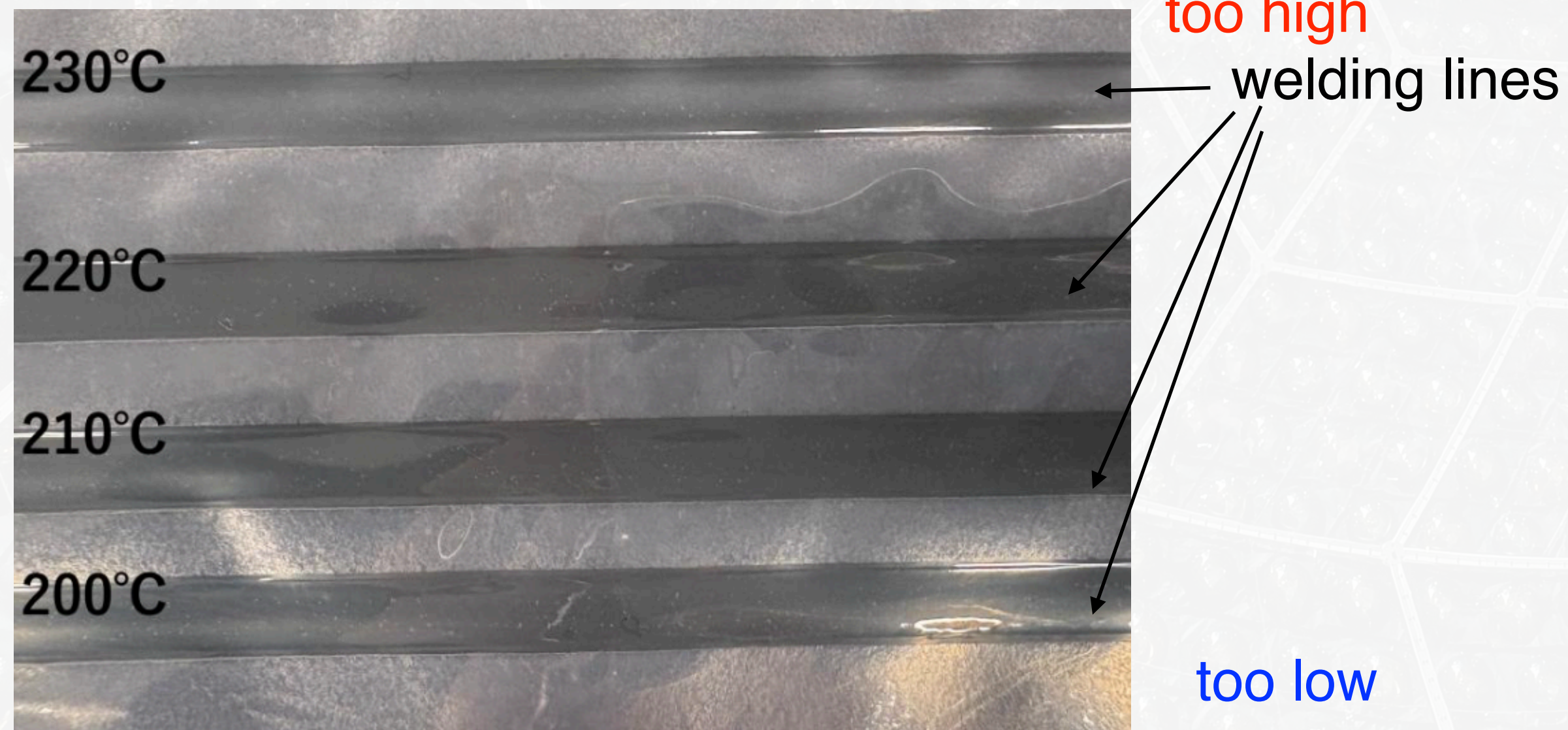


Recent updates

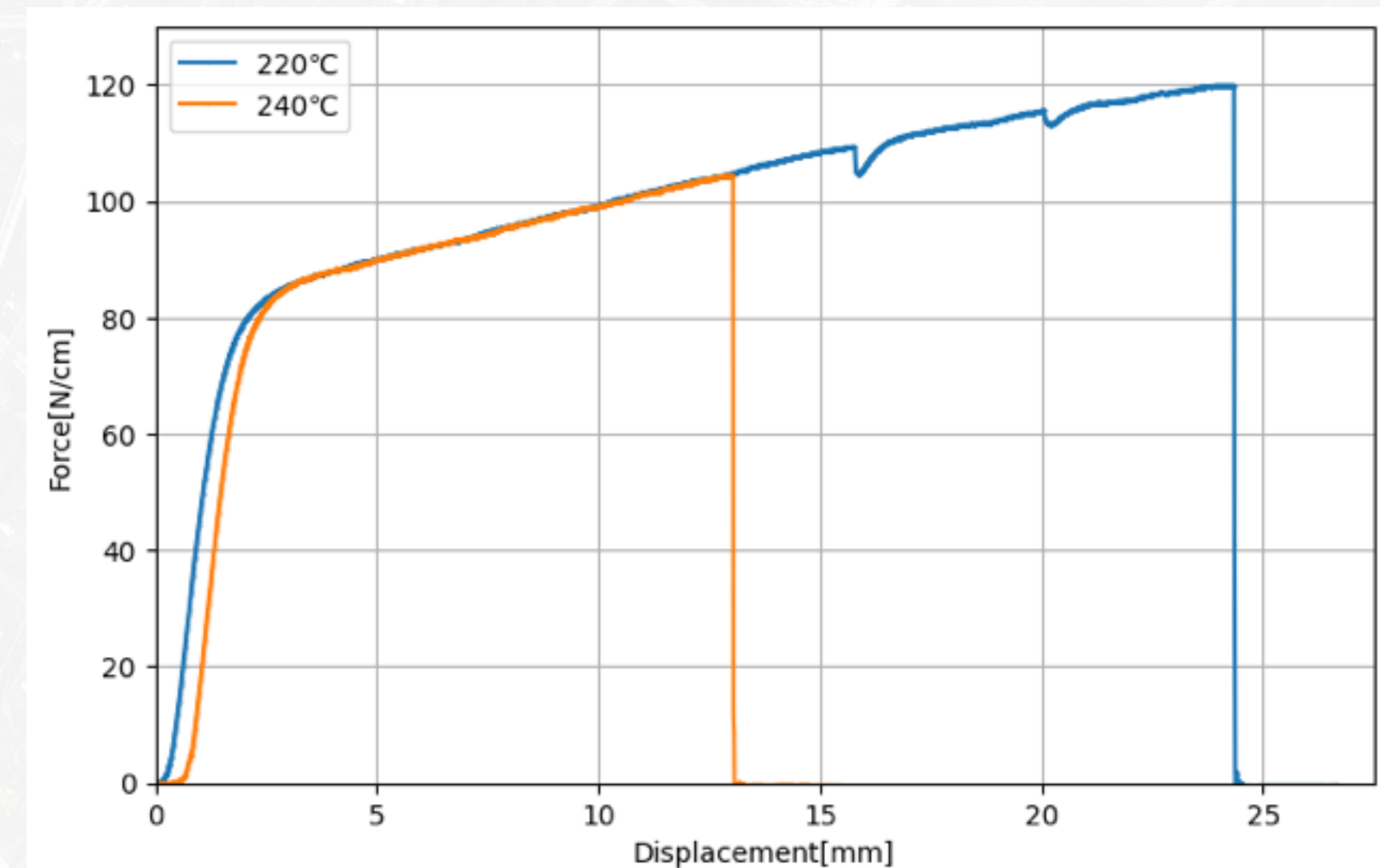
- Tested:
 - Hot-melt film has chemical compatibility with liquid scintillator.
 - Weld line strength: Maintained above requirement post-LS soaking.
 - **There is negligible leakage from the weld line!**
 - Some types of hot-melt film have very high RI impurities.
- Ongoing test:
 - Fixing the type of hot-melt film regarding welding quality & RI
 - Investigating PEN film's surface treatments for enhanced transmittance

Many Thanks to Hiroko Watanabe

parameter check



Strength test



Improved PMTs (R12860-03LXA) KamLAND2-Zen

New 20" (50.8cm) High Quantum Efficiency (HQE) PMTs are being used for KamLAND2-Zen.

Datasheet [link](#)

Type No.	Diameter (mm) / (inch)	Minimum effective area (mm)	Surface area		Dynode		Weight (g)
			Min. (cm ²)	Typ. (cm ²)	Structure	Number of stages	
R12860	508 / 20	φ460	2120	2600	Box & Line	10	approx. 8000

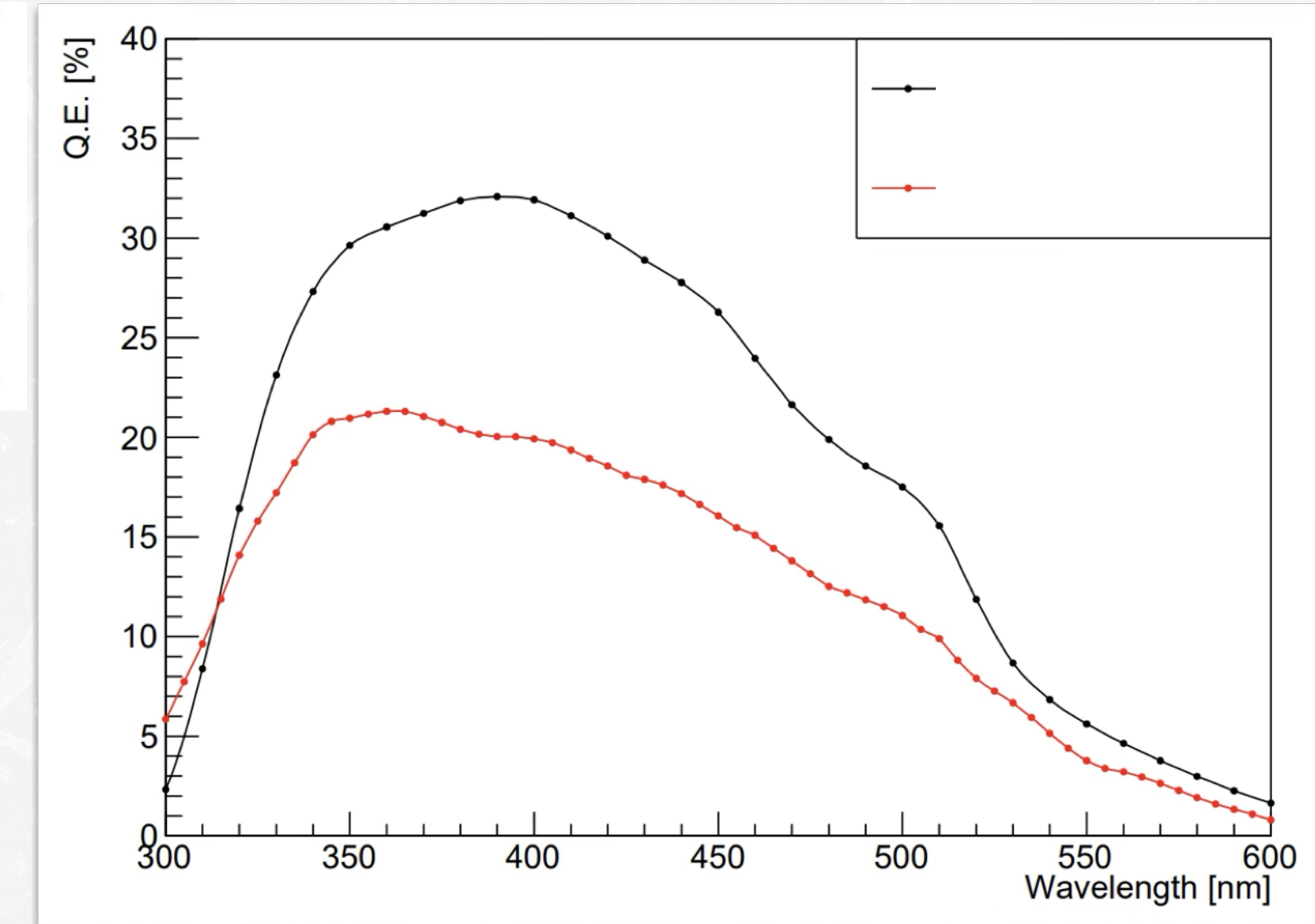
Type No.	Luminous (2856 K)		Radiant at 420 nm Typ. (mA/W)	Blue sensitivity index (CS 5-58)		Quantum efficiency at 390 nm Typ. (%)	Luminous (2856 K) Typ. (A/lm)	Radiant at 420 nm Typ. (A/W)	Gain Typ.	Applied voltage for typical gain Typ. (V)
	Min. (μA/lm)	Typ. (μA/lm)		Min.	Typ.					
R12860	40	80	90	10.0	12.0	30%	800	9.0 × 10 ⁵	1.0 × 10 ⁷	2000

Dark current (After 30 min storage in darkness)		Dark count (After 15 hours storage in darkness)		Time response			Single photo-electron (Peak to valley ratio)		Pulse linearity		Type No.
Typ. (nA)	Max. (nA)	Typ. (s ⁻¹)	Max. (s ⁻¹)	Rise time Typ. (ns)	Electron transit time Typ. (ns)	Transit time spread (FWHM) Typ. (ns)	Min.	Typ.	at 2 % Deviation	at 5 % Deviation	
									Typ. (mA)	Typ. (mA)	
500	1000	20 000	80 000	6.0	95	2.4ns	1.5	2.8	20 (100)	40 (150)	R12860

+ improved dark count rate (8kHz compared to 22kHz) and charge resolution

New HQE PMTs will collect 1.9x the photons enhancing energy resolution & lower TTS will help with positional reconstruction and background reduction.

Many Thanks to Spencer N. Axani

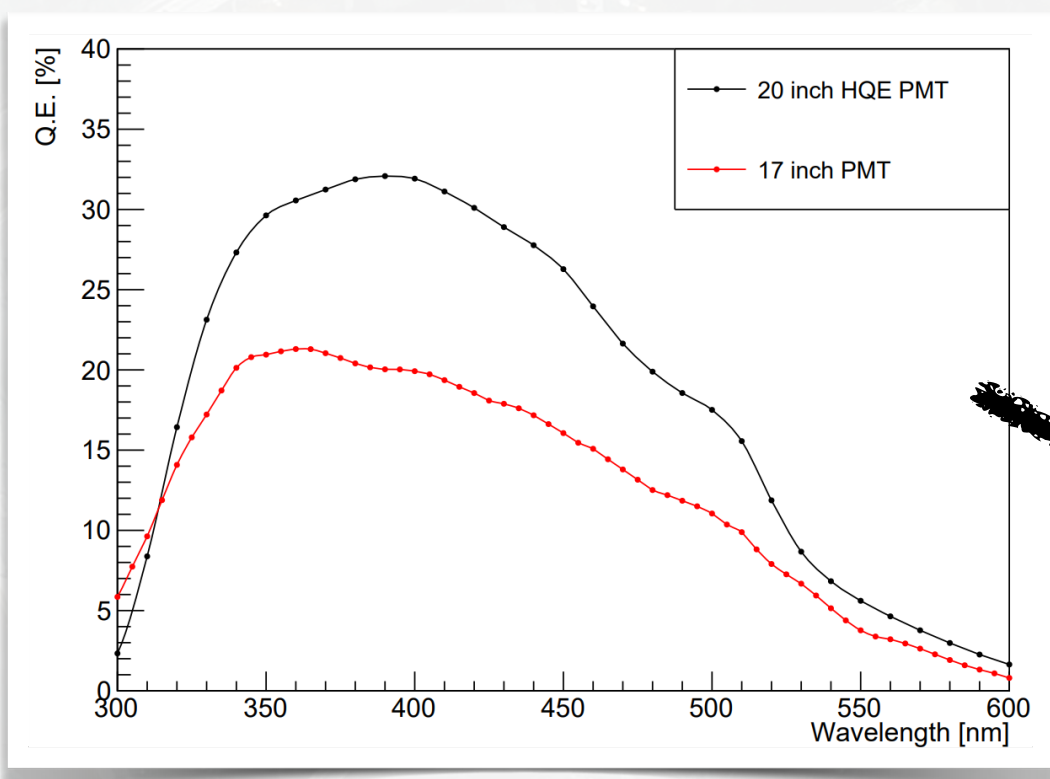


The collection efficiency was also measured to be ~95%.

IEEE Nuclear Science Symposium and Medical Imaging Conference (NSS/MIC). IEEE, 2021.

KamLAND2-Zen

New 20" PMTs

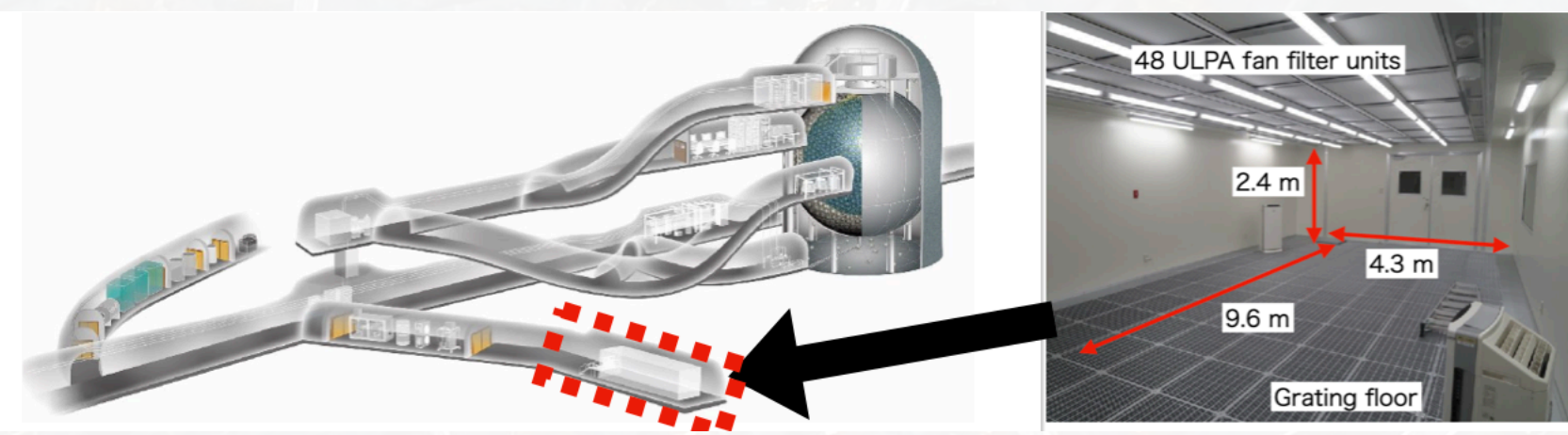


Significantly Enhanced Quantum Efficiencies **x1.9**



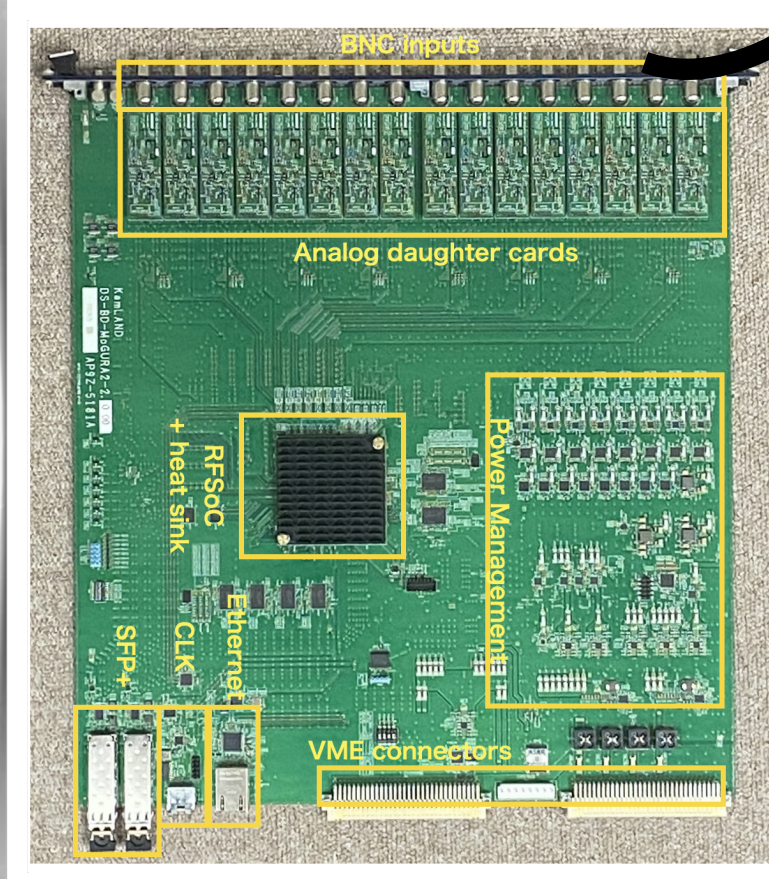
KERNEL = Kamioka Extremely Rare phenomena and Neutrino research Lab

KERNEL = Class 1 Clean Lab



PPO optimization (=increase) towards achieving maximum light yield in KamLAND-LS and Xenon-LS
Add bis-MSB to reach optimal match of Emission + High QE window

Readout Electronics

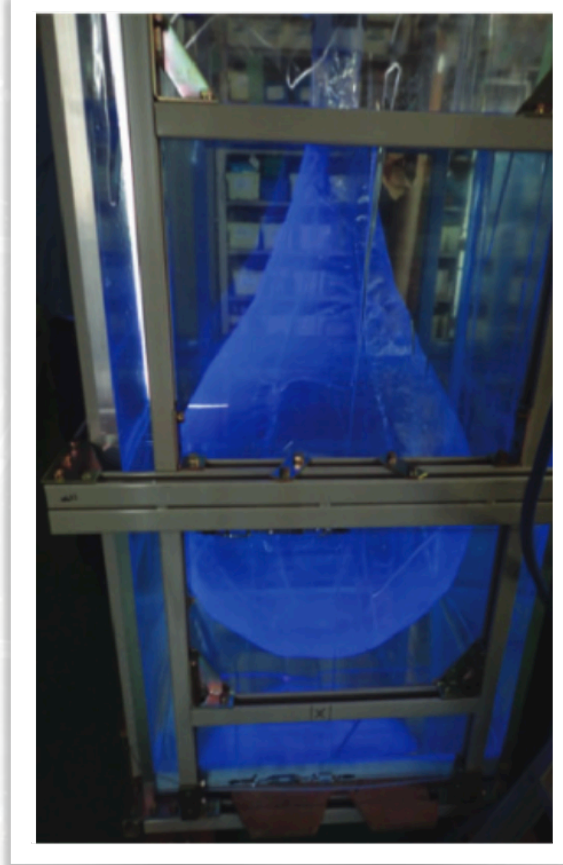
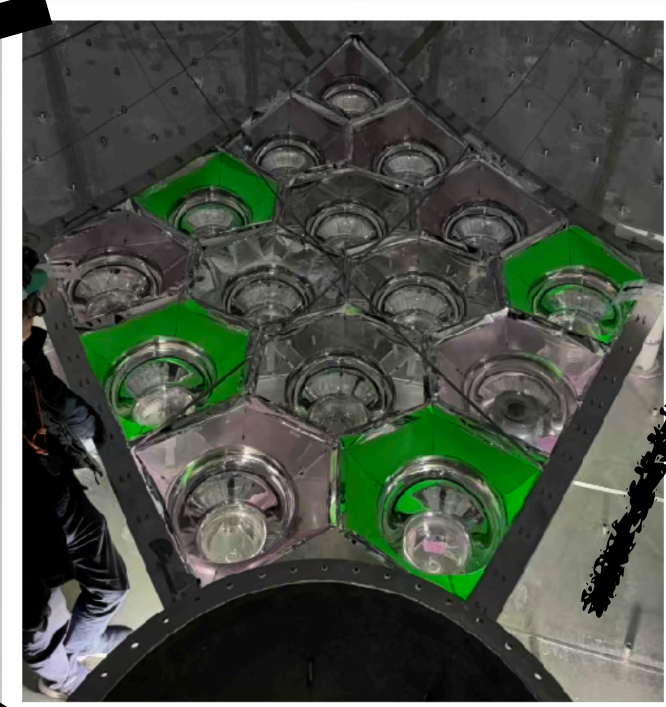
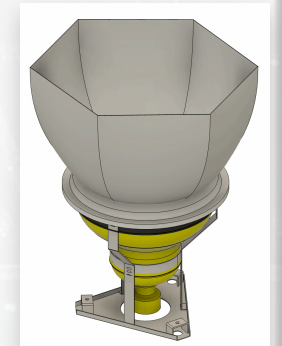


MoGURA2 is the Radio Frequency System-on-a-chip (RFSoc)

Low noise front end to extract smaller pulses
Streaming DAQ

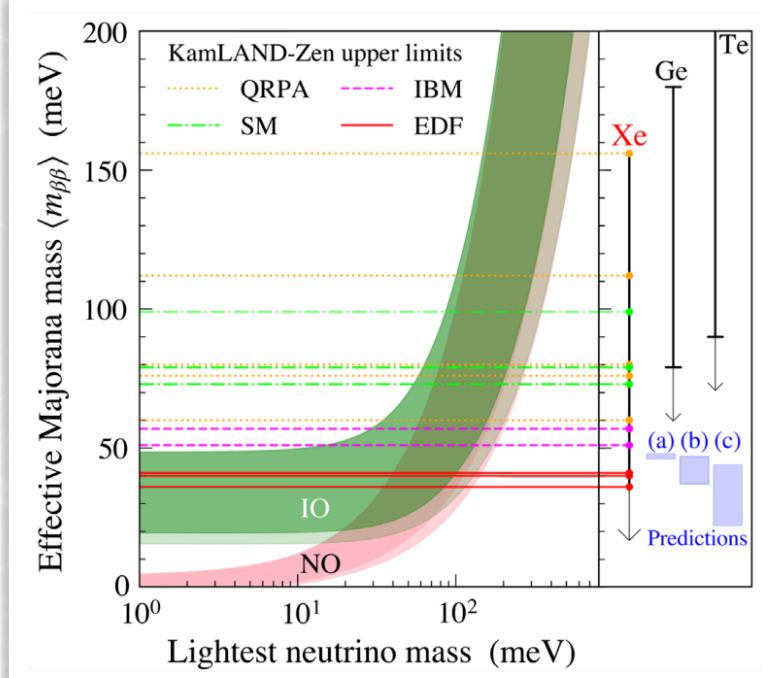
>x1.8

Winston Cones



PEN Balloon
Small size prototype balloon (In water + UV light)

Sensitivity



Energy Resolution (Feeding in all improvements) **4% → 2% @ 2.458 MeV**

Cover IO region completely
Target mass sensitivity $\langle m_{\beta\beta} \rangle \sim 20 \text{ meV} / 5 \text{ Years}$
Target Half Life for 5 Years $T > 2 \times 10^{27} \text{ Years}$

Main DAQ Start 2028 (FY 2027)