

An improved model of hardening gear wheels and determining the electrical efficiency of the process

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The paper presents an improved model of induction hardening of gear wheels. Although the mathematical model of the hardening is well known, some parameters are subject to uncertainties (temperature dependence of material parameters, coefficient of convective heat transfer, or emissivity). The authors offer a methodology based on calibration and optimization techniques to minimize the relevant errors and illustrate it with a typical example.

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