



# Optimization of Ultrafast Silicon Detectors for Timing Applications in Future High Luminosity Collider Experiments

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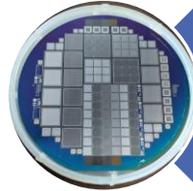
BRIDGET MACK

SYRACUSE UNIVERSITY LHCb GROUP

# Outline



Motivations and  
Background



Optimization



Preliminary Results

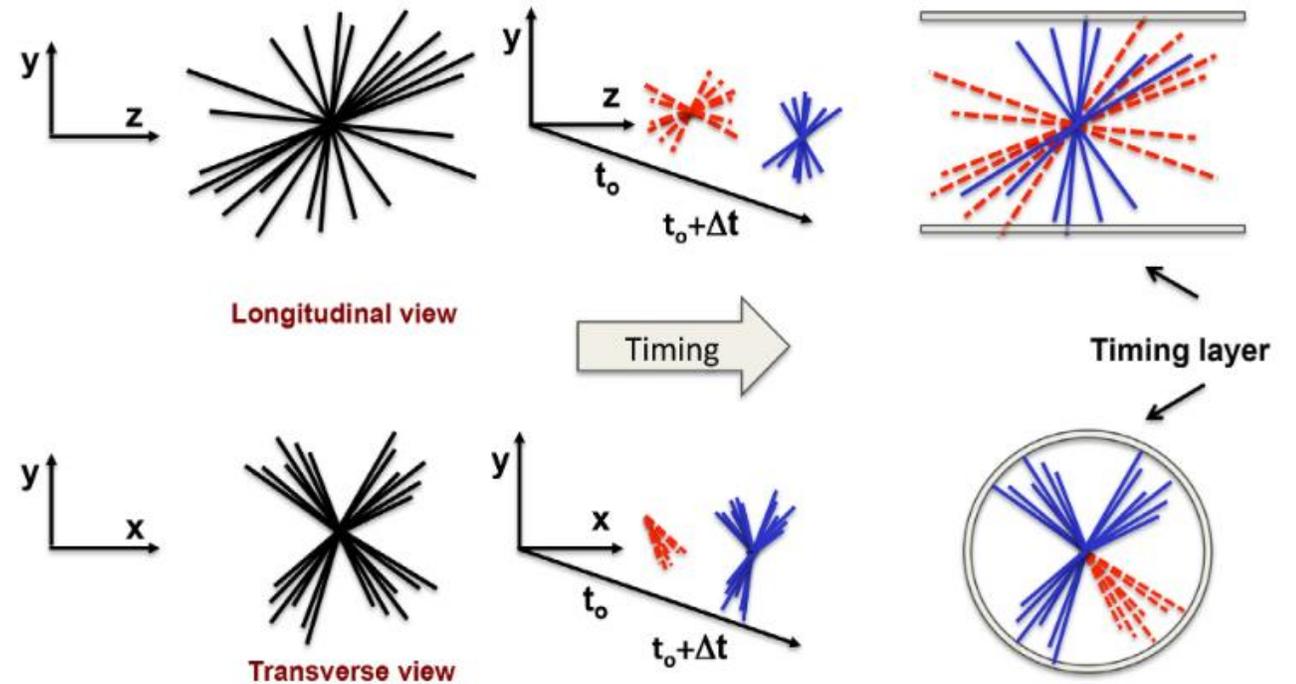


Future Work

# Why Timing?

Timing information becomes very important in high luminosity experiments

- Background separation in high pileup environments
- Suppression of out-of-time backgrounds
- Time-of-flight measurements for low momenta particle identification (PID)
- Hadron identification



# Why Timing?

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- **Hadron identification**

Hadrons from b decays

Charm from B decay

Flavor Tagging

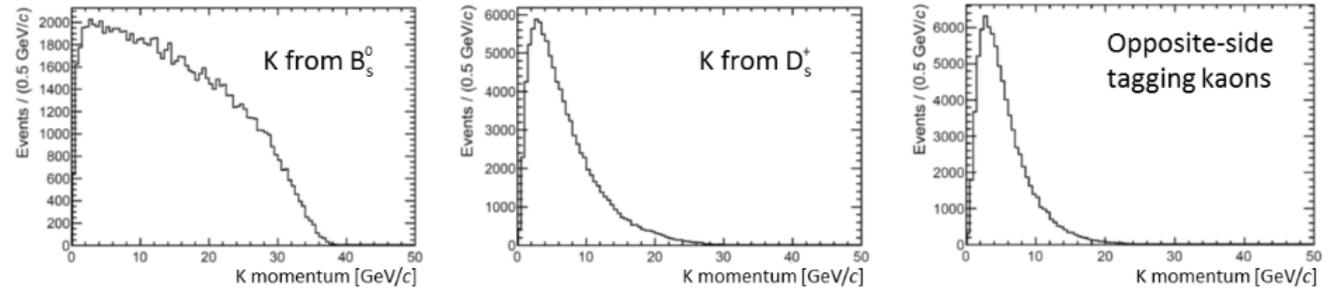
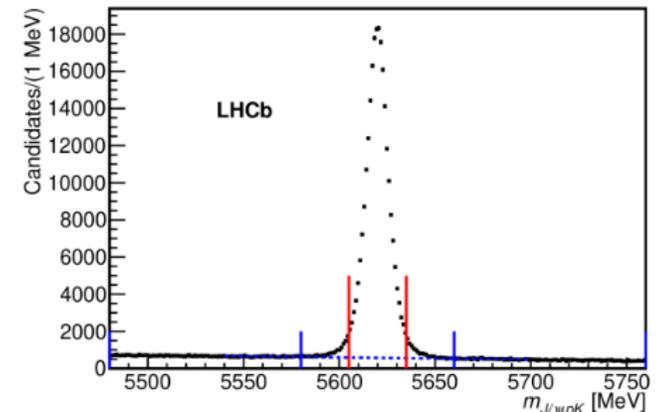
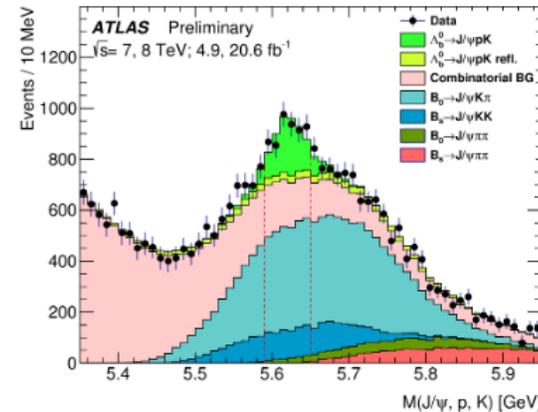


Figure 1: Momentum spectra for kaons occurring in  $Z^0$  events containing a  $B_s^0 \rightarrow D_s^\pm K^\mp$  decay.



# Motivations (Near and Far)

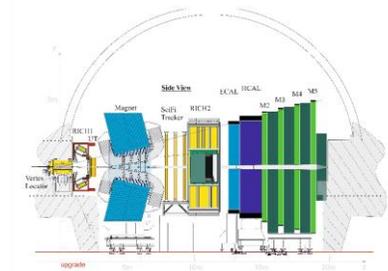
Major physics goals of the next couple decades dictate requirements for future detectors

## Timing Layers for Calorimeters

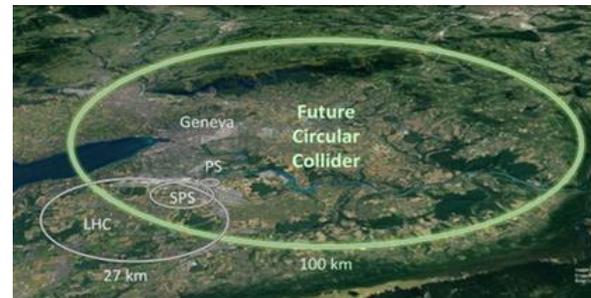


### LHCb Upgrade 2 ECAL

- Large amounts of pileup will need to be disentangled
- Proposed timing layer in calorimeter to the time stamping of showers



## 4D Tracking Detectors



### FCC-ee and FCC-hh

- PID of hadrons will be important for many of the physics goals
- Time of flight measurements can aid with flavor physics, CP-violation studies, spectroscopy studies, jet physics, and more



### Muon Collider

- Reduction of in- and out-of-time pileup, beam induced background

# How do we optimize between spatial and time resolutions?

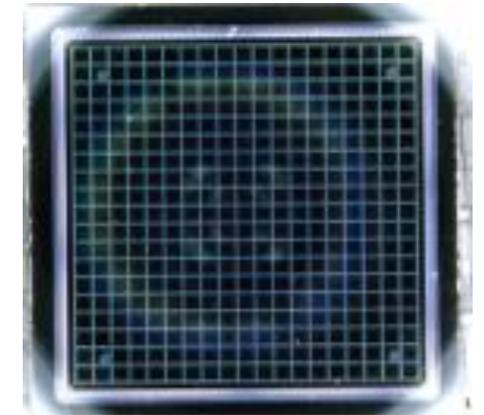
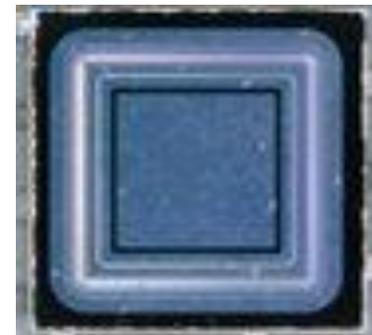
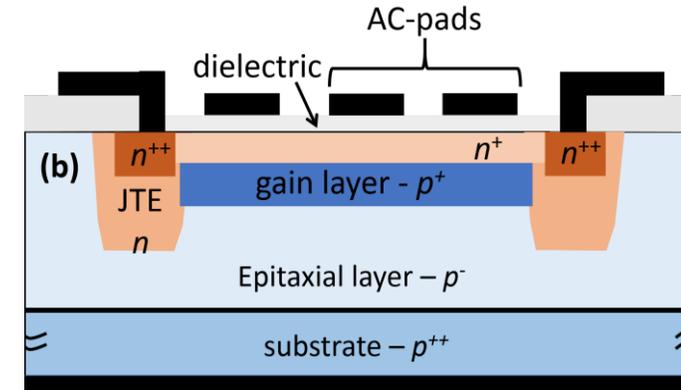
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- We are looking into how feature size and fabrication parameters affect both spatial and time resolutions.
- We do not want to have feature size to be determined by the acceptable detector capacitance
- We are looking to:
  - Design layouts to minimize capacitance for a given geometry
  - Design electronics that can help control the increase of noise with increased detector capacitance

# Ultrafast Silicon Detectors

We are studying AC-LGADs (Low Gain Avalanche Diodes) with different fabrication parameters:

- Larger pad sizes (up to 1 cm<sup>2</sup>)
- Three different thicknesses: 20, 30, and 50 microns
- Two different gain implantation energies: 380keV and 1MeV
- Several metallization schemes (both solid and grid contacts to see effects on sensor capacitance)
- Capability for single pad devices and pixel arrays



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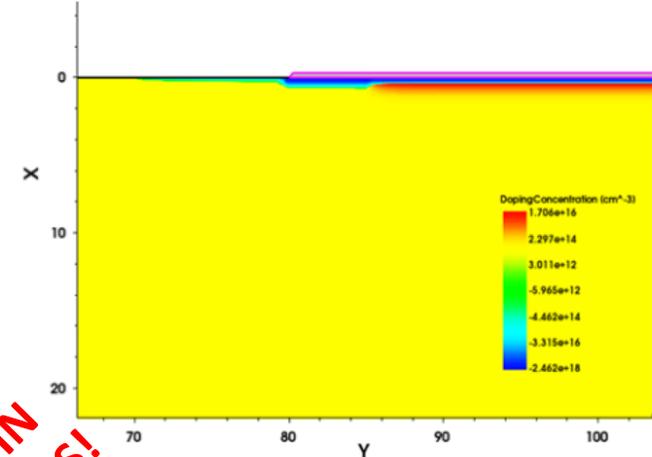
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We are using Synopsys TCAD to emulate the different fabrication processes

- Using process tool to emulate complete fabrication processes
- Goal: use heavyion to generate current pulses produced by MIPs

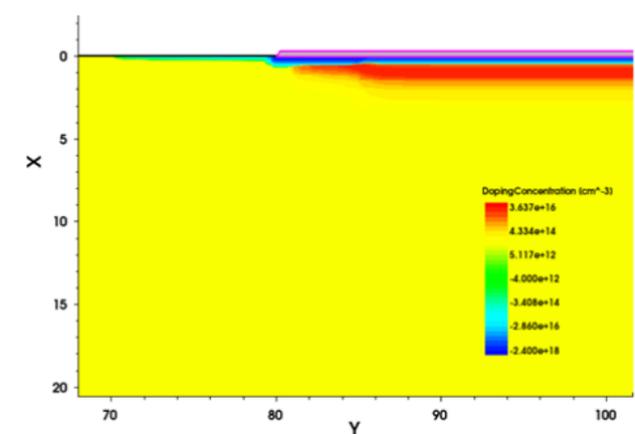
WORK IN  
PROGRESS!

Low Energy Implant Doping Concentration



WORK IN  
PROGRESS!

High Energy Implant Doping Concentration

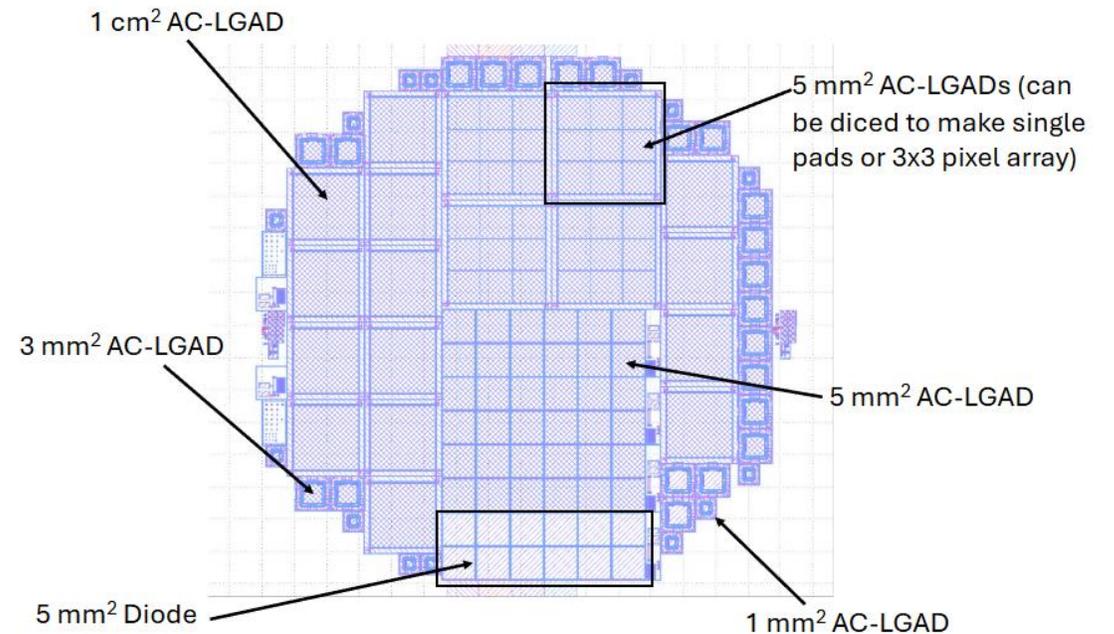


# R&S Phase 1

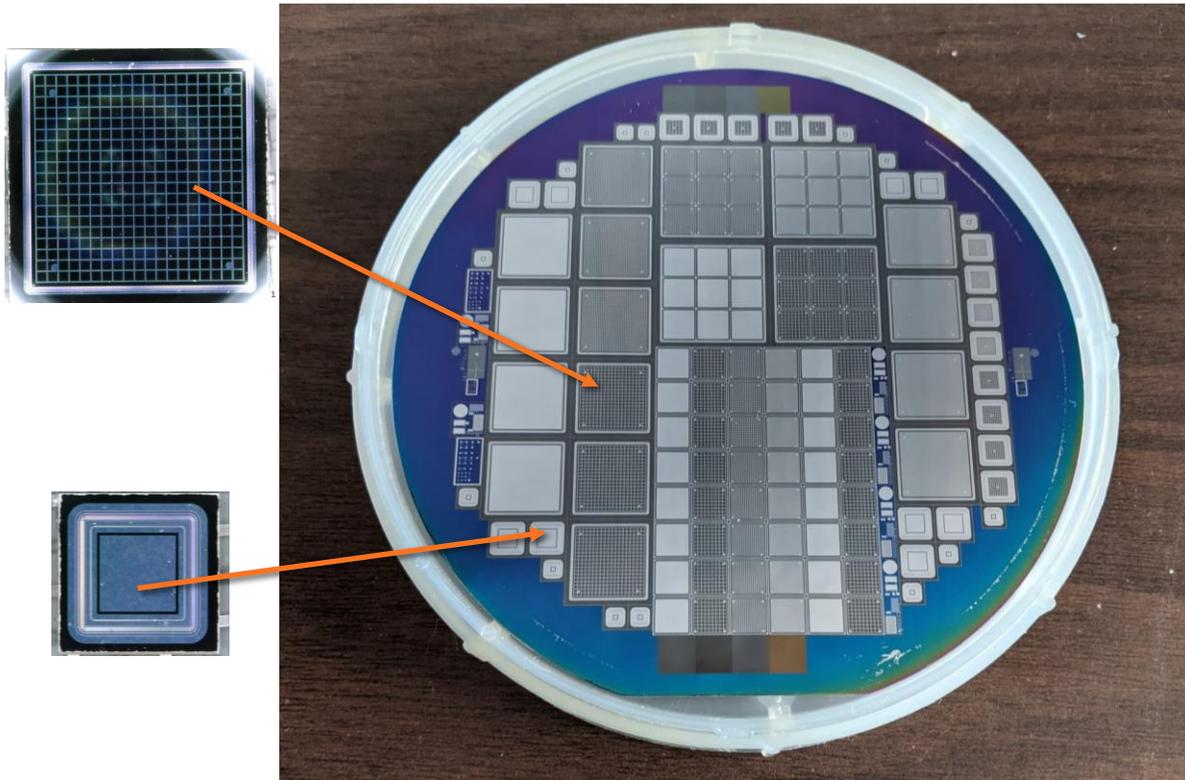
We have developed a set of wafer masks with BNL that contains different sized pads and different metallization geometries.

Different combinations of epitaxial thicknesses and implant energies are used in fabrication to create a full set of AC-LGADs and standard diodes with all combinations of parameters

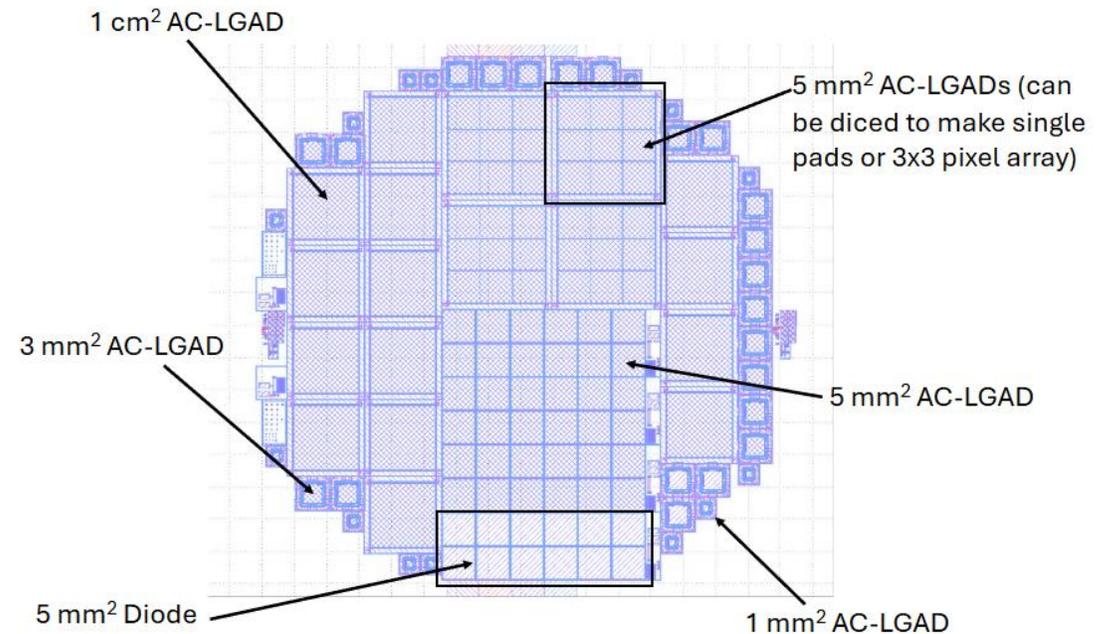
On the basis of this work, we will develop full sized devices with our preferred geometry



# BNL wafers currently under study



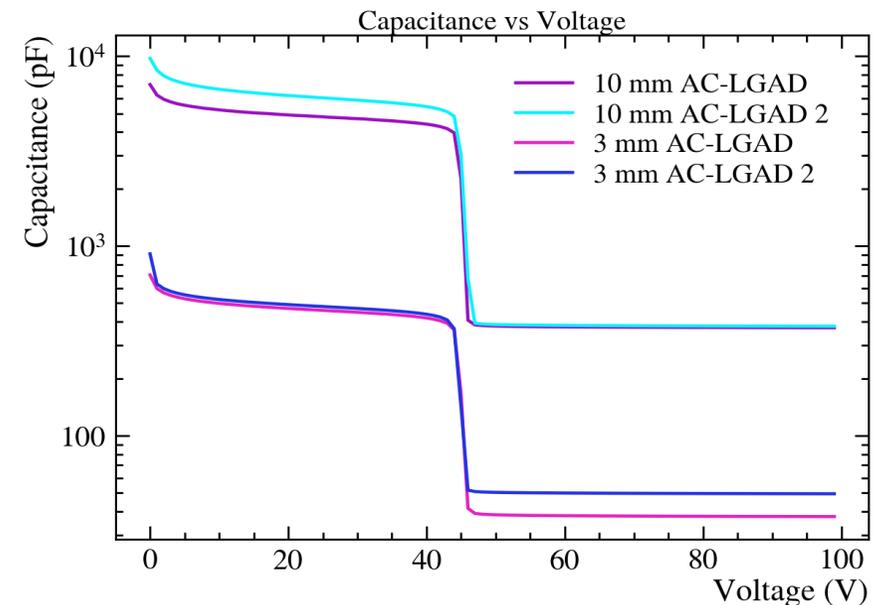
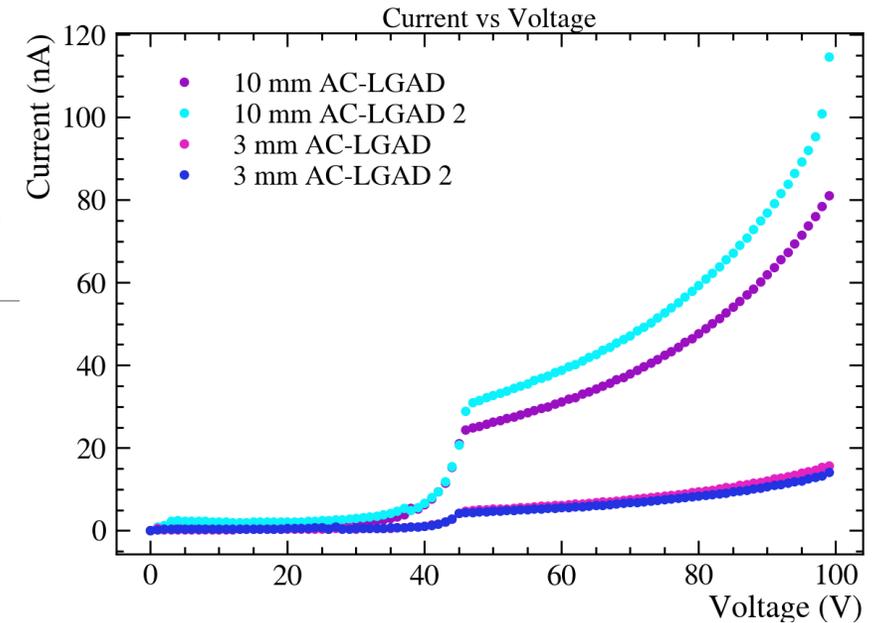
30-micron thickness, 1 MeV gain implant



# IV and CV Characterization

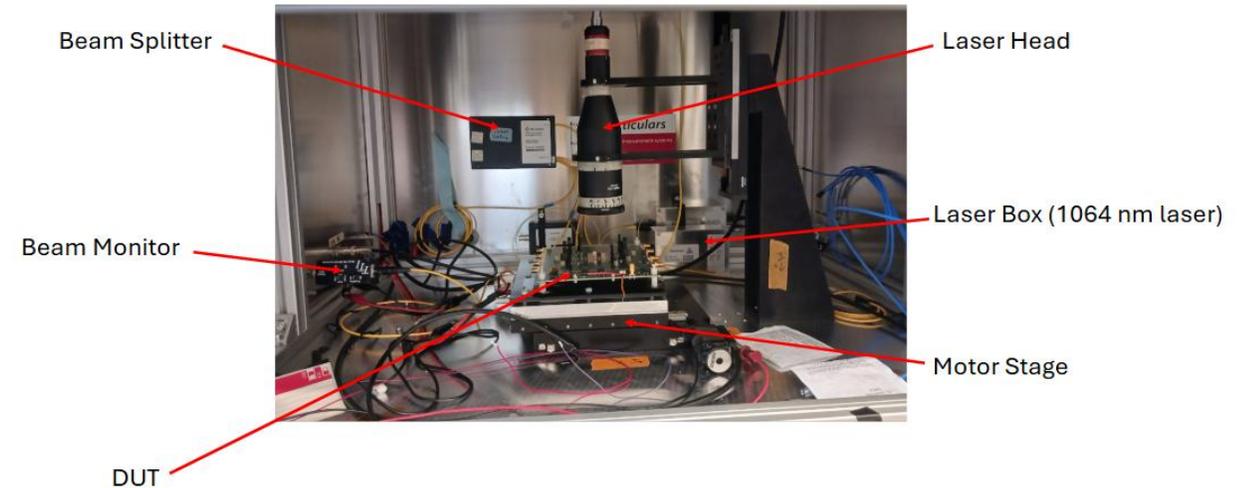
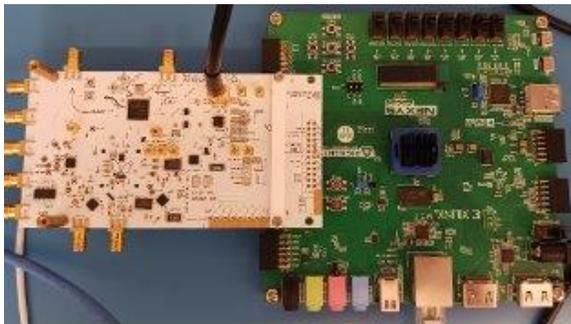
Characterization is done to find depletion, operating, and breakdown voltages

- Showing characteristic curves for 10 mm<sup>2</sup> and 3 mm<sup>2</sup> pads taken from a 30-micron wafer with a gain implantation energy of 1 MeV
- The curves follow the patterns we expect
- We have decided on an operating voltage of 80V for both devices



# Timing and Spatial Resolution Performance with Transient Current Technique

- Further testing done with TCT
- 660nm and 1064nm lasers; spot size  $\sim 30 \mu\text{m}$
- Motor stages and oscilloscope readings are fully automated with a python script
- Can read out signals either on oscilloscope or with custom boards from Nalu Scientific that can read out between 8 and 64 channels at once

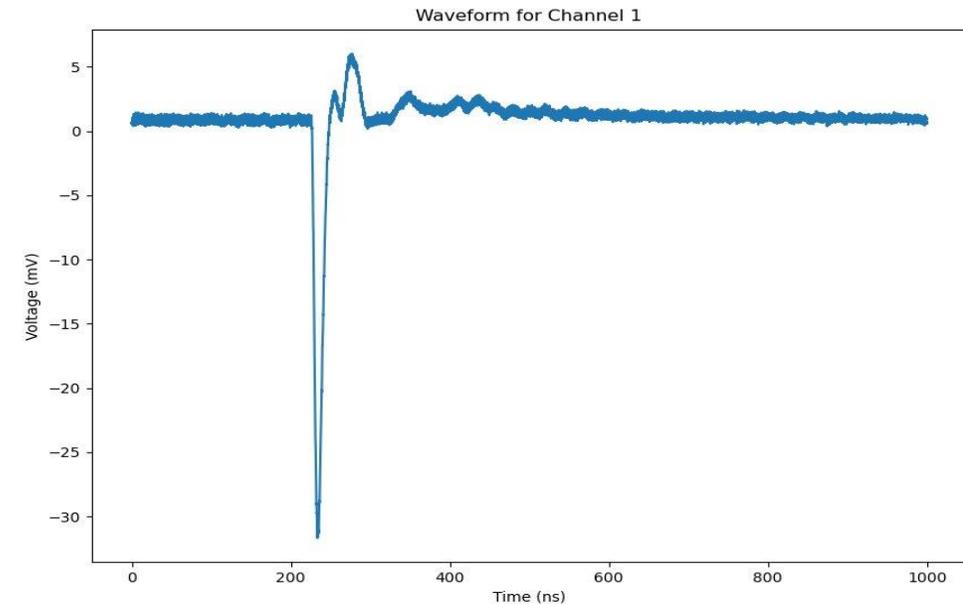


# Preliminary Measurements

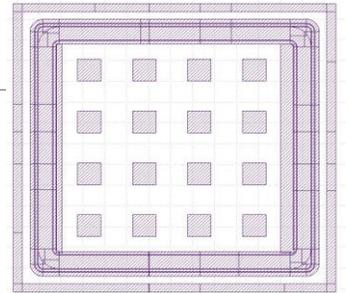
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Our first tests using the TCT with the AARDVARC board from Nalu Scientific have been successful. We are able to read out a diode's response using one of the channels on the board.

We are prepping to do more in-depth TCT measurements with our various diodes and AC-LGADs to study time resolution and signal formation as functions of the various fabrication parameters.



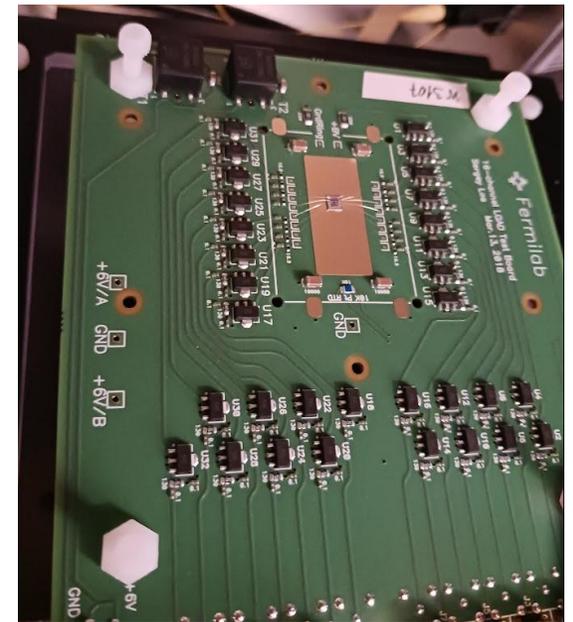
# Spatial Resolution Studies of 16-pixel device from BNL



In addition to our optimization studies, we are always open to collaboration.

We are collaborating with BNL to study a 16-pixel AC-LGAD with our TCT setup.

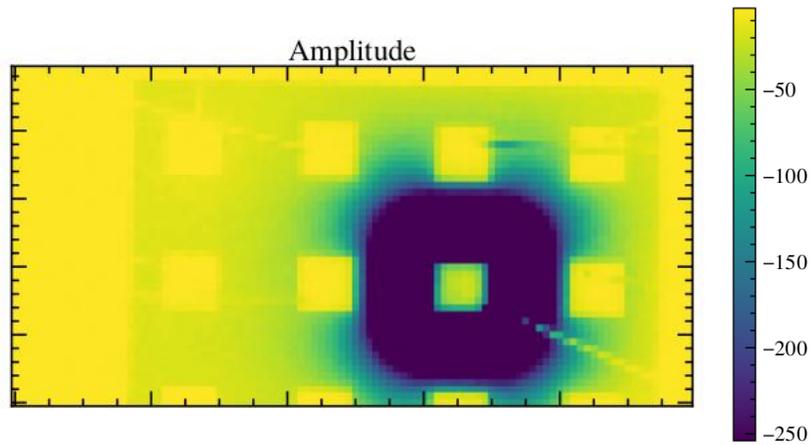
- AC-LGAD mounted on 16-channel [board](#) from Fermilab
- 2 mm x 2 mm device, with a pitch of 500  $\mu\text{m}$
- Performing scans to determine two-dimensional spatial resolution



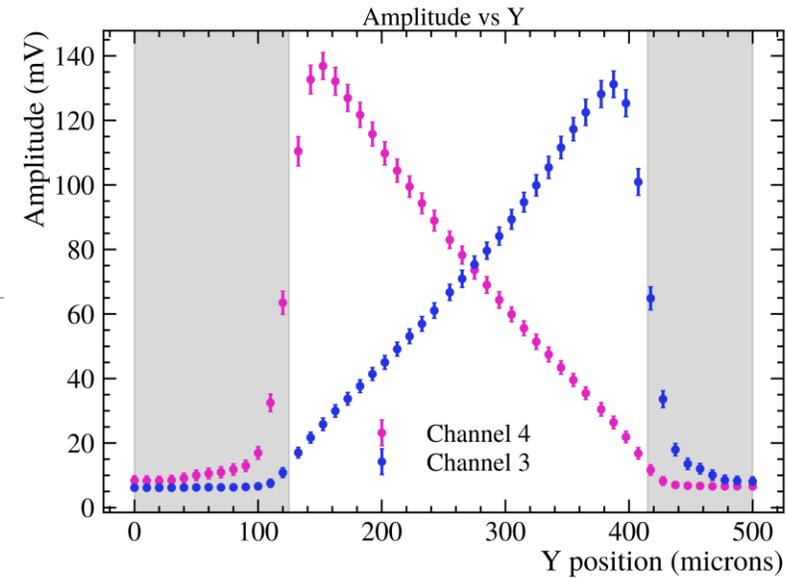
WORK IN  
PROGRESS!

# TCT Measurements

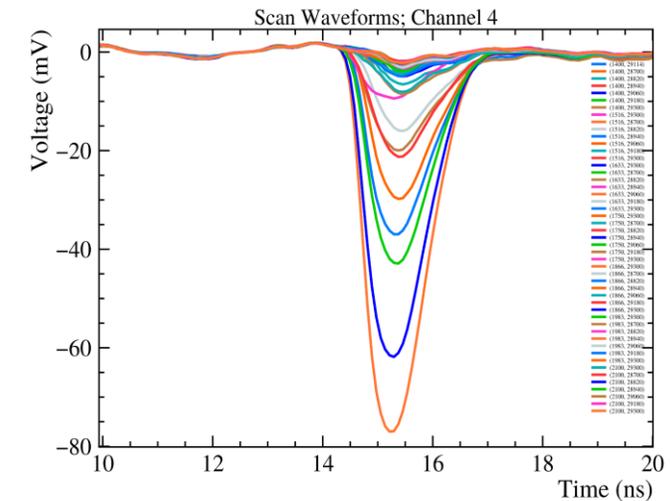
- Scanning across the device, we can see the response of different channels to the laser hitting different areas of the device. We are interested in:
  - 2D spatial resolution and time resolution measurements
  - The effects of signal sharing on spatial resolution
  - Any cross-talk between channels



Amplitude of signal collected on one pixel (mV)



Amplitudes on two pixels as a function of position

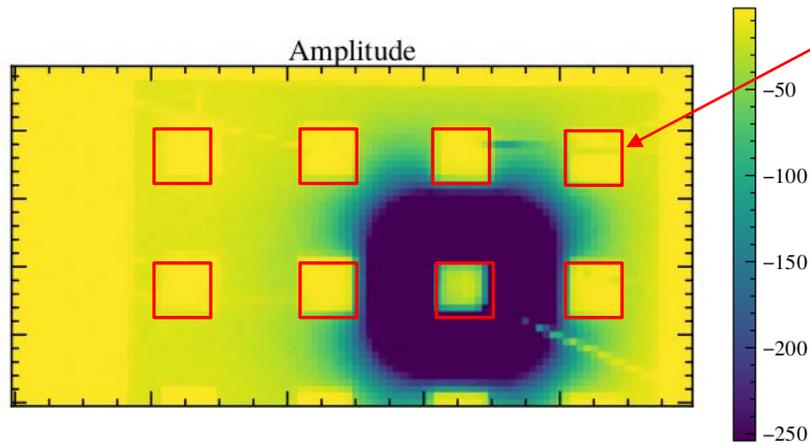


Signal waveform at different points across the device, as measured on one pixel

WORK IN PROGRESS!

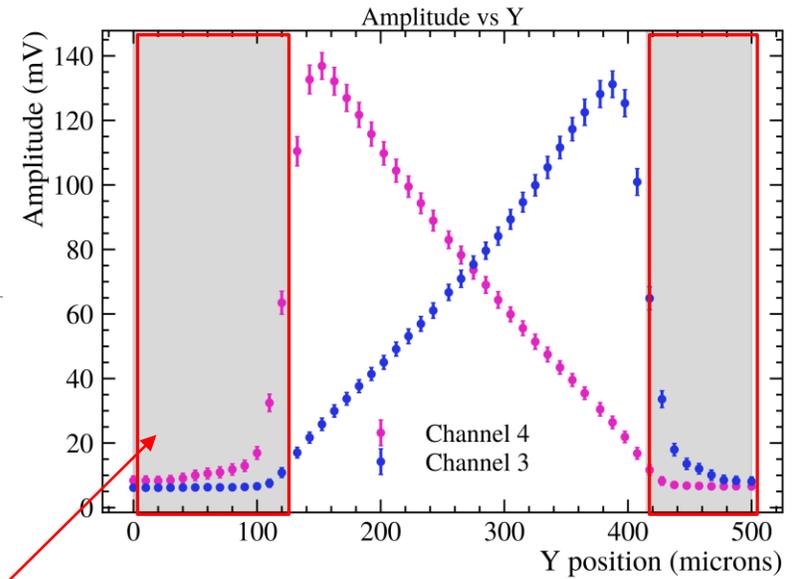
# TCT Measurements

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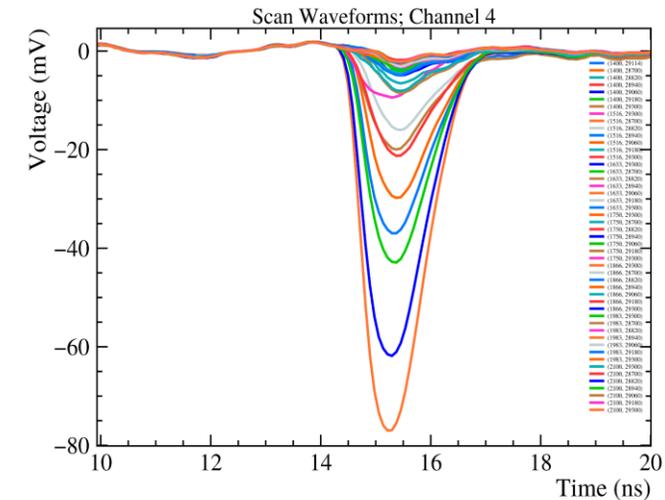


Amplitude of signal collected on one pixel (mV)

Metallization



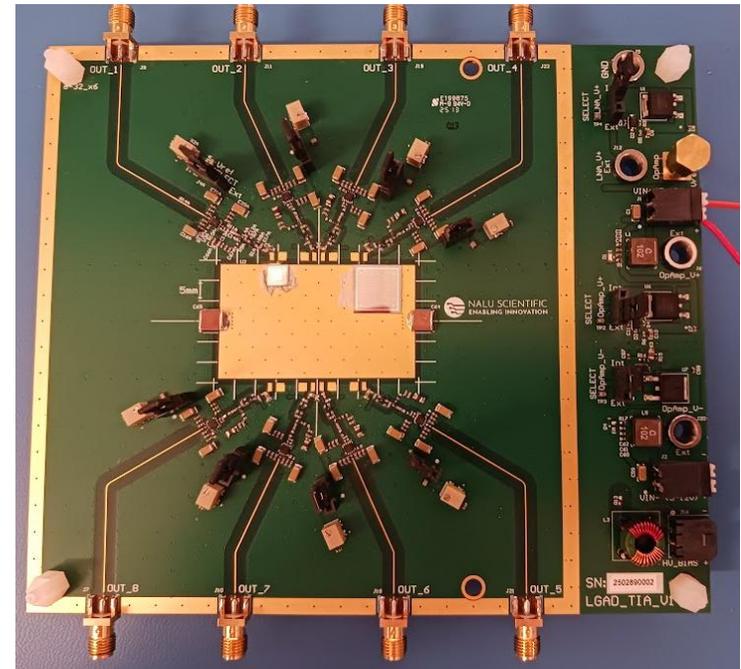
Amplitudes on two pixels as a function of position



Signal waveform at different points across the device, as measured on one pixel

# Future Work

- More complete simulations of static and signal development properties of different processes
- We have received just recently several AC-LGAD samples and have just started characterization and study
- In addition, we have received custom PCBs (Nalu Scientific) with discrete component amplifiers that will work with the high input capacitance of our devices
- Our first AC-LGADs have been mounted and wire bonded and are ready to be put into our TCT setup for measurements!



# Conclusions

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- The Syracuse team, after completing a big silicon detector construction project, the upstream tracker for the LHCb [Upgrade 1](#), is turning its attention to ultrafast silicon detectors applicable to PID or to timing layers in calorimetry
- Our starting point is the investigation of the sensitivity to geometrical and process parameters tailored to specific applications
- We just received wafers with the devices needed for this study
- We are engaged in a fruitful collaborative effort with BNL and we hope to extend our study to ultrafast silicon detectors aimed at tracking devices and possibly manufactured with materials other than Silicon