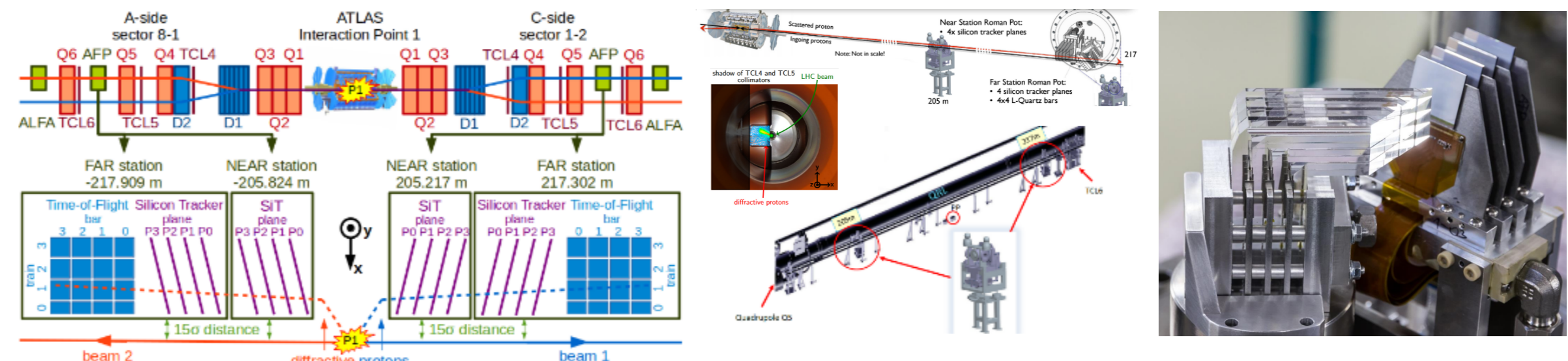


Marko Milovanovic et. al. (on behalf of ATLAS Roman Pots)  
25th IEEE Real Time Conference – La Biodola, Elba, Italy

## 1. Introduction & Motivation

- AFP stations are installed at ~205 and ~218 m on both sides of the ATLAS Interaction Point (IP1).
- The "NEAR" stations located closer to the interaction point contain Silicon Tracking detectors (SiT), while "FAR" ones at 218 m are also equipped with Time-of-Flight (ToF) devices.
- At 212 m there is a patch-panel (PP) installed housing electronics services for module voltage regulation and data acquisition.
- Each station's detectors are mounted on a flange, housed inside a "Roman Pot", which moves closer to the beam upon declaration of Stable Beams.
- The purpose of the AFP tracking system is to measure the trajectory of protons deflected during a proton-proton interaction & collect data as much as possible for physics analysis.
- During Run-3 collisions at 13.6 TeV, severe radiation conditions emerged due to increasing luminosity and collimator-induced particle showers. These conditions pose challenges both for detector reliability and for safe hands-on access during short technical stops.



## 2. AFP Environment and Radiation Conditions

**AFP FAR station located** ~1 m upstream of the TCL6 collimator

→ small TCL6 aperture generates high local radiation levels

**TCL6 absorbs secondary particles** from IP1/IP5:

- protects downstream magnets and detectors
- reduces heat load on superconducting magnets
- prevents quenches

**AFP exposed to a mixed radiation field** dominated by:

- secondary hadrons
- neutrons
- electromagnetic showers

**Run-3 operation revealed dose rates significantly higher than expected**

Consequences:

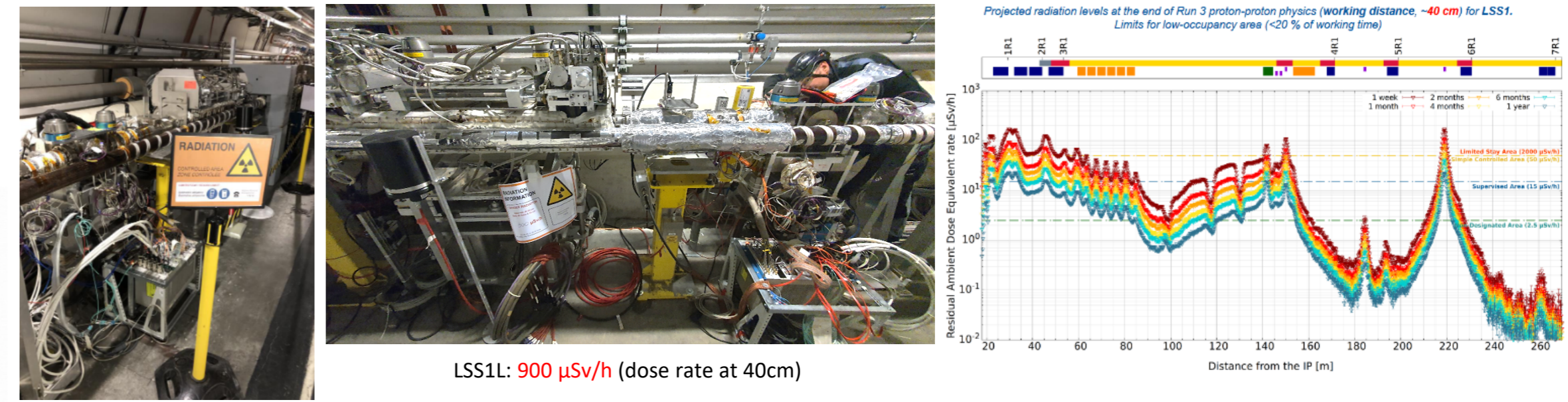
- reassessment of shielding
- revised access procedures
- evaluation of long-term operation scenarios

**Radiation characterization based on:**

- active/passive monitors
- active/passive dosimeters
- FLUKA simulations

**Used to evaluate:**

- accumulated dose to electronics
- occupational exposure of tunnel personnel



## 3. Observed Radiation Effects on AFP and Operational Procedures

**Radiation-induced effects observed in all AFP tunnel subsystems**

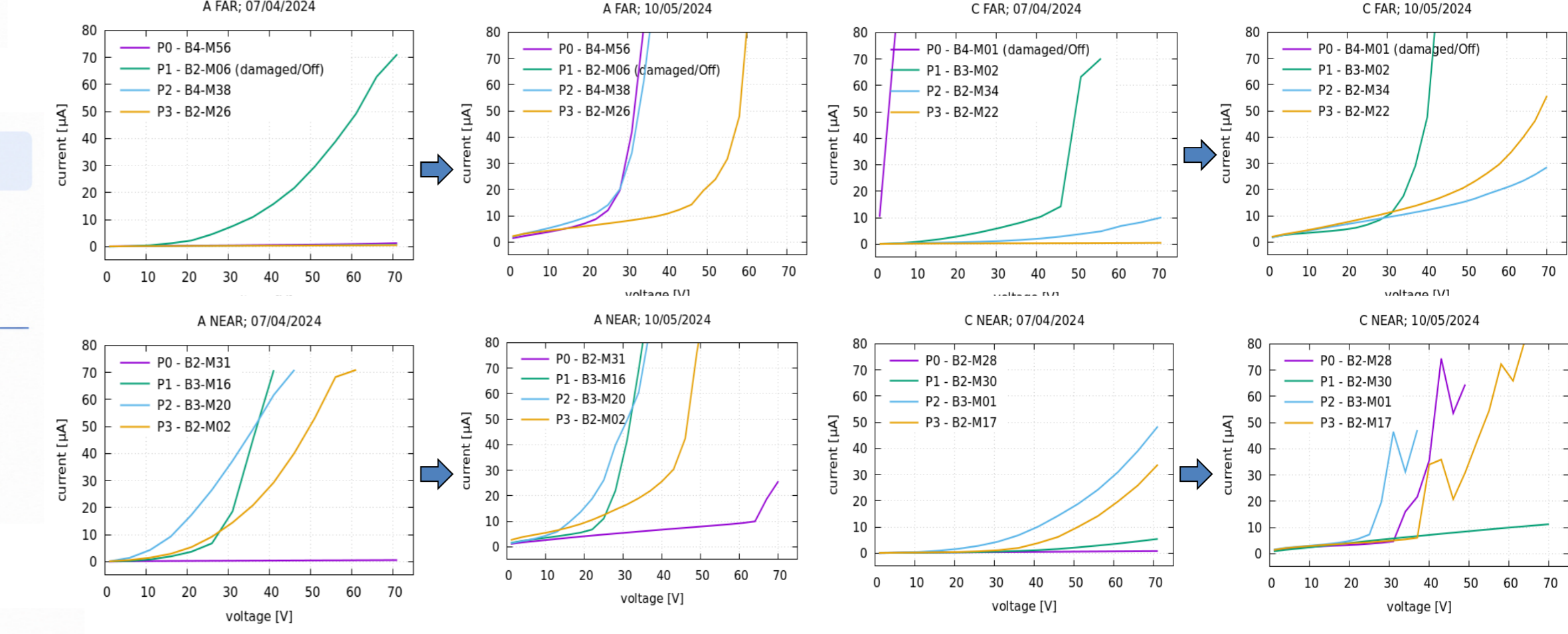
- Single-Event Upsets (SEUs)
  - failures in control systems and electrical components
  - observed in both SiT and ToF modules
- Silicon tracker degradation
  - increased leakage current and electronic noise
  - growing number of bad pixels
  - loss of detector efficiency
- Calibration and electronics effects
  - diffraction pattern burnout
  - increasing difficulty of calibration and re-tuning
  - long-term degradation of:
    - Local Trigger Boards (LTBs)
    - power supplies
    - front-end electronics

**Operational impact**

- intervention frequency increases with delivered luminosity
- repair / replacement campaigns affect:
  - detector availability
  - data-taking efficiency

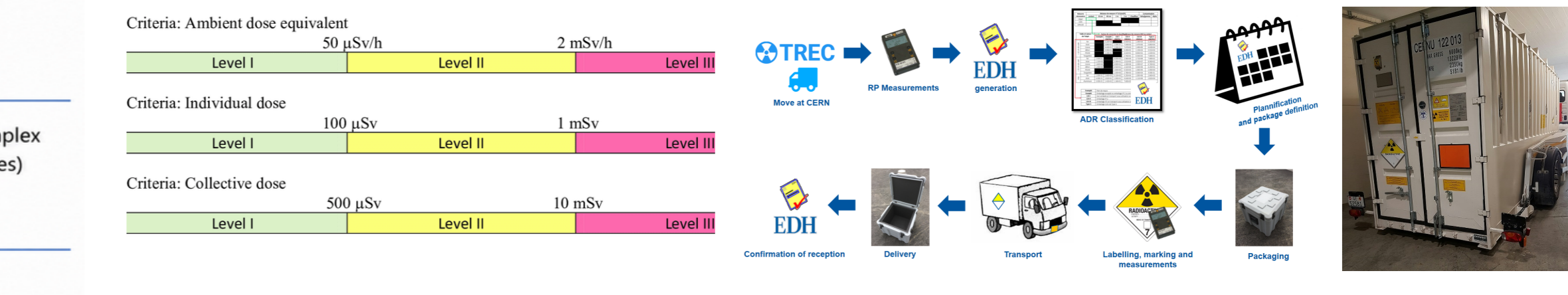
**Radiation protection constraints**

- elevated AFP dose rates limit:
  - intervention duration
  - intervention frequency
- maintenance activities optimized to:
  - minimise individual dose
  - minimise collective dose
  - preserve detector performance



## 4. Impact on Personnel and Work Dose Planning

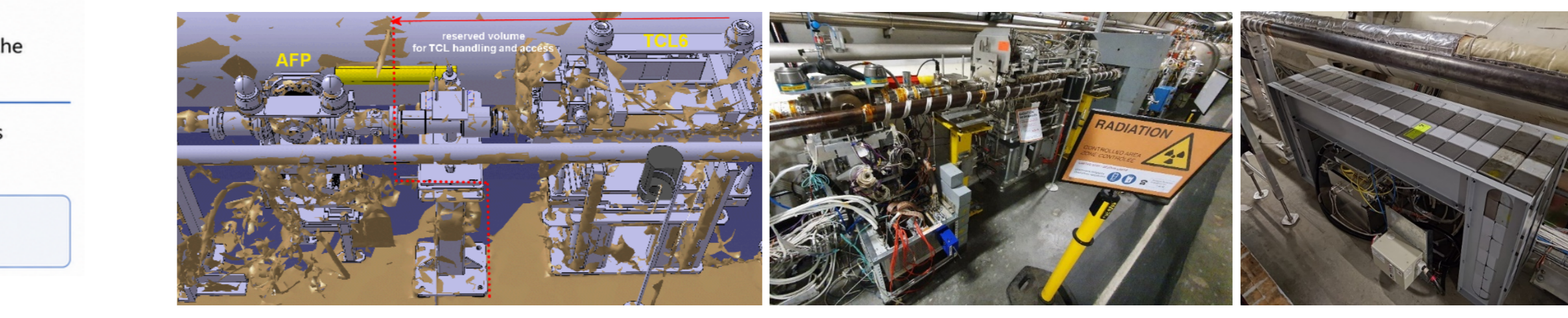
- As LHC luminosity increased throughout Run 3, tunnel interventions became progressively more constrained, particularly at the FAR stations, where radiation levels reached up to ~2 mSv/h. Under CERN's default ALARA (As Low As Reasonably Achievable) Level 1 criteria, the maximum allowed individual dose is limited to 50-100 µSv per person per day!
- At the same time, the preparation of DIMRs (Dossiers of Intervention in Radiation areas) became increasingly complex due to the growing number of IMPACTs (Intervention Management Planning and Activity Coordination Tool entries) required throughout the year. In parallel, Work Dose Planning (WDP) became mandatory, requiring tunnel interventions to be carefully optimised in order to minimise occupational exposure.
- Both individual and collective radiation doses must remain within regulatory limits, while AFP interventions represent a significant contribution to the exposure of the personnel performing them. This has led to a more systematic approach to WDP, including detailed job preparation, task consolidation, personnel rotation, and the use of additional local shielding whenever feasible.
- Furthermore, self-transport of radioactive material was discontinued during Run 3, making urgent interventions involving irradiated spare parts significantly more challenging and time-consuming.
- Careful work planning, strict dose management and the application of ALARA principles are essential to ensure the safety of personnel while maintaining detector performance.



## 5. Mitigation Strategies

Several mitigation strategies have been investigated and implemented to reduce the adverse impact of the collimator-generated radiation field on AFP and its personnel.

- Collimator settings**
  - Relaxed TCL6 settings to favourable conditions agreed in 2023
  - Reduced AFP radiation exposure
  - Not available in 2024 due to conflicting R2E constraints
  - Extensive equipment refurbishment during YETS 23/24
- Shielding**
  - FAR stations: shielding severely constrained by geometry/vacuum layout
  - Small local shielding wall installed in 2024 with no substantial impact
  - PP: shielding wall designed and installed during YETS 2024/2025
  - FLUKA simulations indicate:
    - dose reduction by a factor of ~3
    - particle fluence reduction by a factor of ~2
- ALARA & WDP**
  - FAR stations: average dose rates up to ~400 µSv/h
  - CERN Radiation Protection unit suggested to increase the default implemented ALARA Level 1 to Level 2 (up to 1 mSv) for AFP interventions in order to relax constraints.
  - Permanent/yearly IMPACT introduced
  - Work Dose Planning (WDP) became mandatory
  - Interventions carefully optimised to minimise occupational exposure
- Radiation monitoring**
  - Battery-powered BatMons deployed near racks and patch panels on both sides of IP1
  - Measurements indicate:
    - TID: ~100 - ~200 Gy
    - HEH fluence: 10<sup>11</sup> - 10<sup>12</sup> HEH/cm<sup>2</sup>
  - Radiation-induced failures deemed critical: very high probability of SEEs (Single Event Effects)
- Transport & logistics**
  - Buffer-zone storage not available
  - Radiation supervised lab nearby (SR1) used for this purpose
  - Removed ToF crates in 2025 reached:
    - 8 µSv/h (Side-C)
    - 10 µSv/h (Side-A) at 40 cm distance
- SiT damage mitigation**
  - 3D silicon sensors bump-bonded to FE-14B ASIC improve radiation tolerance
  - Thermal annealing during TS/MD:
    - lowers leakage current
    - partially restores depletion voltage
  - Irradiation degradation remains unavoidable
  - SEU in PP cards may require keeping Roman Pots retracted



**Lessons learned / Outlook**

- Mitigation strategies successfully reduced radiation exposure of AFP components and improved operational stability.
- Use of radiation-tolerant components and optimized procedures remains essential for future upgrades.
- Experience from AFP is highly relevant for the design and placement of forward detectors in the HL-LHC era and beyond.

## 6. Conclusions

- AFP is exposed to extreme radiation due to proximity to LHC collimator TCL6, leading to severe operational challenges.
- Refurbishment efforts and shielding during YETS brought partial improvements, but limitations in space and design prevent full protection, especially at FAR stations.
- Residual ambient dose equivalent rates decrease significantly with cooling time after beam stop, with the most pronounced reduction occurring during the first days and weeks. Nevertheless, even after two months of cooling, localized high-radiation regions remain around the FAR stations and collimation areas, continuing to impose strong constraints on tunnel interventions and occupational exposure management.
- Radiation monitoring with BatMons confirms high TID and HEH fluences, underlining unsuitability of tunnel areas for long-term electronics operation.
- Thermal annealing, retuning and insertion control help mitigate SiT degradation but it does not prevent it. Change of SiT modules is mandatory every few years.
- AFP operation close to LHC collimators remains feasible but requires substantial maintenance effort, radiation mitigation and operational planning. Lessons learned are highly relevant for HL-LHC forward detector projects.
- AFP's unique position near LHC collimators provides both an opportunity for forward physics and a demanding radiation environment. Run-3 experience demonstrates that radiation from collimation can significantly affect detector hardware and constrain maintenance activities, even when regulatory dose limits are respected. A comprehensive radiation impact assessment, combined with targeted mitigation measures and careful work planning, is essential to ensure the long-term operability of AFP and similar forward detectors.
- The experience gained with AFP highlights the importance of integrating radiation protection considerations into the life cycle of forward detectors, from design and integration to operation and maintenance. It also provides valuable input for future projects that aim to exploit very forward regions of the LHC for physics measurements.

## Summary and Normalized Measurements for IR1-AFP racks

| Position    | Magnitude                   | P1 Left Side          |                       |                       | P1 Right Side           |                         |                        |
|-------------|-----------------------------|-----------------------|-----------------------|-----------------------|-------------------------|-------------------------|------------------------|
|             |                             | **5.7 fb-1            | 1 fb-1                | 120 fb-1              | **5.7 fb-1              | 1 fb-1                  | 120 fb-1               |
| CRATE       | TID                         | 8.27                  | 1.45                  | 174                   | 5.6*                    | 0.98*                   | 117.6*                 |
|             | $\frac{d\Phi_{p/p}}{dA dt}$ | 3.99x10 <sup>10</sup> | 7x10 <sup>9</sup>     | 8.4x10 <sup>11</sup>  | 3.12x10 <sup>10</sup> * | 5.4x10 <sup>9</sup> *   | 6.5x10 <sup>11</sup> * |
|             | $\frac{d\Phi_{p/p}}{dA dt}$ | 1.96x10 <sup>11</sup> | 3.44x10 <sup>10</sup> | 4.13x10 <sup>12</sup> | 1.80x10 <sup>11</sup> * | 3.16x10 <sup>10</sup> * | 3.8x10 <sup>12</sup> * |
| PATCH PANEL | TID                         | 9.03                  | 1.58                  | 190                   | 6.12                    | 1.07                    | 128.4                  |
|             | $\frac{d\Phi_{p/p}}{dA dt}$ | 5.91x10 <sup>9</sup>  | 1.03x10 <sup>9</sup>  | 1.24x10 <sup>11</sup> | 4.62x10 <sup>9</sup>    | 8.11x10 <sup>8</sup>    | 9.73x10 <sup>10</sup>  |
|             | $\frac{d\Phi_{p/p}}{dA dt}$ | 3.30x10 <sup>10</sup> | 5.79x10 <sup>9</sup>  | 6.95x10 <sup>11</sup> | 3.05x10 <sup>10</sup>   | 5.35x10 <sup>9</sup>    | 6.42x10 <sup>11</sup>  |

