

ILC Progress

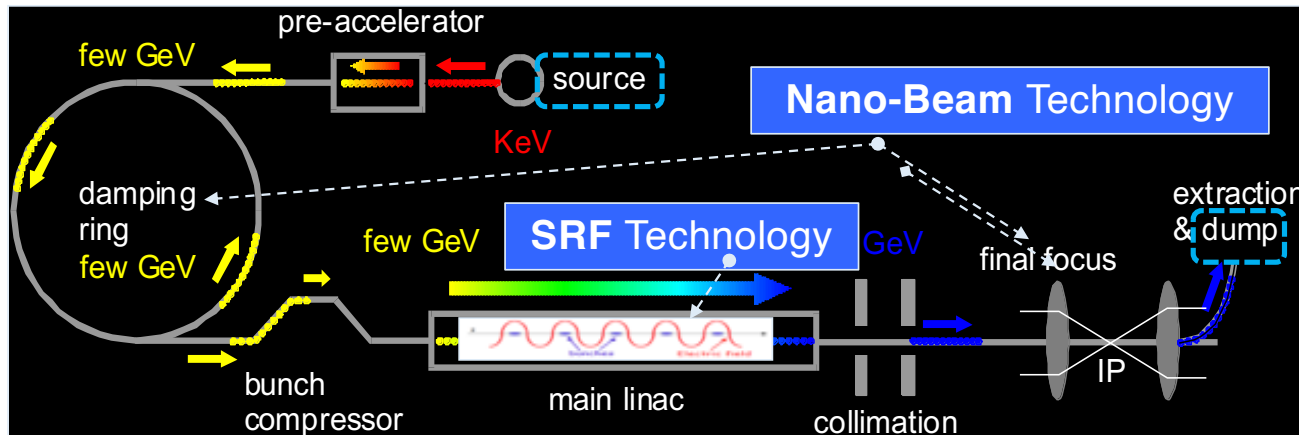
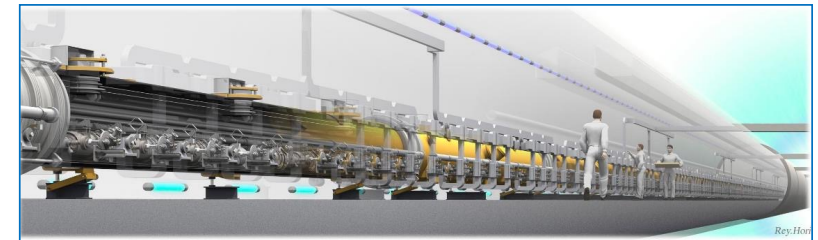
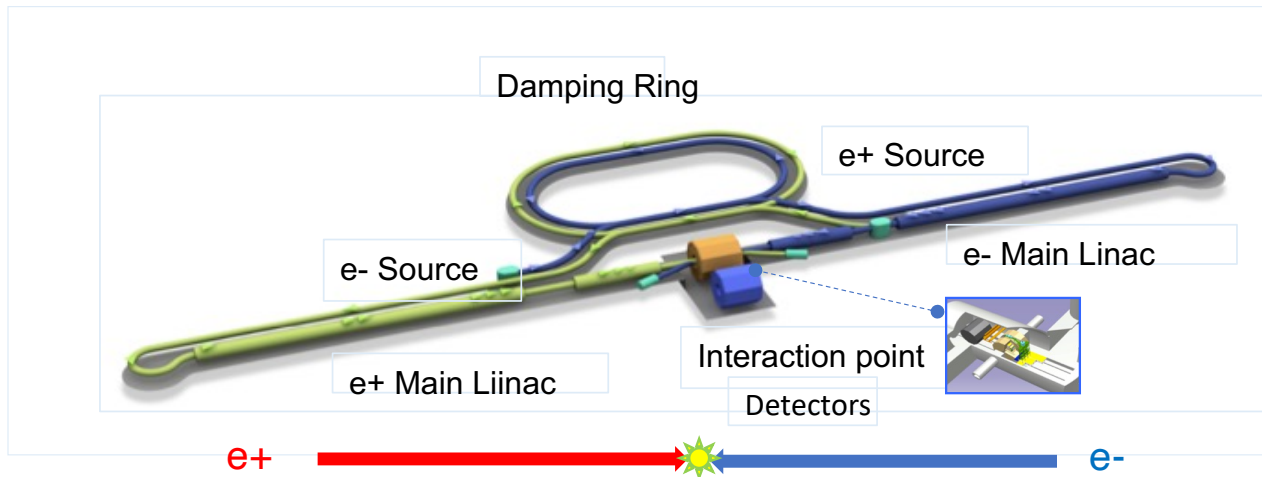
Shin-ichiro Michizono and Akira Yamamoto
(*ILC-IDT and KEK*)

To be presented at HKUST IAS HEP Conference*, Feb. 15, 2023
* <https://ias.hkust.edu.hk/events/high-energy-physics-2023>

Outline

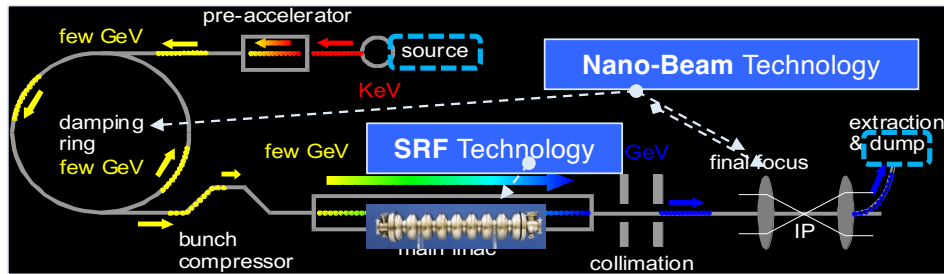
- Introduction:
 - Progress in Accelerator Technology
- **ILC Technical Network (ITN)** for Global Acc. R&D Programs
- Future Prospect in Technology Advances
- Summary

ILC and the Accelerator Technology

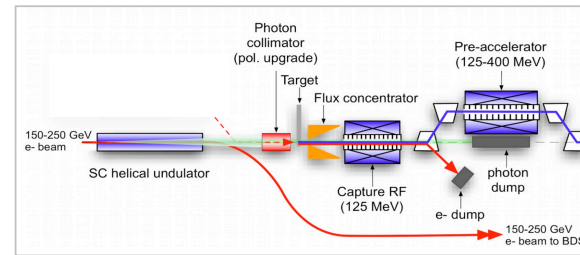


Parameters	Value
Beam Energy	125 + 125 GeV
Luminosity	1.35 / 2.7 x 10 ¹⁰ cm ² /s
Beam rep. rate	5 Hz
Pulse duration	0.73 / 0.961 ms
# bunch / pulse	1312 / 2625
Beam Current	5.8 / 8.8 mA
Beam size (y) at FF	7.7 nm
SRF Field gradient	< 31.5 > MV/m (+/-20%) Q ₀ = 1x10 ¹⁰
#SRF 9-cell cavities (CM)	~ 8,000 (~ 900)
AC-plug Power	111 / 138 MW

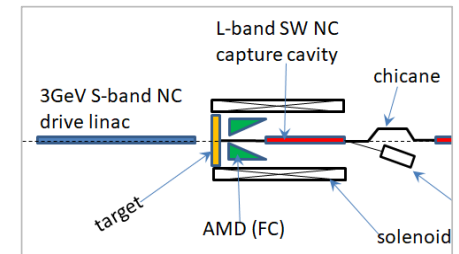
ILC Area systems



Undulator driven e+ source

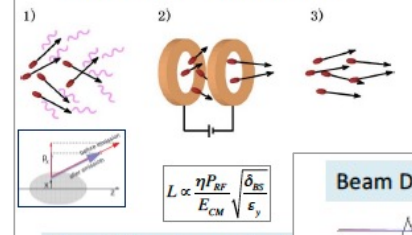


e-driven e+ source

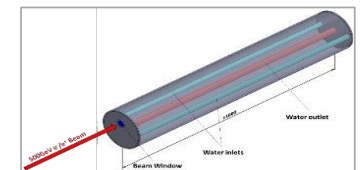
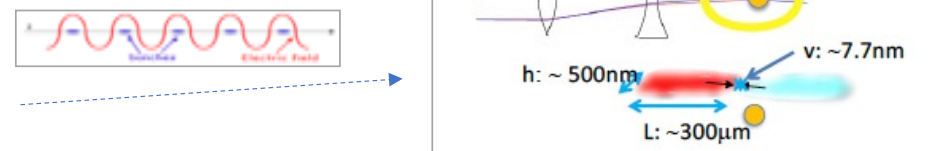


- Creating particles → **Sources**
 - polarized electrons / positrons
- High quality beams → **Damping ring**
 - **Low emittance beams**
 - Small beam size (small beam spread)
 - Parallel beam (small momentum spread)
- Acceleration → **Main linac**
 - superconducting radio frequency (SRF)
- Getting them collided → **BDS / Final focus**
 - nano-meter beams
- Go to → **Beam dumps**

Damping Ring: Low Emittance



Beam Delivery System: Small Beam Size



ILC Baseline and the Upgrades

Quantity	Symbol	Unit	Initial	\mathcal{L} Upgrade	Z pole	E / \mathcal{L} Upgrades		
Centre of mass energy	\sqrt{s}	GeV	250	250	91.2	500	250	1000
Luminosity	\mathcal{L}	$10^{34} \text{cm}^{-2} \text{s}^{-1}$	1.35	2.7	0.21/0.41	1.8/3.6	5.4	5.1
Polarization for e^-/e^+	$P_-(P_+)$	%	80(30)	80(30)	80(30)	80(30)	80(30)	80(20)
Repetition frequency	f_{rep}	Hz	5	5	3.7	5	10	4
Bunches per pulse	n_{bunch}	1	1312	2625	1312/2625	1312/2625	2625	2450
Bunch population	N_e	10^{10}	2	2	2	2	2	1.74
Linac bunch interval	Δt_b	ns	554	366	554/366	554/366	366	366
Beam current in pulse	I_{pulse}	mA	5.8	8.8	5.8/8.8	5.8/8.8	8.8	7.6
Beam pulse duration	t_{pulse}	μs	727	961	727/961	727/961	961	897
Accelerating gradient	G	MV/m	31.5	31.5	31.5	31.5	31.5	45
Average beam power	P_{ave}	MW	5.3	10.5	1.42/2.84*	10.5/21	21	27.2
RMS bunch length	σ_z^*	mm	0.3	0.3	0.41	0.3	0.3	0.225
Norm. hor. emitt. at IP	$\gamma\epsilon_x$	μm	5	5	5	5	5	5
Norm. vert. emitt. at IP	$\gamma\epsilon_y$	nm	35	35	35	35	35	30
RMS hor. beam size at IP	σ_x^*	nm	516	516	1120	474	516	335
RMS vert. beam size at IP	σ_y^*	nm	7.7	7.7	14.6	5.9	7.7	2.7
Luminosity in top 1 %	$\mathcal{L}_{0.01}/\mathcal{L}$		73 %	73 %	99 %	58.3 %	73 %	44.5 %
Beamstrahlung energy loss	δ_{BS}		2.6 %	2.6 %	0.16 %	4.5 %	2.6 %	10.5 %
Site AC power *	P_{site}	MW	111	138	94/115	173/215	198	300
Site length	L_{site}	km	20.5	20.5	20.5	31	31	40

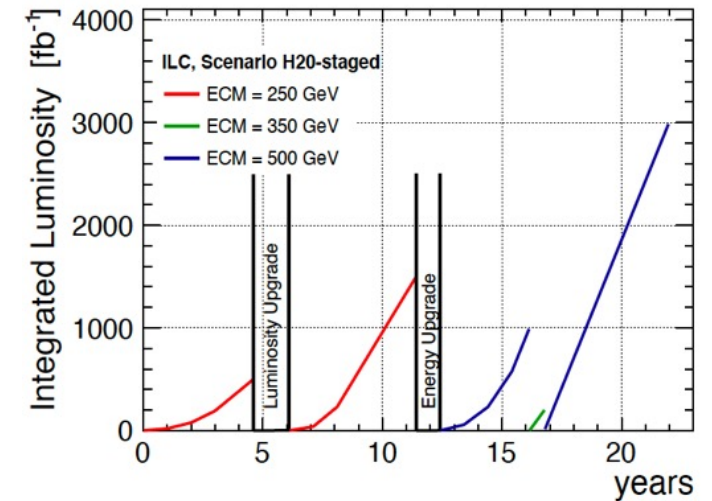
Luminosity upgrades:

- 2 x bunches, 2 x RF (**1.35** -> **2.7×10^{34}**)
- Run 500GeV-machine at 250GeV, 10Hz:
- factor 2 (2.7×10^{34} -> 5.4×10^{34})
- Improve power efficiency

Energy upgrades:

- 500GeV (**31.5 MV/m** $Q_0=1 \times 10^{10}$)
- 1TeV (**45 MV/m** $Q_0=2 \times 10^{10}$, 300 MW)
- more SCRF, tunnel extension
- Site: 50km long, sufficient for 1TeV

- * AC plug-power may be further **reduced** (10 ~ 20 %), if the RF (**Klystron**) and SRF/Cryogenics (Q-value) **Efficiency** may be **improved**, and
- the **peak power reduction** will become **critical important**, as a primary requirement.



~ 1.3 GHz SRF Accelerators, worldwide



European XFEL
(in operation, 2017~)

800 cavities
100 CMs
17.5 GeV (Pulsed)

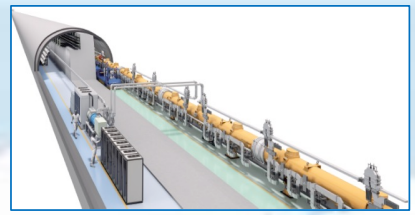


ESS (0.8 GHz)
(under construction)



SHINE
(under construction)

~600 cavities
75 CMs
8 GeV (CW)



ILC (planned)
8,000 9-cell cavities
900 CMs
2 x 125 GeV (Pulsed)



LCLS-II-HE
(in commissioning)

-280+200 cavities
-35+25 CMs
- 4 +4 GeV (CW)



JLab-CEBAF(1.5 GHz)
(in operation)

40 CMs
6~12 GeV(CW)

> 2,000 1.3 GHz SRF cavities being realized, in these decades !

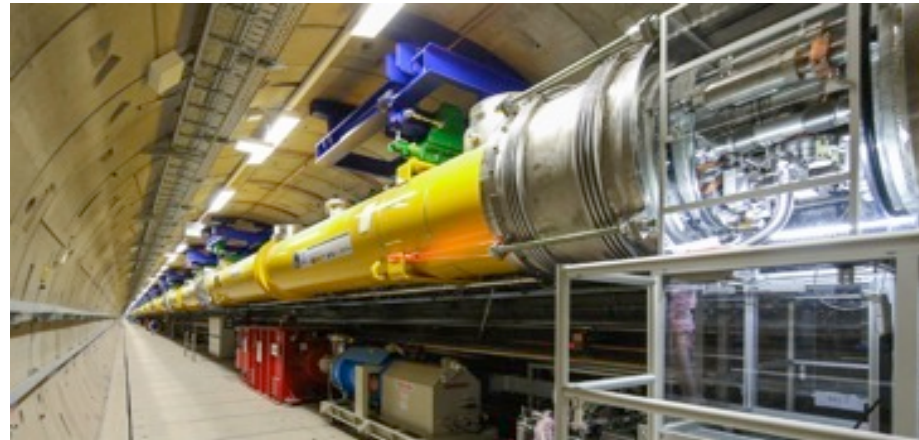
European XFEL, SRF Linac Completed and **5-year** Operation

Progress:

2013: Construction started

2017: E-XFEL beam start

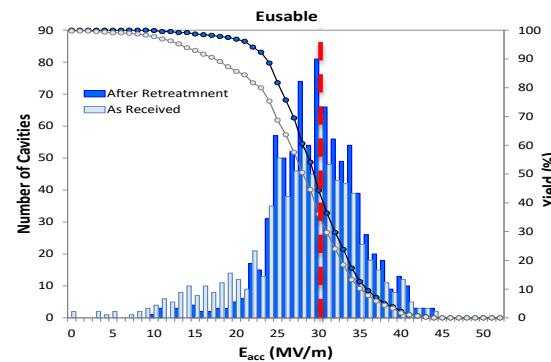
2018: 17.5 GeV achieved



1.3 GHz / 23.6 MV/m

800+4 SRF acc. Cavities

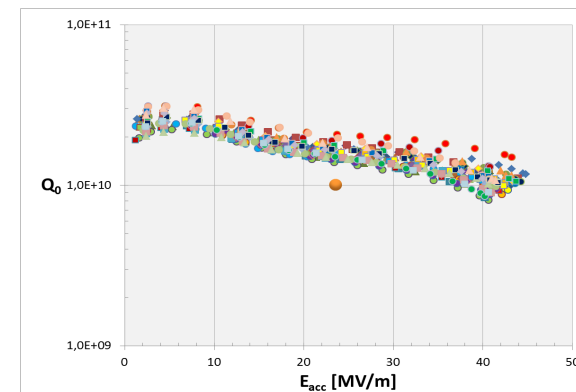
100+3 Cryo-Modules (CM)



<E-usable> : 29.8 MV/m

(RI): 31 MV/m w/ 2° process

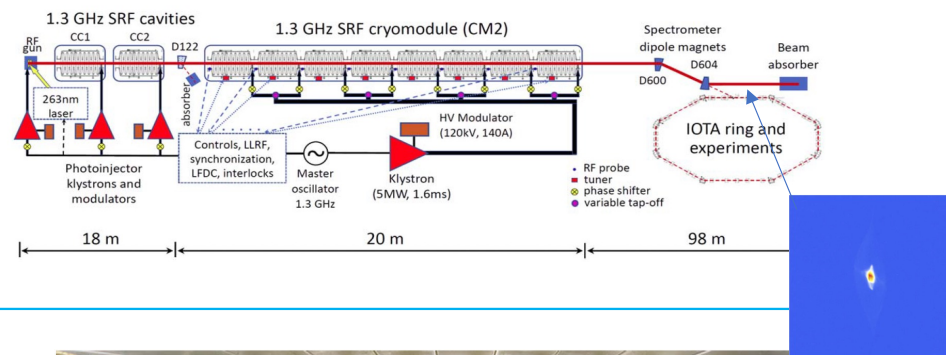
33 MV/m w/ 3° process



>10 % (47/420, RI) cavities exceeding 40 MV/m

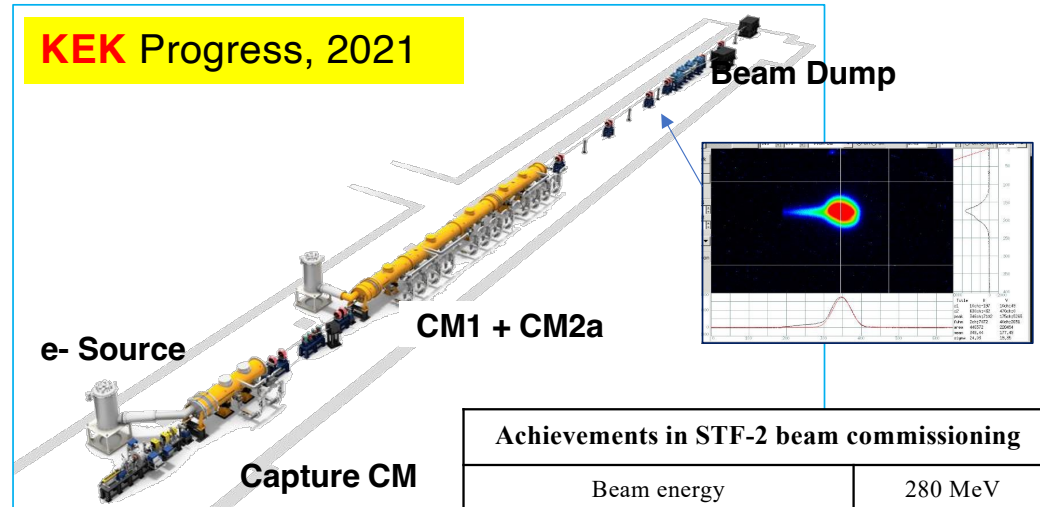
Fermilab, KEK achieving ILC Gradient Goal ≥ 32 MV/m with beam

Fermilab-FAST Progress, 2017



Beam Acc. : 260 MeV by 8 Cavities,
 $\langle G \rangle = 32.3$ MV/m

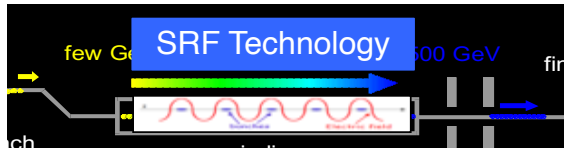
KEK Progress, 2021



Achievements in STF-2 beam commissioning	
Beam energy	280 MeV
Beam power	75 W
Beam current	275 nA
Charge	55 nC/pulse
# of bunches	1000 / pulse
Average gradient estimated from beam energy	33.1 MV/m
Average gradient measured by power meter	33.8 MV/m

$\langle G \rangle = 33.1$ MV/m (averaging for 7 cavities)

Progress Summary in SRF

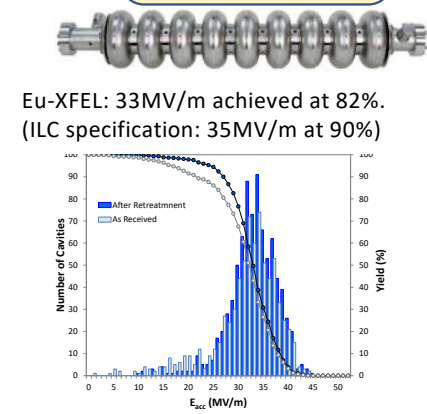


~2018

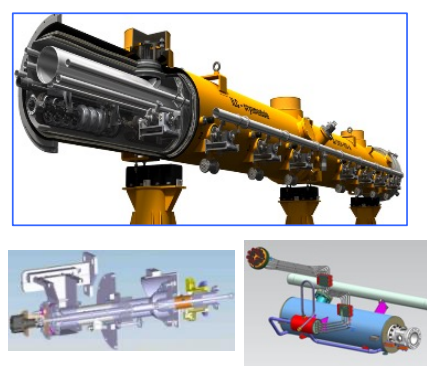
2018~2021

2022~

Cavity
Yield evaluation of cavities based on TDR



Cryomodule
Eng. design



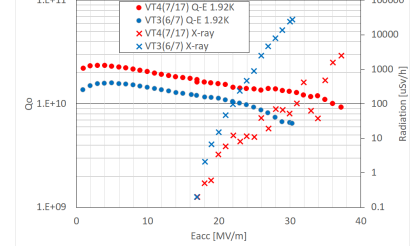
Euro-XFEL Operation (Europe)
~800 cavities/
~100 Modules

LCLS-II Construction (USA)
~280 cavities/
~35 Modules

Realized through international cooperation and procurement

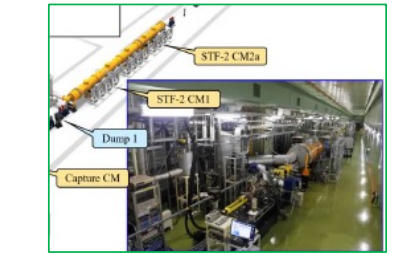
High performance and cost reduction

High performance with new surface treatment, etc.



N-infusion cavity Installation to the STF-2 (KEK)

Module assembly

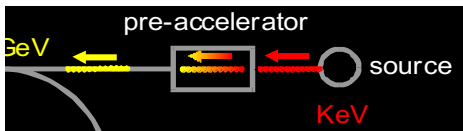


Accelerator performance verification at KEK-STF2

Development of clean environment construction and assembly automation to maintain cavity performance

Cavity manufacturing, performance demonstration (Yield demonstration in three areas)

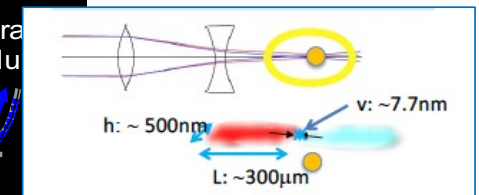
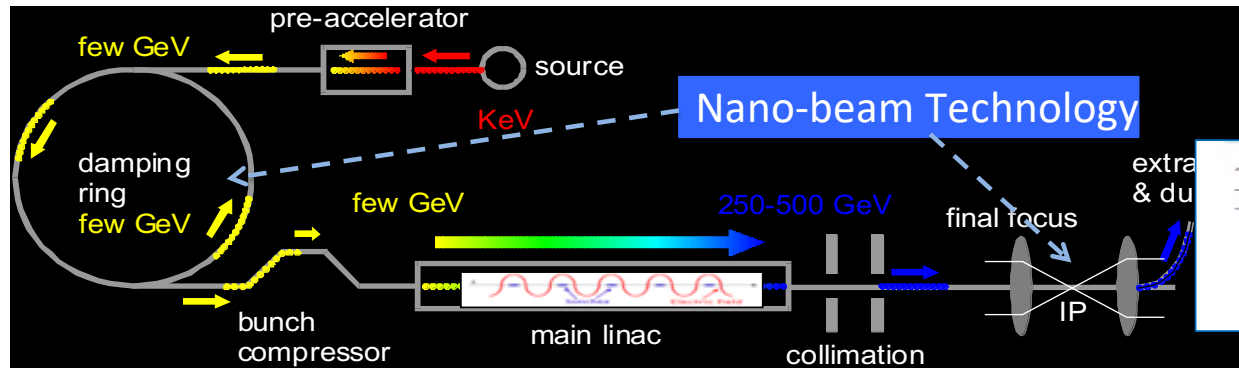
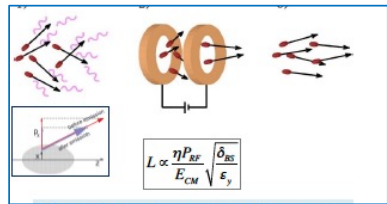
Update of cryomodule engineering design assembly, and performance



Progress in positron source

~2017 tech. design	2018~2021 tech. verification	2022~
<p>Plan A: Undulator scheme to obtain polarization</p>		
<p>Optics design</p> <p>Undulator prototype</p> <p>Photon dump design</p> <p>positron target, Technology Design</p>	<p>Target before and after radiation:</p> <p>Ti target beam test</p> <p>Long undulator operation at European XFEL</p>	<p>Pulse solenoid design</p> <p>Next Steps: evaluate both schemes by international cooperation</p> <p>Target maintenance</p>
<p>Plan B: Conventional e-Driven</p>		
<p>Optics design</p> <p>Target thermal simulation</p> <p>Mag. focusing</p> <p>Particle simulation</p>	<p>Target Prototyping Vacuum characteristics Testing</p> <p>Loading compensation</p> <p>Thermal analysis</p>	<p>APS cavity</p> <p>RF stability test</p>
<p>Technology selection</p>		

Progress in Nano-beam Technology



Progress in DR

~ 2017 2018 ~ 2021 Pre-lab

DR Eng. design Maturing technology for beams in the latest ring accelerators such as SuperKEKB

Design based on experience with circular accelerators (4th generation SR) around the world

3.2 km circumference
HV 4 μ / 20 nm in 100 ms

e+e- shared a common tunnel

Beam pipes (NEG)

BPMs

permanent magnets

Inj./Ext. Eng. Design Equipment verification

Beam extraction demonstrated.

2023/2/15

Fast kicker technology

Final design

Stable operation

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Progress in Final Focus

~ 2017 2018 ~ 2021 Pre-lab

Wakefield effects Detailed design Stable operation demonstration

ATF: achieved 41nm (2016) (37nm=ILC (7.7nm))

Distribution of bunch positions measured at IPB, with two-BPM FB off (green) and on (purple)

High-speed beam position control technology was also demonstrated.

Wakefield effect was evaluated at ATF. -confirm no serious problem at ILC -demonstrate a technique to reduce the wakefield effect

ATF International Review (Committee)* -The committee highly evaluated the achievements of ATF so far. -The committee pointed out the importance of continuing research to contribute to the detailed design of the ILC final convergence.

Ultra low-β* studies

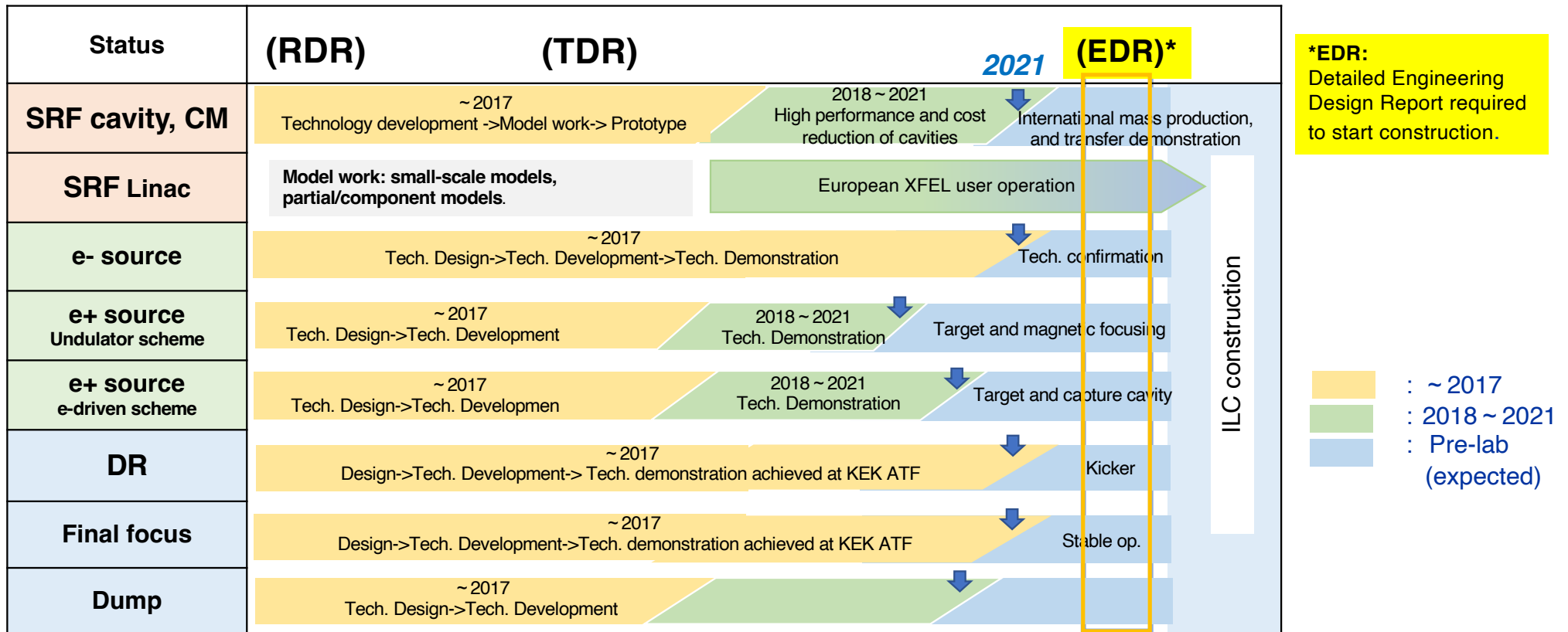
Modify the beam monitor system, etc. at ATF to demonstrate stable operation.

* <https://agenda.linearcollider.org/event/8626/>

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Summary of ILC Technology Readiness Level Reached in 2021

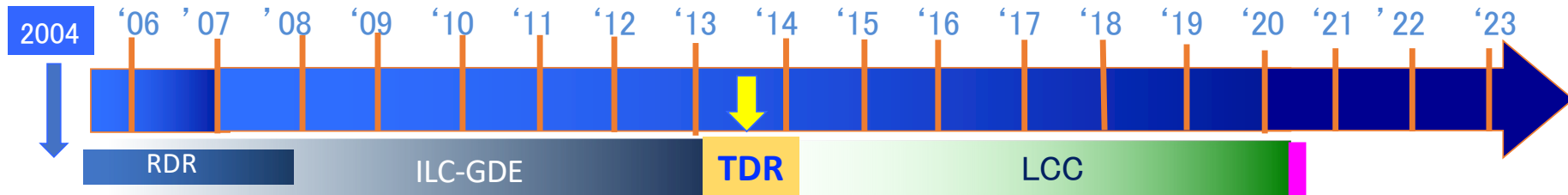
Since CDR/RDR in 2007 and TDR in 2013, the technical development has progressed toward ILC construction.



Outline

- Introduction:
 - Progress in Accelerator Technology
- **ILC Technical Network (ITN) for Global Acc. R&D Programs**
- Future Prospect in Technology Advances
- Summary

History of ILC Collaboration



Technology selection



ILC technical design

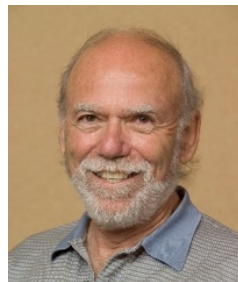
TDR:
49 countries
392 institutions
>2400 researchers



International Development Team



Tatsuya Nakada (EPFL)
IDT chair



Barry Barish
GDE director
(the Nobel Prize winner in 2017)



Lyn Evans
LCC director
(former LHC project manager)

LHC

European XFEL

LCLS-II

ICFA

ILC International Development Team

Executive Board

<i>Americas Liaison</i>	Andrew Lankford (UC Irvine)
<i>Working Group 2 Chair</i>	Shinichiro Michizono (KEK)
<i>Working Group 3 Chair</i>	Jenny List (DESY)
<i>Executive Board Chair and Working Group 1 Chair</i>	Tatsuya Nakada (EPFL) →
<i>KEK Liaison</i>	Yasuhiro Okada (KEK)
<i>Europe Liaison</i>	Steinar Stapnes (CERN)
<i>Asia-Pacific Liaison</i>	Geoffrey Taylor (U. Melbourne)



Working Group 1
Pre-Lab Setup

Working Group 2
Accelerator

Working Group 3
Physics & Detectors

ILC supported by ICFA

April 2022:

ICFA re-stated support for ILC and extended IDT mandate:

- **IDT**, oversighted by ICFA, has identified:
 - **Time-critical Work Packages (WP-prime's)**, and is exploring collaboration among KEK and international partners, with **ILC Technical Network (ITN)**, with new funding expected in Japan, **JFY2023 ~** (starting April 2023) , enabling Japanese contribution to encourage other region's efforts,
 - **Preparing** the phase for **ILC-Prelab** & Engineering Design Report (**EDR**) for the ILC construction, and
- **ICFA** continues to encourage:
 - inter-governmental discussions between Japan and potential partner nations toward an **ILC** realization.

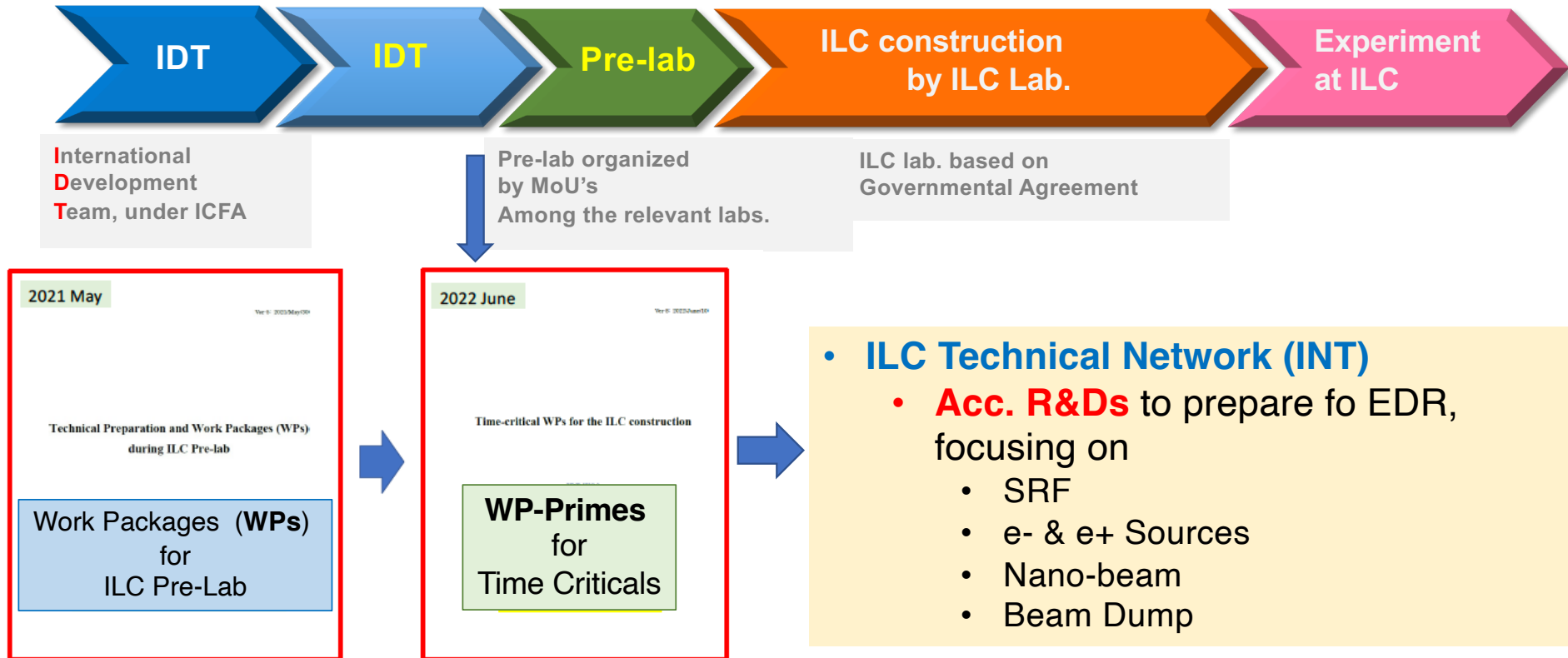
https://icfa.hep.net/wp-content/uploads/ICFA_Statement_April2022_Final.pdf

The IDT Mandates and Activities

- Organising ILC Technology Network,
- Making further advances in the development of ILC related technologies in view of providing more solid **bases for the ILC engineering design** and opportunities for other accelerator **applications**.
- The work programme derived from the work packages in the ILC Pre-lab proposal by selecting technically **most critical items (WP-primers)** and those that require long time to develop, based on **collaboration** agreements between **KEK** and interested **laboratories worldwide**.
- The execution of the work will be managed by each collaborations.
- The **IDT** will provide the **overall coordination** work including;
 1. Technical description of the work programme
 2. Definition of deliverables and required resources
 3. Distribution of the deliverables and defining the timeline
 4. Help drafting of MoU and research agreements
 5. Follow up and monitoring of the **overall project**
- Anticipated **start in April 2023**, i.e. the start of the Japanese Fiscal Year 2023 for a period of around two to four years depending on the work.

IDT Scope for ILC Realization

Aug. 2020



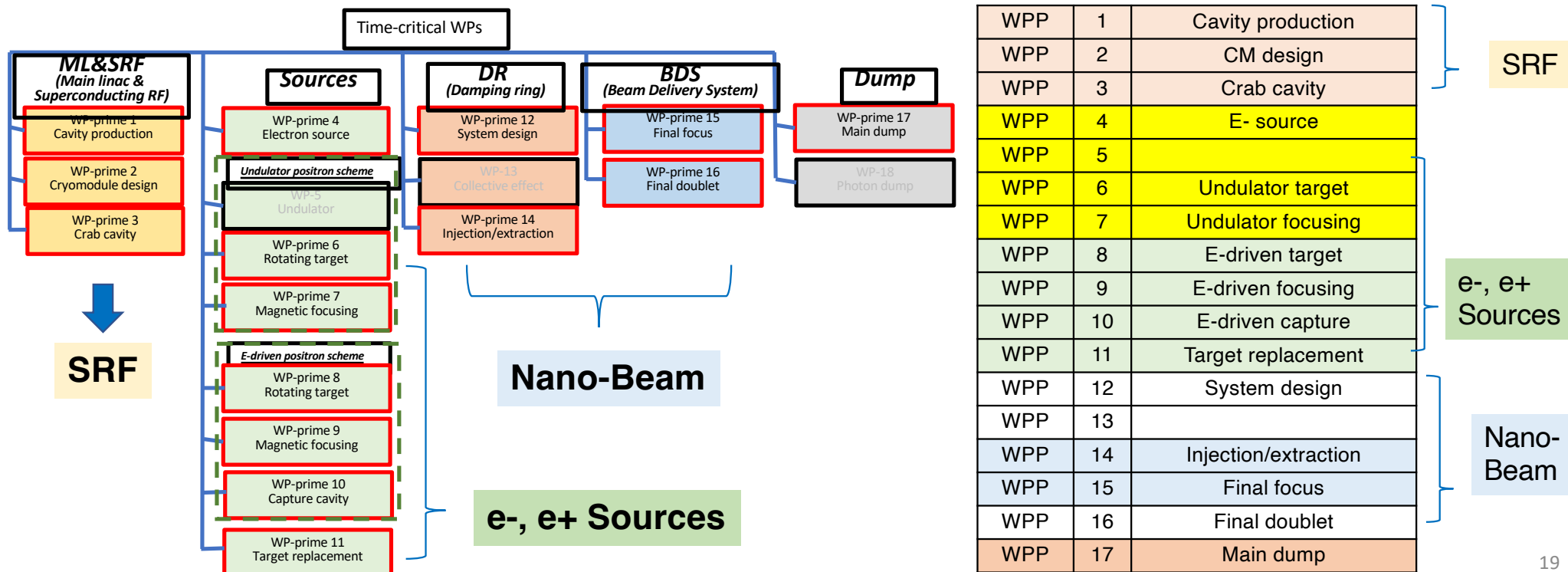
<http://doi.org/10.5281/zenodo.4742018>

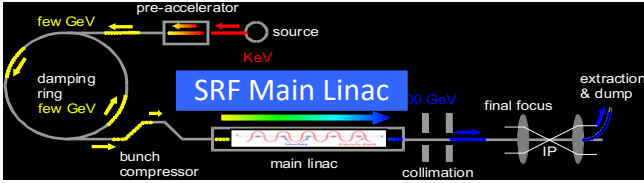
2023/2/15

https://agenda.linearcollider.org/event/9735/contributions/50816/attachments/38190/59968/Time-Critical_WPsV8b.pdf

WP-Primes at ILC Technology Network

	P1	P2	P3	P4										
Pre-lab proposal	Pre-lab ~4 years				Construction ~10 year									
Time-critical WP's	Y1	Y2	Y3/P1 Y4/P2 (4 years)											
	Pre-lab 3~4 years				Construction ~10 year									





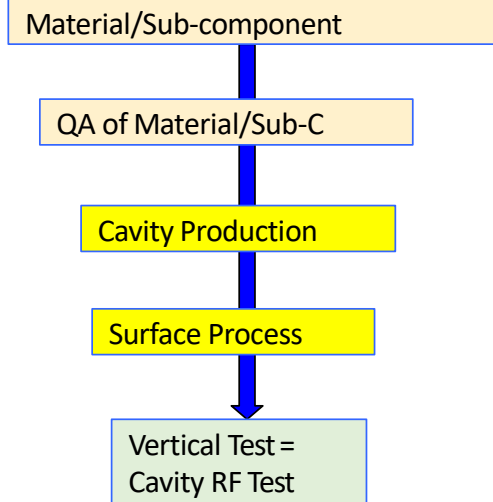
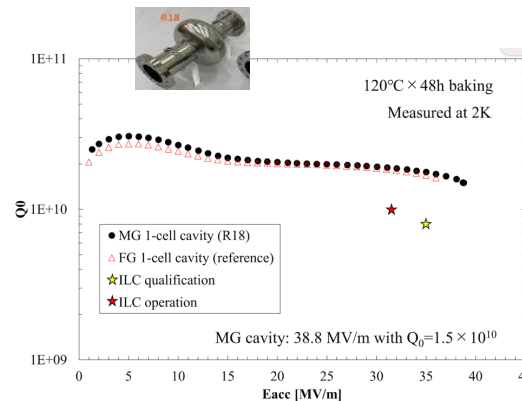
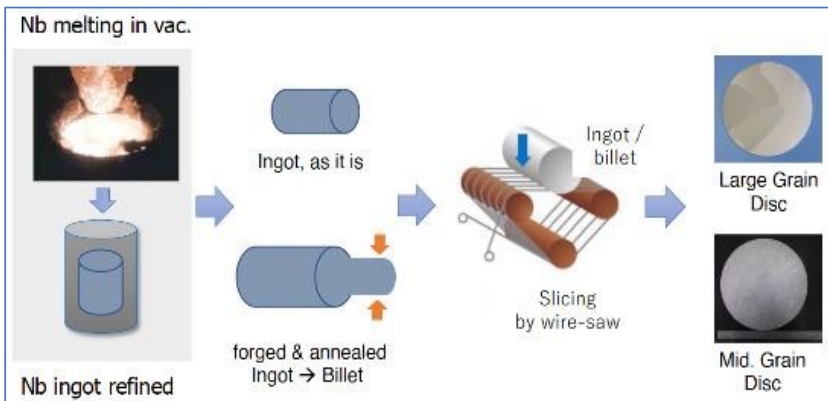
WP-prime 1: SRF Cavity

Aiming at Production Readiness with Cost effective production

- ◆ Research with single-cell cavities to establish the best production process including:
 - ◆ Advanced Nb sheet/disk **cost effective** production method → **MG**
 - ◆ Advanced surface treatment recipe
- ◆ Globally common design with compatible High Pressure Gas Safety (HPGS) regulation
- ◆ 24 nine-cell cavities are to be developed for industrial-production readiness
 - ◆ **8 cavities (4 / batch) in each region** → 4 with **FG** and 4 with **MG**
 - ◆ Production process encouraged to be optimized in each region
- ◆ RF **performance/success yield to be examined** (including 2nd pass and further)
 - ◆ 3rd pass to be examined if effective



	# cavities to be produced		
	Americas	Europe	JP/Asia
single-cell	2	2	2
nine-cell	8	8	8+a



2023/2/15

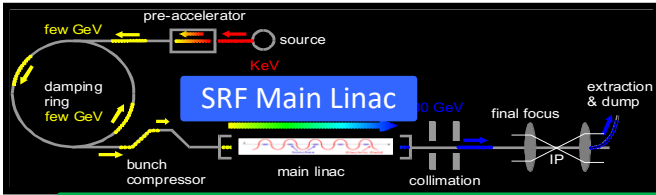
Medium Grain (MG) Nb Disk
A cost-effective production

JLAB meeting (Dec.5,2022)

Production process

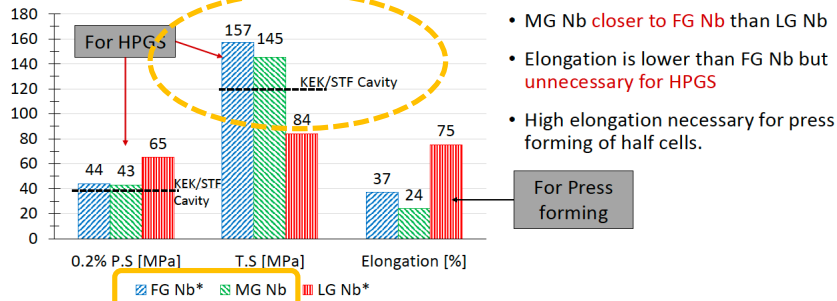
WP-prime 1: SRF Cavity

Aiming at Production Readiness with Cost effective production



Room temperature property Comparison

Courtesy: A. Kumar

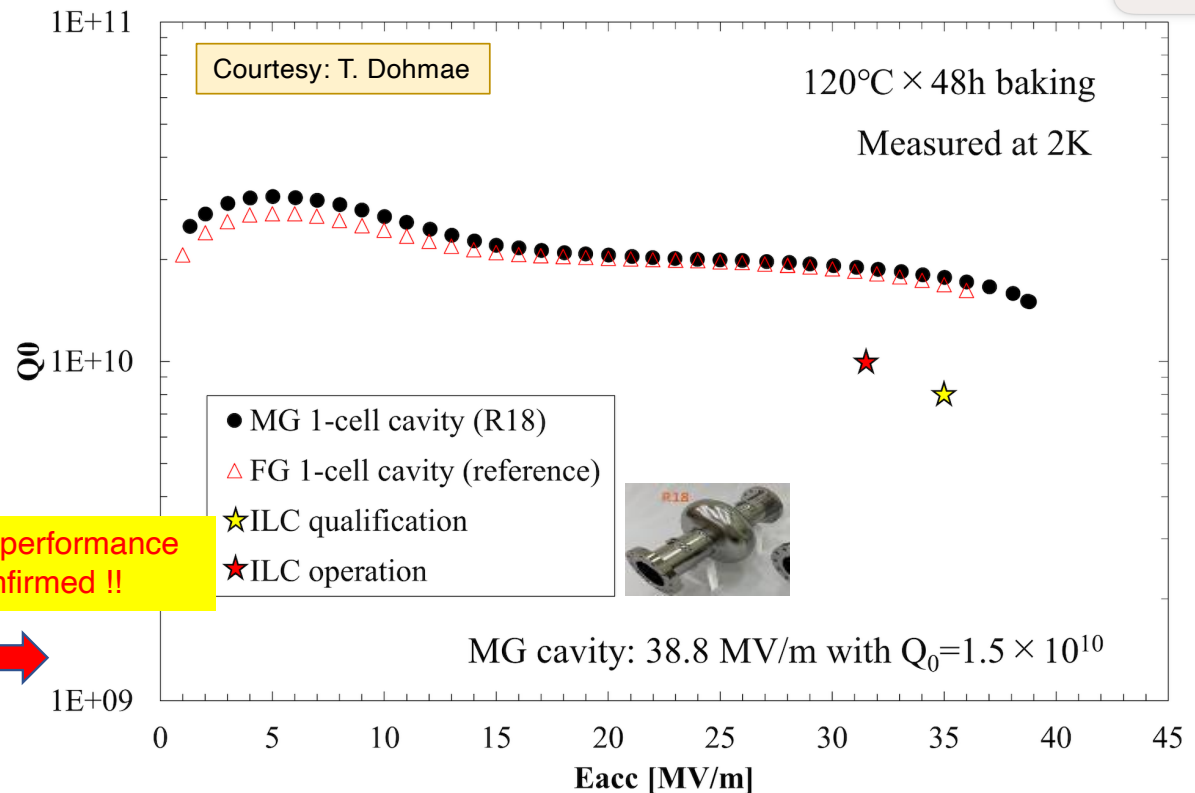


Mechanical strength of MG-Nb achieved the criteria of HPGs regulation for KEK/STF-Cavity

MG Nb data: <https://jacow.org/srf2021/papers/mopcv004.pdf> * FG Nb and LG Nb data is for Mid-RRR annealed material (M. Yamanaka et al., SRF'21 WEPFDV005).

Ashish KUMAR

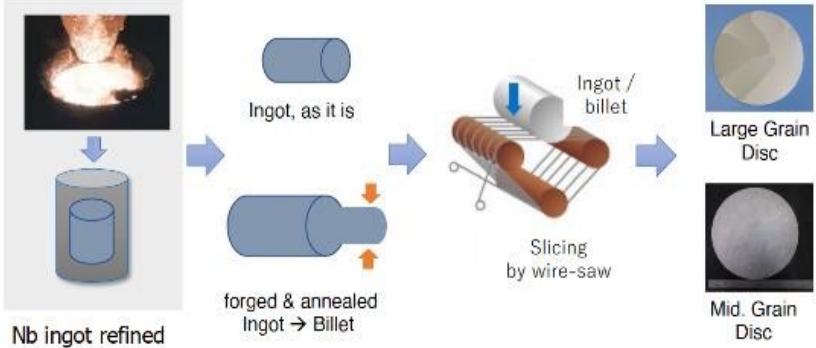
Best production process



RF performance Confirmed !!



Nb melting in vac.



Medium Grain (MG) Nb Disk
A cost-effective production

2023/2/15

JLAB meeting (Dec.5,2022)

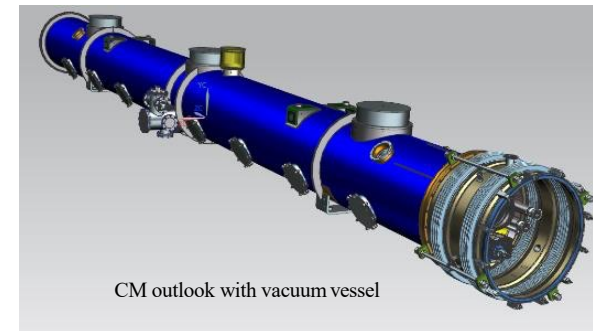
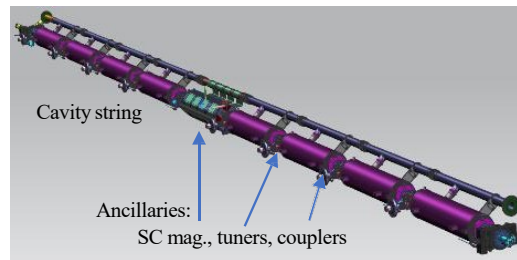
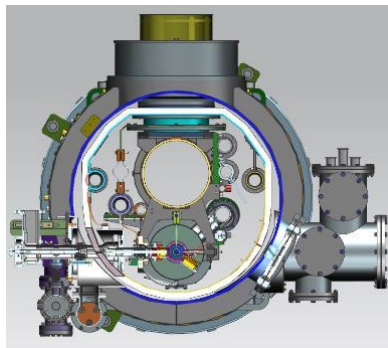
Production process

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WP-prime 2: Cryomodule (CM) Design

Referring progress in particular LCLS-II experiences

- Unify cryomodule (CM) design with ancillaries, based on **globally common engineering design**, drawings. and
- Establish globally compatible safety design base to be approved/authorized by HPGS regulations individually in each region, most likely referring ASME guidelines **to be compatible with Japanese regulations.**



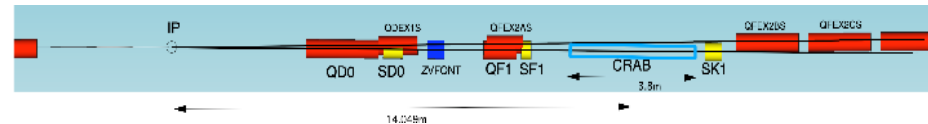
Region Regulation	Americas ASME	Europe Eu-EN, TUV	Japan/Asia JP-HPGS Act
CM tech. design base	LCLS-II	Euro-XFEL	KEK-STF, AST-IFMIF
ILC CM design	Common CM design globally compatible to HPGS regulation in all regions, and most likely ASME guidelines to be compatible with Japanese regulations.		

WP-prime 3: Crab Cavity Development with Two-Design Down-selection and Prototypes

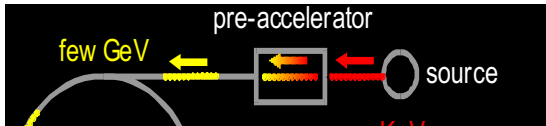
- RF property simulation to optimize cavity design
- Pre-down-selection to choose two primary candidates
- Development and evaluation of **two prototype cavities**
- Demonstration of **synchronized operation** with prototypes
- Down-selection to choose final cavity design
- Cryomodule design based on final cavity design

Item	Recent specification (after TDR)
Beam energy	125 GeV (e ⁻)
Crossing angle	14 mrad
Installation site	14 m from IP
RF repetition rate	5 Hz
Bunch train length	727 μsec
Bunch spacing	554 nsec
Operational temperature	2.0 K (?)
Cavity frequency	1.3/3.9 GHz
Total kick voltage	1.845/0.615 MV
Relative RF phase jitter	0.023/0.069 deg rms (49 fs rms)

two beamline distance $14.049\text{m} \times 0.014\text{rad} = 197\text{mm}$



Elliptical/Racetrack (3.9 GHz)	Lanc. Univ.	
RF Dipole (RFD)	ODU	
Double Quarter Wave (DQW)	CERN	
Wide Open Waveguide (WOW)	BNL	
Quasi-waveguide Multicell Resonator (QMIR)	FNAL	



WP-prime 4: Electron Gun

- ◆ The electron gun consists of
 - High-voltage photo gun
 - Drive laser system
 - GaAs/GaAsP Photocathode
- ◆ High-voltage gun is the most urgent item
 - The gun voltage in TDR is 200 kV. A higher voltage desirable.
 - Meaningful technical progresses since TDR would be reflected in a new design
 - New GaAs gun based on lessons learned from 350 kV CsKSb magnetized dc photogun



350 kV alumina insulator

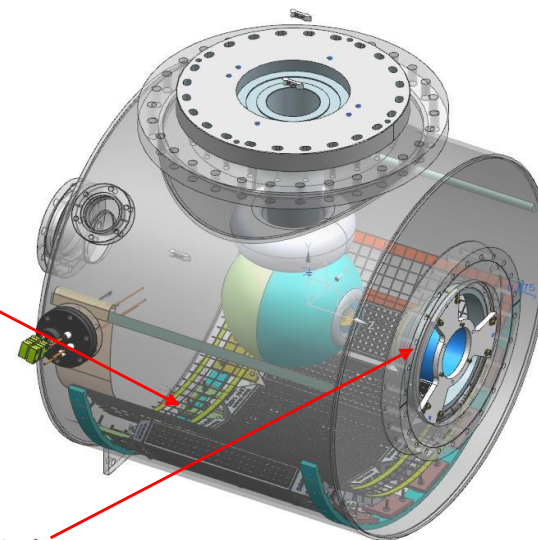
Triple-junction shield

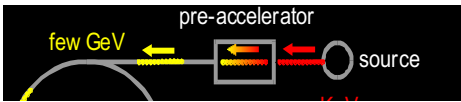
Cathode electrode

Photocathode

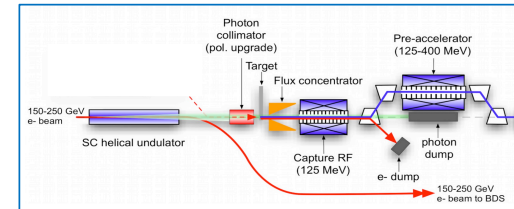
NEG pumps

Bias and Tilted Anode





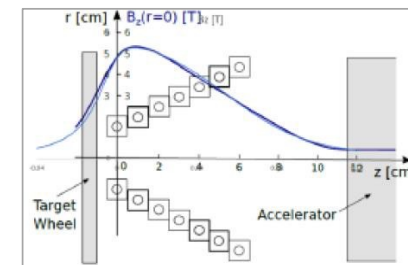
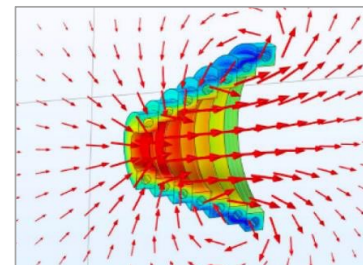
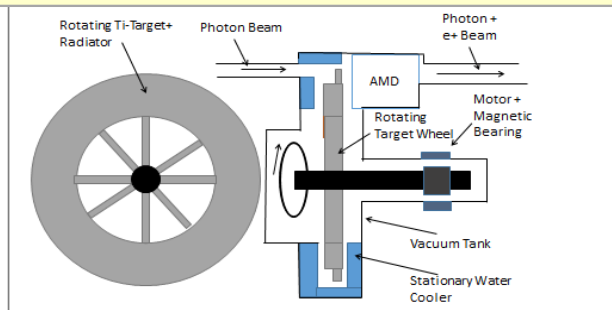
WP-p-6: Undulator-driven e+ Source: Rotating Target , WP-p-7: Focusing System

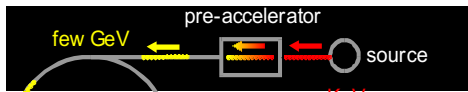


Undulator positron source

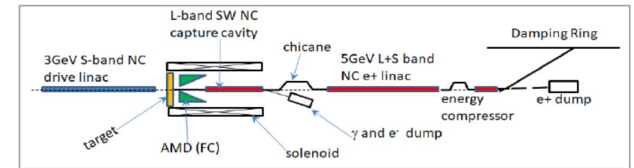
- ◆ Target specification
 - Titanium alloy, 7mm thick ($0.2 X_0$), diameter 1m
 - Rotating at 2000 rpm (100 m/s) in vacuum
 - Photon power ~ 60 kW, deposited power ~ 2 kW
 - Radiation cooling, Magnetic bearings
- ◆ R&D to be done as WP-prime
 - Design finalization, partial laboratory test, mock-up design (in the first 2 years)
 - Magnetic bearings: performance, specification, test

- ◆ The critical item for the undulator scheme is the magnetic focusing system right after the target
- ◆ Possible candidates are: (a) Pulsed solenoid, (b) Plasma lens
- ◆ The strongest candidate is (a) pulsed solenoid.
- ◆ R&D items to be done as WP-prime
 - Detailed simulations for (a) (already on-going)
 - Principal design for a prototype pulsed solenoid
 - Field measurements with 1kA (pulsed and DC) and with 50kA both in a single pulse mode and finally in a 5ms pulsed mode
 - Prototype of (b) plasma lens (funded study on-going)





WP-Prime 8~11: Electron(e-) driven positron source (1/3)

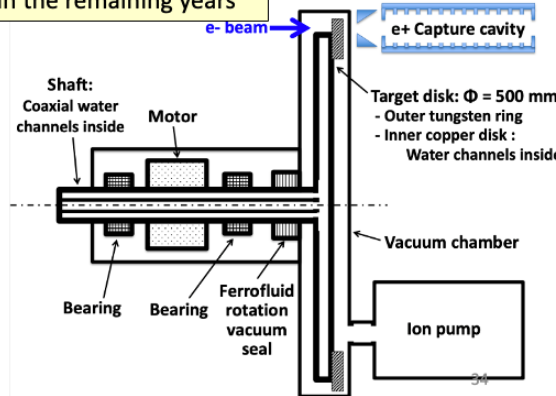
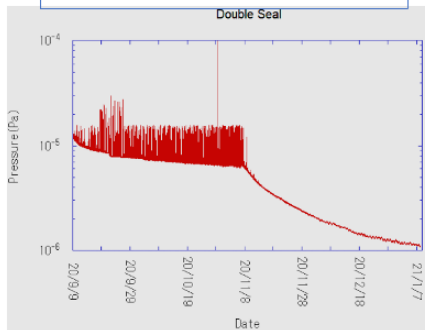


WP-prime 8: Rotating Target for e-Driven Scheme

- ◆ Target specification
 - W or W-Re, 16 mm ($5 X_0$) thick, diameter 50cm
 - Rotating at 5 m/s in vacuum
 - Water cooled.
 - Vacuum seal by ferromagnetic seal
- ◆ R&D items to be done in 2 years
 - Target stress calculation with FEM
 - Vacuum seal
 - Target module design
- Target module prototyping can be done in the remaining years

Similar to C3 positron source

Vacuum test with double seal

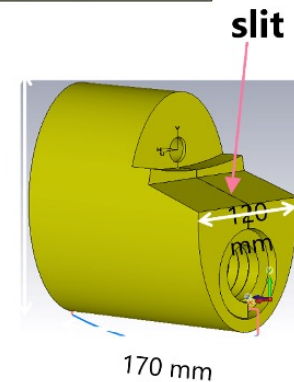
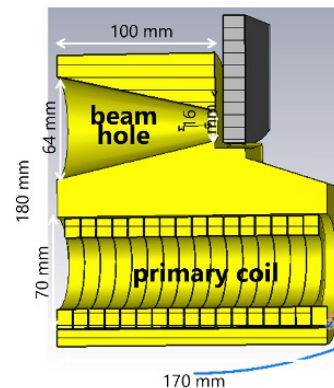


WP-prime 9: Focusing System for e-Driven Scheme

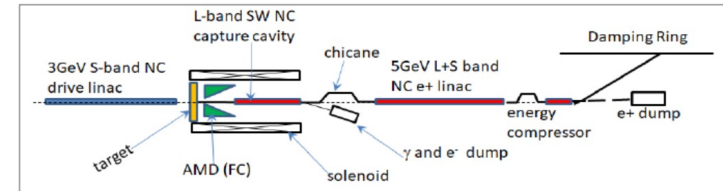
- ◆ Flux Concentrator (FC) is chosen as the focusing device after the target
- ◆ The specification parameters such as max field, electric current and the dynamic force are satisfied in existing target, but the pulse energy and the heat load are higher.
- ◆ A prototype necessary after detailed design study
- ◆ R&D items as WP-prime
 - Flux concentrator conductor design (in first 2 years)
 - Conductor prototyping (in the remaining years)

Similar to C3 positron source

Parameter	ILC FC	Unit
Max. B field	5	T
Max. surf. current	25	KA
Dynamic force	125	kA.T
Pulse energy	140	J
Average Power	13.7	kW



WP-Prime 8~11: e- driven positron source (2/3)



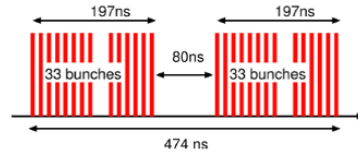
WP-prime 10: Capture Cavity and Linac for e-Driven Scheme

◆ The positrons after the magnetic focusing system are accelerated to 5GeV through various linacs (Standing wave, travelling wave, S-band, L-band) and injected into the damping ring.

◆ Technically the most critical element is the L-band, standing-wave structure right after the target and FC.

- High beamloading (up to ~1A)
- Special bunch pattern →
- Changing beam current (mixed electron-positron, capture process in RF buckets)

Similar to C3 positron source

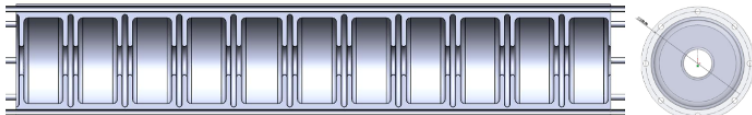


◆ The technologies of the power unit is known well but it is needed for the test.

- ◆ R&D items as WPP-10 for the first 2 years
 - APS (Alternating Periodic Structure) cavity design and cold model
 - Beam-loading compensation and tuning method
 - L-band klystron design
 - Power unit prototype design
 - solenoid design

◆ Prototyping of these components in later years

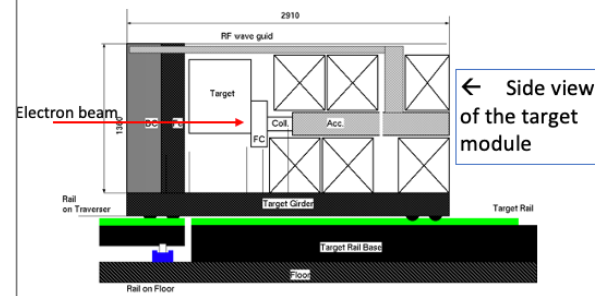
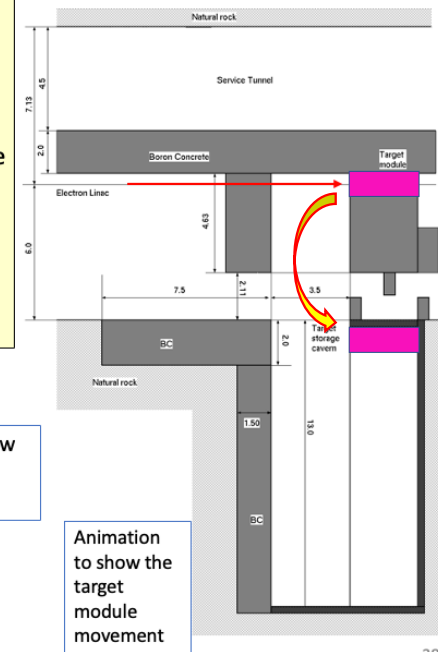
APS cavity →



WP-prime 11: Target replacement

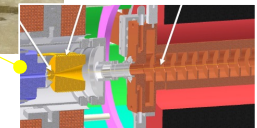
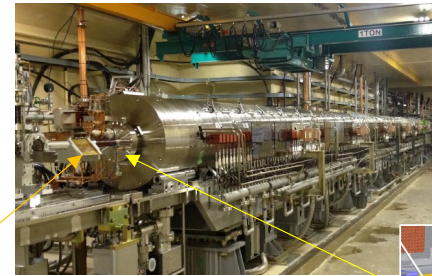
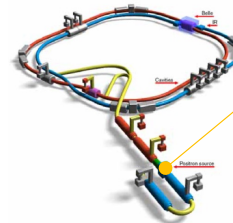
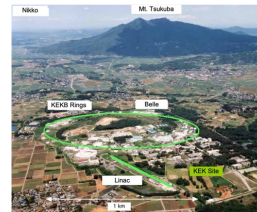
- ◆ Special attention is needed due to the high radiation of the target area. This is a common issue for E-Driven and Undulator positron source.
- ◆ Careful design of shielding is required.
- ◆ The components near the target (target, flux concentrator, first cavity with solenoid) require replacement in every few years. The work must be done by remotely.
- ◆ The works to be done as WP-prime
 - Conceptual design
 - Fabricate Mockup
 - Prototyping of critical components

Floor layout of the target section.



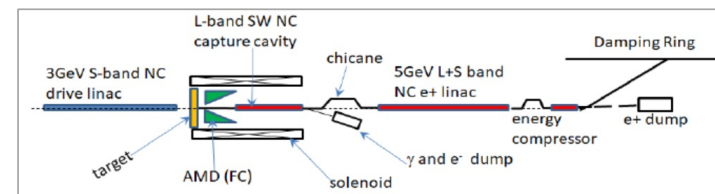
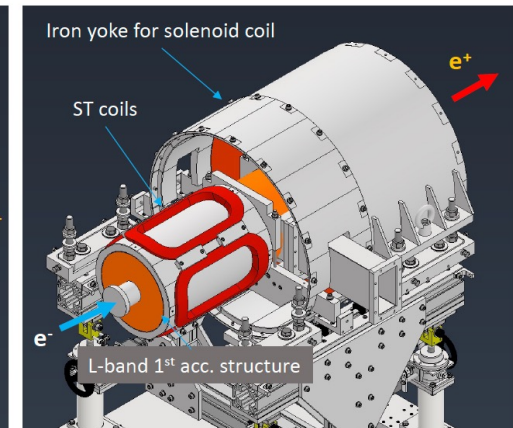
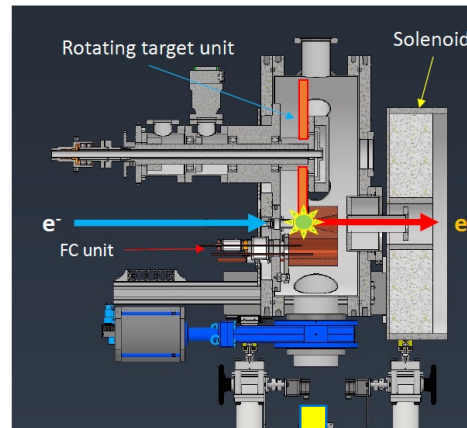
Animation to show the target module movement

WP-Prime 8~11: e-driven e+ source (3/3)

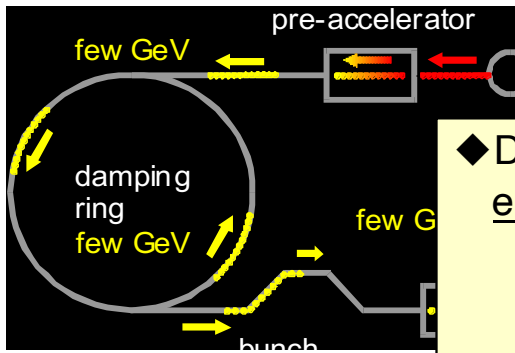


An effort to be enhanced in the WP-Prime 8-11, ITN phase :

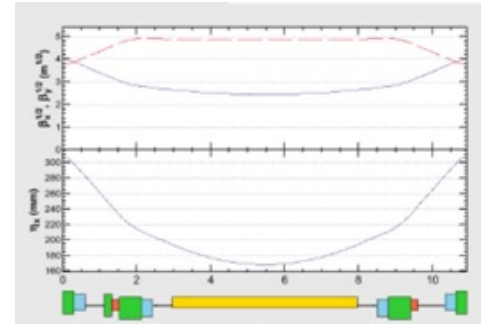
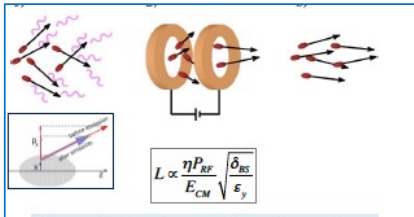
- A prototype development, based on experiences at Super-KEKB e+ source
- Engineering design toward ILC:
 - 3D-CAD model and engineering drawings for manufacturing, based on simulation and experiments



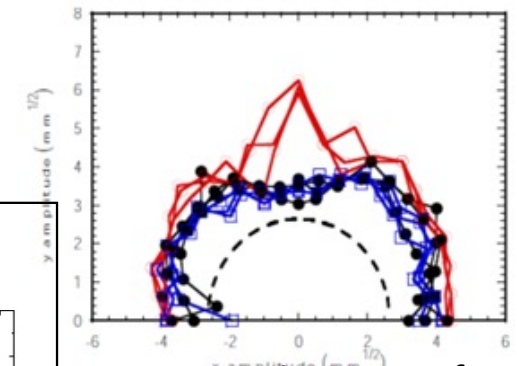
WP-prime 12: DR System Design



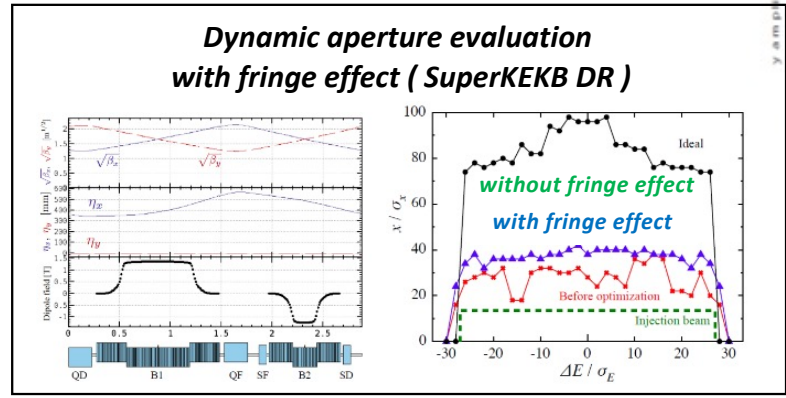
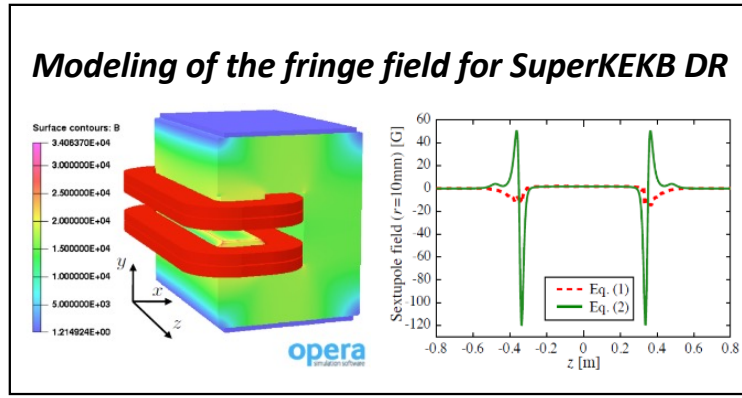
- ◆ Damping Ring (DR) design required to satisfy the low emittance and the large dynamic aperture simultaneously:
 - DR design will be **further improved** by incorporating **findings of the latest light source design**.
- ◆ Increasing the **dynamic aperture** is also important:
 - By quantitatively evaluating effects of **fringe field to the dynamic aperture of magnets** in ILC DR, the method for evaluating the fringe field to the dynamic aperture in accelerator design will be established.
- ◆ The system design of ILC DR will be further optimized.



Damping ring optics

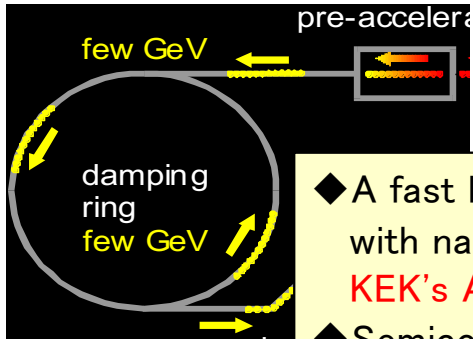


Dynamic aperture for ILC DR (hard edge)



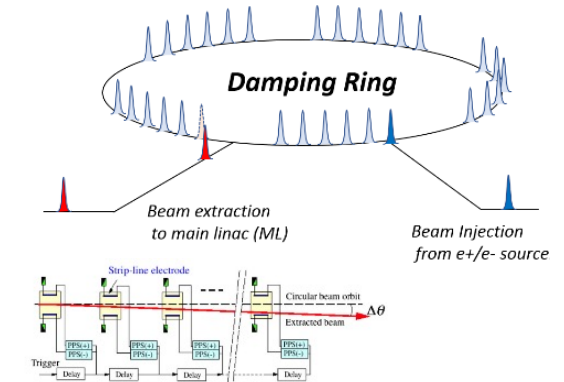
WP-prime 14: System design of ILC DR injection/extraction kickers

Courtesy:
ATF collaboration



- ◆ A fast kicker system using a semiconductor pulse power supply with nanosecond response was confirmed as proof of principle at **KEK's ATF** about 10 years ago.
- ◆ Semiconductor technology has been evolving, and it is now possible to advance nanosecond response beam injection/excitation systems using the recent semiconductor technology.
- ◆ The technical evaluation of the fast kicker power supply using **the recent semiconductor technologies**.
- ◆ The evaluation of fast pulsed power supply technology will contribute not only to the fast kicker system but also to the performance and reliability of nanosecond-scale beam control technology and its application to a wide range of accelerator systems.

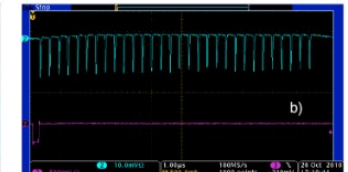
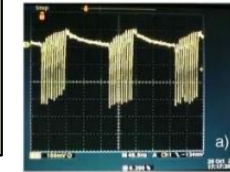
ILC fast injection/extraction system



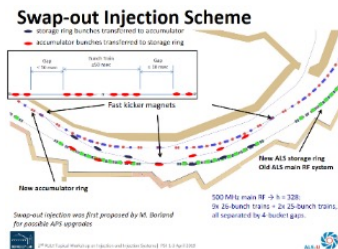
Beam extraction test at KEK ATF

Stored beam in DR

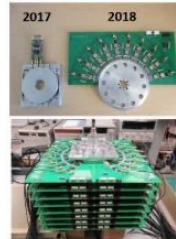
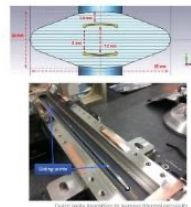
Extracted beam from DR



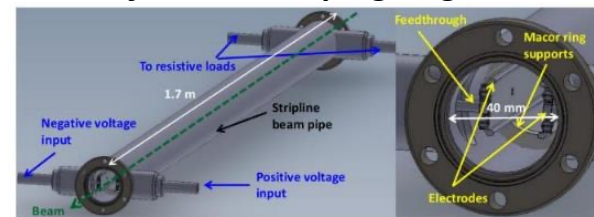
Swap-out injection system planned at LBNL



ALS-U Test Kicker

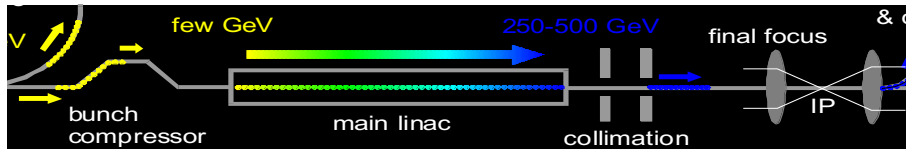


Beam injection/extraction system for CLIC damping ring



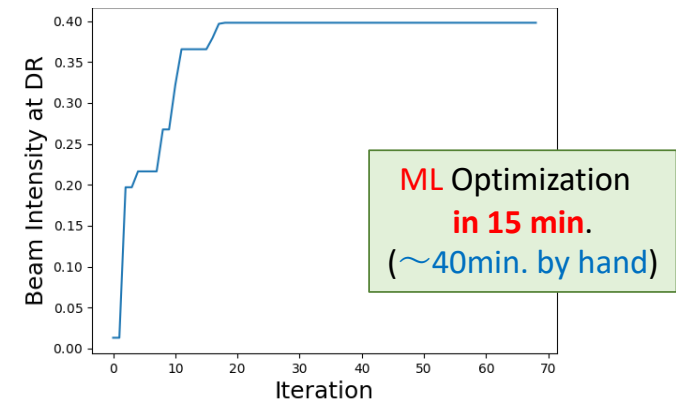
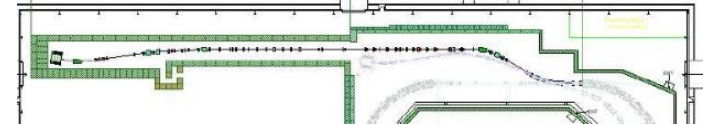
WP-prime 15: System design of ILC FF System

Courtesy:
ATF collaboration

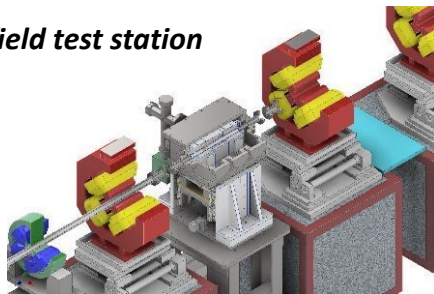


- ◆ ATF2 beamline is the only existing test accelerator, around the world, for advanced study of the final focus system (FFS) of linear colliders, as a common subject with CLIC.
- ◆ The following 3 research topics are important topics to be pursued at the ATF.
 - ◆ Wake-field mitigation
 - ◆ correction of higher-order aberration
 - ◆ training for ILC beam tuning
- ◆ The technical research at ATF2 should be extended by the ATF international collaboration, or its extension (ATF3 under discussion, and welcome new collaborators).

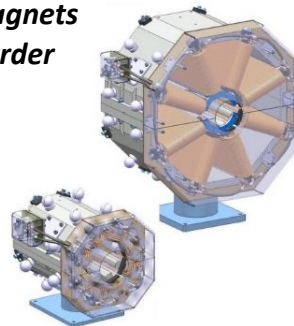
ATF2 beamline



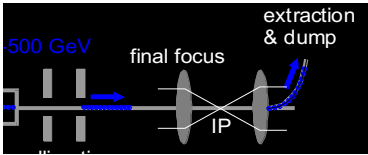
Wakefield test station



Octupole magnets for higher-order aberration



Maximum search algorithms applied to beam tuning
(→ Machine Learning (ML))



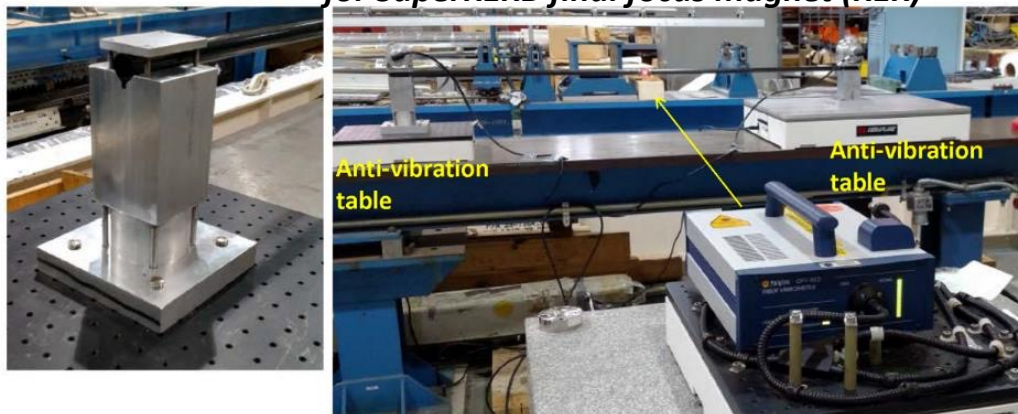
WP-prime 16: Final doublet design optimization

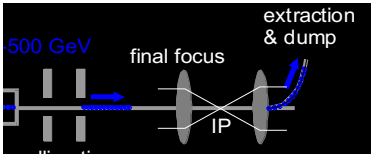
- ◆ Cooling of the superconducting ILC final focus magnets will be performed using 2K superfluid helium to realize superconducting magnets with high oscillation stability.
- ◆ Quantitative evaluation of the **vibration generated by the 2K cooling system** located on the side of the final focus magnets has not been completed.
- ◆ We will **measure and evaluate the vibration generated by the 2K cooling system** by using the prototype.

*Prototype of ILC service cryostat
(2K cooling system ; **BNL**)*



*Vibration measurement system
for SuperKEKB final focus magnet (KEK)*



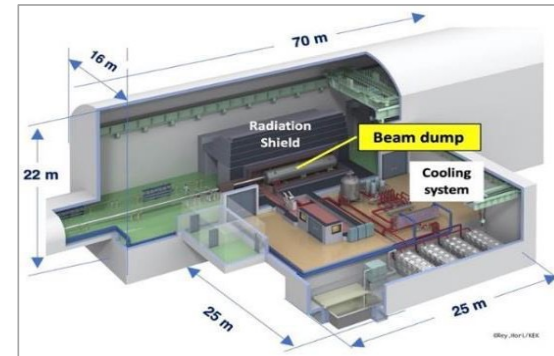


WP-prime 17: Beam Dump

◆ Finalize the engineering design of the main beam dump system

- Vortex water flow in the dump vessel
- Cooling water circulation and heat exchange
- Remote exchange of the beam window
- Countermeasure for failures / safety system

JLAB has long experience in operating the water dump.



Imaginary view of the main dump section

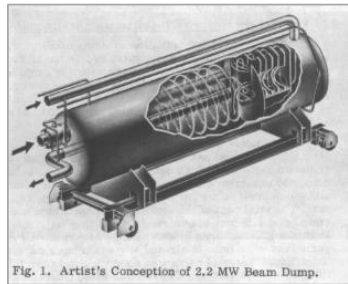
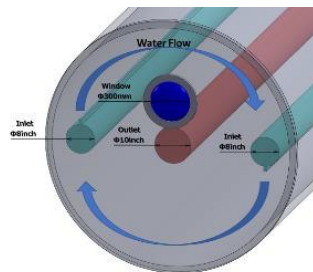
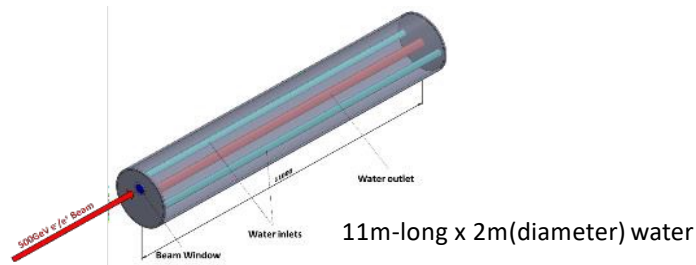


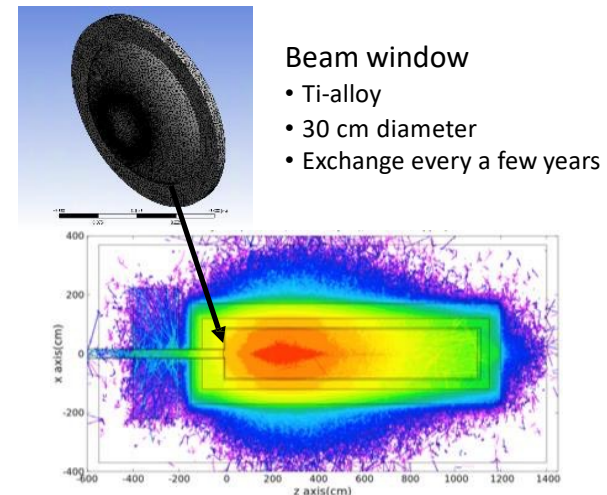
Fig. 1. Artist's Conception of 2.2 MW Beam Dump.

SLAC 2.2MW water dump (precedent) as a reference



Vortex water flow

- 17 MW at 500 GeV beam
- 1 MPa to prevent boiling



Remote exchange of the beam window under high radiation dose

16

2023/2/15

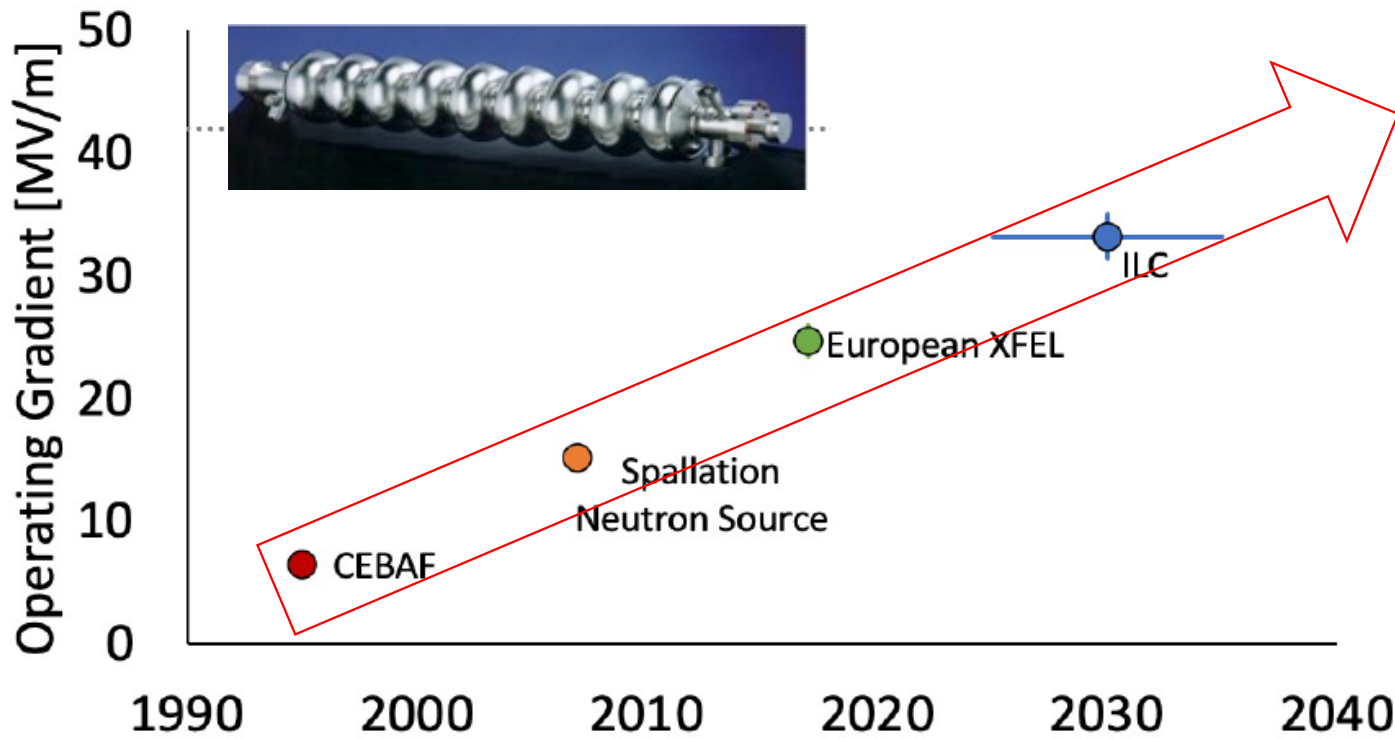
JLAB meeting (Dec.5,2022)

33

Outline

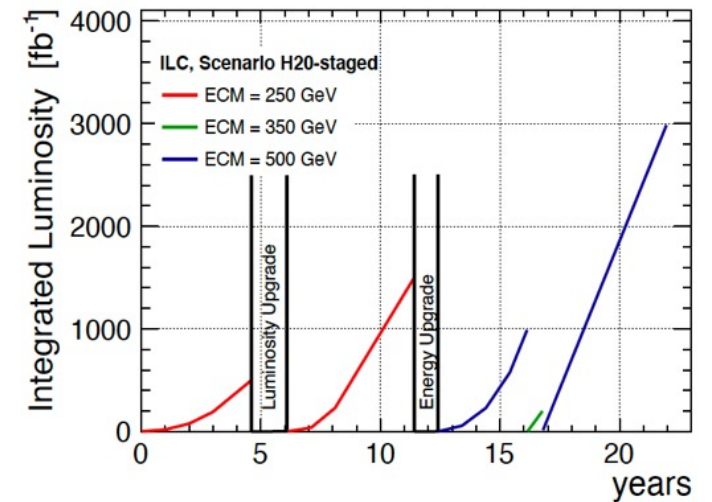
- Introduction:
 - Progress in Accelerator Technology
- **ILC Technical Network (ITN)** for Global Acc. R&D Programs
- **Future Prospect in Technology Advances**

SRF Higher Performance toward Energy Upgrade



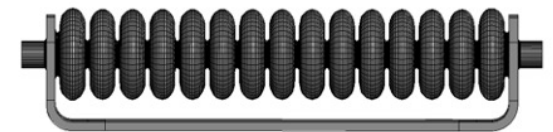
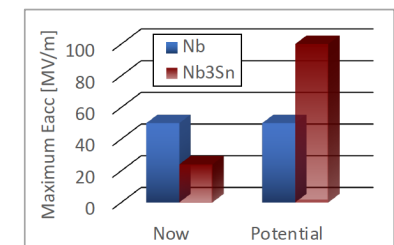
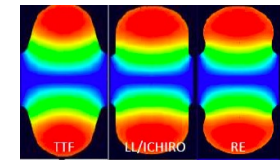
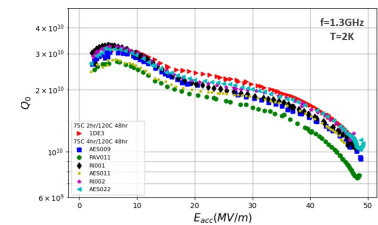
Energy upgrades:

- 500GeV (31.5 MV/m $Q_0=1 \times 10^{10}$)
- 1TeV (45 MV/m $Q_0=2 \times 10^{10}$, 300 MW)
- more SCRF, tunnel extension
- Site: 50km long, sufficient for 1TeV



Beyond Present Limits of SRF

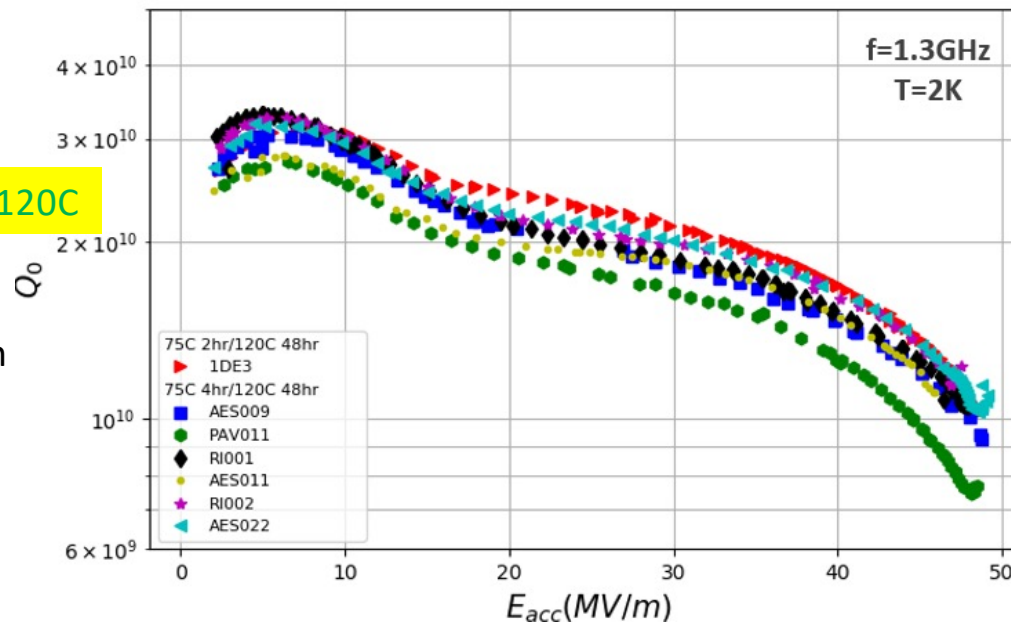
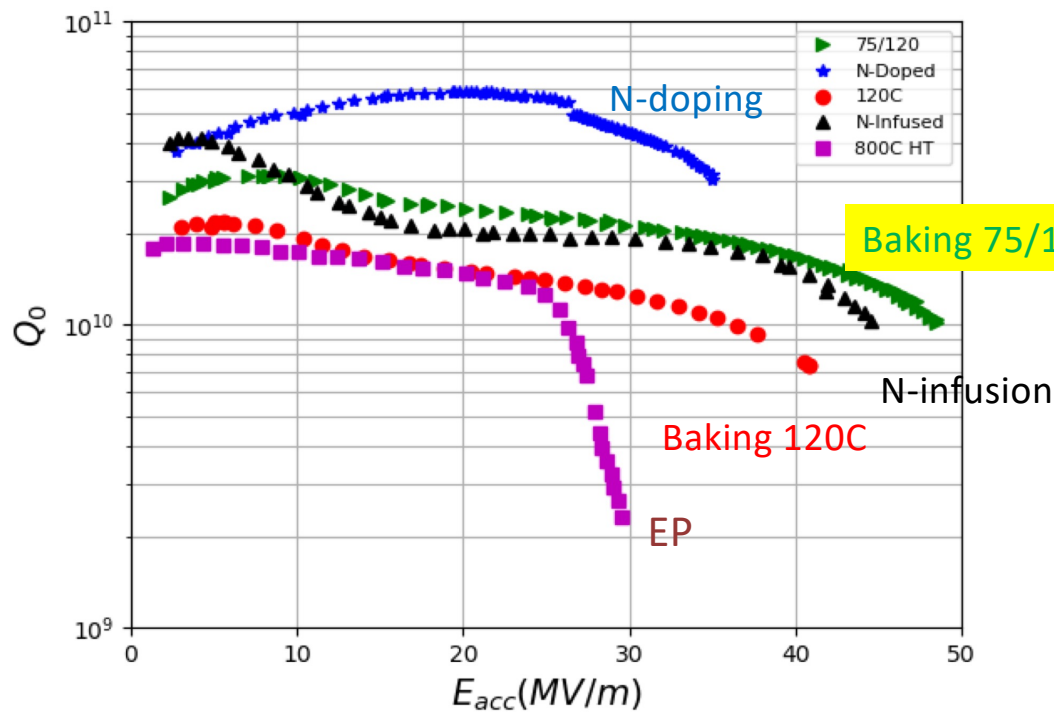
- **Nb-based Standing Wave (SW) TESLA type structure** is
 - limited to a gradient of ~ 50 MV/m by $B_{sh} \sim 200 - 210$ mT.
- **Advanced shape cavities** will be limited by ~ 60 MV/m
 - Re-entrant, Low-Loss, Ichiro, Low Surface Field
 - Aiming at lower H_{pk}/E_{acc} (10-20%), **but raise E_{pk}/E_{acc} (15-20%)**
- Advances material such as **Nb₃Sn**-based
 - Nb₃Sn, expecting Gradient limit up to ~ 80 MV/m, at $B_{sh} \sim 430$ mT
- Explore the option of **Nb-based Traveling Wave (TW)** structures
 - Expecting Effective Gradient to be ~ 70 MV/m or higher



Advances in SRF Technology

High-Q and High-G (1.3 GHz, 2K)

Courtesy: Anna Grassellino
 - TTC Meeting, TRIUMF, Feb., 2019

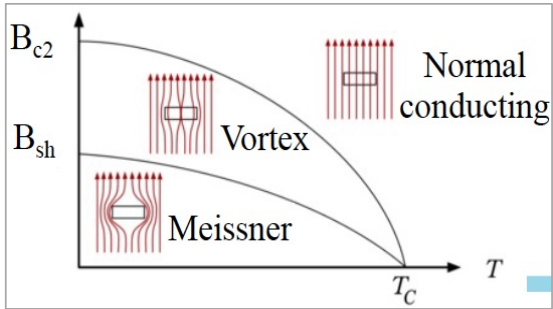


Repeated on second cavity TE1AES009 (fine grain, AES, WC)

<https://arxiv.org/abs/1806.09824>

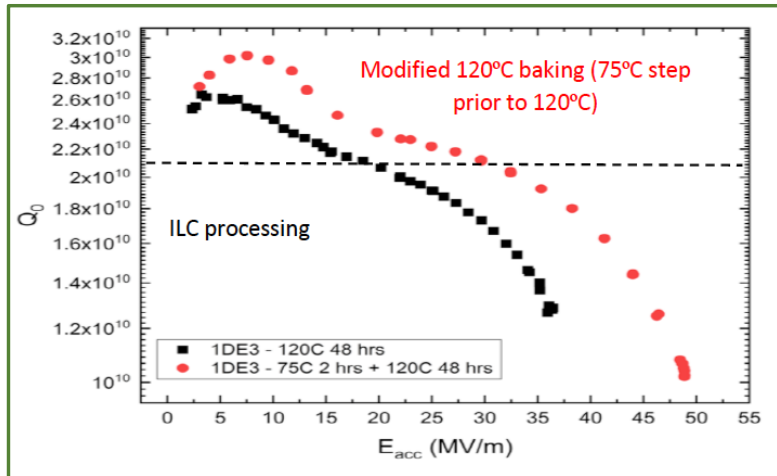
- Performance at **Fermilab** confirmed by **Cornell**, **DESY**, and **JLab**.

Recent Progress and Future Prospect in SRF Technology

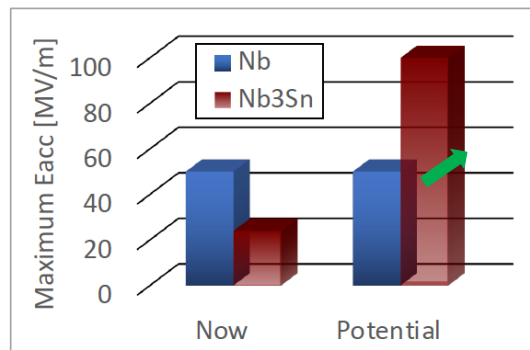


SRF cavity

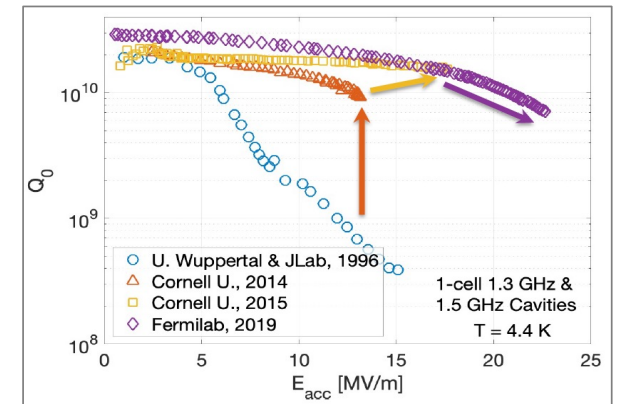
- B_{sh} = practical limit for SRF
- B_{sh-Nb} : 210 mT
- $B_{sh-Nb3Sn}$: 430mT x2



Progress at Fermilab: Nb, 75/120 bake
A. Grassellino et al., arXiv: 1806/09824



Nb₃Sn progress at Fermilab.
S. Posen et al., SUST, 34, 02507 (2021)

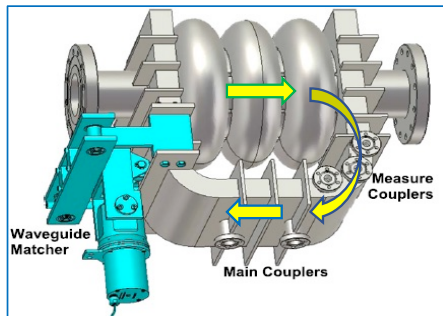


Nb₃Sn Potential in high-G future

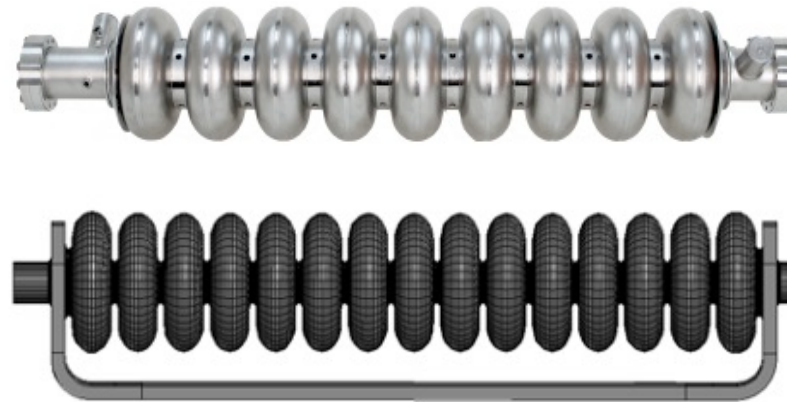
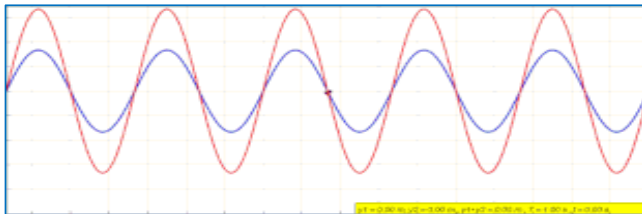
Courtesy: H. Padamsee et al., for ILC-3TeV
S. Belomestnykh et al., for HELEN

A new concept for SRF proposed for ILC-3TeV and Helen: Traveling Wave (TW) SRF cavity, compared with Standing Wave

arXiv: 2208/-6-3-v1, arXiv:2209.01074v1



Prototype TW structure under test



SW: TESLA cavity (ILC baseline)

TW: proposed for ILC-3TeV, Helen

← Red standing wave – High Peak Fields,
← Green (acc.) and Blue (Return) Waves are Travelling Waves Lower peak fields,
← Guide blue wave in a return wave-guide to avoid SW peak fields
– attached to both ends

Traveling Wave Cavity Technology

development anticipated
in cooperation with HELEN R&D program at Fermilab

Table 1: Tentative Baseline Parameters of HELEN

Parameter	Value
Center of mass energy	250 GeV
Collider length	7.5 km
Peak luminosity	$1.35 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$
Repetition rate	5 Hz
Bunch spacing	554 ns
Particles per bunch	2×10^{10}
Bunches per pulse	1312
Pulse duration	727 μs
Pulse beam current	5.8 mA
Bunch length, rms	0.3 mm
Crossing angle	14 mrad
Crossing scheme	crab crossing
RF frequency	1300 MHz
Accelerating gradient	70 MV/m
Real estate gradient	55.6 MV/m
Total site power	110 MW

HELEN: A LINEAR COLLIDER BASED ON ADVANCED SRF TECHNOLOGY*

S. Belomestnykh^{1,1}, P. C. Bhat, M. Checchin², A. Grassellino, M. Martinello², S. Nagaitsev², H. Padamsee³, S. Posen, A. Romanenko, V. Shiltsev, A. Valishev, V. Yakovlev
 Fermi National Accelerator Laboratory, Batavia, IL, USA
¹also at Stony Brook University, Stony Brook, NY, USA
²also at University of Chicago, Chicago, IL, USA
³also at Cornell University, Ithaca, NY, USA

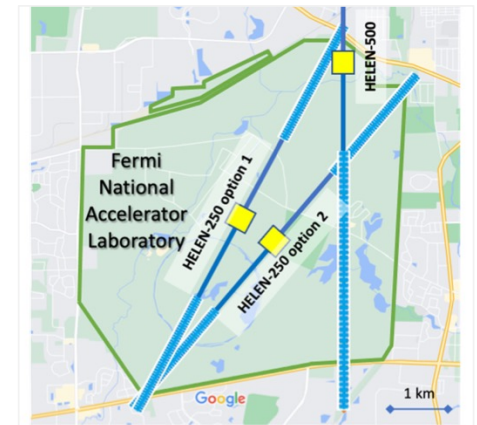
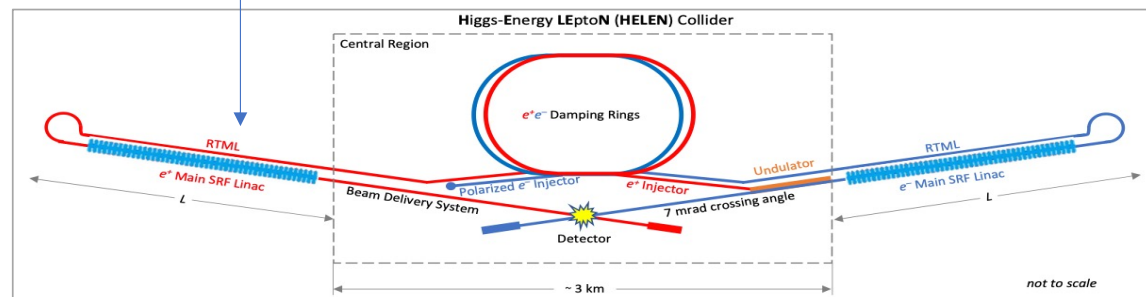
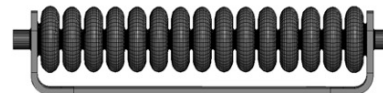


Figure 3: Options for HELEN collider at Fermilab.



Report of the Snomass'21 Collider Implementation Task Force

Thomas Roser *et al.*,

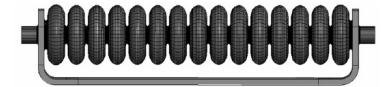
arXiv: 2208.06030v1, [11 Aug. 2022]



(- based on standing wave SRF cavity)

Proposal Name	CM energy nom. (range) [TeV]	Lum./IP @ nom. CME [$10^{34} \text{ cm}^{-2}\text{s}^{-1}$]	Years of pre-project R&D	Years to first physics	Construction cost range [2021 B\$]	Est. operating electric power [MW]
FCC-ee ^{1,2}	0.24 (0.09-0.37)	7.7 (28.9)	0-2	13-18	12-18	290
CEPC ^{1,2}	0.24 (0.09-0.37)	8.3 (16.6)	0-2	13-18	12-18	340
ILC ³ - Higgs factory	0.25 (0.09-1)	2.7	0-2	<12	7-12	140
CLIC ³ - Higgs factory	0.38 (0.09-1)	2.3	0-2	13-18	7-12	110
CCC ³ (Cool Copper Collider)	0.25 (0.25-0.55)	1.3	3-5	13-18	7-12	150
CERC ³ (Circular ERL Collider)	0.24 (0.09-0.6)	78	5-10	19-24	12-30	90
ReLiC ^{1,3} (Recycling Linear Collider)	0.24 (0.25-1)	165 (330)	5-10	>25	7-18	315
ERLC ³ (ERL linear collider)	0.24 (0.25-0.5)	90	5-10	>25	12-18	250
XCC (FEL-based $\gamma\gamma$ collider)	0.125 (0.125-0.14)	0.1	5-10	19-24	4-7	90
Muon Collider Higgs Factory ³	0.13	0.01	>10	19-24	4-7	200

Table 1: Main parameters of the submitted Higgs factory proposals. The cost range is for the single listed energy. The superscripts next to the name of the proposal in the first column indicate (1) Facility is optimized for 2 IPs. Total peak luminosity for multiple IPs is given in parenthesis; (2) Energy calibration possible to 100 keV accuracy for M_Z and 300 keV for M_W ; (3) Collisions with longitudinally polarized lepton beams have substantially higher effective cross sections for certain processes



(- based on traveling wave SRF cavity)

Proposal Name	CM energy nom. (range) [TeV]	Lum./IP @ nom. CME [$10^{34} \text{ cm}^{-2}\text{s}^{-1}$]	Years of pre-project R&D	Years to first physics	Construction cost range [2021 B\$]	Est. operating electric power [MW]
High Energy ILC	3 (1-3)	6.1	5-10	19-24	18-30	~400
High Energy CLIC	3 (1.5-3)	5.9	3-5	19-24	18-30	~550
High Energy CCC	3 (1-3)	6.0	3-5	19-24	12-18	~700
High Energy ReLiC	3 (1-3)	47 (94)	5-10	>25	30-50	~780
Muon Collider	3 (1.5-14)	2.3 (4.6)	>10	19-24	7-12	~230
LWFA - LC (Laser-driven)	3 (1-15)	10	>10	>25	12-80	~340
PWFA - LC (Beam-driven)	3 (1-15)	10	>10	19-24	12-30	~230
Structure WFA - LC (Beam-driven)	3 (1-15)	10	5-10	>25	12-30	~170

Table 2: Main parameters of the lepton collider proposals with CM energy higher than 1 TeV. Total peak luminosity for multiple IPs is given in parenthesis. The cost range is for the single listed energy. Collisions with longitudinally polarized lepton beams have substantially higher effective cross sections for certain processes.

“**ILC**: The International Linear Collider -- Report to Snowmass 2021”, Aryshev *et al.*, arXiv:2203.07622 (15 March, 2022)
 A. “**HELEN**: A Linear Collider Based on Advanced SRF Technology”, S.Belomestnykh *et al.*, arXiv:2209.01074v1, [2 Sept. 2022]

Prospects for SRF Technology Advances

- **SRF technology** has been well **matured** for the realization of the ILC, including industrial participation, based on the very successful **Euro-XFEL** completion constructed and stable operation since 2017, and with **LCLS-II** being in commissioning.
- SRF technology **advances with high-G and -Q** highly **expected** for future upgrades:
 - **Nb-bulk, SW:** ~ 50 MV/m, for ~ 1 -TeV upgrade ,
 - **Nb₃Sn, SW:** > 50 MV/m, for > 1 -TeV upgrade, and
 - **Nb-bulk, TW:** ~ 70 MV/m, for further upgrade to reach beyond (up to ~ 3 TeV).
- **Note: Q-Value** improvement will become also critically important.

Outline

- Introduction:
 - Progress in Accelerator Technology
- **ILC Technical Network (ITN)** for Global Acc. R&D Programs
- Future Prospect in Technology Advances
- **Summary**

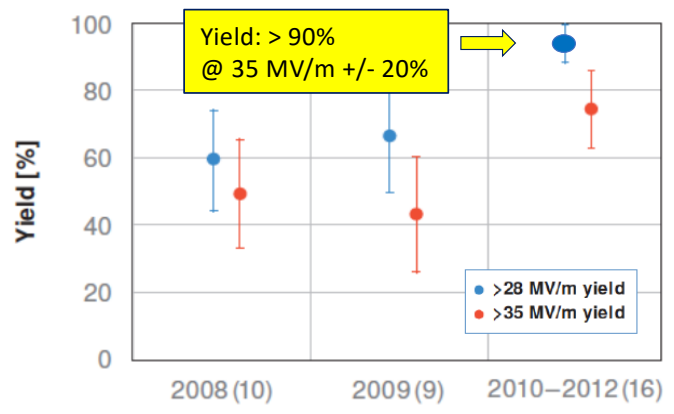
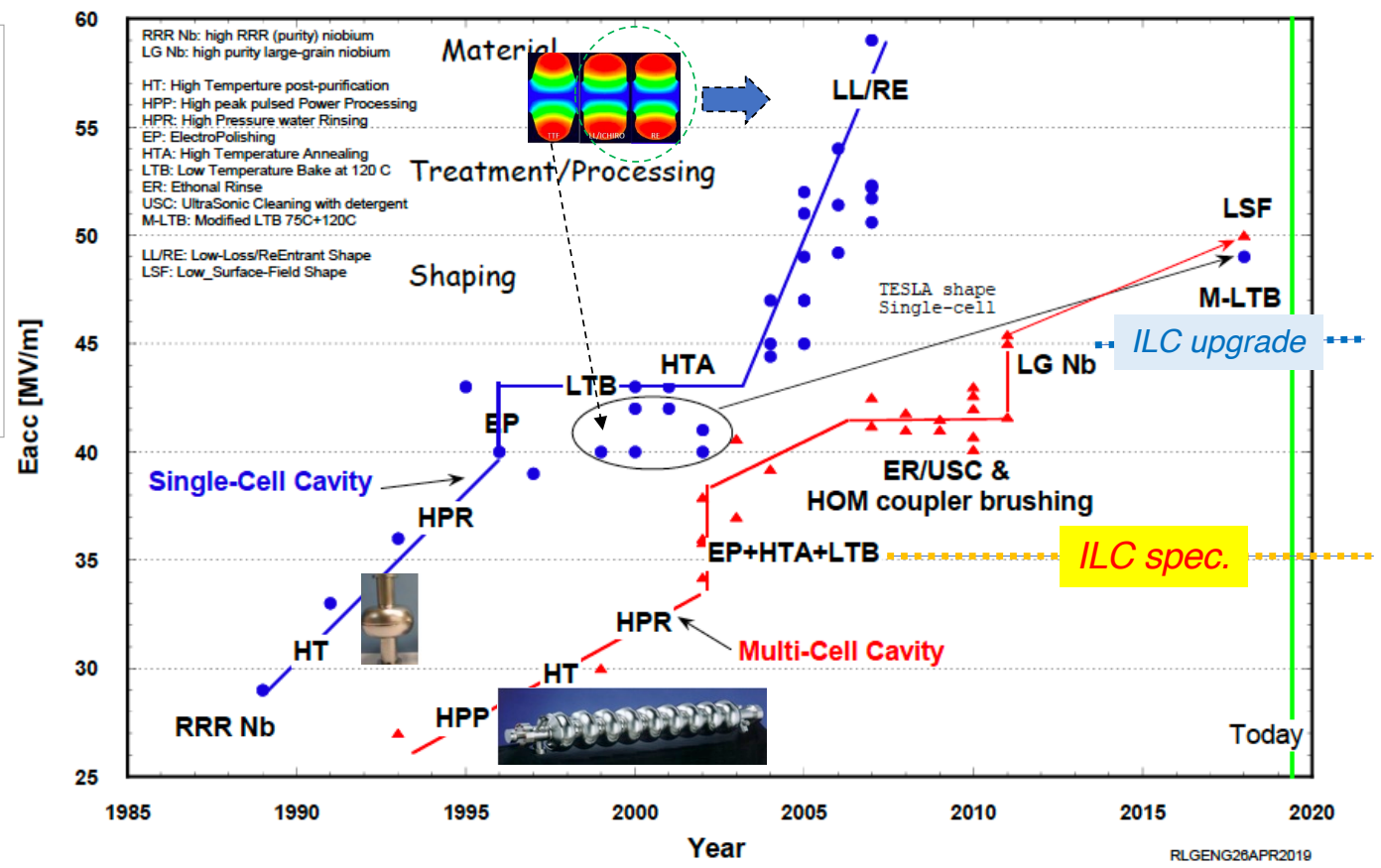
Summary

- The ILC key technologies of “**SRF**”, and “**Nano-beam**”
 - **Matured** to be ready for an e+e- Higgs Factory based on the **Linear Collider** technology.
- ILC International Development Teams (IDT) is identifying and proposing:
 - Time-critical Work Package primes (**WP-prime's**), to explore collaboration of KEK & int'l partners,
 - **ILC Technical Network (ITN)**, to be **funded** in Japan/KEK, JFY2023 ~ (**April 2023** ~) ,
 - for enabling Japan to encourage other international partner's efforts, and
 - to prepare the phase for **ILC-Prelab** & **Engineering Design Report (EDR)** for the ILC construction,
- For the future:
 - ILC accelerator can be upgraded **up to 1 TeV** with continuous effort for the **existing** SRF technology, and **beyond** with new approaches expected with **Nb₃Sn**, and **TW technology** with maximizing the **worldwide synergy** for various R&D efforts for Higgs Factories and other wide applications.

Advances in L-band (~ 1GHz) SRF Cavity Gradient

$$E_{acc}^{max} = d \cdot \frac{r \cdot H_{crit,RF}}{\beta_{MAG} \cdot (H_{pk}/E_{acc})}$$

Gradient | Surface | Material
Thermal conductance | Surface, Shape



Advantages of TW Structures

- **Travelling wave (green) structures lower BOTH H_{pk}/E_{acc} and E_{pk}/E_{acc}**
 - Because RF power returns (blue) not through the accelerating structure (to form a standing wave (red) with harmful peaks)
 - But power returns through a separate return Nb waveguide
- + Travelling wave structures offer 2X higher R/Q
 - lowers Cryo power and RF power and lower AC power
- **By choosing the Low-Loss cell shape + reduced aperture (see below) it is possible to lower H_{pk}/E_{acc} by 48% over the TESLA structure!**
- **Opening the door to $E_{acc} > 70$ MV/m !!**
 - $H_{pk} = 200$ mT, $E_{pk} = 120$ MV/m
- Lower aperture is allowed because bunch charge for 3 TeV will about 3 X less to get acceptable IP background...
- **Putting SRF on the Road to ILC – 3 TeV with Nb**
 - With Capital cost comparable to CLIC 3 TeV and AC power much less than CLIC 3 TeV
 - Without struggling with exotic new superconductors (sorry!)

Travelling **W**ave SRF cavity anticipated for ILC Energy-Upgrade **beyond 1 TeV**

		ILC 1 TeV	ILC 2 TeV	ILC 2 TeV	ILC 3 TeV	ILC 3 TeV
	units	TDR	path 1a	path 1b	path 2a	path 2b
Energy	TeV	1	2	2	3	3
Luminosity	10^{34}	4.9	7.9	7.9	6.1	6.1
AC Power	MW	< 300	345	315	400	525
Cap. Cost	B ILCU	+ 5.5	+6.0	+4.9	+11.8	+11.0
(total)		13.3	19.3	18.2	25.1	24.3
Gradient	MV/m	45	55	70	70	80
(new linac)						

Path 2a: 3 TeV Upgrade from 1 TeV with 70 MV/m (w/ **Nb** and **Travelling Wave (TW)**)

