



ÖAW

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Detector Development

Thomas Bergauer

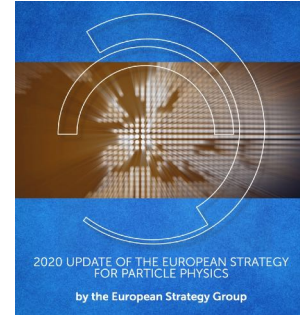
10 June 2024

European Strategy on Particle Physics

<http://europeanstrategy.cern>

Continuous process driven by the community

- First defined 2006
- Update 2013 brought us HL-LHC decision
- Update 2020 brought us decisions for post-HL-LHC times:
 - *Europe, together with its international partners, should investigate the technical and financial feasibility of a **future hadron collider at CERN** with a centre-of-mass energy of at least **100 TeV** and with **an electron-positron Higgs and electroweak factory** as a possible **first stage**.*
 - ***Detector R&D programmes** and associated infrastructures should be supported at CERN, national institutes, laboratories and universities. **Synergies** between the needs of different scientific fields and **industry should be identified** and exploited to boost efficiency in the development process and increase opportunities for more **technology transfer benefiting society** at large. [... **The community should define a global detector R&D roadmap that should be used to support proposals at the European and national levels.***
 - Successful completion of High-Luminosity LHC must remain key focus
- Update 2026 on the horizon with input proposals by spring 2025



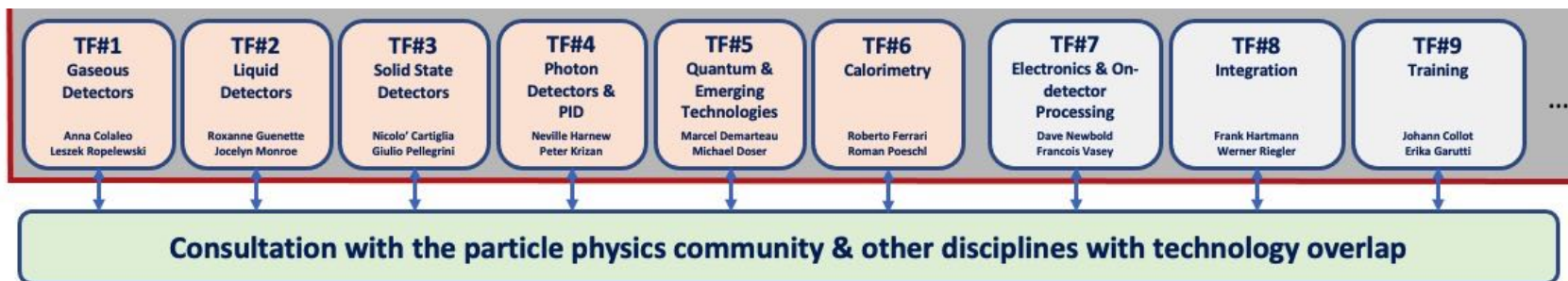
<http://dx.doi.org/10.17181/CERN.JSC6.W89E>

ECFA Detector Roadmap

European Committee for Future Accelerators (ECFA) released in 2021 a [full document](#) (200 pages) and [synopsis](#) (~10 pages) based on a community-driven effort

The full document can be referenced as DOI: 10.17181/CERN.XDPL.W2EX

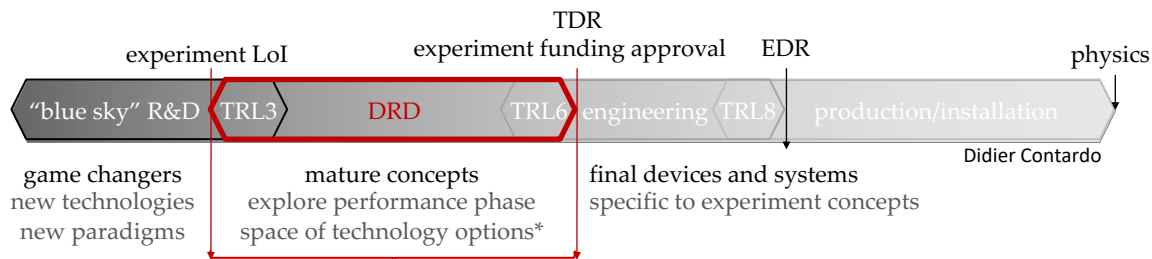
- Overview of **future facilities** (EIC, ILC, CLIC, FCC-ee/hh, Muon collider) or major **upgrades** (ALICE, Belle-II, LHC-b,...) and their **timelines**
- Ten “**General Strategic Recommendations**” (full list in backup slides)
- **Nine Technology domains with Task Forces** areas
 - The **most urgent R&D topics** in each domain identified as **Detector R&D Themes (DRDTs)**



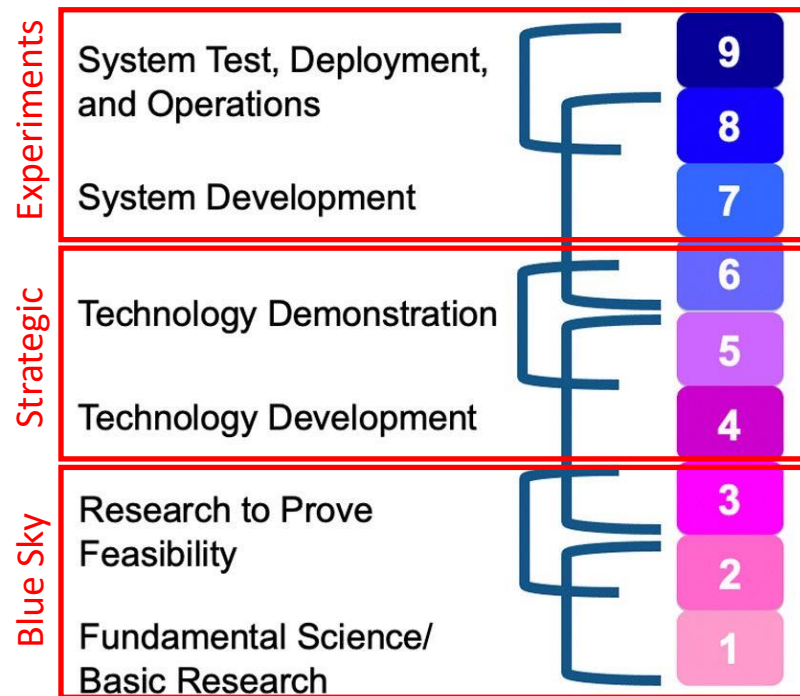
Aim: Strategic R&D

Strategic R&D bridges the gap between the idea (“blue sky research”, TRL 1-3) and the **deployment and use in a HEP experiment** (TRL 8-9)

- Detector R&D Collaboration should address TRLs from 3 to 7, before experiment-specific engineering takes over
- Covers the development and maturing of technologies, e.g.
 - Iterating different options
 - Improving radiation hardness
 - Scaling up detector area, number of layers,..
- Backed up by **strategic funding**, agreed with funding agencies



Technology Readiness Levels (TRLs) 1-9:
Method for estimating the maturity of technologies



Overview DRD Collaborations

Fully Approved for an initial period of 3 years by CERN Research Board in December 2023

- Gaseous Detectors (DRD1) [ex RD51]
- Liquid Detectors (DRD2)
- Photodetectors & Particle ID (DRD4)
- Calorimetry (DRD6)

Reports at March open DRDC session: <https://indico.cern.ch/event/1356910/>
Full Proposals in [CERN CDS](#)

Fully Approved for an initial period of 3 years by CERN Research Board in June 2024

- Semiconductor Detectors (DRD3) [ex RD50, RD42,..]
- Quantum Sensors (DRD5)
- Electronics (DRD7)

Reports at June open DRDC session: <https://indico.cern.ch/event/1406007/>

Letter of Intent submitted

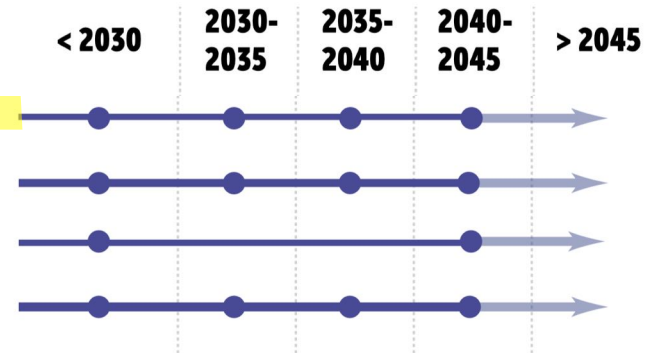
- Integration (DRD8) Full Proposal to be written by the end of 2024

ECFA Roadmap: solid-state (DRD3)

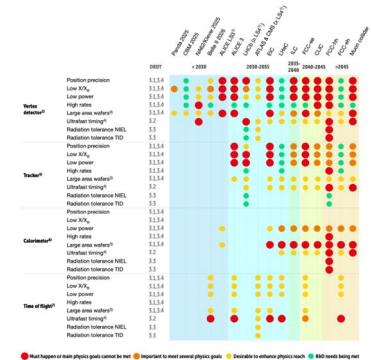
- Four Detector R&D Themes (DRDTs) defined for solid-state detectors
 - We were involved in most of the research topics for solid-state detectors defined by ECFA already before the document got released
 - Confirmed our strategy

Solid state

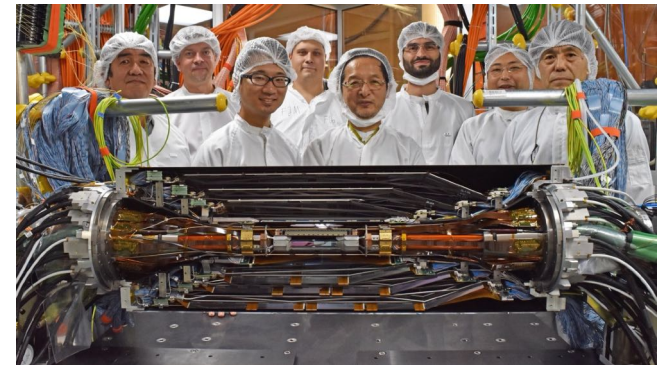
- DRDT 3.1** Achieve full integration of sensing and microelectronics in monolithic CMOS pixel sensors
- DRDT 3.2** Develop solid state sensors with 4D-capabilities for tracking and calorimetry
- DRDT 3.3** Extend capabilities of solid state sensors to operate at extreme fluences
- DRDT 3.4** Develop full 3D-interconnection technologies for solid state devices in particle physics



- Additional topics mentioned in the roadmap document:
 - Wide band-gap semiconductor

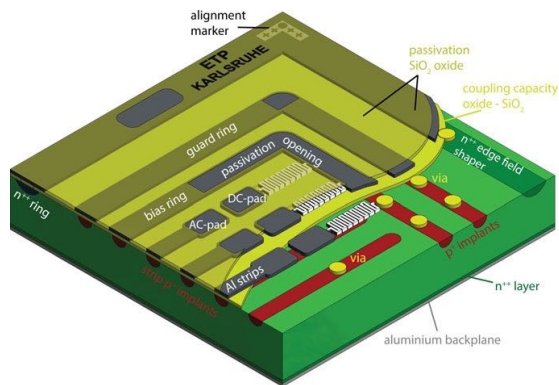


- Experimental Involvements:
 - CMS Experiment at LHC
 - Silicon sensors, module assembly, tests
 - Belle Experiment at KEK
 - Silicon Sensors design, tests
 - Modules/Ladder Design and Assembly
 - DAQ System design, production, deployment
 - Medical Applications



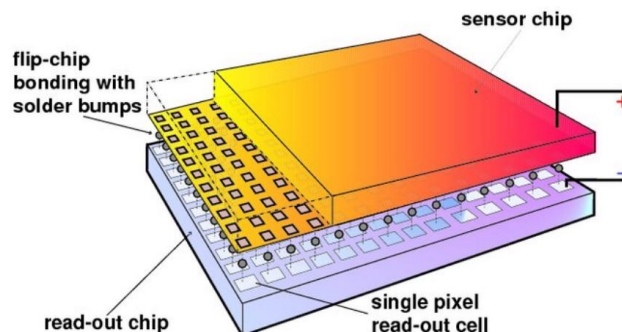
Particle Detectors Concepts

Strip Sensors



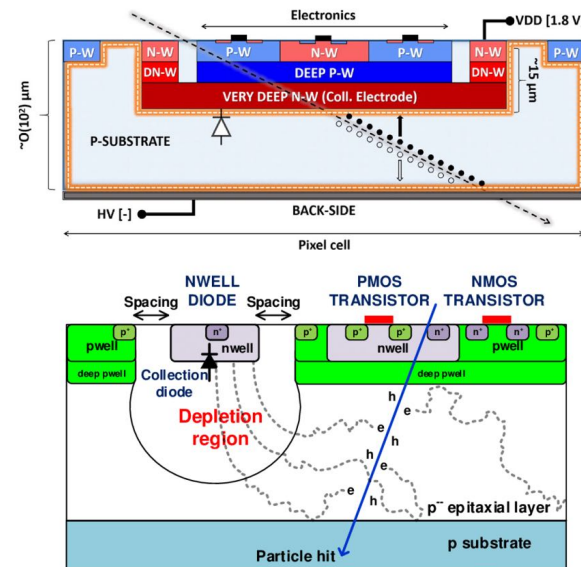
- One-dimensional position resolution
- Readout electronics wire-bonded at the side
- Simple (1 mask layer for each implant, metal layer, contacts, polyresistors, passivation)

Hybrid Pixel Sensors



- Two-dimensional position resolution
- CCD too slow, so each pixel is read out individually
- Sensor top
- Front-end ASIC bottom
- Fine-pitch bump bonding ($50\mu\text{m}$ pitch, expensive and error-prone)

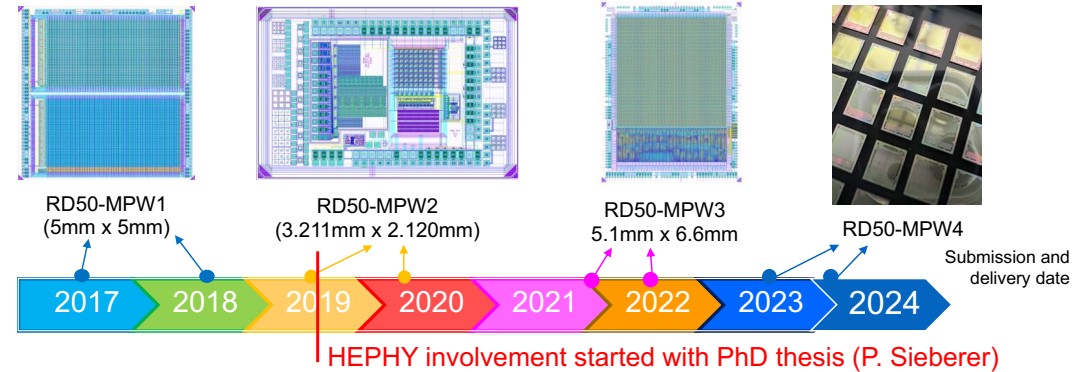
Monolithic Pixel Sensors



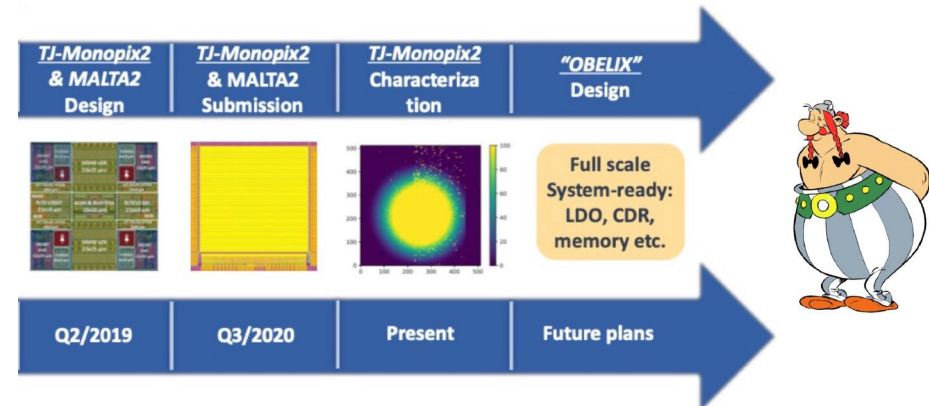
- Integration of sensor and Front-end electronics (analog amplifiers, shaper, ADC or comparator, digital memory...) in one Die

CMOS ASICs and MAPS Sensors

- RD50-MPW developments
 - R&D development using Lfoundry 150 nm process via Europractice
 - “large collection electrode”
 - Caribou DAQ System



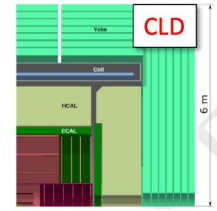
- Monopix2 → OBELIX
 - Targeting Belle-II VTX Upgrade
 - Tower 180 nm modified process accessible directly / via CERN
 - “small collection electrode”



CMOS Activities in DRD3

- TPSCo 65 nm process identified to meet the FCC-ee requirements:
 - Position: 3 μm single-point resolution
 - Timing: down to 5 ns time resolution
 - Material budget $\sim < 0.15\%$ X_0 (per layer) needs thinning to 50 μm
 - Power: average power consumption below 50 mW/cm²
- DAQ System: Caribou
- Intermediate goal: build a beam telescope out of these sensors
- Successor of German “Tangerine” project proposed for DRD3 project

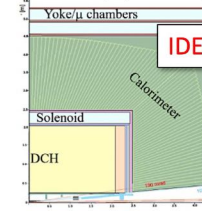
ILD & CLD concepts (Poeschl)



- Inspired from CLICdet
- « Full Silicon »
- Possibly + RICH
- Calo. inside coil

Detector concept & vertexing/tracking

IDEA concept (Giacomelli)

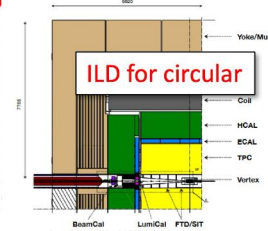


- VTX 3 layers

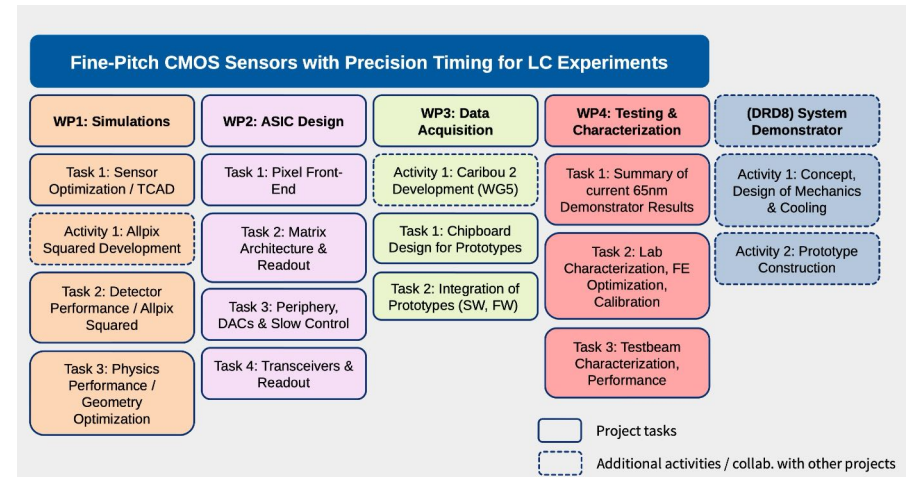
ALLEGRO concept (Aleksa)



- Calo. outside coil
- Drift Chamber
- Si wrapper



- VTX: 3 double layers
- Calo. inside coil
- TPC ?

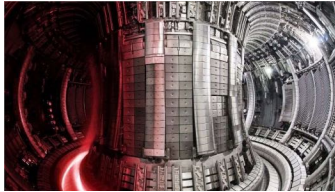


Silicon Carbide Detectors

- Wide bandgap semiconductor (3.26 eV) : Low leakage currents, insensitivity to visible light
- Renewed interest: High quality wafers from power electronics industry
- + High breakdown field and saturation velocity : timing applications
- + Potentially higher radiation hardness (displacement energy), no cooling needed after irradiation
- Higher ionization energy (~30% less signal per μm)
- Limitations in epi layer thickness and resistivity



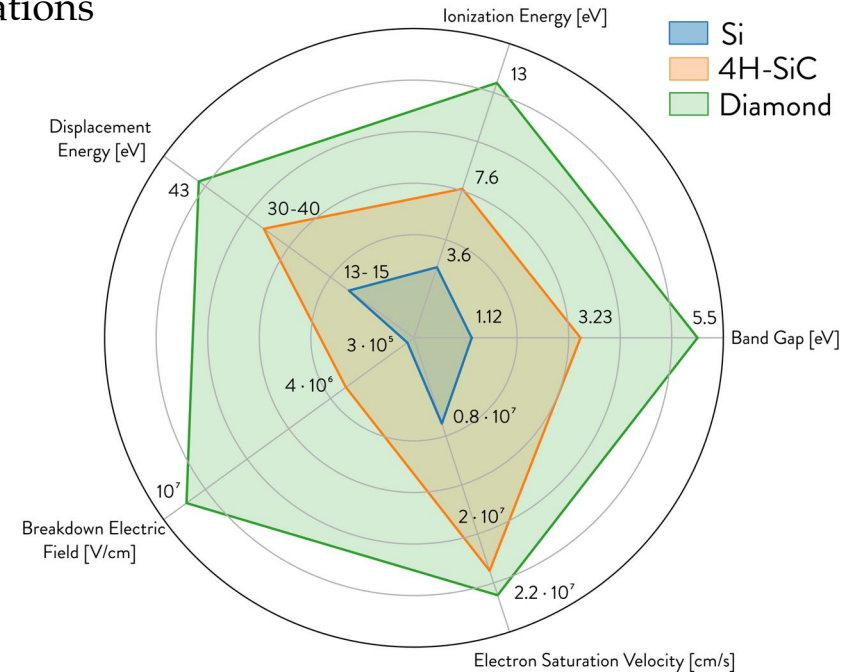
Dosimetry:
DOS FLASH
10 $\mu\text{m} \times 0.4$



Space, harsh
environments (fusion)



Beam monitoring, radiation
hard large area detectors



Advantages and disadvantages of 4H-SiC compared to Si

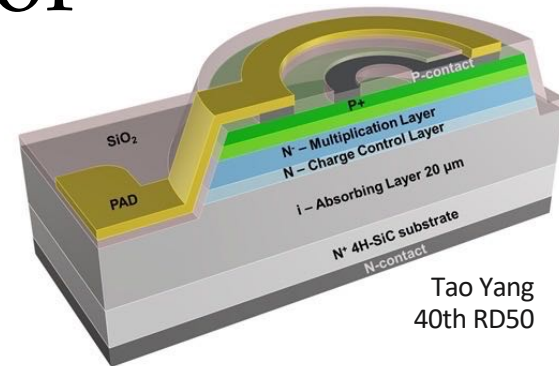
SiC towards HEP Detector

Differences Si vs. SiC for MIP detection

- Silicon: 300 μm thick, mip signal: 22ke⁻
- SiC: 50 μm thick, mip signal 2.7ke⁻ J 12% signal only

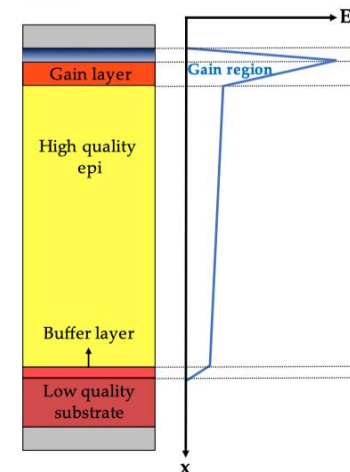
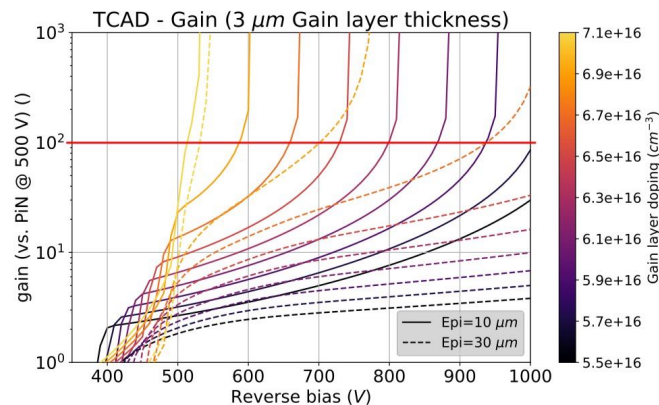
Mitigation: charge amplification by impact ionization

- Technology: **LGAD: Low Gain Avalanche Detector**
 - Implement a gain layer into Silicon Carbide to mitigate the small signals
 - Technological challenges
 - TCAD simulations needed to optimize gain layer
- SiC-LGAD development running as RD50/DRD3 common project under HEPHY leadership
- Potential very radiation hard
→ optimally suited to mitigate the unprecedented pile-up of FCC-hh



Tao Yang
40th RD50

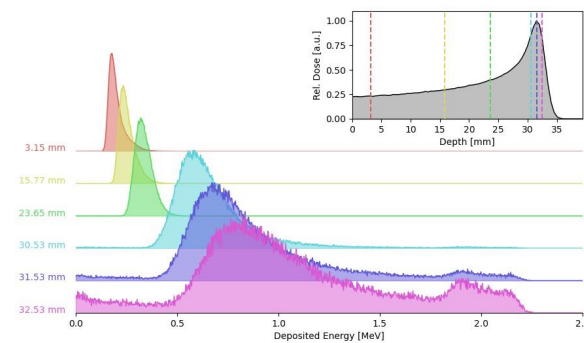
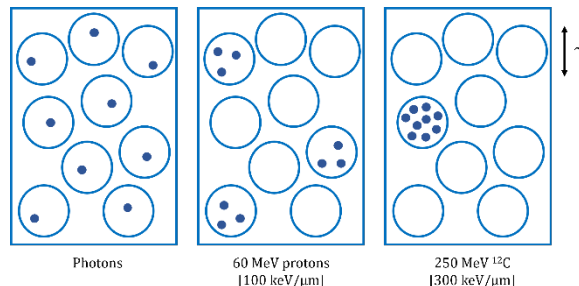
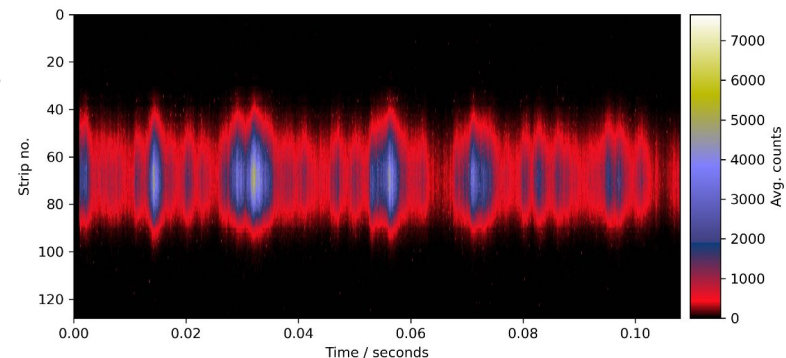
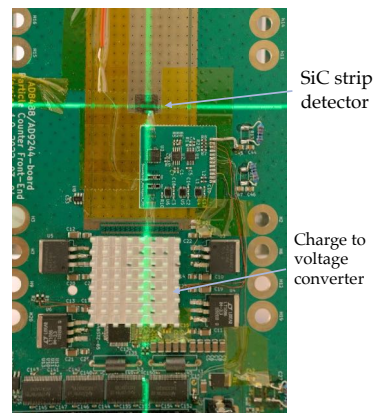
- Contact metal (Al, Ni, Ti)
- n - doped epi-layer ($\approx 1.5 \cdot 10^{14} \text{ cm}^{-3}$)
- n⁺
- p⁺⁺ - implant



SiC outside HEP: Medical Appl.

Take advantage of access to
MedAustron

- Beam position and intensity monitor
 - High dynamic range (HiBPM project): ASIC and electronics development, SiC strip sensor
- FLASH dosimetry: 40Gy/s
- (Micro-) Dosimetry
 - Stochastic nature of energy loss



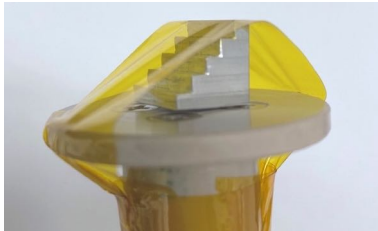
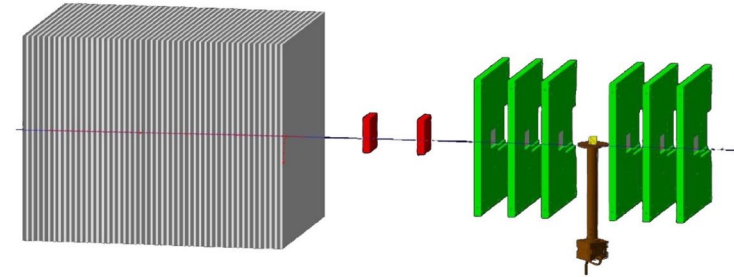
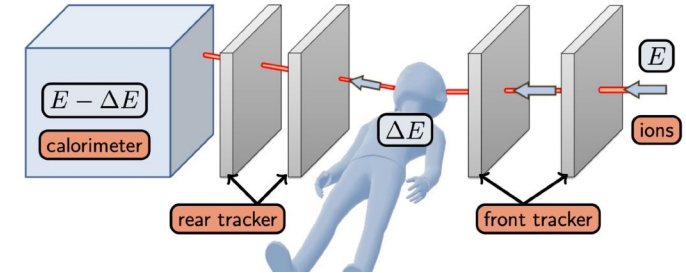
Ion Imaging @ MedAustron

Radiotherapy treatment planning for tumor location determination

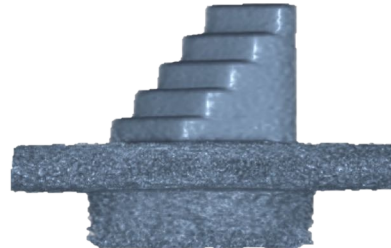
- Conventional X-ray CT measures Hounsfield units
- "Ion CT" directly determines energy loss in the object per voxel and does not need erroneous conversion.

Hardware required for "Ion-CT":

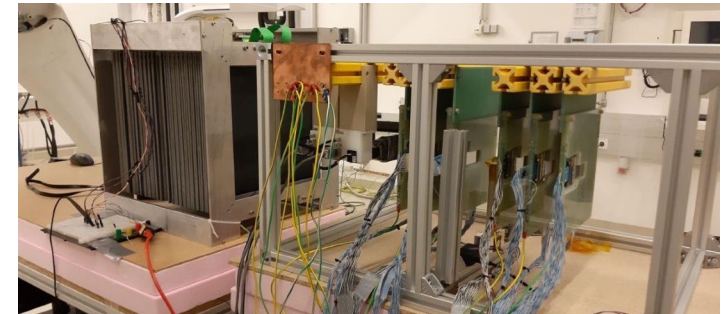
- Spatial resolution detectors: HEPHY DSSDs now, CMOS MAPS in future
- Calorimeter to measure residual energy: classical sandwich scintillator calorimeter → ToF using LGAD sensors
- Image reconstruction: GPU-based software initially developed for cone-beam CT extended for Ion-CT



Phantom



Reconstructed image



DRD7: Electronics

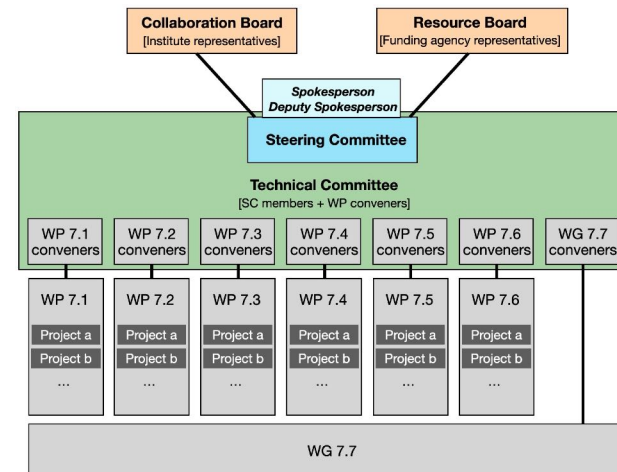
- Full proposal submitted by 21 May 2024; **approved on 5 June 2024**
- Objectives: Carry out strategic R&D in electronics, fulfilling DRDTs, Coordinate cross-European access to technologies, tools and knowledge, Interface with other DRDs
 - No orthogonal “Service-Provider” for other DRDs
- Organization:
 - 19 countries, 68 institutes
 - [1st workshop](#) in March, [2nd workshop](#) in Sept. 2023; 1st collaboration meeting planned 9-10 Sept 2024

Electronics

- DRDT 7.1** Advance technologies to deal with greatly increased data density
- DRDT 7.2** Develop technologies for increased intelligence on the detector
- DRDT 7.3** Develop technologies in support of 4D- and 5D-techniques
- DRDT 7.4** Develop novel technologies to cope with extreme environments and required longevity
- DRDT 7.5** Evaluate and adapt to emerging electronics and data processing technologies

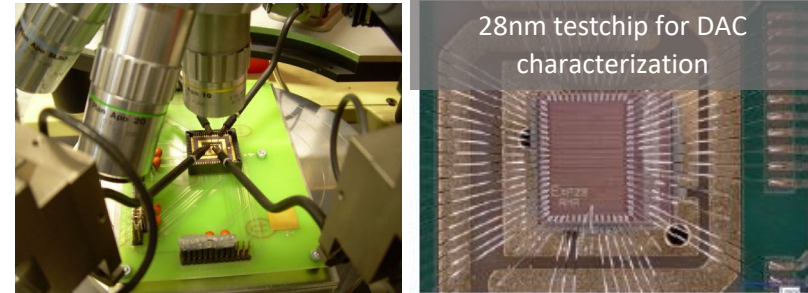
WP 7.6 Complex imaging ASICs and technologies

WG 7.7. Transversal Tools and Technologies

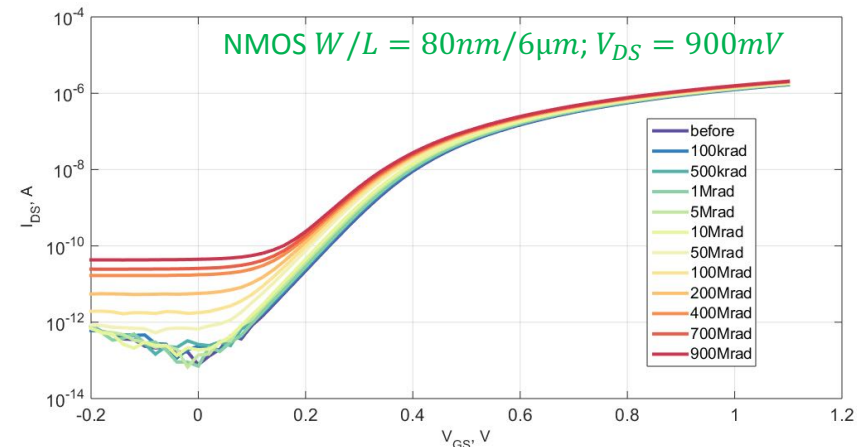


- Graz University of Technology – Institute of Electronics:
 - **Cadence IC design software** for the complete mixed-signal design flow from schematic through physical layout to IC evaluation
 - **Instruments** for characterization of various IC parameters
 - Every year **fabrication** of 1-2 custom integrated (test)chips from 350 μm down to 28nm CMOS
 - In-house, **X-ray test facility**, suitable for tests up to Grad TID

- Projects within DRD7:
 - Project 7.1.b Powering Next Generation Detector Systems
 - Project 7.3.a High-Performance TDC and ADC Blocks at Ultra-Low Power
 - Project 7.4.a Device modelling and development of cryogenic CMOS PDKs and IP
 - Project 7.4.b Radiation resistance of advanced CMOS nodes



Ionizing radiation effects on CMOS,



5th Ion Imaging Workshop

21-22 October 2024 in Vienna, Austria

<https://ionimaging2024.sciencesconf.org/>

Scientific Topics:

- Ion imaging systems
- Reconstruction methods
- Clinical applications
- Treatment monitoring
- Related topics

Deadline for abstracts:

5 July 2024

Organising Committee

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- Dedes George, LMU Munich, Department of Medical Physics (Germany)
- Krah Nils, University of Lyon, CNRS, CREATIS lab (France)
- Landry Guillaume, LMU Munich, University Hospital (Germany)
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- Simard Mikael, University College London (United Kingdom)
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INSTRUMENTATION

SCIENTIFIC TOPICS

New Detector Developments in

- > Particle Physics
- > Astro-particle Physics
- > Nuclear Physics
- > Quantum Sensing
- > Medicine and Biology

Associated detector electronics
and detector specific software

THE 17th VIENNA CONFERENCE ON INSTRUMENTATION

17 – 21 FEBRUARY 2025

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**ABSTRACT
SUBMISSION DEADLINE**
6 October 2024

organized by

For more information
<http://vci2025.hephy.at>

Summary

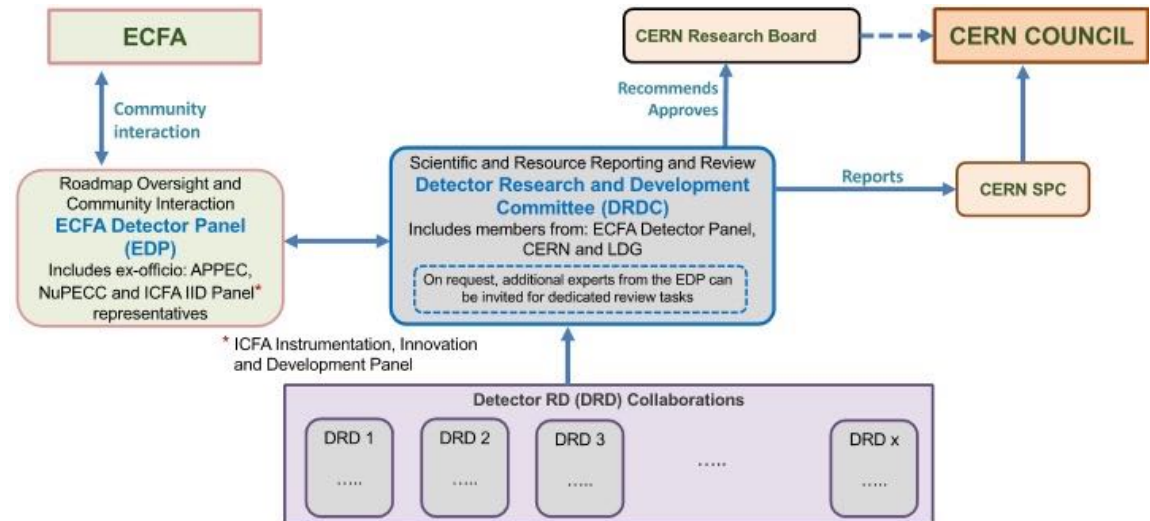
- CERN-hosted Detector R&D (DRD) collaborations are currently being set up following ECFA Detector roadmap and Austria is involved in
 - DRD3 (Semiconductor Detectors) at HEPHY
 - DRD7 (Electronics) at TU Graz
- R&D in Austria is in line with work in these DRD collaborations:
 - Monolithic CMOS sensors to meet the physics requirements of FCC-ee
 - Radiation Hardness towards FCC-hh
- More funding is currently being acquired outside HEP (Medical appl.)

The End.

Thank you for your attention

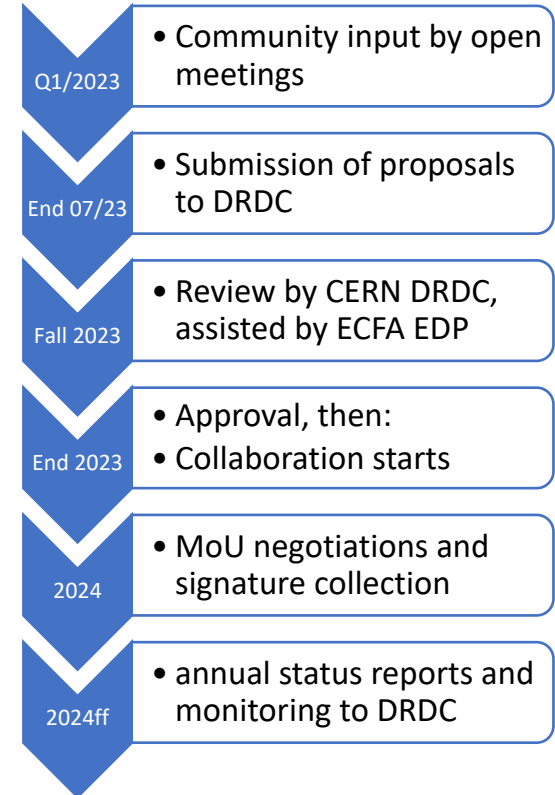
Roadmap implementation plan

- Approved by CERN SPC and Council in fall 2022 ([CERN/SPC/1190](https://cern.ch/spc/1190); [CERN/3679](https://cern.ch/3679))
- **CERN will host DRD collaborations**
 - Interaction between DRD collaborations and committees through DRDC
 - Interface to ECFA via ECFA Detector panel EDP: <https://ecfa-dp.desy.de>
- Distinction between reviewing body (DRDC) and advising body (EDP)
- [ECFA Detector Panel](https://ecfa-dp.desy.de) (EDP) interfaces to ECFA
 - Organizes “DRD managers forum”
 - provides input to the next Strategy update



From ECFA Task forces to DRD collaborations

- Chapters convenors (Task Force) from ECFA Roadmap became part of Proposal Writing Teams for new DRD collaborations
- Collected input from the communities in open meetings happening in the beginning of 2023
- **Summer 2023: Submission deadline of DRD proposals**
 - The DRDC (DRD Committee) was appointed at the same time only
 - Review of first DRD proposals by DRDC in autumn 2023
 - Intense phase of work as also DRDC mandate and tasks had to be defined first
- **Approval of first DRD collaborations in December 2023 RB**
- Once approved, DRD collaborations started in 2024
 - Collaborations have kick-off meetings, elect management positions,...
 - Setting up MoU and collecting signatures from Funding Agencies



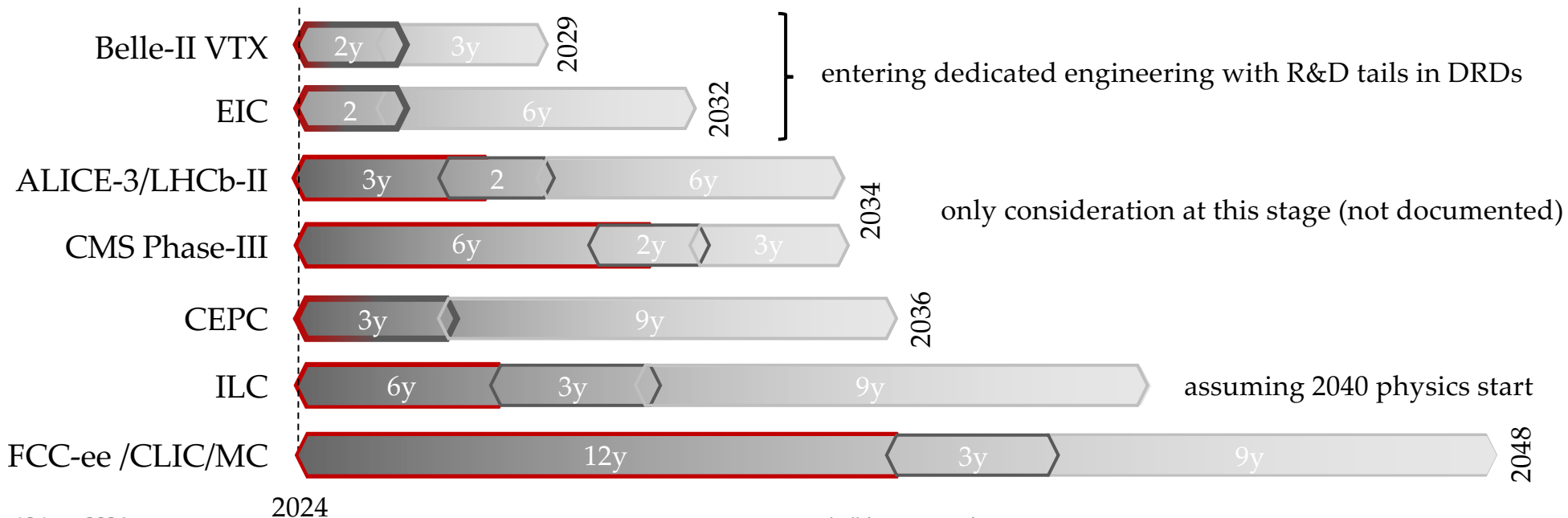
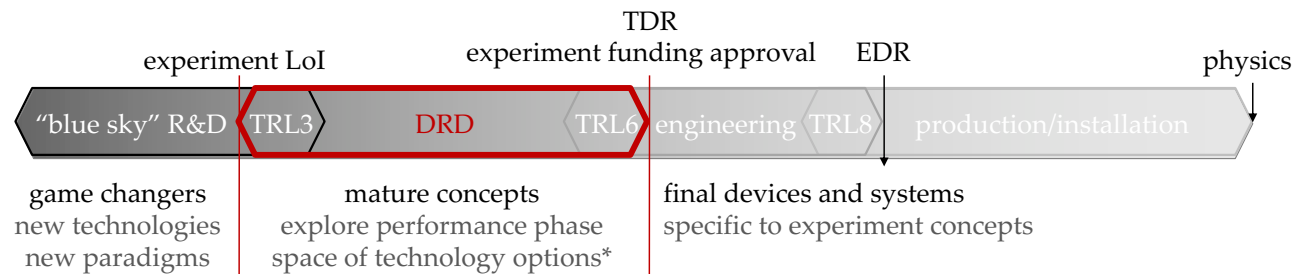
General Strategic Recommendations

The General Strategic Recommendations (GSR) topics are:

- GSR 1: Supporting R&D facilities (**test beams, large-scale generic prototyping and irradiation**)
- GSR 2: **Engineering support** for detector R&D
- GSR 3: Specific **software** for instrumentation
- GSR 4: **International coordination** and organisation of R&D activities
- GSR 5: Distributed R&D activities with **centralised facilities**
- GSR 6: Establish long-term strategic **funding programmes**
- GSR 7: “**Blue-sky**” R&D
- GSR 8: Attract, nurture, recognise and sustain the **careers of R&D experts**
- GSR 9: **Industrial** partnerships
- GSR 10: **Open Science**

Broad timelines for future HEP Projects

Didier Contardo



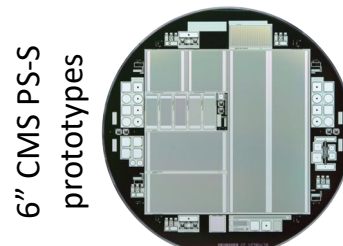
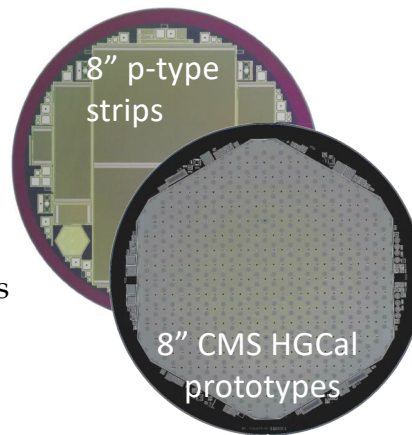
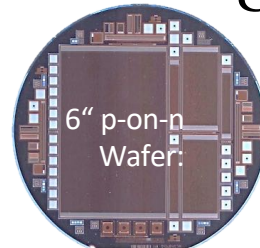
Example for the need of strategic R&D

My group worked for almost a decade with European semiconductor industry to find a “second source” for large-area planar Si sensors (targeting Phase-II Upgrades)

- Attracted a lot of attention
- Pushed HPK into developing 8” process
→ now being used for CMS HGCal
- Milestones:
 - 2009: re-produce 6” p-on-n strip sensors
 - 2015: First AC-coupled strip sensors on 8” wafers
 - 2016/17: production of first 8” hexagonal HGCal sensors
 - 2018: **program stopped due to economic reasons**

Reason for termination of program before series production:

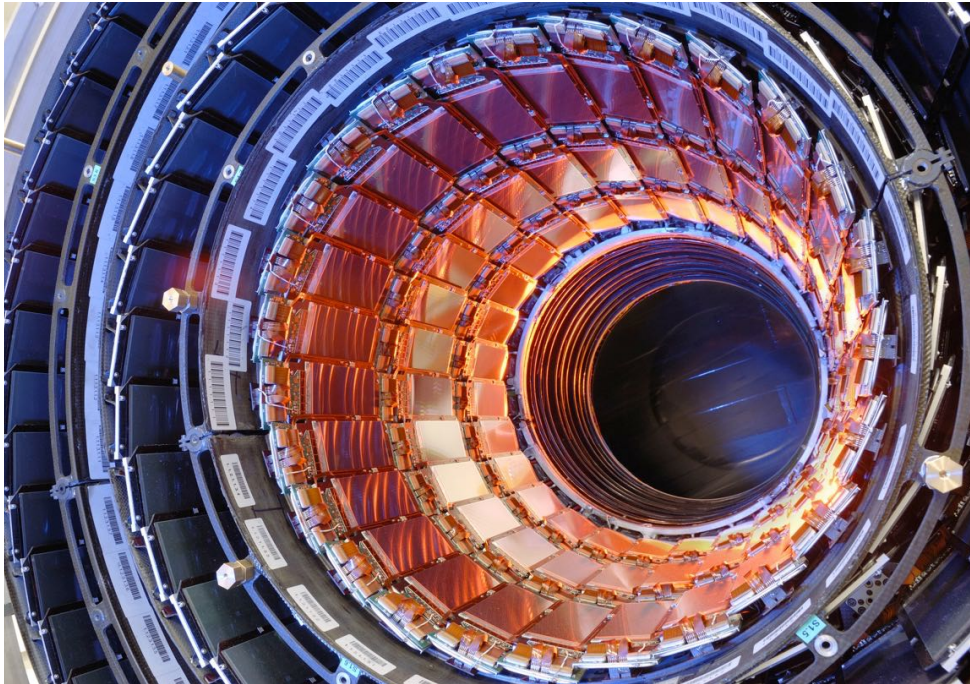
- O(10) more wafer runs (~150k€ each) would have been necessary to mature the technology
- Strategic R&D funding for R&D costs → reduction of series production costs



Similar effort driven by INFN with STMicroelectronics quite some time ago for planar sensors of LHC (“Phase-0”)

Particle Detectors at CERN

- Pictures of CMS Tracker barrel (left) and endcaps (right)
- 30000 individual Si strip sensors, each $10 \times 10 \text{ cm}^2$

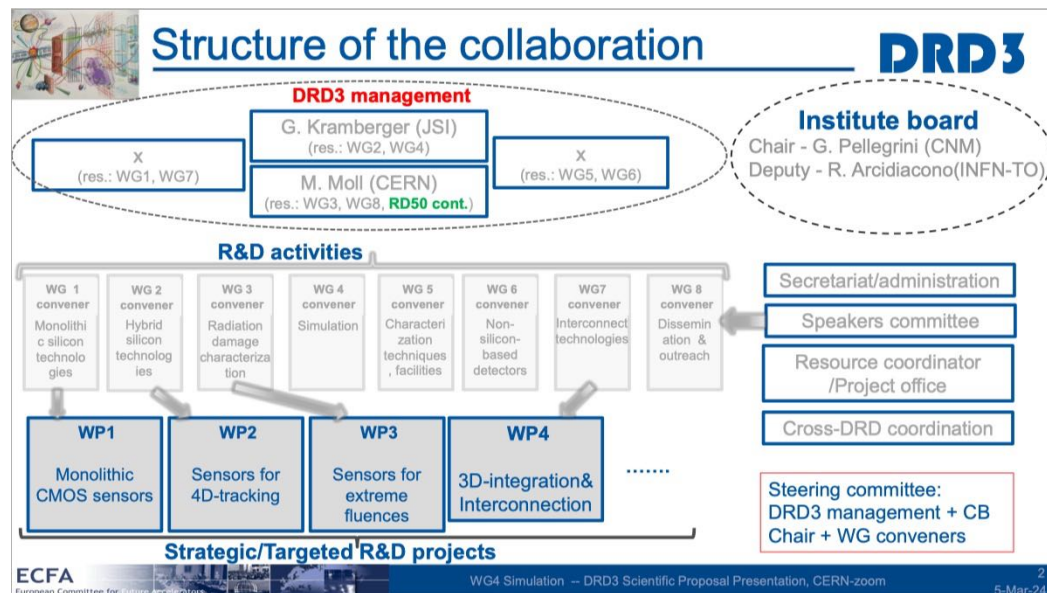


DRD3: Semiconductor Detectors

- DRD3 benefits from existing [RD50](#) collaboration, extended by diamonds ([RD42](#)) and 3D integration
 - Focus widened from pure radiation hardness (HL-LHC Ph-2 upgrades) to lepton collider needs
 - Large interest in CMOS (DMAPS) sensors
- Large Collaboration: 132 institutes from 28 countries
 - ~900 interested people
 - ~ 70% are from Europe, 15% from North America,
 - Compare: RD50: 65 institutes and 434 members
- Budget: ~5 MCHF / y (existing), ~8 MCHF / y (additional needed)
 - 327/170 FTE (existing / additional needed)

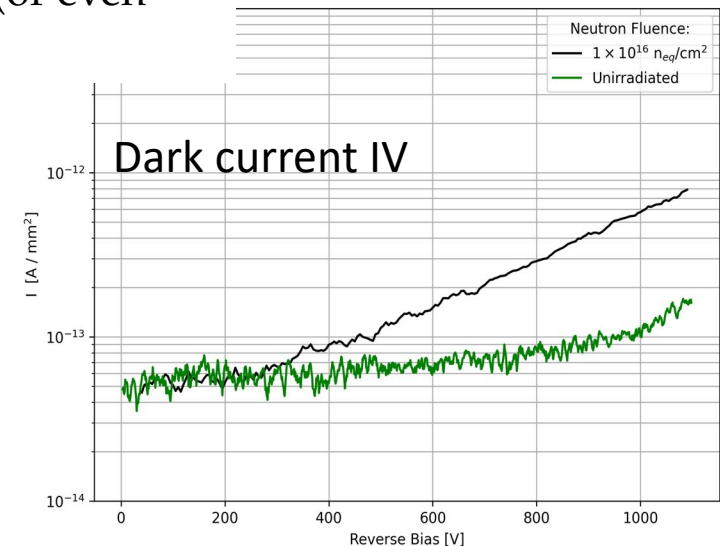
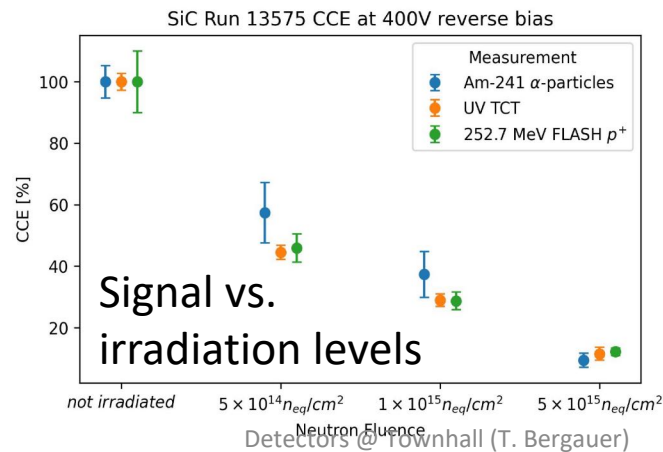
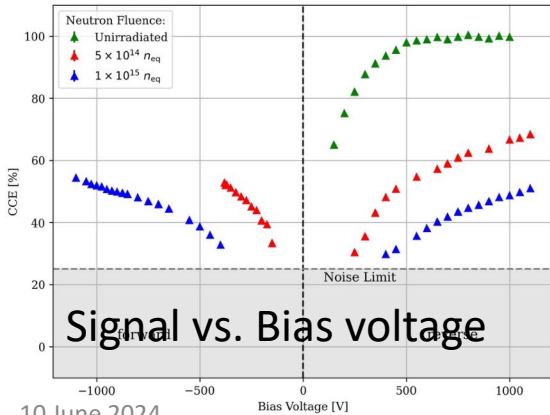
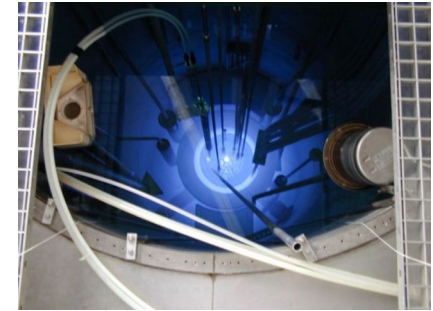
- CB Board chair : Giulio Pellegrini (CNM Spain)
- Spokesperson: Gregor Kramberger (JSI Slovenia) with deputies (Sally Seidel, Michael Moll, n.n.)
- Webpage: <https://drd3.web.cern.ch/>

- Recently started with [WG/WP meetings](#) to organize work towards [1st DRD3 collaboration meeting](#) (17-21 June 2024)



SiC Radiation Hardness

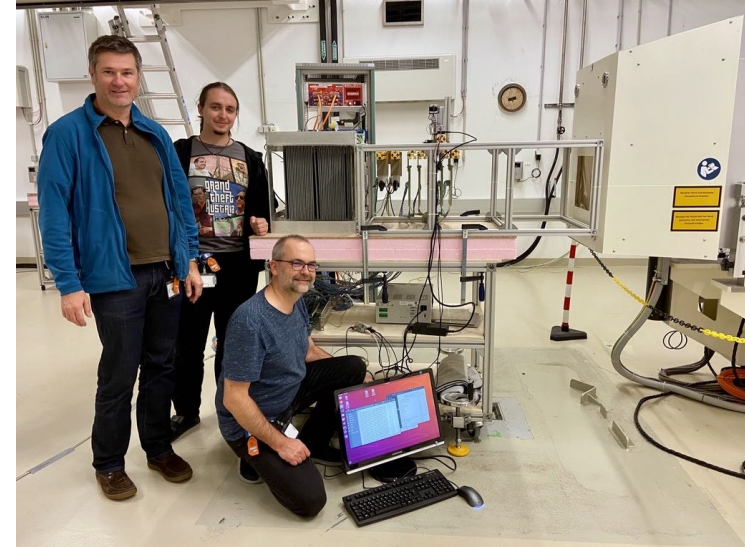
- Each particle detector development need to take irradiation damage into account ab initio
- We have access to the Triga Mark II nuclear reactor of Atominstitut (ATI) of TU Wien nearby
- SiC Advantage: low dark current, even after irradiation (in contrast to Si)
- However, loss in signal heights after irradiation exist similar (or even worse) to silicon



MedAustron

Particle therapy center in Wiener Neustadt

- Located 50km away from Vienna city center
- Protons (since 2016) and carbon ions (2019) are available
 - Helium currently commissioned
- For protons:
 - Flux from kHz/cm² (“low flux settings”) to 10¹² protons/cm² (FLASH)
 - Energies from 62.4 MeV to 800 MeV (1.2 mip particle equivalent)
 - Technical maximum energy 1.2 GeV (legally not approved)
- We use it as test beam facility, but also develop medical applications
 - On weekends only
 - 8h shift slots. Completely different to typical HEP beam test (1 week)
 - ~10-15 8h-shifts per year for HEPHY in total
 - Hard to sustain with given manpower, equipment and transportation possibilities



Committee Members

ECFA Detector Panel (EDP):

- Co-chairs: **Phil Allport** (Birmingham), **Didier Contardo** (Lyon)
- Scientific secretary: *Doris Eckstein (DESY)*
- Gaseous Detectors: *Silvia Dalla Torre (Torino)*
- Liquid Detectors: **Inés Gil Botella** (CIEMAT)
- Solid State Detectors: *Doris Eckstein, Phil Allport*
- PID & Photon Detectors: **Roger Forty** (CERN)
- Quantum and emerging Technologies.: *Steven Hoekstra (Groningen)*
- Calorimetry: **Laurent Serin** (IJCLab)
- Electronics: *Valerio Re (Bergamo)*
- Ex Officio: *ECFA Chair (Paris Sphicas), ICFA Detector Panel (Ian Shipsey), DRDC chair (Thomas Bergauer), APPEC & NuPECC observers*

Detector R&D Committee (DRDC):

- **Thomas Bergauer** (HEPHY Vienna), Chairperson
- *Jan Troska (CERN), scientific secretary*
- *Stan Bentvelsen (NIKHEF; LDG contact)*
- *Shikma Bressler (Weizmann)*
- *Dimitry Budker (Mainz)*
- *Roger Forty (CERN; RB contact)*
- *Claudia Gemme (INFN and U. Genoa)*
- **Inés Gil Botella** (CIEMAT)
- *Petra Merkel (Fermilab; US contact)*
- *Mark Pesaresi (Imperial College)*
- **Laurent Serin** (IJCLab)
- Ex-officio: **P. Allport, D. Contardo** (EDP)

Names in bold in both committees